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one decade higher	LO-RF	45	30
Mid range	LO-RF	45	30
	LO-IF	40	25 0
Upper band edge to	LO-RF	35	25
one octave lower	LO-IF	30	20
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Signal, 1 dB compression leve	+ 1 dE	m	
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Across the Desk

Bicentennial bedtime stories

You and your staff are to be congratulated for the excellent job you did on the Bicentennial issue (ED No. 4, Feb. 16, 1976). I leafed through the magazine at the office here, then took it home for a much more relaxed close study while propped up in my bed. I think I spent a couple of hours reading the thing, and several times I pointed out features and details to my wife, who was likewise leafing through Playboy.

As I got up to the recap of more contemporary electronic history, I realized how truly unusual my own personal experiences have been. As a journalist (of sorts) I didn't actually participate in any of the landmark discoveries of the solid state era, but I had a oncein-an-era opportunity to know (and work with) a great many of the people who made history.

It was in 1959 that I joined Hoffman Semiconductor in Evanston, IL, and in those days a lot of the drawings and documents still carried the imprint of National Fabricated Products, Inc. The business of the day was making silicon junction diodes, zener regulators, and silicon solar cells. I wish I still had my old Hoffman Sola-Radio, which would be a collector's item. Unfortunately, one of my kids left it out in the rain, and it was ruined.

People back then were discovering methods right and left. I worked with Martin Wolf, who did work on solar-cell efficiency; with Jack Madigan, who increased the power ratings of silicon rectifiers; with Earl Riggs, who developed many of the methods of mass production; and with a lot of other bright people.

Then I moved over to Fairchild, and spent time with Bob Noyce, Gordon Moore, Bib Widlar, Charlie Sporck, and many, many others. We certainly knew we were doing important things back then, but I never thought I would see all those names in an editorial history of significant electronic technology.

I used to eat lunch with Buck Rogers, who tried to get my interest expanded in the DIP package, but I never thought it was worth a conversation. Buck worked hundreds of hours developing, as I recall, a nickel-gold-molybdenum system for sealing the packages.

Now most of those people run their own companies. Pierre La-Mond, Jerry Sanders, Charlie Sporck, *et al.* And me? I still drive a typewriter for a living. But I'm just as happy, I suppose, and I don't have to worry about any yields other than my own output of words. But it was certainly *some* time we had.

Dick Molay

Lawrence & Lierle 277 Town & Country Village Palo Alto, CA 94301

A matter of class

In regard to your editorial of Jan. 19th and as a resident of the San Francisco Bay area, I abhor the term "Frisco" as do all San Franciscans. However, proper etiquette demands that we never correct the speech of others, even that of boors.

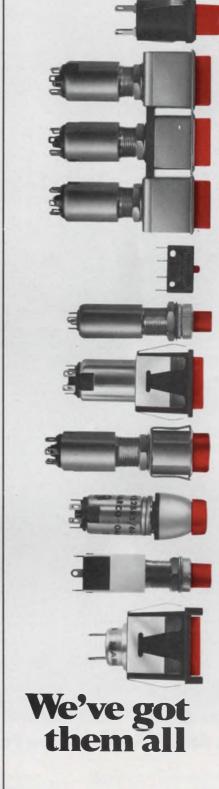
Gordon Keller Pick & Associates, Inc.

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A matter of limp software

The article by Ralph D. Taylor (ED No. 1, Jan. 5, 1976, p. 102) (continued on page 13)

Electronic Design welcomes the opinions of its readers on the issues raised in the magazine's editorial columns. Address letters to Managing Editor, Electronic Design, 50 Essex St. Rochelle Park, N.J. 07662. Try to keep letters under 200 words. Letters must be signed. Names will be withheld on request.

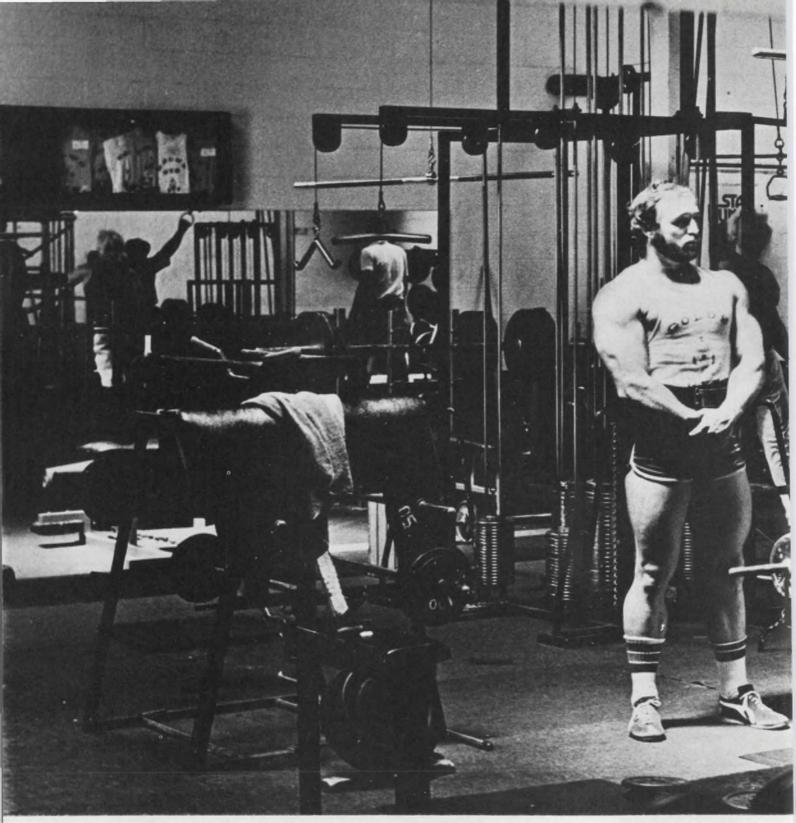


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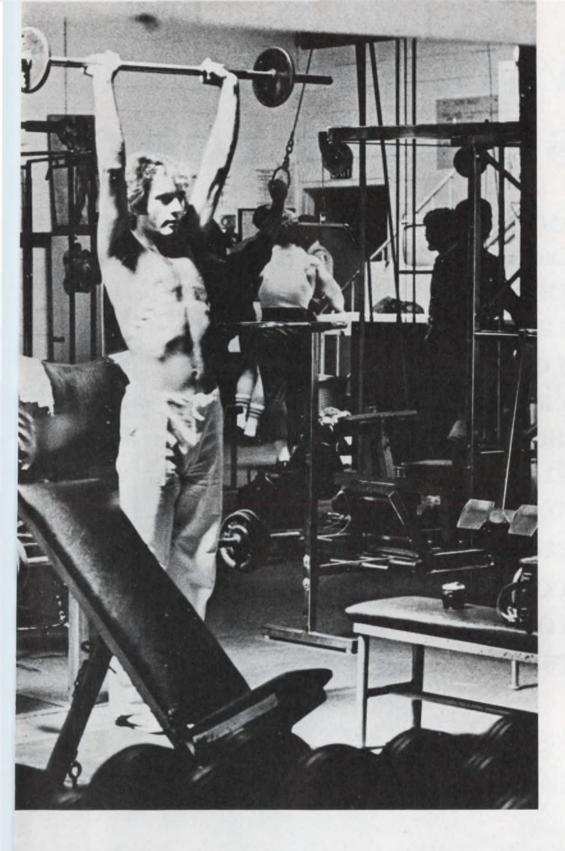
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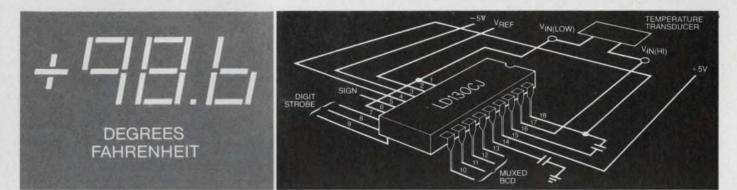
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ACROSS THE DESK

(continued from page 7)

titled, "Software Links A/D's to Computers" contains a series of errors in Fig. 1c, which shows code for a PDP-11. A list of errors and a corrected version of the program are attached.

> Paul F. Fitts Dir. Syst. Dev.

Innovatek Microsystems Inc. Smithfield Rd. Millertown, NY 12546

The author replies

In response to Mr. Fitts' letter concerning errors in my article, I have the following comments:

1. The LDA R2, #BUF is a mistake, since it is a combination of the Nova and PDP-11 instruction set. The correct instruction would be MOV #BUF, R2. This answers both items 1 and 2 of his letter.

2. On point 3: the placement of the colon immediately adjacent to the label "NEXT" was not a necessity on the PDP-11 assembler shipped with the machine I used. At this date I cannot confirm or deny his statement about the particular version of the assembler in use by Mr. Fitts

3. For items 4, 5, 6, 7 the TST instruction does only test sign. I should have used the TIT test and as a result a BEQ .-6.

4. On item 8: I do not necessarily agree that .WORD 50 is more correct, because the assembler for the CTR label will correctly, without warnings, assemble this statement as well as the .WORD 50 statement.

5. Point 9: one could use = +100 for 50 words or use the block directive of .BLK 50 to assign a 50 word buffer.

6. Item 10 states that the counter (CTR) would require initialization for each time used, which is true for both the PDP-11 and Nova programs. I made no statement indicating this was re-entrant code, but did say these programs are the type required for use with an a/d and that the user would be expected to merge this into his routine.

7. The final point, No. 11, says the code of Fig. 2b will not work with the code of Fig. 1c. That is

AT 53	CONN'S	100	
	-		
	1.DA	DS. ABIL	
FEAL	VINOVI	#1+ADC	ISTAPT ADC
3	757	#PyADO 2	181/5Y=0
100	RP	·-1	JNO, LOOP
100	MOV	ADC, (np).	JYES, PEAD AND INCREMENT
	DEC	CTD	JLAST PEADING
	BNE	PEYT	JPO, ANOTHEP
	PALT		IMES, STOP
	1	(B)	
	CTP:	50	JTAKE 50 PEADINGS
	BUF		JBUFFEP
		10	
SPON	LD BE :	0	
	POV	458.CTP	JINITIALIZE CTP
	101	4B11F,02	JINITIALIZE FTP
NEXT 1	MOV	#1,ADC	ISTAPT ADC
r 27 1 1	BIT	#2.ADC	ITST BIT P
	BEC	#25ADL	BUSY OR LOOP
	P01	ADC . (92)+	ISTOPE PEADING
		CTF	
•	DEC		JLAST PEADING 7
	PNT	NETT	IND. TAKE ANOTHER
	HALT		IVES STOP
		-	
CTPI	. VOPD		JCOUNTER LOCATION
BUF1	• =	-+166	IBUFFEP FOP 58 VOPDS
	-		
1. N		ENT MARPOPIC	
		OPDEP PEVEPSED	
		HT AFTEP NEYT	
		NT AFTEP NEFT DETERPINES SIG	
		PEPMITS ONE OPI	
		CONDITIONAL BI	
		ODD (ILLEGAL)	
			VOPD INSTRUCTION
		ECTLY, .VOPD	50
		IFFEP SPACE PE	
		PDS (108 BYTES	
		IFITIALITED E	
		DP 11/28 VILL 1	
V	ITH SUBP	OUTINE OF FIG.	10

correct, but I never stated or indicated it would.

> R. D. Taylor Sr. Project Engineer

DITMCO 5612 Brighton Terr. Kansas City, MO 64130

Misplaced Caption Dept.



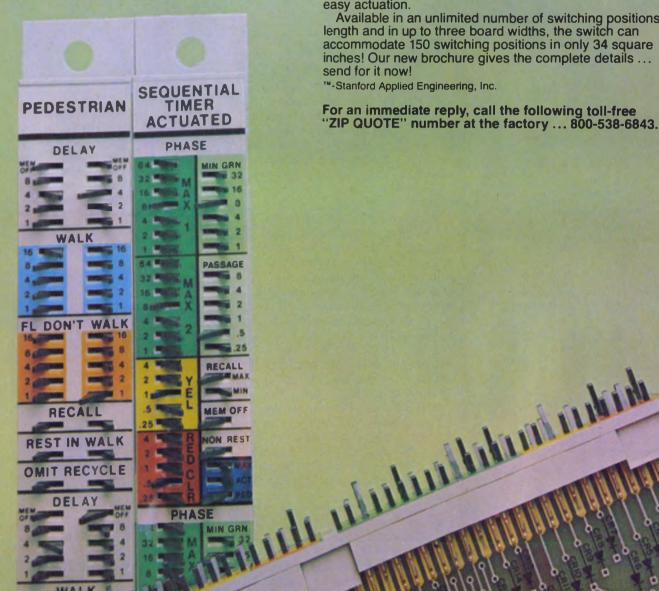
Thanks for the help. The circuit works!

Sorry. That's Giovanni Bellini's "St. Francis in Ecstacy," which hangs in the Frick Collection, in New York.

Not a \$400 bargain

In the May 24 issue of ELEC-TRONIC DESIGN (Vol. 24, No. 11) on page 131 a k was somehow omitted from the headline of the Digital Equipment Corp. product announcement. The headline should have read "Time-Sharing Computer Sells for Under \$400k."

Who provides the industry's broadest line of electronic packaging hardware ... including A New High-Density Lever Switch?



lini

SAE does! We're proud to announce the development of a completely new and patented switching concept called the SAE switch (which stands for Side And Edge™). The switch consists of multiple positions; each actuated by a lever that interconnects opposite sides of a PCB with a horseshoe-shaped terminal.

Based upon the layout of the circuit board, the switch allows for SPST, SPDT, SPST-DB and DPDT contact closures.

Mounting in either a horizontal or vertical position, the SAE switch reduces overall front panel area; eliminates the need for interconnecting cables or connectors, as well as knobs or dials. Levers are on .140" or .156" centers for easy actuation.

Available in an unlimited number of switching positions in length and in up to three board widths, the switch can accommodate 150 switching positions in only 34 square inches! Our new brochure gives the complete details ... send for it now!

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CIRCLE NUMBER

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We guarantee our crystal oscillators for one full year. Which is a year longer than any of our major competitors will guarantee theirs.



If you're in the business of making or marketing computers and information systems, you know how important a guarantee is. It's your way of letting your customer know you're so confident about your product's performance that, for a specified amount of time, you will assume full

responsibility for that performance.

Well, at MF Electronics, we feel the same way about our products. Especially the crystal clock oscillators that are our specialty. We make them the best way we -or anyone-know how. So we're able to guarantee them for a full year.

The difference between oscillators.

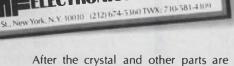
What separates good oscillators from bad is space. Space is one thing there shouldn't be any of inside an oscillator. But the way most oscillators are made, space is one thing you can count on.



The hollow truth about crystal oscillators.

Look at this oscillator. The fact that we can lift the cap to show you what's wrong with it shows you what's wrong with it.





attached to the base, the cap is glued on, creating a bond that's tenuous at best.

Air seeps through this bond, allowing dirt and moisture to collect. You've got a leaky oscillator, one that's prone to loose parts and electrical shorting. That's how deadly a breath of fresh air can be to the inside of an oscillator.

The un-holey oscillator: It's molded. What a blessing.



A molded oscillator, on the other hand, has no holes, no open spaces, nothing to hide and nowhere to hide it. Its crystal is hermetically sealed and set in a monolithic block of solid black plastic. There are no spaces for air to penetrate, no room for dirt or moisture to accumulate. Wave soldering can't even deteriorate the unit, so there's no danger of loose pins or joints.

A test that rings true.

One of our customers, who is also one of the country's largest users of crystal clock oscillators, tested the performance of

various oscillators. He found that MF's molded oscillator lasted 3000 hours in an 85°C/85% relative humidity test. If you've ever done any oscillator testing yourself you know how remarkable that is.

Two more solid reasons to use MF Crystal Oscillators.

3rd overtone crystals are used in MF's molded oscillators to provide greater electrical and mechanical stability in frequencies exceeding and including 20 MHz.

And an MF molded oscillator is the only one made that meets the UL oxygen index guideline of 28%.

Because we're solid, your product is more solid.

So when you use MF molded crystal oscillators, you're giving your product a more efficient component, a heart that will beat longer. And your customers will be giving you fewer complaints and service calls.

MF Electronics is the only company that makes molded crystal oscillators. We invented them.

We make what we think are the best crystal oscillators you can buy. And we guarantee them, so your product can be 'the best you can buy.

And that's the solid truth.

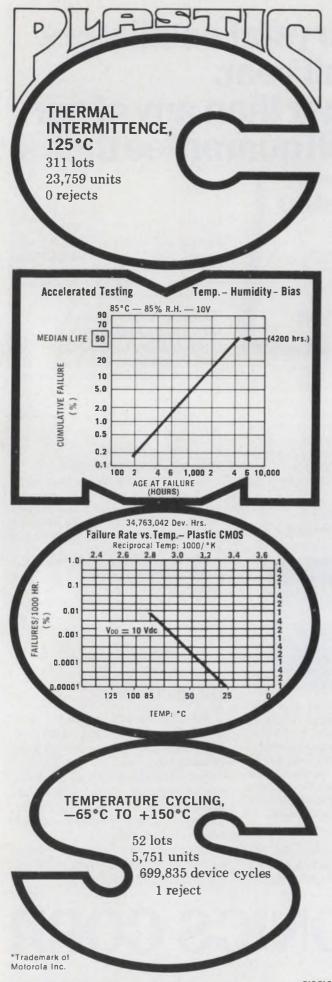
THE MF GUARANTEE

MF Electronics warrants this molded crystal oscillator to be free from defects for one year from date of purchase.

Any oscillator found to be defective during this period may be returned to the factory, postage paid, for repair or, at our option, replacement without charge.

MF Electronics limits its liability to the repair and/or replacement of the returned MF oscillator.





MOTOROLA CMOS RELIABILITY

You correctly demand it. We're committed to CMOS reliability, and results demonstrate it: results from testing, and results in the operating systems of the real world.

There are no exotic secrets to our reliability formula, just very careful attention to details and a process keyed to reliability. Inspections and testing keep everyone on the ball, and we do a lot of testing as standard procedure.

We believe that's the reason users and independent authorities recognize Motorola's CMOS reliability as the industry's best, with plastic leading the way. See why.

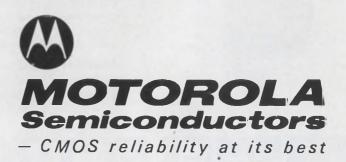
Read our two '76 McMOS* reliability reports. Circle the reader service number or send your request to Motorola Semiconductors, P.O. Box 20912, Phoenix, AZ 85036, for CMOS Plastic IC Packaging System Reliability, and CMOS Life Stress Testing.

If you're now considering CMOS, or selecting a CMOS supplier, we invite you to compare plastic or ceramic reliability results. Other customers have. Take an adequate sample of Motorola's CMOS, and your choices of competing CMOS and run:

- 1. 125°C, 15V High temp. life stress to data sheet specs.
- 2. 85°C, 85% RH, 10 V THB to data sheet specs.
- 3. Temp. cycling, -65°C to +150°C
- 4. Thermal intermittence @ 125°C

B Series Benefits, Too.

Although the bulk of our testing was performed before the introduction of B Series CMOS, you get the same reliability with our B Series as with all McMOS. It's produced with the same process, on the same lines, with the same design rules, by the same people.



News Scope

Shutterbugs bait 'Nessie' in search for fabled monster

The Loch Ness monster, if it exists at all, had better make an appearance soon. An impressive (and expensive) array of optical and electronic equipment ferried from the United States out to the remote Scottish lake, stands ready to photograph the legendary creature as soon as it shows its face—or whatever else it chooses to show.

This summer's monster-hunting expedition is not the first of its kind by any means, but is the most technologically sophisticated to date. It is outfitted with equipment such as: an automatic 16-mm timeelapse camera (one color picture every 45 seconds), a pair of stereo cameras with synchronized strobe lights, a Polaroid SX-70 camera, and a closed-circuit low-light-level TV monitor . . . all designed to operate under water.

In addition, a "side looking" sonar is in use to probe the murky lake, whose depths reach 900 feet in places.

Sponsored by the New York Times and the Boston-based Academy of Applied Science, this latest attempt to photograph the Scottish dragon currently numbers 10 members, but the figure is expected to double soon.

The group is headed by Dr. Robert Rines, a Boston lawyer and educator, trained as a physicist. It includes specialists in electronics, photography, zoology, and biology.

Seventy-three year old Dr. Harold Edgerton, emeritus professor of electrical measurement at MIT, is senior advisor to the group. The strobe-flash setup used in the current expedition originated in the stroboscope, one of Edgerton's many inventions in high-speed photographic technology.

All the photographic and television camera equipment is mounted on two metal rigs, shaped like stepladders, and submerged about



40 ft. below the lake's surface. The TV camera, connected by cable to an on-shore viewing screen provides round-the-clock surveillance. It also supplies the signal for a video-tape output of all underwater activity within range of the TV camera. In the event something does appear on the monitor screen, the cameras are triggered.

Resolution available from the photographic equipment is expected to exceed that obtained in earlier searches. The labels of submerged beer cans, for example, should be clearly legible.

Sonar operations on the lake began June 13 using equipment manufactured by Klein Associates, Salem, NH. The sonar's transducer array is mounted inside a 35-lb aluminum torpedo (dubbed "the fish"), and is towed behind a boat on a 300-ft cable. This equipment has reportedly been successful in locating the wooden ribs of small sunken-ships, and a half-inch diameter cable on the sea bottom.

Later this summer an infra-red probe will be added to the arsenal of monster-detection apparatus. Dr. George Newton, professor of engineering at MIT, plans to scan the surface of the lake with an infrared detector set atop a castle overlooking part of the lake. The detector is said to be capable of resolving temperature differences of less than one degree.

The persevering research group banks its hopes on the fact that the Loch Ness monster is not camera shy. There have been numerous reports in the past of sightings of a "creature" in and near Urquhart Bay, site of the current effort.

Earlier expeditions, led by Rines in 1972 and 1975 obtained photographs of "something." Photoanalysis experts studying the photographs have discerned a flipper, and a long neck and head.

An earlier picture, taken through a telescopic lens by a London physician, appeared to show a similar long neck and head (or perhaps it was the other end) poking above the water.

Patiently waiting in the background throughout all this activity, is a film crew from NBC ready to bring the monster live to millions of TV viewers. Move over, King Kong.

μW generator produces most powerful pulses

A unique microwave generator has been produced that delivers pulses 50 times more powerful than those of today's largest conventional sources of microwave energy.

It does so by combining a new technology of high-voltage kiloampere pulse generation with the magnetron of WWII fame.

The new generator, developed by researchers at the Massachusetts Institute of Technology, has produced 4-GW, 30-ns bursts of microwave power. Even more significant, the efficiency of MIT's invention has averaged 50%, with some experiments converting as much as 75% of the input into useful power. This compares with efficiencies ranging from 1 to 20% of the best competing sources.

"Conventional magnetrons have a thermionic cathode that draws 10A/cm² of current at best," says Professor George Bekefi of the MIT Department of Physics, who developed the microwave device with staff researcher Dr. Thaddeus Orzechowski.

"The new generator uses a field emission technique, which supplies a voltage high enough to rip out electrons from a cold cathode. That way we can increase the magnetron currents from amps to kiloamps per square centimeter by using high-voltage pulse technology. Electron beams of 10 to 100 kA are produced by accelerating voltages of anywhere between 100 kV to a few million volts.

"For our purpose we took one of those generators and in effect wrapped the electron beam into a magnetron configuration."

The magnetron itself is less than 5 in. in diameter. It has a graphite core that serves as a negative electrode and source of electrons. An outer aluminum cylinder, with internal microwave cavities, serves as the positive electrode.

The high-voltage generator has 12 capacitors, each of which can be charged to 50 kV—a total of 600 kV. This stored energy is transferred to a larger, water-filled capacitor before being applied to the microwave device.

When several hundred kilovolts are discharged between the two magnetron electrodes, electrons are ripped out of the negative graphite core, creating a radial beam of electrons traveling almost as fast as light. Beam current is in tens of thousands of amperes of current.

The electrons are confined to a circular path inside the magnetron by applying a strong magnetic field along the axis of the magnetron electrodes.

The electron energy is converted into microwaves by the chain of resonant cavities that project radially from the inside of the aluminum cylinder. A rapid buildup of radiation occurs in just a few revolutions of the electrons around the magnetron circuit.

The wavelength of the microwave radiation is determined by the dimensions of the cavities. In the MIT device 10-cm waves have been produced.

Radiation of shorter wavelengths is desirable for such applications as communications, but the researchers see a lower limit on the present magnetron configuration of about 3 cm.

To further decrease the wavelength, the researchers plan to work with the Naval Research Laboratory in Washington, D.C. on a "moving electron mirror." This scheme exploits the Doppler effect —the change in the wavelength of radiation that occurs when waves are bounced off of an object that is either moving towards the source, or away from it.

Researchers would produce a head-on collision between a beam of accelerated electrons and a highpower beam of microwaves. As the beams collide, the front of the electron beam will act as a mirror and reflect the microwaves, Bekefi says.

But because the electron mirror is moving towards the microwaves, the wavelength of the reflected waves will be shortened. The researchers expect to produce wavelengths of a fraction of a millimeter in this manner.

Univac system employs distributed CPU complex

A new high-performance, largescale computer, the Sperry Univac 90/80, has a virtual memory system that frees the user from concern about program sizes and complex overlay techniques.

The 90/80, recently announced by Sperry Univac, Blue Bell, PA, is the fourth and largest system of that company's series-90 family.

One architectural feature of the system is the incorporation of a distributed central-processor complex that is composed of an instruction processor and a peripheral processor. Unlike most large CPUs, each of these processors has independent processing capabilities that permit work to be distributed efficiently between the two.

The instruction processor (IP) provides the processing and control function for the 90/80 system. The peripheral processor (PP) controls the input-output processing facilities through microprogramming. The PP frees the IP from handling input-out processing.

The peripheral processor supports the full line of series-90 peripheral devices through a maximum of eight IO channels and a minimum of a single-byte multiplexer and a single-block multiplexer. Data are transferred to main storage by the PP at the rate of 8-M bytes/s. The maximum byte-multiplexer transfer rate is 183-k bytes/s. Data transfer between the peripherals and main storage can be performed by all channels simultaneously. Both the IP and PP can access main storage independently of one another.

The 90/80 is also equipped with extensive communication capabilities.

It can serve up to 256 communication lines via multichannel communication controllers.

The main storage is semiconductor memory using 4-k, N-channel MOS chips. The basic memory module contains 524,000 bytes.

Wang introduces family of CRT word processors

Wang Laboratories has introduced a new family of three CRTbased word-processing machines aimed at the full range of users: Word Processor "10" for a single user, the "20" for a small cluster of users, and the "30" for a large word-processing center.

The company feels confident in taking on IBM, which dominates 87 percent of the market, "because IBM has not yet come out with a CRT-based machine," says a spokesman for the Tewksbury. MA company. "IBM produces magnetic-card-based units that are not upward compatible. With the Wang 30, up to 14 stations can share a disc storage unit that holds up to 4000 pages of material."

Wang feels it can compete with other CRT-based systems because of price and performance. Wang's machines range from \$12,000 to over \$75,000 per system with costs per machine in medium and large systems falling under \$11,000.

Microprocessors are "exploited to the full," Wang officials say. Every station, whether it is a video work station, a daisy printer, a line-printer or a diskette controller, contains a μ P to perform logic functions that formerly required up to several hundred ICs. Wang's word processor is, in fact, a small version of a microcomputer network.

The new family uses coaxial cables to connect the stations. With this approach, the transfer of information between stations takes place at 4.25 MHz, using only a two-wire cable.

In the second se

we designed ar an entire family fr. of socket homes for it. O Socket cards th for card file mounting, cc and we've even got te the card files. a Socket boards for LSI mounting in frames, drawers, and racks,

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at each socket, and solder tab connection to pins on LSI chips. Our socket boards, the 2D Series, offer a good selection of socket complements, and are compatible with other boards for hybrid installations. We also offer automated wiring service. We're ready for you.



1441 East Chestnut Avenue, Santa Ana, California 92701 Phone 714/835-6000 Also stocked and serviced in North America by G. S. Marshall, R-A-E, Zentronics.

Electron-beam pictures reveal hidden defects in LSI chips

If one bit in an LSI RAM or ROM isn't working, a unique trouble-shooting technique that gives real-time pictures of the chip's circuits in operation can pinpoint that bit's location.

Rews

The technique, developed by the British Post Office, uses a scanning electron microscope (SEM) and a 17-inch monitor. LSI-chip element voltages are displayed as bright patterns that change throughout an operating cycle. The system can identify both IC-design errors and fabrication-process flaws.

Rapid location and identification of a wide variety of IC faults has been demonstrated by researchers at the Post Office Research Dept., Dollis Hill, London. Conductors buried under one or more insulating layers can be seen, according to M. R. Child, Dollis Hill section head. It is possible to detect oxide pinholes, junction breakdowns, residual oxide in windows, and other flaws degrading reliability.

The English trouble-location approach solves a major problem of LSI-circuit manufacturers—the analysis of defective chips. Because the LSI elements and flaws are so small, many faults cannot be detected with traditional optical microscopy. As a result, the location and nature of faults must be deduced through a costly, timeconsuming computer analysis of the device.

The key element in the Post Office system is a Cambridge Stereoscan 600 SEM that is operated in a voltage-contrast mode. The location of a flaw on an LSI chip can be pinpointed in the displayed

Peter Gebler European Editor



Microscopic flaws in LSI circuitry can be displayed and identified with the scanning electron microscope and TV-monitor system developed by the British Post Office. A video tape recorder preserves test records.

micrograph at low-power magnifications. Its cause is determined by examining the defective area at high power.

The instrument can resolve 25 nm—1/20 the wavelength of blue light—but according to the researchers, most of the work involves examination of large areas of the chip using magnifications of 100 X.

The SEM is used principally in the secondary-emission mode to provide a topographical view called a micrograph—of the integrated circuit under examination. Each of the chip's materials have their own secondary-emission characteristics.

Silicon, polysilicon, aluminum and other materials can be identified by their relative levels of contrast in the SEM-monitor image.

If a negative voltage is applied to a specific area of the chip, the brightness of that area of the image increases substantially. For example, two voltage-contrast patterns of a 128-bit RAM are shown in Fig. 1. The bright tracks are the areas of the chip that are at -12 V relative to system ground.

Selected areas examined

The photos in Fig. 2 illustrate the ability to examine a selected area of the device in greater detail, and shows sections of the RAM in enlarged views.

These tracks appear even when the silicon chip surface is covered with a layer of silicon dioxide 800 nm thick, so an LSI device can be examined without removing its protective oxide layer.

The SEM beam voltage is particularly important in obtaining good contrast. A beam voltage of 1.5 kV, the lowest value for the Stereoscan equipment, has been used for the best contrasts that have been observed. The voltage-contrast effect is thought to arise at the oxide surface where secondary electron emission is modified by the electric field of buried conductors. Experiments are in progress to verify this hypothesis.

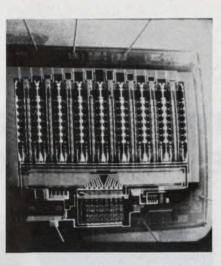
Used by RAMs and ROMs

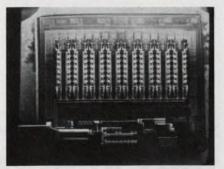
The voltage-contrast technique has been applied to both RAMs and ROMs. The circuit to be tested is plugged into a standard dual-inline header mounted on a specimen holder, and the holder inserted into the SEM's vacuum chamber.

The multi-bit address is cycled using internal circuitry through all combinations. The memory outputs are compared with those of a known good device. The driving circuitry detects errors in memory output, and the SEM provides a dynamic picture of the device in operation.

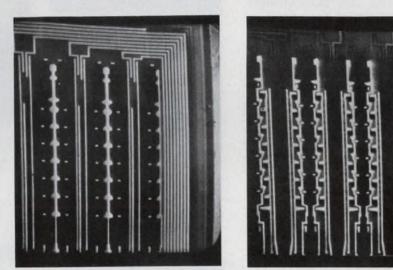
The major benefits of the voltage-contrast technique arise once the external circuitry has detected a fault condition in the device under test. For example, a 1024-bit (256×8) ROM produced a false output when a logic ONE was applied to a particular address input. Examination of the corresponding input lead and pad shown in the SEM monitor revealed that the lead wire was bright. That indicated the presence of the correct voltage level, but the bonding pad was dark. It turned out an open electrical contact between lead wire and pad was caused by a thin layer of oxide on the pad. The fault could not have been detected optically.

In another case, a ROM functioned correctly for about half of





1. Voltage-contrast electron-beam micrographs, obtained at low magnification, show two states of a 128-bit RAM. The bright lines and areas are energized by negative supply and memory-control voltages.



2. Electron-beam pictures taken at high magnification show enlarged portions of the 128-bit RAM in Fig. 1. Each picture is an expanded portion of the voltage-contrast patterns shown above.

the addresses and gave spurious outputs for the remainder. The defect was quickly detected when it was noticed that two rows of memory cells were addressed simultaneously. The flaw was traced to an underpass diffusion that failed to make contact with a metal track. An abnormally large number of bright lines caused the condition to be spotted easily.

Other faults that can be detected include: short circuits between aluminum tracks, open circuits in aluminum and polysilicon, and shortcircuits in gate-protection diodes.

Small weather radar is low in cost, and versatile

A light aircraft, digital weather radar, one of the smallest and least expensive on the market, has been introduced by the Collins Radio Group of Rockwell International, Dallas, TX.

The 21-lb unit incorporates a number of features not typically found in low-cost radars of this type. They include:

Capability for pilot to hold or

"freeze" the image for close study. Sufficient display brightness so that no viewing hood is necessary.

- Pilot-selectable receiver gain.
- Self-test and fault monitoring.

Weather identification mode. In this mode the normal contoured image is reversed, and the radar displays only heavy rainfall areas.
Use of a 5-kW positive-pulse magnetron, the first use of pulsed

magnetrons of such high power in weather radar for a commercial aircraft.

The radar's parabolic antenna can be titled 15° up or down, and 22.5° to either side. The sideways tilt capability results in a sector scan of 90°. Maximum range of the Collins radar is 120 nautical miles. Power requirements are about 69 W standby and 97 W operating.

Satellite-borne microwave sensors may improve weather forecasts

By the 1980s, accurate world-wide weather forecasts will be possible two days in advance. By the 1990s, when modeling of weather changes is better understood, forecasts may be possible for as much as an entire week.

How? By receiving and interpreting microwave energy emitted by, and reflected from, the world's ocean surfaces.

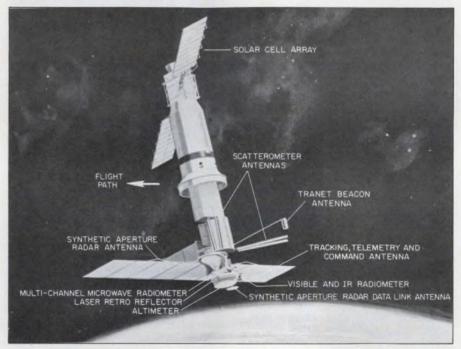
With the right combination of active and passive microwave transmitters and receivers in a satellite, according to a study by the Jet Propulsion Laboratory, it will be possible to measure such conditions as: wind velocity and direction, falling rain, and wave height, as well as water temperature, salinity, organic and pollutant content, and speed and direction of ocean currents.

All this is done by measuring the level of microwave energy and studying the pulse shape of both natural and reflected radiation.

The Seasat satellite, which is sponsored by the National Aeronautics and Space Administration, will acquire this information with five microwave sensors—active and passive to achieve an all-weather capability, a short-pulse altimeter, a long-pulse scatterometer, a synthetic aperture radar, a microwave radiometer and a visible and infrared radiometer.

The satellite, which is being built by Lockheed Missiles and Space, Sunnyvale, CA, will be launched before the middle of 1978. It will operate in a high-inclination, circular orbit (800 km), circling the earth every 100 minutes. With such a trajectory, sensors with 1000-km cross-track cov-

John F. Mason Associate Editor



Seasat-A will carry five sensors into orbit in mid-1978 to send back data on such ocean conditions as wave height and water temperature.

erage will provide global repeat coverage every 36 hours, using both day and night passes to complete the fill in.

A compressed or short-pulse altimeter, which was also used on Skylab and the GEOS-C satellite, will detect the currents and surges of the world's oceans, as well as the height of waves, directly beneath the satellite, with an accuracy of from 0.5 to 1.0 m.

The altimeter transmitter will operate at 13.49 GHz (\pm 160 MHz) using a 1-m parabolic antenna. Bandwidth is 320 MHz; pulse width, 3.2 μ s. Peak transmitted power is 2.5 kW. Pulse-repetition frequency is 1100 pulses/s. Data output is 8 kb/s.

The long-pulse scatterometer will detect global wind in any direction with an accuracy of 20 degrees and velocities of from 3 to 25 m/s with an accuracy of 2 m/s or 10%. The scatterometer was used on Skylab.

The scatterometer's antenna for Seasat A will be a 2.7-m stick. Average power output will be 165 W. Later Seasat satellites will be given a larger array and higher power.

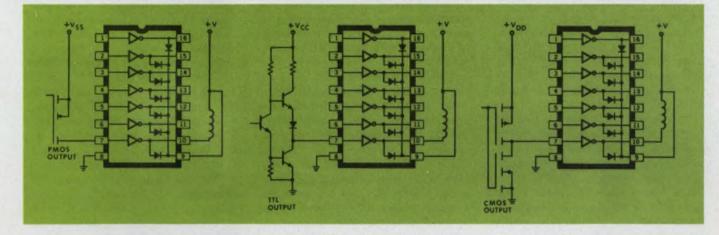
L-band radar was chosen

The synthetic aperture radar, which was derived from the radar used on Apollo 17, will detect the length of ocean waves with an accuracy of 10% and their direction within 15 degrees. The resolution will be 50 m.

The radar will also reveal the presence of ore deposits and icebergs, measuring their areas with an accuracy of ± 25 m. It will look



For High-Voltage, High-Current Interface with PMOS, CMOS, TTL, DTL . . . Sprague Darlington Transistor Arrays Have No Equal



A new exclusive Sprague development, Series 2000 Transistor Arrays are high-voltage, high-current integrated circuits comprised of seven silicon NPN Darlington pairs on a common monolithic substrate. They feature open collector outputs and integral suppression diodes for inductive loads.

Supplied in 16-pin dual in-line plastic, these devices greatly reduce the number of discrete components used to interface between digital logic and highvoltage and/or high-current loads. In some applications, all discrete components can be replaced by a single DIP, resulting in substantial space and cost reduction.

With broad commercial/industrial application, these unique arrays are an excellent choice for interfacing to LEDs, solenoids, relays, lamps, and small stepping motors in printing calculators, cash registers, and control equipment.

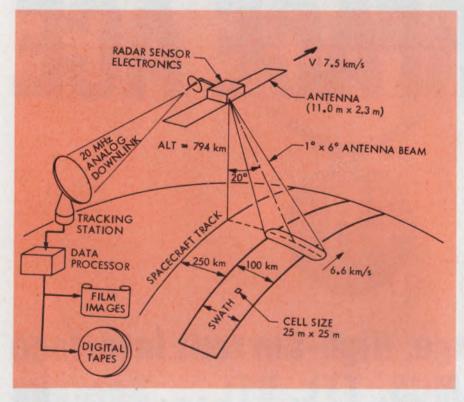
Type ULN-2001A is a general-purpose array, pinned with inputs opposite outputs to facilitate circuit board layout Type ULN-2002A is designed for use with 14 to 25 V PMOS inputs. Type ULN-2003A interfaces with TTL or CMOS operating at a 5V supply voltage. ULN-2004A has series input resistor to allow operation directly from CMOS and PMOS outputs utilizing 6V to 15V supplies.

THE MARK OF RELIABILITY

For more information, write or call George Tully, Semiconductor Division, Sprague Electric Co., 115 Northeast Cutoff, Worcester, Mass. 01606. Tel. 617/853-5000. For Engineering Bulletin 29304, write to Technical Literature Service, Sprague Electric Co., 347 Marshall St., North Adams, Mass. 01247.

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THE BROAD-LINE PRODUCER OF ELECTRONIC PARTS



Synthetic aperture radar for Seasat-A evolved from experience gained with the Apollo Lunar Sounder operated on Apollo 17.

at shoals and currents, with a resolution of 25 m.

The radar operates at a frequency of 1.35 GHz, using a 14 by 2-m array. Peak output is 800 W, pulling an average of 200 to 250 W for its own operation. Data rate is 15 to 24 Mb/s.

Pulses will be transmitted at the earth via an antenna that has a 1-degree by 6-degree fan beam, which is pointed 20 degrees off nadir to the right-side of the spacecraft. The 6-degree beamwidth will illuminate a 100-km swath centered about 300 km off the spacecraft track.

Radar reflections from the oceans and land will be collected by the same antenna. These echoes will be amplified, translated to an Sband telemetry frequency, and because there is no on-board storage for the radar, immediately transmitted to a ground tracking station.

At the ground station, the radar echoes will be recovered from the S-band telemetry-link, digitized and recorded on magnetic tapes. These tapes will be transported to a data processor where they will be converted to film images or digital tapes by radar processing adapted to orbital parameters. A number of tradeoffs were required in designing the synthetic aperture radar. The unit operates at L-band with a 19-MHz bandwidth centered at 1275 MHz; the wavelength is 23.5 cm.

This L-band frequency is somewhat slower than the usual aircraft-imaging radar frequencies, but it was selected for several reasons.

First, L-band requires less power than other bands that might have been chosen—X-band, for example.

Second, L-band can operate with a solid-state (bipolar transistor) power amplifier that is practical, low-cost, and available.

Frequency bands above L-band require TWT amplifiers, which have significant development problems related to high-voltage powersupply developments, corona suppression and operating-life limitations caused by cathode wear-out.

A third factor that led to the selection of L-band is antenna stabilization. For a given data-processing capability, the stabilization requirement is proportional to the frequency. The L-band antenna is stabilized in azimuth to ± 0.5 deg—well within the capability of current hardware. X-band would require ± 0.05 deg stabilization,

which would mean an expensive independent antenna-pointing system.

Once the L-band echos are received by the satellite they are amplified and sent to the radar data link where they are translated to S-band and transmitted to the ground tracking stations.

The radar will be operated in real time when it is over appropriate high-data-rate ground stations. Present plans call for the system to use existing stations in Alaska, California and Maryland and a new Canadian station at St. John's Newfoundland.

Two passive microwave sensors

A visible and infrared radiometer scans horizon to horizon but only the middle 70 degrees of scan (or about 1000 km) on the ground produce accurate temperatures. The angular distortions at the higher angles plus increasingly long atmospheric path lengths make accurate interpretation much more difficult.

The V/IR radiometer senses surface temperatures between -2 and 35 C; it detects sea ice, shores, clouds and islands.

Its windows are from 0.52 to 0.73 μ m and 10.5 to 12.5 μ m. It uses a 12.7-cm optical unit, scans 360 degrees, uses 10 W of power and sends to earth 12 kb/s of data. The instrument was first used on the ITOS satellite.

The microwave radiometer, used in Nimbus G, passively senses the amplitude of the surface winds within a 7 to 50-m/s range with an accuracy of m/s or 10%. It detects surface temperature within a -2 to -35 C range (accuracy is between 1 and 1.5 degrees). It measures the extent of sea ice over a 10 to 15-km area. And it sees and measures water vapor and liquid in the atmosphere.

Data from the satellite's sensors will be received by ground stations, which in turn will transmit the information to the United States Navy's Fleet Numerical Weather Center, Monterey, CA. From there it will be distributed to a host of government and civilian agencies.

Once Seasat-A has demonstrated its value, NASA spokesmen say, a three-satellite network will probably be put into operation.



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ELECTRONIC DESIGN 14, July 5, 1976

Pulse-compression antenna converts milliwatts to watts

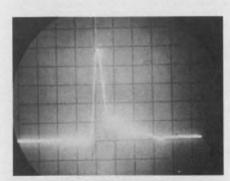
Put milliwatts into a pulse-driven antenna and get watts out! A paradox? Not at all, according to a new method of feeding antennas revealed in Air Force studies of broad-band, frequency-independent antennas.

The Air Force approach is based on a seldom-recognized characteristic of these antennas used for radar or communications. They act as dispersive filters or pulsestretching networks. When these antennas are driven by a sharp rf pulse—on the order of 100 ps they ring.

The radiated outputs are chirp signals that expand to hundreds of times the period of the driving pulse. (See photo). As a result, the power density of the driving pulse —the amount of power packed into a given unit time and space—is reduced in the radiated pulse by orders of magnitude.

But surprisingly, high radiated pulse-power densities can be achieved with these antennas by employing the radiator as a net-

Jim McDermott Eastern Editor



work for pulse-compression rather than for pulse stretching.

By properly matching the transmitter's waveform with the antenna's dispersion characteristics, the electromagnetic peak power density can be increased by an amount that is approximately the time-bandwidth product of the antenna, according to Paul Van Etten, project engineer at Rome Air Development, Griffis Air Force Base, NY.

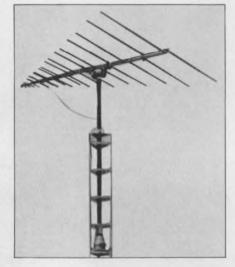
(The time-bandwidth product is the time over which the radiated chirp pulse is stretched, multiplied by the bandwidth of the antenna.)

A 4-W power density

For off-the-shelf antennas this product has been demonstrated to be as high as 4000. That means that for an antenna with a timebandwidth product of 4000, 1 mW input can produce a radiated EMfield pulse-power density of 4 W.

As in pulse compression networks, the pulse in space is also compressed by an amount equal to the time-bandwidth product.

One advantage of using antennas as pulse-compression networks is that such use can substantially improve the poor efficiency of present types of impulse-driven antennas. Their efficiency is compromised to get signal fidelity and directivity. Another important application of



Log-periodic antennas, such as this American Electronics APN-995, can be used as pulse-compression elements that compress mW chirp-signal inputs into ps pulses with peak power densities of Watts.

pulse-compression antennas is to obtain very strong electromagnetic fields when the transmitter's peakpower is limited, or when the power-handling capability of the transmission line is limited.

Another significant fact is that pulse compression can be performed on both transmission and reception. In that case, the effective timebandwidth product is greater than for the radiator alone.

The Air Force has tested the dis-

The log-periodic antenna, above, acts as a pulse-expansion network when driven by a 100-ps pulse, left. The antenna expands the pulse and radiates it as a chirp signal, below. The chirp has an instantaneous frequency that decreases logarithmically. By driving this antenna with the conjugate waveform of the chirp signal, the antenna radiates a pulse that has high power density. The time scale of the waveforms is 1 ns per division.

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blinking of the LCD's provides an over-range indication that prevents erroneous readings. And minus polarity is measured and displayed automatically without reversing leads.

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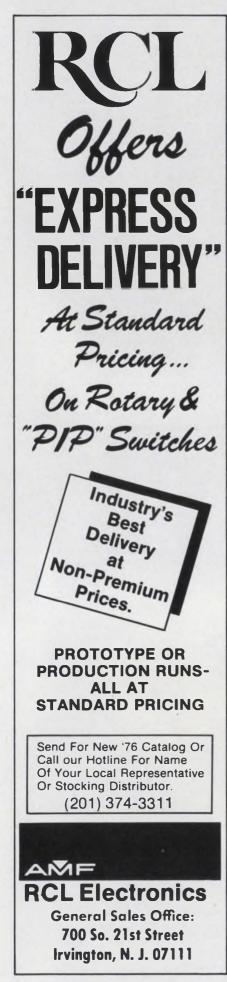
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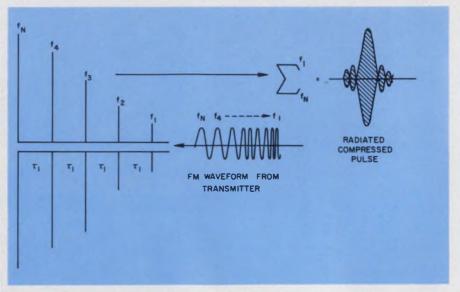
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COOOSEI MAI MAI DE DECIMENTO





A pulse with high power density can be generated by the coplanar log-periodic antenna. Feed the antenna with a swept waveform that starts with the resonant frequency of the longest element and ends with that of the shortest. The sweep can be linear or nonlinear.

persive qualities of over a dozen antennas of different types, including: the cavity-backed spiral, pyramidal log-periodic, coplanar logperiodic and crossed-planar logperiodic.

Van Etten uses a coplanar-logperiodic antenna (see photo) to explain how the dispersion of an antenna can be used to compress power in a pulse.

These antennas are fed in a way that excites the highest frequency element first, then the next highest element and so on. There is a time delay between the elements that depends on the propagation velocity through the feed structure. Additional time delay is encountered upon radiation. This sequence of element feed plus the time delays, play a major role in producing the chirp pulse.

To compress the power in a radiated pulse, the antenna is fed "backwards" with a chirp pulse having an instantaneous frequency increasing from that of the lowest resonant element to that of the highest resonant element.

The sweep of the instantaneous frequency may be linear, logarithmic or any other function, as long as it is the conjugate of the timedelay/frequency relationship between each of the elements, in sequence. Essentially the conjugate is the inverse waveform of the radiated chirp pulse. When this conjugate waveform feeds the antenna, the peak of each cycle of each of the various element's frequencies will all arrive in the farfield at the same time and be in phase. The result is a radiated pulse that is compressed in space, a pulse similar to one emerging from a pulse-compression network.

Because of the spatial compression the power density of the compressed electromagnetic wave is equal to the product of three factors: the bandwidth of the chirp waveform, the time duration of the chirp (or fm) pulse, and the power density of the antenna when radiating continuous waves.

Present efforts are being directed at developing equipment to generate the complex conjugate chirp pulses for driving antennas with differing dispersion.

The most apparent application for pulse-compression antenna systems is in long-range, high-resolution radars. But a potential application of electromagnetic field compression exists in secure communications. For example, it should be possible for amplitude-modulated information to be coded onto a long duration, frequency-modulated pulse without upsetting the conjugate phase relationship between transmitter and antenna.

Then if the same conjugatematched filter characteristic is used at the receiving antenna, any information coded onto the waveform can be decoded.

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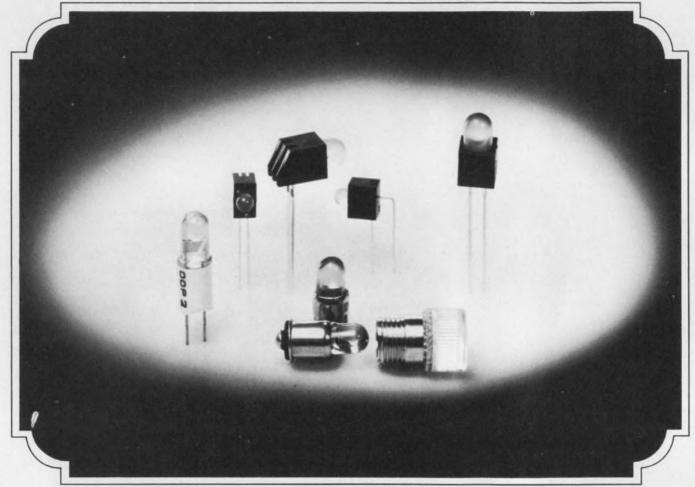
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Washington Report

WWMCCS defined as a \$11-billion command system

The Pentagon's ambitious program to tie together all its strategic command-and-control systems into a single integrated network called the World-Wide Military Command-and-Control System (WWMCCS) will go into operation in the mid-1980s and cost \$11 billion, according to Air Force Secretary Thomas Reed.

Reed told last month's Armed Forces Communications and Electronics Assn. (AFCEA) conference in Washington that additions to the baseline system would include secure conferencing, message processing, and mobile hardened, fixed command posts. These additions will add \$1 billion to the original network of satellites and their ground stations, airborne and ground-based command posts, secure voice and message networks, information display systems and the extremely-low-frequency (ELF) communications system being developed by the Navy under its Seafarer program. IBM has served as the WWMCCS architect for the past two and a half years.

Commerce Dept. opposes FCC's clear-channel plan

The Commerce Dept.'s Office of Telecommunications has announced its opposition to a proposal by the Federal Communications Commission to increase the permissible power level of clear-channel AM stations from 50,000 W to 750,000 W. The FCC's objective is to improve nighttime service in poor-reception areas.

The Office of Telecommunications is against the move because of the interference problems it believes so much power may create. According to research conducted by the Office's Institute for Telecommunication Sciences at Boulder, CO, radio waves of 500,000 W can modify certain regions of the ionosphere sufficiently to cause cross-modulation, scattering and fading. Before allowing stations to broadcast at such power levels, the office recommends field tests.

AT&T criticized for interconnect "monopoly"

AT&T was attacked from two sides recently for what its critics charge are monopolistic practices in the interconnect field.

Legislation sponsored by AT&T and independent telephone companies amounts to "totally unsubstantiated scare tactics to preserve their monopoly at the expense of the public," charged John Eger, director of the White House Office of Telecommunications, at an Electronic Industries Assn. communications meeting. The telephone industry has been urging legislation to limit competition in interconnect equipment on the grounds that it would have to pass along any losses from that business in the form of rate increases to subscribers.

In what is believed to be the strongest criticism of AT&T yet by a member of the Ford administration, Eger called the proposal "sheer folly," adding, "to my knowledge after months of intense promotion, the industry has not been successful in enlisting the support of a single consumer group." He said the bill would strip consumers of all options in their choice of communications services and leave them to the mercy of a sole supplier.

Litton Industries soon joined the fray by filing a \$111-million anti-trust suit against AT&T and its operating subsidiaries in Federal court in New York City, charging monopoly of the telephone terminal-equipment market.

The suit, which seeks trebled damages of \$333 million, contends that AT&T has eliminated competition to give itself more than 98% of that market, and is fixing prices to exclude competitors. AT&T is selling terminal equipment below cost in the commercial market and subsidizing these losses by higher charges to residential users, according to the Litton complaint.

Litton is basing its suit on the historic Carterfone decision of 1968, which opened the way for competition, and on the more recent FCC decision of March 18, 1976, which held that AT&T could not require its own interface devices on all interconnected equipment.

Six firms compete for Navy's AN/AYK-14 computer

Six companies are in the final competition for the Navy's AN/AYK-14standard airborne computer, which will go aboard both the Navy's F-18 air combat fighter and the LAMPS MK-3 helicopter (Light Airborne Multi-purpose System). The winner will be named by Sept. 30.

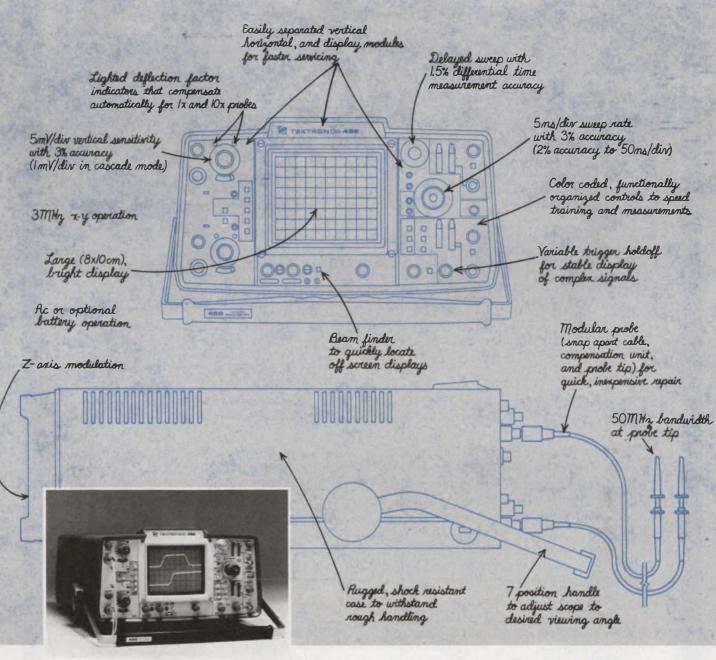
The bidders are Control Data, IBM, Lear Siegler, Rolm, Teledyne and Univac. Univac is considered to have an advantage because the Navy chose its AN/UYK-20 software for the computer. Companies that were active in the preliminary phases of the program, but who chose not to bid, are Delco, Litton and Westinghouse.

Reliability requirements are stringent, with the Navy demanding a mean-time-between-failure (MTBF) of 2000 hours plus reliability-assurance warranties (RAWs) in the contract that would penalize the producer for failing to meet reliability specifications.

Computer-industry sources project a market for more than 5000 of the AYK-14 computers over the next decade, because it is also being considered for future Navy systems. Even if the Navy holds to its projected \$33,000 ceiling price per unit, which the sources doubt, that still means a market for more than \$150 million.

Capital Capsules: Aerospace Corp. is developing a low-cost burglar-alarm system for the Law Enforcement Assistance Administration, and needs suppliers for a custom MOS LSI chip. The chip is intended to transmit a 16-bit coded signal plus framing pulses. . . . The Navy last month successfully tested the McDonnell Douglas terrain-contour-matching guidance system of its Tomahawk cruise missile. The Air Force will test the same system on its own Air Launched Cruise Missile later this summer. . . . Cutler-Hammer's AIL Div. has delivered the first of two microwave scanning beam landing systems to NASA to handle the final approach and landing of the Space Shuttle.

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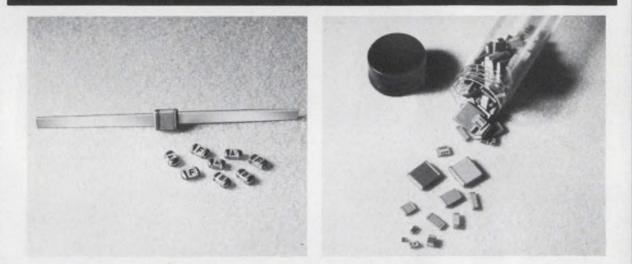


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Z5U Ceramic	6800 pF-1.5 μF	'Vee Cal' Adjustable-Fixed	1-680 pF

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Microprocessor Design

16-bit microprocessors speed things up in high precision computing

Despite some rumblings to the contrary, the 16-bit microprocessor is here to stay. Some compelling reasons for using the 16-bit μ Ps are discussed by Paul Ahrens of General Instrument Corp., Hicksville, NY and by Al Lofthus of Texas Instruments, Houston.

Paul Ahrens offers his views first.

There are lots of applications—in process control or in the military, for example—where you have to have the accuracy provided by 16-bit data words.

By using a 16-bit word you can express a number to one part in 2^{16} (about 65,000). With an 8-bit μ P you can express a single-word number to only one part in 2^{8} (256).

Of course you can get 16-bit precision with an 8-bit machine too. In fact you can do anything you want, even with a 4-bit μ P, but it takes more time. To do 16-bit computation with, say, an 8-bit machine you resort to double precision. What you do is break up each word of data into two 8-bit parts, and then use two sequential locations in memory to store each word of data.

But we've found that if you're doing a



computation with 8 bits that really should be 16 bits, you pay a penalty in computation time. It turns out that the penalty is not merely twice the time of an 8-bit machine, but (continued on page 36)

8080-compatible μP claims fastest instruction time

The Am9080A-4 is claimed by Advanced Micro Devices (901 Thompson Pl., Sunnyvale, CA 94086. 408-732-2400) to be the world's fastest 8080A-compatible μ P. It has an instruction-cycle time that is half that of the industry standard and 22% less than that of the fastest part previously available.

The 8-bit μP has a 250-ns cycle time that provides a 1 μs (maximum) instruction cycle time. And, the Am9080A-4 has a maximum power dissipation of 1.1 W, compared with the 1.3 W of the 8080A units.

In addition to offering the 1 μ s unit, the company offers three other speed versions. The Am9080A-4 is pin compatible with all 8080-type circuits and offers two full TTL loads of output drive (3.2 mA at 0.4 V) on all outputs. These units also have an input HIGH voltage of 3 V to provide a larger noise margin.

The Am9080A-4 costs \$55 in 100-up quantities and is available from stock.

CIRCLE NO. 551

MICROPROCESSOR DESIGN

(continued from page 35) anywhere from 4 to 10 times.

Here's a trivial example: To do a 16-bit addition takes only one instruction with a 16-bit machine. But in an 8-bit μ P it becomes a subroutine up to 6 steps long. The time to do a computation in a 16-bit device, compared to the time required by an 8-bit machine, does not simply decrease linearly. Instead, the combination of many working registers (6 or more) and longer word length in the 16-bit machine socks you with a "double-whammy."

Everyone points out that in process control applications, electromechanical devices like relays and switches work much more slowly than a computer. So they imply there's no need for high-speed μ Ps.

But what usually happens before a given switch can be operated, is that the μP has to complete some involved numerical calculations. There is only a fixed amount of time allowed from the instant information reaches the sensors to the instant when an output must be delivered, so during that period the μP is going full blast. That's why process-control people, among others, want faster and faster machines.

Consider these examples.

Suppose you have a machining operation in which you have to move an XY-positioned table around. The full span of movement may be 3 or 4 in. If the application is in the semiconductor industry, you'd need to be able to position the table to a precision of something like 0.1 mil, which implies a resolution of about 0.0001 in. out of 4 in. For that kind of precision, life would be much easier with a 16-bit machine.

The second example concerns a possible military situation.

Imagine two airplanes approaching each other at top speed, each going at Mach 2. In order for the μ P on one plane to track the other aircraft, it must perform calculations (angles, tangents, etc.) extremely rapidly.

Most of the time the processor is doing nothing, just waiting. But for the two seconds that the planes are speeding past each other, the μ P is running full out, generating the necessary calculations. At that time it's crucial to have available the full capability of a 16-bit machine.

Sixteen-bit μ Ps are also important when using a/d and d/a converters. In these conversion processes 12 or 14 bit accuracy is required. Such programming is much easier with a 16-bit machine than with an 8, where each data word has to be split up into two words.



Al Lofthus adds these comments.

In general, a 16-bit microprocessor gives you greater flexibility in programming. We've found that most of the personnel doing designing —particularly in the software end—are ex-minicomputer people. They're used to words of 16-bit length, and they feel more comfortable in it.

The point, however, is that with 16-bits, a programmer has a great deal of flexibility, more than he would have using an 8-bit machine.

With 16-bits, the instruction set is more powerful, you certainly achieve higher-precision arithmetic, and you can move blocks of data in a shorter time.

In comparing the expense of 16-bit and 8-bit μ Ps, you really need to consider what the entire system is going to cost you. Include how much memory you require, how much interfacing you need, and how many special chips are necessary to do the job. The cost of the μ P itself may represent a relatively small fraction of the total cost.

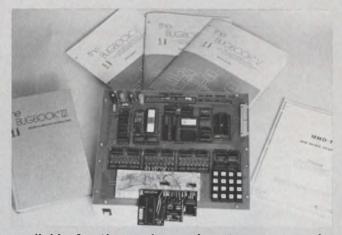
For example, Texas Instruments' 9900, a 16-bit μ P, has a price tag of three or four times, that of the 8080. But if you compare the over-all system cost of each, the 16-bit system becomes pretty cost effective.

Breadboard 8080A development system has all you need

Developed as an educational breadboard system for microcomputers, the Mini-Micro MMD-1 can also be used to test out complex μ P-based designs. The breadboard was developed by E&L Instruments and comes complete with hardware, firmware and easy-to-understand training manuals.

The MMD-1 is designed around the 8080A μ P and has socket provisions for one 8224 clock generator, two 8111-2 (256 × 4) static RAMs, two 8216 4-bit bidirectional bus drivers, and one 1702 (256 × 8) erasable PROM in addition. to the 8080A. Also on the breadboard are a 16-switch keypad organized for machine programming in octal coding and one of the company's SK-10 universal breadboards, which can hold up to six 16-pin DIPs and a wide range of discrete components. Inside the cabinet are supplies that provide +5 and ±12 V.

There are several versions of the MMD-1 available. The completely assembled and tested unit costs \$500. The kit, which includes all parts ready for assembly (including manuals), costs \$350. A set of MMD-1 printed-circuit boards with interface sockets and keyboard is also



available for those who need custom cases and have access to a supply of components. The completely assembled MMD-1 measures $10 \times 12 \times 3$ in. and has a sloped front. Total weight is 7 lb.

Additional experiments, sets of ICs and hardware are available as separate items. Delivery of the μ P breadboard is from stock. E & L Instruments, 91 First St., Derby, CT 06418. (203) 735-8774.

CIRCLE NO. 552

'Make the world a better place to live' µP contest

Schweber Electronics has announced a competition to design a microprocessor system that will "make the world a better place to live in." There will be a \$1000 Grand Prize, \$500 second prize and three \$250 third prizes.

"The microprocessor will be used in products that will help solve our problems in energy, materials, pollution, health, agriculture and communications," according to Seymour Schweber, president of Schweber Electronics.

The competition requirements include a systems concept, block diagram, list of components, a program source listing, and a 50-word project description. Entries must be postmarked on or before Oct. 17, 1976.

For more information and a complete entry kit, write to:

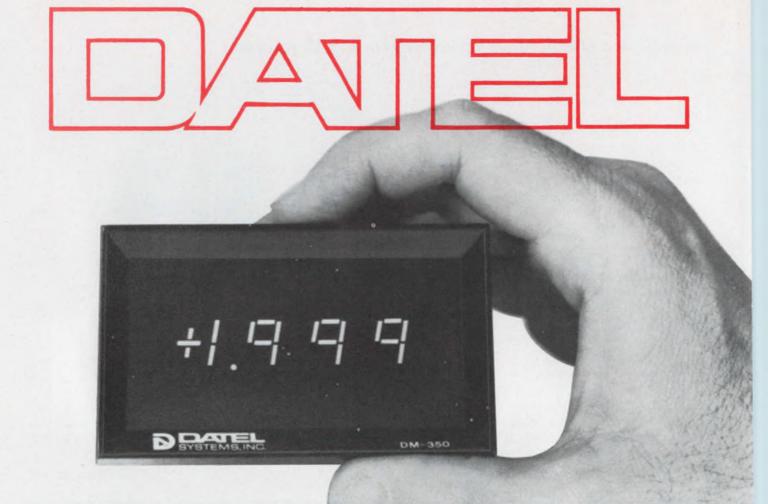
Mel Kuzin, MPU Center, Schweber Electronics Corp., Westbury, NY 11590. (516) 334-7474.

8080 emulator kit uses bipolar bit-slice family

A bipolar emulator for the 8080 μ P is being readied for introduction by Signetics (811 E. Arques Ave., Sunnyvale, CA 94086. 408-739-7700). It is software compatible with all existing 8080 programs, and runs between 2 and 12 times as fast.

The kit uses a 3000-series bipolar bit-slice μP that comes microprogrammed, and it includes all clocking, status, and transceiver functions. The instruction set may be expanded through additional microcoding if desired. The 8080 emulator is fully static, allowing cycle times from 110 ns through dc.

This kit is the first of a series being prepared by Signetics to provide designers with an easy entry into the field of microprogrammable μ Ps. Also scheduled is a designer's evaluation kit that includes parts, PC board, and all schematics and flow charts. Follow-up kits will include an emulator for the Signetics 2650 μ P, a floppy-disc controller, and a terminal kit. All kits will be priced in the \$200 range.



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DM-350A2	3-1/2	115/230 VAC	BIPOLAR, XFMR-ISOLATED, DISPLAY ONLY	\$89
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CIRCLE NUMBER 23

Editorial

Abolish the first day

I had this brilliant idea. In a flash of inspiration I saw the solution to the problem of poor first days at trade shows: Eliminate the first day and start with the second.

When I mentioned this to a friend, he said he had a concept that was even more significant. Since many people don't like work, he wanted to abolish the first work day of every week. Well, there are kinks in both schemes. We'll have to send them back to engineering for redesign.



But wait. These ideas are absurd. Any show will have a first day, and every week must have

its first working day, be it Monday, Tuesday or whatever. So there's no point in sending these ideas back to the lab. The ideas are too nutty; 'they can never work.

Maybe that's true in these cases. But is it always true? How many ideas turned out, later, not to be so nutty? Did no one ever tell our technical ancestors that if God intended man to work with electrons, He would have made them big enough to see? Did no one tell Wilbur or Orville Wright that if God intended man to fly, He would have furnished tickets? Did no one ever tell Mr. Bell that a telephone was not only impossible, but useless as well?

But that was long ago. We're smarter now. We now know that man can make electrons work, that man can fly and that man can speak across wires.

We don't kill new ideas anymore. Or do we? It's almost 20 years since we laughed at the idea that silicon transistors, which were very costly, might virtually wipe out germaniums. It's almost 10 years since we last scoffed at the idea that active components could be cheaper than passives. And it's not much more than five years since we stopped laughing at the thought that a \$20 pocket calculator could outperform an \$800 desk-top unit. What are we laughing at now?

We can smile in retrospect at our limited vision of yesterday. But what about tomorrow's engineers? What will they say of our vision? Or will they smile, instead, at our blindness?

Georgen Kouthe

GEORGE ROSTKY Editor-in-Chief



RECOGNIZED BY AMERICAN REVOLUTION BICENTENNIAL ADMINISTRATION

ELECTRONIC DESIGN is deeply honored to have received official recognition as a participant in the American Revolution Bicentennial Celebration, with authority to display the Bicentennial Symbol.

Crystals for Frequency Control

Millions of quartz crystals are used today in an expanding host of frequency-control applications ranging from watches

and TV games to computers and communications equipment. As components, these crystals are unusual in that though they are mass produced they are essentially custom products. For example, Citizen's Band transceiver crystals, though fabricated for standard frequencies, must be tailored to the particular crystal-load capacitance of an individual manufacturer's sets.

Crystal manufacturers' literature, much of which is general information that has been passed on, without revision, for generations of catalogs, is unfortunately of little help if you're trying to pick the right crystal for the job.

For one thing, to correctly and precisely specify a crystal you must understand the equivalent circuits for two modes of operation: series and parallel resonance (often called antiresonance). Yet detailed analyses of these modes is seldom found in crystal vendors' catalogs.

Another important characteristic, stability of a crystal with temperature variations, is specified differently by different manufacturers even though the crystal type and cut may be the same.

Other specs that can give an oscillator designer grief—like spurious response, which can produce unwanted effects in broadband digital circuits are seldom included in manufacturers' data.

Tolerances of crystal characteristics, such as temperature stability and aging for the same type and cut of crystal, vary between vendors. This indicates differences in fabrication, but it's difficult to find out what they are.

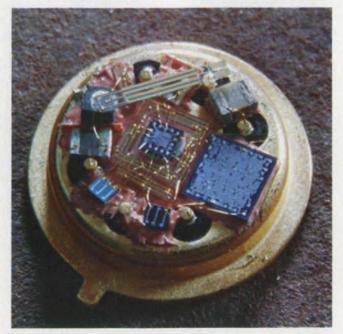
Specifications are frequently omitted because a manufacturer simply hasn't tested all of the parameters that can be specified.

Almost never do vendors tell you exactly how

Jim McDermott Eastern Editor



Precisely controlled frequencies ranging from kilohertz to over 150 MHz are produced by this range of quartz crystals from McCoy Electronics.



This hybrid, long-period (1 pps) timer uses a microminiature tuning fork, by Statek.

they test their crystals. This information, of course, is crucial to crystal oscillator designers.

Most of the industry is still using MIL specs as the basis for the listings in catalogs of "standard" crystals. But these specs are based on tests with vacuum-tube equipment that was designed years ago for crystals to be used in tube-type oscillators.

Specs based on equivalent circuits

The complex electromechanical system that's formed by a vibrating quartz resonator can be described by an equivalent electrical circuit (Fig. 1). Quartz crystals naturally vibrate in several simultaneous resonance modes. Usually one of these is designed to be dominant at the desired operating frequency.

The frequency of a mode of elastic vibration is coupled, through the piezoelectric effect, to an electrical system. The vibrating mass of the crystal is equivalent to a series motional inductance, L_s . The inductance value ranges from thousands of henries for low-frequency crystals to millihenries for elements working at over 100 MHz.

The mechanical losses of the crystal appear as an equivalent series resistance, R_s , while the mechanical elasticity of the crystal is equivalent to a small series capacitance, C_s .

In a practical circuit, a parallel capacitance appears between the crystal-holder terminals. This is the sum of two factors: One is the static capacity, C_o , between the plated electrodes of the crystal plus internal stray lead and holder-pin capacitances. The second factor, C_L , is the capacitance associated with external wiring plus a crystal load capacitance that is included by design.

Crystals are designed to resonate at either a series resonant frequency, f_s , or a parallel resonant frequency, f_p , that is slightly higher than f_s . Alternatively, by altering the capacitive load for the parallel-resonant circuit, you can operate the crystal at some frequency between f_p and f_s .

At series resonance, the reactances of the series capacitor C_s and series inductance L_s are equal and opposite, and the net reactance of the series circuit is zero. The series-resonant circuit is then equivalent to R_s in parallel with C_o . Because R_2 is very small compared to the reactance of C_o , series resonance occurs at the minimum impedance and with zero phase shift.

At a frequency slightly higher than f_s the inductive reactance increases and the capacitive reactance decreases. Then capacitance C_o forms a parallel resonant circuit with inductance L_s . When the net inductive reactance equals that of C_o , the crystal vibrates at a frequency, f_p . At f_p the crystal has a very high impedance and an inductive reactance.

Any external capacitance, such as load capacitor, C_L , then becomes a portion of the frequency determining network, and the actual working frequency is slightly decreased from that of the theoretical antiresonant frequency.

The difference in frequency between the series resonant point and parallel resonant point can be obtained from the equation:

${f f}_{p}~-~{f f}_{s}~=~0.5~{f f}_{s}\,({f C}_{s}/{f C}_{o})$.

The essential difference between a crystal operating in series or parallel resonance is the addition of a capacitive load.

For applications where the frequency of the oscillator may need to be trimmed either during installation or later, the use of a parallel-resonance crystal is preferable because the frequency



Three types of 32-kHz crystals used in watches are: the NT cut (left), tuning forks (center) and XY bar (right).

shift can then be obtained by varying the value of the load capacitor.

For operation below 1 MHz, the recommended value for the load capacitance is 20 pF.

For crystals operating above 1 MHz, 32 pF has been the U.S. standard for over 25 years. However, this value was established for tube circuits, and today the actual value is usually much less, especially with the semiconductors and ICs. For example, to minimize power drain on CMOS circuits, the load capacitance is normally less than one half the 32 pF value.

A very useful spec—notable for its absence in many data sheets and catalogs—is "pullability." This describes how much you can change the operating frequency—over a limited range—by varying the load capacitance. The pullability spec helps you decide how much trimming will be required to compensate for circuit-component variations. It also helps you design circuits for voltage control.

The bandwidth over which the frequency can be varied is bounded by the series-resonant frequency at one end and the parallel resonant operation at the other (Fig. 2).

If pullability is a factor in design, collaboration with the crystal manufacturer is advisable; bandwidth can be controlled to some extent, during fabrication, by varying the crystal parameters. An approximation of the pulling limits for standard crystals can be obtained from the following formula:

 $\Delta f = 0.5 f_s [(C_s/C_o + C_L)]$

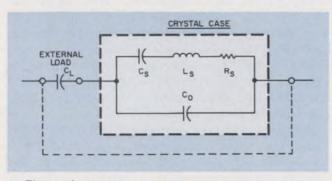
The exact limits also depend upon the Q of the crystal as well as associated stray capacitances. Pullability can be approximately doubled by modified crystal fabrication and by adding capacitance or inductance external to the crystal.

The spurious response of oscillator crystals is seldom specified even though all crystals have spurious modes of resonance. One reason for the dearth of specs is that the number and magnitude of these "spurs" is expensive to minimize. Also, testing for spurs would drastically increase the manufacturer's costs.

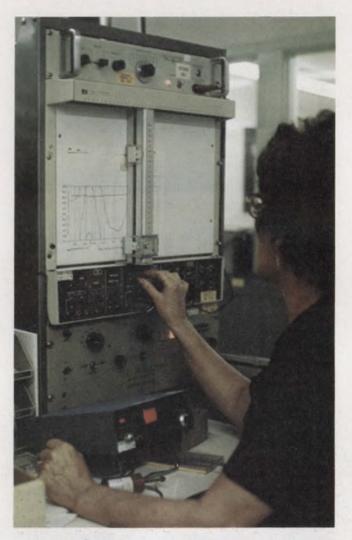
But, in many cases, it's necessary to request spur specs. In your circuit, an unwanted response close to the crystal's operating frequency might cause the oscillator to lock onto the spurious frequency during startup. Or, where the crystal is used as a clock, spurs could lead to scrambled timing in broadband digital circuits.

Other undesired signals that may appear in a crystal oscillator's output are widely neglected in data sheets and literature. For example, it is possible for an ac power line to introduce modulation components into the oscillator output at the line frequency. Proper shielding and avoidance of ground loops are needed to prevent this.

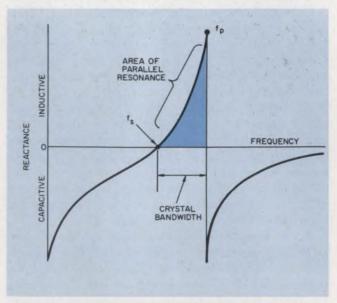
Where a crystal may be subject to vibration, such as in an industrial application, undesired



1. The equivalent circuit of a quartz crystal consists of electrical quantities associated with the crystal itself (C_s , L_s , R_s and C_o) plus external capacitive loading C_L .



Crystal-characteristic data are obtained with instrumentation like that at Electronic Research. These data do not normally appear in data sheets, but can be requested.



2. Quartz crystals operate in series resonance at $f_{\rm s}$, in parallel antiresonance at $f_{\rm p}$, or at some frequency in between, depending upon the external capacitive load.

sidebands can appear in the oscillator output. Ruggedized crystals can cure this situation. But before specifying more expensive crystals, check whether or not the sidebands can be tolerated or, possibly, can be filtered out. Ruggedized crystals, in addition to their higher cost, have poorer parameters—like Q, temperature stability, and aging—than do standard crystals.

Test equipment poses problems

The test equipment used by crystal manufacturers is never described in their literature. One reason is that the crystal industry is, to a great extent, still based on MIL specs that require the use of old vacuum-tube testers. There is industrywide agreement that this equipment is outdated, but no new standard exists. Manufacturers now have newer generations of non-MIL-spec equipment tailored to semiconductor applications. Much of the new equipment produced by suppliers like Saunders and Associates, Phoenix, AZ and RFL Industries, Boonton, NJ is also suitable, in both design and price, for crystal users.

However, crystal specs still show high crystaldrive levels characteristic of vacuum tubes. These levels are substantially above those found in today's discrete semiconductor and integrated-circuit oscillators. The end result is that the crystal buyer may find his oscillator frequency outside the tolerance guaranteed by the manufacturer.

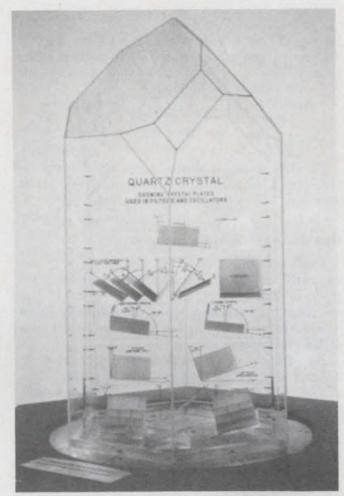
It is therefore important to have the manufacturer check the crystals under the same drive levels as in your circuit. In fact, the sure-fire procedure is to provide the crystal producer with a test oscillator configuration exactly like that in which the crystal is to be used.

A fertile area for specsmanship is frequency stability—the drift from a design-center frequency due to external influences. The two most important factors here are variations in temperature and aging.

Temperature stability is often stated simply in terms of ppm/°C, which looks good—that is, until it is compared with frequency drift over a realistic operating-temperature range. To get an insight into crystal tempco characteristics, it's necessary to take a look at how the various tempcos are derived during crystal manufacture.

Crystal cutting affects tempcos

Piezoelectric elements are sliced from synthetic or natural quartz boules to obtain crystals that resonate at frequencies ranging from 1 kHz to 800 kHz for low-frequency cuts up to 200 MHz for high-frequency plates. The angle at which the cuts are made with respect to the crystallographic axes determines the temperature-vs-fre-



The temperature characteristics of crystals depend upon the angles at which they are cut from the boule. AT-cut crystals are most stable and have the lowest cost.

quency characteristics of the crystal.

Cuts are made so that at one point, usually at room temperature, there is essentially a zerofrequency shift for small temperature variations about that point. For certain cuts, like those for NT and DT crystals, this "turning point" can be adjusted, during fabrication, over a wide range —such as from -50 to over 100 C. This range is usually included in the specs for low-frequency crystals.

The frequency-vs-temperature curves are parabolic for all of the low-frequency cuts—for frequencies from 1 to about 800 kHz. This is also true for the characteristics of so-called "tuningfork" crystals.

But the best frequency-vs-temperature characteristics are exhibited by AT-cut crystals which, fortunately, fit the vast majority of applications. Fundamental frequencies for this cut range from about 0.5 to 40 or 50 MHz. And operation at the third fifth and seventh overtone frequencies produces oscillators useful from 10 to 200 MHz.

The basic AT temperature characteristics can

be varied over a wide range by selecting slightly different orientations of the plate during fabrication. Typical frequency-stability figures for AT cuts include the following:

Stability, %	Temperature, °C
± 0.002	0 to 50
± 0.003	-20 to 70
± 0.005	-55 to 105

Crystals with stabilities, over their temperature range, of $\pm 0.0025\%$ can be obtained, but at an added cost for special fabrication.

Overspecing stability is expensive

Don't overspecify temperature stability. It can be costly. If a figure of $\pm 0.01\%$ is suitable for a clock oscillator don't ask for $\pm 0.005\%$. If you need much better than standard stability, either a temperature-compensated oscillator or an oven is the next step.

But design of a temperature-compensated oscillator is a tricky business that requires experience. The less costly approach is often to buy one from any of a number of suppliers.

For the ultimate in temperature stability, use an oven. It can improve that factor by at least three orders of magnitude. But then, watch out for aging, which becomes a predominant factor. Also aging rate increases with temperature. And oven-controlled units are usually operated 10 to 15 degrees above the highest expected ambient. Typical specs for ovens cover an adjustable setpoint range of 65 to 85 C.

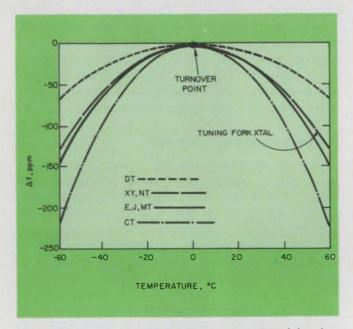
Frequency stability on the order of 10 ppm can be obtained with an oven-stabilized crystal held to within 5 C of its turnover point. Maintaining crystal temperature to within 1 C can give 1 ppm.

Aging specs are ambiguous

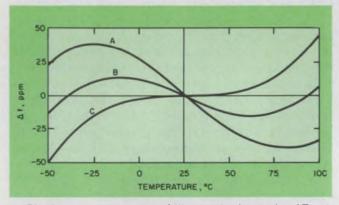
Specs for the frequency drift of a crystal with age are frequently incomplete and ambiguous. Some data sheets give short-term stability in terms of frequency drift per second. Others use what they call an "intermediate aging rate" of drift per day. But short-term aging measurements are almost useless because daily ambient changes of temperature can completely mask aging effects.

Probably the shortest realistic period over which aging can be measured is about one month, after which time daily variations due to temperature change, and other effects such as ambient vibration, can be averaged out.

Where an oscillator is to be used at other than room ambients, watch out for the aging figure,



3. The frequency variation with temperature of low-frequency crystals is parabolic. This graph shows how the frequency deviates as relative temperature is changed.



4. The best temperature stability is obtained with AT-cut crystals. Curve A shows minimum drift over a wide temperature range, while B is typical of compensation for room-temperature operation. For operation in ovens or high ambients, curve C is typical.

because this is invariably specified at 25 C. At lower temperatures the aging is reduced, but at higher temperatures aging is increased.

The rate at which a crystal ages is affected to a large extent by the type of package. The best units are glass sealed, with cold-welded units closely following. Solder-sealed cans usually display the highest aging rates of all three.

For a good sealed holder, the aging rate of low-frequency room-temperature crystals is in the order of 10 ppm per year. For similar rated AT crystals it is about half that.

Fortunately, most of a crystal's aging occurs

within the first two or three months of operation in a circuit and then levels off to a constant low rate of change.

For applications in which the aging rate must be unusually low, crystals can be pre-aged by the manufacturer, but at substantially increased cost.

Shock, vibration and overdriving of a crystal can all increase the aging rate, but only the manufacturers know how much, and they don't tell in their literature. For any specific environment the crystal maker must be consulted.

Where specs are nonexistent

Today, an ever-growing multitude of IC systems require crystals as a frequency determining element. Examples include ICs for touch-tone signalling, digital system clocks, phase-locked loops and digital-communication devices.

But try to find the specs for these crystals

Need more information?

For manufacturers' literature, detailed specs and other information helpful in selecting and applying crystals in frequency-control applications the reader is referred to the crystal producers listed below. For the most cost-effective approach to oscillator design close collaboration with selected manufacturers is suggested.

Alpha Crystal Corp., 4107 N.E. Sixth Ave., Oakland Park, Fort Lauderdale, FL 33334. (305) 563-6149. (W. Wilder) Circle No. 542 Atomergic Chemetals Co., 584 Mineola Ave., Carle Place, NY 11514. (516) 333-5600. (C.J. Monteleone) Circle No. 501 Austron, 1915 Kramer Lane, Austin, TX 78758. (512) 836-3523. (R. Ellis) Circle No. 543 Bliley Electric Co., 2545 W. Grandview Blvd., Erie, PA 16512. (814) 838-3571. (D.M. Bliley). Circle No. 502 Bulova Watch Elec. Div., 61-20 Woodside Ave., Woodside, NY 11377. (212) 335-6000. (W. Carnos) Circle No. 503 Clark Crystal Div., 7 Hayward St., Hopkinton, MA 01748. (617) 435-6821. Circle No. 504 Croven, Ltd., Div. W. Kidde & Co., 500 Beech St., Whitby, Ontario, Canada. (416) 668-3324. (R.E. Dix) Circle No. 505 Crystal Network Products, 818 Parade St., Erie, PA 16503. (814) 459-2351. Circle No. 506 Crystek Crystals Corp., 1000 Crystal Dr., Fort Myers, FL 33901. (813) 936-2109. (E. Fox) Circle No. 507 CTS Knights Inc., 222 Reimann Ave., Sandwich, IL 60548. (815) 786-8411. (K. Mooibroek) Circle No. 508 Deltronic Crystal Inds., Inc., P.O. Box 323, Denville, NJ 07834. (201) 361-2222. (B.R. Sax) Circle No. 509 EBL BL Co., Inc., 78 Tolland St., Rear E., Hartford, CT 06108. (203) 289-5429. (C.R. Lewis) Circle No. 510 Electronic Research Co., P.O. Box 913, Shawnee Mission, KS 66201. (913) 631-6700. (G.J. Dehnert) Circle No. 511 Erie Frequency Control, 453 Lincoln, Carlisle, PA 17013. (717) 249-2232. (L. Goss) Circle No. 512 Erie Tech. Products, 644 W. 12 St., Erie, PA 16512. (814) 453-5611. (P.E. Snyder) Circle No. 513 Frequency Elecs. Inc., 3 Delaware Dr., New Hyde Park, NY 11040. (516) 328-0100. (A. Lazar) Circle No. 514 Frequency & Time Systems Inc., 182 Conant St., Danvers, MA 01923. (617) 777-1255. (A.O. McCoubrey) Circle No. 515 Harris Corp., 55 Public Square, Cleveland, OH 44113. (216) 861-7900. (H.R. Silbaugh) Circle No. 516 Hughes Aircraft Co., Microelectronic Products Div., 500 Superior Ave., Newport Beach, CA 92663. (714) 548:0671.

and you'll run into a dead end. The IC manufacturer doesn't give crystal specs. Rather, he recommends a crystal from a particular manufacturer. But ask the crystal manufacturer for specs and he'll probably send you back to the IC producer.

What's the reason for the hassle? It's this: Each type of IC has its own unique electrical characteristics. For example, it's well known that second-sourced items never perform exactly like the original did.

As a result, the IC manufacturers work with individual crystal manufacturers in developing crystals that will work reliably in their circuits. But don't try to buy an apparently identical crystal from another supplier, because chances are, it won't work. And don't try to use a crystal recommended by one IC vendor in a second-source IC.

At this stage of the game about all the designer can do is accept the IC manufacturer's recommendations.

(F.H. Weisel, Jr.) Circle No. 517
International Crystal Manufacturing, 10 N. Lee St., Oklahoma City, OK 73102. (405) 236-3741. Circle No. 518
Leader Instruments Corp., 151 Dupont St., Plainview, NY 11803. (516) 822-9300. (S. Nihei) Circle No. 519
McCoy Elecs. Co., Watts St., Mt. Holly Springs, PA 17065. (717) 486-3411. (M.L. Myers) Circle No. 520
Monitor Products Co., Inc., 3018 San Luis Rey Rd., Ocean- side, CA 92054. (714) 433-4510. (J.W. Blaisir) Circle No. 521
Motorola/Components Products Dept., 2553 N. Edgington St., Franklin Park, IL 60131. (312) 451-1000. Circle No. 522
M-Tron Ind., P.O. Box 630, Yankton, SD 57078. (605) 665- 9321. (T. McGuire) Circle No. 523
Northern Engineering Labs Inc., 357 Beloit St., Burlington, WI 53105. (414) 763-3591. (J.D. Holmbeck) Circle No. 524
Oven Industries, P.O. Box 229, Mechanicsburg, PA 17055. (717) 766-0721. Circle No. 544
Peterson Radio, 2800 W. Broadway, Council Bluffs, IA 51501. (712) 323-7539. (N. Anderson) Circle No. 525
Piezo Crystal Co., 100 K St., Carlisle, PA 17013. (717) 249- 2151. (W. Wilson) Circle No. 526
Piezo Tech. Inc., 2400 Diversified Way, Orlando, FL 32804. (305) 425-1574. (J.J. Dinnan) Circle No. 527
Precision Crystal, 11240 W. Olympic, Los Angeles, CA 90064. (213) 473-1281. Circle No. 528
Quaker Elecs., Box 215, Hunlock Creek, PA 18621. (717) 256- 3477. (A. Yascavage) Circle No. 529
Reeves-Hoffman Div., 400 W. North St., Carlisle, PA 17013. (717) 243-5929. (J.D. Harlin) Circle No. 530
Savoy Electronics, P.O. Box 5727, Fort Lauderdale, FL 33065. (305) 563-1333. (O. E. Lussier) Circle No. 545
Sawyer Research Products, Inc., 35400 Lakeland Blvd., East- lake, OH 44094. (216) 942-8747. (D.P. Larsen) Circle No. 531
Sentry Manufacturing Co., Crystal Park, Chickasha, OK 73018. (405) 224-6780. (B. Torbett) Circle No. 532
SGC Inc., 13737 S.E. 26, Bellevue, WA 98005. (206) 746-6310. (D.L. Stoner) Circle No. 533
Standard Crystal Corp., 1 Cupania Circle, Monterey Park, CA 91754. (213) 724-5004. (J.B. Fisher) Circle No. 534
Statek Corp., 1200 Alvarez Ave., Orange, CA 92668. (714) 639-7810. (G. Markley) Circle No. 535
Tedford Crystal Labs., 4914 Gray Rd., Cincinnati, OH 45232. (513) 542-5555. (J.A. Vella) Circle No. 536
TMC Systems Arizona Inc., 930 W. 23 St., Tempe, AZ 85282. (602) 967-7874. (D.R. Robinson) Circle No. 537
Torotel Inc., 13402 S. 71 Hwy., Grandview, MO 64030. (816) 761-6314. (J. Beecroft) Circle No. 538
Tyco Crystal Products, 1510 Mc Gee Trafficway, Kansas City, MO 64108. (816) 842-9731. (D. Kemper) Circle No. 539
Valtec Corp., 99 Hartwell St. W., Bolyston, MA 01583. (617) 835-6082. (T. Gallagher) Circle No. 540
Xtron Elecs. Inc., 1869 National Ave., Hayward, CA 94545. (415) 783-2145. (R.M. Hossack) Circle No. 541

Blend a wideband PLL with a narrowband loop and boost frequency-synthesizer performance. The benefits: low noise, high resolution and low cost.

Looking for an indirect digital synthesizer in the hf region? Design one yourself using several phase-locked loops (PLLs), instead of the usual single-loop approach. By combining a wideband PLL with a narrowband PLL, you get tuning in fine steps, and low phase noise.

Perhaps the simplest design consists of a dualloop, tandem arrangement (Fig. 1).¹ Here, two variable dividers are simply ganged together—no mathematical computation is needed. Also not needed is a mixer to combine the signals from the wideband voltage-controlled oscillator (VCO) and the narrowband voltage-controlled crystal oscillator (VCXO). One such synthesizer operates with 100-Hz steps in the 50-to-59.9999-MHz band.

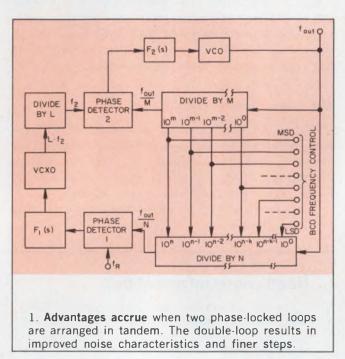
The performance of the simple, dual-loop synthesizer is superior to that of a single-loop, 100-Hz system. Although a more complex design could yield even better results, the cost would be far greater.

The performance of the single-loop synthesizer depends on the value of the reference frequency at which phase comparison takes place. The higher the reference frequency, the wider the loop's bandwidth will be, the shorter the tuning time and the less the phase jitter. For singleloop systems, the reference frequency can be as high as the desired frequency steps of the VCO, but not higher.

The only other possibility with the single-loop system is to synthesize at a VCO frequency several times higher, in steps several times larger, and then place fixed frequency dividers between the VCO and the synthesizer output. For simple, low-frequency synthesizers, this is usually a good design choice.

But for hf synthesizers, not only must the VCO operate in either the vhf or uhf region, but the programmable dividers must have very fast variable-modulus prescalers, state-of-the-art units that operate up to 500 MHz. Unfortunately,

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since such dividers are expensive and require relatively high power, the performance gain is not usually high enough to justify use in a relatively simple system.

Calculating system parameters

When the system shown in Fig. 1 is in the synchronous state, the mean values of the frequencies at the phase-detector inputs must be equal. The synthesizer output frequency, f_o , can be expressed as: $f_o = Nf_R$ (1)

$$\mathbf{f}_{0} = \mathbf{M}\mathbf{f}_{2}, \qquad (2)$$

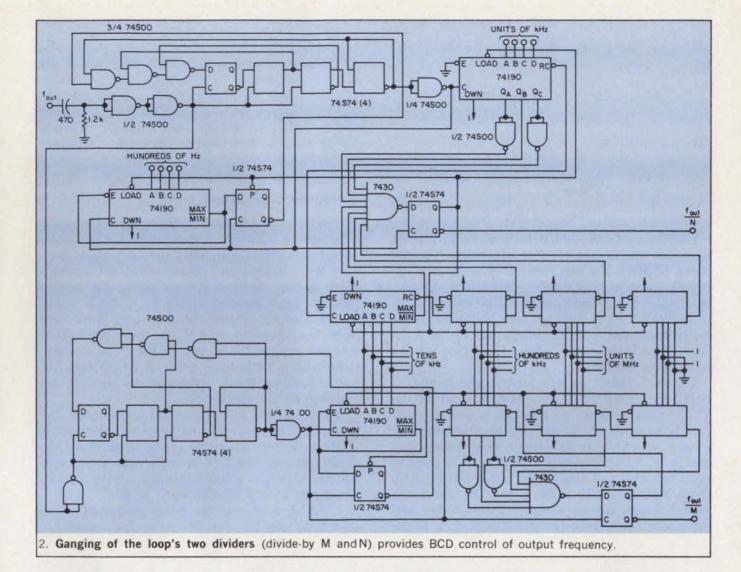
where the tuning steps of the system equal f_{R} , the same as in the single-loop system. You can express the moduli N and M of the variable dividers as summations of decimal digits multiplied by weighting factors. Thus:

 $N = N_n \, 10^n + N_{n-1} \, 10^{n-1} + \cdots + N_1 \, 10 + N_o$

$$=\sum_{i=1}^{6}N_{i}\ 10^{i} \tag{3}$$

$$\mathbf{M} = \mathbf{M}_{m} \, \mathbf{10}^{m} + \mathbf{M}_{m-1} \, \mathbf{10}^{m-1} + \mathbf{M}_{1} \, \mathbf{10} + \mathbf{M}_{0}$$

$$=\sum_{i=m}^{\circ} \mathbf{M}_{i} \mathbf{10}^{i}$$
 (4)



From Fig. 1, it follows that:
$$\begin{split} \mathbf{N}_{n} &= \mathbf{M}_{m} \\ \mathbf{N}_{n-1} &= \mathbf{M}_{m} \\ \mathbf{N}_{n-m} &= \mathbf{M}_{n} \end{split}$$
(5)

Define the system constant k as a difference, (6)

k = n - m > 0.From Eqs. 5 and 6 it is evident that

 $\mathbf{M}_{i} = \mathbf{N}_{k+1}$ for $0 \leq i \leq m$.

(7)Now express N in terms of M and k by using Eqs. 1, 2, 6 and 7:

$$N := \sum_{i=n}^{o} N_{i} 10^{i} = \sum_{i=n}^{k} N_{i} 10^{i} + \sum_{i=k-1}^{o} N_{i} 10^{i}$$
$$= \sum_{i=n-k}^{o} N_{k+1} 10^{k+1} + \sum_{i=k-1}^{o} N_{i} 10^{i}$$
$$= 10^{k} \sum_{i=m}^{o} M_{i} 10^{i} + \sum_{i=k-1}^{o} N_{i} 10^{i}$$

Finally,

$$N = 10^{k} M + \sum_{i=k-1}^{o} N_{i} 10^{i}$$
(8)

From Eqs. 1, 2 and 8, determine the reference frequency of phase detector 2:

$$f_{2} = \frac{N}{M} f_{R} = \left[10^{k} + \frac{1}{M} \sum_{i=k-1}^{o} N_{i} 10^{i} \right] f_{R}$$
(9)

For decimal digits N₁, that is, in the range from 0 to 9, express the minimum and maximum values of f_2 as:

 $f_2 \min = 10^k f_R$

$$f_{2} \max = \left[10^{k} + \frac{9}{M_{\min}} \sum_{i=k-1}^{0} 10^{i} \right] f_{R}.$$
 (11)

Minimum and maximum values of N are given by Eq. 1, after the substitution for the minimum and maximum output frequencies. Using Eq. 8, express M in the form

$$\mathbf{M} = 10^{-k} \left[\mathbf{N} - \sum_{i=k-1}^{n} \mathbf{N}_{i} \ 10^{i} \right].$$
 (12)

Before you calculate the minimum and maximum values of M, consider that M is always an integer. Then, from Eq. 12, it follows that to obtain M from N, just drop k least-significant digits of N. Good design usually dictates that in N_{min} k or more least-significant digits equal zero, and that in N_{max} the same digits equal nine. Then

the following relationships hold for M_{min} and M_{max} :

$$M_{\min} = 10^{-\kappa} N_{\min} = 10^{-\kappa} \frac{f_{out} \min}{f_R}$$
 (13)

$$M_{\max} = 10^{-k} \left[N_{\max} - 9 \sum_{i=k-1}^{o} 10^{i} \right]$$

= $10^{-k} \left[\frac{f_{out} \max}{f_{R}} - 9 \sum_{i=k-1}^{o} 10^{i} \right]$ (14)

For the 50-to-59.9999-MHz band, with 100-Hz steps and with the VCXO operating slightly above 10 MHz, the most critical parameter is the system constant, k. From k's definition, its minimum value is 1. Then $f_2 \min = 1$ kHz and $f_2 \max = 1.000018$ kHz. The system parameters are easily realizable, but the bandwidth of the VCO loop is only ten times wider than that of the single-loop system.

If k = 2, then $f_2 \min = 10$ kHz and $f_2 \max = 10.00198$ kHz; that is, the tuning band of the VCXO ranges from 0 to 1.98 kHz above 10 MHz. The bandwidth of the output loop is now 100 times wider than in the single-loop system.

If k = 3, then $f_2 \min = 100$ kHz, $f_2 \max = 100.1998$ kHz and the VCXO ranges from 0 to 19.98 kHz above 10 MHz. Since the wider the VCXO range, the more complex the design and the worse the short-term stability, k = 2 is the

best choice.

The bounds of the variable-divider ratios are $N_{min} = 500,000$, $N_{max} = 599,999$, $M_{min} = 5000$, $M_{max} = 5999$. Two fixed dividers are necessary, one divides the signal of the VCXO by L = 1000 and the other divides the 5-MHz master standard by Q to get the 100-Hz reference frequency (Q = 50,000).

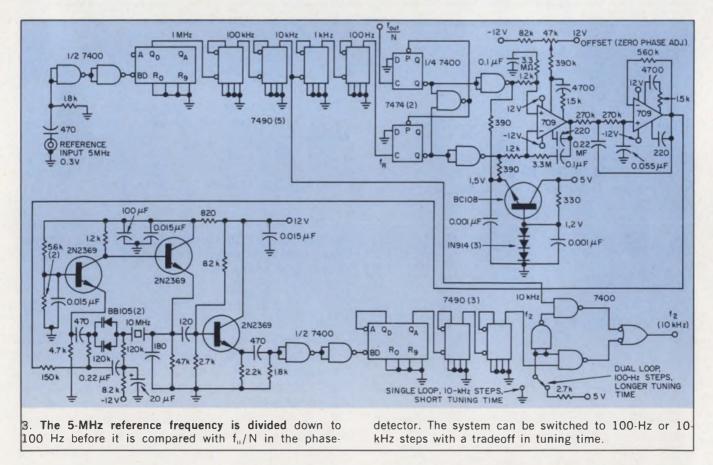
Calculating output noise

You can predict the influence of the main phase-noise sources on the output phase-noise spectrum with a simplified first-approach analysis. The output-signal phase-noise plot contains three distinct regions depending on the amount of offset from the carrier:

The transfer of the wideband output loop for very low offsets equals M, so for small offsets you can analyze the system in Fig. 1 as a single, narrowband PLL with filter $F_1(s)$. Phase detector 2, filter $F_2(s)$, VCO and divide-by-M are replaced by multiply-by-M.

Then for very low offsets up to the cutoff frequency of the narrowband loop—approximately 1 Hz in this design—the phase noise from the 5-MHz master standard prevails and is transferred to the output of the synthesizer with a maximum gain of 21.6 dB (20 log N_{max}/Q).

For higher offsets—but below the cutoff of the wideband loop (approx. 100 Hz)—the transfer of



noise from the VCXO prevails, with a maximum gain of 14.8 dB (20 log $M_{\rm max}/L$).

In the third region—with offsets above the wideband-loop cutoff—the noise of the free-running VCO prevails. Although a rigorous mathematical analysis can be performed, the first-case analysis is still useful because it provides a clear look at system performance.

Note that the VCO is controlled by a wideband loop that improves short-term stability as long as reference frequency f_2 also has good shortterm stability. Since the VCXO's short-term stability is inherently good, f_2 usually is stable, even though the stability is controlled by the narrowband loop. Tuning time of the system is also given by the narrowband loop, so tuning is comparable to a single-loop system that has the same steps.

Two variable dividers ganged together, with both using a dual-modulus prescaling technique, are shown in Fig. 2. The lower boundary of the division ratio for this arrangement is 110, and the maximum operating frequency is limited only by the performance of the divide-by-10 and divide-by-11 Schottky TTL prescalers.²

How to speed up operation

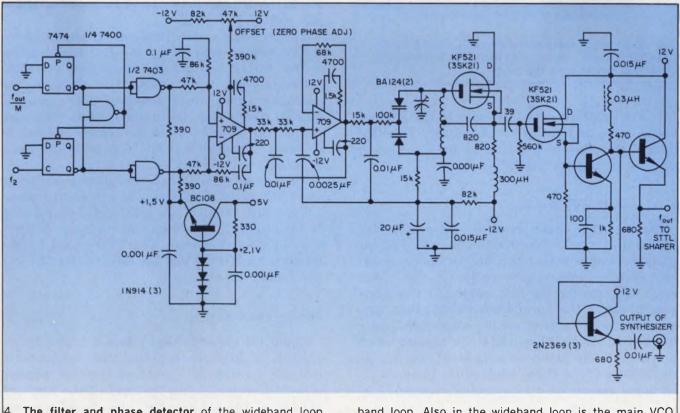
Programmable dividers can be operated up to 68 MHz at room temperature and within a specified supply-voltage range; in the system shown, the dividers go to 60 MHz only. For faster operation, replace the 7430 eight-input NAND gate by its Schottky version (74S30), and the Schottky TTL prescaler by the faster ECL prescaler (Motorola MC 12012). With all other circuitry remaining the same, calculation of worstcase delays shows possible operation to 150 MHz.

To save power, you can replace the 74190 counters with 74LS190s without sacrificing speed. Note that all the up/down counters operate in the down mode, and the frequency of the synthesizer is directly programmed in NBCD code.

The sinusoidal signal 5 MHz from the external frequency standard is shaped to TTL levels and is divided down to the 100-Hz reference frequency for phase detector 1 (Fig. 3).

From the chain of dividers, 10 kHz can be used to switch the system to the single-loop mode, which is characterized by 10-kHz steps and faster tuning. This switching is done by using the onebit, two-input multiplexer from the 7400 gate package, the output of which feeds the reference input of phase detector 2. In the dual-loop mode, the VCXO signal divided by L, is selected.

The phase detector consists of one D-type 7474 dual flip-flop and one two-input NAND gate. Since the detector is frequency sensitive, the loop-capture range is broadened up to the hold range. Because of the high-gain integrator, the loop can be approximated by a type-two system

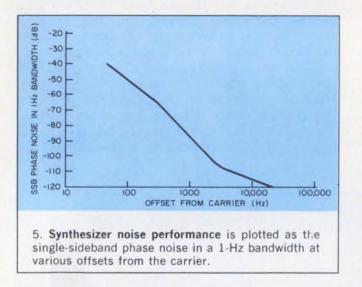


 The filter and phase detector of the wideband loop must operate 100 times faster than those of the narrowband loop. Also in the wideband loop is the main VCO, a stable MOSFET oscillator.

that has a zero steady-state phase error after each frequency step.

It is important to suppress the reference-frequency component of the oscillator control signal because the phase detector used has a minimum reference-frequency feedthrough at zero phase error, which occurs at lock. At this point, only very narrow correction pulses with little energy are delivered to the inputs of the differential integrator.

All dc offsets, as well as amplitude changes within the correction pulses, appear as phase errors. Consequently, the phase-detector outputs are arranged to feed open-collector gates (7403s) that function as precision switches. The pull-up resistors of the switches connect to the stabilized voltage source. The narrow, negative corrective pulses at one input of the differential integrator are approximately 1.5-V high; a logic HIGH (dc level) appears on the second input.



In the unlocked case, one input to the integrator is high, and the other is pulsing. Thus the integrator tunes the oscillator in the direction of the locked-frequency value.

Final adjustments are easy

Testing the phase detector, integrator and VCXO for correct operation is simple. Set the variable-divider ratio much higher than the current system value, then much lower. The circuit must saturate for the first setting at some frequency above the normal operating range, and saturate for the second setting somewhere under the normal range. Then adjust the op-amp offset control for zero phase error in lock: observe the coincidence of the rising edges of the phase-detector input signals on a dual-channel, delayed-timebase oscilloscope.

Observe that the signal from the integrator

goes through additional low-pass filters to the varicaps in the VCXO. A two-complex-poles active filter with damping of 0.5—plus one real-pole, passive filter—further suppress the 100-Hz reference frequency, as well as power-supply ripple. The filter's cutoff frequency is high enough about 5 Hz—to accommodate the narrowband loop, assuming a second-order system.³ The entire wideband loop is approximated by a real transfer function, M.

The narrowband loop has a natural frequency of 0.635 Hz, a damping of 0.66, a 1-s tuning time to 10% of the frequency step and a 3-dB loop bandwidth of 1.27 Hz. Careful screening and grounding of all analog parts is very important. Perhaps the best solution is to have independent analog signal grounds for the integrator, for the additional filters and for the varicap bias line.

At line frequency the locked VCXO signal shows -95 dB of undesired sidebands; at the reference frequency, sidebands are down 74 dB, as measured with an Adret Model 6303 spectrum analyzer. With the op amps, the tuning range of the VCXO extends from 9999.063 to 10,003.264 MHz. The range allows up to 47 percent overshoot, or a damping coefficient as low as 0.3. The VCXO gain changes from 150 to 221 Hz/V within the tuning range.

Phase detector 2 and loop filter $F_2(s)$ have a design similar to those in the narrowband loop, but adapted for a reference frequency 100 times higher (Fig. 4). The VCO is a MOSFET Hartley oscillator; the transistor's dc parameters (Tesla KF 521 or Hitachi 3 SK 21) include an I_{DSS} of 7.6 mA and a V_p of -3.1 V.

The oscillator's operating point is stabilized by the dc voltage drop across the R-C combination in the source.⁴ You can also use a good rf JFET —for example, the 2N4416—and stabilize the operating point by peak detection with a gate-tochannel diode. With the latter method you must remove the network from the source and use a different RC network in the gate to ensure peak detection.

The signal from the source-follower buffer is amplified in the wideband common-emitter stage and coupled, through two emitter followers, first to the Schottky TTL shaper, then to the synthesizer's output connector. The VCO's gain varies between 0.5 MHz/V and 2.5 MHz/V, for the entire tuning range.

Pinning down stability

Cutoff for the additional filters is high enough —about 1 kHz—to consider the integrator's transfer function as dominant for the purpose of a first design. As in the case of the narrowband loop, you can use the formulas of the second-order, type-two control system. But even if your wideband loop is stable (with additional filters) the over-all two-loop system will be unstable because of the interaction between the loops.

To investigate stability mathematically, substitute a single loop for the two-loop control system. Then, express the open-loop transfer function as that of a wideband open loop multiplied by the sum of one plus the transfer function of the narrowband loop, where the whole wideband loop is substituted by the positive, real transfer function. M.

It is usually assumed that the active, corrective filter in a PLL has a pole at zero frequency.^{3,5} In reality, this isn't possible because the op amp never has infinite gain-even if the integrator's time constant is relatively high (tens of seconds for the wideband loop). You can use the type-two loop formula for the first design but this approach is quite misleading when you calculate the openloop transfer at very low frequencies.

For the purpose of stability analysis, the integrator transfer is determined with a finite amplifier gain, with all additional poles accounted for, and with worst-case approximations for the time delays in the frequency dividers.

A program can be written so that the HP 9820 calculator can plot a polar diagram of the substituted open-loop transfer with gains from -200to 200 dB. Various loop-filter designs can be tested on the real synthesizer and, with the Nyquist method, on the polar plot. For a final setting of the filter parameters, the computed worstcase gain margin at 50 MHz is about 11 dB.

Measurements with the Adret spectrum analyzer result in the phase-noise plot shown in Fig. 5. Phase-noise performance is comparable to that of the more complex triple-loop system that has 100-Hz steps, but the tuning time is much longer because of the narrowband loop's slow reaction.6

Although the VCXO frequency step drops to the 10-percent level during the theoretical tuning time of about 1 s, it takes the entire synthesizer up to several tens of seconds to reach within 10 Hz of the final frequency (as measured using the Adret 6303 as a selective-level meter on the final frequency).

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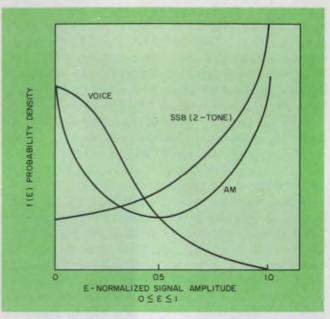
Point values, determined by standard methods, are plotted on the graph of the nomogram and form the first step in solving for the average efficiency. Mere linear averaging of an amplifier's point-efficiency values doesn't give the correct answer, because all the possible amplitude values of commonly used signals are not present in equal proportions. Low amplitudes are often more prevalent, but the large amplitudes contribute a greater weighted proportion to the average efficiency.^{1,4}

Probability densities tell them apart

The average power that results from the distribution of amplitudes present in three common signal types—amplitude modulated (AM), single sideband (SSB) and voice—are readily handled by the nomogram. A function that describes the distribution of the amplitudes in a signal can be treated as if it were a probability-density function (PDF) even though the signal is deterministic,² as are the two-tone signals used in SSB testing and a modulated single tone in AM. The integral of such a function, from one amplitude to another, represents the fraction of time that the signal has amplitudes between these two values (Fig. 1).

The concept of PDFs is usually associated with random processes; thus, the random-like voice signal can be approximated by a "true" random probability distribution function.

The proportion of time that an amplitude, E, of



1. Mathematical techniques involving probability density functions can be used to determine the amplitude distribution of both random and deterministic signals.

a signal, lies between \mathbf{E}_n and $\mathbf{E}_n + \Delta \mathbf{E}_n$ can be expressed by

$$b_n := \int_{E}^{E_n + \Delta E} f(E) dE,$$

where f(E) is the so-called probability density function of the signal. If E is single-valued over a range of time, or phase, Θ , then the proportion of time that E lies between θ_n and $\theta_n + \Delta \theta_n$ is also p_n ; thus

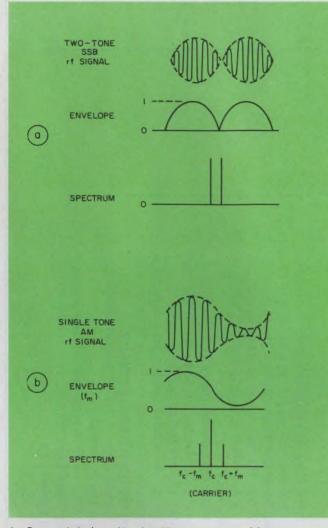
$$\mathbf{p}_{n} \coloneqq \int_{\mathbf{E}_{n}}^{\mathbf{E}_{n}+\Delta \mathbf{E}} \mathbf{f}(\mathbf{E}) \ \mathbf{d}\mathbf{E} = \int_{\theta_{n}}^{\theta_{n}+\Delta\theta_{n}} \frac{\mathbf{d}\theta}{\Theta}$$

Since only the absolute amplitude of the signal affects power, phase and polarity can be ignored. By equating differential areas of the PDF with differential areas of the signal envelope,

$$f(E) = \frac{1}{2\pi} \left| \frac{d\theta}{dE} \right|.$$

The envelope of a two-tone SSB signal (Fig. 2a), normalized to have a peak of E(max) = 1, is $E(\theta) = |\sin \theta|$.

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2. Deterministic signals like two-tone SSB (a) and "single-tone" AM (b) are often used in testing rf amplifiers and each produces a different average efficiency.

As a result,

 $\theta = \pm \arcsin E + m\pi/2 \ (m = 1, 2, 3...),$ and

$$\left|\frac{\mathrm{d}\theta}{\mathrm{d}\mathrm{E}}\right| = \frac{1}{\sqrt{1-\mathrm{E}^2}}\,.$$

Since the envelope amplitude distribution is the same in all four quadrants of signal phase, there are four equal contributions from each value of E.

$$f(E) = \frac{2}{\pi} \frac{1}{\sqrt{1-E^2}}.$$

For an AM signal (Fig. 2b), the envelope can be expressed as

E (
$$\theta$$
) = 1/2 + 1/2 sin θ .

Then

$$\theta = \pm \arcsin (2 E - 1) \pm m\pi$$

$$\left| \frac{d\theta}{dE} \right| = \frac{2}{\sqrt{1 - (2E - 1)^2}}$$

and

$$f(E) = \frac{2}{\pi} \frac{1}{\sqrt{1 - (2E - 1)^2}}$$

since $0 \leq \Theta < \pi$, there are two equal contribu-

tions from each value of E.

And since voice signals resemble a random process, a truncated Gaussian PDF is used for the envelope of a single or double-sideband, suppressed-carrier signal.

$$f(E) = \frac{2}{\sqrt{2\pi \sigma}} \exp\left(-\frac{E^2}{2 \sigma^2}\right).$$

This approximation is accurate for peak-to-average ratios of 6 dB or more.

Normalized weighting factors,

$$\mathbf{w}_{j} = \mathbf{f}_{j} (\mathbf{E}_{n}) \left(\frac{\mathbf{P}_{oj}}{10 \overline{\mathbf{P}_{o}}} \right)$$

for each type of signal are incorporated into the nomograph for ten plotted, point-valued efficiencies.

The factor

$$\left(\frac{P_{oj}}{10\overline{P_o}}\right)$$

is the ratio of a normalized point-valued power output,

$$P_{oi} = 1/2 E_{u^2}, 0 < E_{u} < 1$$

and the normalized maximum-average output, P., that a particular type of signal can provide: $\overline{P}_{0} =$ 1/4 for a two-tone SSB signal and 3/16 for a 100% modulated AM signal. The 10-dB peak-toaverage ratio used for voice in the nomogram provides a $\overline{P_o} = 0.05$.

In the nomograph, after application of these normalized weighting factors to each normalized point-valued efficiency, the results are summed to obtain the over-all average efficiency,³

$$\eta = \sum_{j=1}^{10} \eta_j / w_j.$$

The nomograph thus provides a graphical means for determining the average efficiency of an rf amplifier for SSB (two equal tones), AM (single tone, 100% modulated) or voice (single or double sideband with 10-dB peak-to-average power ratio). A plot of point-cw-efficiency input data are required.

(continued on next page)

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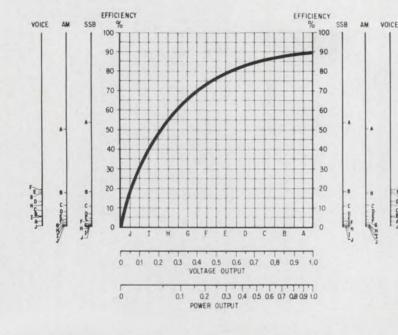
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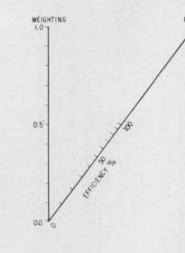
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SUM

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Using the nomograph

To use the nomograph, follow these 10 steps: (1.) Plot a complete point-value efficiency curve on the graph. You may use either the output voltage or power X-axis scale.

(2.) For each of the 10 X-axis values (A through J), draw a horizontal line from the curve to intersect the weighting scale.

(3.) From each intersection of the weighting scale, draw another line to point "1" on the ratio scale. Mark corresponding letters A, B, C, etc., where each line crosses the efficiency scale.

(4.) For the type of signal being used—SSB, AM or voice—lay a straightedge between alike pairs of letters (A, B, C, \ldots J) on the signalidentification scales, and mark corresponding letters A, B, C, etc. on the weighting scale. (5.) Draw lines through intersections labeled with the same letters on the weighting and efficiency scales so that they intersect the ratio scale.

(6.) Select the uppermost intersection of the ratio scale and draw a line to the "0" point on the sum scale.

(7.) From the intersection of this line and the average-efficiency scale, draw a line to the sum scale using the printed guidelines.

(8.) Select the second uppermost intersection on the ratio scale and draw a line to the new sumscale intersection obtained in Step 7.

(9.) Repeat Steps 7 and 8 for all succeeding points on the ratio scale.

(10.) The value intersected on the averageefficiency scale from the last application of Step 8 is the answer.

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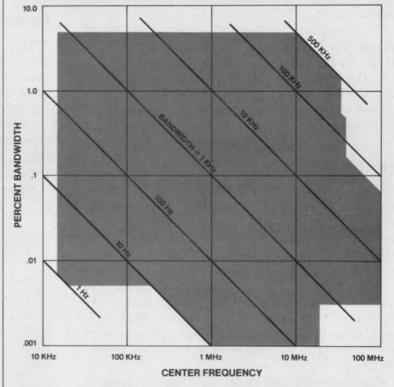
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5.0 to 1

Build precision reference sources without

expensive parts or tight error budgets. With functional trimming, individual component errors are all compensated together.

If you're designing a high-resolution data conversion or an analog instrumentation system, you'll probably need a precision voltage reference. Generally, the reference voltage should be stable to within 0.05%, or better, over the operatingtemperature range for the system. That doesn't sound like a big problem, does it?

After all, you can buy a zener diode with a temperature coefficient better than $0.0005\%/^{\circ}$ C. The trouble is, once you're into the design, things start coming up. You may run into a nonlinear tempco, for example. That could mean the voltage variation you'd expected over the full temperature range, -55 to +125 C, shows up over a range of 0 to 70 C or over an even narrower range.

To compensate for load and line variations, of course, you'll need some additional circuitry things like an op amp, precision resistors to scale the reference voltage, a trimming pot to adjust for the 5% zener tolerance, and a constant current source. Now you'll have to calculate an error budget, and 0.05% moves quickly out of sight.

There must be a better way

There is a better way: functional trimming. With this technique, you measure the actual temperature changes due to various causes, and compensate for them in one lump. This procedure takes care; but it isn't as difficult as it may sound, and results in better accuracy at less cost.

Let's consider the zener reference diode. The characteristics of the popular 1N821 family are shown in Table 1. Because of nonlinearities, you can't directly calculate the actual voltage drift over a temperature range by multiplying by the tempco.

Most manufacturers use the "box" method to characterize zeners. They measure and record the zener voltage at a few (say, five) specific temperatures. The difference between the highest and lowest voltage, ΔV_x , is then guaranteed not to exceed some maximum. The tempco specified is merely an average, ΔV_z divided by the ΔT .

Let's look at the 1N829, listed in Tab'e 1 as having a tempco of $\pm 0.0005\%$ /°C. The ΔV from 25 to 0 C should not be greater than 0.0125%(25 \times 0.0005). But the guaranteed maximum for the 1N829 as indicated in the table is ± 5 mV. This full shift can occur over the more limited temperature range. The resulting 0.08% error is a long way from 0.0125%.

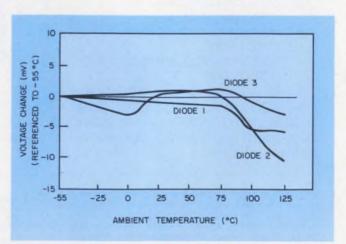
Nonlinear tempcos are real enough. In Fig. 1, which shows the voltage changes of various 1N829 zeners with temperature, the curves for diodes 1 and 2 clearly illustrate the point.

Operation to 125 C

The 1N829 series, and many others, are specified only up to 100 C. The tempco above this value may increase drastically (Fig. 1). And what about long term stability? That can be a real time bomb.

Choose your vendor carefully; there are big differences among manufacturers. Since even the best choice may not be good enough, stability tests should be made on every device.

Operation at elevated temperature helps to



1. A precision zener diode's voltage may show large changes over a limited temperature range. Drift increases rapidly above 100 C—the maximum temperature for which error is specified.

Don Pouliot, Applications Manager, and **Bob Calkins,** Circuit Development Manager, Micro Networks Corp., Worcester, MA 01606.

stabilize zeners. With experience, long term stability can be predicted from monitoring at high temperature for several days.

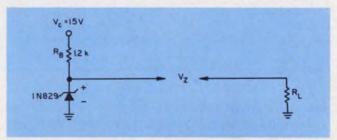
If the designer is building his own precision reference, he will have to buy his reference diodes screened to special specifications, or perform the same special processing himself. Unless very high volume is involved, either approach is costly. But there is a better alternative.

The circuit affects stability

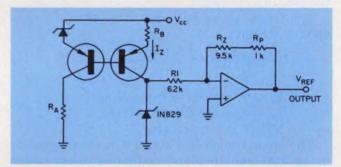
The circuit in Fig. 2 couldn't be simpler, but it also has serious limitations. First, there's no way to adjust the voltage. The tolerance on most zener diodes is 5%, so some form of gain adjustment must be added.

Second, the dynamic impedance is low (Table 1), but high enough to cause significant errors when the line or load varies. Thus a load change of 10 k Ω results in a voltage change of 0.1% (6.2 mV). The effect of line changes is also serious: a 3% line change causes a 0.06% reference error.

Fig. 3 shows an improved voltage-reference circuit. An independent current source biases the diode at its proper current. The op amp trans-



2. This biasing network provides the simplest voltage reference, but its output changes substantially with line and load variations.



3. This circuit is stable with line and load changes and can be adjusted to give a precise voltage. But resistor tempco, op-amp current and voltage drifts, and the zener tempco, can build up substantial errors over the temperature range.

Table 1. Specified limits for the 1N821 family

Diode type	Maximum voltage change (V)	Temperature coefficient (%/°C)	Maximum dynamic impedance (Ω)
1N821	0.096	0.01	15
1N823	0.048	0.005	10
1N825	0.019	0.002	10
1N827	0.009	0.001	10
1N829	0.005	0.0005	10

Note: All diodes are 6.2 V \pm 50%, biased at 7.5 mA. Manufacturers test at -55, 0, 25, 75 and 100 C.

Table 2. Error budget for voltage reference

Circuit	Component	Worst-case error (%)	
component	tempco	0 to 70 C	-55 C to +125 C
R_2 and R_1	5 ppm/°C	0.025	0.05
R _p	10 ppm/°C	0.005	0.01
op-amp E _{os}	3 mv/°C	0.004	0.008
op-amp Iblas	1 na/°C	0.005	0.01
Sub total		0.039	0.078
Zener		0.050	0.050
Total		0.089	0.128

lates the zener voltage to the level wanted, and the potentiometer adjusts out the zener's voltage variation.

The circuit provides better than $\pm 0.01\%$ line and load regulation. But the improved circuit costs more—not only in dollars and parts, but in temperature stability.

The following equation describes the referencevoltage output:

$$V = \frac{-V_{z}(R_{z} + R_{p})}{R_{1}} \pm E_{os} \frac{(1 + R_{z} + R_{p})}{R_{1}}$$

$$\pm I_{b}(R_{z} + R_{p}),$$

where $E_{os} = op$ amp offset voltage,

 $I_b = op amp bias current,$

 $V_z = zener voltage.$

The error budget in Table 2 was formulated by using this equation and assigning temperature coefficients to the components. Not including the zener-diode change, the table predicts just under 0.04% change over 0 to 70 C, and 0.08% over -55 to +125 C.

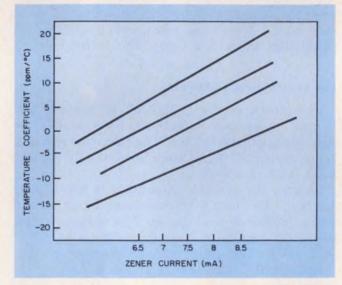
Note, however, that even using the best components available (resistors with 1-ppm/°C tracking), nulling the op amp to 0.5 mV, and adding a resistor to compensate for bias current, the circuit of Fig. 3 will achieve an accuracy of only about 0.015% plus the zener diode change.

So how can a 0.05% reference be built from readily available parts with success assured? Only by temperature compensating the circuit as a complete unit.

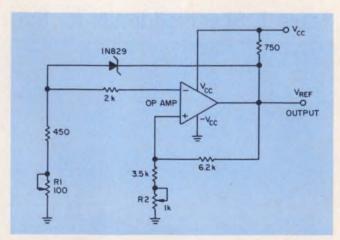
Functionally trim the circuit

Functional temperature trimming corrects for all temperature changes—including those of the zener, the op amp and resistor mistracking. There are two basic ways to trim:

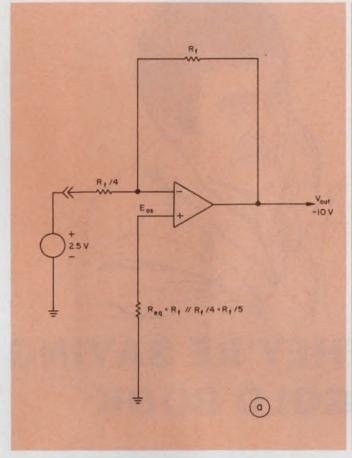
(1) Change the zener diode's quiescent current, thus changing its tempco to compensate for the tracking errors.



4. Zener diodes show a substantially linear change of temperature coefficient with zener current. The curves for four different diodes have nearly the same slope. All four diodes are type 1N829.



5. This circuit may be functionally trimmed for minimal voltage-output change over temperature. Trimmer R_1 changes zener current and tempco, R_2 adjusts the voltage, though there is some interaction.



6. Functional trimming permits wide latitude in the choice of a zener reference device. For a 10-V output, a 2.5-V zener-diode circuit (a) has more temperature

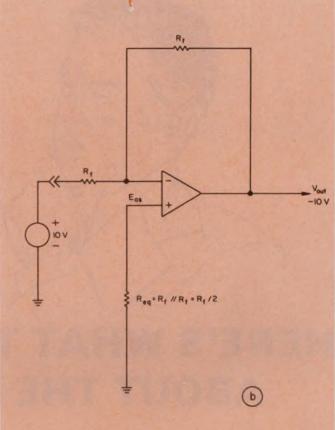
(2) Use a thermometer circuit to sense temperature, and inject an equal but opposite correction factor.

With care, good results can be obtained either way, but, for the purpose of illustration, let's explore the first method: It's important to note that the rate at which the tempco changes with current should be linear and almost the same for all reference diodes used. It's been demonstrated experimentally that this holds well for diodes in the same family from the same vendor and lot.

Fig. 4 is a plot of tempco vs. bias current for four 1N829 diodes. The approximate slope of the curves in Fig. 4 is 5 ppm per °C per mA. To trim functionally, we measure the voltage change over the desired temperature range, calculate the actual tempco, and then change the bias current to compensate. Two temperature cycles are usually required. Once the correction factor has been confirmed, the initial value of the reference voltage is readjusted.

Fig. 5 shows a circuit suitable for functional trimming. The pots adjust tempco and reference voltage. Since these adjustments interact, an alternating-adjustment technique must be used. Patience yields good results.

With functional trim, there is almost complete



drift than one with a $10 \cdot V$ zener (b). This occurs because of the first circuit's greater sensitivity to offset drift in the op amp.

freedom in selecting the zener reference voltage. A proper selection can lead to much better performance. Figs. 6a and b show equivalent circuits to produce -10 V out, using 2.5 V and 10-V diodes, respectively.

Drift depends on zener voltage

The effects of op-amp bias and offset drifts are described by

 $\mathbf{V} = \pm \mathbf{E}_{\rm os} (1 + \mathbf{R}_{\rm f}/\mathbf{R}_{\rm in}) \pm \mathbf{I}_{\rm os} \mathbf{R}_{\rm f},$

where E_{os} is the op-amp offset drift,

 I_{os} is the op-amp offset current drift,

 R_{in} is the summing-point resistance.

 R_1 is the same in both circuits, so current effects are also the same. However, the 2.5-V reference voltage must be amplified. As the equation shows, offset drift is magnified by five for the 2.5-V reference, but by only two for 10-V source.

Manufacturers of precision reference sources use functional trimming to produce high-accuracy miniaturized modules at a reasonable cost. For example, the top-of-the-line Model MN2000H, from Micro Networks Corp., guarantees an output of 10 V to within $\pm 0.05\%$ over the range -55 to 125 C, with typical stabilities of 50 μ V/ day, 200 μ V/month and 500 μ V/year.



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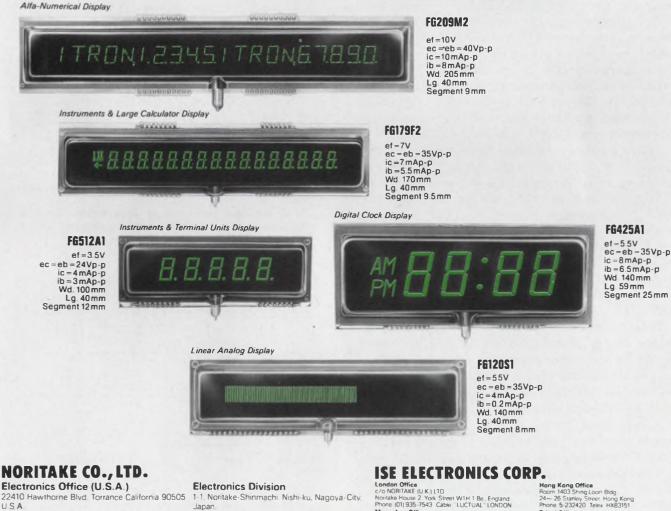
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CIRCLE NUMBER 27

Ideas for Design

Simple regulator circuits provide tracking bipolar reference voltages

The circuits in the figures are low-voltage reference or bias sources. They supply mirrorimage tracking voltages for bipolar trimming networks, symmetrical clamping arrays and other circuits.

Although forward-biased silicon diodes and low-voltage zeners often provide such low voltages, generally these devices can be used only for low-accuracy applications. For high precision circuits that demand low drift and good regulation with both line and load variations, you need a regulator circuit (Fig. 1).

With little complexity, this circuit uses an AD-580 as a three-terminal reference within the feedback loop of an inverting op amp. This arrangement generates bipolar voltages at low source impedances. The 580 output is a constant 2.5 V between its output and the common terminals. The voltage is split by the inverting op amp into two ground-referenced voltages, ± 1.25 V.

The V_0^+ output is limited to 10 mA by the 580; comparable negative (sink) current is supplied by the op amp. Typically, the 580 provides 80 dB of line-variation rejection at the V_0^+ terminal; the V_0^- line has better rejection. Load regulation is about 500 μ V for a 5-mA load change. With a low temperature-coefficient 580 (for example the AD580M, which has a tempco of 10 ppm/°C) the circuit is very temperature stable. Also this version of the 580 holds initial voltage accuracy to within 1%.

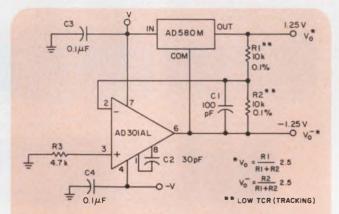
Balance between the output voltages is maintained by the match between R_1 and R_2 , which should be low tempco tracking resistors. And, of course, the op amp also should be a low-drift unit, such as the AD301AL, which has a 5 μ V/°C max drift and 0.5-mV max offset.

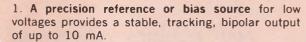
A lower-cost, higher-current, less-accurate circuit is shown in Fig. 2. This one uses a 78L26 a 2.6-V three-terminal regulator—as a reference. A 100-mA maximum output can be drawn from the V_0^+ terminal. Output-voltage tolerance is only $\pm 4\%$; the balance is consistent with the match of R_1 and R_2 . Regulation for the V_0^+ terminal is poorer—approximately 50 dB—because of the 78L26. However, regulation on the V_{n}^{-} terminal is similar to the circuit in Fig. 1 when the same op amp is used.

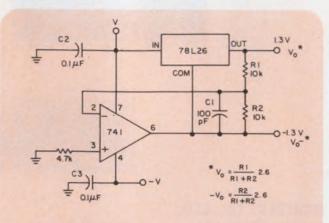
The Fig. 2 circuit can generate ± 2.5 , ± 3.1 , ± 6 , or ± 7.5 V outputs by use of 5, 6.2, 12 or 15-V versions of the 78L series, respectively.

Walter Jung, Pleasantville Laboratories. 1946 Pleasantville Rd., Forest Hill, MD 21050.

CIRCLE NO. 311







2. A lower-cost version provides only about $\pm 4\%$ output-voltage accuracy.

Sticks Sticks Sticks Sticks



Preassembled LED displays cut price per digit and save labor

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Inch-high displays come in modules of 2, 3, and 4 digits—the last with a colon for clocks and indicator lamps for AM, PM and alarm.



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Half-inch displays are available with 2, 3¹/₂, 4 and 6 digits per stick. The 3¹/₂ digit module has plus and minus signs, and can be combined with the other modules to create instrument displays of almost

any length. There are two half-inch 4digit modules, one for general use with closely spaced digits, and one for clocks with a colon, built-in multiplexing, and indicator lamps for AM, PM and alarm.

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CIRCLE NUMBER 74

Computer sound effects generated with only four ICs

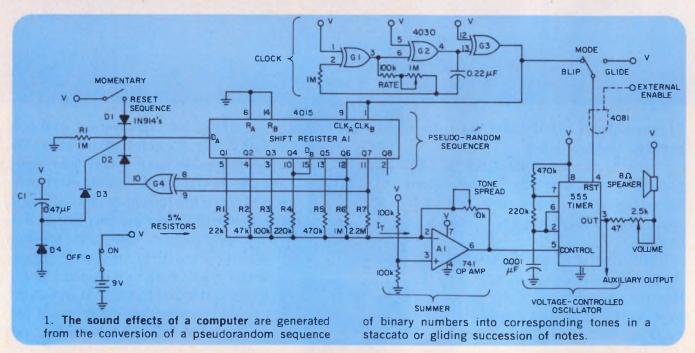
An electronic music circuit that generates random tone sequences can be built with only four low-cost ICs (Fig. 1). The circuit simulates sounds the public associates with large computerbased systems, which can be used as sound effects for electronic games and dramatic performances.

The CMOS shift-register and Exclusive-OR gate, G₄, generate a pseudorandom sequence of 127 binary numbers that are decoded into voltage levels by resistor-array R₁ through R₇ and opamp A₁. Varying voltage levels thus generated control the output frequency of a 555 timer, connected in an astable-multivibrator mode.

The 200-mA output capability of the 555 easily drives a small loudspeaker. Also, the output may be used with a standard audio amplifier-speaker system. The remaining Exclusive-ORs (G_1 to G_3), configured as an oscillator, are used as a clock to control the repetition of the output tones. The clock's frequency can be adjusted from 2 to 20 Hz.

A power-up circuit formed with R_1 and C_1 introduces ONEs into the shift register during the first few clock pulses. The circuit arrangement avoids a possible all-ZERO lock-up state. Diode D_4 discharges C_1 at turn-off, so that the power-up circuit is immediately available for reuse. The momentary Sequence Reset switch is used to introduce an all-ONEs state into the shift register as a starting-point reference for the sequence.

Standard 5% resistors can be used for the



O CLOCK 4015 AI RB CLKB CLK DA SHIFT REGISTER A2 QII 012 DB QI3 QI4 QI5 09 010 016 10 1 G4 RII RIZ RIJ RI4 RI5 R 7 RB 89 RIO 3.3M 3 3k 2 68 k 2150k 2330 2680k 215M2 2.2M 15 k IT

2. The length of the tone sequence can be greatly extended by the addition of one shift register.

digital-to-analog converter array, because precision tones are not required. For the same reason, the nonlinearity of the timer VCO is acceptable.

With the Mode switch in the glide position, the output of the 555 tone generator "glides" continuously through the note sequence. The blip position resets the tone generator on alternate half-cycles of the clock, causing a staccato. sequence of musical half-notes.

The simulator can be easily expanded to a longer (32,767) binary-number sequence by use of eight more shift-register stages (Fig. 2).

Michael S. McNatt, Senior Engineer, LaBarge Inc., Electronics Div., 6540 E. Apache, P.O. Box 36, Tulsa, OK 74101. CIRCLE NO. 312

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Logarithmic amplifier's range is extended down to 1pA

The use of a low-leakage FET as a feedback element can extend the range of a logarithmic current amplifier down to 1 pA. In conventional log amplifiers, leakage of the usual transistor feedback element limits the response in lowcurrent ranges.

When a FET's drain and source are connected together, a very-low-leakage diode is formed. Its forward current can be expressed by

$$I_f = I_o (ce^{qv/\kappa T} - 1),$$

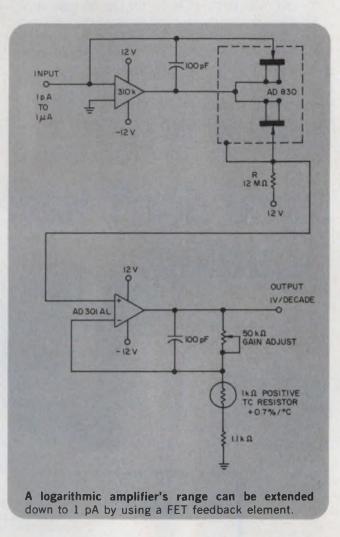
where I_o is the diode's reverse saturation current and v is its forward-voltage drop.

When $e^{qv/KT}$ is much greater than one, then I_f and v become closely related logarithmically. Only at the very lowest currents, in the range 1 to 10 pA, is there a small deviation from a log response.

The matched-FET pair, AD830 (Analog Devices), provides excellent temperature stability. And its leakage is only 0.1 pA maximum; thus, six decades of logarithmic response can be obtained easily. However, beyond 1 μ A, deviations from the logarithmic relationships result because of the bulk resistance of the FET.

The amplifier was originally developed for ionization-chamber measurements in area-radiation monitors.

K. G. Krishna Rao, Senior Technical Officer, Electronics Corp. of India Ltd., Power Reactor Instrumentation Div., Industrial Development Area, Hyderabad - 500 762 India. CIRCLE No. 313



IFD Winner of March 1, 1976

Pekka Ritamaki, Electronic Engineer, Oy Nokia, Ab, Cable Works, Capacitor Dept., PL 60, 33101 Tampere 10, Finland. His idea "Convert Keyboard or Computer Signals to Serial Pulses for Automatic Dialing" has been voted the Most Valuable of Issue Award.

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sC/MP's features make it all happen: 8-bit data handling is combined with 16-bit addressing; an on-chip clock simplifies system design; a serial 1/0 port makes for easy interfacing; builtin flags and jump conditions simplify control tasks; an interrupt structure that gives fast response to asynchronous events; a delay instruction to simplify timer systems. And all of these are supported by a set of 46 control-oriented instructions.

Getting started with sc/MP is super simple. Aside from the CPU chip itself, we offer two kits. The basic kit includes all ICS, firmware, discretes, and mechanical hardware to let you explore sc/MP's capabilities. The sc/MP LCDS (Low-Cost Development System) goes further, and includes a keyboard, a display, more memory, etc.—it's a complete microcomputer, in fact, which lets you rapidly develop and debug programs, and experiment with interrupts and interface structures.

Three New 4K Static RAMs In Two Organizations, Two Lead Counts



We've got a family of ion-implanted N-channel, silicon gate, non-refresh RAMS that'll satisfy a great number of you 4K read/write users out there.

While all three family members share the same operating specs, the organizations, package pin-outs, and lead functions differ. The MM5255, for example, is organized 1024 x 4, has four common 1/0 ports, and is housed in an 18-pin DIP. The MM5256, also 1024 x 4, has four input pins, four output pins, and is in a 22-pin DIP. The MM5257, with its 4096 x 1 organization, has, of course, one input pin and one output pin, and is packaged in an 18-pin DIP.

All the parts are TTL compatible and operate from a single +5 V supply. These RAMS feature fast access (250 ns), a standby mode controlled by the Chip Enable (standby power is less than 200 mW typ.), low operating power (less than 400 mW typ.), and on-chip address and data registers.

You can sample the MM5255/5256/ 5257 next month (June), and have production quantities in the third calendar quarter of this year.

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A new, National-proprietary ladder design is the key to the low, low price/ performance ratio of our MM4357/ MM5357. There simply is nothing comparable on the market at anything near the prices we've put on these' monolithic ADCS--less than \$8.00 each in 100-piece lots!

The MM4357, for example, is fully spec'd over the military temperature range—and there are many, far more costly ADCS around that cannot make such a claim. While the MM5357 is for commercial (0°–70°C) temperature range uses, both ADCS feature ± 5 V or 0–10 V input ranges, no missing codes, high input impedance (100 M Ω , min.), ratiometric conversion, TTL compatibility, built-in output latches, and Tri-State[®] outputs.

Key specifications include 8-bit resolution, $\pm \frac{1}{2}$ -LSB linearity (a "B" version loosens this spec slightly), 40- μ s (max.) conversion speed, and clocking rates from 5 kHz to 2 MHz. Supply voltages required are +5 V and -12 V. The MM4357/MM5357 are available in both cavity and molded 18-pin DIPS.

A Review of New Products and Literature from National Semiconductor

A

INTERFACE CIRCUITS IN HIGH-DISSIPATION MOLDED DIPS

National's new, high-dissipation DIPS use a copper lead frame, rather than the common Kovar lead frames. And this means increased power dissipation capabilities *with* improved reliability and increased part life.

If this sounds a bit too much like eating your cake and having it still, consider this: a circuit that in a Kovar lead frame is limited to a 625-mW dissipation in a 75°C ambient can, with a copper lead frame, dissipate 938 mW in the same ambient. Put another way, at a dissipation of 625 mW, a device in a Kovar lead frame will have a junction tem-

PROCESSOR IS CALCULATOR-ORIENTED

Looking for a versatile, low-cost, dedicated or custom-programmable calculator or control system? We've got it! Our MM5799 contains all system timing functions, all arithmetic and logic functions, all RAM functions (384 bits), and all control ROM functions (1536 microinstructions 8-bits wide, $10-\mu s/microcycle$) that you'll need to implement a variety of small control and microprocessor systems.

A single MOS/LSI chip, the MM5799 can scan 56 keyboard switches, or you can enter BCD data words. Its eight outputs present information in either a BCD or a seven-segment-plusdecimal-point format, and four additional latched outputs give you encoded digit-timing information. Further, a serial-in port and a serialout port let you expand the basic RAM store and interface to peripherals.

And speaking of peripherals and extra storage, our MM5788 printer interface, DS8664 Series oscillator and decoder/ drivers, MM5785 RAM interface, and MM2102 and MM74C930 1-K static RAMS are a perfect match to an MM5799-based system.

A special purpose microprocessor, our MM5799 uniquely bridges the gap between the overkill of general purpose processors and inflexible, costly, custom LSI. perature of 150°C, while in a copper lead frame the junction temperature will drop to 125°C.

At last count, we've switched 45 interface parts to this wondrous package dual peripheral drivers (including cMOS-compatible types), RAM interfaces, relay drivers, clock drivers, core memory drivers, etc. (See our Interface Data Book for specific thermal ratings.)

And by the way . . . If you think you can get similar high-dissipation parts from the competition, better forget it. Because there isn't any.

<section-header>

The MM5865 is a new timing circuit ideal for use in stop watches, kitchen and oven timers, event timers/counters, rally and navigation timers, etc. Its single chip contains all the logic required to control the timer's two 4digit counters, to compare them, to blank leading zeros, and to cascade another MM5865.

Input-pin functions start, stop, reset, and set the counters, and determine which of the timer's seven functions is to be performed, the display resolution (0.01, 0.1, 1.0 sec., or external clock), and the divide modulo.

The MM5865's seven functions are start/stop with total elapsed time, start/stop with accumulative event time, split, sequential with total elapsed time, rally with total elapsed time, program up-count, and program down-count. The circuit uses either a 32.8-kHz crystal or an external clock, and is packaged in a 40-pin molded DIP.

Bi-FET™ Sample/Hold:

Fast Acquisition, Ultra-High Accuracy, Low Droop Rate

The headline tells the story. National's BI-FETTM technology, which combines FET and bipolar devices on the same chip, first yielded fantastic new op amps (*National Anthem* No. 1, January 1976). Now BI-FET technology yields new sample-and-hold circuits: dc gain accuracy of 0.002% (typ.) in a unitygain follower configuration; acquisition times as low as 6 μ s to 0.01% with a 1000-pF hold capacitor; droop rates as low as 5 mV/minute with a 1- μ F hold capacitor!

We're talking about our LF198/298/398, which eliminate input/output feedthrough in the hold mode even for signals equal to the supply voltages- ± 5 V all the way to ± 18 V. In addition, these parts feature a single-pin input offset adjustment that does not degrade input offset drift; an input impedance of 1010 ohms, which means that high source impedances will not degrade accuracy; a bandwidth sufficient to allow stable insertion of these circuits within the feedback loop of 1-MHz op amps; and a TTL/PMOS/CMOScompatible logic input . . . all contained in a little, 8-pin, TO-5 metal can.

High Voltage, High Slew Rate Op Amps

Unique characteristics of our LM144/ 344 op amps include operation from ± 4 V to ± 36 V, a 30-V output swing capability, a slew rate of 30 V/µs (typ.) and an externally compensated power bandwidth of 120 kHz (both at A_V \geq 10), a low input-bias current of 8 nA (typ.), an input offset current of only 1 nA (typ.), and a high voltage-gain of 100k (min.).

With specs such as these, the LM144/ 344 increase both accuracy and useful frequency range in many existing applications. The LM144, for example, is a direct replacement for the LM101A, and can replace other general purpose op amps as well.

The LM144 operates between -55° and $+125^{\circ}$ C; the LM344, intended for less severe supply voltage and temperature environments, is spec'd from 0° to $+70^{\circ}$ C. Both parts are available in a 14-pin cavity DIP, a 10-lead flat pack, and an 8-pin TO-5 can.

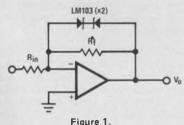
A Review of New Products and Literature from National Semiconductor

B

APPLICATIONS CORNER How to symmetrically limit the output of an op amp

A common way to symmetrically limit the output of an op amp is to use back-to-back Zeners across the feedback resistor. One of our readers, realizing that this is not the best way to do things, has asked us for a better way, and also wants to know what to expect from an op amp when symmetrical limiting is attempted by tying back-to-back Zeners from the output to ground, making use of the amp's current-limiting characteristics. Since we suspect that a great many of you are perplexed by the same problem, here are our answers.

Answering the last question first: we do not recommend clamping an op amp's output. Current limiting in an op amp is provided to protect the amp against short-circuit currents, which otherwise would destroy the amplifier. But short-circuit currents are not well defined, nor is the recovery time of the amplifier from such conditions. Further, positive and negative currentlimiting may not be symmetrical. Thus, using the current-limiting characteristics to limit an output signal really is an attempt to make ill-defined internal parameters yield a well-defined external result. Not a good idea.



In the current-limited mode the op amp's feedback loop opens, which forces the internal biases away from their nominal values. Some amps may

And now...A full line of Durawatt 92-Plus[™] Power Transistors

Durawatt 92-Plus[™]... National's unique power transistor package concept that actually improves performance and reliability while letting youretain a cost-effective design. As described in National Anthem No. 1, January 1976, Durawatt 92-Plus packaging eliminates the no-man's land of power transistor usage, that limbo between 800 mW and 2 W dissipation. Our new, standard line of 92-Plus transistors operates at a solid 1.2 W, and features a 6-W maximum dissipation rating! The series comprises six generic families of general purpose complementary power types and Darlingtons (rated at 2 A/45-100 V), and high-voltage line drivers (100-500 mA/250-300 V)—21 92PXXX types, and only National has them.

Using NSC's dual JFETS? Not yet? Then... Get your head examined!

Tactless? Perhaps. But if the headline caught your attention you're already ahead of the game. After all, National *invented* the monolithic dual JFET. And we still supply the best quality parts in the marketplace, and supply them to the tightest specs. Period.

Take our new NPD5564 Series, for example. Low noise (spot NF = 1 db max. at 10 Hz, $R_g = 1 M\Omega$)... high speed, wide bandwidth ($C_{tss} = 12 \text{ pF}$ max.)... low offset and offset drift (5–20 mV max., and 10–50 μ V/°C max., depending on the type)... an easily guarded gate pin for low leakage

operation . . . and an 8-lead molded MiniDIP package that's ideal for autoinsertion (also a 6-pin, TO-71 can). Top these features with low cost, and you're guaranteed the lowest price/ performance ratio JFETS that money can buy.

Samples of the NPD5564 Series—or of any of our JFETS—are available through your local National rep, or by a letterhead request to Mike Turner, JFET marketing manager here in Santa Clara. And while you're at it, check out our new NPD8301 Series—three Mini-DIP duals that replace 39 different metal can and plastic duals! take several milliseconds to recover, in addition to the recovery time of the external feedback component itself. If the amp is connected as an integrator, for example, the recovery time may be several minutes.

If you're still not dissuaded from clamping the amp's output, consider the radical increase in power dissipation in such a situation. This increases chip temperature, which degrades the op amp's dc parameters.

Now let's get back to back-to-back limiting. Figure 1 shows a typical circuit. It suffers from a lowered high-frequency corner (thanks to the Zener's capacitance), Zener leakage across R_r at low and medium voltages, asymmetrical limiting, and possibly even soft limiting if the Zeners have poor knees. At low voltages, use of our LM103 active Zener improves things, but only to a certain extent.

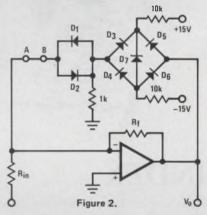


Figure 2, however, improves limiting, and in fact performs quite well. Here, the diodes do not add much capacitance across the feedback resistor. And all diode leakages are absorbed by the 1-k Ω resistor. *D7* will be, typically, a 9.1-V Zener for an 11.8-V limit. At V₀ = 10 V, leakage will be less than a nanoamp; but at ±11.8 V the limiting circuitry will conduct more than 2 mA. As the same Zener conducts for both polarities of the input, output symmetry is very good.

For most applications, D3 through D6 can be low-capacitance, fast-recovery 1N914s. But operation at elevated temperatures may require the use of low-leakage types, such as 1N457s or FD300s. (D7 isn't critical; it never turns off, so its capacitance and knee characteristics are unimportant.)

For super-critical low-leakage applications, add an extra stage of resistordiode network between points *A* and *B*. For non-critical work, you can delete *D*1 and *D*2.

A Review of New Products and Literature from National Semiconductor

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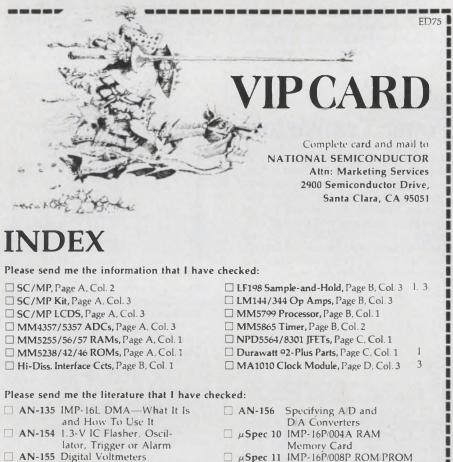
SG/MP HANDBOOK TH

Amply illustrated, the 65-page SCIMP Technical Description matches sci мр's applications-oriented design in that the text stresses applications and how-to-use information.

Opening with a discussion of sc/mp's general features and support components, the SC/MP Technical Description proceeds to a detailed description of the CPU chip, and from there to sc/mp's application cards. sc/mp's

Development Systems are also described. Based on sc/mp's cpu, the Development Systems are powerful tools for the prototyping and use of sc/mp-based control systems.

To order a copy of the SCIMP Technical Description, send a check for \$3.00 (California residents add 6% sales tax) payable to National Semiconductor. Direct your order to Marketing Services/520. 43



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The outstanding feature of our new MA1010 electronic clock module is its stand-out display: a 0.84-inch, 4digit, LED display with mitred corners, which shows hours and minutes; a blinking colon indicates seconds. There's nothing else as large, as readable, or as attractive on the market. We repeat: nothing. You've just got to see this one to believe it.

The module is complete on a single, 1.75 x 3.75-inch pc board, and all connections are at the bottom of the card. You add only a power transformer and switches to complete a pre-tested digital clock ideal for clock radios, desk and wall clocks, alarm clocks, TV/stereo clocks, instrument panel clocks, etc.

Timekeeping may be from 50 or 60 Hz, and you may choose a 12-hour or 24hour format. Features include alarm ON, PM, and power failure indicators, an alarm output that drives an 8- Ω speaker, sleep and snooze timers, fast and slow set controls, and a display brightness-control output (you determine the method of control appropriate to your design). Direct (nonmux'd) LED drive eliminates RFI. Use of the module allows a low-cost, extremely compact clock design.

Prototyping quantities of the MA1010 module are already available, and volume production quantities will be available in June. 4

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International Technology

Spectrograph with μ P analyzes speech sounds

A spectrograph for the analysis of speech sounds is being developed by Cossor Electronics of Harlow, England. The instrument uses a microprocessor to control a set of digital filters, which have many advantages over analog techniques.

A major limitation of the approach is that the filter parameters are determined by digital coefficients that bear no simple relationship to them. The coefficients must be calculated separately for each analytical problem.

The μP creates an interface between the digital filter and the human operator so that known parameters can be inserted into the instruments to control the filter's performance. The analog input signal of the Cossor spectrograph is first converted into digital form by an a/d converter. The resulting data are held in a 64-k memory. Fast digital filters retrieve these data from the memory for analysis. Parameters such as bandwidth, center frequency, upper and lower frequency limits, and frequency increments are entered in the spectrograph via a keyboard.

The μP operates upon these

parameters to derive a set of coefficients that are then loaded into the digital filter whose output is fed back into the microprocessor for gain scaling and then to a d/a converter to drive a recorder. The recorder's dynamic range can be adjusted by 20 to 60 dB. Up to 10 sets of parameters can be processed.

The spectrograph is being developed under a Ministry of Defense contract for the Joint Speech Research Unit, but the use of microprocessors to control digital filters has applications in seismic





Corp., Easton, Pa. 18042 Tel: (215) 258-5441

recording, vibration analysis, audio equipment, or transmission line testing and in all kinds of highfrequency filtering.

Electroplating method forms contacts on chips

A simpler and cheaper method of forming metal contacts on semiconductors than with the commonly used evaporation and sputtering techniques has been developed by the Royal Signal and Radar Establishment at Baldock, Herts, England. The new technique is called selected-area electroplating and comprises two simple steps.

First, an ion beam is used to selectively damage the semiconductor chip. This operation produces a potential difference between the bombarded areas and the undamaged parts of the chip. The chip is then immersed in a plating solution and illuminated by an ordinary 60-W light bulb. The light generates free carriers in the semiconductor and a plating current flows through the electrolyte, depositing a metal film on the damaged areas.

The technique has been successfully applied in the manufacture of n-type Schottky GaAs FETs. It is applicable to all types of semiconductor devices. Films of gold, palladium, platinum and silver up to 2 μ m thick have shown strong adhesion. Multiple metal layers can be sequentially deposited by using successive plating solutions.

Major advantages of the process are two: simplicity—no electrical connections are made to the chip during plating; and low cost—lowvoltage ion-implantation is used, requiring only a 5-kV machine.

Semiconductor laser has life of 2500 hours

A semiconductor laser with a working life in excess of 2500 hours has been developed by Standard Telecommunications Laboratories of Harlow, England. This lifetime is considerably greater than that of early solid-state lasers. The English laser is a three-layer, double heterostructure gallium-aluminum-arsenide device.

The laser emits between the infrared wavelengths of 0.85 and 0.87 μ m. Its emission is almost monochromatic. Peak output is about 100 mW for a 5% duty cycle. After 2500 hours of use, power output drops by a maximum of 20%.

The laser is being used in the development of an infrared beacon for military and civilian use. Ranges of 200 to 500 m have been achieved with this system.

Blue and Green LEDs have high efficiency

Green and blue electroluminescent gallium-nitride diodes with high efficiency have been developed jointly by two French companies—RTC Laboratories at Caen, and the Laboratories d'Electronique et de Physique Appliquée at Limeil-Brévannes. External quantum efficiencies of 0.3% for the blue-emitting diodes and 1.0% for the green have been achieved.





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Arrow-M NFE Amber relays give you high sensitivity with half the power drain \dots N₂ gas-filled plastic sealed for automatic wave soldering and ultrasonic cleaning.

The low power requirements of most telecommunications computer installations demand critical sensitivity and reliability in the relay systems.

Arrow-M Flatpack NFE relays offer maximum reliability and sensitivity using half the power of ordinary relays. The Flatpack design, only .425 inches high, is ideal for high density PC board packaging. The unique automated modular assembly insures extra long life and total reliability. And the gas-filled plastic sealed construction allows for economical automatic wave soldering and ultrasonic cleaning.

For NFE relays providing maximum sensitivity and reliability with minimum power drain, look to Arrow-M, the Company with over 50 years of meeting and advancing needs of modern technology. 5. Negligible Chattering Lift-off card system and rebound absorbing structure minimizes contact bounce.

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New Products

Microprocessor analyzer untangles knots in both software and hardware



Systron-Donner, 10 Systron Drive, Concord, CA 94518. (415) 676-5000. See text.

Systron-Donner's Model 50 is not another logic analyzer. Nor is it another microprocessor (μP) development system. A string of unique features sets the Model 50 apart:

• It's the first universal μP analyzer.

• It's the first analyzer that can interact with a μP , not just passively monitor μP operation.

• It's the first instrument that can search through program loops and find the beginning and end points.

• It's the first to keep track of the number of loop traversals so that you can enter and trace a loop at any pass.

• It's the first to give three ways to step through instructions —in machine cycles, instruction cycles or loop increments.

• It's the first to give three ways to delay the display of address and data-bus information by program loops, by clock (or instruction) cycles or by a combination of both. And that isn't all.

Despite its small size and big performance, the Systron unit sells for an eyebrow-lifting \$895—over \$2000 less than the only other μP analyzer, Motorola's MPA-1, and way under the price of any available logic analyzer or development system.

In appearance, the 50's front panel reminds you of a minicomputer, which has similar display and control features. The resemblance goes no further, however.

In operation, you clip the 50's two umbilicals to any μ P system's address and data busses, and you're ready to troubleshoot both the software and hardware. To do so, select any binary address and load it into the 50's address-match register using the 8-bit front-panel switches.

If the processor executes the selected address, the 50 "spots" the match, generates a strobe and displays both the address and the data on the front-panel LEDs. Up to 16 bits of address and 16 bits of data or instructions can be displayed. Data can consist of two 8-bit bytes or parallel, 16-bit information.

Should you want to see informa-

tion "downstream" from the selected address, all you need do is delay the strobe in any of three ways: by a predetermined number of address matches up to 65,000; by a preset number of clock (or instruction) cycles, also up to 65,000; or by a combination of matches and cycles—up to 256 of each.

When the strobe does occur, you can latch the display to capture a one-shot event. Or use the 50's arming mode to strobe repeatedly with a variable display time.

If your problem is a hung-up program loop, go into the 50's search mode. Here, the instrument will tell you where a loop starts and ends, that is, the first and last address and instructions in the loop. And it won't take hours to track down the unknown addresses, but minutes.

The Model 50 can search through, say, 50,000 instructions in a fraction of a second. Try to do that with manual steps, and you'll grow a beard before you're through.

But you can also set the 50 to halt the μP (those that allow it) at the strobe, and you can single-step your way through a program. Again, you can do that in several ways.

In fact, the 50 has six modes of halting and stepping, including machine-cycle steps, instructioncycle steps and loop increments. Each of these can be "singly or multiply stepped.

In the 50's N-1 or N+1 mode —in which you advance or delay the strobe by one clock cycle—you can observe all calls to a subroutine to see if one call is missing. Or you can transfer a strobed address to the match register automatically and "walk" your way through the program forward or backward while you look for problems like missing bits.

Just as important, the N-1/N+1 mode lets you look at all subroutine return addresses or new (continued on page 76)

If you've got a complicated problem with EMI we've got a simple solution

Electromagnetic Interference. It shows up as static on radio and snow on TV. It can make computer terminals register input error. Make a pacemaker or an EKG malfunction. And interfere with sensitive navigation equipment.

Obviously, you've got to shield your equipment against EMI. You can use sheet metal. Or foil. Or a plating process. These are fine for small enclosures with flat surfaces. But when it comes to large cases and complex shapes, you need a better solution.

And here it is. Electrodag[®] coatings. We've engineered a whole range of them. To give you from 10-70 dB attenuation from 1 MHz to 10 GHz. With varied physical properties that let you apply them to almost any material.

This means that you can build your enclosures out of light plastic, coat them with Electrodag, and still get perfect skintight shielding. Even on honeycomb structures and flexible parts made from foamed resins.

And you can forget about expensive techniques like plating, metallizing and vacuum deposition. With Electrodag, all you need is a spray gun, a simple dipping technique, or a paintbrush.

You can use these new coatings for everything from CB radios and EKG units to data terminals and microphones.

This is a new field, but we're the oldest company in it. With the greatest experience, the biggest R&D staff and the most EMI coatings. For technical advice on specific applications, write: Acheson Colloids Company, Electrical Products, Port Huron, Michigan 48060. Or call (313) 984-5581.



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INSTRUMENTATION

(continued from page 75) locations on indirect jumps.

What else can the Systron-Donner analyzer do? Lots. You can hook a couple of units together to display 32-bit information. You can arm one unit with the strobe output from the other so that you can set up complex address matching and trigger arrangements.

You can control register loading and address sampling in the 50 with a qualifier—a signal from the μ P such as "valid memory address" or an I/O read/write flag. By using the 50's dual-clock provision, you open up still more measurement possibilities.

With dual-clock inputs, you can look at two bytes that appear on the data bus at different times. That is, you can select an internal μ P state, or microcycle, up to eight, and the 50 will show you what's on the data bus at the selected cycle.

The Systron-Donner analyzer can do even more. Contact Systron for full details. If you decide to buy one, you'll have to wait 60 to 90 days.

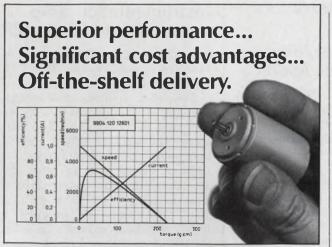
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Autoranging counters offer fast update



Hickok, 10514 Dupont Ave., Cleveland, OH 44108. (216) 541-8060. Start at \$259; stock.

Four new autoranging frequency counters, the 380 series, offer autoranging with autodecimal for "hands-off" operation. Displays are 0.3-in. LED numerals (seven-digits). Fast update is featured in the 380 series with 1.1-s update in auto mode below 10 MHz and 5-s update in speed-read mode or above 10 MHz. Model 380 is the basic 80-MHz autoranging counter.



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The typical performance graph shown above speaks for itself. Our miniature ironless rotor 12 VDC motors not only have the desired characteristics for cassette drives, they also offer an important price advantage—under \$10.00 in 500-piece lots. As low as, if not lower than, any competitive motor. Fast, off-the-shelf deliveries, too!

Motor time constant is 23 MS; rotor torque 50 gcm; starting torque 230 gcm. Plus, low noise levels and smooth cog-free operation. The motor can also be ordered with double shaft for use as a tach motor. 24 VDC models also available.



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CIRCLE NUMBER 51



Power decoder/driver handles six-line ASCII

Refac Electronics, P.O. Box 809, Winsted, CT 06098. (203) 379-2731. \$53 (100-up); stock.

PLAND-76, an alphanumeric decoder/driver, can decode six-line ASCII inputs into 16-segment alphanumeric characters. It can drive Pinlites' displays number 0-43, 0-63, 0-64, 0-65 and DIP-1050A. Currents of up to 20-mA/segment can be handled. The unit is packaged in an encapsulated, 24-pin module and has an operating range of 0 to 70 C.

CIRCLE NO. 304

Amplifier/filter ck⁺s enhance performance

Preston Scientific, 805 E. Cerritos Ave., Anaheim, CA 92805. (714) 776-6400. See text.

A direct-coupled amplifier/filter module enhances low level signals in the company's GM series of a/d conversion systems. The modules in the DMD series can have fixed gains of 1 to 1000 and contain a fixed two-pole output filter that permits full power bandwidths from 1 Hz to 60 kHz (-3 dB points). Full-scale output of the amplifier is ± 10 V at 5 mA and, in addition, the amplifier has a high-level multiplexer output that feeds the a/d converter. The amplifier/filter has a common-mode rejection of 120 dB at a gain of 1000. Noise, referred to the input, is less than 2 μ V and drift, also referred to the input can be ordered as low as 1 μ V/°C. The GMD-10 through -1000 is a completely enclosed system in a rack-mounted enclosure that is 5.25 in. high and contains the a/d converter, internal clock and addressing circuits, a central power supply and as many as 30 differential-amplifier filter channels. The amplifier input system can be expanded to cover 1024 channels in groups of 48 channels per chassis. A typical system could consist of a 15-bit a/d converter with 128 analog input channels and would cost \$24,116. Delivery for a system like this is 60 to 90 days.

CIRCLE NO. 305

Instrumentation amp squeezed into 14-pin DIP

Burr-Brown, International Airport Industrial Park, Tucson, AZ 85734. (602) 294-1431. See text.

The 3662 hybrid instrumentation amplifier is housed in a 14-pin DIP and is available in two versions. The 3662 JP offers a 0.1% maximum gain nonlinearity, a CMR of 96 dB, and an input-offset-voltage drift vs temperature of less than 6 $\mu V/^{\circ}C$ at a gain of 1000. The 3662 KP provides a 0.05% maximum gain nonlinearity, a CMR of 104 dB, and input-offsetvoltage drift of less than 2.5 μ V/°C at a gain of 1000. Both units have typical common-mode input impedances of $2 \times 10^{10} \Omega$ in parallel with 3 pF. Typical differential input impedance ranges from $2 \times$ $10^{10}\Omega$ in parallel with 9 pF at low gain to 20 M Ω at a gain of 1000. Input bias current is less than 300 nA. The instrumentation amplifiers have an operating temperature range of 0 to +70 C and operate from a supply voltage of ± 15 V dc. Price in 100-up quantities are: \$9.75 (JP version) and \$14.95 (KP version). Delivery is from stock to 4 weeks.

CIRCLE NO. 306

Transient suppressors also provide isolation

Control Concepts Corp., Dept. EE5, 333 Front St., Binghamton, NY 13905. (607) 724-2484. From \$39.50 (1 to 9); stock.

An active line isolation and protection system, the Islatrol, can reduce unwanted noise and provide maximum attenuation to destructive or spurious transients (spikes). The Islatrol tracks the line voltage and activates upon detection of transients, which exceed a predetermined voltage spike (as low as 10-V peak). The filter has low 60-Hz leakage and no ground loops. Standard voltage inputs are 105 to 130 V rms and 205 to 240-V rms, from 50 to 400 Hz. Standard units have maximum current ratings of 2.5, 7.5 or 15 A. Typical package sizes are as follows: 2.5 A, 2 \times 4 \times 1.5 in.; 7.5 A, 3.75 \times 6.25×2 in.; and 15 A, $5.5 \times 7 \times$ 2.25 in.

OEM DESIGNERS Get this FREE Design File on CDC's new modular switching power supplies

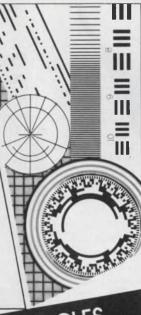
These compact, modular power supply switchers simplify design in 300-600 watt applications and keep costs down too. (They're priced at less than 90¢ per watt!) Benefits to the end user include low EMI noise levels (we are designed to meet VDE STD 0875) and highly reliable operation plus convenient maintenance and easy add-on capability up to 1200 watts in a single, 19 in. rack. Get specs, prices and feature details today from:

Magnetic Components Group GD CONTROL DATA CORPORATION 2801 Computer Avenue South, Minneapolis, MN 55435 (612) 830-5800 TWX 910 576 2978

CIRCLE NUMBER 56

ABSOLUTELY the world's most accurate rulings using vacuum deposit chrome, etch and fill or emulsion processes. They're produced on the worlds largest 1 micro inch numerically controlled ruling engine with interferometric feedback controls. Need precision scales, grids, slits, reticles, Ronchis numbers, letters, circles, dots, or nickel mesh? We stock many items for immediate delivery. Send for brochure No. 38-36.

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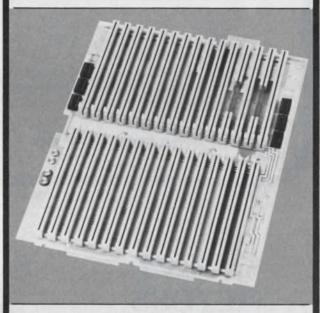




THE INTEGRATED BACKPANEL SYSTEM

FABRI≚PAK

Here's an all-in-one backpanel featuring edgecard circuit connectors integrated with the p.c. backpanel for single and multiple board sandwiching.



Versatile: Accommodates up to 8 planes of circuitry, two-sided and multilayer boards. Unlimited choice of p.c. edgecard terminations.

Reliable: Press-fitted contacts provide gas tight interfaces. No soldering. Easy field repair of contact and housing elements.

Low cost: Ground planes, voltage busses, signal lines etched directly into p.c. board. No external wiring required.

Grid spacings available: .100, .125, .150, .156.

We design and manufacture the entire system to your specifications. Superior quality, quick delivery. Write or call for details.



9210 Science Ctr. Drive/Minneapolis, MN 55428/(612) 533-3533

CIRCLE NUMBER 57 ELECTRONIC DESIGN 14, July 5, 1976

A New High in Stability

Centre Engineering has met the challenge of providing ultra-high reliable sub-minature ceramic capacitors for the space programs. Now, design engineers in the tele-communications, computer and instrumentation industries can have ceramic capacitors in high volume for low cost applications, using the same processes and manufacturing techniques from Centre Engineering.

Ceramic capacitors are available in 40 various formulations with a capacity range of 1pf to 10mfd. For applications requiring large volume, low cost ceramic capacitors consider Centre Engineering. Catalog available upon request.



CIRCLE NUMBER 45

Better... across the board.

logic probe is internally programmed to select C-MOS. HTL, TTL/DTL logic. Stretch memory catches single. short pulses you can't see. Unique three lamp system gives you duty cycle information you'd otherwise need a scope to see. Next time out, take the Kurz-Kasch PLP-550 with you... and leave your scope back at the shop. Soon to be available are single and dual family probes in the same rugged, functionally designed package. Call or write

Our PLP-550

1501 Webster Street, P.O. Box 1246, Dayton, Ohio 45401 (513) 223-8161

Electronics Division,

Kurz-Kasch, Inc.

V/f converters deliver accurate, 10-kHz signals

Teledyne Philbrick, Allied Dr. at Rte. 128, Dedham, MA 02026. (617) 329-1600. See text; stock.

Two 10-kHz v/f converters, the 4715 and 4725, offer linearities from 0.015 to within 0.005%. There are four versions of the 4715 available that have full-scale tempcos of 50 ppm/°C for the 4715, 15 ppm/°C for the 4715-01 and 4715-02, and 5 ppm/°C for the 4715-03. Full-scale nonlinearities of the units range from 0.01% for the 4715 to 0.005% for the other three units. The four 4715 series converters operate over supply voltages that can range from ± 6 to ± 18 V. The other unit, the 4725, has a nonlinearity of no more than $\pm 0.015\%$ of full scale $\pm 0.015\%$ of signal. Its frequency error is less than 0.05% and zero error is only 10 mV. Prices for the converters start at \$29.50 for the 4725 and \$39, \$49, \$59 and \$69, respectively for the 4715, 4715-01, 02 and 03-all for 1 to 9 quantities.

CIRCLE NO. 308

Pneumatic/electric converter draws 5 mA

Robinson-Halpern, One Apollo Rd.. Plymouth Meeting, PA 19462. (215) 825-9200. See text.

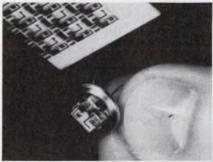
A low-power pneumatic-to-electric converter requires less than 5 mA of excitation current. Warmup time of the circuit is negligible; the converter need only be powered when a reading is to be taken. The basic 110B unit converts 3 to 15 and 3 to 27 psi pneumatic signals into either voltage or current outputs with accuracies to within $\pm 0.25\%$. Output options range from 10 mV to 10 V or from 0 to 1 mA up to 4 to 20 mA. A twowire, 4-to-20-mA output is also available. Units are self-contained. compensated for environmental temperature changes, stabilized against power input fluctuations and are housed in weatherproof cases. The 110B with voltage output costs \$225, and with a current output costs \$250.

Super-fast d/a converter units take up to 7-bits

Phoenix Data, 7235 N. 9th Ave., Phoenix, AZ 85201. (602) 943-6210. From \$3900; 60 days.

The DAC1100 series of highperformance d/a converters has conversion rates of 60 to 100 MHz. Three different models provide a choice of 5, 6 or 7-bit resolution. Every unit contains an ECL-compatible input holding register, analog switches, precision ladder network, temperature compensated internal voltage reference generator and a low-impedance output driver circuit. All units are fully tested, calibrated and accept two'scomplementary binary inputs through SMA connectors. All converters measure 5 \times 5 \times 1.25 in. CIRCLE NO. 310

Hybrid rf amplifiers operate up to 400 MHz



Optimax Div. of Alpha, P.O. Box 105, Advance Lane, Colmar, PA 18915. (215) 822-1311. \$25 (1 to 9); stock.

Six thick-film, rf amplifiers operate at frequencies to 400 MHz. The units are housed in plug-in TO-12 (4-lead TO-5) transistor packages and are known as the AH-401, AH-402, AH-403, AH-461, AH-462 and AH-463. The AH-461, AH-462 and AH-463 must have external-input, output and bypass capacitors to establish low frequency roll-off. Models AH-403 and 463 have a minimum gain of 9 dB all others have a minimum gain of 13 dB. All amplifiers have a gain flatness of ± 1 dB. Models AH-401 and 461 have a -2-dBm power output at 1-dB compression; the 402 and 462, +6 dBm and the 403 and 463, +15 dBm. Noise figures are 4, 6 and 7.5 dB, respectively, for the amplifiers.

Mod/demod unit accepts 10-to-100-V-dc inputs

Technology Products, 8900 Eton Ave., Canoga Park, CA 91304. (213) 998-8555. Under \$50; 30 days.

The M603 modulator/demodulator module handles input voltages of ± 10 to ± 100 V dc. The input impedance is over 10 k Ω and the output impedance is less than 1 Ω . The null voltage and gain are adjustable with a built-in potentiometer. Units are insensitive to reference supply variations of up to $\pm 20\%$ from nominal values of ± 15 V dc. The M603 output voltage can reach ± 20 V pk-pk when the unit operates in the modulator mode. Linearity of the modulator is to within $\pm 0.05\%$. The unit measures $2.5 \times 1 \times 0.625$ in.

CIRCLE NO. 321

New low-profile, high-performance crystal oscillator.

Here's a completely new ceramic packaged crystal oscillator that can add more performance per dollar to your time base application.

The new MXO-40 is only .200" high, .800" long and .500" wide. Frequency range: 31.5 KHz to 26 MHz. Frequency stability (calibration, environment and aging for 5 years): \pm .01% and \pm .1% standard; as low as \pm .0025% available upon request. Temperature range: 0° to 70°C. Symmetry: 45/55.TTL Compatible square wave output. Guaranteed startup of 2 msec. assured by bias feedback circuitry. Input voltage: +5 VDC $\pm .5$ VDC. 96% alumina ceramic case compatible with 14 pin dual-in-line layouts. Newly developed fully hermetic, epoxy seal. Solder seal available.

A good example of CTS Knights research which produces a continually expanding line of precision frequency control products. Write **CTS Knights, Inc.,** 400 Reimann Ave., Sandwich, IL 60548, phone (815) 786-8411.

CTS Knights. The frequency specialists.



How can you pick the smartest microprocessor system with a dumb evaluation kit?

You can't. But there are plenty of companies that want you to try. With the AMI 6800, it's a different story. Look at the chart comparing our new EVK 300 evaluation and prototyping system with theirs. See what you've been missing?

	COMPETITORS-TOP OF THE LINE					
FEATURES	AMI	MOTOROLA	INTEL	FAIRCHILD		
Model Designation	6800 EVK 300	6800 MEK 6800	8080 SDK 80	F8 F8S		
Board Size	10.5" x 12"	6" x 9"	6.75" x 12"	8" x 10"		
Built-In EPROM Programmer (UV Erasable)	Yes	No	No	No		
RAM Supplied (Bytes)	1024	256	256	1024		
ROM Supplied (Bytes)	2048	1024	0	1024		
EPROM Supplied (Bytes)	2048 (UV Erasable)	0	1024 (UV Erasable)	0 (Sockets for 2K Bipolar Fuse Link		
I/O Lines (Parallel)	58	16	24	16		
I/O Interface (Serial) • RS232C • 20 mA Current Loop-TTY	Yes Yes	Yes Yes	Yes Yes	Yes No		
Provisions for Slow Memory	Yes	No	Yes	No		
Power Requirements	+5 VDC @ 3.5A +12 VDC @ 0.035A -12 VDC @ 0.15A -50 VDC @ 0.035A (For EPROM Programming Only)	+5 VDC @ 1 0A +12 VDC @ 0 1A -12 VDC @ 0 05A	+5 VDC @ 1.3A +12 VDC @ 0.35 A -10 VDC @ 0.20A	+5 VDC @ 2 5A +12 VDC @ 0.5A		
DMA Modes	3	0	1	0		
Interval Timer	Yes	No	No	Yes		
Fully Buffered MPU Lines	Yes	No	No	No		
Monitor Commands	10	5	6	6		
Built-In Software Utility Routines	23	0	2	7		
Breakpoints • Print • Snap-Shot	Yes Yes	Yes No	Yes No	Yes Yes		
Clock • Crystal Controlled • Alternate Variable	Yes	Yes	Yes	No		
Frequency	Yes	No	No	No		
Baud Rate • Selection Range • Crystal Controlled Independent of System Clock	0 to 19,200 Yes	110 to 300 No	75 to 4800 No	110 to 300 No		
Price • Assembled • In Kit Form	\$950 \$595. Designated EVK200. Supplied with 512 bytes EPROM. Sockets for 2K bytes.	\$595. \$149	\$350.	\$995.		

To begin with, on-board EPROMs make the difference between a meaningful tool and a hobby toy. Without them, program development is cumbersome and very expensive.

Then there's the on-board EPROM Programmer. It adds to the cost of the EVK 300. But without it, you pay a much higher price for EPROM programming.

And we give you another exclusive bonus: AMI 6800 Tiny Basic. This high-level interpretive language, derived from the standard Dartmouth Basic, comes to you free when we receive your EVK 300 warranty registration.

You'll find plenty of other essential features that the others don't feature at all. So compare. Then call your local AMI sales office, distributor or representative, and ask to see our EVK 300. (He also has an unassembled kit with one EPROM, and a basic kit with none.) Or write to: AMI, 3800 Homestead Road,

Santa Clara, CA 95051.



Prices and specifications accurate 5/1/76, but subject to change

Here's AM

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TECHNICAL REPRESENTATIVES, IN Indiana-Indianapolis (317) 849-6454 INC

POWER SOURCES

HV unit supplies all **CRT** voltages



Keltron Corp., 225 Cresent St., Waltham, MA 02154. (617) 894-0525. \$68 (25).

Model 601.5 high-voltage power supply has all of the voltages required to operate a small CRT tube and features in one complete package: +1.5 kV for the anode, 6.3 V for the heater, -1.5 kV for the cathode and -1.5 kV floating supply for blanking. Input power is unregulated 24 V dc. Line and load regulation are 1% on each of the outputs.

CIRCLE NO. 322



110-W dc/dc converters

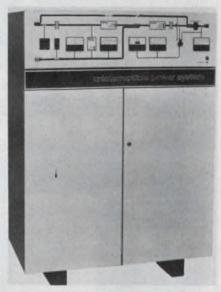
accept 48-V input

Hewlett-Packard, 1501 Page Mill Rd., Palo Alto, CA 94304. (415) 493-1501. 61315D, \$525; 61005C, \$400; 2 wks.

Two new 110-W switching-regulated dc/dc converters operate from a 48-V-dc source. These off-theshelf models-a triple and a singleoutput converter-are designed for use in the telephone industry and in systems powered by a 48-V common bus. Model 61315D offers three outputs of 4.75 to 5.25 V, +11.4 to +15.75 V and -11.4 to 15.75 V. The single-output converter, Model 61005C, has an output of 4.75 to 5.25 V.

CIRCLE NO. 323

UPS protects against short and long losses



Topaz Electronics, 3855 Ruffin Rd., San Diego, CA 92123. (714) 279-0111. Start at under \$5000; 1-4 wks.

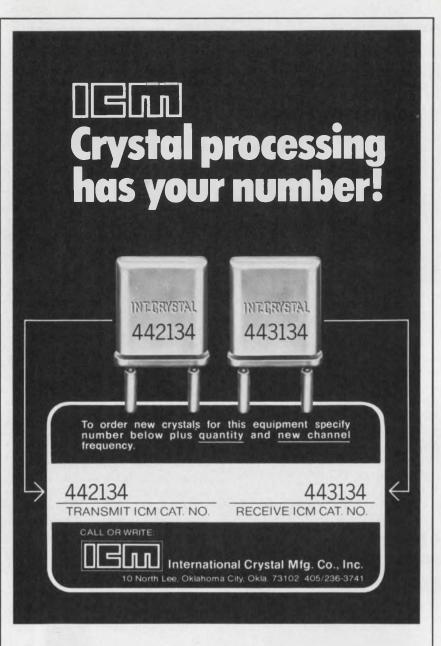
The 81000 Series UPS protects critical loads against ac power line disturbances and loss of commercial ac power. Loads are protected from instantaneous and subcycle power losses as well as from longerterm power outages. The new UPS line has single-phase outputs and comes in 3, 5, 10 and 15-kVA ratings. Options include static transfer switch, audible alarm and acknowledgement switch, outputfrequency meter, battery floatequalize capability with timer, and battery ammeter.

CIRCLE NO. 324

250-W switcher sizes in at 1-1/2-in. high

Alpha Power, 9020 Eton Ave., Canoga Park, CA 91304. (213) 998-9873. \$349; stock-2 wks.

Said to have the lowest profile of any 250-W power supply, the Flat-Pak 250 Series measures only $9 \times 12 \times 1$ -1/2 in. Available in ratings of 5 V at 50 A, 12 V at 21 A, 15 V at 17 A, 20 V at 13 A and 24 V at 11 A, these convection cooled units feature full rated output at 40 C without baseplate cooling. Specs include regulation of ±0.075% max, ripple and noise spikes of 50 mV pk-pk max and typical efficiency of 75%.



The numbers on the label refer to ICM crystals for a specific two-way unit. The data includes calibration temperature, holder type, crystal type and calibration load. When you need replacement crystals ... refer to the ICM label for catalog numbers. The purpose of our new system is to make ordering simpler, faster and as error free as possible for our customers. Request the ICM label kit with your next order. The new crystal catalog numbers can be used for ordering by phone or letter, or in connection with our new *Priority Crystal Processing.

*Pre-punched customer address card and Mark Sensing order cards.



International Crystal Manufacturing Co., Inc.

10 North Lee Oklahoma City, Oklahoma 73102 405/236-3741

COMPONENTS

Trimmer features finger-tip adjustment

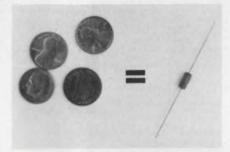


Spectrol Electronics Corp., 17070 E. Gale Ave., City of Industry, CA 91745. (213) 964-6565. \$1.24 (100 up); stock.

A low-profile knob-adjustment option is available for the seven different single-turn 3/8-in. square trimmers in the Model 63 cermet line. The knob (height 0.269 in. ± 0.02) allows reliable settability and stability. Both top-adjust and side-adjust models are available. Each trimmer is sealed to resist common solvent cleaning.

CIRCLE NO. 326

Low-priced varistors protect relay circuits



General Electric Co., Electronics Park. Bldg. 7, Mail Drop 49, Syracuse, NY 13201. (315) 456-2021. See text; stock.

General Electric Semiconductor announces a line of new low-cost GE-MOV varistors-13¢ each, suggested resale price in 10,000-lot quantities or 10¢ each in 1.000.000lot quantities-for any of 10 models covering 14 to 250 V ac and 14 to 56 V dc. A typical application for this economy varistor is in light-duty transient protection for relay circuits. Write for a free sample and a detailed product specification sheet on your company letterhead.

Smart timer fools potential burglars



Mountain West Alarm Supply Co., 4215 N. 16th St., Phoenix, AZ 85016. (602) 263-8831. \$19.80 (unit qty).

Smart Switch P10 is a device that controls lights for lifelike activity while you are away. Just plug it into a wall outlet and it turns a lamp or appliance on and operates it for about 25 min. Then it automatically goes off for about 25 min and repeats this cycle for 6 h. The unit turns off and then on again 18-h later to repeat the 25-on/ 25-off cycle for 6 h. To reset for a new starting time, simply unplug the switch and plug it back when you desire the 6-h cycling to start. CIRCLE NO. 329

Chip kit contains 144 tantalum capacitors

National Components Industries, Inc., 5900 Australian Ave., West Palm Beach, FL 33407. (305) 842-3201. \$99.95 (unit qty); stock.

A tantalum capacitor-chip kit, Blue Chip, can aid in hybrid-circuit development and evaluation. The kit contains 144 medical/industrial-grade tantalum chip capacitors consisting of six units each of 24 different ratings in the range of 0.1 through 100 μ F at eight standard voltages from 4 to 50 V dc. The capacitors can be operated over the range of -55 to 125 C. Eight chip sizes range from 0.05 \times 0.05 \times 0.1 to 0.11 \times 0.15 \times 0.285 in., similar to the sizes described in MIL-STD-55365A, Type CWR-06. The kit is contained in a vinyl-covered binder with individual storage packets for each rating. CIRCLE NO. 330

Thermocouple reference handles two couples

Hades Manufacturing Corp., 151 A Verdi St., Farmingdale, NY 11735. (516) 249-4244. \$59.30 (1-9); stock; to 4 wks.

A series of Delta-T thermocouple reference junctions, designated the NDT Series, makes it possible to meaure two separate temperatures and their differences accurately and simultaneously. Both reference temperatures of the unit are held to better than ± 0.25 C over ambient temperatures of 0 to 50 C. System errors are minimized, since both references track to better than ± 0.1 C. The reference junctions are lightweight (under 30 g) and consume little current (under 1 mW).

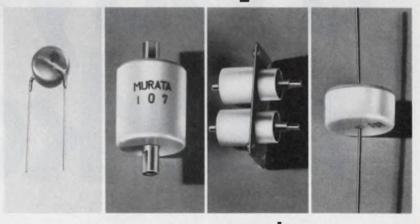
CIRCLE NO. 331

Experience can't be bought at any price and with over 30 years in the design and manufacture of high voltage ceramic capacitors, Murata has experience that's unsurpassed in the field. This experience has made Murata the world's largest producer of high voltage ceramic capacitors and generated a reputation for quality and performance second to none. What's more, our line covers virtually every high voltage application requirement. Check some of the brief features listed below and we're sure you'll want to

know more. Our complete information package is yours for the asking. Write or call today.

DH, DHL, DHG Types. For Power Supplies and Power Distribution Systems: 10-30 KVDC WV. 40, 50 & 60 KVDC WV also in DH. 500-5,000 pF. Z5V, Y5P & N4700 Temp. Char. Epoxy Resin Encapsulation. DHR Type. For Color TV Doublers and Triplers: 500-1,000 pF. 10, 12 and 15 KVDC WV. Z5P & N4700 Temp. Char. Extremely Low Noise Level. (Higher Capacities are also available.)

high voltage ceramic capacitors



experience makes the difference

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Microprocessing becomes a buyer's market.

If you're a MOS microprocessor customer, the last few years haven't been a whole lot of laughs.

One supplier had all the good stuff, made all the rules, told you what you could buy. And when. And for how much.

But something happened to change all that: Advanced Micro Devices.

We make the best microprocessor in the world, the Am9080A, and we make all the support circuits you need. They're yours now, off the shelf, at competitive prices. That's right. Competitive.

But we make more than microprocessor products. We make you a promise:

We'll sell you any part, in any quantity, bundled or unbundled. You're the customer.

So, if you suddenly find yourself having an easier time buying microprocessors, just remember why. And who.

If you're shy, and you're just not sure how to say thank you, an order would be really nice. Write or phone Advanced Micro Devices,

The Buyer's Market.

	s and I h	eirs.
	(The 9080A)	
Specification	AMD	Intel
Minimum Instruction Cycle Time	1 microsecond	1.3 microseconds
Maximum Power Dissipation (at 1.3 microsec		
0 - 70°]	829 milliwalls	1307 milliwatts
Output Drive	3.2mA ≈ .4V	1.9mA = .45V
Minimum Input High		
Voltage	3.0V	3.3V
MIL-STD-883	Standard	Special
Price per 100	\$21.00 (Am9080A)	\$40.00 (C8080A)

		(Am9080A	System Circuits		
		(//////////////////////////////////////	Oystern Oncults)	
AMD Part Number	Description	Availability	AMD Part Number	Description	Availability
	CPU			Mask Programmable Read-Only Memori	88
Am9080A/-2/-1/-4	Speeds to 250 nsec. 0 to 70°C	In Dist. Stock	Am9208/B/C/D	1Kx8 Speeds to 250 nsec.	Available Now
Am 9080A/-2	Speeds to 380 nsec.	In Dist, Stock	Am9214	512x8 500 nsec.	Available Now
	- 55 to + 125°C		Am9216B/C	2Kx8 300 nsec.	Available Now
Stal	tic Read/Write Random Access	s Memories	and the second second	Erasable Read-Only Memories	
Am9101A/B/C/D	256 x 4 22 Pin Speeds to 250 nsec.	In Dist. Stock	Am1702A	256×8 1.0 µsec.	In Dist. Stock
Am91L01A/B/C	256 x 4 22 Pm	In Dist. Stock	Am2708	1024 x 8 450 µsec.	3rd Q. 1976
Am9102A/B/C/D	Speeds to 300 nsec.	In Dist, Stock		Processor System Support Circuits	
AM9102A/B/C/D	Speeds to 250 nsec.	IN DIST. STOCK	Am8212	8-bit1/O Port	In Dist. Stock
Am91L02A/B/C	1Kx1 16 Pin	In Dist. Stock	Am8216	Non-Inverting Bus Transceiver	3rd Q. 1976
	Speeds to 300 nsec.		Am8224	Clock Generator	In Dist. Stock
Am9111A/B/C/D	. 256×4 18 Pin	In Dist Stock	Am8226	Inverting Bus Transceiver	3rd Q. 1976
	Speeds to 250 nsec. 256x4 18 Pin	In Dat Stank	Am8228	System Controller	In Dist. Stock
Am91L11A/B/C	Speeds to 300 nsec.	In Dist. Stock	Am9557	Direct Memory Access Controller	1st Q. 1977
Am9112A/B/C/D	266 x 4 16 Pin	In Dist. Stock	Am9559	Priority Interrupt Controller	1st Q. 1977
Am3112A/0/0/0/0	Speeds to 250 nsec.	in biai. biocx	Am25LS138	1-of-8 Decoder	In Dist. Stock
Am91L12A/B/C	256×4 16 Pin	In Dist. Stock	Am25LS139	Dual 1-ol-4 Decoder	In Dist. Stock
	Speeds to 300 nsec.		*Am25LS240	8-bit Inverting Bus Transceiver	3rd Q. 1976
Am9130A/B/C/D/E	1024 x 4 22 Pin	In Dist. Stock	*Am25LS241	8-bit Non-Inverting Bus Transceiver	3rd Q. 1976
	Speeds to 200 nsec.		*Am25LS273	8-bil Common Clear Latch	3rd Q. 1976
Am9140A/B/C/D/E	4096×1 22 Pin	In Dist. Stock	*Am25LS374	8-bit 3-state Latch	3rd Q. 1976
	Speeds to 200-nsec.		*Am25LS377	8-bit Common Enable Latch	3rd Q. 1976
Dyna	mic Read/Write Random Acce	ss Memories			
Am9050C/D/E	4K x 1, 22 Pin Speeds to 200 nsec.	In Dist. Stock			
	4K x 1 18 Pin	In Duri Cincili	"All combine high perfo	ormance and low power in space saving 2	20-pin package
Am9060C/D/E	Speeds to 200 nsec.	In Dist, Stock			

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Delivery is from stock for prototype quantities, and may be arranged through your local Grayhill distributor. Grayhill's new TOGGLE-DIP^{OE} Switches are fully described in Bulletin 259, available free on request from Grayhill, Inc., 561 Hillgrove,

La Grange, Illinois 60525 (312) 354-1040.

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INTEGRATED CIRCUITS

HiNIL logic family drives 250-mA loads

Teledyne Semiconductor, 1300 Terra Bella Ave., Mountain View, CA 94043. (415) 968-9241. \$1.07 (100up); stock.

The HiNIL 390 family of highnoise-immunity logic circuits can handle load currents of up to 250 mA. All are dual configurations that operate from 10-to-16-V supplies and are housed in standard ceramic DIPs. The inputs require only 0.6 mA, thus permitting the circuits to be directly driven by standard CMOS. The 390 family consists of the 391 AND, 392 NAND, 393 OR, 394 NOR, the 390 dual four-input AND with expander, and 395 dual four-input NAND with expander.

CIRCLE NO. 332

Fastest 4-k RAM offers two extra timing modes

Mostek, 1215 W. Crosby Rd., Carrollton, TX 75006. (214) 242-0444. \$24.20 (100-up); stock.

The MK 4027-2 is claimed to be the industry's fastest 4-k RAM. It has an access time of 150 ns and TTL-compatible inputs (with less than 5-pF capacitance). The RAM can operate with power supplies that can vary by $\pm 10\%$. In addition to the usual read, write, and read-modify-write cycles, the MK 4027-2 is capable of page-mode timing and RAS-only refresh cycles. Page-mode operation provides 100 ns access times with no increase in power dissipation. RAS-only refresh is a simplified refresh operation that results in lower system power. The timing required by the MK 4027 is less restrictive than other 4-k RAMs since the circuit offers "gated-CAS," a feature that gives you a timing window to compensate for timing skews. This window for the MK 4027 is a full 25% of over-all access time. The output of the MK 4027 will source 5 mA and sink 3.2 mA, in addition to driving 100-pF capacitance load. The MK 4027 is available in a 16pin DIP.

CIRCLE NO. 333

PMOS-input op amp fills many 741 applications



RCA, Solid State Div., Route 202, Somerville, NJ 08876. (201) 685-6423. See text; stock.

The CA3140 BiMOS op amp has a PMOS input stage and a bipolar output stage. It can fill many 741 op amp applications since it has the same pinout. The PMOS input stage is similar to the one used in the company's CA3130 op amp but includes internal compensation and high supply voltage operation. The op amp can operate from single or dual supplies that range from 4 to 44 V. Typical performance features for the CA3140 include: an input impedance of 1.5 T Ω , an input current of 10 pA at ± 15 V, an inputoffset voltage of 5 mV, a commonmode input voltage range to -0.5V below the negative supply, an output swing to within 0.2 V of negative supply, a slew rate of 9 $V/\mu s$, a gain-bandwidth product of 4.5 MHz, and settling time of 1.4 μ s to within 10 mV, with a 10 V pk-pk signal. The op amp is available in six versions, three of them as a "T" version in TO-5 packages, and three in an "S" version in TO-5 cases but with DIP pinouts. Prices start at \$0.52 and go up to \$9.95 ea. for 1000-piece lots. CIRCLE NO. 334

Uhf/vhf prescaler IC works at over 950 MHz

Plessey Semiconductors, 1764 Mc-Gaw Ave., Santa Ana, CA 92705. (714) 540-9979.

The SP4020 prescaler provides a $\div 64$ function and operates at frequencies in excess of 950 MHz. It has a typical power dissipation of 470 mW. Designed as a prescaler for TV synthesizer tuners, the prescaler has dual ports for vhf and uhf inputs and has an input dynamic range of 300 to 900 mV over its entire frequency range. Clock inputs are self-biasing, and the bandchange, input is TTL/MOS-compatible. The output is also TTL-compatible to simplify system interfacing requirements.

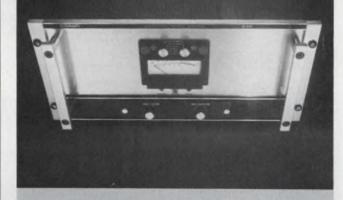


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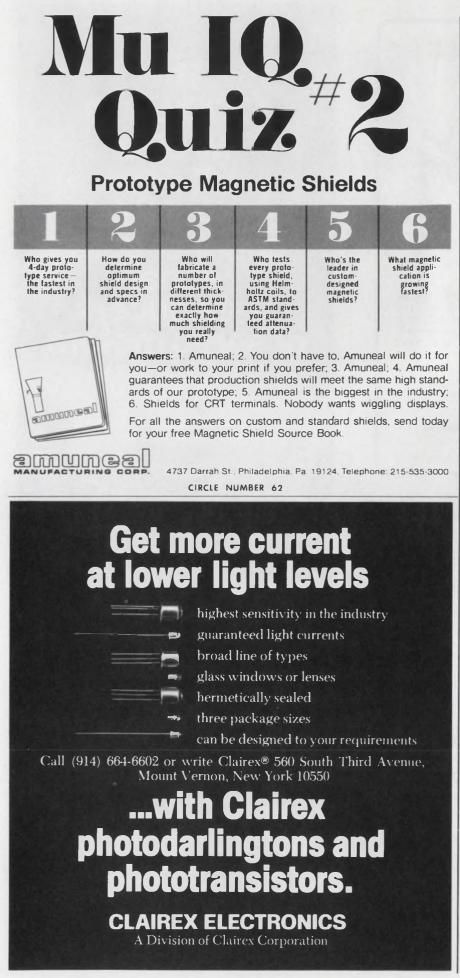
It's immune to damage from shorted, open or mismatched loads.

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It will give you up to 78 volts RMS. It will give you up to 1000 watts into 4 ohms, DC to 15 KHz. It works into any impedance. Compare the M-600 to any other amp in its frequency range, no matter what it's used for.

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DISCRETE SEMICONDUCTORS

Switching transistors handle up to 8-A loads

Sescosem, Div. of Thomson-CSF, 50, rue Jean-Pierre Timbaud, B.P. 120-92403 Courbevoie, France.

The BUX 46, 47 and 48 series of high voltage switching transistors have $V_{CEO(sus)}$'s of more than 400 V. The transistors have an I_C (sat) of 2.5, 6 and 8 A, respectively, and fall times of less than 0.3 μ s. All three types have a V_{CEX} of 850 V and are housed in TO-3 packages.

CIRCLE NO. 336

Disc packaged SCRs have 5600-A surge ratings

International Rectifier, 233 Kansas St., El Segundo, CA 90245. (213) 678-6281. For 250PAC-20: \$23.15 (10-up); stock.

The 250PAC and 300PAC series of SCRs have surge current ratings of up to 5600 A. The units are pressure assembled "Hockey-Puk" types and have forward and reverse voltage ratings to 600 V. The dv/dt is 200 V/ μ s at a junction temperature of 125 C. The 250PAC SCRs have a nominal, rms on-state current of 400 A. while 300PAC units are rated for 470 A. Both series contain six devices rated for peak reverse voltage and peak offstate voltages from 100 to 600 V in 100-V increments. Weight of the SCRs is approximately 2 oz. (56.7 grams) and their thermal resistance (per side) is 0.006 C/W.

CIRCLE NO. 337

High-voltage transistors handle up to 10 W

Silicon Transistor Corp., Katrina Rd., Chelmsford, MA 01824. (617) 256-3321. From \$1.42 (100-up); stock.

Both the JAN 2N3439 and JAN 2N3440 are high voltage npn power transistors. They have 250 and 350 V, V_{CEO} ratings, respectively. The devices can dissipate up to 10 W when housed in TO-5 packages and have an Is/b rating of 50 mA at 200 V. Their 15 MHz F_T and 10 pF collector capacitance makes them useful in high-frequency amplifiers and switching circuits.



AUSTRON's New 5 MHz Model 1120S Low Noise Quartz Oscillator. Phase noise to signal ratio at the 5 MHz output is typically a superlow -174 db/Hz at only 100 Hz offset from the carrier ... and an even lower -180 db/Hz at 1 kHz and above. To find out about this breakthrough frequency source, call or write:



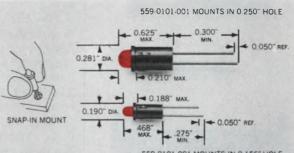
Austron, Inc. 1915 Kramer Lane, Austin, Texas 78758

512/836-3523 TWX 910/874-1356

CIRCLE NUMBER 68 ELECTRONIC DESIGN 13, June 21, 1976

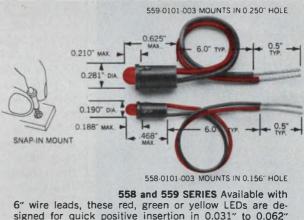
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signed for quick positive insertion in 0.031" to 0.062" panels. Compact design allows high density packaging. In 1000-lot quantities each 558-0101-003 . . \$.75. 559-0101-003 . . \$.71.



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CIRCLE NUMBER 69

a little A-300 goes a long way.



In high frequency transmission. RF power generation for industrial and research processes. RFI/EMI and general laboratory applications, too.

The Model A-300 is a totally solid state power amplifier, covering the frequency range of 0.3 to 35MHz with a gain of 55dB. Capable of delivering 300 watts of linear Class A power and up to 500 watts in the CW and pulse mode, the A-300 is the ultimate in reliability.

Although the unit is perfectly matched to a 50 ohm load, it will deliver its full output power to any load (from an open to a short circuit) without oscillation or damage.

Complete with power supply, RF output meter and rack mount, the A-300 weighs a mere 89 pounds and operates from ordinary single phase power.

High power portability goes a long way for \$5350.

For further information or a demonstration, contact ENI, 3000 Winton Road South, Rochester, New York 14623. Call 716-473-6900 or TELEX 97-8283 E N I ROC



CIRCLE NUMBER 48

Core memory board has $32-k \times 18$ -bit capacity

Standard Memories, 4120 Birch St., Suite 105, Newport Beach, CA 92660. (714) 752-8455. \$2400; 30 days.

The Ecom R is a single-board core-memory system with a storage capacity of 32-k \times 18-bit words. Maximum access time is 300 ns and memory cycle time is 750 ns. The board has complete timing and control circuitry, memory bus interface, and core-array drive circuits. With byte control, the Ecom R can be operated as a 65-k word by 9-bit memory. The unit measures $11.5 \times 15 \times 0.75$ in.

CIRCLE NO. 339

Bus converter enables computer control of I/O

Computer Products, 1400 N.W. 70th St., P.O. Box 23849, Fort Lauderdale, FL 33307. (305) 974-5500. \$450; 45 days.

The RTP7410/63 I/O bus converter allows Computer Products' RTP family of I/O measurement and control equipment to be operated under the control of an Interdata computer. The unit comes on a single printed-circuit board that plugs into a half controller slot in the computer. Standard I/O instructions will then control the RTP family.

CIRCLE NO. 340

Data terminal has 5-in. CRT display

Bunker Ramo, Information Systems Div., 35 Nutmeg Dr., Trumbull, CT 06609. (203) 377-4141. \$950; 90 days.

The Model 90/11A terminal consists of a 5-in. CRT and keyboard. Up to 480 alphanumeric characters may be displayed. The keyboard contains an 11-key numeric keypad, 12 function keys, nine edit and control keys and six special symbol keys. The 90/11A measures $11 \times 16 \times 5$ -7/8 in. high and weighs 17 lb. It is fitted with a lazy-Susan turntable allowing it to be positioned for shared use by several operators.

CIRCLE NO. 341

Calculator prints on paper tape

Victor Comptometer Corp., 3900 N. Rockwell St., Chicago, IL 60618. (312) 539-8200. 305: \$149.50, 306: \$169.50.

The Medalist line of two calculators, Models 305 and 306, prints in two colors across 12 columns on paper tape. Both machines have oversized add, subtract, cipher and total keys. Using the nonadd date key, they will print and space the month, day and year. An eightposition decimal selector gives the operator a choice of add-mode, full floating or floating input with rounded results. The 306 has "equals plus" and "equals minus" keys for automatic accumulation of products and quotients, and a round-off truncation switch. The perpetual subtotal prints every added or subtracted entry, followed by an automatic subtotal. The units weigh 6 lb with dimensions of $8-3/8 \times 10-7/8 \times 3-1/8$ in.

CIRCLE NO. 351

Unit sounds off when computer fails

CRU, subsidiary of Computer Resources, Inc., 4650 W. 160th St., Cleveland, OH 44135. (216) 267-6400. S360A1P (1 probe) \$1200, S360A3P (3 probe); \$1800.

The Sentry 360 monitors a location in memory in an IBM or DEC computer, and sounds an alarm if incorrect data appear. In operation, the programmer must include a command in his program that will place a "1" data bit in a specified memory address. The Sentry 360 monitors this predetermined location every 5 s, when that location is accessed by the program, and generates an audible alarm when this location does not have the correct value. The signals required by the Sentry 360 are located on the control consoles of the computers. Only a cable connector, supplied with high impedance probes, is required for hookup. The unit comes with either one or three probes, depending on computer requirements.



Just Plug-in and Read..

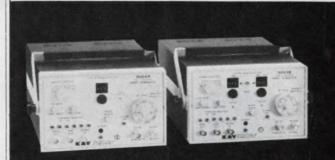
Because the New **mi** Modulation Meter Model 2304 Tunes ... Levels... Automatically... and Presents the Read-Out Within 2 Seconds! Ideal for Mobile Radio Production and Maintenance. Covers All Bands Thru 960 MHz.

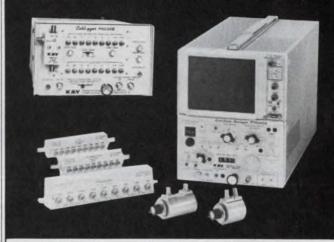


CIRCLE NUMBER 42



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and the best step New Performance Engineered

New Half Rack Sweep Generators featuring a range of 1 to 1500 MHz in just TWO bands:

- Band 1 1 to 900 MHz sweep width
- Band 2 800 to 1500 MHz with 700 MHz sweep width

New Spectrum Analyzer (9040) with a dynamic range of 72 dB, phase lock, 1 KHz resolution, frequency and level calibration, and manual / automatic filter control.

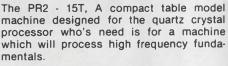
Attenuators — in-line and rotary attenuators for the lowest VSWR and insertion loss — operating up to 4000 MHz in 50, 75, and 90 ohms.



Elemetrics Corp. 1ED Pinebrook, N.J. 07058

ELECTRONIC DESIGN 14, July 5, 1976

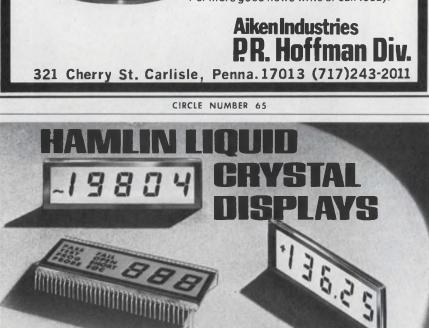




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Features include: Transmissive or reflective modes, 5 Vrms input, CMOS compatability, 250 Ms operate time, and a wide viewing angle. Edge-mount connector or dual-in-line termination. Custom displays? Hamlin offers complete design and production services for displays with special format, electric or environmental requirements. For technical and pricing information, call your Hamlin distributor or representative. Hamlin Inc., 614 Lake St., Lake Mills, Wisconsin 53551 414/648-2361 TWX 910/260-3740



Work station protects ICs during assembly



Wescorp, 1501 Stierlin Rd., Mountain View, CA 94040. (415) 969-7717. \$9.95.

The Model W-9000 Work Station consists of a set of three conductive plastic parts necessary to reduce static-electricity build-up when assembling or handling ICs. The set contains an 18×24 -in. bench or table cover, a wrist strap and a grounding strap. The covers can be rolled or folded. The grounding straps have an all-size wrist enclosure on one end and a clip on the other. The 6-ft grounding straps have clips on both ends.

CIRCLE NO. 353

Heat-sensitive label cards are inexpensive

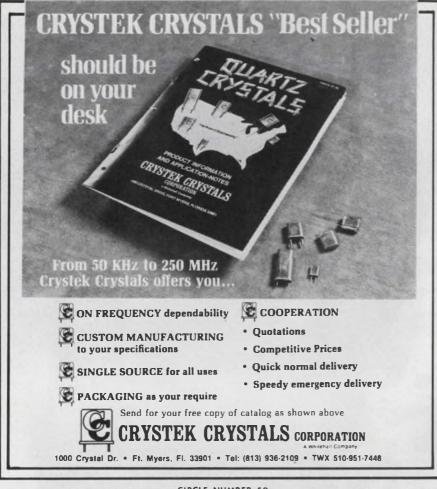
Omega Engineering, Box 4047, Stamford, CT 06907. (203) 359-1660. \$4.50 (10-49 cards); stock.

The Series-20 temperature sensitive monitors are low priced. They cost between \$0.10 and \$0.25 each, depending on quantity. The monitors come mounted in groups of 20 on a dispenser card. Each monitor consists of a heat-sensitive indicator sealed under a transparent window. When the temperature increases to within 1% of label rating, the indicator circle turns from a light grey to black. The color change is nonreversible and provides a permanent temperature history of the surface being monitored. Monitors can be removed and attached to documents such as inspection reports.

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CIRCLE NUMBER 59

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BNC cable connector contains three parts

PACKAGING & MATERIALS



Kings Electronics Co., Inc., 40 Marblehead Rd., Tuckahoe, NY 10707. (914) 793-5000. See text.

A BNC cable connector plug designated Cone-Lock comes in three pieces. The three pieces are an insulator/contact/cone assembly, a connector body and a clamp nut that secures the braid against the cone portion of the assembly. The assembly centers itself automatically upon tightening. The Cone Lock plug can be disassembled and reused without special tools. Three kinds of plugs are offered depending upon the particular size cable being used. Prices range from \$0.95 to \$1.18 ea in 500-up lots.

CIRCLE NO. 355

Conductive coating sprays on, shields

Acme Chemicals and Insulation Co., P.O. Box 1404, New Haven, CT 06505. (203) 562-2171. \$12.75; single qty.

E-Kote 61 produces an electrically conductive coating when sprayed onto a surface, and shields against electromagnetic and rf interference. It is packaged in an aerosol spray can. Spray-on coating is used for electrostatic control and electromagnetic interference shielding of structural foam enclosures and other plastic components. A single can will coat an 18-ft² area with a thickness of 1 mil. At this thickness, volume resistivity at 25 C is 0.1 ohm/cm. The coating may be used where the ambient temperature is 125 C or less.

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Sensors and controls

Solid-state proximity sensors and controls are covered in a fourpage catalog. Electro Corp., Sarasota, FL

CIRCLE NO. 342

Cylindrical connectors

Standard miniature environmental cylindrical connectors with Merlin polymer contact retention are described in a 16-page catalog. Bunker Ramo, Connector Div., Broadview, IL

CIRCLE NO. 343

Soft ferrite products

The properties and frequency characteristics of soft ferrite products are described in a sixpage brochure. Application and design notes are provided. Stackpole Carbon, Electronic Components Div., St. Marys, PA

CIRCLE NO 344



Learning aid for LPs

 μ Primer 4/8, a complete software-supported learning aid/development system for microprocessors, is described in a four-page bulletin. Technitrol, Philadelphia, PA

CIRCLE NO. 348

Instrumentation

Assembled instruments such as frequency counters, generators, testers, oscilloscopes and power supplies are the subject of a 32page catalog. Heath/Schlumberger, Benton Harbor, MI

CIRCLE NO. 349

Physical vapor deposition

"Physical Vapor Deposition" is intended for an engineer who is not a specialist in vacuum technology but wishes to explore the possibility of applying physical vapor deposition to his own fields of interest. The books costs \$10 each, plus 25¢ postage and applicable state and local sales tax. Airco, 2850 Seventh St., Berkelev, CA 94710.

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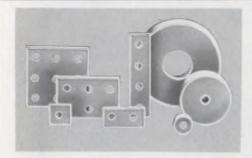
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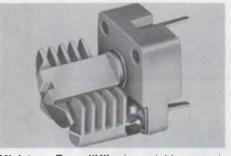
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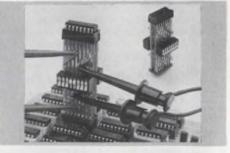


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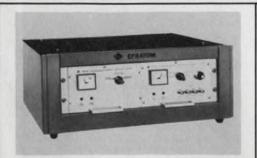


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Product Index

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