

• With tiny silvered micas, it's precision: capacitance tolerances of 1%, with temperature coefficients and stability requirements to meet the highest characteristics requirements of JAN-C-S: excellent retrace characteristics: practically no capacitance drift with time; exceptionally high Q. Yes, Aerovox specializes in such precision capacitors.

And at the other extreme are giant Type 26 oilfilled capacitors for high-voltage requirements such as in X-ray equipment, high-voltage test and laboratory equipment, and for carrier-current coupling, Again, Aerovox specializes in high-voltage oil-impregnated, oil-filled capacitors.

But how, you ask, can one organization really specialize in such totally different products? The Aerovox answer:

The huge Aerovox plant is really several plants in one. Micas are made in the Mica Department. oils in the Oil Department, electrolytics in the Electrolytic Department, and so on. Each has its OWN engineers, supervisors, trained workers,

Thus you are assured of that specialized craftsmanship that insures the best in highly specialized products, along with the convenience, certainty and economy of ONE outstanding source of supply.

Try us on that capacitance problem





Methods of Measuring Capacitor Q

By the Engineering Department, Aerovox Corporation

IT is convenient to express the efficacy of an inductor or capacitor in terms of its reactance to resistance ratio (X/R). This factor of merit, termed Q, is equal to 1/ (6.28fCR) in the case of a capacitor. When capacitors are to be employed in radio equipment or in high-frequency electronic apparatus, radiofrequency O values often are preferred to lower-frequency power factor readings as an indication of capacitor quality.

While the O ratio is simple, the factor of merit itself cannot be determined readily by any simple means. A simple calculation of X/R is not possible, chiefly because of the difficulty, if not impossibility in most cases, of fixing precisely the value of R. R represents not only the d.c. resistance, but also the combined effect of any other in-phase components which have the same effect as pure resistance. Such components are caused by skin effect in all conductors in the capacitor, presence of dielectric material within the electrostatic field, contact resistance and by numerous other similar causes. The actual value of R at radio frequencies often is several decades to several hundred times the d.c. resistance, and is not measurable directly as resistance by means of any simple instrument. The most important R component is capacitor work shows up as series resistance.

When the first problem is to determine the value of high-frequency resistance, it is customary to measure the O and to find the value of equivalent series resistance by means of 4. the equation:

R= _____

or some form of this relationship. Figure 1 is a chart showing 1-megacycle values of equivalent series resistance of capacitors having various O values between 100 and 1000. O and R are listed for nineteen standard capacitance values between 0.001 and 0.01 mfd. The utility of this chart may be extended by applying the fol-

lowing rules: 1. To find R corresponding to a 1-Mc. O higher than 100, but not shown in the chart. Multiply the R value in the Q-100 column by 100/Ox, where Ox is the higher O value.

- To find R corresponding to a 1-Mc. Q lower than 100. Multiply the R value in the O-100 column by $O_X/100$, where O_X is the lower O value.
- 3. To find 1-Mc. R for any capacitance lower than 0.001 mfd. Locate opposite 0.001 mfd. in the to the O of the sample capacitor. applying Rule 1 or Rule 2 if nec-

essary. Multiply this R value by 0.001/Cx, where Cx is the low capacitance value in mfd.

- To find R for any capacitance higher than 0.001 mfd., but not shown in the chart. Locate opposite 0.001 mfd, in the chart the R value corresponding to the O of the sample capacitor, applying Rule 1 or Rule 2 if necessary. Multiply this R value by Cx/0.001, where Cy is the higher capacitance value in mfds.
- To find R at any frequency higher or lower than 1 megacycle. Having determined the Q value of the capacitor at 1 Mc., find the R value by means of the chart, using any one or more of the first four rules if necessary, Multiply this R value by fx, where fx is the new frequency in megacycles.

By appropriate combination of these rules, the chart given in Figure 1 may be employed to determine the equivalent series resistance of any capacitor, showing any Q value at any frequency.

CAPACITOR O MEASUREMENT METHODS

Theoretically at least, any radiofrequency instrument capable of inchart the R value corresponding dicating the reactive and resistive (or conductive) components of a capacitor current and the values of X

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FIG. 1 1-Mc. VALUES OF EQUIVALENT SERIES RESISTANCE (R)

GAP Q (mfd.) 100 150 Q 800 Q 850 200 350 500 700 0 900 250 300 400 550 950 1000 0.002 (375 (5.53) (0.59) (316 (345) (327) (549) (347) (152) (145) 354 0.236 0.177 0.142 0.118 0.101 0.0886 0.0787 0.0799 0.0644 0.0591 0.0505 0.0505 0.043 0.0443 0.0447 0.0394 0.0373 0.0354 0.005 0.318 0.212 0.159 0.127 0.106 0.000 0.251 0.128 0.129 0.127 0.1054 0.1075 0.007910.0793 0.0717 0.0530 0.0591 0.0330 0.0495 0.0495 0.0496 0.0450 0.0571 0.0352 0.0350 0.0352 0.0350 0.0352 0.227 0.151 0.114 0.0908 0.0757 0.0649 0.0557 0.0504 0.0454 0.0413 0.0378 0.0350 0.0324 0.0301 0.0284 0.0257 0.0259 0.0259 0.0259 0.0075 0.212 0.141 0.106 0.0849 0.0706 0.0606 0.0530 0.0472 0.0424 0.0386 0.0354 0.0326 0.0303 0.0283 0.0265 0.0249 0.0236 0.0224 0.0212 0.008 0.199 0.133 0.0996 0.0796 0.0664 0.0569 0.0497 0.0442 0.0398 0.0562 0.0322 0.0306 0.0284 0.0266 0.0249 0.0222 0.0224 0.0209 0.0212 0.0299 0.0299 0.0299 0.0299 0.0299 0.0299 0.0299 0.0299 0.0299 0.0299 0.0299 0.0299 0.0299 0.0299 0.0299 0.0065 0.187 0.125 0.0935 0.0749 0.0624 0.0534 0.0468 0.0416 0.0374 0.0340 0.0312 0.0268 0.0267 0.0249 0.0234 0.0220 0.0208 0.0197 0.018 0.009 0.177 0.118 0.085 0.0708 0.0590 0.0566 0.0443 0.033 0.0354 0.0322 0.029 0.0272 0.0253 0.0236 0.0222 0.0208 0.0197 0.0185 0.017 0.0095 0.167 0.111 0.0555 0.0566 0.0556 0.0471 0.0417 0.0374 0.0304 0.0304 0.0271 0.0251 0.0231 0.0232 0.0290 0.0197 0.0185 0.0175 0.0457 0.04 0.159 0.166 0.0736 0.0555 0.0350 0.0555 0.0380 0.0356 0.0380 0.0304 0.0271 0.0227 0.0227 0.0228 0.0290 0.0197 0.0185 0.0175 0.0457

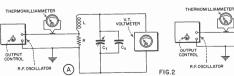
and R or G (conductance, 1/R) may cuit, and the r.f. voltage across the be used for capacitor O determinations. These instruments include mainly radio-frequency bridges and T-networks. The values of X and R obtained by such measurement may be substituted in the Q ratio X R, or in the O product XG.

Actually, the instruments referred to and generally available do not usually possess the high degree of sensitivity required for close determination of "nearby" O values, especially when these values are high. Nor do they operate over a sufficiently wide capacitance range to be completely useful.

The O-meter, which in the conventional form makes use of a resonant radio-frequency tank circuit, is the most widely used and accepted instrument for capacitor O measurements. O-meters, whether specifically manufactured as such or assembled for temporary use from laboratory components, employ one of two schemes - the Q-voltmeter method or the susceptance variation method.

O-VOLTMETER METHOD

In this scheme, radio-frequency energy is coupled into a tank circuit which is resonated by means of a variable air capacitor both with and without the test capacitor in the cir-



capacitor is measured in each case. R. f. input to the measuring circuit is kept constant.

Such a scheme is illustrated by Figure 2-A. R.f. voltage from the oscillator is applied across the resistor R, which is connected in series with the tuned-circuit components. This resistance is very low, being of the order of 0.05 ohm. Voltage across the coupling resistor is held constant for all tests by adjusting the oscillator output control for a reference deflection of the thermogalvanometer. Values of coil L and tuning capacitor CT have so been chosen that the L-C circuit may be resonated to the os-

cillator frequency. If an r. f. voltage "e" is introduced into the tuned circuit in the manner indicated by the circuit dia?ram, the voltage across the capacitor will be proportional to the O of the tuned circuit. The O of the variable air capacitor will be infinite if this is a first-grade component, and the r. f. voltage indicated by the v.t. voltmeter accordingly will be proportional to the Q of the sample fixed ca-

pacitor, Cx, in the circuit. Assuming the circuit to be resonated with the test capacitor in place. O of the circuit will be indicated by the ratio of the r.f. voltage (E)

across the capacitor at resonance to the voltage (e) applied to the circuit. O = E/e. The v.t. voltmeter thus may be graduated directly in Q units. Figure 3 shows the O values corresponding to voltage deflections of a 0-5 v. scale v. t. voltmeter. These values are based upon an oscillator current of 0.4 ampere, which will develop 20 m.v. across resistor R (Figure 2).

However, values obtained in this manner are of effective O of the tuned circuit which differs markedly from true capacitor Q. The capacitance of the canacitor being tested must be taken into consideration in a determination of true O.

The O-voltmeter method of measuring true capacitor O consists of resonating the measuring circuit both with and without the test capacitor (CX), noting capacitance settings of the variable capacitor (CT) in each case, and the effective O readings as shown by the v.t. voltmeter (Figure 3) in each case. A relatively simple calculation involving these data then will yield the true O value.

Since, in order to resonate the circuit the second time, that is with Cy in place (See Figure 2-A), it becomes necessary to "detune" C by the amount of the extra capacitance introduced into the circuit by Cx, it

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V.T. VOLTMETER

SHORT

CIRCUITING



follows that the capacitance range of CT must be equal at least to the capacitance of Cy to be tested. The capacitance range of CT thus imposes a limitation upon the maximum capacitance of sample units which may be tested by the arrangement shown in Figure 2-A. Capacitors having capacitances in excess of the maximum value of CT may be tested for O. however, provided they are placed in series with L and Cr as shown in Figure 2-B. In order to resonate initially this latter circuit, Cy must temporarily be replaced by a lowimpedance short-circuiting bar.

The Q-voltmeter method thus includes two methods of measurement - series circuit and parallel circuit.

Series Method, (Figure 2-B). The Q readings are taken directly from the v. t. voltmeter O scale (See Figure 3). C readings are taken directly from the C settings. C, and Q,, correspond to the initial resonating of the measuring circuit, without the test sample, C1 and O1 correspond to the final resonating with the test sample in the circuit. True O is determined from these data by means of the equation:

(C2-C1) Q1Q2 (2)

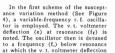
Parallel Method. (Figure 2-A). Here also, C, and Q, are readings taken from the initial setting of the circuit to resonance without the test sample, C2 and Q2 from final settings with Cx in place. True Q is determined from these data by means of the equation:

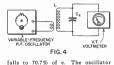
 $Q = \frac{(C_1 - C_2) Q_1 Q_2}{(C_1 - C_2) Q_1 Q_2}$ (3) $C_1(Q_1 - Q_2)$

SUSCEPTANCE VARIATION METHOD

In this method, commonly called the "band-width method", a radiofrequency voltage is coupled, usually by means of very loose magnetic coupling, into a series resonant circuit containing a coil, L, of very high Q and the capacitor Cx which is under test.

FIXED-FREQUENCY R.F. OSCILLATOR V. T. VOLTMETER FIG.5





finally is detuned to a point (f1) above resonance at which the v. t. voltmeter deflection again falls to 0 707e O may then be determined from

these data by means of the equation: $Q = \frac{f_{p}}{f_{r} - f_{r}}$

In the second scheme (See Figure 5), a fixed-frequency r. f. oscillator is employed, and a variable air capacitor (CT) having infinite O is included in parallel with L and Cx. Cr is adjusted to a capacitance setting (Cr) for resonance, and the v. t. voltmeter deflection (e) is noted. CT then is detuned to a point (C1) below resonant capacitance at which the meter deflection falls to 0.707e. Cr finally is

FIG.3 0

> detuned to another point (C-) above resonant capacitance at which the meter deflection again falls to 0.707e. O then may be determined from these data by means of the equation;

> > (5)

$$Q = \frac{2C_r}{C_2 - C_1}$$

At the points along the circuit resonance curve where the v.t. voltmeter deflection drops to 70.7% of its resonant value, the circuit reactance is equal to the circuit resistance: (X = R). At this point, the circuit impedance Z $- \sqrt{2}$ R. At resonance, the total circuit reactance is zero, and Z - R.

The voltage ratio has been determined from the ratio of currents in the circuit at resonance and at a point where X = R. These currents are equal to E/R at resonance, and to $E/(\sqrt{2}R)$ at the point where X = R. The current ratio is:



Application of the susceptance variation method to measurement of capacitor O is limited to O values lower than the O of coil L, since the latter would tend to mask higher capacitor O values.