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Follow this procedure: (1) Set oscillator to test frequency (\hat{f}_1) . This is the resonant frequency of the LC test circuit and is indicated by peak deflection of the vtvm. (2) At this point, adjust oscillator output and meter range for a convenient readable deflection, E. (3) Detune oscillator to a below-resonance frequency (f2) at which the deflection falls to 0.707E. (4) Next, detune oscillator to an above-resonance frequency (f_3) at which the deflection again falls to 0.707E (Figure 4B shows the resultant tuning curve). In Steps 3 and 4, the oscillator output must not be changed from that selected in Step 1. (5) From the frequency readings, calculate Q:

(7) $Q = f_1 / (f_3 - f_2)$

OTHER METHODS

Several other techniques of a-f Q determination deserve notice here. Each will be found useful in situations governed by available equipment, time requirements, and suitability.

type Q meter sometimes has provision for termining capacitor Q, since (unlike the disconnecting its internal r-f oscillator coil) the capacitor affords no direct acand connecting in its place an external cess to its series resistance component.

audio oscillator. This permits the regular Q meter to be used at low frequencies and is an advantage, since the indicating meter reads Q directly. In most instances, however, the internal variable tuning capacitor will not provide enough capacitance (450 pf is a common maximum), so that a suitable high-Q external capacitor must be connected to the O-meter C_x terminals to resonate a coil under test, or a suitable high-Q external inductor must be connected to the Ometer Lx terminals to resonate a capacitor under test.

Calculation from Measured Inductance and Resistance. If the inductance (L) of a coil is previously measured at the desired test frequency (f) by any avail-able reliable method, and the d-c resistance (R) is then measured on the assumption that at audio frequencies the d-c and a-c resistance are essentially the same, the approximate Q then may be calculated from those values:

(8) $Q = (2\pi fL) / R$

Conventional Q Meter. The standard rf- There is no comparable method of de-

Calculation from Measured Imbedance and Resistance. If the impedance (Z) of a coil is previously measured at the desired test frequency by any available reliable method, and the d-c resistance (R) is then measured on the assumption that the d-c and a-c resistance are essentially the same at audio frequencies, the approximate Q (for Q values of 10 or higher) may be calculated from those values

$$Q = \frac{\sqrt{Z^2 - R^2}}{R}$$

Calculation from Measured Voltage, Current, and Resistance. If a voltage (E) at the desired test frequency is applied to a coil and the resultant current (I) measured, and if then the d-c resistance (R) of the coil is measured on the assumption that the d-c and a-c resistance are essentially the same at audio frequencies, the E, I, and R values may be used to calculate the approximate Q of the coil for Q values of 10 or higher:

$$Q = \frac{\sqrt{(E/I)^2 \cdot R^2}}{R}$$

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Determining Q At Audio Frequencies

By the Engineering Department, Aerovox Corporation

The radio-frequency Q meter is a familiar instrument in the well-equipped electronics laboratory. Its routine use in the evaluation of high-frequency coils and capacitors also is familiar. Not so commonplace, however, is the low-frequency Q meter for testing the high-L coils and high-C capacitors ured at audio frequencies. Such instruments are available (average price \$1563) both with meter-plus-dial readout and with digital readout but generally are found only in those laboratories devoted to lower-frequency measurements. Nevertheless, the need occasionally arises to determine the Q of an iron-cored coil or large capacitor

article explains some of the low-frequency Q-measurement techniques, other than use of a special low-frequency Q meter, which are available to the technician. In general, they involve only equipment which is readily available in the average laboratory

PRELIMINARY CONSIDERATIONS

Numerically, the figure of merit (Q) of a coil or capacitor is the ratio o reactance to its resistance:

(1) $Q \equiv X/R \equiv (wL)/R \equiv 1/(wCR)$

The resistive component is assumed to in laboratories equipped principally, or exclusively, for high-frequency work. This or may not be equal to the d-c resistance.

Usually it is higher in value. That this is true resistance, rather than reactance, is evident from the fact that a current through it is in phase with the applied voltage. The a c resistance results from the combined effect of several factors

In a coil, these include d-c (ohmic) resistance of the wire, terminals, and insulation; effect of shielding; shape of coil; and nature of the core material. In a capacitor, they include d-c (leakage) resistance of the dielectric and case material, plates, leads, and terminals; and nature of the dielectric material. Skin effect is an important ingredient of a-c resistance but is not so noticeable at audio frequencies as at radio frequencies.

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large number of turns of wire per unit volume, so that the distributed capacitance of such a coil is significant in value. This capacitance (Cd) tunes the inductance (L) of the coil to a selfresonant frequency $(f_r = 1/2 \pi (LC))^{\frac{1}{2}}$ which must be predetermined, and avoided in conventional Q measurements.

High-C capacitors for use at audio frequencies usually exhibit no self-resonance in the a-f test-frequency spectrum. To determine the self-resonant frequency of a coil, use the test setup shown in Figure 1: (1) Keep all leads short. (2) Keep coil L out of magnetic fields. (3) Set oscillator to its lowest frequency. (4) Set oscillator to zero output. (5) Set vtvm to its lowest range. (6) Adjust os-cillator output for a slight deflection of vtvm. (7) Tune oscillator slowly upward in frequency, noting that meter reading increases. (8) Continue tuning, noting that at some frequency the meter reading rises to a maximum (peak deflection) and that it decreases at higher frequencies. Adjust oscillator output and meter range, if necessary, to prevent offscale deflection. (9) At peak deflection, read self-resonant frequency (fr) of coil directly from oscillator dial. In subse

Audio-frequency coils usually have a able to avoid test frequencies within the range ^{1/2}f_r to 2f_r.

> The instruments used in a Q-measuring setup must be of good quality. An audio oscillator, for example, must have minimum distortion, low-impedance output, high stability, freedom from hum and spurious signals, and excellent frequency accuracy. A v-t voltmeter must have high input impedance (10 megohms minimum recommended), freedom from hum, and excellent accuracy and stability. Any coil or capacitor used in the test must have high Q and excellent stability, and its value must be accurately known. (Laboratory-type inductors and standard mica capacitors-singly or in decade boxesare recommended.) When bridges or similar instruments are used to measure Q, or to determine power factor, dissipation factor, or affective-resistance values from which Q subsequently is calculated, those instruments must provide high accuracy in their Q, pf, D, or R functions.

> Low - frequency measurement circuits are especially susceptible to the effects of hum fields. Q-test setups accordingly should be shielded, grounded, wired with short heavy leads, and otherwise protected

signal injection component, such as a coupling resistor, should be low-impedance. Resistors must be noninductive. The setup should be protected from large temperature changes during the test, and from moisture. When a bridge or similar instrument is used, the component under test must be connected to it b the shortest and heaviest leads practicable

To prevent overloading a component under test and thus reducing the accuracy of measurement the lowest test signal voltage must be employed which will afford accurately readable indications

BRIDGE METHODS

Many a-f bridges give a direct reading of Q for inductors, or of dissipation fac tor, power factor, or effective resistance for capacitors (from which capacitor Q may be calculated). It must be remembered, however, that direct-reading dials for this purpose are calibrated on the basis of a single frequency, such as 1000 cps, and must be corrected at other test frequencies. The measurement technique varies somewhat with different quent Q measurements, it will be advise- as required in the particular setup. Any instruments, but the usual method is

to balance the bridge first for the re- value when pf is 10% or less: active component (inductance or capaci-tance) and next for the resistive com-(3) ponent (Q, D, pf, R, G).

Depending upon make and model of bridge, various ranges and accuracies are provided. Typical of the portable impedance bridge (measurement ranges of C, 1 pf to 100 mfd; L, 1 µh to 1000 hy) are the following: Q, 0.02-1000 and D, 0.001-50, both at $\pm 5\%$ accuracy at 1000 cps. A laboratory-type capacitance bridge (5) covering the capacitance range 0.1-1000 pf typically affords a D range of 0.000001 to 1 at +0.1% accuracy. A typical laboratory-type inductance bridge covering the inductance range 0.01 µh to 10 hy commonly affords an Re range of 0.002-100,000 ohms at $\pm 3\%$ accuracy.

When the secondary bridge balance gives dissipation factor (D), calculate Q from that value:

(2) Q = 1/D

5

When this balance gives power factor (pf, in percent), calculate Q from that

The Q-voltmeter method is the tech-Q meter. Here, a standard voltage is injected into a series-resonant circuit (comprised by the component under test and a standard component of the opposite reactance), and Q determined as a function of the resonant-circuit voltage. Labointo a bench setup for this test.

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Q=100/pf

When it gives effective resistance (Re in ohms), calculate O:

 $Q = (wL) / R_e$ L is in henrys

When the secondary balance gives conductance (G, in ohms), calculate Q:

Q=1/(wLG) L is in henrys

Q-VOLTMETER METHOD

Coil Q. Figure 2 shows the setup for checking the Q of a coil. In this arrangement, the coil (L) under test is resonated to the test frequency (f_r) by means of a high-quality decade capacitor (C). The latter should be a mica unit chosen to provide the required tuning capacitance $(C=1/\pi^2 f^2 L)$ in steps small enough for fine tuning. The test signal, obtained from a low-distortion audio os cillator, is injected into the test circuit across a 10-ohm noninductive coupling resistor, R. If the oscillator will not tolerate this low-resistance load, a suitable stepdown transformer must then be connected between the oscillator and resistor R.

Follow this procedure: (1) Set oscillator to desired test frequency. (2) Temporarily connect high lead of vtvm nique employed in the well-known rf-type to top of resistor R, and adjust oscillator output for a convenient voltage (E_1) say 0.1 v across the coupling resistor. (3) Return high lead of vtvm to top of coil, as shown in Figure 2. (4) Adjust capacitance of decade capacitor C for resonance, as indicated by peak deflection ratory parts may quickly be assembled of vtvm. (5) Recheck voltage E1 at top of resistor R (as in Step 2), readjusting



oscillator output, if necessary, to restore original level. (6) Return vtvm to top tor to desired test frequency. (2) Temof coil L and read resonant voltage; record as E2. (7) From the two voltages, calculate Q:

(6) $Q = E_2/E_1$

Capacitor Q. Figure 3 shows the setup for checking the Q of capacitor. In this arrangement, the capacitor (C) under test is resonated to the test frequency (f_r) by means of a high-quality decade inductor. The latter must be chosen to provide the required tuning inductance (L=1/4TT2f2C) in steps small enough for fine tuning. Furthermore, the Q of the inductor itself must be much higher than that expected in the capacitor under test.

As in the previous setup, the test signal from a low-distortion audio oscillator is injected into the circuit across a 10ohm noninductive coupling resistor, R.

(If the oscillator cannot tolerate this low-impedance load, a suitable stepdown test inductor. transformer must be connected between the oscillator and resistor R.)

Follow this procedure: (1) Set oscillaporarily connect high lead of vtvm to top of resistor R, and adjust oscillator output for a convenient voltage (E_1) , say 0.1 v across the resistor. (3) Return high lead of vtvm to top of inductor, as shown in Figure 3. (4) Adjust inductance of decade inductor L for resonance, as indicated by peak deflection of vtvm. (5) Recheck voltage E_1 at top of resistor R (as in Step 2), readjusting oscillator output, if necessary, to restore to original level. (6) Return vtvm to top of inductor L and read resonant voltage; record as E_2 . (7) From the two voltages, calculate Q according to Equation (6).

It should be noted that this method is less successful with capacitors than with coils when the capacitors are inherently high-Q components, such as the mica type. The reason for this is that the Q f such a capacitor is very much higher than that of the best high-inductance

SUSCEPTANCE VARIATION METHOD

Fundamentally, this method involves a simple examination of the selectivity of a resonant circuit containing the coil or capacitor under test and a component of the opposite reactance. This resonant circuit is comprised by L and C in Figure 4(A). If the capacitor is being tested for Q, inductance L must be chosen for resonance with capacitance C at the desired test frequency; if the coil is being tested, capacitance C must be chosen for resonance with inductance L. If the absolute test frequency is immaterial, then any value of C or L, as the case may be, can be used. In any event, however, the added component, whether L or C, must have the highest Q obtainable

The test signal is injected into the circuit across the 10-ohm noninductive coupling resistor, R. (If the oscillator cannot tolerate this low-resistance load, a suitable stepdown transformer must be connected between the oscillator and resistor R.)

