



INTERMITTENTS

By John R. Meagher

RCA Television Service Specialist

While complete in itself, this article is Part 15 in the series, "TELEVISION SERVICE" by Mr. Meagher

This article, the first in a series on intermittents, describes different varieties of intermittents found in television receivers and discusses a general method for localizing such troubles by "monitoring" the suspected sections.

The causes of elusive intermittents in television receivers can be determined by following a logical procedure:

1. Determine how the intermittent is "triggered." The usual causes include mechanical motion or vibration, change in temperature, voltage breakdown, and incorrect line voltage (either too high or too low).

2. Apply the necessary triggering condition to make the intermittent trouble persist or recur frequently—it is difficult to find an intermittent while the receiver is operating normally.

3. Localize the trouble to a particular section, and then to a particular stage, by analyzing the visible and audible symptoms, and by using suitable test equipment.

External Intermittents

On all complaints of intermittents, it is advisable to be certain, before "pulling" the receiver, that the trouble is actually in the TV set. Intermittents are often due to such external causes as those listed below.

1. Loose connections, or intermittent shorts, opens, or grounds in the antenna and transmission line can produce intermittent loss of picture or snow and noise streaks across the picture, especially when the antenna and transmission line are swaying in windy weather. If you suspect the antenna system of being intermittent, try an indoor antenna and look for the same symptoms.

2. Low line voltage may cause the rf oscillator to stop operating, with consequent loss of picture and sound. The line voltage may be intermittently low, or it may become low only during a certain time of day or night. If you have reason for suspecting low line voltage, measure the line voltage (with



Fig. 1. Intermittent picture trouble can be localized by monitoring the output of the rf, if, and video amplifiers, as shown above. The oscilloscope is connected to the grid-return circuit of the converter. The VoltOhmyst[®] is connected across the second-detector load resistor. It is necessary to eliminate AGC action by applying fixed bias to the rf and if amplifiers.

the set turned on) at the wall receptacle into which the receiver line cord is plugged.

3. Excessively high line voltage may cause intermittent voltage breakdown in one or more of the components in the receiver.

4. Line-voltage fluctuation (such as a momentary drop in voltage due to the high starting load of a refrigerator, oil burner, air-conditioning system, etc.) may produce a momentary reduction in the brightness and size of the picture. This condition is very common. A steady fluctuation in line voltage may produce a "pulsing" action in brightness and size.

5. External interference from an rf source such as the rf oscillator in a nearby receiver may obscure or blank out the picture for varying intervals.

6. Station trouble occasionally produces intermittent picture, sound, sync, or noise streaks. If faulty operation of the station equipment is suspected, it is advisable to check reception of the same station on another receiver.

7. Loose connections in the power-supply connector, in the house wiring, or in lamps and appliances may cause intermittent reception, or intermittent noise, when the house is shaken by passing traffic, or by persons walking in the house.

It should be remembered that the intermittent may be in a unit other than the chassis, such as the kinescope, a separate power supply, an associated radio chassis, or an interconnecting cable, etc. If there is any question about this point, it may be necessary to "pull" the complete receiver, instead of the chassis alone.

Classification of Intermittents

Intermittent troubles may be classified into four groups, as follows:

1. Intermittents caused by voltage breakdown. The dielectric in

(Continued on Page 5, Col. 1)



Need a Good Oscilloscope for TV Servicing?

The WO-88A, RCA's New 5-Inch Oscilloscope, Contains Many Features Usually Found Only in Laboratory-Type 'Scopes

If you are one of the many TV servicemen who have postponed the purchase of an oscilloscope for TV servicing because low-priced oscilloscopes won't quite do the job, and scopes that can do the job are outside your budget, take a look at the photo of the WO-88A -this scope is designed and priced for your service bench!

The all-new WO-88A is designed to meet the special requirements of TV servicing, including the critical tests of sync-pulse reproduction. The exceptional square-wave performance of the "88" insures faithful reproduction of vertical and horizontal waveforms, and a



*Accessory probe \$7.75 extra.

Volts per Inch

(p-p)

0.07

0.07

1.7

1.0

50-60 cps

40 watts

(rms)

0.025

0.025

built-in calibrating voltage source

permits simultaneous wave-form

observation and peak-to-peak volt-

age measurements in all sections of

can be judged from the unre-

touched photos shown in Figures

WO-88A complete with a set of matched probes and cables

(WG-218 Direct Probe and Cable, "slip-on" alligator clip, ground

lead, green filter graph screen, and

the WG-216B Low-Capacitance

Probe) is only \$169.50. See your

Performance of the WO-88A

The suggested user price of the

the TV receiver!

RCA distributor.

if stage.

SPECIFICATIONS Electrical

1 through 5.

Fig. 2. (Unretouched Photo) Demodulated TV signal in the picture-if amplifier. The high sensitivity of the vertical amplifier in the WO-88A makes possible the observation and measurement of minute voltages in low-level circuits. Using the WG-291 Demodulator Probe*, it is possible to "signal-trace" TV set if amplifiers right up to the grid of the first



The new 88 really fills the bill for TV servicing. I give it my A-1 personal endorsement.

John meagher



Fig. 3. (Unretouched Photo) Horizontal oscillator waveform. A shunt capacitance of less than 10 $\mu\mu f$ is applied to the circuit under test when the WG-216B Low-Capacitance Probe (supplied with the WO-88A) is used. With this probe, the over-all input resistance of the WO-88A is 10 meachms.



Fig. 4. (Unretouched Photo) 50-Kc square wave. The excellent 50-Kc, square-wave response of the WO-88A (obtained without the use of "peaking" coils) assures accurate reproduction of TV horizontal sync and blanking pulses.



Fig. 5. (Unretouched Photo) 60-cps square wave. Excellent low-frequency response, required for accurate reproduction of sweep-alignment traces and vertical TV waveforms, is an inherent quality of the direct-coupled vertical amplifier used in the WO-88A.



Fig. 1. (Unretouched Photo) 1-Mc sine wave. Sync action is stable over the entire frequency range of the scope. Note the waveform expansion and detail observable on the fast retrace. The vertical amplifier has sufficient output and high-frequency response to provide full-screen deflection at 1-Mc.

Frequency Response (minimum values)



Mechanical

Guide for Using the RCA-231T1 Horizontal-Deflection-Output And High-Voltage Transformer as a "Universal" Replacement

The new RCA-231T1 "universal" Horizontal-Output and High-Voltage Transformer can solve many of the replacement and stocking problems of television service technicians and dealers. The 231T1 has been designed especially for general replacement use in TV receivers having a separate or isolated secondary winding for yoke connections. Whenever an exact replacement is not available, or when the original part has been discontinued in favor of a new transformer which requires extensive circuit modifications or rewiring, the use of the new 231T1, with its "universal" electrical and mechanical features, is recommended.

۲۱ 22

R

в

NOTE I

NOTE 4

BOOSTED

B



ന്നു

C5

NOTE 6

The unbroken lines to terminals 1, 4, and 10 in the above universal schematic diagram are connections which are always made as shown regardless of application; there are three such connections.

The dashed lines indicate connections which are determined by specific applications; of the 11 possible connections, only four are used for any specific application as described in the following text.

Table In

Note 1. The 231T1 will accommodate the commonly used horizontal-output tubes When the total B voltage (including any negative supply voltage, if used) measures between 300 and 375 volts, connect the plate of the output tube to terminal No. 3 on the 231T1. When the total B voltage measures less than 300 volts, connect the plate to terminal No. 2.

6AU5-GT 6BG6-G 6BQ6-GT

6CD6-G 25BQ6-GT

Note 2. Capacitor C_1 may be returned to ground or to the plate of the damper tube. In general, use the connection already in the receiver. When capacitor C_1 is returned to the plate of the damper tube, the highvoltage output may be increased by a few hundred volts, although retrace time is increased slightly. When this connection is made, resistor R₃ must be used to isolate the capacitance of the kinescope from the secondary of the high-voltage transformer.

lable i*		
Yoke I	nductance	Transformer
(mh)	Terminal No
	8-10	5 & 7
1	0-14	5 & 8
1	4-18	5 & 9
1	8-30	4 & 10

*For zero centering current in horizontal coils.

Table II*

Yoke Inductance (mh)	Transformer Terminal No.
8-10	6 & B+**
10-14	6 & B+** 7 or 8 & B+**
14-18	8 or 9 & B+**
18-30	10 & B++**

*For centering current flowing through horizontal coils.

Table III

**B+ or horizontol-centering control.

Note 3. See Tables I and II for specific connections of the deflecting yoke to the 231T1 when the inductance of the horizontal coils is known.

23111

WIDTH CONTROL

212RI

If the receiver has the low-voltage terminal ("cold" side) of the horizontal coils of the yoke connected to a source of dc voltage such as the horizontal centering control, refer to Table II. When the yoke is connected in this manner, dc usually flows through it to provide fixed or variable centering.

If the inductance of the horizontal coils of the yoke is not known, it can be estimated by measuring the dc resistance of the yoke (between terminals A and B) and comparing this value with the value of the resistance of a yoke of known inductance such as those given in Table III. As a general rule, it may be stated that

most of the older receivers (up to about 1949), which utilize the isolated-secondary

(Continued on Following Page)

	RCA		Deflection	Horizontal Coils	
		Yoke	Angle	Inductance	DC Resistance
	(Тур	pe or Stock No.)	(degrees)	(mh)	(ohms)
ć	•	201D12 206D1 211D2 74952	50-57 66-70 66-70 66-70	8.3 10.3 13.3 28.5	13.5 13.2 23.5 44.0

a capacitor or the insulation in other components may break down intermittently and cause a partial or complete short circuit, or ground. For servicing purposes, the occurrence of this type of trouble can usually be accelerated by operating the receiver at higher-than-normal line voltage, such as 125 volts. The line voltage may be increased by means of an RCA TV Isotap.

2. Intermittents caused by mechanical expansion and contraction due to changes in temperature. Connections inside tubes, capacitors, resistors, transformers, etc., may open up or become shorted or grounded as a result of expansion and contraction due to change in temperature after the set is turned on or off. The occurrence of such trouble can often be accelerated by heating the suspected components with an ordinary electric lamp, an infra-red lamp, or by allowing the parts to cool. If the chassis has been pulled, remember that temperature changes outside the cabinet are different from those which took place before the chassis was pulled.

3. Intermittent connections. If the intermittent occurs when the chassis is tapped, shaken, or twisted, when cables are pulled and pushed, or when components or tubes are tapped, the trouble is probably due to an intermittent connection, such as an unsoldered joint, a cold-soldered joint, a stray strand of wire, a stray lump of solder, or a bare wire that is too close to another bare wire, or too close to a bare contact, etc. This type of trouble usually can be located by tapping and by pushing and pulling gently on the connections, components, and wires in the suspected section of the receiver.

4. Intermittent oscillator operation due to low line voltage. The rf oscillator may stop oscillating when the line voltage drops below normal. When the rf oscillator stops working, the picture and sound "go dead." A weak or worn-out oscillator tube or power rectifier contributes to the condition. Intermittent oscillator operation due to low line voltage can be located by operating the receiver with low line voltage-below the lowest line voltage encountered in the particular installation. The RCA TV Isotap is extremely useful in running down this variety of intermittent operation. Many technicians sell the Isotap to set owners for continuous use in locations where the line voltage is always lower or higher than normal.

(Continued on Poge 7, Col. 1)

GUIDE FOR USING THE RCA 231T1 (Continued from Preceding Poge)

Note 3. (Cont'd) type of high-voltage transformer, employ yokes with 8- to 10-millihenry horizontal coils. Later models sometimes used 10- to 14-millihenry yokes.

Note 4. The proper value for R_2 depends upon the deflecting angle of the kinescope, the value of the total B-supply voltage, and the horizontal-output tube.

The value of R₂ affects the screen voltage of the horizontal-output tube and, as a result, the power input to the entire circuit. In general, the original series screen resistor should be left in the circuit until all other connections have been made. Then, with the kinescope installed, the width can be checked. Excessive width can be reduced by increasing the value of the series screen resistor, thereby lowering the screen voltage on the output tube. Conversely, insufficient width can be corrected by reducing the value of the screen resistor (to raise the screen voltage). Care should be taken, however, not to exceed the screen-voltage and screen-dissipation ratings of the tube. A tabulation of these ratings for the commonly used output tubes is given below. Note 5. Resistor R_2 provides for the proper amount of filament power for the high-voltage rectifier. When the RCA-231T1 is operated to deliver its full output, the value of R_2 should be 3.3 ohms. When the 231T1 delivers less than full output, it may be necessary to decrease the value of this resistor. In receivers using kinescopes having deflection angles of 50 to 57 degrees, this resistor may usually be shorted out.

Note 6. It should not be necessary to make any changes in the horizontal linearity-control circuit unless the original components are defective.

Note 7. Width-control coils can be employed to provide additional "in-cabinet" adjustment. The RCA-212R1 will be found suitable if connected across taps 4 and 5 on the 231T1. An RCA-Type 201R3 linearity control can also be used as a width control with the 231T1.

Tube Type	DC Grid-No. 2 Volts (max.)	Grid-No. 2 Input Watts (max.)
6AU5-GT	200	2.5
68Q6-GT, 258Q6-GT	200	2.5
6BG6-G	350	3.2
6CD6-G	175	3.0

DID YOU GET YOUR COPY?



The "Service Parts Price Catalog for RCA Victor Radios, Television, and Phonographs" lists more than 16,000 parts and contains a cross reference of replacement cabinets. You will find it very helpful when estimating the total cost of a job which includes the cost of a seldomreplaced item such as a cabinet, grille cloth, escutcheon, turntable, door pull, etc.

The following situation is a typical example of the usefulness of this service aid: A new customer asks you how much it will cost to replace a cracked plastic cabinet on an RCA Victor 45-EY-15 phonograph which was the pride and joy of his four-year-old youngster.

SOLUTION A. "Sure, we can replace it" . . . a long pause, and you give him an estimate (arrived at purely by guesswork and sometimes too low). Later, although pleased with the new cabinet, the customer is saddened by the bill he is a dissatisfied customer.

SOLUTION B. "I'll tell you the cost of a new cabinet in a minute." You quickly find the price of the 45-EY-15 cabinet in your RCA Service Parts Price Catalog (and mention that it may have changed slightly since the publication date) and you favorably impress your customer by being efficient and not wasting his time. When he calls for the repaired phonograph, he doesn't object to paying the price he previously agreed to . . . and you have another satisfied customer!

How would you fare in a similar situation? Although such incidents may not be too common, you should be prepared for them; keep a copy of the Service Parts Price Catalog handy—it may save the day! You can obtain your copy of this publication (Form No. 3F659) from your RCA distributor.

Jan.-March, 1953

A. G. Petrasek New Manager Of Electronic Components For RCA Renewal Sales

A. G. Petrasek, better known as "Slim," has been promoted to the post of Manager of Electronic Components, Renewal Sales, replacing K. B. Shaffer who is now Manager of the newly-created Kinescope Renewal Sales group.

Slim needs no introduction to the approximately 10,000 service technicians (in over 65 cities in the United States) who have profited by attending his TV-service clinics. These servicemen can be sure that their needs for genuine RCA electronic components are being handled by a qualified expert—Slim Petrasek, who knows the servicing business, and is thoroughly familiar with the serviceman's problems.



Slim is extremely versatile being able to double in engineering and sales. He has an Electrical Engineering degree from Rensselaer Polytech, and his business experience varies from behind-thecounter retail selling to that of general manager for both a photographic manufacturer and an RCA Visual Products distributor.

Slim came to RCA in 1936 from one of the oldest RCA Victor distributors in the country. He has been: a radio-, phonograph-, and refrigerator-service technician; a theatre-sound technician (for the RCA Service Co.); a radar instructor (at the RCA Signal Corps School during the last war), and Dealer Salesmanager of the 16-mm section of RCA's Engineering Products Department.

In his sales-engineering capacity for the Renewal Sales Section of the RCA Tube Department for the past $3\frac{1}{2}$ years, he has traveled

(Continued on Page 10, Col. 3)

A NEW TIME SAVERSP-1014 Service Parts Directory For 1950 and 1951 RCA Victor TV Sets

142 Pages of Schematic Diagrams, Parts Lists, Top and Bottom Chassis Views for 71 Models

No busy TV serviceman can afford to be without the new "Service Parts Directory for RCA Victor 1950 & 1951 TV Receivers" (Form No. SP-1014). This comprehensive directory contains schematic diagrams, parts lists, and top and bottom chassis views for the 71 1950 and 1951 RCA Victor TV receivers—all indexed by model name vs model number, chassis number vs page number, and model number vs page number.

Designed especially for the convenience of television service dealers and technicians, the directory speeds and facilitates the selection of service parts through the use of an unusual format. For each model, the parts lists and the schematic diagram are printed on facing 11 by 17-inch pages. The top and bottom views of each chassis are printed on opposite sides of an $8\frac{1}{2}$ by 11-inch page which is inserted between the two

large facing pages. This arrangement plus the convenience of a wire-type, lay-flat binding permits easy cross reference because the parts list and the top and bottom chassis views for a particular model conveniently face the corresponding schematic diagram. This arrangement facilitates the location of the stock number of any part shown on the schematic diagram.

The parts list for each model is divided into two sections. SEC-TION I includes all service parts which are identified on the schematic diagram by symbol number. In this section, items are arranged by symbol number listed in alphabetical-numerical sequence. SEC-TION II lists alphabetically all parts not shown in the schematic diagram.

The new service parts directory is now available from your local RCA tube and parts distributor.

Quick-Reference Table...Description of RCA Picture Tubes

Туре	Shape	Material	Face*	Focus	Deflection
3KP4	Round	Glass	Clear	Electrostatic	Electrostatio
5TP4	Round	Glass	Clear	Electrostatic	Magnetic
7DP4	Round	Glass	Clear	Electrostatic	Magnetic
7JP4	Round	Glass	Cleor	Electrostatic	Electrostatio
10BP4-A	Round	Glass	Filterglass	Magnetic	Magnetic
10FP4-A	Round	Glass	Filterglass	Magnetic	Magnetic
12KP4-A	Round	Glass	Filterglass	Magnetic	Magnetic
12LP4-A	Round	Glass	Filterglass	Magnetic	Magnetic
14CP4	Rectangular	Glass	Filterglass	Magnetic	Magnetic
14EP4	Rectangular	Glass	Filterglass	Magnetic	Magnetic
16AP4-A	 Round 	Metal	Filterglass	Magnetic	Magnetic
16DP4-A	Round	Glass	Filterglass	Magnetic	Magnetic
16GP4	Round	Metal	Filterglass	Magnetic	Magnetic
16GP4-B	Round	Metal	Frosted Filterglass	Magnetic	Magnetic
16KP4	Rectangular	Glass	Filterglass	Magnetic	Magnetic
16LP4-A	Round	Glass	Filterglass	Magnetic	Magnetic
16RP4	Rectangular	Glass	Filterglass	Magnetic	Magnetic
16TP4	Rectangular	Glass	Filterglass	Magnetic	Magnetic
16WP4-A	Round	Glass	Filterglass	Magnetic	Magnetic
17BP4-A	Rectangular	Glass	Filterglass	Magnetic	Magnetic
17CP4	Rectangular	Metal	Frosted Filterglass	Magnetic	Magnetic
17GP4	Rectangular	Metal	Frasted Filterglass	Electrostatic	Magnetic
17HP4	Rectangular	Glass	Filterglass	Electrostotict	Magnetic
17JP4	Rectangular	Glass	Filterglass	Magnetic	Magnetic
17LP4	Rectangular	Glass	Filterglass**	Electrostatict	Magnetic
17QP4	Rectangular	Glass	Filterglass**	Magnetic	Magnetic
17TP4	Rectangular	Metal	Frosted Filterglass	Electrostatict	Magnetic
19AP4-A	Round	Metal	Filterglass	Magnetic	Magnetic
19AP4-B	Round	Metal	Frosted Filterglass	Magnetic	Magnetic
20CP4	Rectangular	Glass	Filterglass	Magnetic	Magnetic
20MP4	Rectangular	Glass	Filterglass	Electrostotict	Magnetic
21 A P 4	Rectangular	Metal	Frosted Filterglass	Magnetic	Magnetic
21EP4	Rectangular	Glass	Filterglass**	Magnetic .	Magnetic
21 MP4	Rectangular	Metal	Frosted Filterglass	Electrostatict	Magnetic

*Spherical faceplate unless otherwise specified.

tLow voltage

**Cylindrical faceplate

RCA RADIO & TELEVISION SERVICE NEWS

INTERMITTENTS

(Continued from Page 5)

General Procedure for Localizing Intermittents

later.

1. Localize the intermittent to a particular section of the receiver by analyzing the visible and audible symptoms, and by monitoring the suspected sections, as described

2. Narrow down the location of the trouble to the faulty stage by monitoring each stage in the suspected section.

3. Test each component and connection in the faulty stage to find the cause of the trouble. Replace or repair the faulty item.

If careful testing of each component and connection fails to reveal the fault, it is usually necessary to try new parts in place of the original ones in the faulty stage. Some technicians replace one component at a time and operate the receiver for several hours after each new component is installed in order to determine whether the trouble has been eliminated. Because this procedure often consumes a large amount of valuable time, some servicemen prefer to replace all the parts in the faulty stage at one time. The latter method is often less expensive in the long run.

If the faulty stage includes a fairly expensive component such as a deflection transformer, or if a replacement transformer for the particular set is not immediately available, replace all components (in the particular stage) except the transformer. If operation of the receiver shows that the intermittent is still present, try a new transformer. (Incidentally, the new RCA 231T1 Universal Horizontal-Deflection Output and High-Voltage Transformer is extremely helpful in trouble-shooting work because it can be used as a replacement in hundreds of different models of receivers.)

4. Operate the receiver under the required adverse conditions (such as high line voltage, low line voltage, vibration or mechanical jarring, high temperature, or low temperature, etc.) for as long a time as is necessary to make certain that the intermittent has been eliminated.

Monitoring Method for Localizing Intermittents

Practically any intermittent can be definitely localized to a particu-



Fig. 2. When attempting to localize intermittents that affect the sound or picture (or both), it is essential to know the location of the sound-if take-off point in the particular receiver. The location of the take-off point depends upon the circuit arrangement as indicated above. The input signal for the sound-if amplifier may be "taken off" after the converter, after one of the stages in the picture-if amplifier, after the second detector, or after one of the stages in the video amplifier.

If both the picture and sound are intermittent, the trouble is probably ahead of the sound-if take-off point, or in the AGC circuit.

If the picture is intermittent but the raster and sound are O.K., the trouble is probably between the sound-if take-off point and the kinescope, or in the AGC circuit.

If the sound is intermittent but the picture is O.K., the trouble is probably between the sound-if take-off point and the speaker.

lar section of the receiver, or to a particular stage, by the use of suitable test equipment to monitor the signals at various points in the suspected sections. The monitoring method is especially valuable in locating "hair-trigger" intermittents which have an exasperating habit of clearing up temporarily whenever a test probe is touched to the circuit.

In the monitoring method, the test equipment is connected to the receiver; when the intermittent performance occurs, indications on the test equipment instantly reveal the faulty section.

The monitoring method may be used to localize intermittents in any section of the receiver. An example of a suitable arrangement for monitoring intermittent trouble in the picture section is shown in *Figure 1*. In this example, the sweep generator provides an rf input signal, the cathode-ray oscilloscope indicates the response of the rf tuner, the VoltOhmyst indicates the output signal at the second detector, and the kinescope shows the video output signal as dark horizontal bars. It is usually necessary to eliminate AGC action by applying fixed bias to the rf and if amplifiers.

When the intermittent occurs, the three monitors (oscilloscope, VoltOhmyst, and kinescope) indicate the location of the trouble, as follows:

If the bars disappear, but the response curve on the oscilloscope and the VoltOhmyst reading remain practically unchanged, the trouble is in the video amplifier.

If the bars disappear and the VoltOhmyst reading drops off, but the response curve on the oscilloscope remains practically unchanged, the trouble is in the picture—if amplifier.

If all three monitors indicate a loss of signal, the trouble is in the rf tuner.

After the trouble is localized to a particular section, the monitoring method may be used to localize the trouble to a particular stage in that section.

Additional information about the monitoring method, and more information about intermittents will be given in subsequent articles.

RCA RADIO AND TELEVISION SERVICE NEWS TO BE MAILED DIRECT



When you sign up for RCA's Dealer Registration Program, your name will be automatically placed on a directmailing list to receive (at your place of business) regular copies of RCA RADIO AND TELEVISION SERVICE NEWS. See your RCA Distributor for details about this dynamic new campaign.

Time-Saving Directory Lists Parts for 600 RCA Victor Radios from 1938 through 1950

Although TV servicing is in the limelight these days, the alert service dealer still keeps his hand in the radio repair business. If you're engaged in this phase of the servicing business, you will profit by getting a copy of the "Service Parts Directory for RCA Victor Radios." This publication contains the stock number of every major replacement part for more than 600 RCA Victor radios from 1938 through 1950.

RCA Victor radios are listed by model numbers, in numericalalphabetical sequence. A glance at

POLARITY CODING OF SELENIUM RECTIFIERS AND GERMANIUM DIODES

The polarity coding of selenium rectifiers and germanium diodes may lead to some confusion since they are coded differently. Each is coded according to its use. As shown in the illustration below, the coding on selenium rectifiers indicates the dc polarity which will result; the coding on germanium diodes indicates the dc polarity that must be applied to obtain maximum current flow.



the accompanying illustration, showing a portion of a typical page, will convince you that this service parts directory is a time saver. Opposite each model number you will find the stock numbers of the top-quality components which will restore the set to its original condition. Remember, you gain extra customer acceptance when you replace the faulty components with genuine RCA service parts!

The "Service Parts Directory for RCA Victor Radios" (Form No. SP-1008) is available from your RCA distributor.

CHANGE IN CAPACITOR Models A-91, 45-W-9 (RC-1095, RC-1095A) A-101, A-108 (RC-1096, RC-1096B) 45-W-10 (RC-1096A, RC-1096C)

CHASSIS ASSEMBLIES

Add:

Delete: 74733 Capacitor-76423 Capacitor-Ceramic, 3 $\mu\mu f$ C10. This change was made to reduce frequency drift on FM during the warm-up period.



SPEAKER SUBSTITUTION Models A-108, 45-W-10

In some receivers, a substitute speaker was used. The original speaker (stamped 92569-12W) employs a speaker cone with Stock No. 75682. The substitute speaker is stamped 92569-9 with the suffix letter B or W. The 92569-9B speaker requires Stock No. 75875 replacement cone, and the 92569-9W speaker requires Stock No. 74901 replacement cone.

DEFLECTION CIRCUIT CHANGES Models T100, T120, TC124, TC125, TC127, TA128, & TA129

Two different types of deflecting yokes were used in the 10- and 12-inch television receivers. One is *Courtesy RCA Service Co.



All of the service parts listed in the service parts directory can be obtained from your RCA distributor - what could be simpler?

the iron-wire yoke which can be easily identified by a cardboard outer housing, and the other is a powdered-iron voke which has a molded Bakelite housing.

The two yokes are not directly interchangeable. Although the ironwire yoke will work in the circuit designed for the powdered-ironcore yoke, the latter type yoke should not be employed in the circuit designed for the iron-wire yoke unless suitable circuit modifications are made.

To minimize confusion, replacement parts will be stocked only for the iron-wire yokes so that field modifications of older sets will not be necessary when replacing yokes.

The iron-wire voke was used in receivers employing the "ELEC-TRONIC MAGNIFIER," which is a remotely operated deflection circuit. In these cases R181 was 470K. In some of these models however, this resistor may be 220K as a compromise value for both types of yokes.

When the iron-wire yoke was used in early T100 and T120 receivers which did not employ the ELECTRONIC MAGNIFIER, R181 was one megohm. However, some T100 and T120 sets were built using a 150-K resistor which provided more width and more high voltage. Late models of these two sets may use a 470-K resistor as a compromise which is suitable for either yoke.

If an iron-wire yoke is replaced with a powdered-iron yoke, R181 should not be less than 470K, which provides greatest width, or more than one megohm (for best linearity).

(Continued on Following Page)

RCA RADIO & TELEVISION SERVICE NEWS

PART 6

Installing the Transmission Line

In general, the transmission line run from the antenna to the point of entry into the house should be as direct as possible. However, the following exceptions should be noted:

 Horizontal runs should not be made unless absolutely necessary.
 Transmission lines should never be run across windows.

3. Transmission lines must be spaced at least six inches from telephone or power lines.

4. Because of reception difficulties (from ignition interference, etc.) and unsightly appearance, transmission lines ordinarily should not be run down the front of the building.



5. In cases in which future installation of a rotator may be necessary, the transmission line must be run in such a way that the removal of the line from one standoff insulator will provide sufficient slack to permit the insertion of a rotator in the bracket. The standoff insulator causing the deviation from a normal straight-line run should be the one nearest the mast. If a ground wire is used, it should be connected to the bracket or mast.

Standoff insulators should be located approximately six feet apart and the transmission line should contain approximately one full twist per linear foot.

Slip a length of plastic loom (flexible tubing) over the end of the transmission line and fasten it at the point of entry to the house. Adjust the loom to form a small drip loop as shown in the accompanying photo. Then cut a small hole in the underside of the loom to allow for drainage of water which may collect in the drip loop. Finally, at the point of entry from the outside, fill the hole with caulking compound or Plastic Wood.





The transmission line should follow a direct route, and it should be spaced at least six inches from power and telephone lines.

& 960284-1 or -2

RP 177A

RP 178

RP 178

RP 178

.....RP

Every detail in the installation is important—note the drip loop which was provided to prevent rain water from entering the building.

Aodel	Record Changer	Model	Record Changer	Model	Record Change
55		8V151		45-EY-15	
78			RP 168		
-87			RP 168		
	& 960282-4 or -5		RP 168		
-91					
	& 960284-1 or -2		RP 168	45-W-10	
-101	RP 190-2 & 960282-4 or -5		RP 168		
	or 960284-1 or -2		RP 168	58V, 58AV	
-106				59V1, 59AV1	
			RP 168 & 960282-2	Rod. 62-1	
	& 960284-1 or -2	9189		65U, 65AU	
JY			& 960284-1 or -2	650-1	
				67V1, 67AV1	
					RP 178 or 96027
U62			RP 168 & RP 177B		
U68			RP 168		
1000			RP 168 & RP 178		
			RP 168		
			RP 168		
A169			RP 168		RP 176A or RP 176
			RP 168 & RP 178		
	& 960282-4 or -5		RP 168 & RP 178		
QV8C			RP 168		960001-4 or -
			RP 168		
			RP 168		
			RP 168		
	& 960282-4 or -5		RP 168		
	or 960284-1 or -2		RP 190		
T86		45-EY-3	RP 190-1 or RP 190-3	711V3	
	& 960284-4 or -5				
797		PP 190.4 and PP	190-6 have been used as substitute	t for the PP 190-1 P	P 190.6 chooser is identical to

RP 190-4 and RP 190-6 have been used as substitutes for the RP 190-1. RP 190-6 chonger is identical to RP 190-4 except for the use of a different pickup assembly. The pickup has a replaceable sopphire stylus.

Stock	PICKUP ASSEMBLY
No.	RMP 128-1
74067	Pickup—Crystal pickup cartridge complete with stylus.
74068	Stylus—Sapphire stylus and holder.
74060	Guard—Stylus guard,
74230	Nut—Nut and washer to mount #74068 stylus in #74067 pickup.
74065	Screw—2-56 by 3/16-in. fillister-head screw to mount stylus guard.

8TV323

7QV5

8TV41

8V90

8V112

87V321

RCA BATTERIES AND TUBES ADVERTISED ON POPULAR TV AND RADIO NETWORK SHOWS

Can you think of a better time than while the consumer is enjoying his favorite TV show or radio program to point out that the use of high-quality RCA tubes and batteries will provide dependable top performance of his TV or radio set? We couldn't, and we're sure that RCA's commercials on the popular "RCA Victor Television Show," "Kukla, Fran, and Ollie," and "Phil Harris and Alice Faye" television and radio programs will help you to sell many more RCA replacement tubes and batteries.

Large audiences are being told about the superiority of these RCA products; for example, approximately 50 TV stations across the

*March 27 8 - 8:30 P.M. (EST) NBC TV Network "RCA Victor TV Show" March 29 8 - 8:30 P.M. (EST) NBC Radio Network "Phil Harris and Alice Faye"

country telecast the weekly halfhour "RCA Victor Television Show'' starring Dennis Day. "Kukla, Fran, and Ollie," spon-sored by RCA Victor on alternate weeks, is aired by 23 stations, and it is broadcast as a kinescope recording by nine other stations. The popular NBC radio-family comedy, "Phil Harris and Alice Fave" emanates from 190 stations.

Next Friday at 8 P.M. (EST), toss aside the problems of TV servicing (for a half-hour) and enjoy the music, mirth, and mimicry of Dennis Day. Don't forget to pay special attention to the RCA commercials!*



Typical ad plugging the "RCA Victor Show" starring Dennis Day.

Latest Information on RCA's Kinescope Exchange Plan

RCA distributors are still offering exchange allowances for the return of certain inoperative kinescopes which are free from visual defects such as scratches in the glass, chipped, cracked, or broken glass, or dents in the metal shell.

The next time you purchase an RCA picture tube, ask your RCA distributor about the liberal allowances he is offering for the following types of inoperative, out-of-warranty kinescopes:

rancy mine	ocopeo.	
10 BP 4-A	16LP4-A	17 LP 4
10FP4-A	16RP4	17 QP 4
12KP4-A	16 TP 4	17RP4
12LP4-A	16WP4-A	17 TP 4
14CP4	17BP4	19AP4-A
14EP4	17BP4-A 17BP4-B	19AP4-B
16AP4-A	17CP4	20 CP 4
16GP4	17GP4	20 MP 4
16GP4-B	17HP4	21 AP 4
16KP4	17 JP 4	21 MP 4

A. G. PETRASEK

(Continued from Page 6, Col. 1) extensively while conducting his well-known TV-service clinics. During one trip last year, he conducted 32 meetings in 23 cities (in 9 weeks) and traveled over 13,000 miles!

Slim's TV-service clinics covered all of the usual and many unusual technical-service problems encountered by the average TV-service technician in his everyday work.

Because of his business and sales background, many of his technical meetings evolved into business meetings. Slim claims that a profitand-loss statement is as important to the TV-service dealer as a telephone-if he wants to stay in business.

"Shop-Efficiency Index" is another of his favorite topics which he often stressed during his service clinics. Slim says that this is the measure of "how fast you can turn out a completed job." It is his contention that the shop-efficiency index is almost inversely proportional to the number of brands of sets serviced by the shop.

Slim says he is definitely not a think TV is complicated, but I do"! However, many service technicians, who have heard Slim, disagree-"He has a knack of simplifying our problems and explaining complicated circuits in an easy-to-understand way."

RCA RADIO & TELEVISION SERVICE NEWS



CAUTION: Handle tubes carefully and guard against the hazard of IMPLOSION by wearing protective gloves and goggles.

1. BE SURE IT IS AN ACCEPTABLE TYPE



Check the tube type number to make cectain it is on the list of types (shown on page 10) acceptable for exchange allowance. IMPORTANT: Be sure the suffix letter is correct. Any manufacturer's tubes are acceptable except those on which the manufacturer has permanently marked his name, his symbol, or the type designation on the glass or metal shell.

3. LOOK FOR CRACKED GLASS OR DENTS

2. CLEAN THE TUBE CAREFULLY



Before inspecting further, and to make your checking easier, wipe the faceplate and other glass surfaces with a soft cloth. If necessary, use water and soap or a mild detergent. Do not use an abrasive-type cleanser on the glass.



4. INSPECT FOR SCRATCHES IN THE GLASS



Check all portions of the tube for damage, except the neck area near the base, which will be discarded. The entire faceplate, shell, funnel, and at least one full inch of the neck directly below the shell or funnel must be totally free from defects. In these areas, any broken, cracked, or chipped glass (or dent in the metal shell) is cause for rejection.

A 60-watt (or brighter) lamp, held abaut one foot from the tube, will make inspection for such defects quicker and more thorough. Cracks and chips, which are found more often on the outer edge of the faceplate, will show up as mirror-like lines, star shapes, or rainbow colors.

Carefully inspect the glass surfaces for scratches. Reject any tube on which the scratch is deep enough to catch your fingernail when drawn at a right angle across the scratch. This does not apply to frosted face tubes, which must be entirely free from scratches, marks, or blemishes that cannot be removed with soap and water.

Jan.-March, 1953

POSTAGE





If undeliverable for any reason, notify sender, stating reason, on Form 3547, postage for which is guaranteed.

Devices and arrangements shown or described herein may use patents of RCA or others. Information contained herein is furnished without responsibility by RCA for its use and without prejudice to RCA's patent rights.

