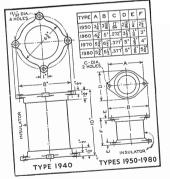


Stack-Mounting HEAVY-DUTY Mica Capacitors



 Climaxing an outstanding selection of mica receiving and transmitting capacitors—from tiny "postage stamp" molded-in-bakelite types to the extra-heavy-duty micas –Aerovox offers its stack-mounting or 1940 series as standard items (subject to priorities, of course). Heretofore made in limited quantities, these capacitors are now in regular and large production. Note these quality features:

> Units conservatively rated to withstand surge voltages above rated values. Extremely low power factor to handle heavy kva. loads without overheating. Vacuum impregnated sections imbedded in low-loos filler, reducing stray-field losses and safe-

Special cylindrical low-loss głazed ceramic case. Long creepage path between terminals. Design eliminates corona losses inside aud out, and provides uniform voltage gradical contact resistance between units.

sections of finest grade India ruby nica dielectric, male to very close tolerance to equalize loading of seriesronnected sections.

• Ask for DATA . . .

Engineering data on these stack-mounting and other extra-heavyduty transmitting capacitors, available on request.





H. F. Frequency Measurements

PART I

By the Engineering Department, Aerovox Corporation

WAR-TIME interest in very kigh, dura kigh, and super kigh fraquencies, both in the armed services and in civilian defense, has directed special attention toward the subject of frequency measurements in these regions. This is partly because the familocurate standard-ferom que the help signals and their harmonics, so widely used in lower-frequency measurements, are notably absent from the microwave spectrum.

Because of the limited communication range of most of the extremely high frequency systems now being developed, it becomes impracticable to transmit standard-frequency signals over an appreciable service area. Thus: the burden of standardization and measurement rests with the indivitient matter and the standardization and measurement rests with the indivitient matter and the standardization stances in which the useful range of present standard-frequency instruments may be extended, or in which auxiliary secondary standards may be referred to lower-frequency standards.

While the technique employed in measuring the extremely high frequencies does not differ greatly from that employed at lower frequencies, certain modifications of apparatus are required in most cases, and, in general, special procedures are necessary to minimize errors in the former case. It is the purpose of these articles to review, from an academic standpoint, the several methods of frequency measurement especially applicable to the region between 30 Mc. and 30,000 Mc., to explain how the utility of existing lowerfrequency standard-signal equipment may be extended to permit extremely high frequency measurements, and to describe several special systems and devices which are specifically for use in the region 30-30,000 Mc. The sequence of topics will follow

I he sequence or topics with the conventional manner of development, progressing from rudumentary resonant-circuit devices through more complicated systems and methods which make use of generated signals or beat note methods. A representative member of each topic group has been chosen

for illustration in all cases, except where distinct variations in type offer obvious individual advantages.

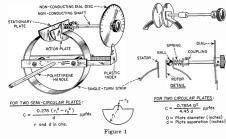
The art of frequency measurement per se had its beginnings in simple measuring or standardizing devices based upon the resonance phenomenon or the ability to measure wavelength with simple implements. Extremely high frequency measurements, as well, may be made in the simplest fashion by means of these rudimentary methods. At the same time, some of these methods lend themselves even more readily to microwave measurements because of the small physical size of a single wavelength at the extremely high frequencies. Our survey of the art consequently begins with a review of wavemeters and Lecher wire systems.

WAVE METERS

. The simple absorption wavemeter may readily be adapted to frequency measurements in the very high, ultra high, and super high regions by reducing the values of its normal induc-

AEROVOX PRODUCTS ARE BUILT BETTER



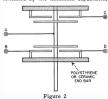


tance and capacitance elements to resonate in these regions. The instrument is then operated in the conventional manner to check the frequency of microwave transmitters, receivers, and oscillators. In most cases. reduction of induc-

tance will resolve into a simpler mechanical task than will reduction of capacitance. It is much easier by comparison to reduce the size of a coil, either by decreasing the number of its turns, reducing the coil diameter, increasing coil length for a given number of turns, or by some combination of these measures. The variable condenser, adjustable element of the absorption wavemeter, may be reduced in capacitance only by removal of plates from its assembly, reducing plate area, increasing plate separation, or by a combination of these measures. In some cases, when only one rotor

In some cases, when only one roots and one stator plate remain in the unit, the maximum capacitance may still be excessive for some frequencies, and it may become necessary to space the two plates considerably or to cut away a portion of one or both to reduce the active area.

The highest frequency which may be attained by an absorption wavemeter tuned by such a small condenser is determined by the minimum capacitance



of the latter. In variable condensers with low values of maximum capacitance, the minimum value becomes hardware and torotor shuft, as well as the unmeshed-plate capacitance, and this minimum will often be sufficiently high with respect to the maximum caming arange. This conditions will entail a redesign of the entire condenser to include a diminuitive rotor shaft together with reduction in size, or complet estimation of stator mounting

The dimensions for wavemeter components may be determined by means of the following formulae:

(1)	$f = \frac{1,000,000}{6.28 \sqrt{LC}}$ kilocycles
(2)	$L = \frac{1,000,000}{39.49 f^2 C}$ microhennies
(3)	$C = \frac{1,000,000}{39.49 \text{ f}^2 \text{ L}} \text{ micromicrofarads}$
(4)	$L = \frac{0.2 D^2 N^2}{3D + 9t}$ microhennies

In each of which:



N is number of turns in single-loyer coll Where extremely high frequencies are to be measured over the widest possible frequency range, the variable condenser may be made a part of a rigid single-turn coil, as shown in Figure 1, in order to eliminate all of the usual structural components. There are many mossible variations of this de-

sign which will suggest themselves to the reader. ing formula (from Bureau of In some cases, a satisfactory wavemeter condenser may be constructed ing formula (from Bureau of Circular C74) will be of aid mining the inductance value:

from a small split-stator unit, cut down from a larger condenser, as shown in Figure 2, to include as few as one rotor and one stator plate per section. The two separate stator sections are insulated from each other by mounting upon separate end plates or end bars of high-grade insulating material, such as a ceramic or polystyrene. Two pairs of diminutive coil terminals are provided. When the coil is plugged into terminals A-B, one section of this condenser is employed for tuning; but when it is plugged into terminals C-D, the two sections are connected automatically in series across the coil, yielding a maximum c pacitance equal to one-half that of a single section. The same coil may thus by employed to cover two frequency bands; the lowest one with the single section, and the highest with the two sections in series. In all high-frequency wavemeter applications, distributed and body capacitances are of tremendous importance. and every means must be enlisted to minimize the effects of both. For this reason, self-supporting coils with large turn-spacing, and open-type instrument construction devoid of all metallic casing and hardware are recommended. simple self-supporting assembly of coil and condenser is ideal. Likewise, the tuning shaft should be a long rod of high-quality, non-hygroscopic in-sulating material, a long handle of similar material must be provided for holding the instrument in order to eliminate body-capacitance effects, and the dial plate must be made of nonconducting material. These constructional features are exemplified by the design in Figure 1.

Indicators, such as flashlamps, neon lamps, indicating meters, and the like, are not recommended for connection into high-frequency wavemeter circuits, since they tend to introduce large amounts of stray capacitance. In lieu of direct indication in the resonant circuit, satisfactory wavemeter indications may be obtained within the circuit under measurement, as for example by observation of a gridor plate-circuit milliammeter in a highfrequency transmitter stage or of blocking action in a receiver under test, as the wavemeter is tuned through resonance. In general, these indications within the tested circuit will prove more sensitive than those obtained with indicating devices connected directly to the wavemeter, since the latter tend to load the wavemeter rather heavily and obscure its exact resonant point.

In a number of cases, high-frequency measurements by means of resonant circuits, as by the absorption wavemeter method, will require very small inductance values. This applies liketor circuits. When inductors are reduced to short, straight lengths of wire, ing formula (from Bureau of Standards Circuits CM) will be of aid in deter-



(6) L = 0.002 l $\left[2.303 \log_{10} \frac{41}{d} - 0.75 \right]$ microhenries Where l = length of straight wire (cms)

d = diameter of wire (cms.)The term 2l/d should be added inside the

brackets when it is less than 1000 d If natural, rather than common logarithms are

employed, the multiplier 2.303 may be eliminated LECHER WIRES

By means of Lecher wires, high frequencies may be determined by means of ordinary linear measurements of wavelength. This system ranks with and is somewhat more convenient for most of the extremely high frequencies since it requires no elaborate calibration against frequency standards, merely an accurately-graduated ruler or meter stick.

In Lecher wire systems, mettic or English length measurements are made, as will be shown presently between successive half-wave points along the treput wire the second state of the treput wire transmitter, techer, or oscillator. Because of the short wavelengths which correspond to the extremely high frequencies, the Lecher wire system is particularly suitable for measurements in the microwave specthe small space commonly occupied by other radio instruments.

A practical Lecher wire system is shown in Figure 3. A single, non-ferrous, solid wire is bent to form a coupling loop Le, and the two parallel lines formed by the leads to the loop are stretched taut between the stand-off insulators, a, b, c, and d. S is a metallic short-circuiting bridge arranged to slide along the parallel wires. In some Lecher wire systems, the parallel conductors take the form of heavy brass or copper rods, and the short-circuiting bridge is a solid metallic block with clearance holes for the rods. Gripping spring blades are mounted within the sliding block, pressing tightly against the rods.

The parallel wire or rod section must be at least one wave-length hours at the lowest frequency to be measured. (The wave-length in inches may be determuency in megacyles). The loop Li is coupled to the tank coil. L, of the high-frequency transmitter, receiver, or oscillator under test. The short-circuiting bridge is then all along the aimed in the circuit under test. If the

latter is within a transmitter or oscillator, this indication will be a sharp change in the deflection of the DC milliammeter in the grid or plate circuit. If it is a receiver, adjusted to a slightly oscillating state, the indication will be in the form of a sudden blocking action or "blog" denoting stoppage of oscillation. The bridge is then moved farther

<u> VEROVO</u>

The bridge is then moved latther along in the same direction until another such point is located. (If loose coupling is provided between the Lecher wire system and the apparatus under test, these points will be quite sharp). The discontion (I) will be exactly one-half wavelength, from which the unknown frequency may be determinad:

(7)

 $F_{Mc} = \frac{150}{l}$ when l is measured in meters

(8)

 $F_{Mc} = \frac{5906}{l}$ when l is measured in inches

Wavelength in meters may be measured within 1 millimeter with a standard meter stick, to obtain an accuracy of 20% at 30,000 Mc., 2% at 300 Mc., 0.2% at 300 Mc., or 0.02% at 30 Mc. Wavelengths may be measured in inches miler, yrstellow or scale, to obtain an accuracy of 1.53% at 30,000 Mc., 1.58% at 3000 Mc., 0.158% at 300

In order to function property, Lecher wires must be mounted as nearly in the clear as possible. For this reason, attachment is made only to small standmediate supports being employed. The short-circuing bridge is preferably of small cross sectional area and must make firm contact with the parallel wires or rods with which it must main settings.

For maximum sharpness of response, the loosest practicable coupling for readable indication must be employed. And while it is entirely feasible to utilize an indicating device, such as a

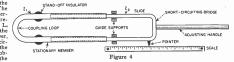
thermogalvanometer or low-current flashlamp, sliding in contact with the parallel wires as a direct-indicating short-circuiting bridge, sharpest indications will be obtained when the response points are detected instead within the circuit under test.

Oscillators, wavemeters, transmitters, and receivers, as well as many other extremely high-frequency circuits and devices may be calibrated directly from Lecher wires when the accuracy provided by this system is consistent with requirements.

In practice, the small Lecher wire systems required for extremely highfrequency testing are generally constructed of no. 12 or no. 14 bare copper wire spaced at a distance of approximately 2 inches and supported at each end by the smallest ceramic or polystyrene stand-off insulators or support pillars mounted on a base-board of good-quality insulating material. The short-circuiting bridge is usually constructed of heavy brass or copper bar stock with knife edges for good contact, and often carries an index pointer which travels along a centimeter or inch scale made of non-conducting material and mounted alongside or below the wires. The bridge is moved along the wires by means of a handle or highquality, non-hygroscopic insulating material, often in the form of a long rod. The Lecher wire principle is the basis of a simple but effective "trombone" wavemeter, shown in Figure 4, which is tuned by moving a sliding section (l_2) in and out of a stationary section (l1). Although free to move, the sliding section fits sufficiently tight within the stationary section to provide good electrical contact at all settings. The coupling loop is formed by the end bend of the stationary section, while the short circuiting bridge is formed by the end bend of the movable section. A long handle of high-quality insulating material is attached to this latter bend. The slide may also carry an index pointer to travel along an inch or centimeter scale, mounted as shown in the drawing.

The two sections of the trombone wavemeter may be made of telescoping brass or copper tubing for both members, or of tubing for the stationary section with rod stock for the slide.

For maximum tuning range, the length of the two sections will be equal. The total length of the two sections must equal at least one wavelength at the lowest frequency to be measured.



Page 3