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Electronics.

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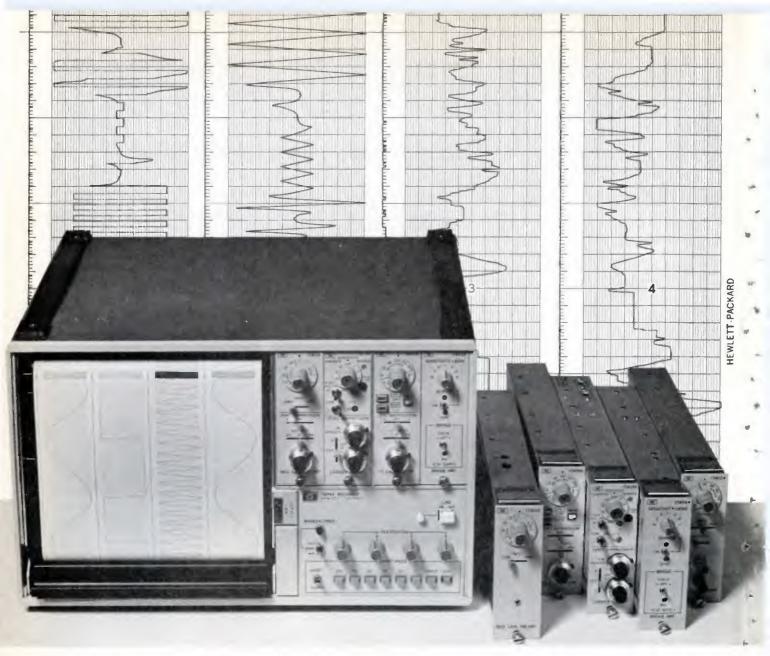
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#### Highlights

#### The cover: The logic of digital-system testing, 75

The data domain in which digital equipment operates is radically different from the time or frequency domain of analog devices and must be checked out by quite different test instrumentation. Part 1 of this two-part article discusses the rationale underlying logic-state and -timing analyzers and logic triggers for oscilloscopes. Cover illustration is by Gabor Kiss.

#### Military laser R&D is paying off, 59

Though rangefinders are the only laserbased weapons in production, the Army will shortly receive prototypes of a laser target designator, the Air Force is interested in laser tracking systems for rockets, and all three services are exploring laser-based communications and data links.

#### Tape memory achieves high data-transfer rate, 86

The combination of a fast but efficient recording technique with a time-saving error-correction method boosts both bit density and tape speed in a magnetic-tape storage unit.

#### NCC rides high on new technology, 104

This month, over 25,000 are expected to attend the National Computer Conference to learn how microprocessors, mass storage, and data links are expanding computer applications and capabilities. Some of the new hardware to be displayed is described on pages 108-9.

#### And in the next issue . . .

Data-domain measuring instruments, Part 2 . . . where C-MOS is today, a special report . . . the new popularity of voltage-frequency converters.

## Electronics

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#### t's National Computer Conference time again, and starting on page 104 you'll find a preview of the technological developments that will surface there. First, there is a fourpage summary of the technical sessions, featuring highlights of the 89session program that is being presented to an estimated 25,000 attendees. Then, on page 108, is a cross section of some of the many interesting new products that will make their debut at show time.

But our computer coverage this issue doesn't stop there. We didn't actually plan it that way, but this issue ended up with a large share of space devoted to computers and systems that rely on computers. It's really more than just a coincidence. It's just another indication of how pervasively computers cut across electronics, just as electronics pervades all of industry.

All of our technical articles, for example, stem from the realm of the computer. On page 75 you'll find "Engineering in the data domain calls for a new kind of digital instrument," which is the first of a series on instrumentation designed especially for the digital world of computers and related equipment.

Then, on page 89, there's a detailed article on packing more data into a magnetic-tape storage system. Combining synchronization advantages of group-coded recording with efficient error correction, the approach gives a density of 6,250 bits per inch as the tape speeds along at 200 in. per second.

A third article, this one on page 93, describes a computer software program that simplifies the design of digital integrated circuits. An extension of the Sceptre program, Su-

## **Publisher's letter**

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per-Sceptre approaches digital circuit analysis by allowing digital ICs to be described in terms of the behavior of their terminals, rather than as a collection of many individual devices.

Our news departments, too, are big on computer stories. In the Probing the News section, for instance, there are two stories about systems that would not exist were it not for computers. One tells of the work now afoot in Europe to end the traffic chaos at complex oldworld intersections by putting "brains" in each traffic light. And the key to the work is the microprocessor, says our Frankfurt bureau manager, John Gosch, who put together the story (see p. 70) from his and other bureau reporting.

And, another chapter in the Morgantown, W. Va., people-mover saga is presented on page 63. The computer-controlled rapid-transit system has been beset by troublespolitical, economic, and technicalbut now, thanks to an infusion of funds, it looks to be on track again. Larry Marion, of our Washington bureau, wrote the story after visiting the ill-starred project. "I would have have been the second fare-paying passenger of the system, but Boeing officials refused to take my money. I did take a ride on the system, from the Boeing maintenance facility to the downtown stop. It was very bumpy, much like the system's history, but I was told that was because the car I was in had too much air in the tires."

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## Readers comment

#### **Feerst on Schulke**

To the Editor: It is gratifying to observe that a leading magazine has consistently expressed interest in the professional lives of its readers. However, your editorial proposal that IEEE's general manager be given the principal responsibility for carrying out the mandate of the membership to move forward in the professional area [Electronics, March 20, p. 10] overlooks the important fact that the position of general manager is appointive, not elective.

We do not fault the incumbent general manager, Major General [Herbert A.] Schulke, for what he is-a West Point graduate and a career Army officer. Instead, his appointment is subject to criticism for what he is not. By his own admission, Schulke has never worked a day in his life as a civilian EE. Thus, he cannot be fully aware of the oversupply and underutilization of EEs; he cannot be sensitive to the wishes of the membership for meaningful pension protection (Is it too indelicate to point out that Schulke's own retirement pay is more than \$18,000 per year?); he has never had the pleasure of sitting at his desk on a Friday afternoon wondering if he would be laid off within the hour. In short, Schulke is not cut from the same cloth as is the typical IEEE member. A far better suggestion, which unfortunately was rejected by the membership (at the urging of the Board of Directors), would be to elect a salaried president for a three-year term.

The editorial also fails to take note of the increasingly loud cries from IEEE members that the organization should limit entry into the profession. This has been done successfully by other organizations and can serve to end the senseless execution of the over-40 EE.

> Irwin Feerst Committee of Concerned EEs

Editor's note: As Mr. Feerst's views are of a controversial nature, some readers may wish to write him directly. His address is P.O. Box 19, Massapequa Park, N.Y. 11762.

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## News update

■ The Mitre Corp.'s pilot solar-cell system to generate electricity has run into some cloudy skies, both literally and figuratively. Spurred by last year's energy crisis, Mitre put a rooftop solar-cell array on its McLean, Va., headquarters [March 21, 1974, p. 25]. Up to that time, the installation, designed to generate 1 kilowatt of electric power, was the world's largest terrestrial photovoltaic installation ever to be put into place.

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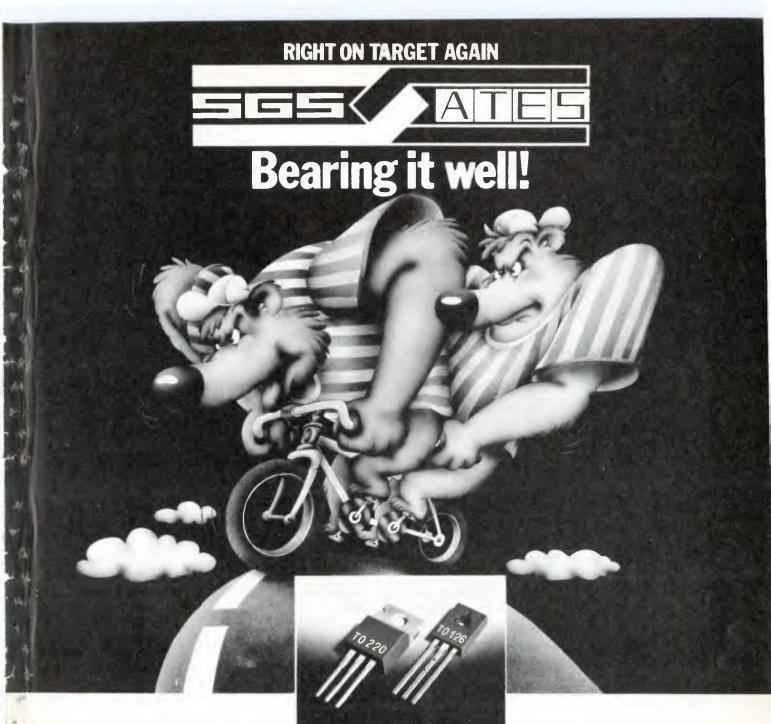
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There hasn't been enough sunshine for a full-up power test, but the unit has produced two thirds of its designed output under certain sunlight conditions, says a Mitre official. And the fuel-cell system that is to store energy for use during darkness has been installed but isn't operating. "We have connected the system but are having some problems," says the official. Mitre has had to add a computer monitoring system and some more weather sensors for the test.

The National Weather Service is pushing ahead with development of its Aviation Automated Weather Station program [March 21, 1974, p. 36]. It has awarded a three-year negotiated task order contract leading to a prototype to Harris Corp. So far, Harris has received about \$75,000 for three tasks—work on the input/output operations of the computer system; defining algorithms for output sensor data; and computer programing. But final design and development of the prototype automated weather station, a task bigger than any thus far, is expected to be negotiated by late summer, says Roy Wyett of the National Weather Service's Systems Development Office. This will be followed by evaluation of the prototype at Patrick Henry Air Force Base in Virginia. The program, a cooperative one between the weather service and the Federal Aviation Administration, could lead to a national network of as many as 155 automated weather stations.-

#### **Howard Wolff**

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SJE 720/21/22	SJE 710/11/12			
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NPN	PNP			
2N 5190/91/92	2N 5193/94/95			
SJE 220/1/2/3/4/5	SJE 230/1/2/3/4/5			
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## **Editorial**

#### **Making Washington listen**

It's easy enough to bemoan the less-than-ideal state of technological input in the Government's decision-making processes. The difficult thing is coming up with practical and sensible alternatives to what looks like a case of technological tunnel vision in Washington.

An important first step, therefore, is to stop waiting for Washington to come looking for answers and to start actively proposing solutions. Planned participation is the key to this approach, which uses the channels into decision-making procedures that are open to all citizens, but traditionally traveled only by special-interest groups.

The real question is how to provide the decision-makers, whoever they are, with wellresearched options. Several proposals have been made that deserve serious consideration. One is that more corporations should adopt programs well-known within the academic community whereby talented staffers are granted leaves of 12 to 18 months without pay for paid Government service. In the opinion of John Granger, former president of the IEEE and newly-appointed executive secretary of the Federal Council for Science and Technology, such extended leaves have benefits for the companies as well as government. "When a man gets back to his company, he will have first-hand knowledge about how an agency and the governmental process works."

And such involvement need not be restricted to corporate contributions of talent. As an active professional society member, Granger sees a need for greater participation by individual members of IEEE in issues beyond those in which they have a special parochial interest, such as pension reform. The key to broadening the awareness of engineering professionals in governmental activities is for their professional societies to provide them with more information more often.

With increased participation by concerned individuals, admittedly, comes the threat of conflict of interest. General Accounting Office investigators, of course, see this as a very real threat. Univac's Carl Hammer, director of computer sciences for the Sperry-Rand division, however, believes it can be largely nullified by adopting generally the oath employed by some · Federal advisory groups that make members swear they will act only in the public interest.

Participation in such advisory bodies, in Hammer's view, is a very effective way for companies and professional societies to enhance the Government's technological expertise. His preference: more extensive and dedicated participation in the many commissions and ad hoc committees, created regularly by Government, which cry out for competent professional participation. States and cities, he notes, are even more desperate for good professional advice than Washington.

The roads into the congressional decisionmaking process are also open to citizens, individual as well as corporate. Hearings by committees and subcommittees on Capitol Hill are just that, a chance for those people concerned about the subject of a bill to be heard. Furthermore, the committee staffs gather mountains of material in their research on pending bills, and their conclusions and summaries very often make or break a bill. Yet even the committees with the most to say about science and technology have slight technical competence. Unfortunately, that weighting shows no signs of change. Providing them with the best arguments for and against proposed laws is an obvious, yet too often overlooked, way to balance the scales.

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# The no-trade-off comparator.

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Advanced Micro Devices' 686 – an all-new part for TTL systems with none of the limiting factors, none of the heartaches, none of the tradeoffs you thought you had to live with.

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manufacture point-of-sale terminals. FM digital readout tuning systems. TV channel tuners, and instrumentation.

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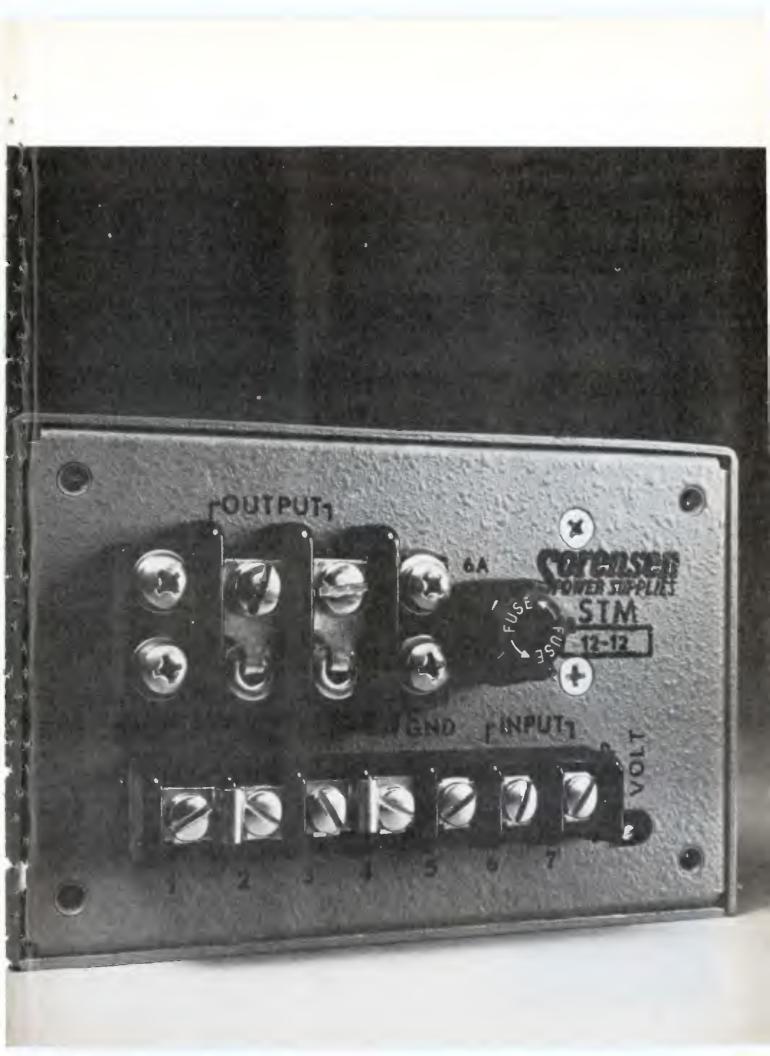
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## People

Aerospace Corp.'s Krause

turns toward civilian business

Mention the name Aerospace Corp., and people think of the development of complex missile and satellite systems—particularly for the Air Force. But that image will change in the next two to three years if Ernst H. Krause has his way. Krause



New areas. Wrist alarm is one of civil-sector programs being managed by Ernst Krause.

heads the non-profit El Segundo, Calif., organization's recently formed Civil Operations group.

"Civil work is now only about 10% of our \$90 million revenue, but I expect the value to double in the next two or three years," says the senior vice president and director of technology development. A 62-yearold Milwaukee native who began his engineering career at the Naval Research Laboratory during World War II, Krause is applying technology developed for the military to civil programs. And with the aid of funds from the Federal Government's Law Enforcement Assistance Administration, police departments around the country may soon see what Aerospace has to offer.

"Labor represents a big chunk of police cost," points out Krause, who believes that electronics could make the police officer more efficient. "For example, we'd like to be able to use one man in a patrol car, where two are now needed." He is referring to the communications and paperwork police officers now must do. "We've been working on this kind of thing for years in military aircraft."

Krause also believes digital communications can make police far more effective, and not merely by unclogging voice channels. He envisions increasing numbers of central crime data bases, which police in patrol cars could immediately call through microcomputer-controlled terminals.

Krause's group is also working on a wrist-watch-size civilian trouble alarm [*Electronics*, Aug. 22, 1974, p. 29, and April 3, 1975, p. 51], as well as methods to combat truck hijacking. "There's no technical obstacle to keeping track of every truck on the road," he says. "The problem is doing it in a practical way." 4

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Not all of Aerospace Corp.'s civilelectronics activities are in law-enforcement applications, however. The company is also helping evaluate night-vision and infrared detection equipment for firefighting, working on transportation systems, and studying solar energy.

In all these projects, Krause emphasizes, "we feel very strongly that our function—in civil as well as military work—is to muster the R&D resources of the country—not try to do everything ourselves."

Bell turns Electronic Arrays to n-channel memories again

It will have taken three years, but Electronic Arrays Inc. by next month should finally begin erasing the flawed image it has had since it first entered the random-accessmemory business. Company president W. Donald Bell has his company geared up to provide samples of a 4,096-bit metal-oxide-semiconductor n-channel RAM. The Mountain View, Calif., MOS maker was the first to announce an n-channel RAM, the 1,024-bit EA1500, in 1972. But then it couldn't produce.

Bell insists the process is under control now, and Electronic Arrays' device will be a second source for a Mostek-type 16-pin array. The com-

## Not New...Just the Best

CAPACITANCE RANGE 1p<u>F to 10uF</u>

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Erie Red Caps have it all. 21 temperature characteristics. 1pF to 10uF capacitance range. Ratings from 25 to 500 Vdc. You name the application . . . we've got a Red Cap for the job. All this is due to Erie's total in-house capability

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## The new chip inductor. A miniature specifically designed for reflow soldering and hybrid circuits.

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High temperature insulated magnet wire is thermal compression bonded to gold plated metallic solder rails. The solder rails wrap around the sides of an alumina substrate to provide a visual indication of the solder bond

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Mixer. Changing his company's mix of products is getting Don Bell's top priority.

pany will also soon second-source the Texas Instruments 22-pin TMS4060 4-k RAM.

"Our main effort in RAMs now is to make the 4-k parts smaller and faster," as Electronic Arrays strives for credibility in that market and for the right product mix, Bell says. Product mix has been one of his chief concerns since he became president last November and moved to shelve development of a microprocessor that would have butted head-on with the Intel 8080.

Instead, the 37-year-old chief executive officer ordered work begun on what will be the EA9002, an 8-bit logic processor aimed at application complexity below the 8080. That product bows in the third quarter, and will eventually be complemented by a second source to the 8080 or similar microprocessor.

Both the microprocessor and 4-k RAM are efforts Bell is pushing to change Electronic Arrays' \$16 million mix from 65% calculator chips (the remainder is MOS memories) to 80% memories and microprocessors two to three years hence.

He's also looking for continued strength in the printing calculator chip market. "We have the resources," Bell says of Electronic Arrays' cash position, and he argues persuasively that he has control of a company that suffered from recent changes in top management. Bell is out to re-establish momentum and, as he puts it, "commit our resources in the right direction."

## **Fairchild introduces** a universal standard 8-bit microprocessor that's simple to configure, easy to program, handles more than half of all small systems applications and costs less to use.



MADE IN FAIRCHILD

Fairchild's new 8-bit F8 microprocessor is simply the best ever.

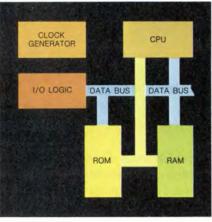
Because basically, it's the most simple to use.

And one look at our before-and-after comparison shows why.

## The first complete microprocessor system on 2 chips.

Now for the first time, you can build a functionally complete, self-contained, practical 8-bit microprocessor system using just two chips. Two chips.

For the first time, you don't need additional packages for I/O logic and latches, address logic, clock generation,



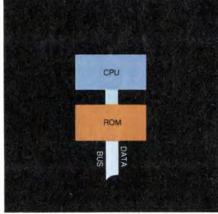
Minimal microprocessor system before the Fairchild F8.

RAM storage or power-on reset.

Because they're already there-tucked right on our two basic chips. The F8 CPU. And the F8 ROM.

## The F8 supercontroller. How simplicity was achieved.

To reach the functional densities and speed of the F8, we turned to our proven Iso-



Minimal microprocess after the Fairchild F8.

planar, ion-implanted, Nchannel technology, which allows up to 40% more function per unit area.

This permitted added functions to be included on both CPU and ROM chips. Yet, the F8's CPU remains the smallest 8-bit, N-channel chip in the business.

With lower power. And high speed.

Continued.

## Introducing the basic F8 system. And 5 key changes.

In developing the new F8, Fairchild designers have introduced a number of important hardware features available with no previous system.

Changes inspired by the hard-earned experience of users themselves:

1. Two 8-bit I/O ports on the CPU chip. And two more on the ROM chip. 32 bidirectional lines in all.

2. 64-bytes of fast RAM scratchpad *built into* the CPU chip.

3. A clock generator and power-on reset *built into* the CPU chip, too.

4. A programmable interval timer *built into* the ROM chip.

5. 60% of the 70 instructions are 1-byte.

Other F8 features and refinements include:

A speedy 2  $\mu$ s minimum instruction execution time.

Direct TTL I/O compatibility.

A typical power dissipation of less than 300 MW per chip.

Local interrupt with automatic address vector.

And much more.

Result—a complete 2-chip microprocessor system that's really *just* 2 chips. Easier to handle, much more versatile, generally less expensive and just a pleasure to use.

8

8-BIT I/O PORT

POWER-ON RESET

RAM

CLOCK GENERATOR

8-BIT I/O PORT

## 3 additional devices for mid-size, memory-intensive or multiprocessing systems.

Along with the basic 2chip configuration, Fairchild has designed three additional F8 devices for easy system expansion:

1. The 3852 Dynamic Memory Interface Circuit allows the user to expand his system using standard dynamic memory—such as the Fairchild 4096-bit RAM.

In addition, synchronous DMA channel control signals are generated by the 3852.

2. The 3853 Static Memory Interface Circuit permits the user to expand his system using standard static memories including Fairchild's 2102 and 3538 RAMs, and 3514 and 3515 ROMs.

8-BIT I/O PORT

CONTROL LINES

DATA BUS

INTERRUPT REQUEST

INTERROGATE INTERRUPT

100

EXTERNAL

Vab

EXTERNAL

MICROPROCESSOR SYSTEM

PROGRAM COUNTER

BK ROM

STACK REGISTER

8-BIT 110 PORT

THE F8.

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The 3853 also features interrupt control circuits and a programmable timer.

3. The 3854 DMA Direct Memory Access Circuit provides a fast, direct data path between a high-speed peripheral device and F8 processor memory without tying up and slowing down the CPU.

The 3854 can also be used to provide a synchronous data path between multiple processors.

All three additional F8 chips are in final development or production now.

## F8 applications. The first standard supercontroller goes to work.

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The advantages of the F8 design become still more evident when its range of applications is considered.

In fact, the new F8 covers a broader spectrum of applications than any other microprocessor. (See chart.)

Applications which the chart indicates are costsensitive are ones in which total system performance is limited by the fact that data is entered manually (like cash registers and calculators).

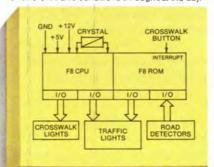
In these applications, the reduced parts count of the 2-chip F8 system will usually be the lowest cost solution.

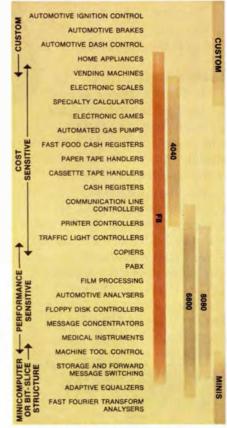
For applications requiring fast data processing or numerical analysis, benchmark performance of the economical F8 generally meets or exceeds that of other microprocessors.

For the designer whose primary concern is economy in one application and performance the next, the F8 provides one system for virtually every need.

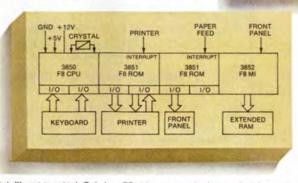
Because of the breadth of F8 applications, it is a logical candidate to become an industry standard.

Traffic-light controller. Designed around a basic 2-chip system, the F8 traffic light controller handles crosswalk lights, crosswalk button interrupt, street signal lamps and road traffic detectors. The controller automatically adjusts signals for optimum flow for different traffic conditions throughout the day.

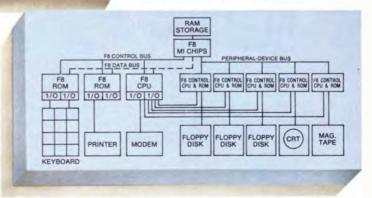




Microprocessor Application Spectrum



Intelligent terminal. Only four F8 chips are required to handle this smart terminal's keyboard input and printer, as well as provide memory interface for external RAM storage.



Key-to-floppy-disk. Multiple F8 processors are used in this key-to-floppy-disk system. Each controller consists of a CPU and a ROM. The processors are linked through a multiplexed memory channel provided by a DMA chip. This system illustrates the modular approach to expansion achievable with the F8. Because all controllers can operate simultaneously, total system throughput is increased.

Fairchild's F8 system is supported by extensive software and hardware aids.

## F8 software.

1. The F8 User's Manual. The User's Manual provides chip specifications, defines Cross Assembler and Cross Simulator programs and covers the instruction set in detail.

2. Cross Assembler. Accessible now on the G.E. Timeshare Network. Additional networks available as required.

3. Cross Simulator. Accessible now on the same basis as Cross Assembler.

Plus additional software developed for our special F8 programming hardware.

## F8 program development hardware.

To make F8 program development even easier, Fairchild has developed three hardware subsystems.

1. F8M Program Development Module. Available now, the F8M offers a basic devel-

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Products are manufactured at my loca Industrial Government/Militar Communications Consumer	y Instruments	
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opment system for microprocessor programs.

The module features teleprinter interface capability, 32 I/O lines, external interrupt, 1024 bytes of RAM and 2048 bytes of plug-in PROM, full operator controls and display.

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The F8M is also available in kit form.

2. F8S Program Development Module. Available in 3rd Quarter, this PDM will provide expanded capability for memory-intensive applications.

3. F8C Microcomputer. Available in 4th Quarter, the F8C is a complete microcomputer system including power supplies and control panel housed in a bench-top cabinet. I/O ports are brought out to connectors, ready to interface with user peripheral equipment. The F8C is provided with a native Assembler.

## Take your choice.

You can find out more about Fairchild's new F8 supercontroller several ways.

For general data, you can mail our coupon.

Or for more specific F8 facts, you may elect to write to us on your company letterhead, describing your particular needs in detail.

Or you may call your Fairchild Sales Office, Representative or Distributor today.

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## **Meetings**

American Ceramics Society Electronics division Meeting, Sheraton Park and Shoreham Americana Hotels, Washington, D.C., May 3-8.

Photovoltaic Specialists Conference, IEEE, Hotel Valley Ho, Scottsdale, Ariz., May 6-8.

9th Annual Carnahan Conference on Crime Countermeasures, University of Kentucky and IEEE, Lexington, Ky., May 7-9.

International Microwave Symposium, IEEE, Rickey's Hyatt House, Palo Alto, Calif., May 12–14.

Electronic Components Conference, IEEE, EIA, Statler Hilton Hotel, Washington, D.C., May 12–14.

Electrical and Electronic Measurement and Test Instrument Conference, IEEE, Skyline Hotel, Ottawa, Ont., Canada, May 13-15.

Audio Engineering Society 51st Convention, AES, Los Angeles Hilton, May 13-16.

National Computer Conference, IEEE, AFIPS, Convention Center, Anaheim, Calif., May 19–22.

Semicon/West '75,' SEMI Inc. (Mountain View, Calif.), San Mateo County Fairgrounds, San Mateo, Calif., May 20-22.

 29th Annual Frequency Control
 Symposium, U.S. Army Electronics Command, (Fort Monmouth, N. J.), Howard Johnson Motor Inn, Atlantic City, N.J., May 28-30.

Laser Engineering & Applications Conference, IEEE, OSA, Washington Hilton Hotel, Washington, D.C., May 28-30.

Summer Consumer Electronics Show, EIA, McCormick Place, Chicago, June 1-4.

NAECON-Aerospace Electronics Conference, IEEE, Sheraton Dayton Hotel, Dayton, Ohio, June 10-12.

## WHAT'S GOOD FOR THE STUDENT SERVES INDUSTRY BEST.....not the reverse!

There's only one manufacturer of a broad line of high quality electronic test and measuring instruments emphasizing optimal design benefits for the educational field.

Ergonomics - human engineering . . . ease of operation . . . logical panel layout An indication of the importance Philips attaches to this subject is the fact that the company maintains the largest industrial design center in the Western World. Here, industrial products, such as oscilloscopes, multimeters, waveform generators and many other test and measuring instruments, are not only designed, but exhaustively tested by typical users. By filming the method by which the instruments are used, a truly objective user-oriented evaluation is acheived. The layout is designed with group controls, that fall naturally to hand. Cable connections are placed away from oscilloscope displays and functional controls. Special contoured knobs and pushbuttons are designed to give the user unambiguous touch control. It is the attention to the small details in design with constant concern for overload characteristics, ruggedness and reliability that causes educators to gravitate towards Philips test equipment as a genuine aid in the electronic teaching process.

Our 10 MHz dual beam oscilloscope PM3232 is typical of the design of many of our products using the approach of combining sophisticated specifications with ease of operations. People are usually surprised --and very pleased to learn that this instrument is so inexpensive; it's only \$ 875.00. Small wonder that for oscilloscopes, as well as the rest of the broad line of test and measuring instruments, industry is leaning more and more toward Philips for the design features so beneficial to education.

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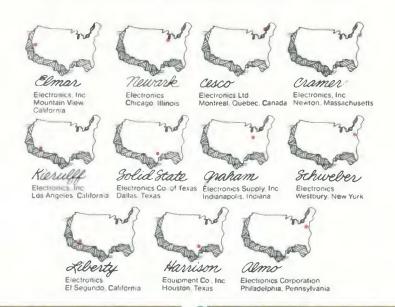
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## Electronics newsletter

Wema sees 17% dip during 1975 for semiconductors Wema has revised its projections of 1975 worldwide semiconductor consumption sharply downward. From its prediction of 2% to 3% growth [*Electronics*, Oct. 31, 1974, p. 27], Wema has switched to a 17% decline—to \$3.875 billion from the 1974 total of \$4.677 billion.

However, 1976 will see a growth much more dramatic than originally forecast, Wema adds. The new picture painted by the West Coastbased association of electronics companies shows a 25% increase, rather than 15%, to \$4.486 billion. Then 1977 should level off a bit with an increase of 18% to \$5.707 billion.

As for ICs in particular, the interim forecast projects a 15% decline in world consumption, from \$2.155 billion in 1974 to \$1.776 billion this year, to be followed next year by a 39% increase to \$2.474 billion and by a 23% increase to \$3.052 billion in 1977. **The earlier projection was for a 7% increase in 1975.** MOS consumption worldwide will be down 7% this year from last year, from \$725 million to \$675 million, followed by a 49% increase to \$1.004 billion in 1976 and a 24% growth in 1977 to \$1.249 billion. Most of the decline this year, the forecasters say, is due to a lessening in demand for p-MOS, from \$520 million to \$440 million. N-channel MOS consumption will grow modestly this year, from \$90 million to \$110 million, as will C-MOS, from \$115 million to \$125 million. In terms of function, most of the decline in IC consumption will be in the logic area, from \$459 million to \$375 million, but memory will grow from \$266 million to \$300 million.

U.S. firm to use surface waves for i-f filters for i-f filters the lithium-niobate substrate used by i-f filter producers Plessey Semiconductors in Britain and Thomson-CSF in France, expects to begin production by the end of this year, says marketing vice president Robert Carlson. The filter, designed for U.S. NTSC color-TV systems, will sell for \$1 to \$2, and have insertion losses under 10 decibels.

McDonnell picksMcDonnell Douglas Corp. has picked Litton Industries' LTN-51 iner-<br/>tial navigation system for its two Air Force YC-15 advanced medium<br/>STOL transport (AMST) prototypes that will begin flight tests in August.<br/>Litton says the software of its off-the-shelf LTN-51 has been modified<br/>to provide data on vertical velocity in addition to normal navigational<br/>outputs. The initial award is worth about \$200,000.

The YC-15, a high-wing, four-engine jet, is competing with Boeing's YC-14 for the Air Force short-takeoff-and-landing transport mission to follow the C-130. The R&D program is budgeted for \$85 million in fiscal 1976, a 52% increase from this year's \$55.8 million.

Fairchild seeks liquid-crystal firm

 Fairchild Camera & Instrument Corp. is strengthening its commitment to the digital-watch market by offering to acquire Princeton Materials Science Inc. of Princeton, N.J., which makes liquid-crystal materials and displays. Fairchild had already offered to buy the assets of Exetron

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## **Electronics newsletter**

Corp. and its two subsidiaries, Exetron Time and Minitek, for \$280,600. However, some of Exetron's creditors are said to be balking at Fairchild's proposed terms. Exetron filed a Chapter 11 petition under Federal bankruptcy laws in San Jose, Calif., in March. New MCI unit MCI Telecommunications Inc. is forming a new subsidiary to provide non-tariff and non-common carrier services. The New York-based speto offer non-tariff cialized carrier's plans include remote telephone routing, station billing phone services and traffic analysis, private-line network switching, and a computerized telemanagement service. The last is designed to allow high-volume users without a great number of lines to optimize their service through "least-cost" line usage. MCI's analysis services will be available in mid-July, but its private-line network service isn't expected to be operating until mid-1976. Separable camera, AT&T's Picturephone, which was sent back to the drawing board two years ago [Electronics, Sept. 13, 1973, p. 75], might emerge with at 525-line display, fax least three new features designed to make it more palatable to customadded to Picturephone ers. Bell Laboratories in Holmdel, N.J., is trying various approaches on its experimental Mod 3 system. Among them: a separable camera, 525line resolution, and the capability to receive facsimile. Japanese build Matsushita Electronics Corp. has built Japan's first 16-bit microprocessor on a single chip, the MN1610, in a 40-pin package. Using silia 16-bit n-MOS con-gate n-channel MOS technology, the designers have been able to get the equivalent of 1,391 gates on a 5.58-by-5.5-millimeter chip that microprocessor operates at a minimum clock rate of 2 megahertz. The MN1510, along with the MN1630 subchannel adapter, MN1650 direct-memory-access control, and memory devices-together called the PFL-16A-provides minicomputer capabilities, says Matsushita. Instruction execution time is 3 microseconds, and the memory capacity is 64,000 16-bit words. The CPU was developed jointly by Matsushita and Panafacom Ltd., a minicomputer maker. First deliveries of the devices will be in September. In the U.S., standard 16-bit CPUs are available from General Instrument Corp., National Semiconductor Corp., and others. Addenda Following Intel Corp. and Motorola Semiconductor [*Electronics*, April 3, p. 44], Fairchild Semiconductor plans a 16-kilobit n-MOS random-access memory. Thomas Longo, vice president and general manager of the IC group, says he expects to see a prototype by mid-1976 with production starting in 1977. Longo won't discuss details of the part. . . Look for Data General Corp. to announce a package of data-communications products for its Nova and Eclipse computers. Included are a \$3,000 user-programable communications controller utilizing a 2,048bit bipolar RAM, the DUC/50, and three multiplexers: the \$2,640 ALM-16 (16-line asynchronous); the \$2,000 ALM-8 (eight-line asynchronous with full modern control); and the \$1,500 SLM-2 (two-line synchronous).

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Circle 28 on reader service card

gnificant developments in technology and business

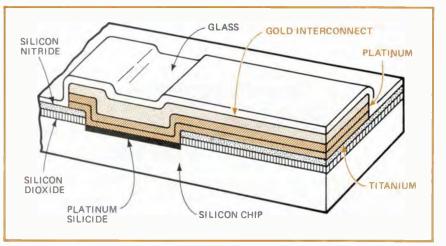
## New tri-metal process brings hermeticity to plastic-packaged ICs

RCA says chip fabrication does job of hermetic seals; prices will be same as for ordinary plastic devices

A new way to beat moisture-caused corrosion in integrated circuits packaged in plastic has been developed by the RCA Corp. Solid State division in Somerville, N.J. The "hermetic in plastic" seal was achieved by using silicon-nitride passivation with three precious metals-titanium, platinum, and gold-in small quantities over the conducting runs that interconnect the individual transistors on the IC.

Initially, RCA is offering six standard types of devices in the new packages, aimed at mobile communications, automotive, and marine electronic-equipment makers. But the military will be using the devices as well. According to Bernard Reich, a special assistant for reliability at the U.S. Army Electronics Command's Electronic Technology and Devices section, the Army is bypassing its own MIL-M-38510 and MIL-S-19500 reliability specifications, which prohibit the use of plastic in military systems, to use the new RCA devices in an electronic warfare system.

RCA's new commercial circuits will be priced the same as its other plastic-encapsulated ICs, which are not hermetically sealed, says Bernard V. Vonderschmitt, vice president and division general manager. But their prices will be as much as 25% below ICs in hermetic metal packages, he says.

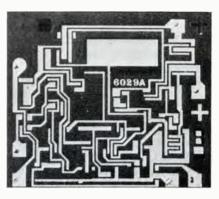


Seal. RCA uses silicon nitride for hermeticity, platinum silicide for non-corrosive ohmic contact, titanium for adherence, and platinum for a diffusion barrier layer. Thin gold (photo) replaces conducting aluminum.

The new devices include two popular operational amplifiers, the CA741G and CA747G; a quad op amp, the CA324G, a quad voltage comparator, the CA339G; and two high-current npn transistor arrays, CA3724G and CA3725G. Other plastic-encapsulated devices including complementary-MOS and nchannel MOS types will follow.

Testing. The hermetic-in-plastic parts were operated continuously for 14,232 hours per device without a single failure at the Electronics Command's Panama Canal Tropical Zone Test Center. Failure rate was 0.25% per 1,000 hours at 80°F, 90% to 98% humidity, and a 90% confidence level. This rate parallels the rate for hermetically sealed parts, says RCA, but the number tested—only 63—was small and the tests continue.

In standard monolithic chips,



aluminum metalization is used for interconnecting devices. When moisture penetrates a plastic IC package, aluminum oxides and hydroxides form. Since these compounds are non-conductive, plasticpackaged devices often fail.

In producing the chip, RCA follows normal processing techniques until the final oxide step. At this point, a silicon-nitride layer is applied to hermetically seal the junctions. A standard masking operation is then used to open contact windows, and platinum is sputtered over the wafer and sintered in the

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contact areas to form platinum silicide. Finally, titanium and platinum layers are sputtered sequentially on the wafer surface.

The silicon-nitride passivation and the titanium-platinum-gold metalization system used in the processing of the hermetic ICs is similar to that developed by Bell Laboratories for beam-lead wafer technology. The RCA device, however. uses a second layer of silicon dioxide glass for device passivation, and mechanical protection.

Standard photoresist techniques are used to define the interconnect

pattern in the platinum layer. Gold interconnect runs are electrolytically plated on the platinum. The titanium enhances adherence to the silicon nitride, and the platinum is a barrier layer between the titanium and the gold conductor. Vonderschmitt admits that RCA is absorbing most costs of developing the new process and generating reliability data to develop a market for hermetic-in-plastic ICs. He points out, however, that the precious metals are used in such small quantities that they add negligibly to device cost.

## Packaging & production

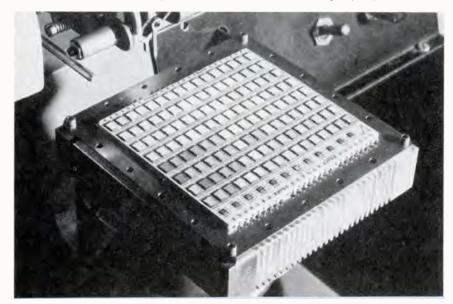
# Thick-film, large-scale hybrids shrink digital logic circuitry to small size

Thick-film hybrids are generally considered best for fitting analog signal-processing circuitry into a small space. And now a Syosset, N.Y., design house has produced computer-aided design programs that facilitate the fabrication of complex digital systems in compact, hybrid packages. And component density is unusually high.

"We can offer the low weight and volume of custom monolithic LSI, and we can produce a design in much, much less time," asserts Jeff Waxweiler, a vice president at Algorex Data Corp. Users of these largescale digital hybrids, as Waxweiler calls them, are exclusively military and aerospace customers requiring extremely small packages for tough environments. Moreover, different logic families and integrated-circuit technologies can readily be combined to achieve high performance in a single package.

Mariner to Jupiter, Saturn. The latest example of this is the memory being built by Algorex for the flight data system aboard a Mariner spacecraft. Jet Propulsion Laboratory is prime contractor for the Mariner, which will be launched in

Large scale. Memory module with 32,768 bits squeezes 128 C-MOS 256-by-1-bit devices plus 12 driver chips on a multilayer thick-film hybrid circuit measuring only 3 by 3 inches.



1977 for a rendezvous with the planets Jupiter and Saturn. It was only last month that JPL chose the thickfilm hybrid design over a conventional one that would have used flat packs attached to multilayer printed-circuit boards. The memory for the Mariner will consist of four 3-by-3-inch four-layer hybrid "boards," each containing 2,048 16bit words or a total of 32,768 bits.

There are 140 chips on each hybrid-128 complementary metal-oxide-semiconductor memory chips and a dozen driver chips, as shown in the photograph, below left. The C-MOS chips are RCA Corp.'s CD4061 type, a 256-by-1-bit static random-access device. According to Waxweiler, the four hybrids do the job of a pair of multilayer circuit boards measuring 7 by 14 inches each. He also points out that it took only three months to go from a logic diagram to hardware that could be tested by JPL, and that the cost of the memory, which is in the low hundred-thousand-dollar range, is half that of the conventional approach.

Another system being built with the digital hybrids is a high-speed 20-megahertz-clock-time, 16-bit central processing unit going aboard a missile system, which Waxweiler declines to name.

**Packing.** The CPU is made up of 75 digital ICs plus 25 discrete active and passive chips. They fit on a 10layer, 2-inch-square ceramic substrate that's 0.2 in. thick. This amounts to an IC density of 25 chips per square inch. Densities to 30 chips per in.<sup>2</sup> can be fabricated.

How does Algorex pack the circuitry on the small boards? The answer is its computer-aided design scheme. Conductor routings are calculated automatically, taking into account such parameters as circuit speed, capacitive loadings, and the need for isolating signal and clock lines. Making these calculations without what Algorex calls its Automated Integrated Design and Engineering System would take a prohibitive amount of time. The system even takes into account tolerances of the manufacturing process, ad-

Electronics/May 1, 1975

justing line widths and thicknesses accordingly.

Algorex starts with a customer's logic diagram and the desired volume of the finished circuit. The program first checks the design against a set of standard design rules, indicating where changes must be made. Once the logic is correct, the program then will generate the substrate drawings and the documents, including parts lists and assembly information.

Next, a computer-controlled plotter creates the masks needed for the screening and firing of the various substrate layers. Algorex doesn't do any manufacturing itself but sends the documents, masks, and tested chips to an outside hybrid manufacturer for assembly. It then tests the completed unit itself.

#### Measurement

# Laser, silicon team in super-fast switch

A semiconductor switch that operates in 10 picoseconds, or 10 trillionths of a second-10 to 100 times faster than conventional junction semiconductor switches-has been developed at Bell Laboratories, Murray Hill, N.J.

Bell Labs believes the new switch, which uses laser beams to start and stop an electrical signal, is the first use of picosecond optical pulses for switching electrical currents. According to David H. Auston, a member of the solid-state spectroscopy research department that designed the switch, electrical signals up to 100 volts can be switched by only a few microjoules of optical energy.

Laser beam. Laser light focused on a piece of light-sensitive semiconductor material causes the switching action, says Auston. In his experiments, a pulse in the green wavelength turns the switch on, another in the infrared turns it off. A solid-state laser produces the infrared pulse, with part of it converted to the green wavelength in a



Switcher. Bell Labs' David Auston examines experimental setup that switches silicon in 10 picoseconds. The system could be made to work as fast as 1 ps, he says.

frequency-doubling crystal. The green pulse is focused through a narrow gap between two aluminum conductors atop the switch onto a thin slice of electrically charged silicon. The pulse makes the surface of the silicon highly conducting, closing the electrical gap in the aluminum and turning the switch on.

Next, the infrared pulse penetrates the silicon, producing a conducting region that short-circuits the current to turn the switch off. The timing of the pulse pairs is controlled within a few picoseconds by manipulating a system of lenses and reflectors to vary the distances the infrared and green pulses travel before reaching the high-resistivity silicon, valued at  $10^4$  ohm-cm.

"The device should work as fast as 1 picosecond, or less," says Auston. "The speeds we've attained are limited by the duration of the optical pulses," generated by a modelocked neodymium glass laser.

Initial applications of the switch will probably be limited to scientific uses such as the study of electrical properties of semiconductor materials, and the evaluation of conventional high-speed electronic devices. In the future, however, the switching technique may find broader applications in such things as highspeed electronic measuring instruments and short-pulse microwave radar and transmission systems.

Because there is no conventional instrument capable of measuring electronic switching times of a few picoseconds, it was necessary to devise a special technique to determine just how fast the switching occurs. To do this, Auston uses two switches connected in tandem, the second one being used to measure the electrical signal produced by the first. The results of this experiment, Auston believes, so far represent the fastest electronic measurement anywhere, although he points out that the National Bureau of Standards is conducting experiments similar to those at Bell Labs.

#### Computers

Japan won't choose used U.S. computers

Image-conscious Japanese computer users are unlikely to import used U.S. computers in quantity following the scheduled liberalization of import quotas in December, according to a report to the U.S. State Department from its Tokyo embassy in April. Since old computers appear to lack status in Japanese eyes, the Tokyo Government has no immediate plans to slap stiff tariffs on such imports, letting them come in instead at the same duty rate as new data-processing hardware.

The option of higher tariffs is probably being held open, however, since the Ministry of International Trade and Industry would neither confirm nor deny to the U.S. that such a plan existed, according to the report. Even though "several U.S. companies see a potential market in Japan for used equipment, especially IBM 360 systems," the U.S. study sees such sales unlikely.

The embassy observes that "the computer in Japan still carries an

#### **Electronics review**

aura of mystique and one major consideration is the prestige value of the machine." The Japanese want the newest models, "even if it costs more and is more sophisticated than their needs require." No IBM 360 import rush is expected, therefore, since that line may be two models old by the end of 1976 and "will have lost most of its glamor."

MITI "will probably not panic into preparing elaborate countermeasures against what will most likely turn out to be a non-problem," in the U.S. view. Earlier liberalization of import restrictions of integrated circuits produced no market disruption, the report notes, adding that the Japanese commitment to EDP import liberalization would make it "very difficult to impose a tariff on used equipment until the threat is proven."

## Avionics

# Kearfott, Europeans gear up for F-16

Contractors for the avionics systems that will fly on the F-16 fighter are being lined up on both sides of the Atlantic Ocean. One of the lucrative awards—for the inertial navigation system—went to Singer Co.'s Kearfott division last month. And the Norwegian firm, Kongsberg Vapenfabrikk, is slated to handle systems work on the inertial gear. In addition, Kearfott has already placed orders with Manufacture Belge de Lampes et de Matériel Electronique in Brussels, Belgium, for various



## Marine landing system goes to Kearfott

April was a good month Indeed for Singer's Kearfott division. In addition to the F-16 inertial navigation system award, it won a Navy contract for a microwave scanning-beam landing system for Marine Corps helicopters and short takeoff and landing aircraft.

Kearfott beat out Bell Aerospace Co., Buffalo, N. Y. to furnish the Marine Corps' remote area approach and landing systems (MRAALS). The \$8.5 million contract calls for the delivery of 81 ground systems over three years to the Naval Electronic Systems Command. A follow-on \$4.5 million contract for airborne receivers is being negotiated by Kearfott with the Naval Air Systems Command. Bell Aerospace, meanwhile, says it plans a formal protest of the award to the General Accounting Office.

The Marines' Ku-band [*Electronics*, Feb. 1, 1973, p. 72] is designed for use in remote Category 2 landing conditions—ceiling 100 feet and runway visibility to 1,200 feet. It covers  $\pm 20^{\circ}$  in azimuth, and 0° to 20° in elevation. Glide slopes are to be selectable in the aircraft from 3° to 12°, and the signals are to be compatible with the AN/ARA-63 receiver/decoder systems.

Aircraft expected to use MRAALS include the CH-53, CH-46, and UH-1 helicopters, and at a later date, the AV-8A STOL. The MRAALS will be compatible with existing approach aids located at forward military air bases and aboard aircraft carriers.

types of hybrid integrated circuits for the inertial equipment.

For the F-16 system, Kearfott beat its competitors Litton Industries Inc. and the General Motors Corp. Delco Electronics division to win an initial \$1.5 million contract to supply eight systems. A Kearfott spokesman estimates that \$60 million is a "good ball-park figure" for the division's prospective sales of F-16 inertial sets to the Air Force and if, as anticipated, a North Atlantic Treaty Organization consortium of four countries buys the plane for its own forces.

If ordered into full production, General Dynamics Corp., the prime contractor, will build approximately 650 aircraft over the next several years; NATO could order 350 more to replace its aging F-104s [*Electronics*, Jan. 23, p. 30].

Cost-saving attraction. To make the F-16 more attractive to the NATO countries, the U.S. would allow the Netherlands, Denmark, Belgium, and Norway to build portions of all of the aircraft, including even those going to the U.S. Air Force. Under this arrangement, consortium firms would produce 10% of the procurement value of the 650 Air Force

**Guide.** Off-the-shelf inertial system from Kearfott will go aboard the F-16 fighter.

planes, 40% of the procurement value of the 350 NATO consortium aircraft, and 15% of the procurement value of third-country sales.

The Belgian MBLE, which is also a licensee of Kearfott for its dopplerradar navigation system, has already submitted prototypes of Kearfott-designed circuits for evaluation. These hybrids are destined for Kearfott's SKD-3000 digital computer, an integral part of the inertial system.

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The European avionics effort on the F-16 could amount to at least \$560 million. Marconi-Elliott Microelectronics Ltd., the British company, and Kaiser Aerospace & Electronics Corp. are vying for the headup display, and IBM Corp., General Motors' Delco division, and Litton Industries Inc. are competing in a second round of bidding after the USAF overruled General Dynamics Corp's initial selection of IBM for the fire-control computer.

Another major avionics package, the fire-control radar, is undergoing flight-testing and is not expected to be selected until at least November, although efforts are underway to accelerate a decision on that contract. U.S. radar contenders include Westinghouse Electric Co. and Hughes Aircraft Co., but Philips NV in the Netherlands and MBLE share the

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#### **Electronics review**

primary radar responsibility for the NATO consortium.

In addition, the fire-control computer will be in the hands of Danish firm Disa Elektronic A/S. Also, the optical part of the head-up display would go to Oude Delft in the Netherlands and the electronics portion to Kongsberg.

Navigator. Kearfott will supply General Dynamics with off-theshelf gear—the SKN-2400/2600series inertial navigator, designed essentially around the division's KT-70 inertial system, which is already flying on the Navy's P-3C antisubmarine-warfare craft and A-7D/E attack plane. Versions of this navigator were delivered last year to Sweden for that country's JA-37 Viggen fighter and to the French navy for its Super Etendard, a new carrier-based aircraft.

## Air-traffic control

## Recordings may help small airports

Remember the old joke about the pilot's voice coming over the aircraft intercom that begins with, "Good morning. This is your pilot speaking," and ends with, "Relax. Enjoy your flight. This message has been prerecorded?"

In fact, a research and development arm of the Department of Transportation—the Transportation Systems Center of Cambridge, Mass.—thinks recorded messages could make things a lot safer for aircraft flying in and out of small airports that lack control towers. The center proposed to the DOT's Federal Aviation Administration that an automated terminal-service system be developed that would broadcast recorded messages with up-tothe minute details needed for safe landings.

"The pilot would get a radar position fix of his range and azimuth relative to the airport," explains Paul Abramson, program manager of the ATC processing project office in Cambridge. "And the system would also broadcast information about such things as the traffic and terrain around the airport, and wind direction and velocity."

Abramson is shooting for a \$200,000 price tag on the system, plus another \$20,000 to \$30,000 each year to run it. He estimates it could be used by 50 to 100 airports; these are facilities such as Harvey Young Airport near Tulsa, Okla., and James Field near Minneapolis, with 50,000 to 100,000 operations each year that might otherwise decide to buy control towers in the next five to 10 years.

Accidents higher. Control towers, on the other hand, cost at least \$500,000 plus \$140,000 yearly to staff and maintain. And only about 500 of the 12,000 airports in the United States have them. Midair accident rates at the so-called unattended airports are double those at tower-equipped fields.

Abramson says the automated system basically would consist of a processor—most likely a minicomputer—and a voice-response unit that would broadcast over the ultra high-frequency aircraft radio channels. Input would come via the airport's air-traffic-control radarbeacon system. This radar interrogates aircraft equipped with ATCRB transponders and receives a four-digit code dialed in by the pilot that identifies the aircraft.

"The system will detect the aircraft and identify itself on the voiceresponse unit," Abramson explains. "The pilot would then give his identity, usually the aircraft's tail number, by voice. The system will record the pilot's voice and whenever it wants to talk to the pilot, it will play back the voice it has recorded." The pilot will also be given a unique code to dial into his transponder to confirm that he is, in fact, in the system. A pilot without a transponderequipped aircraft could listen to advisories sent to other planes.

Right now, Abramson's group is trying to convince the FAA that it should get the go-ahead. Abramson says he could have a demonstration system built from off-the-shelf hardware within a year.

#### **Automotive**

## Indy car gets telemetry check

Riding alongside the Goodyear and Gatorade decals on Team McLaren's 1975 entry in the Indianapolis 500 auto race will be those of two of the newest sponsors to autoracing—Data General Corp. and EMR Telemetry. And inside the car will be a 35-pound package of electronic sensors and telemetry gear that McLaren hopes will give it that infinitesimal edge that's needed to win the big race.

"There's never been a successful light-weight data-acquisition system for improving race-car performace," comments Gary Knutson, the man heading up engineering for McLaren Engines Inc., Livonia, Mich. "It's not that the components

Racer. Data General's Nova 2 computer (rear) controls telemetry system being readied for Indianapolis 500 racing car.



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**Creative Image Processing** 

Circle 35 on reader service card

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#### **Electronics review**

weren't available; it's just that no one could figure out how to apply them to racing." The best systems in the past have been on-board multichannel fm recorders, which serve well for race-car design and development, "but they weren't at all practical in a race," he notes.

Variables. In contrast, the Indy car, designed and built by Bruce McLaren Motor Racing Ltd., Colnbrook, England, will rely on a real-time, 14-channel multiplexed system to sense and transmit to the maintenance pit during the race such variables as fuel flow, manifold pressure, water and oil pressure and temperature, and cockpit and tiresurface temperature. Team McLaren will enter two cars in the Memorial Day race; an instrumented one will be driven by Johnny Rutherford, the Fort Worth, Texas, winner of last year's Indy 500.

The aerospace-grade sensors that Team McLaren plans to use are potentiometer types, except the turbine-pulse flow meter for monitoring fuel flow. "One of the biggest problems around any racing vehicle is the unshielded ignition," Knutson explains. "So all the equipment must be shielded, and the high-level signals from potentiometric transducers are much easier to work with." The sensors are mostly from AST/Servo Systems, Newark, NJ.

During the race, McLaren pit crews will see data on:

• Fuel flow. "This can win or lose a race, so the primary transducer during the race is the flow meter," Knutson says. Fuel consumption is now estimated before the race from average engine power-level data, since racing cars' fuel cells contain a spongelike safety material that prohibits using level sensors. Developed by Flow Technology, Phoenix, the propeller-like device is mounted in the fuel line between the pump and the engine.

• Manifold pressure. Working hand-in-hand with fuel-consumption data, this can be adjusted by the driver to suit race conditions.

• Water and oil temperature and pressure, monitored mostly for

#### News briefs

#### Liquid-crystal display is built on sapphire

Hughes Aircraft Co. has improved its liquid-crystal graphic display by building it on a sapphire substrate. Previously, the liquid-crystal had been placed on a bulk silicon substrate containing the addressing and switching circuits [*Electronics*, Nov. 22, 1973, p. 34]. The sapphire permits simpler processing and better yield than silicon, as well as isolation between elements. A 1-inch-square display with 10,000 picture elements has been fabricated. Next step is a 2-by-2-inch display. Eventual applications could include portable TV receivers, oscilloscopes, and special displays.

#### CDC tries solid-state memory in tubes

A memory addressed by electron beams is getting a tryout at Control Data Corp.'s Advanced Design Laboratory, St. Paul, Minn. The engineering prototype, developed by Micro-Bit Corp., has nine vacuum tubes, each with a metal-oxide-semiconductor target that stores 128,000 bits. By the end of the year, Micro-Bit, of Lexington, Mass., hopes to have a system with 24 tubes, each with a capacity of 4.2 million bits (see related story, p. 104). Last year, Stanford Research Institute delivered its version of a beam-addressable memory to the Air Force [*Electronics*, Oct. 3, 1974, p. 44], but this program was discontinued because of budgetary constraints.

#### Pilots test infrared scanner at night fires

A forward-looking infrared scanner will be evaluated by the Los Angeles County Fire Department as a navigation aid for helicopter pilots when they combat forest fires at night. Developed by Aeronutronic Ford Corp., Newport Beach, Calif., the 72-pound scanner consists of an infrared sensor/scanner, a cooling unit, gimbals to point the sensor, and a pair of cathode-ray-tube displays. The military system from which the basic design was taken weighed 650 lb. The fire fighters are already using another military development—night-vision goggles.

#### Competitors ready data modules for IBM 3340

Two companies—one American and the other Japanese—have developed plug-compatible data modules for the IBM 3340 Winchester disk drive. Nippon Peripherals Ltd. has also introduced a plug-compatible drive. Memorex Corp., Santa Clara, Calif., will begin deliveries of its \$2,000 70-megabyte Data Mark 70 in June, and a \$4,000 fixed-head Data Mark 70F is scheduled for September. Nippon Peripherals will start delivering its NP20 disk drive and NP21 data module by the end of the year.

#### CDC and Honeywell form mass-memory company

Control Data Corp. and Honeywell Inc. have formed a jointly owned company to produce rotating mass-memories—mostly disks. Magnetic Peripherals Inc., to be headquartered in Minneapolis, will take over Control Data plants in Minneapolis, Redwood Falls, Minn., Rapid City, S.D., Hawthorne, Calif., and Lisbon, Portugal. Honeywell will contribute its Oklahoma City plant. Magnetic Peripherals will sell its entire output to the two owners.

#### GTE wins \$500 million Iranian contract

General Telephone & Electronics Corp.'s GTE International subsidiary beat out five foreign telecommunications equipment suppliers to win a contract worth an estimated \$500 million to double the capacity of Iran's telephone network. GTE plans to begin installing equipment later this year.

#### **EIA communications makers to visit China**

Ten communications-equipment makers from the Electronic Industries Association will tour the People's Republic of China for 10 days, beginning July 27. ElA Chairman Glen R. Solomon of IBM's Federal Systems division will lead the trade delegation, whose members will be announced in June. 44

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# More designers are choosing McMOS today

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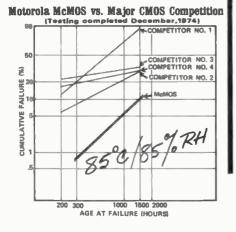
As business has become increasingly tighter, more design and purchasing people have turned to Motorola's McMOS<sup>\*</sup>family of CMOS logic for new design requirements. Careful evaluation of relative merits convinced them that they would benefit more ways with McMOS.

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More than 80 different MC14000/14500 devices form a balanced mixture of the industry's richest MSI line-up and the necessary simple gate and flip-flop types. This includes functions most TTL and CMOS suppliers haven't even attempted yet; and 25 new line additions are scheduled in 1975.

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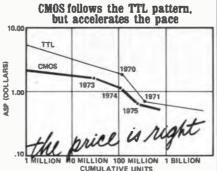




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Now there's a whole new dimension to McMOS. The MC14400 Series is a growing set of specialized function MSI subsystems. It all started with the MC-14435 A/D logic subsystem, followed by the MC14490 Hex Contact Bounce Eliminator, MC14411 Bit-Rate Generator and the MC14415 Quad Hammer Driver. Others, for specialized application in telephony, data handling, and watch/clock circuitry, will be available during 1975. Several of these are just coming out now: the MC14410 Two-of-Eight Tone Encoder, MC14419 Keyboard Encoder,

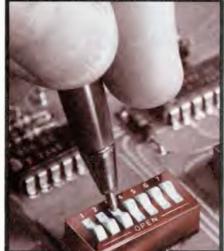
### INFORMATION AVAILABLE

McMOS, the CMOS of today; offering more, doing more, for more people. For information that will inform you if you're curious, and help you if you're serious, write to Motorola Semiconductor Products Inc., P.O. Box 20912, Phoenix, AZ 85036, or circle the reader service number.

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#### **Electronics review**

safety. "We might be able to do something if we detect an over-temperature condition," Knutson says.

• Tire surface temperature. "If a tire is overheating, it's a pretty good indication that we're going to have to slow down or change at the next stop to a tire of a slightly different rubber compound," Knutson says. Temperature will be monitored across the tread surface by mounting thermistors close to the wheels.

Telemetry package. The prototype on-board telemetry package weighs about 35 pounds. It includes signal-conditioning gear, voltagecontrolled oscillators for frequencymultiplexing, radio-frequency transmitter and antenna, and a large rechargeable-battery pack that's good for six hours of continuous, allchannel operation.

Bringing everything together in the pit will be a Data General Nova 2 with 32,768 words of memory, and Teletype and cathode-ray-tube terminals for data display. Data General is also writing the software and lending the team an analog-digital converter. EMR is providing the pit receiver and antenna demultiplexer. Because the receiver has a narrow acceptance angle, the system also gives an accurate count of the number of laps completed and can calculate speeds and fuel rates.

#### Displays

LEDs, LCDs may have rival in ECDs

Light-emitting diodes and liquid crystals so far have been the best displays for the fast-growing number of electronic watches. But a third type-electrochromic displays-may be close to application. For that matter, ECDs could challenge the other two in all display applications, including calculators, instruments, and the like, according to electrochromics developers.

ECDs have been in the laboratory for some time, but at the recent Society for Information Display International Symposium in Washington, two firms working on this chemical approach to electronic optics, American Cyanamid and Zenith, seemed close to applying it to watches and instruments [*Electronics*, Dec. 6, 1973, p. 87].

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The advantages of ECDs, Zenith developers pointed out at the SID meeting, are not only contrast and legibility in dimly lit ambients, but wide viewing angles, memory, and compatibility with IC technology. Display-electrode longevity is at present the primary barrier to the development of an ECD for timepiece use, Zenith spokesmen added, but it is not a fundamental problem.

American Cyanamid Co., Wayne, N.J., which has been working on electrochromics for at least 10 years, has already signed an exclusive license with Ebauches SA, the Swiss watch maker, that will eventually lead to an ECD watch display. Cyanamid has set its sights on calculators and instruments as well as just about every application now performed by LEDs and LCDs.

Direct line. Zenith Radio Corp., Chicago, has also been working on ECDs and, although it's silent on specific applications, has a direct line to watch makers through its Movado (U.S.) and Zenith Time SA (Switzerland) operations. In addition, of course, Zenith could find a need for an ECD in the solid-state digital television tuner, now being designed for more and more television receivers.

Yet to be established is the cost comparison between ECDs and the other two types. As a display, electrochromics offer advantages over LCDs in appearance, temperature range, and shock resistance. Compared to LEDs, ECDs are claimed to use less power at constant-operation and offer color combinations that are easily visible in high ambient light. In addition, says Cyanamid's Thomas Whitehead, product manager for electrochromics, this technology could be used in other optical devices, such as a rear-view mirror for autos that adjusts to the glare of headlights.

Neither Zenith nor Cyanamid has ventured a prediction of when ECDs

Electronics/May 1, 1975



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#### **Electronics review**

will be marketable. The main problem, SID speakers agreed, has been to develop the right materials and then establish suitable operating life.

The basis for an ECD is an electrically controlled chemical reaction that occurs along electrodes arranged in segments. The segments in the reversible reaction either absorb or reflect visible light. In general, this type of display would have both an optical and electrical memory; other optical displays have an electrical memory only.

#### Communications

### New Intelsat RFPs may come by Fall

A request for proposals to design and build the Intelsat V series of satellites represents a \$250 million hardware plum for the winner. The award could come as early as October, says a spokesman for Intelsat, the International Telecommunications Satellite Organization in Washington.

The new satellite series, planned to meet international traffic demands expected by the end of the decade, will succeed Intelsat IV-A satellites, the first of which will be launched in July.

Five or six of the Intelsat V craft will go into service in 1979. The next step is for the approval for the new satellites to be given by the Intelsat board of governors, which will meet in July.

**Competition.** Expected to bid on the satellites are Lockheed Missiles and Space Co., Sunnyvale, Calif., TRW Systems Group, Redondo Beach, Calif., and Hughes Aircraft Co., Culver City, Calif. Lockheed and TRW will submit proposals for three-axis stabilized satellites, and Hughes is expected to propose a spin-stabilized model similar to earlier Intelsats and other commercial communications satellites used to relay voice, TV and data [*Electronics*, Oct. 3, 1974, p. 95].

Intelsat wants the Intelsat V craft

to relay the C-band frequencies of present Intelsats and to add bands for 11 and 14 gigahertz. As much as 750 watts of power will be needed to operate between 10,000 and 14,000 channels—up sharply from the 6,000 in the IV-A series of which Hughes has built six for \$119 million. "This power is not achievable within the constraints of a spinner," declares John Hockenberry, Lockheed's director of communication satellite programs. Hughes, of course, disagrees. Intelsat IV-A requires but 600 watts of power.

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Only about one third of the solar cells on a spinning satellite produce power at any one time, and the diameter of the launch vehicle precludes enlargement of the satellite to accommodate more cells, Hockenberry explains.

**Transponders.** Intelsat has not yet decided on the number of transponders it wants for the two frequency bands. But industry sources say that five satellites with more than 20 transponders each will be required. The C-band frequency will have 36-megahertz bandwidths, while the 11/14 GHz band will be 72 MHz wide, says Simon B. Bennett, Intelsat's engineering department manager. Traveling-wave tubes of up to 15 watts output will be required. Intelsat IV and IV-A have 5and 6-w TWTs. The effective isotropic radiated power required for the next series will be "approximately the same as the 29 dBw of Intelsat IV-A," Bennett adds.

Two or three of the new satellites (depending on how many transponders each will carry) will be positioned over the Atlantic Ocean, two over the Pacific and one over the Indian Ocean.

#### Consumer

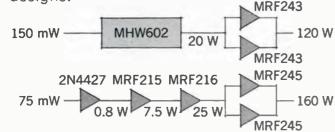
### Calculator/watch fits on the wrist

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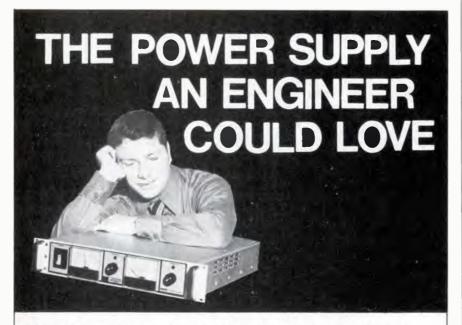
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	120	80 miv.	480 ma	73	18	1000
	20	60 mv	30 ma	68	13	500
0.40	40	100 mv.	100 ma	75	24	750
	60*	100 mv	150 ma	80	18	900
	13	70 mv	15 ma	70	13	500
0-60	26	90 mv	39 ma	81	23	850
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	30**	100 mv	35 mä	82	18	1000
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0 150	10	200 mv	13 ma	87	20	850
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#### **Electronics review**

wrist. The all-electronic calculator/wristwatch was exhibited by Optel Corp., Princeton, N.J., in Switzerland at the Basel watch and jewelry fair, April 12 to 21. Prototypes will be ready for sampling at the end of May, and small production quantities are scheduled for mid-July.

Called the Optel I, the calculator/watch is designed around complementary-MOS circuits and a field-effect liquid-crystal display. It uses multiplexing to wire the display segments, simplifying the design. Optel president Zoltan Kiss said at the fair that this is the first watch with multiplexed circuits to be shown. Kiss claims the throwaway batteries will operate longer than a year, "even when an average of 100 calculations are made per day."

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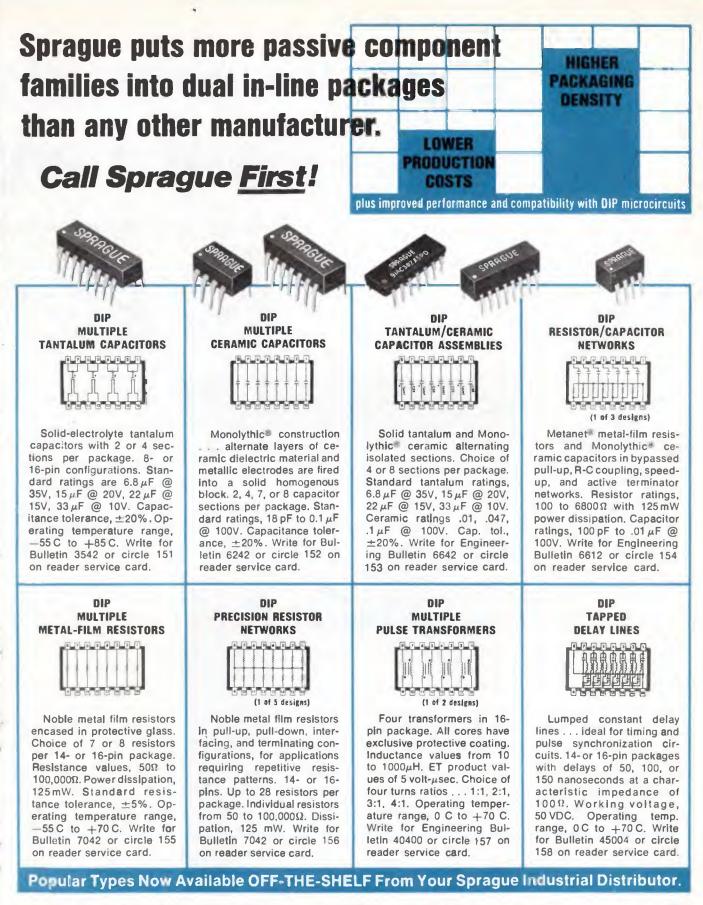
The display has eight digits, six of which are used in the normal timekeeping mode to show hours, minutes, and seconds. All eight are operable when the device is switched by pushbutton to the four-function calculating mode.

**Prices.** Succeeding versions will have memory and calculator functions for scientific applications. Prices for the first two models will be between \$500 and \$550 for the standard version and \$975 for the fancier one.

At these prices, "we don't expect a market of hundreds of thousands of units right away," says Stephen L. Finta, director of Conel GmbH, of Wiesbaden, West Germany, distributor of Optel products in Europe, the Mideast, and Africa.

Configuration. The Optel I packs three C-MOS chips into its case, measuring 3.3 by 4.57 by 0.953 centimeters. One chip contains the countdown circuitry for time-keeping, the second integrates the calculator circuitry, and the third the buffer and driver stages for the display. The 1-second time pulses are derived from a 32-kilohertz crystal oscillator whose frequency is counted down by a 15-step divider network.

The power pack consists of four 1.5-volt silver-oxide batteries, each about 15 millimeters in diameter and 4 mm thick.



For complete technical data, write for any of the above-mentioned Engineering Bulletins to: Technical Literature Service, Sprague Electric Company, 35 Marshall Street, North Adams, Mass. 01247.



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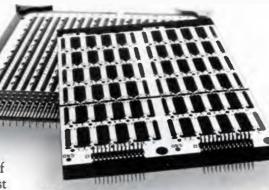
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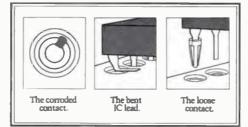
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### Washington newsletter

Recession's impact on aerospace jobs seen slight in '75 Jobs for engineers and scientists in America's aerospace industries will remain more stable in 1975 than for other categories of employment, according to a new forecast from the Aerospace Industries Association. Engineering and scientific employment is expected to decline 1.8% to 163,000, compared to a 2.8% drop to 973,000 from the 1974 level in all aerospace job categories. The forecast puts most of the job losses among production workers, particularly in the transport aircraft segment. Stretchouts in deliveries of large-transports will reduce jobs to a level of 55,400 by year's end, down 13% from 1974. Employment by government contractors making missiles, spacecraft, and parts, on the other hand, is expected to remain at 209,000, unchanged from last year. The AIA developed its forecast using data from 48 member companies and the Bureau of Labor Statistics.

#### NASA gets design for 100-megabit bubble recorder

The design for a 100-megabit magnetic-bubble replacement for spacecraft tape recorders has been delivered to NASA's Langley Research Center by the Applied Physics Laboratory (APL) of Johns Hopkins University. APL researchers estimate that the bubble recorder's reliability would be 4.5 times better than mechanically-driven tape units. The 270 cubic-inch package would weigh 11.6 pounds and consume between 2.7 and 8 watts, depending on mode and bit rate. Of the \$187,370 system cost estimate, parts costs are estimated at only \$57,370. Fabrication and testing would account for the rest.

Magnetic bubble chips with 262, 144 bits on each 250-mil-square chip are called for in the recorder. The \$50 chips, arranged in a non-recirculating delay-line shift-register configuration, would have bubble diameters of 2.3 micrometers. APL says NASA has favored bubble technology over charge-coupled devices because bubbles "have the edge in storage density, power consumption, and radiation hardness," and don't lose their data when power is removed, as CCDs do.

Up to \$20 millionUpfor surveillance4in plane studiedJ

Up to \$20 million in electronic surveillance gear may be needed for the 41 coastal-patrol aircraft the U.S. Coast Guard is considering. A Coast Guard official says a decision on the twin-engine planes is expected in June or July. The special sensors needed would include microwave radiometers, low-light television cameras and infrared and ultraviolet line scanners, he says, adding that such orders would average about \$500,000 per plane. It's known that Rockwell International, Hawker Siddeley, and the German-Dutch combine VFW-Fokker GmbH are vying for the aircraft award.

#### Huge market seen in FAA R&D plan for VOR systems

The FAA next year will begin R&D on solid state VOR and Vortac airport transmitters to replace aging tube-type vhf and uhf units. A request for proposals on prototypes will be released in 1976. Meanwhile a senior FAA official predicts an eventual "billion-dollar market worldwide." About 1,000 tube-type VOR and Vortac transmitters, many of them close to 30 years old, are currently in use for commercial and high-performance general-aviation pilots to give them bearings at more than 10 miles from an airport.

### Washington commentary

#### The coming COM explosion

Nowhere is it more difficult to change the status quo than in the Federal Government. Usually it takes a crisis of major proportions to redirect Federal policies or programs—and one such crisis is developing as Government computer use increases. Agencies find they are drowning in inventories of paper printouts. Government production of paper reports, studies, regulations and rules has always been huge, of course, but now, thanks to the computer, it is not only overwhelming but expensive as well.

The General Accounting Office, in cooperation with the Office of Management and Budget, the Department of Defense, the General Services Administration, and others, hopes to change all that. Their weapon in the fight to cut back on the cost and bulk of EDP printouts is computer-output-microfilm--the combination of electronics and microphotography known as COM that converts computer printouts directly to microfilm.

#### Slow to grow

If GAO succeeds in getting Federal computer users to follow the Pentagon's lead in converting to COM systems, then the market can be expected to expand far more rapidly than it has since the technology was first developed in 1958. By the end of this year, only 3,000 COM systems will have been installed nationwide. Compared to the number of computers in use, the market is still small—the Federal Government alone either owned or leased 7,830 computers in 1974.

The economies inherent in COM are formidable, in GAO's view. A system usually consists of recorder/developer with an annual rental of about \$50,000, plus a microfilm or microfiche reader with a purchase price ranging from \$70 and \$1,400, depending on its size and sophistication. Machine readers able to print out fullsize copies of the film on demand are an option and cost between \$1,000 and \$4,000.

With a system of this sort, GAO figures the production cost of 5,000 pages of computer output could be cut from \$194-\$44 for paper and \$150 for labor-to \$20.50, of which \$8 would be for film and \$12.50 for labor. Storage and shipment of the film or microfiche would be far less than for paper, of course, cutting costs even more. An agency generating 500,000 pages of paper reports per month could halve its output cost by converting to COM.

One of the big economies for large-scale COM users is the system's high-speed output: one

COM recorder can produce as much as 30 paper printers. Some computer printers can run as fast as 2,000 lines a minute, although a 1,000line rate is more typical. The average COM recorder, on the other hand, generates 20,000 lines a minute, and some can go to 50,000. Moreover, they can handle colors, charts, graphs, and varying sizes and styles of type, all of which, GAO points out, "make reports more meaningful to users."

An obvious question emerges: if COM is so great, why don't more people use it? GAO's answer translates simply as widespread ignorance of COM's existence among Government systems designers, compounded by human resistance to change.

Most systems planners either don't even consider COM or, if they do, they limit themselves to simple feasibility studies comparing only the costs of paper and film. GAO wants more "comprehensive costing of alternatives," including all direct and indirect charges. Acknowledging the human factor, GAO admits that "almost everyone has worked with paper and is comfortable with it." while COM reports require a machine reader and can't be marked up. Only a good training program could change this bias for marking up paper printouts.

#### **Beating the drums**

By July, the GAO-sponsored steering committee set up two years ago plans to issue its final report on the performance of a pilot COM center set up at a Navy installation near Norfolk, Va. Beyond that, the group is considering proposing a Federal policy on acquiring and using COM systems, as well as the need for equipment standards. The General Services Administration, chief Government computer buyer, is readying a handbook for all agency managers covering analysis and design of COM systems. In addition, it has set up a Federal Government Micrographic Council to promote COM and similar cost-saving technologies.

As for promoting the use of COM centers for multi-agency use, GSA says its efforts "have been discouraging." Though the centers—a con-, cept that turns on the ever-economical GAO are unlikely to be widely accepted by agencies that prefer their own computers to be complete with output devices, the prospects for getting more users to adopt COM for their in-house systems are encouraging indeed. When the Government leads, others will surely follow.

-Ray Connolly

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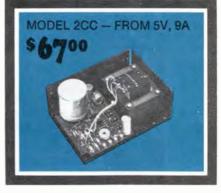
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### **Electronics international**

Significant developments in technology and business

### Sony develops non-contact switch that operates by magnetoresistance

The key ingredient in a precise noncontact switch for industrial control systems is a venerable physical effect-magnetoresistance. After workers at the Sony Corp. Research Center developed a small transducer using the effect, the company's subsidiary Sony Magnescale Inc. was brought in to develop systems. The resulting products show positioning repeatability of better than  $\pm 1$  micrometer.

Sony claims that by using magnetoresistance it can produce devices that are remarkably free from temperature effects, compared with other magnetic sensing devices. These devices can statically detect magnetic information recorded on ribbons, cards, or drums. This ability should enlarge the field of application for the magnetoresistance devices to a large range of jobs in control, measurement, and retailing.

The basic transducer uses serpentine patterns of thin-film ferromagnetic material on a glass-coated alumina substrate. Each pattern is designed so that most of the path length is along parallel lines, which are connected to each other by short lines at alternate ends. Two of these patterns, on the same plane but running at right angles to each other, a bias magnet, the package, and leads complete the transducer.

**Bias direction.** Two types of transducers are available. Based on the same type of magnetoresistance device, they differ in their direction of magnetic bias. For one type, the activating element is a magnet that can be mounted to pass as far as 6 millimeters from the transducers. Although the system provides relay closure as output, the transducer signal is analog. Output is relatively large-70-80 millivolts for a  $10-\mu m$ motion-and a long cable can be used to link the transducer to the remainder of the system.

For the second type of transducer,

the sender is unmagnetized magnetic material, which can be as small as a 0.5-mm-diameter wire or needle. With this arrangement, the sensitivity is lower, and the clearance must not exceed 0.8 mm.

The thin film used in these devices is an alloy of nickel and cobalt. When current flows through the thin film while subjected to a magnetic field, the alloy's anisotropy leads to a change in resistance proportional to the change in the direction of the magnetic field. In general, resistance is maximum when the direction of the current and the magnetic field are parallel, but minimum when they are perpendicular.

The device's two thin-film patterns form a center-tapped resistor, which is attached to a bias magnet and become two arms of a bridge circuit. Disturbance of the bias field by the sender magnet's field produces an analog output curve that resembles a somewhat rounded top hat. Addition of waveshaping and power circuits enables the signal to drive a relay.

Normally, the bias magnet biases the device to saturation. Then, performance depends only on the direction of the magnetic field, not on its value. Saturation bias is on the order of 50 oersteds. Peak-to-peak output voltage is 160 millivolts with an 8-volt power supply and 270 millivolts with a 12-v supply. Power dissipation is 25 and 100 milliwatts, respectively.

#### Around the world

#### Laser and computer aim British tank's guns

The British army may retrofit its 900 54-ton Chieftain tanks with a fire-control system that uses a laser and digital computer to aim their 120-millimeter guns with a new degree of accuracy. The system may also be adaptable to other tanks. Marconi Space and Defense Systems Ltd. has received a \$2.4 million contract to complete development of the system, which is so compact that it allows the tank to carry just as much ammunition as before.

The laser range-finder, made by Barr and Stroud, has about a 10-kilometer range, and the Marconi 12-12P computer measures only 11 by 12 by 20 inches. The laser is charged automatically when the gunner selects the ammunition by means of controls on a handle he manipulates with his left hand. As the gun is loaded, the gunner lays the sight's aiming mark on the target and tracks it. When he presses a switch, the computer calculates the speed and range of the target, adjusts the aiming mark, and aims the gun.

#### Minicomputer runs pattern analyzer

Classification of chromosomes has been reduced to only a few minutes by a digital system based on an industrial-television camera, a memory, a minicomputer, and a TV monitor. The pattern-recognition system, which may be adapted for such uses as analysis of cell structures, was developed by French researchers, mostly engineers working on doctorates at the Commissariat à l'Energie Atomique's Saclay Center, near Paris. Analog signals from the camera are converted to digital format, and the data is compressed by a factor of five to 10. The data then passes to a 32-kilobyte memory, built around Intel 1103s interleaved to operate at 10 megahertz. Each byte has 4 bits that indicate gray level. Cabled logic identifies connected points and isolates the patterns they form. The pattern-identifying data is fed into an Intertechnique Multi-20 minicomputer for analysis. A display channel then decompresses the data, converts it back to video format, and displays the image on the TV monitor.

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#### International newsletter

Low point reached in West German components market

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West Germany's components market has reached the bottom of its downward spiral, but it will remain there for some time before things start picking up again. That was the consensus of marketing men at the recent Hanover Fair, which is always a good barometer for the climate of the country's electronics industries. Significantly, they don't foresee an improvement in component sales before the final third of this year. Components manufacturers, whose output last year climbed by a nominal 13% to \$1.71 billion, are still suffering from sluggish orders from both consumer and industrial equipment makers. Aggravating the situation are declining export markets, which in good times account for about 30% of total production.

The downward trend in output started about a year ago, when the rate of increase in components production value fell from 22% during the first half of 1974 to 0.5% during the second half. As a result, components makers drastically curtailed factory capability—some by as much as 50% for certain types of devices. Such sharply reduced capacity, industry people say, could once more lead to supply problems if demand jumps suddenly when it picks up again, as observers say it will.

\$1 billion investment planned by French for telephone upgrading French telephone equipment makers are getting a windfall of supplementary investment from the government that should help France recover a bit from its lag in telephone service. President Valery Giscard d'Estaing announced this week that an extra \$1 billion will be added to the normal telecommunications budget over the next two years to finance a step-up in production of switching equipment and telephone lines. The breakdown between electronic switching equipment and electro-mechanical systems has not been decided. Giscard says that he wants the money to result in the installation of 900,000 more lines in France, which is among the worst-equipped countries in Europe.

Tax hike not all bad for UK consumer products makers Industry analysts are finding a possible silver lining in the British government's April 15 announcement that it will hike the value-added tax from 8% to 25% on TV sets, radios, and audio equipment, effective May 1. Although sales of color-TV receivers are expected to drop anywhere from 10% to 30% below the once-estimated level of 2 million sets this year, the net result may bring stability—if not growth—to the industry, they reason. One analyst believes that sales of black-and-white sets will rise 15%, and audio equipment will remain stable.

Since the huge stocks of unsold sets have been wiped out by buyers rushing out to beat the deadline, set and components makers may now plan realistically for the new production levels, says one componentscompany executive. An industry consumer survey indicates, however, that plunging color-TV sales may have also been caused by the increasing number of rerun programs on the BBC and commercial channels.

West Germans develop variant of spider-bonding Yet another variation on the automated-bonding of integrated circuits is being tried by researchers at West Germany's AEG-Telefunken. Developed by Georg Birglechner and his associates, the Sicon process features the galvanic growth of gold bumps at the point of contact with a spider-like frame that is used to interconnect the chip with the leads in

### International newsletter

a dual in-line package. While the company won't release many details, it says the proprietary process uses an adhesive intermediate made of an epoxy with good thermal conductivity, tinned nickel for the interconnection frame, and a tungsten-titanium-gold metalization.

The company says that in extreme-temperature-cycle tests, bonds made by the process showed a 50% failure rate after 400,000 cycles, compared with only 2,100 cycles for wire-bonded devices. What's more, throughput has been substantially improved. Where hourly output was 65 units, the new process allows 1,000 units to be finished.

Support gains for French anesthesia system

A French-developed electronic anesthesia system is slowly winning support at home and abroad as surgeons watch the progress of the pilot team that first introduced the method at Necker Hospital in Paris three years ago. At the end of this year, all 50 French state-owned hospitals will add the Anesthelec signal generator, recently marketed by Thomson Medico-Telco, to their operating-room equipment. Austrian and Japanese teams also are using the French system on a smaller scale. At the World Congress on Electronic-Anesthetic Research in Paris this month, U. S. doctors revealed that Food and Drug Administration controls still prevent them from using the system on humans within the boundaries of the U. S.

French makers market new one-board computers French computer makers are scurrying to market with a batch of new microcomputers. Intertechnique, so far mainly a minimaker, has pushed its range down into the "less-than-\$1,000" category with the Multi 2. This computer, with its central processor and 1,024 words of microprogram on a single board, contains 15 general-purpose registers and has an execution time of 220 nanoseconds. The memory can be expanded to 32 kilobytes of ferrite-core plus 8 kilobytes of semiconductor memory. Intertechnique will start deliveries—in quantities of 16 or more only—toward the end of the year.

Telemecanique also has extended its range downward with a new entry, called the Solar 16-05. It, too, has a single-board CPU, tied through a single bus to the memory and peripherals. There are 131 basic instructions and a main-memory capacity of 32,000 16-bit words. Compagnie International pour l'Informatique, the French partner in Unidata, will follow in June with a group of new products including presumably—a one-board computer.

Sony's newest Th video projector fills 8-ft screen has

Three 13-inch picture tubes add up to a 48-square-foot TV image that is twice as bright as the average movie screen. A new Sony Corp. color projection system uses three modified Chromatron color tubes, each having its entire faceplate coated with one phosphor. The usual shadow mask is absent from these tubes. The projector is placed about 11 feet in front of the screen, which measures 8 feet wide by 6 ft high. The image has a screen brightness in excess of 20 foot lamberts.

This projector is Sony's second entry in the big-screen market. Early in 1973, Sony demonstrated a projection system with a 51-in. screen. This smaller system was based on a single picture tube, using a shadow • mask and single lens to project a color picture.

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### Probing the news

Analysis of technology and business developments

### Military's laser work to be rewarded

Services don't have rangers, designators, communicators, and other devices

in stock yet, but prototypes are coming, with production in the wings

#### by Larry Armstrong, Midwest bureau manager

Lasers have yet to reach the military inventory in great numbers. But unflagging interest in laser research has poised the three services on the threshold of laser-based systems for navigation, reconnaissance and surveillance, intelligence and countermeasures, communications, and "smart" ordnance.

For example, Hughes Aircraft Co. has delivered 12 prototypes of a lightweight laser target designator to the Army Electronics Command, Fort Monmouth, N.J. One military official quips that the tri-service designator is to be "an ultracheap device that they can give to every man-just like a canteen." The Hughes prototype won't be quite that ubiquitous, but since the production price is estimated as low as \$150, the market potential is vast. And RCA Corp. has received a \$1.5 million development contract from the Army for a hand-held laser rangefinder.

In fact, "the only lasers in production now for military applications are in rangefinders, and Hughes is the only company producing them," comments Arthur W. Eichmann, manager of advanced-laser applications at Hughes in Culver City, Calif. The firm has delivered about 1,200 rangefinders and has contracts for about 500 more. The Army uses them primarily on tanks, which are too close to the ground to use radar.

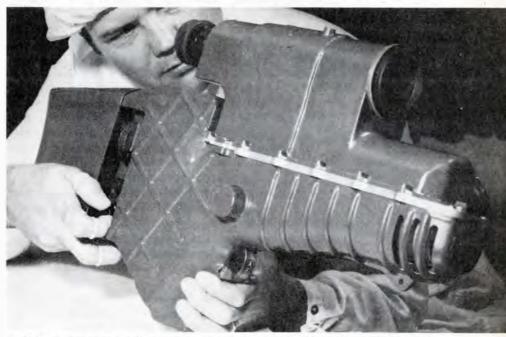
Designators. Rangefinders, however, are only a subset of target designators. "When you design a better designator, you automatically get a
better rangefinder," notes Stanley E. Wagner, chief of the Electro-optics Device branch at the Air Force Avionics Laboratory, Wright-Pat-

terson AFB, Ohio. "The only difference is the pulse-repetition rate ranging is a one-pulse operation," he says. As a result, many new target designators are designed with the silicon detector and timing circuitry needed for the ranging function.

Another Army-developed tri-service designator is the ground laserlocator designator. Mounted on a tripod, it can be carried by one man and is aimed visually. The device was developed by the Army Missile Command in support of future homing systems, such as the cannon-launched guided projectile, and Hellfire, a battlefield-support missile.

Called GLID-for its initials GLLD-it will be used by Army, Navy, and Marine forward observers and by Air Force forward air controllers, says William Tidwell, deputy product manager at the Missile Command's Precision Laser Designator office at Redstone Arsenal, near Huntsville, Ala. Developed under an \$11.1 million engineering-development contract by Hughes, the ground designator provides an interface for the Army's infrared common night sight, and a modular laser designator/rangefinder that will be used in future Army systems.

Airborne. One of those applications will be in the airborne target-acquisition and fire-control system—until last month known as the airborne laser locator designator. "The designator is only a minor part



Light touch. The sight is adjusted on an advanced prototype of the lightweight laser designator being built for the Army by Hughes. Device is designed to be used by infantry.

#### **Probing the news**

of the system." Tidwell says. "It can acquire targets, track targets, and identify and recognize targets at small standoff ranges." The laser tracker gives the system, in advanced development at Aeronutronic Ford, Newport Beach, Calif., the ability to hand off targets from ground to airborne designators.

The Aeronautical Systems division has exercised production options for 77 Pave Spike pods, containing both television and laser systems from the Westinghouse Defense and Electronic Systems Center, Baltimore, and will probably pick up an additional 60 pods this year. Pave Spike will replace the earlier Air Force Pave Knife System, an Aeronutronic Ford pod that first demonstrated the potential of laserguided weapons.

Also coming along fast is Pave Tack, another Aeronutronic Ford pod that contains a modular laser ranger/designator that's become known as the Air Force common laser. The contract for the competitively bid laser system was won last November by International Laser Systems, Orlando, Fla.

Reliability. "There have been lasers built with similar or better performance," comments Richard Wallis, chief avionics engineer for the Pave Tack program, "but on this one, we're pushing for better reliability, better maintainability." Mean time between failures is now 250 hours, but that will go to 350 hours when the device goes into production; MTBF on Pave Spike is 125 hours. The Pave Tack laser transmitter, smaller than its predecessor, fits into a package of 14 by 4<sup>1</sup>/<sub>2</sub> by 6 inches. Pave Tack also has higher power and more flexibility, including faster tracking rates and better beam divergence. In all, the Pave Tack laser system consists of four line-replaceable packages—a transmitter/heat exchanger, power supply, range receiver, and electronic logic unit.

The military is just beginning to look at lasers for uses other than target designation. The Missile Command, for example, has flight-tested its Beam Rider, a missile that rides a

#### Military's laser shopping list

The neodymium YAG laser—Nd<sup>3+</sup> ions doped into an yttrium-aluminum-garnet host—is the military's prime laser for rangefinders and target designators. Although the laser can be operated in a continuous-wave mode, the military is more interested in obtaining the high peak powers of the Q-switched, or pulsed, version. Typically, Nd YAG lasers can achieve peak powers of 10<sup>6</sup> to 10<sup>7</sup> watts with a pulse width of less than 30 nanoseconds.

Although the laser is most frequently used at its 1.06-micrometer wavelength, its impact can be extended by using it to drive a nonlinear process. For example, researchers in the 405B space-communications program use a Nd YAG laser frequency-doubled to 0.53  $\mu$ m to take advantage of more highly refined detectors and modulators available for the visible spectrum. Doubling is done inside the optical cavity by interaction of the fundamental output with sodium-barium-niobate crystals.

But the military is looking for other lasers to handle jobs that the Nd YAG, with its average power of 1 to 10 W, just can't handle. Reconnaissance applications—particularly serial imaging—require a minimum of 100 W to raster-scan an image, as well as to collect, and process the reflected light. Because of its coherent beam, a laser imager could operate at much higher altitudes than today's camera-and-flash units and image Intensifiers.

For imaging, the Air Force Avionics Lab has demonstrated a 10.6-µm carbon-dioxide laser with 6% efficiency. The 200-W device weighs only 100 pounds and occupies only two cubic feet. Another candidate is the 5-µm, 10% efficient, carbon-monoxide laser, which has an average power of 500 W [*Electronics*, March 20, p. 40]. Since different targets respond at different wavelengths and since operation at several wavelengths will eventually be necessary for combatting laser countermeasures, the military is working on a stable of devices that emit across the spectrum.

In the visible region, 0.4 to 0.7  $\mu$ m, prime candidates are dye and metalvapor lasers, including copper, gold, and zinc. In the infrared region, most of the activity is focused on the TEA (for transverse electric atmospheric pressure) waveguide laser, which some researchers claim is the best technique for getting high peak power out of a small package. Capable of operating on any of a number of gases or chemicals, its potential spans the region from 2 to 5  $\mu$ m.

laser beam and corrects itself according to the beam coming through the aft portion of the missile. "We're looking to Beam Rider to provide a basis for the future upgrading of command to line-of-sight systems," says Julian Kobler, project director for missile research, development, and engineering at the command. In Dragon and Tow, as well as other air-defense and antitank systems, for example, the laser beam would replace the wires or infrared now used.

Preguidance. The missile people are also looking at preguidance, "using a tracking system with a laser data link to remove various bias errors from free-flight rockets without adding a guidance system to the rocket," Kobler says. And later this year, Missile Command researchers will begin looking at pattern recognition and active imaging.

Laser data links and laser communications, in general, are of interest to all three services. The Navy, for example, is developing a handheld voice-communications system that looks like a heavy pair of binoculars. Based on a gallium-arsenide-diode laser, the system is designed for amphibious point-topoint communications. r.

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But the most ambitious communications project under way is the Air Force 405B program. Aiming for space-data relay rates of 1 gigabit per second between synchronously orbiting satellites, from low orbit to synchronous satellites and from them to earth, the Air Force originally funded two preliminary systems in parallel. But McDonnell Douglas Astronautics Co., St. Louis, has edged out Lockheed Missiles and Space Co., Palo Alto, Calif., for the engineering-feasibility model, to be delivered to the Avionics Lab this June-a 20-month program that's received almost \$4 million in Air Force money. П

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Transportation

### The great West Virginia compromise

U.S. to finish Phase I of Morgantown people mover for an additional

\$40 million in exchange for university's acceptance of system

#### by Larry Marion, Washington bureau

Officials at the Urban Mass Transportation Administration hope to have something special to celebrate during National Transportation Week, May 11 to 17-an agreement with West Virginia University concerning the troubled personal rapid transit system in Morgantown, W. Va. UMTA administrator Frank C. Herringer will disclose at a House Appropriations Committee hearing May 5 that university officials have agreed to permit completion of the controversial four-year-old demonstration project-at an additional Federal cost of \$40 million-in return for a pledge to accept the system.

UMTA has offered to pay 80% of the estimated \$3.5 million in startup costs to operate the completed phase 1 system-three stations, 45 cars, and 2.25 miles of guidewaywhich is now in place and undergoing full-scale testing. The system, which has 21-passenger automated cars, connects the downtown campus with two new complexes on the outskirts of Morgantown [Electronics, Sept. 11, 1972, p. 73]. UMTA officials estimate that the \$40 million will be needed to build another mile of guideway and two stations, and buy 30 more cars to complete the system. Total cost now stands at \$104 million. A sixth station and 25 cars have been dropped from the original contract.

Cost overruns. Boeing Aerospace Co., Seattle, is the prime contractor for the \$60 million-plus phase 1. But \$4 million was first spent by UMTA on partially completed sole-source procurement designs by Jet Propulsion Laboratory of Pasadena, Calif., the project manager, and Alden



Self-Transit Systems Corp., Milford, Mass., the original prime contractor. Initially, in 1967, university officials estimated that the system would cost \$18 million. By 1970, however, JPL had put the bill at \$37 million. UMTA then canceled the Alden and JPL contracts and gave Boeing a competitively bid contract in 1971 for up to \$60, but even that has been exceeded as construction and R&D costs again skyrocketed.

R&D accounted for about half the total project costs, UMTA and Boeing officials say, and electronics took a big part of that-\$15 million, according to the General Accounting Office, Congress's investigative arm. Frank Musil, engineering manager for Boeing in Morgantown, says, "We redesigned and remanufactured hardware because we wanted to improve reliability and the margin of capability. We also wanted to increase system availability. Better components and circuit design were needed." Moving people mover. Vehicle to be used in Morgantown is shown operating automatically at Boeing's test facility.

Bendix Corp.'s Aerospace Electronics Products division, Ann Arbor, Mich., designed the original command and control system, and built the first five prototype electronics packages. "We did not throw out the Bendix design. It was the starting point," Musil says.

A bumpy ride. Each driverless car contains an on-board computer that takes frequency-shift-keyed signals for speed, direction, and control from loops embedded in the concrete guideway. The on-board Bendix box had transistor-transistor-logic components to brake the vehicle. But the go/no-go brake system was inadequate, Boeing officials say. Musil says, "We had to control the cars more accurately. The cars couldn't stop within six inches of the loading gate, as specified."

Subsequently, Boeing designed

#### Probing the news

and built a "smarter" control system, using programable read-only memories to store an appropriate program for stopping the vehicle.

Boeing's vehicle-command and control system underwent the biggest change in electronics from the original, installed for the October 1972 dedication. But "the whole system, from inputs to outputs, was made redundant," Musil says. So it was shut for a year late in 1973 while the electronics and propulsion portions were replaced and new software was designed.

Says Boeing's Jack Gewin, "Bendix didn't have that much redundancy." Redundancy now includes everything from duplicate signal sensors and interface between the propulsion and command and control



systems to dual Digital Computer Corp. PDP-11 minicomputers at control stations. Many changes were the product of the normal learning curve, officials say. But critics charge that many changes came about because quick fixes were needed to demonstrate the set-up before the 1972 presidential election.

Edict. "There was an edict placed on the program—it had to be demonstrated before Nixon's reelection [in 1972]," says Vernon E. Hutton, who was the Bendix project manager. UMTA's Herringer denies this, but concedes that former Secretary of Transportation John Volpe established on October 1972 deadline for demonstrating it.

Critics, including the GAO, say the system was built while it was still being designed. "UMTA's failure to develop definitive engineering plans of an integrated system was the primary reason for the cost increases," says Earle T. Andrews, an engineer and member of the university's board of regents. "Also contributing to the excess cost was adherence to a time schedule requiring considerable overtime work."

Bendix project manager Hutton claims that Boeing took over design and manufacture of the control systems from Bendix because of poor coordination of subsystem work and high R&D costs. "There were problems with the control system. Two separate contracts—Bendix on elec-

\$

#### Tab is steep

When the Morgantown personal rapid transit system goes into operation linking the three campuses of West Virginia University, riders will have to pay three to four times the current campus-bus rate for a system that won't be able to carry the estimated rush-hour load, according to a recent consultant study. University officials estimate that studen'ts will be charged \$21 to \$26 a term, compared to \$7 for bus service. The study, by Barton-Aschman Associates Inc., Chicago, claims that system demand will exceed 2,700 persons per hour, 200 an hour more than the capacity of the planned five-station system.

tronics and Boeing on propulsion were not being properly coordinated. Stopping at stations and braking controls got intertwined, and Boeing felt it would be difficult to coordinate two contractors," he says.

Boeing's Musil says the change was "principally due to cost. We felt we could get a better product for the money," he says. Herringer and GAO say that Boeing spent \$3 million of its own funds to redesign the control system. Boeing was allowed to claim proprietary rights to the new system, although it must license it to royalty-paying users, he says.

Boeing has yet to fully test the electronics. The hard-wired collision-avoidance system, which automatically stops a car if it approaches a stalled vehicle, has been augmented by a software shut-down program at the control station, Mu-

sil says. Car tests began last month,
 although full-scale operation will begin next fall, according to the original plan, he notes.

Samy Elias, representative of the university, says that UMTA offered the university the right to refuse the project. But an "agreement in principle" has been made, Elias says, to accept the system. The present system is not what he envisioned eight years ago, though. "We really didn't want such a sophisticated project," he says. But, says Herringer, the "sophisticated project" accom-

 plished its national mission to demonstrate a new technology.

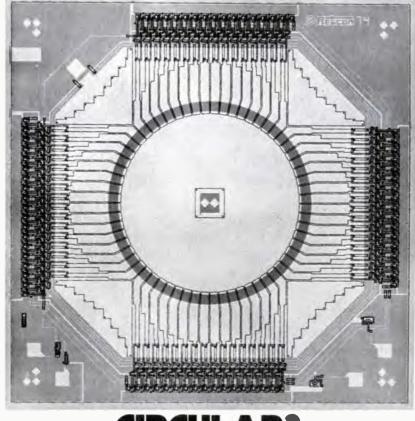
It also taught the aerospace industry a lot, say Boeing and Bendix engineers. Bendix's Hutton points out, "we learned a lot on safety areas. Safety in [ground] transportation is the opposite of an airplane. In the aerospace industry, you put redundancy in to keep the plane going at all costs. The whole design philosophy is to keep it go-

ing. But in transportation, a different kind of safety is needed. If
 something fails, you don't want the vehicle to keep going, you want the vehicle to stop." Boeing knew that it

needed more redundancy when PRT
 was first designed, but, Musil says
 they didn't realize how much would

be needed. "We can't plead total ignorance [of what would be needed], but we did learn a lot." □

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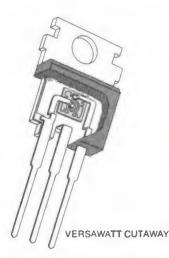
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2N6530/32/33*	1000 @ 5A/1000 @ 3A*	80/100/120	NPN
2N6531	500 @ 3A	100	NPN
RCA120/21/22	1000 @ 3A	60/80/100	NPN
RCA125/126	1000 @ 3A	60/80	NPN
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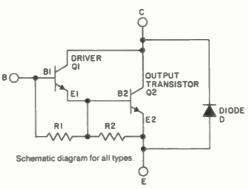
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#### Probing the news

Management

### Rockwell's Williams sees the big picture

The president of \$898 million Electronics Operation must watch all areas of activity

Rockwell International is determined to have its business evenly divided among Government, commercial-industrial, and consumer sectors, and that puts Donn Williams in a pivotal position. Williams is president of Rockwell's Electronics Operation, which had \$898 million in sales for the fiscal year ending Sept. 30, 1974, involving products that cover all three major target areas. This should make Williams' perceptions of what's ahead for electronics a factor to reckon with at Rockwell International, and a matter of interest in related quarters of industry.

In the following interview with the editors of *Electronics*, Williams ranges across the technology spectrum from avionics to submarine navigation to wristwatch displays.

Q: How's the recession affecting you? A: In the context of the three segments I've got [Autonetics Group, Microelectronics Group], and Collins Radio Group], let's take the ones that are doing the best. Collins is having its best year ever; its orders are ahead of what we had anticipated. We're doing extremely well in our industrial-commercial microwave communications, communications switching, and automatic call-distribution systems. Profitability has increased substantially and will continue to increase in this area. We have not really seen enough to indicate the softening of the avionics market, but I can't help but believe that there must be some stretchouts for business jets and for air transport.

Q: We keep hearing that military business is holding steady in the recession. Does Autonetics reflect that? A: We are ahead of where we thought we would be on new awards, partially because some of them were slipped from last year into this year. One thing we have noticed is a shift in the placement of buys: they tend to slip. At the end of the year, we don't expect to be ahead but we expect to be pretty close to our forecast for orders. We expect to be slightly under on sales, but on target on profitability.

Q: Have there been any major new programs?

A: No. This goes back five years when I came down here and we only

had the Minuteman, the Mark II, and a little bit of SINS [Ships Inertial Navigation Systems] work. We began a whole bunch of seed efforts trying to grow small businesses. These seeds are beginning to sprout and bring some return. For example, we decided to expand in navigation, which was just in missile submarines, so we moved in and now we have all the SSN 688 attack boat navigators and we're looking forward to trying to move that into retrofit for the rest of the attack boats. Recently we convinced the Navy to put one of these on a carrier to see if it could effectively do the job of carrier alignment, and it has done it. We hope that will give us an opportunity to move into carriers.

Q: What are some of the other areas? A: We now have small contracts in ships control for both Trident and the attack submarines. We're doing work on information transfer for ships, multiplexing on ships that we began some time ago. We began doing some work on fast Fourier analysis of sonar data to determine rapidly what's out there. We have put those in most of the Navy bases where they have P-3 stations. We are now moving into the carrier fleet. Our plan is to work with the Navy to move it into submarines so the submarine commander will have

a real-time visual display. Also, we're Bell's team-member on the 2,000-ton surface-effect ship for ships control.

Q: What about other than the military?

A: Computerized fingerprint readers are going to be a tremendous business for us. There will be small terminals which would be able to tap into the bigger centers. It would

 enable an arresting officer to rapidly identify whether he has John Dil-

- linger or John Q. Public.
- Q: How long have you been working on this?
- A: Four or five years, and we now have a contract—some \$5 to \$10 million to build some of the major
- lion-to build some of the major ones for the FBI. There are other applications-for example, identification for secure-access areas.
- Q: How are things going in Microelectronics?

• A: I wish I could say they are going as well as in Collins and Autonetics.

I think they are going better now.
 We've done many things to make

them better. In July of last year we went into an unstable period in the device business. There were ups and downs, and it was very difficult for us, but it was good for us too. Up until July we were what I call a sili-

con-stuffing plant: you want more, you stuff in more silicon. After July we became a productivity-, a yield-

improvement plant. Everything we have done since then has been addressed to improving productivity,

improving yield, establishing more standardization among the devices, so we can have bigger runs of a common thing. In the last two to

 three months we have been turning around.

Q: What areas dropped?

A: Primarily devices for calculators.

Other devices, such as parallel processing systems, grow. We're doing well in automotive.

Q: What parts of the auto market?

- A: We've been working for some
- time on a contract with General Motors on LSI devices for various applications. We stayed out of seat

belts. That was not large enough integration. The main system we're selling today is the antiskid device. We're working on hydraulic antiskid with another company.

Q: Do you see the placing of a controller under the hood of a car?

A: I think it has to be there. The car has to have a microprocessor.

Q: When do you see this happening? A: I think it's evolutionary rather than revolutionary, but I think the energy situation will force lighter and smaller cars, and better use of fuel. This is going to have to lead to a microprocessor under the hood. And when they've got that microprocessor, I think they've got a tremendous number of additional things that will soon come about.

Q: Do you have an advantage as a member of the Rockwell operation?

A: I think so. The people who are somewhat concerned about automotive electronics know that Rockwell does a substantial amount of automotive business, and if anything goes wrong electronicaily they can come over and conk Rockwell and get a response. If they go to any of our friendly competitors, like AMI or TI, or Fairchild, and it isn't working, the competitor might say, "Well Jack, it just doesn't work—we've done our best." With us they've got a million clubs hanging over our head and they know it.

Q: What about the device business?

A: The big areas of device sales in the future are going to be in microprocessors. The whole memory thing is going to be up for grabs again as you come up with things faster and cheaper. That's one that we believe is an opportunity for us. The calculator device market, particularly the hand-held device market, is going to be characterized by substantially more devices. But the total revenue isn't going to be any higher.

Q: Is Rockwell firmly convinced it wants to be in the microelectronics business?

A: The answer to that is yes. Our chairman of the board has said, without equivocation, "I want to build this company for one third Government, one third commercialindustrial, one third consumer." Both he and the president have encouraged me on a continuing basis to do the right thing, nor have they ever denied me any resource I asked for-even when I built two plants I didn't need.

Q: How do you see the watch business?

A: In the watch business the distribution channels were set by the Swiss watchmakers. As a result I don't see a break in the distribution channels as there was in calculators. And I don't really believe liquid crystals or LED displays will be the final answer.

Q: What type of displays do you forecast?

A: I think electrochromics is coming along. We're working on it—it looks good. The rise and fall time isn't as good as we'd like it, and we don't know what kind of life it has. Other people are working on it, too. I think electrochromic technology offers the best chance for a goodlooking display that the public will accept almost as much as it will the analog type.

Q: How will you participate in the watch business?

A: We believe that the jewelry end of it is not really our bag, although we are keeping our options open. We have designed a device. We'll sell it, or the module, and we'll do assembly work. We'll do development work on the electrochromic displays and see where it goes.

Q: What about SOS? Do you see this as a viable technology?

A: Yes. It's going to be here. It's going to be here for certain applications.

Q: What about planning? Are you satisfied with the setup you now have in Collins, Autonetics, and Micro-electronics?

A: I said in 1970 my goal was a \$1 billion organization in electronics and we're essentially there. I said my goal was to build a broad-based, or reasonably broad-based, electronics concern. For the next few years we'll be digesting and codifying what we've got. Whenever you bring a group of people together, adjustments have to be made. We're still working them out.

Q: For the foreseeable future, is growth going to be from within?

A: Near term, I think that's right, because the capital situation is not very good at the moment.

**Commercial electronics** 

### Europe gets 'thinking' traffic lights

Philips plans international sales blitz with its modular system, which uses microprocessors for individual signal controllers

#### by John Gosch, Frankfurt bureau manager

**European cities** are dotted with squares, circles, and other complex intersections. This often makes them a tourist's dream but a motorist's nightmare—and a bright hope for makers of "intelligent" traffic signals individually controlled by microprocessors.

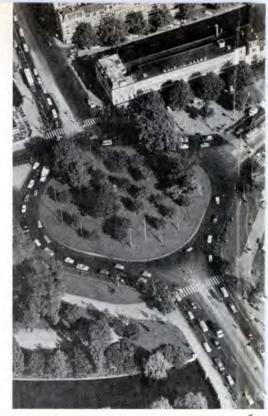
The U.S. has more computer-controlled intersections than Western Europe, but most American city streets are laid out in checkerboard fashion. This makes it easier for one computer to handle an entire grid. So while some American intersections are managed by minicomputers, there is no pressing need for such on-site intelligence. But European cities are another story.

There, a new approach utilizing intelligent modules made by Philips Telecommunications Industries in Hilversum, the Netherlands, allows traffic authorities to buy only what they need or can afford. In that way, they can extend control piece by piece from isolated intersections to larger city districts.

Local intelligence in traffic signals is provided by a rugged microprocessor developed specifically for use outdoors. On printed-circuit boards installed in roadside cabinets, the processor operates at  $-20^{\circ}$ C to  $+70^{\circ}$ C. A prototype system is already operating in the Hague, capital of the Netherlands, and another one will go to Pietermaritzburg, South Africa.

Development. "We have poured millions of dollars into developing the new hardware, its software, and for studying the market our equipment will enter," says Albert L. Bloemendaal, assistant marketing manager at the Philips traffic-control group in Hilversum. And as might be expected, the Dutch electronics giant is aiming its new equipment at the international market.

That market promises to be an enormous one. Although Western Europe is already well advanced in traffic-control equipment—it's ahead of the U.S. in handling complex intersections—Bloemendaal says the old continent still offers a large sales potential. Of the vast number of conventionally controlled intersections, "only" 20,000 of them are controlled by computer. Even in West Germany, whose 9,000 computer-controlled intersections are



In and out. This Dutch intersection is typical of the many in Europe that could be controlled by new Philips concept.

the most in Europe, sales prospects are good as cities automate lights.

The Philips concept offers savings in cables, particularly in small networks where lines need be run only between the roadside cabinets and to individual traffic lights. There is also the advantage of easy programing, especially in developing countries where there's a lack of trained personnel. "With programing simple enough for even traffic engineers, there is no need to call on computer experts every time a new

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#### The process of control

The Philips intelligent-module concept has been implemented in three controllers with different microprocessor configurations.

The 86AD190 intersection controller has a processor in which are programed the traffic-control strategies for complex intersections. It has as many as 32 instruction sequences in a vehicle-actuated or fixed-time mode. The second is the 86AD146 master controller for city districts. It coordinates and supervises the operation of a number of intersection controllers and concentrates their data. The third, the 86AD147 area controller, supervises and coordinates a number of district controllers.

The microprocessor, which has modular expandable memories for a maximum of 16,000 8-bit words, accepts the data from detectors, and processes it past one- or two-word instructions for the traffic lights.

In addition, Philips has developed a small electronic 86AD182 intersection controller that doesn't contain a microprocessor and is intended primarily for the market now dominated by the simple electromechanical controller. In all four systems, a new detection-system design makes it possible to bury in the roadbed the defector/evaluator device itself. program must be entered," Bloemendaal asserts.

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Philips estimates that Europe will spend some \$300 million through 1980 for traffic control. To be sure, most of that money will be for new or modified light posts and cables, or for traffic studies, software preparation, and labor. But producers of electronic hardware will get a hefty chunk of it—about one third, or \$100 million.

Philips, which has maintained a low profile on overseas markets thus far, is determined to grab at least 20% to 30% of system sales in Europe and Latin America. However, the competition is unlikely to be caught napping. Some European companies active in traffic control are already taking a close look at microprocessors. West Germany's Siemens AG, which has thus far installed 125 traffic-control systems worldwide and is Europe's No. 1 vendor of such systems, "is busying itself with microprocessors," says Walter Hieber, European sales manager for traffic-control systems.

Competitors. In France, at least one manufacturer has developed a traffic-control system that uses a decentralized computer, but is based on cabled logic, rather than a microprocessor. Electronique Marcel Dassault's controller also offers more flexible operating modes than conventional traffic systems that depend on single central computers. Like Philips, Marcel Dassault says that a single intersection controller should be intelligent enough to adapt to particular traffic characteristics in its own zone.

In Britain, central computers for running automated traffic-control systems are preferred—partly because of a preference for the tried and true. "We are looking at microprocessors, but compared with what we've got, microprocessors are more costly," comments Albert Gregory, sales manager for GEC-Elliott Traffic Automation Ltd.

Also in Britain, Harry Phillips, sales manager for power and transport systems at Ferranti Ltd., says microprocessors have a future either as sequence controllers at individual intersections or in small-area systems controlling 30 intersections for small towns.



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#### Companies

### How Inselek was strangled

Shrinking cash flow tightened noose around SOS maker, but decision by Rockwell to drop commercial sapphire work provided fatal yank

#### by Ron Schneiderman, New York bureau manager

Sometimes, when you're only four years old, you get the feeling that the bigger boys are picking on you. That was the way Inselek Co. has been feeling—with some justification. Just as it was about to turn the profit corner for the first time last December, Inselek's hopes of becoming a factor in a new and still developing semiconductor technology—silicon-on-sapphire—began to waver seriously. What happened subsequently could serve as a classic case study of a small company waiting for an idea to pay off.

"We were going to coin money in January," said Inselek president Joseph R. Burns, as he sat in the quiet of his nearly vacant offices in Princeton, N.J. But the company manufactured and shipped only until the middle of January. Then, on Jan. 15, Inselek filed a Chapter 11 petition under Federal bankruptcy laws.

What happened? Burns says the company's troubles actually began some time ago when it got caught between its customers and suppliers. Burns says that his customers, mostly sizable electronic-equipment makers, delayed payments to Inselek; meanwhile, his suppliers, also big companies, insisted on being paid on time. "The accounts-receivables situation just got out of sight," Burns complains. "We were running profitably, but couldn't generate cash."

Disaster. Then disaster struck. In December, Rockwell International Corp. dropped its commercial SOS operation, leaving its Anaheim, Calif., neighbor, General Automation Inc., without a source for what was to serve as the single-chip cen-



**Pitch.** Inselek's Joseph Burns might be thinking he should have stayed in baseball.

tral processor in its LSI-12 minicomputer [*Electronics*, Dec. 6, 1974, p. 39]. That decision not only gave SOS a black eye, but it was a stunning blow to Inselek, which had been working with Rockwell on some second-source programs.

"Without question, the publicity hurt us," says Burns. "It scared away the financial people. They took the view that if Rockwell can't do it, how can a little company like Inselek make this stuff?" Tragically for Burns, what the financiers and some industry people apparently didn't understand was that Rockwell was trying to make a smaller, less expensive n-channel device for General Automation, instead of using the much more successful complementary-MOS-on-sapphire process.

As early as last June, Burns circulated a memo among his staff stressing Rockwell's n-channel approach. He said Rockwell's SOS-development problems at that time were "very serious." Burns's memo briefly described an n-channel switching device with p-type resistors, noting that it "appears the resistors are causing most of the problems." Ironically, Burns's memo ends with the comment that "Fortunately, Inselek is not involved" in this program.

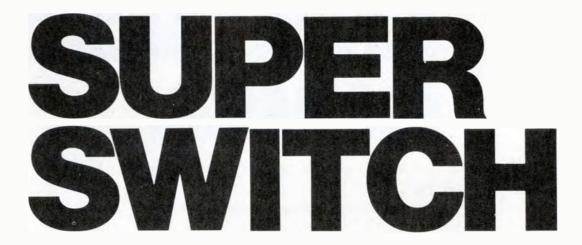
Match-up. How does Burns rate SOS against integrated injection logic? "It depends on the company," says Burns. "Those companies that are strong in bipolar will probably stay with I<sup>2</sup>L. SOS is not for Texas Instruments, but it's a golden opportunity for RCA, which has gone completely C-MOS on sapphire." In fact, Burns says that SOS will capture 15% of the total C-MOS market in two to three years. Pointing to a recent survey indicating that SOS will be a \$150 million business by 1980, he says, "I can believe that number."

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Meanwhile, Burns is talking with a number of semiconductor makers he says are interested in licenses on Inselek's proprietary production process and designs. "At a minimum, this will be a company that will collect royalties." Inselek's chances of ever manufacturing again are "very slim, if not impossible," admits Burns.

Burns, a star basketball and baseball player at Princeton University, turned down a bonus to pitch for the Milwaukee Braves. Instead, he continued his electrical engineering studies at Rutgers University, and he muses with a hint of a smile, "I'm not sure now that I made the right decision."





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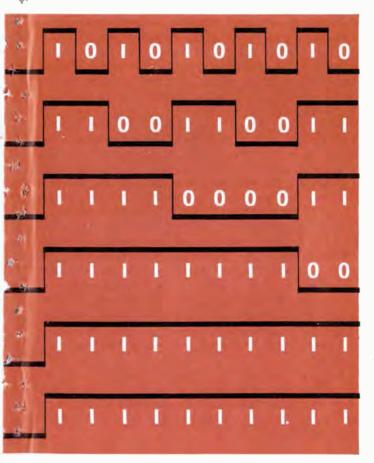
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#### **Technical articles**

# Engineering in the data domain calls for a new kind of digital instrument

Equipment based on concepts of frequency and time domain is no longer adequate for analyzing today's complex digital systems

by Charles H. House, Hewlett-Packard Co., Colorado Springs, Colo.



Debugging and troubleshooting a digital system can be an onerous task. Although many presently available test instruments are suitable for making gross checks or in-depth analyses, they aren't designed to handle most faults found in digital systems.

These shortcomings are not the fault of the instruments, which were designed to serve equipment operating either in the time domain, as defined by the mathematics of Heaviside and Laplace, or the frequency domain, as exemplified by the calculations of Maxwell and Fourier. Digital equipment operates in the entirely different data domain, according to rules laid down by Boole and von Neumann.

The importance of the data domain lies in the differences between digital and analog circuits. By understanding the concept, an engineer can more easily take the step from design requirements to hardware. The data domain is characterized by state-space concepts, data formats, data flows, and equipment architecture. Electronic-circuit design to implement these ideas plays a large part in the shift from analog to digital emphasis.

#### The data-domain problem

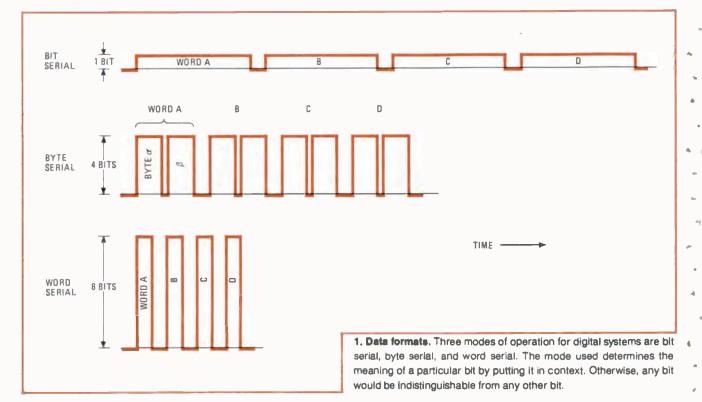
A typical data stream to be analyzed is composed of many bits of information, and, not surprisingly, every bit looks just like every other bit. Digital pulses are differentiated primarily by the choice of data format—how the bit pattern is organized into meaningful data words. For example, if one word is 8 bits long, it is possible to organize the word into 8 serial bits, 8 parallel bits, or 4 parallel bits followed by 4 more parallel bits. These formats, called bit-serial, word-serial, and byte-serial, respectively, are common in digital systems (Fig. 1).

Assume the message "data domain" is sent in ASCII code. Table 1 shows the ASCII code set, and Fig. 2 shows the data waveforms that would be sent over synchronous systems for this message in each of the three format structures. If a fault occurs—say the letter "i" is received as "y"—where can an oscilloscope be triggered, and how can the resulting display be analyzed? The answer is uncertain, and sometimes a designer or service technician must keep searching for days with instruments designed for analog analysis.

#### The digital world

Digital designs are based on words or data as a function of time or sequence more often than on voltage as a function of time or frequency. Only when the word flow

This article defines what the data domain is and why it is important in digital design and troubleshooting. It is the first of a two-part series. In the second part, William Farnbach of Hewlett-Packard will describe how to use datadomain instruments to solve problems in digital circuits.



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	1001001	1	1001011	8		LF	0101000
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	1011001	m	1011011		0011010	SOH	1000000
	0111001	n.	0111011	;	0101110	STX	0100000
	1111001		1111011		1101110	ETX	1100000
p	0000101	p		?	1111110	EOT	0010000
	1000101		1000111		1110010	ACK	0110000
	0100101			5	0001010		1000100
T	1100101	5		1	1001010	DC 2	0100100
	1010101	t	1010111	-	1011010 1101010	DC s	1100100
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is incorrect need a technician be concerned with the voltage conditions that created the words. Even when word-flow errors require analysis of electrical parameters, the number of signal nodes in the vicinity of the error complicates the use of traditional oscilloscopes in the analysis. Thus, it is helpful to define scope functions—probing, triggering, and display—in terms either of words versus event or sequence, or words versus time, rather than in volts versus time.

The job of defining instrument capabilities desirable

for testing digital systems is aided by clues from the major signal characteristics of data-domain systems:

• Digital signals are almost invariably multiline. As shown in Fig. 2, even the bit-serial format of data transmission implies use of a clock and a word-framecounter line, yielding a minimum of three simultaneous signal lines even before control signals are considered.

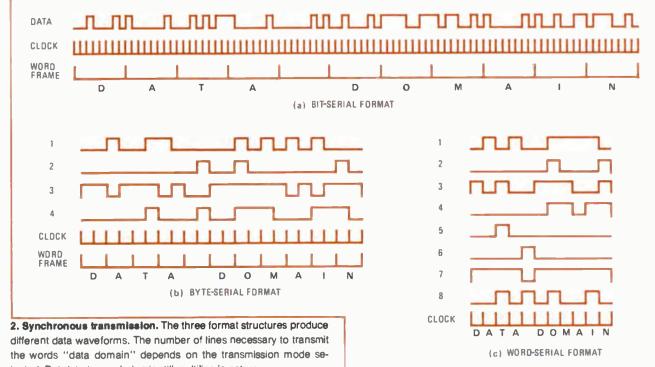
• Many signals occur only once—single-shot—as the program is executed, or else the concern is only about a single occurrence. In a page of transmitted text, for example, the letter "a" may occur many times, but be in the wrong location only once.

Many more signals occur repetitively, but aperiodically. There is no periodicity to the occurrence of the letter "a," for example. Even in architectures usually considered synchronous and periodic, such as centralprocessing units, variable-rate cycle times for different functions are becoming common. The present generation of microprocessors routinely operates in this way. Because the stimulus is seldom controllable, it is impossible to answer the classical time-domain question, "What happens after the switch is closed (or the pulse edge occurs) at time to?" Also, since an error typically occurs in a vast flow of correct data, it becomes practical to recognize the error only after it has occurred. This situation obviously requires capturing and storing the pertinent causes of error that occur prior to the error-negative-time signals-because they occur before the trigger at time t<sub>0</sub>.

• Registration within a digital data stream is accomplished by unique Boolean expressions or data words. Thus instrumentation could be designed to trigger on and index the display from the trigger event as a function of words.

• The speed of digital signals varies dramatically. If

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lected. But data transmission is still multiline in nature.

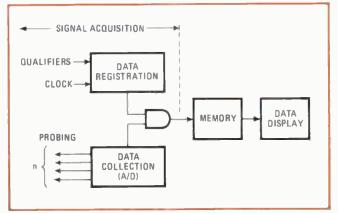
one is concerned about potential overlap of two pulses in a high-speed central processor, time resolution of 50 picoseconds is desirable. In contrast, the registration of the strobe pulse for a keystroke on an electronic typewriter may be measured in milliseconds. If an instrument is to deal with data words, the speed can be considerably slower than if it is concerned with electrical portions or components of those words. For example, in monitoring the execution of an algorithm, all that is necessary is to watch the flow of data words. When an error is detected in the algorithm, one needs to analyze the cause of that error, which may require an instrument that operates at a much higher speed.

As an extension of this example, the types of problems that exist in a digital system should be considered in terms of equipment needed to show the parameters required for analysis. A designer would have to spend considerable time with a scope to trace the execution of an algorithm, even to discover that it has an error.

The problem may be functional in that the correct function in terms of the data domain did not occur. If it did not occur as expected, the cause needs to be analyzed after the problem is located by a display of word parameters. Basically, four probable causes exist: an incorrect functional instruction may be present, a functional problem exists in hardware, an electrical problem exists in hardware, or an electrical problem from elsewhere is intermittently causing a malfunction. Obviously, one display format will be insufficient for appropriate analysis of all of these causes.

#### Data handling

Several instrument companies have introduced products designed to solve the problem of testing in the data domain. In such applications, this new class of instru-



**3. Logic analyzer.** Data-domain testing differs from time- and frequency-domain testing in the means used for probing, data collecting, data registration, memory, and data display. Shown here are the data and control-signal paths in a logic analyzer.

ments, which may be called logic analyzers, offer several advantages over time-domain test instruments because of innovative approaches to signal acquisition, processing, and display (Fig. 3).

Signal acquisition may be divided into three stages: probing, data registration, and data collection. Probing, in both electrical and mechanical terms, requires attention to the multi-node, variable-level, physically restricted areas of access to densely packaged digital hardware (Fig. 4). Data registration is essentially the triggering function, but it may include sampling strobes to indicate when data should be collected. Data is now collected for analysis by using either single- or duallevel comparators that process at a clock edge. If the clock edge is generated by the system under test, the analyzer is said to operate synchronously. If the clock is internal to the analyzer, it operates asynchronously to data.

Because the acquired signal is available in the instrument in digital form, it can easily be stored in memory. The data can then undergo further processing, if required. For example, the analyzer may generate displays other than the conventional curve of level versus time. And since events that occurred before the trigger can be stored in memory, the events leading up to a malfunction may be displayed and analyzed for probable causes of error.

Data registration—finding a unique point within a long data stream to establish the reference for a meaningful measurement—is a complex problem. Several requirements exist: a unique starting point must be recognized; a scanning area, or search window, as well as a display window, must be defined; if the scanning area is not adjacent to the starting point, a means must be provided for indexing the display with respect to the starting point, and a stopping point must be established.

In time-domain equipment, oscilloscope triggering and sweep circuits provide these functions. The starting point is determined by the slope, coupling, and threshold controls. The scanning area or display window is set by the sweep-time control. Indexing is commonly provided by a delaying sweep, which sets a time-interval holdoff between the starting pulse and the scanning area. The stopping point is provided by the sweep-holdoff circuit, which allows all circuits to reset to their initial conditions after the sweep-time circuit has finished its traverse.

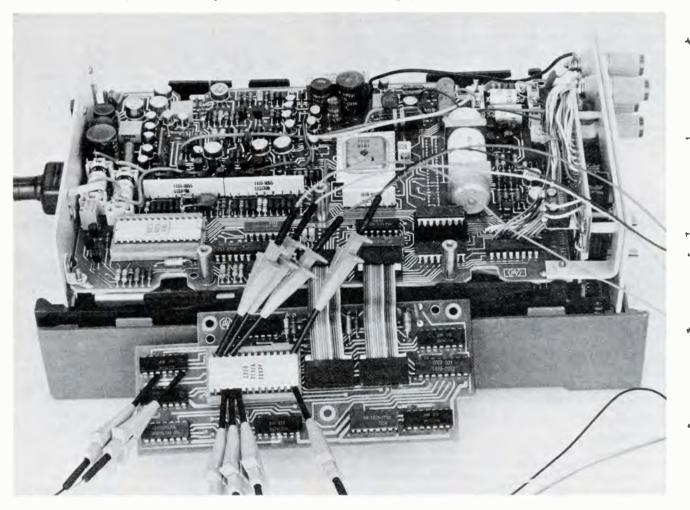
The data domain offers an analogous situation. The starting point, which may be termed a Boolean or wordpattern trigger, occurs at a certain time in the form of a unique word pattern. An indexing capability may be provided in whatever indexing parameter is convenient for the equipment under test—bits, words, time, frames, or blocks. A scanning area is defined by memory size or word-boundary conditions. And a stopping point may be determined, either by a filled memory or the recognition of another unique word pattern.

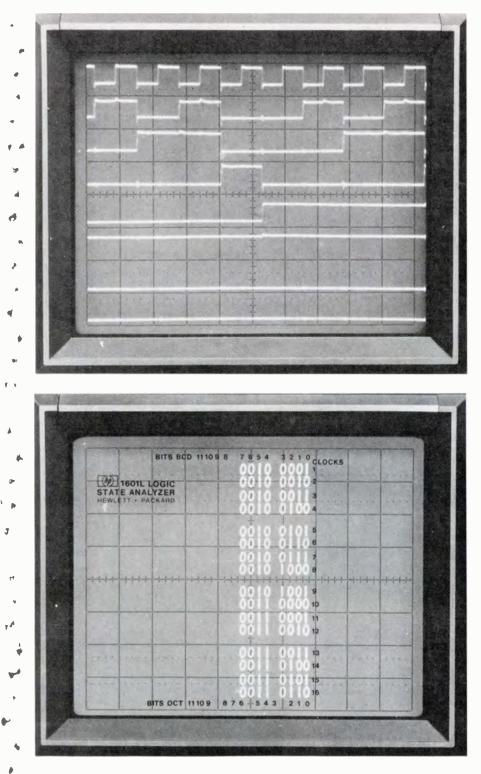
#### Instrument solutions

Data-domain test instruments that make use of these concepts are divided into three classes: logic-state analyzers, logic-timing analyzers, and logic triggers for oscilloscopes (Table 2).

Logic-state analyzers display binary data in a wordversus-event format. Because they concentrate on word sequences, they are useful in examining the functional

4. High density. Because digital systems are so densely packaged, data-domain test instruments must use innovative approaches to probing points under test. Small probes make it easy to connect these instruments to closely spaced test points.





5. Counter display. The output of a twodecade counter can be displayed by either a logic-timing analyzer (top) or a logic-state analyzer (bottom). The logic-timing analyzer display yields more information about the timing relationships between signals, but the logic-state analyzer display is more easily read, and so is more useful when information about logic levels is all that is required.

behavior of digital systems. They may provide an output suitable for triggering an oscilloscope for voltageversus-time displays when electrical analysis is required. The logic-state analyzer may also provide facilities for some correlation analyses, such as displaying a mathematical combination of two different data fields.

A logic-timing analyzer, on the other hand, displays binary data in a word-versus-time format, or it may reconstruct the original voltage waveform and display it in a pseudo-voltage-versus-time mode. Because these instruments display bit sequences, they are most useful in examining the functional behavior of subsystems and components. Some capability to analyze electrical parameters is usually included in a logic-timing analyzer so that glitches, rise times, or pulse-ringing can be detected.

Logic-trigger generators, designed for use with oscilloscopes, are simpler instruments. They may be as simple as four-input AND gates connected to scope trigger inputs to synchronize the scope with the occurrence

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		DATA ACQUISITION	1	MEMORY	DISPLAY FORMAT		
INSTRUMENT	Probing nodes	Collection repetition rate	Registration trigger and index	Negative-time information	Parameters	Speed	
Logic state analyzer	Many	Single shot, aperiodic, periodic	f (Word), f (Event)	Yes N words	Word vs Event A⊕B	Word rate	
Logic timing analyzer	Many	Single shot, aperiodic, periodic	f (Word), f (Event)	Yes mN words	Word vs Time Pseudo V vs Time	m Word rate ~Voltage rate	
Oscilloscope trigger generator	Many	Single shot, aperiodic, periodic	f(Word). f(Event)	-	-	-	
Oscilloscope	Few	Single shot – 1, 2 channels, periodic	f(Voltage), f(Time)	No	Voltage vs Time	Voltage rate	
	LEAST	SIGNIFICANT DIGI	т				
		SIGNIFICANT DIGI	T 1111	0	20 40	60 80	
	LEAST 0000 1			1	21 41	61 81	
				1 2	21 41 22 42	61 81 62 82	
0000				1	21 41	61 81	
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0001				1 2 3 4 5 6 7 8 9 10 11 12 13 14	21       41         22       42         23       43         24       44         25       45         26       46         27       47         28       48         29       50         30       50         31       51         32       52         33       53         34       54	61         81           62         82           63         83           64         84           65         85           66         86           67         87           68         89           70         90           71         91           72         92           73         93           74         94	
0001				1 2 3 4 5 6 7 8 9 10 11 12 13	21       41         22       42         23       43         24       44         25       45         26       46         27       47         28       48         29       49         30       50         31       51         32       52         33       53	61         81           62         82           63         83           64         84           65         85           66         86           67         87           68         88           69         89           70         90           71         91           72         92           73         93           74         94	
0001				1 2 3 4 5 6 7 8 9 10 11 12 13 14 15	21       41         22       42         23       43         24       44         25       45         26       46         27       47         28       48         29       49         30       50         31       51         32       52         33       53         34       54         35       55	61         81           62         82           63         83           64         84           65         85           66         86           67         87           68         88           69         89           70         90           71         91           72         92           73         93           74         94           75         95	
GNIFICANT DIGIT				1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16	21       41         22       42         23       43         24       44         25       45         26       46         27       47         28       48         29       49         30       50         31       51         32       52         33       53         34       54         35       55         36       56	61         81           62         82           63         83           64         84           65         85           66         86           67         87           68         89           70         90           71         91           72         92           73         93           74         94           75         95           76         96	

(a) STATE MAP

(b) DECIMAL CODE DISPLAY

6. Variety. Logic states may be presented in many ways. Two of them are shown here. The state map (left) is a graphic presentation that clearly shows the stages through which a counter steps. The decimal code display (right) is another way to show the same thing.

of a particular parallel word. They may also include digital counters to delay triggering by a set number of events, or shift-register comparators to allow bit-serial word recognition for triggering.

Each type of data-domain instrument, of course, has both merits and limitations for different applications (Table 3). For example, a logic-state analyzer is the best choice for the purely functional tests of verifying a counter output sequence or checking a microprocessor program. A logic-timing analyzer is more suitable for such essentially electrical measurements as checking logic-threshold noise immunity and propagation-delay times. A logic-trigger generator may be adequate when cost is a consideration and an oscilloscope is readily available.

A common application can illustrate how these con-

siderations affect the choice of analysis tool. The countsequence output of a two-decade decimal counter can be displayed by either a logic-state analyzer or a logictiming analyzer (Fig. 5). The timing analyzer display looks much like what might be expected from an oscilloscope-if that time-domain instrument could handle eight channels simultaneously. Although this timing diagram yields more information than does a truthtable display, its greater complexity makes it less useful than a truth table when only functional representation of the circuit under test is required.

For multilevel data, the relative ease of reading a word-encoded sequence by means of a logic-state analyzer is obvious. In contrast, reading several binary-level channels by means of a logic-timing analyzer is extremely difficult. For example, checking the execution

TYPE	ADVANTAGES	LIMITATIONS	CURRENT EQUIPMENT
Logic state analyzers	Multichannel single-shot Multichannel negative-time Display of words	Lack of voltage-vs-time capability	Hewlett-Packard 1601L Hewlett-Packard 5000A
Logic timing analyzers	Multichannel single-shot Multichannel negative-time Familiar timing diagram	Lack of word format Higher cost for voltage-vs- time resolution	Biomation 810D, 8200 E·H Digiscope (AMC 1320 Iwatsu LS-6211
Logic trigger generators	Everyone owns a scope Lower cost for voltage-vs- time resolution	Lack of negative time Lack of multichannel single-shot Lack of word data	Hewlett-Packard 10250A, 10251A, 10252A Hewlett-Packard 1620A Dumont 2100A Tektronix 821A Tektronix DD501, 5B31, 7D11, 7D15

0000 0000 0000 000 000 010 0000 0001 0000 000 0000 0000 0010 000 100 0000 0011 0000 0000 0100 0000 00 010 0000 0110 0000 00 00 110 0000 0111 0000 001 0000 1000 0000 000 010 010 001 0000 000 0000 0000 000010 0001 0000 0000 0010 юоо 0000110 000 000 0011 0000 0000 0000 0100 0000 001 0000 0101 0000 001 010 000 HEXADECIMAL OCTAL

7. Legibility. Twelve-bit patterns can be broken up into groups of 3 or 4 bits to make reading easier.

of a branching algorithm is much easier with a logicstate display than with a logic-timing display, especially if long wait loops or idling loops are involved.

#### **Clearer presentations**

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Of course, it is possible to develop displays that are even more easily readable for functional checks. Two are shown in Fig. 6. The first is a graphic map of the binary words of a counter output. The intersection of a row, which denotes the least significant digit, and a column, which represents the most significant digit, is a unique dot position signifying a unique word.

The dot at the upper left-hand corner represents the word 00000000, the dot in the upper right-hand corner the word 00001001, and the dot at the lower right-hand corner 10011001. The intensity of the display increases

as the trace nears a new point, so the direction of flow between states can be determined. If an unauthorized state occurs, the access path to that state can readily be determined. If a necessary state does not occur, it is obvious which did not and what occurred instead.

Figure 6 also shows a decimal-code display of a counter output. This is easier to read than its binary-coded-decimal equivalent, as the BCD equivalent is easier to read than a voltage-versus-time plot. The code conversions possible for the data domain are numerous and varied; instruments currently provide only the most elementary of them—binary equivalents that can be organized into 3- or 4-bit bytes for easier reading of octal, BCD, or hexadecimal data (Fig. 7).

When analyzing why a data error occurs, as opposed to finding whether or where, it frequently becomes important to display the word events line by line, usually as a function of time. For this task, scopes and logictiming analyzers are better than logic-state analyzers. When an error has been found, the cause—a glitch, a noise spike, or a faulty instruction-must be found. A timing analyzer or a scope allows the user to magnify the area surrounding the fault and watch for unexpected level transitions. This analysis requires attention to occurrences of much shorter duration than a data word, which increases the required data-collection rate of the test equipment. Consequently, logic-timing analyzers should be n times faster than logic-state analyzers for the same data fields, where n subcycles of resolution are required to analyze a data error.

No single product covers all requirements, and even if all the capabilities were incorporated in a single instrument, it would cost too much and be too complex for many jobs that one instrument—a logic-state analyzer, logic-timing analyzer, or logic-trigger generator could easily perform. The message is clear: digitalequipment problems require data-domain instruments for solutions. Instrument manufacturers are beginning to recognize the need and build appropriate test equipment. The digital designer can only benefit from this new approach to problem-solving.

#### **Designer's casebook**

## Buffer keeps noise from triggering thyristor

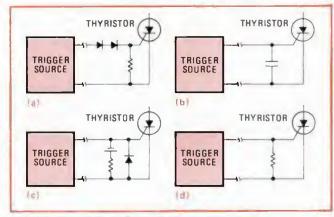
by L. R. Rice

Westinghouse Semiconductor Division, Youngwood, Pa.

Certain shortcomings in passive noise-rejection networks have led to development of an active circuit designed to prevent false triggering of thyristors. Such undesired firing can occur when noise transients cross the thyristor gate conductors, and can produce fluctuations of load power, oscillations in control circuits, and equipment damage. The offending pulses usually arise from reactive-load energization or de-energization, such as the discharge of a capacitor or the switching of a relay.

In the field, passive networks that discriminate against both signal and noise, such as those shown in Fig. 1, are often used, but they are impractical at times and some application problems simply cannot be solved with these techniques. Therefore an active circuit, consisting of a buffer connected between the trigger source and the thyristor gate, is needed.

As shown in Fig. 2, this buffer consists of an RC integrating circuit, a comparator, and a pulse generator. An incoming voltage, either signal or noise, charges 0.02microfarad capacitor C through resistor R. The 2N697 comparator amplifier turns on when the capacitor voltage reaches the threshold value equal to the sum of the "Now with White-Westinghouse Corp. Mansfeld, Ohio.



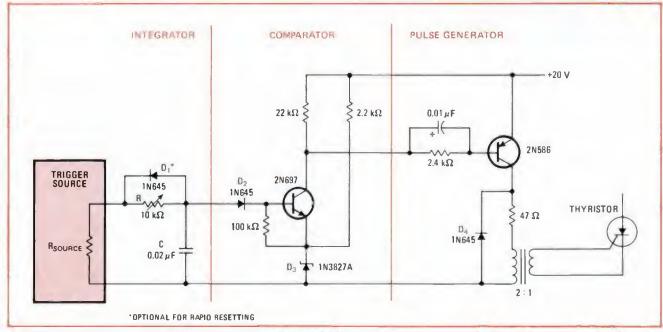
1. Quick fixes. Noise in thyristor gate lead is sometimes suppressed by one or another of these means: (a) diodes raise threshold voltage; (b) capacitor shunts high frequencies; (c) saturated diode reverse-biases gate; (d) resistor decreases gate sensitivity.

voltage drops in diode  $D_2$ , the base-to-emitter junction, and zener diode  $D_3$ . This threshold voltage is given by

$$V_{\rm TH} = V_{\rm diode} + V_{\rm BE} + V_{\rm zener} = (1.0 + 0.45 + 6.0) volts = 7.45 volts$$

When the capacitor voltage reaches this value and turns on the comparator, the 2N586 pulse generator starts to conduct and fires the thyristor.

Variable resistor R is adjusted so that the time constant RC is large enough to prevent noise pulses from charging C to threshold. For example, if the noise ambience can be represented by a 50-volt pulse of 1-micro-



2. Buffer. Integrator prevents false triggering of thyristor by discriminating between genulne trigger signals and noise transients. Trigger signal must last long enough to charge capacitor C to the threshold voltage of the comparator, which then turns on the pulse generator. Variable resistor R permits adjustment of the charging-time constant so that noise pulses cannot charge C to the comparator's threshold.

second duration, the value of R that would allow C to just reach threshold in 1  $\mu$ s is found from the charging equation

$$V_{\rm C} = V_0 - V_0 exp(-t/RC)$$
  
7.45 = 50 - 50 exp(-1/0.02R)  
exp(-1/0.02R) = 0.85  
R = 300 ohms

Therefore, to prevent the  $50-v/1-\mu s$  noise pulse from firing the thyristor, R is made a bit larger than 300 ohms.

After the noise pulse has ended, capacitor C discharges back through R, or through diode  $D_1$  if quicker recovery is required.

A signal voltage from the trigger source charges up

Two diodes protect logic-level translator

by P. R. K. Chetty Indian Scientific Satellite Project, Bangaiore, India

A level translator is used to interface between two circuits that operate at different logic levels. But the translating transistor (or level-up transistor) is often burned out when its load is accidentally short-circuited to ground. The addition of two diodes to the conventional level-up circuit can protect the transistor. Even a transistor that operates at 30 volts (as well as those meeting lower voltage requirements) can be safeguarded by the circuit modification described here.

The conventional translation circuit (or logic level-up

the capacitor just as a noise pulse does, but the signal duration is made long enough for the capacitor to reach threshold. If the trigger signal is 12 volts, for example, and R has been set for 300 ohms, then the signal must be applied for at least a time duration t (in microseconds) given by

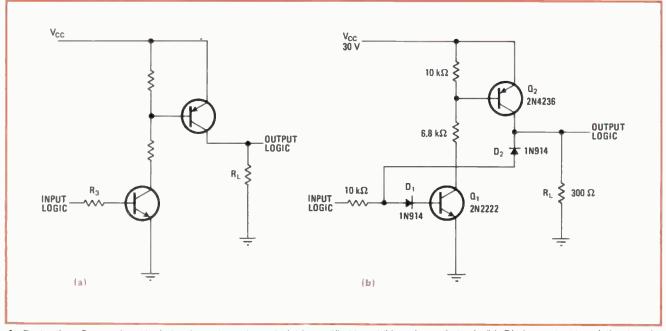
$$7.45 = 12 - 12 \exp[-t/(300 \times 0.02)]$$

or  $t = 6 \ \mu s$ . Thus the 12-v trigger signal must last for 6  $\mu s$  to fire the transistor.

Because this circuit delays the normal firing point to achieve noise rejection, timing in the trigger source may require adjustment if not controlled by feedback from the load.

circuit) is shown in Fig. 1(a), and a modified version with two protection diodes added is shown in Fig. 1(b). The component values shown are chosen to provide a normal load current of about 100 milliamperes. In normal operation, when the input logic is high (logic 1), diode  $D_1$  is forward-biased;  $Q_1$  is turned on, and therefore  $Q_2$  is turned on. Diode  $D_2$  is reverse-biased, so the output-logic voltage across the load is nearly  $V_{CC}$ . When the input logic is low (logic 0), the transistors are turned off, and the output logic is zero.

If the output load is shorted to ground when the input is a logic 1, the anode of  $D_1$  is above ground only by the amount of the forward-voltage drop through  $D_2$ . This voltage is not great enough to let  $Q_1$  conduct because a voltage of at least two diode drops,  $V_{D1}$  and  $V_{BE}$ , would be required to turn on  $Q_1$ . Therefore  $Q_1$  is turned off, and, as a result, transistor  $Q_2$  is turned off too, which prevents it from conducting a destructive current straight to ground. The circuit remains shut down as



1. Protection. Conventional logic-level translator shown in (a) is modified by addition of two diodes in (b). Diodes protect translation transistor Q<sub>2</sub> from destructive current that would otherwise flow if load resistor were short-circuited. Diodes turn off both transistors, so no current is drawn from supply while load is shorted. In normal operation, load current of about 100 milliamperes is unaffected by diodes.

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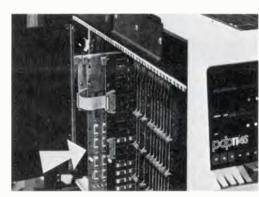
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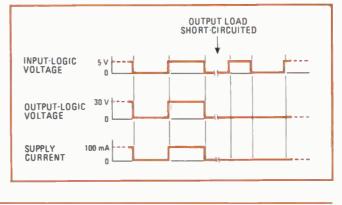
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2. Waveforms. During normal operation of the logic-level translator, the output voltage and the current from the  $V_{CC}$  supply go on and off as the input logic goes high and low. If output load is short-circuited, diodes turn off transistors so that no currents flow.

long as the load is short-circuited, and it returns to normal operation when the short is removed.

Levels of input-logic voltage, output-logic voltage, and current from the high-voltage supply are shown in Fig. 2 for both normal operation of the circuit and the short-circuited-output condition. No current is drawn from the  $V_{CC}$  supply while the load is grounded.



## Power-supply add-on yields variable-ratio output

by Ying-Lau Lee Cambridge, Mass.

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A single-ended power supply can be converted into a double-ended supply with the addition of an operational amplifier, a transistor, and a few resistors. The two output voltages need not be equal and in fact can be made to have a ratio as big as 10:1 with the proper choice of resistor values.

The circuit is simple and works essentially as a parallel regulator. Potentiometer  $R_1$  is set to the desired ratio of  $V_1/V_2$ ; the 741 operational amplifier then compares the potentiometer voltage with the voltage at the collector of transistor Q and tries to minimize the difference by biasing Q to produce that ratio. If  $V_2$  is too large, for example, the op amp drives Q farther into conduction. The drop across Q (i.e.,  $V_2$ ) then decreases.

The values of resistors  $R_2$  and  $R_3$  depend upon the maximum load allowed, input voltage, output voltage ratio, and transistor current gain  $h_{FE}$ . Approximate val-

ues for these resistors are calculated as follows:

$$R_2 = 0.8 (V_1/V_2) R_{L2}$$
  

$$R_3 = h_{FE} V_{IN} R_{L1} R_2 / V_1 (R_{L1} + R_2)$$

With  $R_2$  and  $R_3$  fixed,  $V_1/V_2$  can be varied  $\pm 10\%$  by adjustment of  $R_3$ .

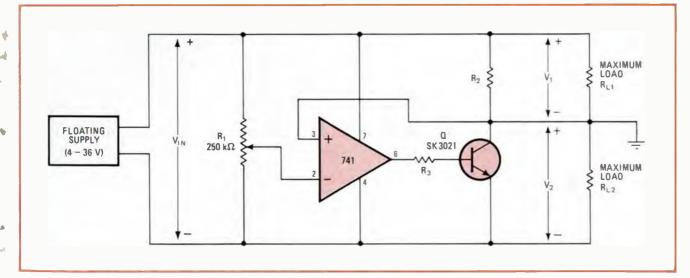
If the outputs were balanced, no current would flow to ground. For unbalanced outputs, Q and  $R_2$  carry the ground current. Transistor Q must be able to dissipate a power given by the following equation:

$$P_{\rm D} = V_1 V_2 (R_{\rm L1} + R_2) / R_{\rm L1} R_2$$

The SK3021 transistor that is suggested in the schematic can dissipate 35 watts, but a lower-power device will be satisfactory in many cases. If Q drains too much current from the 741, a Darlington pair should be used to provide greater current gain.

Regulation of the output voltages is approximately that of the floating supply that is their source. The minimum value of output voltage  $V_2$  is about 3 v (limited by the 741). The 741 is used for the operational amplifier because it is internally compensated and has overload protection.

Designer's casebook is a regular feature in Electronics. We invite readers to submit original and unpublished circuit ideas and solutions to design problems. Explain briefly but thoroughly the circuit's operating principle and purpose. We'll pay \$50 for each item published





# Achieving a fast data-transfer rate by optimizing existing technology

By combining the synchronization characteristics of group-coded recording with a time-saving error-correction method, a magnetic-tape storage system attains a density of 6,250 bits/inch at a tape speed of 200 inches/second

by Erik T. Ringkjøb, Storage Technology Corp., Louisville, Coio.

□ Speeding up the tape and packing it more tightly with data are the two ways of improving the performance of magnetic-tape storage systems. But while electromechanical limitations make it hard to raise tape speeds much beyond 250 inches per second, it's still possible to increase bit density and transfer rates by careful selection of recording and error-detection and -correction methods.

The latest tape units achieve 6,250 bits per inch, or about four times the densities obtained less than two years ago. A 6,400-b/in. density and a quadrupled data rate were therefore the main objectives for a new tape system. Other objectives required the system also to:

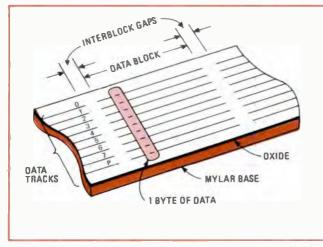
• Use phase-encoding detection circuits to compensate for tape-speed variations and skew between read and write heads.

Be able to read and write on today's tapes.

• Provide error-correction facilities that would correct errors in two tracks, rather than the usual one track.

• Shorten the gaps between blocks of recorded data from the usual 0.6 to 0.3 in., thus increasing density.

The magnetic tape that computers work with usually has a half-inch-wide Mylar base and is coated on one side with ferrite oxide. Each track on the tape has its own independent read and write head. Data is recorded



1. Tape format. A typical half-inch magnetic tape used for data recording has an oxide-coated Mylar base and records information In nine tracks. The bits are organized into 9-bit bytes, including a parity bit, across the tape and into data blocks along the tape.

longitudinally, the coating being magnetized in one direction or the other in seven or nine parallel tracks (Fig. 1). The presence or absence and direction of these flux changes defines the recorded bit as a 1, a blank, or a 0. Each bit resides in an area of tape called a bit cell, which varies in size from  $1.25 \times 10^{-3}$  inch to  $1.6 \times 10^{-4}$  in. Bit density—in bits per inch—is the reciprocal of this number. Flux changes per inch (fc/in.) describe the actual magnetization pattern and, depending on recording format, may or may not equal bit density.

Figure 2 illustrates the three coding conventions in use today: non-return-to-zero (NRZI), phase encoding (PE), and the newest method, group-coded recording (GCR), which is used in the 6,250-b/in. systems.

NRZI is the oldest format. Data is recorded in nine tracks at 800 b/in., and the coding convention is that a flux change in a bit cell represents a 1, while no change in flux represents a 0.

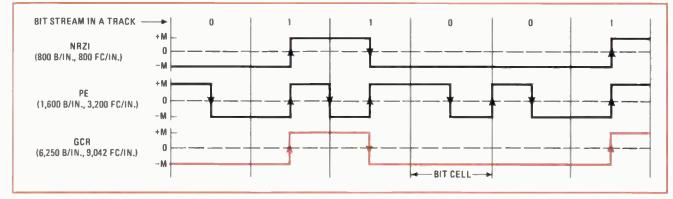
Note that the flux change denoting a 1 can be in either direction—from high to low or from low to high. The NRZI recording efficiency, defined as the highest ratio of b/in. to fc/in. for a given format, is 1.0 (bit density equals flux-change density).

However, the NRZI format has one major drawback: the code is not self-clocking and therefore limits density and hence data-transfer rate. The NRZI detection system uses a single independently running clock in the tape subsystem, which strobes the outputs of all nine read heads once every bit cell. But because the clock is not synchronized with data on the tape, it cannot compensate for variations of tape speed or for the skew between the writing transport and the reading transport.

This deficiency led the designers of the 1,600-b/in. systems to adopt the self-clocking PE format. With PE, each bit cell has a flux change at its center, and the direction of the flux change defines the bit as either 0 or 1 (0 is a change from high to low, while 1 is a change from low to high). The advantage here is that each track can have its own clocked detection circuit. Each circuit has a variable-frequency clock, which runs in a phase-locked loop with the signal from its track. Hence the clocks can track variations in tape speed, since a flux change is guaranteed to occur either once or twice per bit cell.

Also, having a separate detection circuit, each track can read independently of any other, and the bits can be grouped into bytes or characters at a later stage,

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2. Three choices. Non-return-to-zero (NRZI) recording uses a flux change for a logic 1 and no flux change for a 0. Phase encoding (PE) uses the direction of flux change for 1s and 0s. Group-coded recording (GCR) is like NRZI, but data is coded before being recorded.

compensating for any skew difference between the writing and reading transports. However, note that the PE format is less efficient than NRZI, having an efficiency of only 0.5 because a bit density of 1,600 b/in. requires a flux density of 3,200 fc/in.

#### GCR format has high density

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The most desirable recording and reading method would have been today's PE format, since it would meet most of the basic requirements. However, with a 6,250b/in. density and a recording efficiency of 0.5, the required flux-change density would have been 12,500 fc/in. But as Fig. 3 shows, when the flux density exceeds about 9,500 fc/in. on today's tape, the signal-to-noise ratio at the read head falls so low that it can not be read reliably.

The recording choice therefore was a method called run-length NRZI, which IBM has used as the basis for the format it calls group-coded recording. GCR permits the use of NRZI conventions for data recording along with the PE detection circuits and deskewing scheme. With a maximum flux-change density of 9,042 fc/in. and a bit density of 6,250 b/in., the recording efficiency is 0.69, which is 38% better than PE.

Basically, GCR uses the NRZI convention for 1s and 0s, but a restriction is added: there can be no more than two 0s in a row on tape. This guarantees that flux changes occur at least once in every three bit-cells, and the variable-frequency clock need only be able to lock onto three different frequencies—pulses corresponding to a succession of 1s, alternate 1s and 0s, and a 1 followed by two 0s. Obviously such a restriction cannot be placed on the actual data transmitted from the computer. Therefore, before data is written on tape, it is translated.

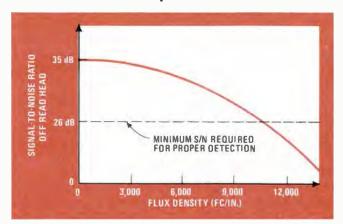
Every 4 bits received from the input-output channel are translated into 5 bits (see Fig. 4), which are then written on tape. Conversely, every group of 5 bits read off the tape are translated into 4 bits before being transmitted to the computer. Notice, in Fig. 4, that within the 5-bit recording subgroup there are no more than two consecutive 0s within the body of the group and no more than one 0 at either boundary of the group.

The data portion of the format can now be defined. An eight-byte buffer in the control unit (Fig. 5) holds seven data bytes (bytes 1-7) and one error-checking and -correction (ECC) byte which is generated in the subsystem. This eight-byte set is called a data group, and each four-byte half is called a data subgroup. Grouping data into eight-byte groups is for error-correction purposes, while the subgroups are for purposes of translation.

Data is written by translating corresponding bits (e.g. bit 1) of the four first bytes in the four-to-five code, and then recording them as 5 bits in the logical track corresponding to the bits (e.g. track 1). This takes place for all nine tracks simultaneously. After the first four bytes in the data group have been written on tape, the second four bytes are translated and written in the same manner. The resultant 10-byte group on tape is called a recording subgroup. Thus, a data subgroup translates into a recording subgroup and vice versa.

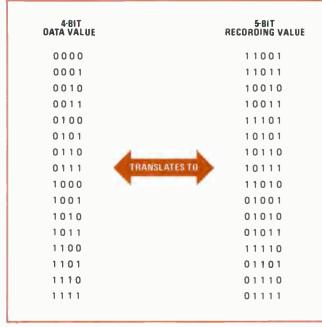
#### **Dealing with errors**

The most common error-detection method is based on parity checks, which can detect (but not correct) all single-bit errors. However, parity checking, which is the only error-detection facility used in phase encoding, is not used in group-coded recording. To permit error correction with parity bits, two indicators are required, signal amplitude and phase, which are called pointers since they point out suspect tracks. GCR uses cyclic codes to perform error correction.



3. Read margin. Signal-to-noise ratio at the read head depends on how close together flux changes are on the tape. In GCR, fluxchange density is about 9,000 fc/in., which allows a signal-to-noise ratio above the minimum needed for reliable operation.

Read detection circuits perform best when the incom-



4. Translation. In GCR method, 4 bits are translated into 5 bits before recording. This assures that, when data is applied to tape, there are no more than two successive zeros in any track, a feature that allows more reliable synchronization of the read head.

ing signal amplitude falls between 300 and 700 millivolts, with an optimum at 500 mv. When the signal strength falls below a certain threshold (typically 95 mv), a warning latch is set for that track, indicating a marginal signal. Setting this latch is called dead-tracking, and once set, the latch stays on for the remainder of the data block.

In phase encoding, error correction occurs after the parity checker finds a parity error in a byte, and then the warning latches for all nine tracks are checked to see if a track is dead-tracked. If one is, the assumption is made that the bit in error is in the dead-tracked track, and that bit is reversed before the byte is transmitted to the input/output channel.

For data to be detected properly in phase encoding requires that the flux reversals occur approximately in the middle of the bit cell. If the reversal takes place outside a window of about 12% on either side of the midpoint, a warning indicator is set. The phase-error indicator implies that the data detected for that track might be in error. Unlike dead-tracking, this indication lasts only for the time it takes the bit-cell to traverse the read head (from about 553 to 1,475 nanoseconds, depending on the speed of the transport). With phase error, the correction mechanism is the same as in dead-tracking—if a parity error is detected, the phase-error field is scanned to determine if a track is in error, and when found, the bit in that track is reversed.

There are deficiencies in the error-correction methods used in phase encoding. If more than one track is deadtracked, or if a dead track and a phase error occur in the same byte, an ambiguous multitrack condition exists. Parity checking will not detect the error if both bits are wrong. Or, if only one bit is wrong, there is no way to determine which of the two tracks is in error. However, note the phase-error correction ability significantly differs from the dead-tracked error-correction ability. In the dead-track approach, the errors in only one track in a data block can be corrected. The phaseerror implementation permits any single-bit error in any byte in the data block to be corrected, regardless of the track in error.

With phase-error correction, the data from the head comes over the read bus into nine independent detection circuits (one for each track). From there the data flows into skew buffers (Fig. 6) which compensate for the lack of perpendicularity between tape and read/write head. Each track is gated into the buffers independently. The buffer collects the bits for each byte, and, when it has received all the bits, it gates the byte out as one entity.

However, the phase-error information on the output at the read detection circuit is available only as long as the data is. But adding a second skew buffer makes the phase-error information for each bit in a given byte available along with the complete byte.

#### Detecting and correcting GCR errors

The three most significant objectives in devising the GCR error-detection and correction scheme were: eliminate the problem of associating the error condition with a given byte; provide single- and double-bit error correction; and enhance the integrity of the data by giving it a final check before transmission to the computer.

Consequently, something more complex was required than simple parity checks. The choice fell on a system based on cyclic codes. Basically, this method takes a

#### Genesis of 6,250-b/in. recording

When the IBM System 370 computers were introduced in 1970, there was a clear need for a tape subsystem with higher performance than the ones then available. In the system 370, most performance parameters were two to three times better than in the 360 series. But the 3420 tape subsystem still had a maximum transfer rate of only 320 kilobits per second and a capacity of only 40 megabits per reel—the same as in the system 360.

In 1972, Storage Technology Corp. introduced its 3480 tape drive, a 250-inch-per-second tape unit, that is still the fastest available today. Its transfer rate of 400 kb/s was a 25% increase over the 320 kb/s then available. But, recognizing that this improvement was still not up to long-term requirements, STC was simultaneously developing a 3,200 b/in. unit that would employ phase-encoded recording with a new format and improved error correction.

Then, in the spring of 1973, IBM announced its 6,250-b/in. subsystem, and STC had to change its goals, both for the sake of compatibility (since IBM formats automatically become industry standards) and for a better competitive stance (since 6,250 b/in. was twice as dense and so performed twice as well as what STC was developing). In November, 1973, IBM delivered its first 6,250-b/in. subsystem, and five months later, STC delivered its first IBM-compatible 6,250-b/in. subsystem.

block of data with N characters of n bits each and converts it to a new block of data with N + l characters of n bits each. The first N characters of the new data block are the same as in the original data block, and the (N + l)th character is the check character.

The principle behind the conversion is to treat each bit in each character as a coefficient of a dummy variable X and convert the data character to a message polynomial M(X). The message polynomial is then divided by a generator polynomial G(X), and the result is a quotient Q(X) and a non-zero remainder R(X).

With the proper choice of generator polynomial, the message will appear, after the division, in its original form with the check bits (the remainder) appended to it. When this message (encoded data) is read back off the tape, error checking is performed by dividing the received message by the same generator polynomial. The correct message should be divisible without a remainder. If a remainder does result, it can be used to determine which bit or track is in error, and the correction can then be performed.

Three check characters are used in the GCR format: the error-checking and -correction character (ECC), the auxiliary cyclic redundancy check character (AuxCRC), and the cyclic redundancy check character (CRC). All are based on the principles of cyclic codes.

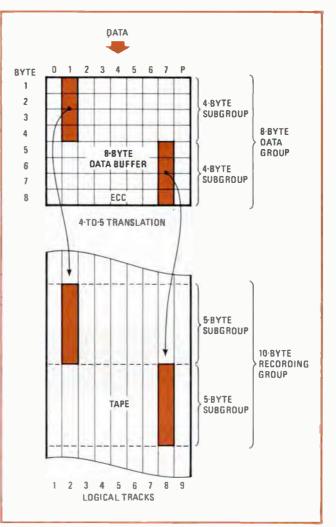
An 8-bit ECC character is generated for each data group (see "A GCR data block," p. 90). It detects and corrects any single-bit error without independent pointers. It also detects all double-bit errors, but can only correct them with the aid of the pointers provided by amplitude threshold and phase errors. These pointers use the same methods to identify the suspect tracks as does phase encoding.

The two CRC characters insure the integrity of the data after it has been read—a final check that experience with phase encoding has shown to be desirable. This check does not identify where an error exists, but only that one or more errors have occurred. A datacheck condition is then flagged, so that the computer can invoke its retry procedures. Two characters are used to reduce the probability of having invalid data go undetected, since each code covers most of the holes in the other.

#### Resync bursts allow long data blocks

To take full advantage of the GCR data density, the blocking factor (the number of bytes of data in each data block) should be high—about 8,000. Otherwise, too large a portion of the tape would be eaten up by interblock gaps. (Blocking factors in phase encoding are usually much lower, around 3,000.)

However, the probability of an error occurring within a given data block is proportional to the length of that data block. As already mentioned, once a track is deadtracked or the read-detection circuits have fallen out of sync, they cannot be reset and resynchronized until the next data block. In phase-encoding this is because a prescribed bit pattern is written only before and after a data block, yet the detection circuits can be synchronized properly with the data only by means of these patterns. In GCR, with the larger blocking factor, it is



5. Buffer. Before recording in GCR format, seven bytes of data are collected in an eight-byte buffer and an error checking and control character is added. The first 4 bits of each byte then are translated into 5 bits and then the second four bytes are translated.

desirable to reset the dead-track register and resynchronize the read-detection circuits oftener than at the beginning of the block.

Therefore, resync bursts are used. A resync burst consists of 20 prespecified bits—a "Mark 2" group followed by two sync groups, followed by a "Mark 1" group (see "A GCR data block," p. 90). Since this burst is unique and self-defining, it permits the read detection circuits to resynchronize as desired. The resync bursts are spaced once every 158 data groups, and this spacing translates into one resync burst for every 1,106 data bytes. The burst therefore reduces the probability of an uncorrectable error in an 8,000-byte data block by a factor of about seven.

With these improvements in its error-detection and -correction facilities, GCR far exceeds PE in read-write performance (Fig. 7). The 5:1 improvement factor for temporary read errors (which disappear when the operation is retried) is much higher than on permanent read errors (1.3:1), which remain after repeat retries. In other words, the improvement primarily saves on system overhead, by permitting the time that would have been

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#### A GCR data block

In group-coded recording, the data block consists of:

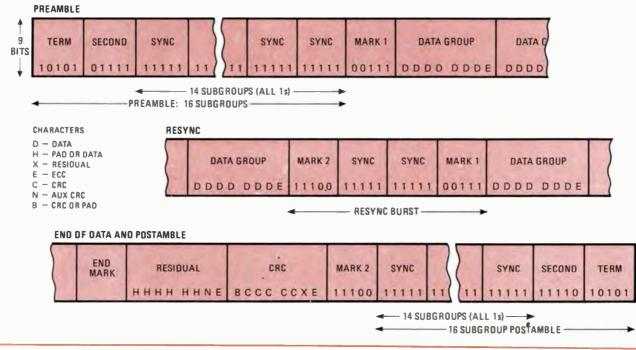
• A preamble, which allows the read detection circuits to synchronize with data on the tape.

Every 158 data groups, a resynchronization burst to maintain the read detection circuits in sync. Each data group comprises seven data bytes plus an error-checking and -control character (ECC).

A residual group, which contains the final few "residual" data bytes in the block (any excess over an even multiple of seven), plus padded bytes, consisting of 0s, if there are fewer than six residual data bytes, plus an auxiliary CRC and an ECC character.

■ A CRC group, which contains two counts of the total number of data bytes in the block—one count in modulo 7 (since there are seven data bytes per group) and one in modulo 32. The modulo 7 count defines the number of data bytes in the preceding residual group, while the modulo 32 count sets up pointers for internal data buffering in the subsystem.

A post-amble, to close out the data group.



spent in the error-recovery procedures to be spent on productive processing.

#### The mechanics of acceleration

In addition to considerations of the method of recording and error correction, 6,250-b/in. density presented significant challenges in the electromechanical portion of the transport. The first major problem was created by the reduction of the interblock gap from 0.6 inch to 0.3 in. The read head is separated from the write head by about 0.15 in., and, with worst-case stopping tolerances, the distance available for acceleration could dwindle to about 0.074 in. Thus the capstan system had to accelerate the tape to 90% velocity in this short distance.

The acceleration of the tape can be expressed as

$$a = K_{\rm t} I R / J$$

where

 $a = acceleration in in./s^2$ 

 $K_t$  = torque constant of the motor in in.-oz/A

 $\mathbf{R}$  = radius of the capstan in inches

I = current in the capstan motor in amperes

J = inertia of the capstan system in in.-oz-s<sup>2</sup>

The access time (the time it takes for the tape to pick up speed and reach the data block) on the 200-in./s drive was specified as 0.95 ms and therefore requires accelerations of  $220 \times 10^3$  in./s<sup>2</sup>, as against  $133 \times 10^3$  in./s<sup>2</sup> with a 0.6-in. gap. Thus, acceleration had to increase 65%, although the inertia of today's capstan motors (the denominator of the equation) is still relatively high and system power considerations also limit the current to the 20-25-A range. However, by redesigning the capstan—increasing its radius but using a lighter-weight material with a mechanical design that provides low inertia—the ratio of radius to total inertia was reduced to a satisfactory level.

A second problem with high acceleration was the slippage that could occur between tape and capstan during both starting and stopping. This potential slippage was eliminated by applying a vacuum to the tape as it passes over the capstan, the surface of which is perforated, so that air is drawn through the capstan and increases the tape-to-capstan surface friction.

The final problem can best be highlighted by the following formula

 $L=54.6\,d/\lambda$ 

where

L is the loss, in decibels, in the magnetic field strength sensed in the read head

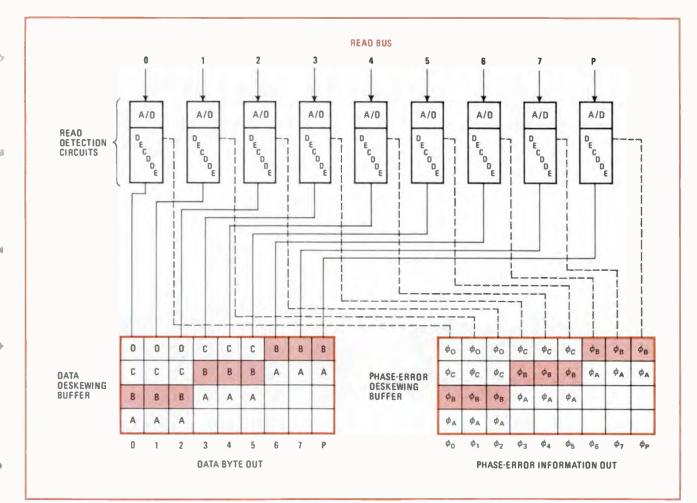
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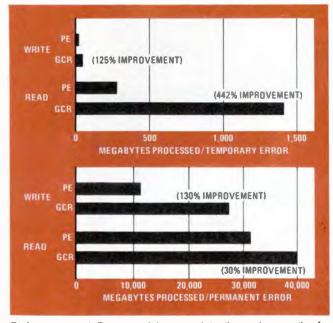
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6. Deskew. Because the tape may be skewed as it is read, data from one byte may be read at different times. So a deskewing buffer collects and resynchronizes the bits before sending them on to the computer as one byte. Here, the three groups of 3 bits each are shown as skewed and corrected in the buffer. Similarly, phase errors are noted for each byte and corrected before being sent to the computer.



7. Improvement. Because of the error-detection and -correction facilities possible with group-coded recording, temporary errors, which disappear when the operation is repeated, and permanent errors, which remain, are much lower than with phase encoding.

d is the separation between the read head and the magnetic tape

 $\lambda$  is the minimum wavelength of magnetization waveform (the minimum distance between two successive flux changes on tape).

With PE's flux density of 3,200 fc/in. and GCR's density of 9,042 fc/in., the wavelength in GCR is a third that of PE. Consequently, the head-to-tape separation is much more critical in GCR and must be kept to no more than 80 microinches (whereas with PE it could go up to 220  $\mu$ in. without losing the signal). The tape path therefore had to be designed to prevent the tape from fluttering as it passed over the head. Careful attention also had to be paid to the pneumatics of the transport, to permit it to accelerate fast while keeping the tape close to the head.

Finally, cleaning becomes more important, since the tape can also be lifted off a head on which there are dirt particles or a buildup of contamination. Most systems clean only the magnetic surface of the tape before it approaches the read and write heads. But both sides should be cleaned, since the writing surface could pick up dirt particles from the underside when the tape is wound on the take-up reel. This system, therefore, cleans both sides of the tape.

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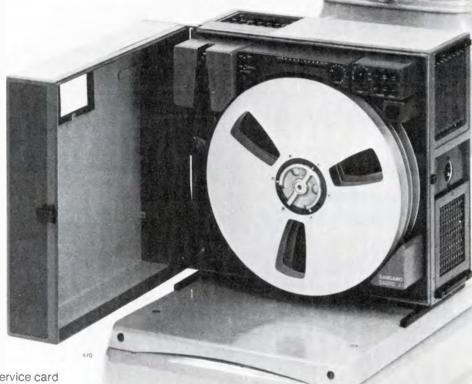
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### Circuit-analysis program can model many digital ICs automatically

By describing logic devices functionally, Super-Sceptre can quickly simulate systems that contain digital integrated circuits as well as other components; users do not need differential equations

> by James Bowers and Gary Shaw, University of South Floride, Tampe, Fla., and Meir Baran, U.S. Army, Picatinny Arsenal. Dover, N.J.

Digital circuits or systems made up of integrated circuits are easily analyzed with Super-Sceptre, a software package built around the powerful circuit-analysis program called Sceptre.

Without the added software, Sceptre could still handle digital ICs, but only by modeling them at great length, as huge collections of many individual devices. What Super-Sceptre does is to model them fairly simply, as functional blocks described in terms of the behavior of their terminals.

Known as terminal modeling, this technique saves both programing time and computer time. It works very well on digital ICs, since a logic gate can be characterized quite straightforwardly by its truth table, input switching threshold level, low and high voltage levels, and propagation delay. Altogether, 16 different logic functions can be generated automatically by Super-Sceptre—nine different gates, four different flip-flops, a monostable multivibrator, a full adder, and a clock.

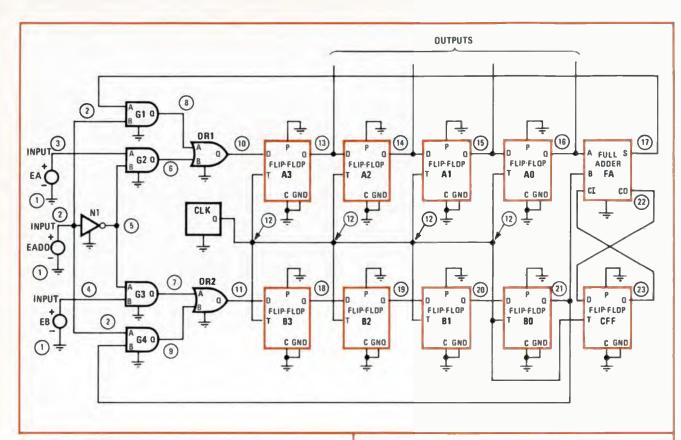
Actually, Super-Sceptre is a preprocessor package used in conjunction with Sceptre (which stands for System for Circuit Evaluation and Prediction of Transient Radiation Effects). Being written entirely in Fortran, the new software interfaces easily with all current versions of Sceptre, regardless of whether it's on-line or time-shared and regardless of the type of computer being used. Two versions now exist for direct interfacing with either an IBM System/360 or System/370 machine or a Control Data Corp. series 6000 machine.

The preprocessor needs no core storage over and above that required by Sceptre, and the extra time needed by the central processor unit is typically no more than 10 seconds. Super-Sceptre retains the older program as a subset and has the same features and notations. Moreover, it adds 50 new diagnostic messages to those already in Sceptre, to aid the user in debugging his program listing.

#### **Capabilities are numerous**

Super-Sceptre not only generates terminal models for logic devices automatically, but also provides for the direct input of transfer functions and one-dimensional mechanical systems. A transfer function is expressed as

Parameter	Keyword Specification Format	Default Value	
Number of inputs	IN = number	device dependent	
Number of outputs	OUT = number	1	
Input switching threshold voltage	IN = (number)	(.5)	
Low and high output voltage	OUT = (number, number)	(0, 1)	
initial output state	Q = LOW or HIGH	low	
Initial input trigger state	T = LOW or HIGH	high	
Propagation delay	OELAY = number	0	
Logic expression for SPECIAL FUNCTION gate	FUNCTION = combinational logic expression	none	
Monostable pulse width	PW = number	1	
Ouration of high clock output	T1 ≈ number	1	
Duration of low clock output	T2 = number	1	
Clock starting time	START = number	0	



1. Logic example. Super-Sceptre program listing is simple, in relation to the complexity of the four-bit serial adder being simulated. The program offers built-in models for nine types of gates, four types of flip-flops, a monostable multivibrator, a clock, and a full adder. In this example, each logic device is represented by its appropriate built-in model. With the OUTPUTS statement, plots are being requested of the three inputs, the outputs of all the D-type flip-flops, and the output of the full adder.

a Laplace-transform equation, which can have an order as high as 36. In fact, Super-Sceptre is the only software package that permits a system to be represented by electrical elements, digital logic devices, transfer-function blocks, and mechanical elements in a single unified program, without the need to formulate any differential equations.

The logic-description language of Super-Sceptre is analogous to the circuit-description language of Sceptre. It has a field-free format, allowing program entries to be placed anywhere on an input data card. Moreover, multiple entries can be put on a single line, and spaces (blanks) can be inserted wherever desired for clarification.

A logic-description specification is composed of two elements: the LOGIC DESCRIPTION heading itself, and one or more MODEL subheadings. Under LOGIC DE-SCRIPTION, the program generates its 16 terminal models-gates, flip-flops, a monostable multivibrator, full adder, and clock. The nine gates are: an inverter, a buffer, an AND, a NAND, an OR, a NOR, an exclusive-OR, an exclusive-NOR, as well as a special-function gate that can be any combinational logic network having a single output and up to nine inputs. The four flip-flops are: a J-K type, a reset-set (R-S) type, a toggle type with

```
LOGIC DESCRIPTION
   MODEL D FLIP FLOP (DFF)
     0 \text{FLAY} = 1
   MODEL CLOCK (CLOCK)
     T1 = .5, T2 = .5
START = .5
   MODEL DR (DR)
   MODEL AND (AND)
   MODEL NOT (INVERTER)
   MODEL FULADR (FULL ADDER)
CIRCUIT DESCRIPTION
   FOUR BIT SERIAL ADDER
     ELEMENTS
        EADO, 1-2 = TABLE1
EA, 1-3 = TABLE2
        EB, 1.4 = TABLE3
        N1, 2-5-1 = MODEL NOT
        G4, 2-21-9-1 = MODEL AND
        G3, 4·5·7·1 = MODEL ANO
G2, 3·5·6·1 = MODEL ANO
G1, 2·17·8·1 = MODEL ANO
        OR1, 6-8-10-1 = MODEL DR
        OR2, 7-9-11-1 = MODEL OR
        CLK, 12-1 = MODEL CLOCK
        A0, 12-15-1-1-16-1 = MODEL O FLIP FLOP
        A1, 12-14-1-1-15-1 = MODEL 0 FLIP FLOP
A2, 12-13-1-1-14-1 = MODEL 0 FLIP FLOP
        A3, 12-10-1-1-13-1 = MODEL O FLIP FLOP
        80, 12-20-1-1-21-1 = MODEL O FLIP FLOP
        B1, 12-19-1-1-20-1 = MODEL O FLIP FLOP
        82 12-18-1-1-19-1 = MODEL D ELIP EL OP
        83, 12-11-1-1-18-1 = MODEL O FLIP FLOP
        CFF, 12-22-1-1-23-1 = MODEL 0 FLIP FLOP
        FA, 16-21-23-17-22-1 = MODEL FULAOR
     FUNCTIONS
        TABLE1 = 0,0, 4,0, 4,1, 10,1
TABLE2 = 0,1, 1,1, 1,0, 2,0, 2,1, 3,1, 3,0, 10,0
TABLE3 = 0,1, 4,1, 4,0, 10,0
     OUTPUTS
        EADD, EA, EB, EQAG, EQA1, EQA2, EQA3,
           ESFA, EQCFF, EQCLK, PLOT
RUN CONTROLS
  STOP TIME = 10
  MAXIMUM PRINT POINTS = 50
ENO
```

set/reset capability, and a data (D) type.

The MODEL subheading contains the user-defined name for the model, as well as a keyword that indicates the type of device being modeled. Suppose the user

wishes to model a two-input NAND gate. His entry would be:

LOGIC DESCRIPTION

MODEL TWO INPUT NAND GATE (NAND)

where the user-defined name is TWO INPUT NAND GATE,
and the parenthetical keyword NAND is the type of device.

If no additional information is supplied by the user, all of the model parameters will be set to the default values shown in the table. For instance, the two-input NAND gate will have a high output voltage of 1, a low output voltage of 0, an input switching threshold voltage of 0.5 V, and a propagation delay of 0.

Any of these present parameter values can be overridden by using appropriate keyword specifications, which are also listed in the table. These keyword expressions can be entered in any order following the proper MODEL statement. For example, to describe a NAND gate that has four inputs, complementary outputs, an input threshold voltage of 3.2 v, and a propagation de-

lay of 10 nanoseconds, an acceptable entry would be: LOGIC DESCRIPTION

MODEL FOUR INPUT NAND GATE (NAND) IN = 4(.8)

OUT = 2 (.4, 3.2)

DELAY = 10E-9

 The FUNCTION keyword is associated with the special-function gate, whose single output is determined
 from a user-supplied combinational logic expression.

The inputs of this gate are represented by letters, while the FUNCTION keyword is used to define the logic expression. If an exclusive-OR gate were modeled as a special function, the program entry would be:

LOGIC DESCRIPTION

MODEL EXCLUSIVE OR (SPECIAL FUNCTION) FUNCTION = (A.AND.(.NOT.B.))

OR.((.NOT.A.).AND.B)

Any of the models specified under LOGIC DESCRIP-TION are connected to other models and elements under a CIRCUIT DESCRIPTION heading. To do this, all the nodes of the network must first be numbered, and then the nodes of each model must be called out in proper sequence—input nodes first, output nodes next, and the reference (ground) node last.

For most applications, the input impedance of a logic device can be regarded as being very large, and the output impedance as being very small. Because of this, Super-Sceptre employs zero-valued current sources for inputs and variable voltage sources for outputs. Effectively, input impedance is taken to be infinite, and output impedance zero, thereby minimizing model complexity. A finite input impedance or a nonzero output impedance can be obtained by means of a simple

model modification. The voltage at any model input
 and any model output can be requested directly as a program output.

Logic models can be stored in the program's model library for later use. A stored model is retrieved by just inserting a CALL statement, which contains the appropriate model name, anywhere under the LOGIC DE-SCRIPTION heading.

#### Simulating a logic network

A sample listing will help to illustrate how the program language works and how simply even a relatively complex logic network can be simulated. Figure 1 shows a four-bit serial adder and its Super-Sceptre listing. Briefly, a four-bit word can be entered into the upper and lower flip-flop string through inputs EA and EB, respectively. Input EADD serves as an enable line: when it is low, the flip-flop chains can be loaded; and when it is high, the numbers present in each chain are added together in the next four clock cycles. The upper flip-flop string acts as the accumulator register, while the lower flip-flop string is the input register. The twobit full adder (FA) and the carry flip-flop (CFF) circulate each new sum back to the accumulator register.

In Super-Sceptre, the dimensional units of time are assigned by the user. Here, for example, the clock first goes high after 0.5 time units (START = .5). It remains high for 0.5 time units (T1 = .5), and then goes low for 0.5 time units (T2 = .5).

The three inputs-EADD, EA, and EB-are described by TABLE1, TABLE2, and TABLE3, respectively, under the FUNCTIONS heading. Each pair of numbers in a TABLE listing indicates the logic level of the signal at a particular point in time. The left-hand number is the time-unit factor, while the right-hand number is the logic level. TABLE1, for instance, decribes input EADD as being low initially, going high after four time units, and remaining high up to and beyond 10 time units.

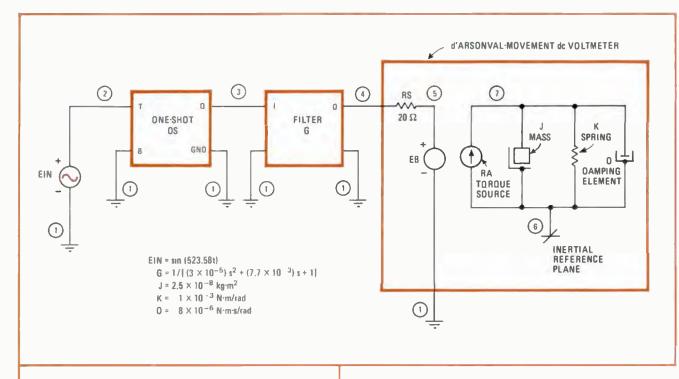
With the OUTPUTS statement, plots are being requested of the three input signals, the four output lines (EQA0, EQA1, EQA2, and EQA3) of the circuit, the output (ESFA) of the two-bit full adder, the output (EQCFF) of the carry flip-flop, and the output (EQCLK) of the clock. Under the RUN CONTROLS listing, the simulation time is limited (STOP TIME = 10), as is the number of printed solution points (MAXIMUM PRINT POINTS = 50).

#### Solving an electromechanical problem

In addition to logic devices, Super-Sceptre can be used to simulate transfer functions and one-dimensional mechanical systems. Such inputs are entered under a TRANSFER FUNCTION DESCRIPTION heading or a ME-CHANICAL DESCRIPTION heading, in the same manner that circuit-description information is listed.

Figure 2 shows a tachometer system that involves all four of the simulations possible with Super-Sceptre. It contains electrical and mechanical elements, as well as a digital logic device and a transfer-function block. Only the positive half-cycles of the sinusoidal input pass through the one-shot to the two-pole low-pass filter, which drives a d'Arsonval-movement dc voltmeter.

In the Super-Sceptre listing, which is also given in Fig. 2, the one-shot is modeled by means of the MONO STABLE keyword. The one-shot has an input threshold of 0.8 v, a low output voltage level of 0.2 v, a high output voltage level of 3.4 v, and an output pulse width of



LOGIC DESCRIPTION **MODEL ONE SHOT (MONOSTABLE)** IN = (.8)OUT = (.2, 3, 4)PW = 1E - 2TRANSFER FUNCTION DESCRIPTION MODEL FILTER DENOMINATOR = (3E-5, 7.7E-3, 1) **CIRCUIT OESCRIPTION** INTEROISCIPLINARY EXAMPLE-TACHOMETER ELEMENTS EIN, 1-2 = EXPRESSION1 (OSIN(523.58+TIME)) OS, 2-1-3-1 = MODEL ONE SHOT G. 3-1-4-1 = MODEL FILTER RS, 4-5 = 20 EB, 1-5 = EXPRESSION2 (5E-3+PWJ) OUTPUTS EIN, EQOS, EOG, EB, PLOT MECHANICAL DESCRIPTION **ELEMENTS** RA, 6.7 = EXPRESSION3 (5E-3.1EB) $J_{1} 6.7 = 2.5E - 8$ K. 6-7 = 1E-3 0.6.7 = 8E - 6**DEFINED PARAMETERS** PWJ - EXPRESSION N4 (WJ) OUTPUTS RA, AJ, WJ, SJ RUN CONTROLS INTEGRATION ROUTINE = IMPLICIT STOP TIME = .1 MAXIMUM INTEGRATION PASSES = 1E6 MINIMUM STEP SIZE = 1E-30 MAXIMUM PRINT POINTS = 100 ENO

2. Electromechanical system. Analysis of an analog dc voltmeter measuring a sinusoidal input involves the simulation of a logic device (one-shot), a transfer-function block (filter), electrical elements (meter resistance and back emf), and mechanical elements (meter-movement properties). With Super-Sceptre, such a simulation is easy because mechanical and electrical elements can be handled similarly. Here, the program computes the meter's torque, acceleration, velocity, and displacement.

 $10^{-2}$  time units. The filter is modeled by describing its transfer function. Here, this is done by writing an expression in terms of the denominator coefficients.

The constant-value mechanical elements that represent the meter movement—the mass moment of inertia (J), the torsional spring constant (K), and the damping coefficient (D)—are called out under the ELEMENTS subheading of the MECHANICAL DESCRIPTION section. The electromechanical coupling constant ( $U = 5 \times 10^{-3}$  v-s) acts as the link between the electrical and mechanical properties of the meter. For example, the torque (RA) applied to the meter movement is expressed as a function of the current (IEB) through the meter winding:

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$$RA = U \times IEB = (5 \times 10^{-3})IEB$$

This equation appears under the MECHANICAL DESCRIP-TION statement, since torque is a mechanical property of the meter. In contrast, the back electromotive force generated in the meter winding is part of the CIRCUIT DESCRIPTION section. The back emf (EB) is a function of the angular velocity (PWJ) of the meter movement:

#### $EB = U \times PWJ = (5 \times 10^{-3})PWJ$

The input voltage being applied to the tachometer is a sine wave having a frequency of 523.58 radians per second. For this excitation, the OUTPUTS statement under MECHANICAL DESCRIPTION requests the value of the torque (RA), the angular acceleraton (AJ), the angular velocity (WJ), and the angular displacement (SJ) of the meter movement.

A free user's manual for Super-Sceptre can be obtained by writing to: Hank Rand, Fuze Branch, Bldg. 62, U.S. Army, Picatinny Arsenal, Dover, N.J. 07801. A tape of the program for direct implementation on one of the machines mentioned earlier is available for a nominal charge of \$100. This fee includes an assistance manual, as well as installation documentation.



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#### Engineer's notebook

## C-MOS phasemeter can be built in lab

by M. G. Fishel Free University of Brussets, Belgium

Since most electronic laboratories need a phasemeter only once in a while, here is a cheap alternative to buying one. All it needs is three identical C-MOS 4011 integrated circuits, some discrete components, and a good voltmeter to measure the output, and all of this should cost less than \$10.

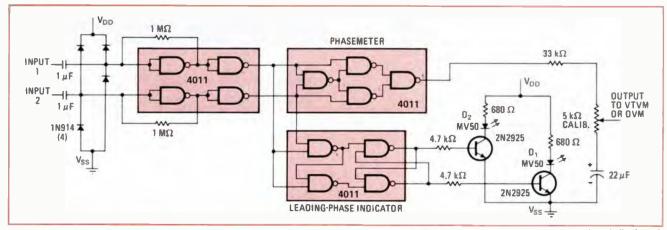
The phasemeter accepts both analog and digital signals as inputs. Its usable frequency range starts at less than 5 hertz and goes up to several megahertz, depending on power-supply voltage.

The input signals are amplified by self-biased inverting ac amplifiers and then are shaped to obtain square waves. The square waves are then fed to two separate circuits, each of which is built around a single IC.

The first of the two circuits is the actual phasemeter; it is in fact a simple EXCLUSIVE-OR gate. The phase comparator's output (at twice the input frequency) is filtered through an RC network to remove the ac ripple. The output voltage is proportional to the phase difference between the input signals. If they are in phase, the meter reading will be zero. A phase difference of 90° yields an output of  $(V_{DD} - V_{SS})/2$ , and the full supply voltage will appear at the output when the phase difference is 180°. The output can be adjusted to any fullscale value that is convenient by means of the calibration potentiometer.

The second circuit, which is an edge-triggered memory cell, indicates which input signal leads the other. This information is displayed by light-emitting diodes. If the phase at input 1 leads the phase at input 2,  $D_1$  lights, and if the phase at input 2 leads,  $D_2$  lights.

The impedance seen at the inputs is on the order of  $10^6$  ohms. Both inputs are protected against overvoltage by 1N914 diodes. Power-supply voltage is not critical:  $V_{DD}$  can be anywhere between 3 and 15 volts.



**Phasemeter.** Incoming digital or analog signals are shaped into square waves in first IC. Then phase difference is measured and displayed as an output voltage that is directly proportional to  $\Delta\phi$ . Light-emitting diodes indicate which signal has leading phase. Supply voltage can be anywhere in 3-to-15-volt range. Meter can be built for less than \$10 and operates at frequencies up to 5 MHz with V<sub>DD</sub> of 12 volts.

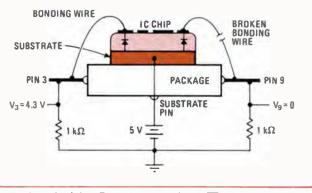
## Back-bias continuity checks TTL wire bonds

by Shlomo Waser Monolithic Memories Inc., Sunnyvale, Calif.

All the connections between a TTL chip and its package pins can be checked quickly and simultaneously by an easily made tester. The packaged integrated circuit is simply slipped into a socket; if an indicator light goes on, one or more of the wire bonds is open. If the light stays off, all of the pin-to-circuit connections are good.

This test can be used for incoming inspection, and samples can be checked during each production period to spot faulty wire-bonding operations in time to avoid expensive assembly failures. However, the test is not effective unless the device has clamping diodes on the input pins. The TTL units of a few years ago did not have these diodes. Now, although 14-pin and 16-pin units may or may not have them, most 24-pin devices are new enough to have the diodes.

Operation of the tester relies on the fact that most TTL devices have a reverse diode between each pin and the substrate. All the pins exhibit this diode effect, but for various reasons. Input pins have clamping diodes to

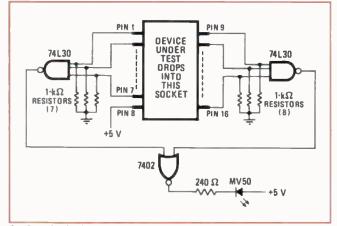


1. Basic principle. Equivalent circuit of TTL integrated circuit shows diodes between substrate and circuit contact points. When substrate is at positive voltage, diodes conduct current if chip-to-pin connections have continuity. Voltage drops across 1-kilohm pull-up resistors provide logic levels for simultaneous test of all bonding connections, as shown in Fig. 2.

reduce transmission reflections. Output pins show diode action between collector and substrate if the substrate is made positive. Similarly, there is a diode action between the  $V_{CC}$  pin and the substrate.

Under these conditions, the continuity of the connections from the chip (or die) to the pins can be tested by connecting the substrate to the positive side of a 5-v supply and providing pull-up resistors from each pin to the negative side of the supply. Figure 1 shows two typical pins in this test arrangement.

Pin 3 has a good bond to the die; therefore the voltage at pin 3 is the substrate voltage minus the voltage drop across the diode (i.e., 5.0 - 0.7 = 4.3 v), which is a definite logic 1. However, since the bond between pin 9 and the chip is broken, the voltage at pin 9 is zero, which is a definite logic 0.



2. Gate logic. If all wire bonds are good, all pins are at high voltage, output of NOR gate is high, and LED remains dark. If any bonds are defective, LED glows red. This test, by monitoring performance of bonding operation, can prevent expensive assembly failures.

With the two distinct logic states, it is a simple matter to connect an OR gate to all pins so that a light-emitting diode will turn on if one or more pins has a defective bond. Figure 2 shows such a circuit for a 16-pin device. The terminals of the zero-force-insertion socket are connected to 74L30 NAND gates. The NAND-gate outputs go into a 7402 NOR gate. If the NOR output is low, the LED lights. Obviously this technique can be extended to devices with more than 16 pins.

The circuit of Fig. 2 uses the 74L30 low-power NAND gates because 1 kilohm is too much resistance to use with standard NAND gates (where the input current at low level is sometimes as much as 1.6 milliamperes). An apparent alternative is to use smaller resistors, but then the current through the substrate would be too large, especially for devices with 24 pins or more.

## Low-drift ICs form instrumentation amplifier

by K. C. Seino Fermi National Accelerator Laboratory, Batavia, III.

Accurate measurements sometimes require use of highquality differential amplifiers that have high input impedances at both the inverting and noninverting input terminals, as well as high common-mode rejection ratio at all values of voltage gain. These instrumentation amplifiers are available commercially in both modular and integrated-circuit versions, each of which has its own advantages and disadvantages.

This instrumentation amplifier was built from three low-drift op amps. The circuit, designed for a gain of 10, optimizes performance, cost, and size. Its performance matches that of the best modular instrumentation amplifiers. What's more, the low cost and convenient size are as advantageous as those of integrated instrumentation amplifiers for the desired performance. The entire circuit fits easily on a printed-circuit board in a limited area where it would be difficult to fit a modular amplifier. The cost of the ICs, which are the major components in the circuit, is less than \$30.

The characteristics of three modular instrumentation amplifiers are shown in the table. The Burr-Brown 3620 is estimated, by means of a formula in its data sheet, to have a maximum input offset voltage drift of about  $\pm 3$ microvolts/°C at gain of 10. Over a temperature change of 25°C, the total drift of  $\pm 75 \ \mu$ v represents an error of only 0.4% on a 20-mv signal. Balanced against this good performance, however, are a size of 2 by 2 by 0.4 inches and a price of \$90.

Integrated-circuit instrumentation amplifiers, which

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0 33	18000	17000	16000	15000	14000	13000	12000	11000	MODEL
				ES	AMPER				VDC
DUAL O	87.0	49.0	325	20.0	130	11 1	5.1	38	50
SUPPI	580	36.4	73.6	A6-0.	10.5	8.0.	14.2	2.8	120
MODEL	47 0	27.0	20.5	14.0	55	15	31	24	15.0
VDC	40.0	26.0	18.0	120	3(4)	10.02	3.3	21	18.0
:15.12	130	21.0	15.0	11.0	7.0	4.7	78.	15	24.0
MODEL	29.41	29.0	140	9.0	53	4 11	24	2.41	28 0
VDC	730	14.0	11.0	80	5.6.	31	2.2	1.2	300
:15-12	18.0	10.0	8.0	60	4.7	26	1.5	216	411 0

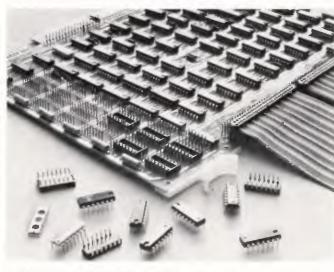
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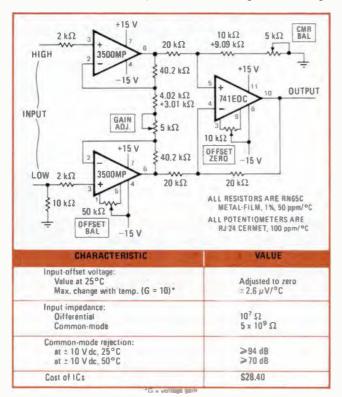
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are considerably less expensive than the modular units, are available in metal cases or in 14-pin dual in-line packages. Their input impedances and common-mode rejection are good, as shown in the table. However, at low gain, their offset-voltage drift becomes significant and affects the accuracy when measuring millivolt sig-

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Instrumentation amplifier. Circuit with three ICs has high input impedances at both inverting and noninverting terminals, good common-mode rejection, and low offset-voltage drift. Gain is 10 and is adjustable. Four potentiometers are set for best performance. nals. At a gain of 10, the drift in input-offset voltage of the Burr-Brown 3660K is estimated, by means of the equation in the data sheet, to be  $\pm 52 \ \mu v/^{\circ}C$ . Therefore, a 25°C temperature change causes a voltage change of  $\pm 1.3 \ mv$ , or a 6.5% error on a 20-mv signal.

To avoid tradeoffs between performance, size, and cost, the possibility of building an instrumentation amplifier from low-drift operational amplifiers was examined. The input voltage was 20 mV, and a 200-mV output was required; therefore, the amplifier was designed for a voltage gain of 10. The circuit was designed around the Burr-Brown 3500MP matched pair and the Fairchild  $\mu$ A741E. As the diagram shows, four potentiometers can be adjusted to achieve optimum performance from this circuit.

The first potentiometer balances voltage offsets at the outputs of the 3500MP units. It is important to adjust the offset at one output to equal the offset at the other, rather than zeroing each one. The second pot is the over-all gain adjustment; it is set to give a voltage gain of 10. The third pot is the common-mode-rejection adjustment. The gain difference between the upper and lower paths for common-mode signals is set so that a maximum rejection can be obtained at the 741E stage.

The last potentiometer zeros the voltage offset at the final output. The gain of 10 was obtained in the matched-pair low-drift stage so that drift in the last stage would have a minimum effect in the over-all thermal behavior of the circuit.

Over a temperature change of 25°C, the input-offset voltage drifts only  $\pm 75 \ \mu V$ , which is less than 0.4% error on a 20- $\mu V$  signal. Common-mode rejection is greater than 94 decibels at room temperature and greater than 70 dB at 50°C.

Engineer's Notebook is a regular feature in Electronics. We invite readers to submit original design shortcuts, calculation aids, measurement and test tachniques, and other ideas for saving engineering time or cost. We'll pay \$50 for each item published

UNIT		MODULES	INTEGRATED CIRCUITS		
CHARACTERISTIC	Analog Devices 605 K	Burr-Brown 3620J	Teledyne- Philbrick 4253-01	Analog Devices 520 K	Burr-Brown 3660 K
Input-offset voltage: Max. value at 25°C Max. change with temp. (G = 1)* Max. change with temp. (G = 1,000)	± 75 μV/°C ± 1 μV/°C	± (0.2 + 0.5/G) mV ± 12 μV/°C ± 2 μV/°C	± 0.5 mV ± 1 μV/°C ± 2 μV/°C	± 0.5 mV/°C ± 5 μV/°C	± (1 + 300/G) mV ± 0.5 mV/°C ± 2.5 μV/°C
Input-bias current: Max. value at 25° C Max. change with temp.	100 nA -1 nA/°C	± 25 nA ± 0.5 nA/°C	-10 рА 1 рА/°С	± 40 nA ± 0.2 nA/°C	200 nA -2 nA/°C
Input-offset current: Max. value at 25° C Max. change with temp.	± 100 nA ± 1 nA/°C	Ξ	-	± 20 nA	± 20 nA ± 0.2 nA/°C
Input impedance: Differential Common-mode	10 <sup>9</sup> Ω 10 <sup>9</sup> Ω	3 × 10 <sup>8</sup> Ω 10 <sup>9</sup> Ω	$10^{13} \Omega$ $10^{13} \Omega$	2 × 10 <sup>9</sup> Ω 2 × 10 <sup>9</sup> Ω	(2 x 10 <sup>10</sup> /G) Ω 2 x 10 <sup>10</sup> Ω
Common-mode rejection: at $G \approx 1$ at $G = 10$ at $G = 1,000$	70 dB 94 dB	74 dB 100 dB	80 dB 80 dB 120 dB	65 dB 95 dB	70 dB 110 dB
Package size (inches) ${}^*G \equiv voltage gain$	1.5 x 1.5 x 0.4	2 x 2 x 0.4	2 x 2 x 0.4	14-pin DIL package	TO-100 package

#### Engineer's newsletter

Cutting costs Many engineers using discrete transistors are missing out on the advantages of DIP-packaged quad transistors, according to John Von Dohlen with quads and Christopher Field of Motorola. Low-priced discrete transistors are fine for short, low-volume production runs, but multiple transistors in a DIP are ideal for automatic insertion equipment used with high-volume, densely packed cards. In addition to assembly-cost savings, quadpackaged devices tend to have better beta and  $V_{BE}$  matching and better thermal tracking than discrete equivalents. Also, they are now available over broad parameter ranges. Indicating polarity Besides being useful as a tuning aid or null indicator, a pair of lightemitting diodes can also make a handy polarity indicator. According to with a pair of LEDs engineer P. Vleck of Cheltenham, England, you simply connect them in parallel, but with opposite polarities, between ground and the output of a comparator-say, a 741-type operational amplifier. The input signal is applied to the inverting input of the comparator through a resistor, while the noninverting comparator input goes to ground through another resistor. Some hysteresis can be added if you run a feedback resistor from the comparator output to its noninverting input. When one LED conducts, indicating a particular polarity at the comparator input, it draws the output short-circuit current of the op amptypically 20 to 24 milliamperes, which is enough to turn on the LED. It also clamps the output of the op amp at about 1.6 volts, which is less than the reverse voltage allowed across the other diode. **Bar-graph displays** Not all displays have to be numerical-often bar graphs get a quicker response from an operator. If you'd like to try out some ideas in this come in kit form area, Burroughs has put together a set of design kits for its Self-Scan flat-panel analog displays, which are based on neon-orange gas-discharge phenomena. The kit contains all the electronic components needed, already mounted on a printed-circuit board, in any of three bar-graph configurations: 100-element dual linear bar, 200-element duallinear, and 120-element circular. Respective kit prices are \$79.95, \$99.95, and \$109.95. With a kit, you can design such displays as process-control monitors, automobile displays, panel meters, and level indicators. The kits are available from Burroughs distributors: Hamilton/Avnet Electronics, Cramer Electronics, Arnold Barnes Associates, and Jack Weiss Company Ltd. ŧ What you may need IC-socket manufacturers have a language all their own, which can confuse a socket user. A concise booklet called "What to Look for in IC Into know about IC terconnects" defines their terminology and is free from Robinson-Nusockets and glass gent Inc., Dept. B, 800 East Eighth St., New Albany, Ind. 47150. "Glasses for the Electrical/Electronic Industries," from Corning, describes the properties and uses of many kinds of glass that can contain,

> control, transmit, or insulate electromagnetic energy in many parts of the spectrum when used in substrates, photomasks, sealing glasses, and passive-component applications. Write: Public Relations Dept., Corning Glass Works, Corning, N.Y. 14830. -Stephen E. Scrupski

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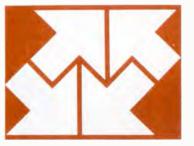
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Electronics/May 1, 1975

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#### NCC NCC NCC NCC NCC NCC NCC NCC



Fast-moving technology draws many to 1975 National Computer Conference

Changing architectures, mass storage, digital networks, and microprocessors will be topics of key technical sessions

by Stephen E. Scrupski, Computers Editor

□ What with the cross-country expansion of computer networks and the spread of microprocessors into numerous new applications, more people are working with computers than ever before. So, despite slack business conditions, over 25,000 attendees will pour through the Anaheim, Calif., Convention Center during the National Computer Conference's four-day (May 19–22) run there.

The dominant trend is toward the decentralized computing system, in which intelligent terminals may eventually do all the computing that's necessary on data drawn from a central memory. Many new terminals and storage devices will therefore be on display in the exhibits area.

But for the engineer, the highlights will be those parts of the 89-session technical program that deal with the causes of all the change—the growing availability of digital communications, the spread of small, low-cost LSI microprocessors and memories, and the advent of integrated data bases that can be shared by several users. Moreover, the running of any large computer system, centralized or not, will be simplified by the use of mass-storage systems like the four-terabit IBM 3850 [*Electronics*, Oct. 31, 1974, p. 28].

Technical program chairman Stephen W. Miller, Stanford Research Institute, Menlo Park, Calif., sums up the situation thus: "In the past, system designs were a compromise between what was needed and what could be done. Today, you can do virtually anything, and the problem now is to fit the system to a customer's operations, rather than distorting his operating procedures to fit some centralized system."

#### **Changing shapes in architecture**

Because of all the new technology, "we may be embarking on an era of significant improvements and innovations," predicts Ugo Gagliardi, Harvard University Research Center on Computing, who is technical coordinator for the five sessions on architecture. (Chairman Miller appointed 24 specialists to oversee the program for each technical area.) Software and hardware each **\*** get a tutorial and a technical session, and a panel discussion comes last.

As Gagliardi points out, in conventional computing systems today, the central processing unit plays the key role and forces a serial execution of software. But in the next five to 10 years, he says, there will be a move away from that approach, with distributed processors and parallel execution of software.

Backing up this view, Richard Case of IBM Corp.'s Systems Development division in Poughkeepsie, N.Y., points out that LSI is forcing two opposing trends: it is

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drastically reducing the cost of large central processing units, but it's also making it possible to equip every typewriter or display tube with a CPU that is as fast as an IBM 7090 and has even more memory. So, he says, "The question is which of those trends will predominate—and you have to believe that both will happen and how do they lead to new optimizations? I don't think anyone knows the answers or has definite proofs about the answers, we just have speculations."

Another indication of the design requirements of future computers can be gleaned from predictions on how they will be used. Frederic G. Withington of Arthur D. Little Inc., Cambridge, Mass., for example, will present a paper in which he traces the shift in computer operations from an easily controlled batch operation in a single computation center to systems with multiprograming, remote data entry, remote batch processing, and conversational programs.

His point is that such new developments are reducing, if not sometimes eliminating, the need for operators in the computer room. Instead, small systems with intelligent terminals are converting users into operators. What this means, he says, is that no individual or group will know at any one time what the system is doing or for whom it is doing it.

There are several implications for hardware producers here, says Withington. First, the equipment has to be much more reliable than ever before. "We are talking here about unattended operation," he notes, "like a telephone switch. When something went wrong in a batch-mode processing machine, the operator knew what it was. But with unattended operation, an error will be much harder to diagnose, and thus we just cannot afford to have as many errors." The answer, he says, may be in remote diagnosis techniques.

Another item ripe for redesign, he adds, is the console, which will have to display the state of the machine, and all the jobs in it, in ways that are "more imaginative and more meaningful than has been customary before. This demands a careful look and perhaps more subtlety than ever before in console displays, advisories, and printouts," he concludes.

#### Mass storage: bigger and better

"Mass-storage systems [such as the IBM 3850] are probably the most significant new peripheral products since the disk—they help get information on-line from off-line with very close to off-line time," says John R. Morrison, Computer Peripherals Inc., Norristown, Pa. As chairman of the session on the impact of mass storage, Morrison ranks the introduction of such new systems with the first tape drives and the first disk systems. "It's certainly going to have a major impact on the way the users get in and out of their computers in the future," he adds.

There are two areas—two "access gaps"—at which people are now working very hard, says Morrison. The first gap is the large difference in access times between the core or semiconductor main memory and disk-andtape mass storage. The second gap concerns the cost per byte of rapidly connecting off-line material to the computer. The user must have his permanent file available to him immediately, and the cost of doing that on a disk is about \$9 per megabyte per month rental, as against less than 25 cents for a tape, and about 50 cents for the vaster resources of mass storage.

At his May 21 session, Morrison points out that papers on both the IBM 3850 systems and Control Data Corp.'s new mass-storage system (which will be announced at the conference) will be presented by engineers from each company—C. T. Johnson from IBM, Boulder, Colo., and Gary E. Puffett from CDC, Minneapolis. "I personally feel this session could be the hit of the whole show," he says.

Dennis E. Speliotis of Micro-Bit Corp., Lexington, Mass., will expand on the access-time problem. He notes that there has been a persistent gap between electronically accessed memories with access times in the nanosecond range and electromechanically ac-



**Trend-setter.** New at NCC will be Interdata's 8/32 Megamini, a 32bit machine with a 1-megabyte core memory in a single cabinet.

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cessed memories with access times 10,000 to 100,000 times slower. This gap, he notes, has lasted for over 20 years. One possible solution, he says, is to return to the electron beam as a data access tool (so-called 'Williams' storage tubes were used during the 1950s),

Speliotis suggests a metal-oxide-semiconductor structure used as a target in a CRT-like setup. A 1-centimeter-square target, accessed by a 30-nanoampere electron beam focused on a 2.5-micrometer spot, can give a memory capacity in the range of 4 megabits. A system consisting of 18 such channels, Speliotis says, will have storage of 75 megabits, an access time to any block of under 10 microseconds, and read/write throughput rates of 38 and 5 megabits per second, respectively. An early model, delivered to Control Data Corp., stored 128,000 bits in each of nine tubes, but a new model, now under development, will store 4 megabits in each of 16 tubes. The aim is a cost per bit of 0.04 cent in 1976, according to Speliotis.

In the following session on novel methods of mass storage, a similar device will be described by engineers from General Electric Research and Development Center, Schenectady, N.Y. Called the "Beamos" by GE, the device is still in the research stage. It also uses an MOS target, but stores about 30 megabits with an access time to any bit of about 32 microseconds. The transfer rate is about 10 megabits per second.

"Holographic memories—fantasy or reality?" is a question asked in another paper at this session. The answer? Probably a blend of both, says co-author Knox Gillis of Harris Inc., Melbourne, Fla. While the erasability of read/write holographic memories still needs much work, as does their laser modulator, Gillis believes that read-only memories are much closer to practical use. He cites a read-only memory that Harris built two years ago under contract for Rome Air Development Center. Harris is now bullding a second system for RADC, which will be similar but more of an engineering prototype and will store 30 megabits on each of 6,750 4-by-6-inch microfiche cards. Gillis adds, "There's a tremendous gleam of hope in here."

One advantage of the holographic memory, Gillis says, is the stability that makes it suitable for archival storage over long periods of time. Even magnetic tapes must be re-recorded once a year or so to refresh them.

At this session, too, recent improvements in chargecoupled-device memories will be the subject of a report by G. F. Amelio, Fairchild Research & Development, Palo Alto, Callf. In January, Fairchild introduced a 9.2kilobit CCD memory, promised a 16-kilobit version by June, and predicted that pricing for volume orders would hit 0.1 cent per bit by the end of the year. The promises still hold, according to Amelio.

As for magnetic bubbles, John Ypma, Rockwell International Corp., Anaheim, Calif., says that present bubble memories cost in the range of 0.03 to 0.05 cent per bit and have capacities of 500,000 to 200 million bits. Ypma will discuss several applications under development at Rockwell, including an endless-loop recorder and a block-organized store memory.

The endless-loop recorder, with its capacity of about 1 million bits, would be a nonmechanical alternative to a cassette or floppy disk and suitable for use In, say, point-of-sale terminals, where low power and physical ruggedness are required. The memory uses eight chips, each with 100,000 bits, to form a 100-kilobyte memory. Data rate is 400,000 bits per second, and average search time is 1 second, he says.

The large block-organized store has a 0.015- to 1-millisecond access time which, Ypma notes, fills the gap between the 1-microsecond access of core memory and the 8-millisecond head-per-track disk memories. The memory has between 1 million and 16 million bits, being built with 1-megabit chips. Data rate is about 2.4 megabits per second.

A panel session on the implications of these memory developments closes out the sessions on storage. Chaired by Jerome H. Saltzer, MIT, Cambridge, Mass., it will cover such points as the implications of new terabit storage (for instance, in reducing access time to large data bases) and the effects of megabyte CCD or bubble memories on centralized systems (which could' end up only as a library and a data-sharing medium, while intelligent terminals did most of the computing).

#### Making computers communicate

All the experimentation with computer networks at last is paying off. At any rate, communications between computers comes in for major treatment on Thursday, beginning with an overview paper by Ivan T. Frisch and Howard Frank of Network Analysis Corp., Glen Cove, N.Y. Frisch says he will trace the development of networks used in such applications as the early air defense SAGE system, education, and banking.

A position paper on how to build a computer network comes from Bolt, Beranek, and Newman Inc., Cambridge, Mass., which was active in developing the Arpanet packet-switching network. In "Issues in Packet-Switching Network Design," co-author John McQuillan says, "We looked at the design Issues and came up with what we think are the right answers."

For example, the authors stress the distinction between delay and throughput. Delay, the time between transmission and delivery of the first bit of a message, 4

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requires a small packet size that can cut transmission time and makes short queues desirable. Throughput, on the other hand, is concerned with the time between delivery of the first and last bits of a message and therefore demands a large packet size, while long queues may be necessary to provide sufficient buffering for full circuit utilization, they say. Thus, the network may have to employ separate mechanisms if it is to provide low delay for some users and high throughput for others.

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The authors also point out the importance to a network of having node computers whose input-output, processor, and memory capacities can be easily increased with a modular approach, avoiding large step functions in component cost. This suggests distributed computing, and BB&N has developed a node computer called Pluribus which allows easy expansion. It also is very ''robust,'' since if one computer fails or is taken out of service, the others hardly notice its departure and continue to process the data. The Pluribus processor is also covered in more detail in the session on architecture.

Special attention will be given to packet radio communication, a technique that not only gives many users access to a central computer but allows mobile data processing and even low-power transmission for per-

#### Figures, fees, and phones

The 269 exhibits and 89 technical sessions at this year's National Computer Conference in Anaheim, Calif., reflect a welcome increase and a deliberate decrease over the corresponding figures of the 1974 conference in Chicago. The number of exhibits is up 23 from last year's 246. But last year's 122 sessions were "too much," believes conference chairman Donal Meier, a consultant in Escondido, Calif.; so this year, he says, he aimed for 84 sessions, but ended up with 89. "What we have tried to do is to show how the computer is changing the professions," he says. "We couldn't hit them all, but we do hit many."

Conference preregistration fees range from \$60 for the full conference to \$10 for a one-day visit to the exhibits. Full registration at the conference itself will be \$75. Afips this year is offering a "travel package" that it says will save out-of-state visitors up to 30%. Included are round-trip air fare, ground transportation, and a credit toward the hotel bill. Call (617) 232-6726 for more information on this.

For general information on the conference, Afips has a toll-free number: (800) 631-7070. In New Jersey, call (201) 391-9810.

sonal computing—radio spectrum space permitting. The first successful packet radio network was the Alohanet system, installed at the University of Hawaii in 1970 with ARPA support.

In a paper titled "Aloha Packet Broadcasting—A Retrospect," Franklin Kuo describes the continual evolution of the network and then points out that microprocessors have made many new system options feasible, such as character-by-character transmission. Early designs of computers for Aloha used an Intel 8008 microprocessor. But newer devices, such as the Intel 8080 and the National IMP-16, Kuo says, have reduced the amount of hardware needed and added new flexibility, for instance, by allowing parity generation and checking to be done with software.

#### Understanding microprocessors better

The importance of microprocessors is underlined by the fact that many major semiconductor manufacturers, including National Semiconductor, Intel, Fairchild, Signetics, and Motorola Semiconductor, will present papers about them.

The critical difference between MOS and bipolar microprocessor applications will be analyzed by David Wyland, Monolithic Memories Inc., Sunnyvale, Calif. In the MOS case, Wyland says, designers are typically concerned less with speed or compatibility than with cost. This dictates a single-chip microprocessor that for the most part is used as the heart of an intelligentterminal or other microcomputer-based system. But in the case of the bipolar microprocessor, he says, "You are not quite so much concerned about cost as about being able to make the circuit work, which means there is a speed target and you have to interface easily without much propagation delay or unusual voltage levels." Consequently the bipolar devices are being targeted at such high-speed hardware-oriented microprogramed systems as disk controllers.

Microprocessors may still be in their infancy, but already designers are adopting a mature outlook as they anticipate the second- and third-generation devices, maintains Gary Sawyer, Motorola Semiconductor, Phoenix, His paper discusses the problem of transferring data into and out of the microprocessor. The number of instructions, he points out, is less important than the nature of the instruction and the usable addressing modes. "Users generally understand the instruction set and how to manipulate data once it is in the machine, and they understand data at an immediate interface, but they are not sure how to make the man-machine interface." This will be a key factor in microprocessor evaluation in the future, he concludes.

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# PRODUCT PREVIEW

H-P to show the 15-megabyte cartridge-disk drive and 128,000-word minicomputer microprogramable by user

A 15-megabyte cartridge-disk drive that fills a capacity gap in the industry and a user-microprogramable minicomputer that can accommodate 128,000 words of mainframe semiconductor memory will be the features of Hewlett-Packard's exhibit at the NCC. The disk drive has both a removable disk that holds 10 megabytes and a fixed disk with 5 Mbytes capacity. The minicomputer, the new top of the line in H-P's 21MX series, uses dynamic mapping techniques to allow the processor to access 256,000 words of memory at the 650-nanosecond cycle time of the main memory.

The disk unit, model 7905A, fills the gap between lower-capacity cartridge drives, with a capacity of 5 Mbytes per spindle, and the highcapacity drives with about 23 to



100 Mbytes per spindle, Vijay Kapoor, H-P disk-products manager points out. "It's also the fastest on the market," he says, "with a datatransfer rate of 7.5 megabits per second." (In fact, Kapoor notes, it may be wise for the industry to revise its methods of making benchmark comparisons to include the speed of the disk drives.)

The drive uses a track-follower design, in which one surface of the fixed disk stores servo information to control the head positioning, thus assuring cartridge interchangeability and high bit and track densities. A separate H-P-designed multichip microprocessor controller, model 13037, minimizes the number of interrupts sent back to the central-processing unit. Kapoor says, "Things like error correction, error-recovery procedures, alternate-track procedures, and other disk-related overhead procedures can be handled directly from the controller, allowing an OEM user to provide a simple interface with a processor."

The minicomputer, model 30, packs into a cabinet 12¼ inches high twice the memory and 50% more input/output capability than the previous top unit in the 21MX series, the model 20. Wayne Gartin, H-P's 21MX product manager, says the memory capacity is good for an OEM who's putting together a non-disk-based system. "It puts the memory all in one place," he says, "not spread over 30 inches of rack space." What's more, the user can microprogram the minicomputer.

Price for the disk, including the controller, is less than \$8,400 in OEM quantities, and additional disk drives are less than \$5,900.

In OEM quantities, the model 30's price with 32,000 words of 4,096-bit semiconductor memory is as low as \$8,382, while a 65,000-word model with dynamic mapping

is \$13,629. First deliveries are scheduled for August. Hewlett-Packard Co., 1501 Page Mill Rd., Palo Alto, Calif. 94304 [391]

#### Pertec fixed-disk drives

#### aimed at data-entry gear

The first members of a new family of fixed (nonreplaceable) disk drives from Pertec Corp. have 5 megabytes and 10 megabytes of storage. The drives are aimed at the fastgrowing low end of the data-entryequipment market-particularly for use in small-business systems similar to IBM's new System/32, says Jerry E. Gaynor, senior disk-product specialist. "The market should grow substantially, now that IBM has blessed the fixed, nonremovable disk." He also foresees their use in intelligent terminals that require capability beyond that of the less expensive, but limited, floppydisk memories.

Both drives operate at either 1,500 or 2,400 revolutions per minute. They have 812 tracks per unit and 200 tracks per inch. The D1400, with its 50.75-megabit capacity, transfers data at 2.5 Mb per second at 2,400 rpm, whereas the D1600, with 101.5 Mb of storage, transfers at twice that rate.

The D1400 is priced at \$1,625 in OEM quantities of 100, and initial production is scheduled for August. Pertec Corp., Peripheral Equipment Division, 9600 Irondale Ave., Chatsworth, Calif. 91311 [392]

#### Miniature tape cartridge said

#### to outperform cassettes

One company is taking dead aim at the digital tape-cassette business with a miniature tape cartridge that

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it says is easier to use, gives better performance, and is less expensive than cassettes. American Videonetics Corp.'s new Reelette ¼-inchtape cartridge, storing 1.5 million bits in 80 feet, is packaged in a container measuring 1½ inches in diameter. ''Cassettes were originally an audio product,'' says AVC's marketing manager, Rhine Meyering, ''and were never really designed for digital use. By brute force, people made them work.''

The company is supplying a read-write drive unit that automatically threads the tape onto a take-up reel when it's loaded. The tape, which records four tracks, operates at 10 inches per second for read/write and 30 in./s for gap search.

Price, in 100 quantities, is \$152 with a drive and \$356 for the drive with read-write and motion-control circuits.

American Videonetics Corp., 795 Kifer Rd.,
 Sunnyvale, Calif. 94086 [393]

#### Chip adds 'intelligence'

#### to communications terminals

- A microprocessor-based controller uses an Intel 8080 to provide both programability and "intelligence"
- for communications terminals. With a programable read-only memory,
   the unit can perform many func-
- tions, such as formatted data entry, message verification, protocol conversion, and error control for such

peripheral devices as teletypewriters, printers, cathode-raytube displays, tape cassettes, card readers, and floppy-disk memories.

The unit handles as many as eight input/output ports and has a 2-microsecond instruction cycle. Data-buffer storage is available by using semiconductor random-access memory modules holding a maximum of 16,000 words. Typical data rates range up to 4,800 baud. The unit also contains communications interfaces for dial-up lines or private-line polling systems.

Price of the basic unit, which includes 256 words each of randomaccess and programable read-only memory, is \$1,000.

Applied Systems Corp., 26401 Harper Ave., St. Clair Shores, Mich. 48081 [394]

#### Microprocessor gives floppy disk flexibility

Microprocessors have been promoted as offering great flexibility to designers in changing equipment features for particular customers. One company that says it is using an Intel 8080 microprocessor to capitalize in this way is TEC Inc. Its new floppy-disk drive, called the Disco-TEC, is plug-compatible with serial asynchronous RS-232-C equipment, says Hugh B. Reed, assistant to the vice president.

The unit has two input/output ports, each with an independently



selected data-transfer rate from 110 to 9,600 baud and stores 308,600 characters. One I/O port connects to an operator's terminal, such as a teleprinter or cathode-ray tube, and the second connects to a computer, either remotely via a modem or directly. The unit also can stand alone as a communications memory station and can be operated remotely from either I/O port or by panel controls. Price is about \$3,000 in small quantities.

TEC, Inc., 9800 North Oracle Rd., Tucson, Ariz. 85704 [395]

# Green gas-discharge display uses helium at 300 v

In addition to the familiar orangered gas-discharge panel displays, green displays now are available from Okidata Corp. The company says the green is achieved by replacing the primarily neon-gas mixture of the red tube, operating at about 235 volts, with helium operating at 300 V. Each character measures 5/32 inch wide by 7/32 inch high and the characters are formed by a 5 by 7 matrix. Panels come in three sizes: 16 characters across by 4 down, 32 across by 4 down, and 32 across by 8 down.

Okidata planning manager William Muldowney says the units are aimed at such applications as pointof-sale terminals that would display product descriptions in addition to prices, and automatic cash dispensers, where the display would present several options and direct the customer to a particular button for the desired transaction.

Typical price for the 16-by-4 unit, including electronics, is \$167 in quantities of 100.

Okidata Corp., 111 Gaither Dr., Moorestown, N.J. 08057 [396]







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### New products

# Cutting relays down to size

To satisfy today's needs for closely stacked printed-circuit boards, manufacturers are marketing low-profile units 0.45 inch high or less

by Larry Armstrong, Midwest bureau manager, and Lucinda Mattera, Components Editor

Until recently, low-profile relays were available from only a few sources, despite the increasing demand for greater board density, i.e., closer vertical spacing between component-loaded circuit boards.

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Since last fall, however, relay manufacturers have been marketing the flatpack devices in earnest. And this month, two major suppliers-Sigma and C.P. Clare-are introducing new series of low-profile relays.

Standard spacing between stacked printed-circuit boards has been between 0.5 and 0.6 inch. But the designer who had to switch currents of more than 1 ampere had to cope with relays housed in the tall, ice-cube-type of packaging that required larger spacing.

The concept of a low-profile general-purpose relay originated in Germany, and U.S. suppliers have begun matching the German footprints. Potter & Brumfield configured its R50 series around the Zettler package, and, within the last two months, both Guardian and Sigma have joined that camp. Meanwhile, Siemens hammered out a licensing deal with Magnecraft. Earlier this year, the Chicago firm started marketing the broad Siemens low-profile family.

What's at stake, the makers agree, is a sizable new relay market—estimated by some to be as high as \$25 million in 1975, with the promise of a 25% growth in 1976. Besides sales to the computer and communications industries, some manufacturers see prospects in machine-tool and process-control systems, office equipment, elevators, and vending machines, as well as consumer and automotive applications. Quantity prices range from about \$1.25 per pole for single-pole models to 50 cents per pole for the few six-pole versions available.

The growth, of course, is coming at the expense of other relay types, predominantly the cradle-type general-purpose device that was developed at Western Electric Co. "As the next generation of equipment begins to come down the pike, you'll find the cradle relay designed out," predicts Richard A. Didriksen, Magnecraft's sales vice president.

And for some applications, the flatpack can replace reed relays—expensive devices that can't handle as much current as the electromechani-

		LO	W-PROFILE RE	LAYS		
	Series	Package Contact data			Reader	
Company	number	height (inches)	Arrangement (Form C)	Rating (resistive)	Coil voltage (nominal)	service number
American Zettler Inc.,	AZ-630	0.415	spdt, latching	2A @ 26 V dc, 1A @ 115 V ac	6 - 60 V dc	401
697 Randolph Ave., Costa Mesa, Calif.	AZ-531	0.415	dpdt	2A @ 26 V dc, 1A @ 115 V dc	6 · 110 V dc	402
92626	AZ-521	0.435	4pdt	3A @ 26 V dc, 2A @ 115 V dc	6 - 110 V dc	403
Arrow-M Carp., 250 Sheffield St., Mountainside, N.J. 07092	NF	0.425	dødt, 4pdt	2A @ 30 V dc	6 • 48 V dc	404
C.P.Clare & Co., 3101 W. Pratt Ave., Chicago, III. 60645	511	0.350	dpdt. 4pdt	ZA @ 28 V dc	6 · 48 V dc	405
Guardian Electric Mfc. Co., 1550 W. Carroll Ave., Chicago, III. 60607	1475	0.437	spát, ápát	3A @ 28 V dc and 120 V ac	5 · 48 V dc	406
Magnecraft Elec. Co., 5575 N. Lynch Ave., Chicago, III.	63, 64	0.402	dpdt, 4pdt, 6pdt	1A @ 24 V dc, 0.3A @ 115 V ac	6 - 48 V dc	407
60630	65	0.402	spdt	8A @ 24 V dc and 120 V ac	6 - 48 V dc	408
Midtex/Aemco Div., 1850 Tower Blvd., No, Mankato, Minn. 56001	180, 181	0.340	dpdt 4pdt	2A @ 24 V dc and 120 V ac	5 · 48 V dc	409
Potter &	R40	0.430	dpdt, 4pdt	10A @ 28 V dc and 115 V ac	3 - 115 V dc	410
Brumfield Div. of AMF Inc.,	R50	0.425	spdt, dpdt	2A @ 28 V dc, 1A @ 120 V dc	5 · 48 V dc	371
1200 Broadway, Princeton, Ind. 47670	R50	0.445	spdt,	5A @ 28 V dc, 2%A @ 120 V dc	5 - 48 V dc	372
	T10	0.375	dpdt, 4pdt	3A @ 30 V dc	6 - 48 V dc	373
Siemens Corp.,	V23027	0.402	spdt	8A @ 30 V dc	2 - 60 V dc	374
Components Div., 186 Wood Ave. So., Iselin, N.J.	V23012	0.402	dpdt	1A @ 30 V dc	2 · 60 V dc	375
08830	V23030	0.402	4pdt, 6pdt	1A @ 30 V dc	4 · 115 V dc	376
Sigma Inst. Inc., 170 Pearl St., Braintree, Mass. 02185	60	0.415	spdt, dpdt	2A @ 28 V dc, 1A @ 120 V ac	5 · 110 V dc	377

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(In Europe-Tele, Amsterdam [20] 45-20-52)

\*Quantities of 100



#### **New products**

cal versions. And while the electrical life of the flatpacks—50,000 to a few million operations at rated loads from 1 to 10 amperes—doesn't approach that of reeds, some low-profile versions achieve up to 100 million operations when switching lower currents, comments Jerry Tuite, relay-marketing manager at Siemens.

Critical. Height of the device is critical; all available units (see table on p. 113) will fit pc cards with a center-to-center spacing of 0.6 or 0.625 inch, but only certain devices-from C.P. Clare, Midtex, and P&B-will unquestionably fit boards on half-inch centers, and none of those devices has alternate sources. For, besides the seated height of the relay, users must take into account the thickness of the pc card, usually 0.0625 inch, as well as room for solder lands and component tails on the back of the board. These can be shaved or milled easily down to 0.06 or 0.08 inch, a P&B official says, avoiding further risks of gouging the board.

Electrical specifications on the devices are surprisingly similar; differences crop up in claims of imperviousness to flux and solvents used in pc-board soldering and cleaning operations. Clare and Guardian mold the package bottom around the pins to avoid "wicking" of fluids into the relay by capillary action [Electronics, March 6, p. 38]. Others force pins through a premolded housing. Most, however, recommend spraying solvents instead of dipping during cleaning. The exception is the Matsushita relay, marketed here by Arrow-M Corp., which claims a hermetic epoxy seal [Electronics, Feb. 6, p. 127].

Other innovations, which more manufacturers plan to adopt as the products mature, include latching versions, available from American Zettler now and C.P. Clare in the near future, and more sensitive coil voltages. If a relay can fit on a board with logic, why not make it logiccompatible? P&B and Sigma, for example, have sensitive versions of their 5-v dc relays that require 50 milliamperes to energize, instead of the 90 mA required for standard models. While that's not compatible with TTL shift registers, counters, or gates, it can be switched by TTL drivers.

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There's also a move toward more contact configurations and materials. All the devices come with contacts of silver-cadmium-oxide or gold-flashed-silver, appropriate for their rated currents; some feature optional contacts of gold, palladium, and platinum alloys for switching down to dry-circuit levels.

C.P. Clare has dropped its series 311 general-purpose flatpack [Electronics, June 7, 1973, p. 145] in favor of its new 511 telephone-type relay, being introduced this month, which comes only with the permissivemake, precious-metal, bifurcated contacts used in the telephone industry. These series 511 units can be supplied in either two-pole or fourpole versions, with either Form C or Form D contact arrangements. The two-pole devices measure 0.35 by 1.32 by 1.22 inches, while the fourpole devices are 0.35 by 1.32 by 1.52 in. Life expectancy is 100,000 operations at rated load, increasing to 50 million operations for 0.1 A at 48 volts dc. Price ranges from \$3.30 to \$7.15, depending on the model and quantity. Delivery is from stock.

Two versions. Sigma is also introducing a series of low-profile relays. Both general-purpose and high-sensitivity versions are available. Contact rating for the sensitive series 60 devices is 1 A at 28 v dc or 0.5 A at 120 v ac. At full rated load, electrical life is 500,000 operations for the general-purpose models and 1 million operations for the sensitive models. In quantities of 1,000, price ranges from \$1.50 to \$2.20. All are available from stock.

At least two manufacturers are planning to announce additional new low-profile relays. Electrical specifications for the upcoming series 512 units from C.P. Clare are expected to be the same as those for the company's new 511 series. By July or August, Guardian will be releasing a four-pole double-throw device with a package height between 0.38 and 0.4 in.

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Circle 115 on reader service card

# Software aids microcomputer design

Floppy-disk-based operating system controls microcomputer, peripherals to generate application programs for 8008 and 8080 microprocessors

#### by Stephen E. Scrupski, Computers Editor

The problem in development of software programs for microcomputerbased systems is one of cost-effectiveness, balancing the availability and costs of time-shared programs, on the one hand, against in-house computers and prototyping systems supplied by semiconductor manufacturers on the other hand. In general, time-sharing offers the best de-

sign software, but it is also the most costly approach.

Now, a company called Millenium Information Systems Inc. has a software-development system, the MPD-1000, aimed at the Intel 8008 and 8080 microprocessors, that it says can match a disk-based minicomputer system in its capability for developing programs. "It has ables the Intellec 8 to be used for such applications as control of stored experimental data, as well as for program development.

The text editor and macro assembler incorporated in the operating system are the latest versions of standard Intel-supported programs. Both can be rapidly loaded into the Intellec 8: the text editor in less than ator first enters his program, which the system then assembles, afterwards printing out a list of assembly errors. An edit program modifies the source program, and the whole program is then reassembled. Finally, the high-speed printer makes several printouts in order to maintain current error-free listings. The system also performs error checks and

track.

checks for "ille-

gal" commands,

such as to write in a nonexistent

Each disk can

hold more than

300,000 bytes of

data, recorded in

77 tracks. Trans-

fer rate is 250,000

bits per second. The disk system

includes an in-

telligent control-

handle most Cen-

tronics printers.

The hardware in-

terface between

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**Call to assembly.** Floppy disk with intelligent controller uses a new operating system built by Millenium to help develop applications programs for microcomputers.

the programing efficiency of a timesharing system, but not the recurring costs," says the company's president, Gerald S. Casilli.

The system hardware consists of an Intellec 8 microcomputer from Intel, a dual-drive floppy-disk subsystem (two Calcomp floppy-disk units), a high-speed printer, and a teletypewriter. The intelligent floppy-disk controller contains all the circuitry needed to handle up to eight floppy-disk drives. But the key development, says Casilli, is the disk operating system, which has a flexible management capability that en2 seconds, and the macro assembler in less than 4 seconds. All design passes of the macro assembler are performed automatically, and only statements with assembly errors are printed out.

With the system, a user can assign names to disk files of varying lengths quickly and easily. Any input or output device can be assigned to any one of the named disk files on any one of a maximum of eight floppy-disk drives. Named files can also be merged and otherwise manipulated as the user desires.

In typical use, the system oper-

controller and printer is a simple cable attached to an edge-board connector, while the operating system contains all the software needed to support the printer.

ler

Cost of the basic system, which includes the dual-drive floppy disk, the software, a programable readonly memory, and the cabling that goes to the other peripherals, is \$5,250. The required peripherals are also available through Millenium, but Casilli points out that many customers may already have them.

Millenium Information Systems Inc., 420 Mathew St., Santa Clara, Calif. 95050 [339]

### HD/CMOS achieves LSI circuit densities unmatched by any other CMOS process. HD/CMOS II is even better.

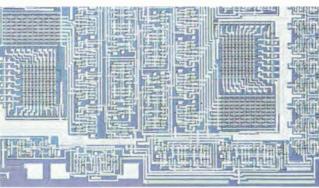
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# Computers for first-time users

Line of small systems is designed for scientific, educational, industrial jobs

Someone who has never before used a computer system usually wants a small, relatively low-cost machine, one that's simple to operate, and designed for use with off-the-shelf software packages.

These requirements are met by a line of small systems developed by Wang Laboratories and aimed at the first-time user in business, science, education, and a variety of industrial applications.

The Wang Computer Systems all use a binary parallel byte-oriented central processor with an 8-bit byte and a cycle time of 1.6 microseconds. The main memory uses 2,048-byte metal-oxide-semiconductor random-access memories and the system is driven by readonly memories of 512 10-bit bytes that contain the interpretive Basic language and input/output sequences. The ROMs increase processing throughput by allowing major segments of software to remain in the main memory, Wang says. The company also simplified the



basic verb structure so that up to 32 special functions can' be keyed in one stroke each.

At the low end of the new family is the WCS/10 (at left, below), which costs \$5,700 and is intended primarily for education markets. The CPU has 4,096 bytes of RAM, expandable to 32 kilobytes in 4kilobyte increments, and 24 kilobytes of ROM. The system also includes a console with keyboard and 1,024-character cathode-ray-tube display and a single tape cassette for auxiliary data storage with a capacity of 78 kilobytes.

In the mid-range is the \$10,000 WCS/20, which has a larger, more powerful CPU with 8,192 bytes of RAM, expandable to 32-k, plus 42.5 bytes of ROM, and includes the keyboard and a larger CRT. It also has a single flexible disk drive, expandable to three drives, with a capacity of 262,144 bytes per disk, an access time averaging 401 milliseconds, and a transfer rate of 31,000 bytes per second. With an optional binary synchronous communications capability, it can be used as a remote batch-processing system in networks of Wang and other processors.

The WCS-30 is the largest of the new systems. To the CPU, console, and flexible disk drive it adds a disk drive with two disks, one fixed and one removable. Capacity is 2.50 megabytes per disk (single density) with an access time of 21 milliseconds and a transfer rate of 195 kilobytes per second. A double density disk holds 5.01 megabytes, has an access time of 38 milliseconds, and a transfer rate of 312.5 kilobytes per second. In the larger configuration 10 million bytes of storage are available, or more than in IBM's system/32, the company says.

A basic WCS/30 at \$29,100 includes 16,384 bytes of RAM, expandable to 32 kilobytes, 42.5 kilobytes of ROM, and Wang's new model 21W line printer. (The 21W is an impact typing, serial matrix printer, with a speed of 200 characters per second, or 65 lines of 132 columns per minute; unbundled, it costs \$5,600.) Aimed at the commercial market, the WCS/30 can operate in interactive and on-line modes for teleprocessing applications, and can support data entry stations and Wang's 1200 family of word processors.

All the processors can support a number of peripheral devices, including the 21W line printer, and Wang can provide software.

Wang Laboratories Inc., 836 North Street, Tewksbury, Mass. 01876 [361]

New model quadruples PDP-15 memory capacity



With the price of memory going down, the Digital Equipment Corp. has introduced a new version of its 18-bit PDP-15 computer called the XVM that, for the first time, can use all 18 bits under program control for indirect address. This allows a single program to address 131,068 words of memory rather than the previous limit of 32,786 words.

The basic unit is the XVM-100, which includes a slightly modified PDP-15 model 5 central processing unit with a 750-nanosecond cycle time, 32,768 words of core memory expandable to 96-k words, or 128-k words with an expander cabinet, a high-speed paper tape reader and punch, hardware multiply/divide, a real-time clock, an LA36 DECwriter II keyboard printer, and a memory processor.

Using Schottky TTL and multilayer circuit boards, the memory processor combines a number of functions previously handled by separate devices. It has an automatic priority-interrupt unit, a

# The new Keithley Model 168 autoranging DMM... ...vive la différence!

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mum programmable increment of 10 microinches dramatically increase circuit design flexibility.

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For more information, use the reader service card, or contact us directly at the number below.

# ELECTROMASK, INC.

A subsidiary of TRE Corporation, 6109 De Seto Ave., Woodland Hills, Calif. 91364, Phone: (213) 884-5050, Telex 67-7143 Image Repetitors - Patiern Generators - Mask Severs - Environmental Chambers - Mesk ID Printers - Precision Glass Cuttors - Photomesking Services Circle 120 on reader service card memory protection unit, a unichannel multiplexer for dual-processor arrangements, a memory bus interface, and a multiport adapter.

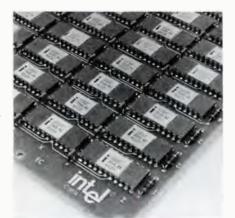
The XVM-200 includes an XVM-100 and a PDP-11 with 8-k-word memory and a 1.28-million-word cartridge disk. Control is in a dualprocessor arrangement.

The bulk of PDP-15s are used in laboratory applications, and DEC thinks the XVM will make it even stronger in this area. In addition, the XVM-200 is aimed at the interactive graphics market. Three new software systems for the XVM are available. Prices for the XVM-100 start at \$37,500; and for the XVM-200 at \$57,500. Delivery will start in the fall.

Digital Equipment Corp., Maynard, Mass. 01754 [362]

Semiconductor-memory card stores 294,912 bits

A standard semiconductor-memory card that is believed to be the highest-density memory on the market contains 294,912 bits, organized as either 16,384 18-bit words or 32,768



9-bit words. The model in-40 card, which measures only 8.175 by 10.5 inches, is available in word lengths of 8, 10, and 12 bits. The system, which is also offered on two 160 millimeter by 233.4 mm Euroboards each containing half the memory, is built around Intel 4,096-bit randomaccess memories. OEM prices are about 0.5 cent per bit for the standard card and 0.7 cent per bit for the Eurocard version.

Intel Memory Systems Div., 1302 North Mathilda Ave., Sunnyvale, Calif. 94086 [363]

#### Floppy-disk subsystem can

#### work with IBM 3740 diskettes

Designed to be fully compatible with diskettes generated by the IBM 3740, the AED floppy disk subsystem has a programable formatter and automatic IPL. The unit provides from one to four disk drives and all necessary electronics in a single rack-mountable cabinet that measures 10.5 inches high. Each disk in

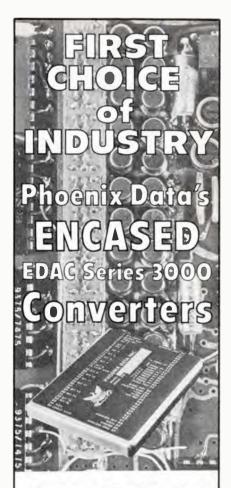


the system can store 128,128 16-bit words in IBM format. Access time is 10 milliseconds per track, and data is transferred at a rate of 66.7 microseconds per word. The price of a single-drive AED 3100-P system with a minicomputer interface is \$2,040 in OEM quantities.

Advanced Electronics Design Inc., 754 Pastoria St., Sunnyvale, Calif. 94086 [364]

#### Dot-matrix impact printers run at 165 characters/s

Two serial dot-matrix impact printers operate a speeds to 165 characters per second. The model 301 prints an 80-column line at a rate of 70 lines per minute, and the model 501 prints a 132-column line at 50 lines per minute. Both printers extensively use large-scale integration to keep their small-quantity prices down to \$2,275 and \$3,315 for the 301 and 501 respectively. Both 5-by-7 and 7-by-9 dot-matrix character



Time-proven reliability and ease of application in a wide range of products have made Phoenix Data's encased digital to analog converters a first choice with commercial and industrial equipment designers everywhere. Here are some of the reasons why:

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- Conversion times to 1 μsec. for 13 bits, 3 μsec. for 16 bits.
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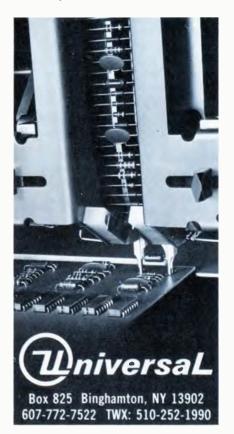
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patterns produces five clear copies. A parallel computer interface is standard with the printers, although a serial communications interface is available as an option.

Centronics Data Computer Corp., Hudson, N. H. 03051 [365]

#### Single-card reader

#### is rugged, reliable

A low-cost, rugged, reliable singlecard reader intended for data capture in commercial, retail, and manufacturing applications has a normal operating life of five years or 15,000 operating hours. The singlecard reader is particularly good at reading with few errors damaged and dirty cards, such as the coffeestained tabs that are encountered in fast-food stores. The unit, which sells in small quantities for \$1,000, can read pen- or pencil-marked cards, punched cards, or both. Delivery time is 30 days.

True Data Corp., 2701 South Halladay St., Santa Ana Calif. 92705 [366]



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For full details on why the new Gould 2400 is the best performing direct writing recorder you can buy, write Gould Inc., Instrument Systems Division, 3631 Perkins Avenue, Cleveland, Ohio 44114. Or Kouterveldstraat 13, B 1920 Diegem, Belgium.



Circle 168 on reader service card

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#### New products

Semiconductors

### Watch chip does whole job

#### C-MOS circuit powers decoders as well as driving 7- or 9-digit LED display

By using a variation of the standard interdigitated-finger technique developed for metal-oxide-semiconductor and bipolar power transistors, engineers at Intersil Inc. have built a one-chip complementary-MOS watch circuit that will also drive a light-emitting-diode display. Previously, manufacturers believed that because of high-current requirements, MOS digit and segment drivers powering the LEDs had to be separated from the C-MOS circuit chips. This separation is a distinct disadvantage to electronic watch makers seeking to reduce the size of their modules. For this reason, many of the designers have looked with interest to the development by Texas Instruments of one-chip watch circuits using integrated injection logic.

Now, however, the new 7200 family of C-MOS watch circuits introduced by Intersil has all the electronics—segment and digit drivers, oscillator, dividers and decoders integrated onto the 125-by-125-mil chip. And the series of circuits also has the ability to drive either a seven-digit numeric or a nine-digit alphanumeric LED display.

Packaged in a 24-pin leadless hermetic package, the 7200 chip has a standby/off power dissipation of less than 4 microamperes at 3 volts. Output-current driver requirements are only 7 milliamperes per segment at a 25% duty cycle. The only external components the 3-v device requires are two silver-oxide batteries, a 32-kilohertz oscillator crystal, a trimming capacitor, and two switches.

Intersil's C-MOS watch chip not only has the segment and digit drivers on the same chip as the rest of the electronics, but the drivers take up minimal space—only 15% to 18% of the 15,725 square mils of the chip. David Bingham, Intersil's manager of micropower products, says this is a direct result of the interdigitated-finger technique used in fabricating the power transistors for the digit and segment drivers.

"In terms of process technology, our approach is not much different from that used by other C-MOS watch-circuit makers," he says. "The differences are mainly a matter of degree." For example, Bingham says, in most other segment and digit drivers, interdigitation is also used, and each finger must be metalized. "That means adding as much as 30% to 50% to the area required for the drivers."

If this approach had been used in the 7200, Bingham says, the total area of the chip devoted to digit and segment drivers would have amounted to 4,700 to 5,700 square mils and necessitated the use of separate chips.

Intersil, however, does not metalize all of the fingers. As a result, the saturation resistance is made up of equal parts of dynamic and static components, instead of all dynamic units as on the conventional devices. What is lost in terms of dynamic response is, however, more than made up for in reduced chip size that has to be devoted to the drivers, Bingham points out.

Intersil has begun volume production of its seven-digit numeric watch circuit, the IM7202, and is sampling its nine-digit alphanumeric design, the ICM7200, which will be in volume production in July.

Intersil Inc., 10900 No. Tantau Ave., Cupertino, Calif. 95014 [411]

#### Schottky mixer diodes

span 1 to 18 GHz

Housed in a package 0.05 inch square to reduce parasitics, the 5082-2207 through 5082-2210 family of beam-lead Schottky-barrier



mixer diodes spans the frequency range from 1 to 18 gigahertz. Intended for microstrip and stripline microwave integrated circuits, the diodes come in two grades. The 5082-2207 has a maximum noise figure of 6 decibels at 9 GHz and has a maximum VSWR of 1.5, and the model 5082-2209 has a corresponding noise figure of 6.5 dB and a vswr of 2.0. The diodes are also available as matched pairs. The low-noise version is designated 5082-2208, and the other is known as the 5082-2210. The single lownoise diode sells for \$19.50 in quantities of one to nine, and the 6.5-dB unit is priced at \$15.50 in similar quantities. Delivery is from stock. Inquiries Manager, Hewlett-Packard Co., 1501 Page Mill Rd., Palo Alto, Calif. 94304 [413]

#### Bipolar LSI family

is fast and flexible

A family of high-speed LSI elements, built by Fairchild with advanced Schottky transistor-transis-tor logic, is designed both to work with present and future MOS LSI microprocessors and to help solve systems problems that are too fast for microprocessors to even be considered. Fairchild's Macrologic family, which carries 9400-series part numbers, consists of 12 logic and memory devices, including the 9401 cyclic redundancy check generator/checker, the 9403 serial/parallel first-in-first-out buffer memory, the 9404 data-path switch, the 9405 arithmetic logic register, 4 the 9406 last-in-first-out register, the 9407 data-access register, and the



#### Now! Test memory chips, boards, or systems and pinpoint the bad circuits!

For functional testing of memory chips, boards, or systems, Macrodata offers the MD-107 Memory System Analyzer. Employing Macrodata's field-proven cascaded-computer design, this new memory tester is ideally suited for LSI memory device manufacturers or users who want the flexibility of testing any kind of memory from chip to system without the expense of a large general-purpose test system.

The MD-107 is a low-cost dedicated system designed for zero overhead test pattern genera tion at up to 10-MHz rates. It is especially economical for testing memories requiring long test times. It is excellent for device evaluation of

4K RAMS's, or for parallel testing of up to 160 devices on a board or system for incoming inspection

Every single significant mainframe computer manufacturer is now using MD-107's for just these reasons. Many are testing devices such as the Mostek Mk 4096, Intel 2107 Series, Motorola MC 6605, and the TI 4030 and 4050's on the MD 107.

At a fraction of the cost of a generalpurpose system, or a custom in-house set-up, the MD-107 dedicated tester not only thoroughly exercises the memory under test but also offers many special Macrodata features. Ask about our "diagnostic emulation." Check our powerful,

> English-language, easy-to-use software, including such features as real-time error logging and CRT display of failed chips on a board. Find out for yourself why the MD-107 is the most useful and cost-effective memory tester you can buy for less than \$50K.

Send for a free brochure, or call or write for information about a demonstration.

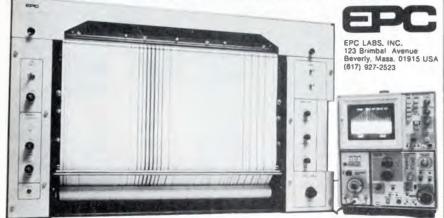
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Macrodata Corporation, 6203 Variel Avenue, Woodland Hills, California 91364, Phone: (213) 887-5550, Telex: 65-1345

# The EPC 2200. A hard copy recorder for spectrum analysis.

The new EPC Model 2200 is the first truly fine quality, low cost, hard copy recorder. When matched with a spectrum analyzer or processer, the Model 2200 prints spectral data on a continuous dry paper display 19.2" wide. This hard copy history-plot presents 2,048 clearly defined data points per scan, revealing spectrum lines buried as much as 6db below the noise level. The Model 2200 interfaces with digital and analog equipment, accepts a variable dump rate and permits flexible expansion or contractions of scale. It sweeps at speeds between 1/10 second and 8 seconds, and is mechanically virtually jitter-free.

The EPC Model 2200 is currently built in four modified formats. Further customization is possible. Write for information and a quote.



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Tubes

#### New products

9410 16-word-by-4-bit clocked read/write memory. In addition, the family contains five memories: two 1,024-bit RAMS, a 2,048-bit PROM, a 4,096-bit PROM, and an 8,192-bit ROM. The logic devices have a typical complexity of 150 to 250 gates per device. Propagation delays run about 3.5 nanoseconds per on-chip gate and about 5 ns per output buffer. Some of the devices are available immediately in sample quantities.

Fairchild Camera and Instrument Corp., Integrated Circuits Group, 464 Ellis St., Mountain View, Calif. 94042 [415]

#### 25-ampere transistors turn on in 300 nanoseconds

A family of high-current npn switching transistors has a power rating of 200 watts, a rise time of less than 300 nanoseconds, and a turn-off time of less than 1.25 micro-



seconds. Packaged in TO-3 cans, the transistors have maximum collector ratings of 25 amperes. Voltage ratings range from 100 v to 150 v. Prices, for 100-piece quantities, go from \$7.50 each for the 100-v 2N6338 to \$11.10 each for the 150-v 2N6341. Delivery is from stock. General Semiconductor Industries Inc., P. O. Box 3078, Tempe, Ariz. 85281 [414]

Four-channel C-MOS driver stands by on only  $2.5 \mu W$ 

Designed primarily to drive n-channel and p-channel multiple-FET analog switches, the model MEM 4900 four-channel driver uses C-MOS é

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# **MOS** memories

# **TI's new 3rd generation 4K RAMs.** 200ns speeds in 18-pin packages. And availability is now!

Texas Instruments brings you third generation 4K MOS RAMs: TMS4050-2 (200ns), TMS4050-1 (250ns) and TMS4050 (300ns). These compact 18-pin 4K RAMs offer even better board packing density than their 22-pin counterparts, as much as 70 to 100%.

Volume availability is now. The TMS4050s are in full production. They utilize the same single-transistor cell design and reliable N-channel silicon gate process as TI's popular TMS4030 4K RAM. This helps insure on-time delivery.

The TMS4050s have been made easy to use. All inputs, except clock, are compatible with Series 74 TTL,

	ACCESS TIME MAX	100-999 Price
TMS4050NL	300ns	\$19.64
TMS4050-1NL	250ns	\$21.64
TMS4050-2NL	200ns	\$24.62
TMS4050JL	300ns	\$22.78
TMS4050-1JL	250ns	\$25.07
TMS4050-2JL	200ns	\$28.56

while power dissipation is kept low (420mW operating, 0.1 mW standby, typically). A full 12-line address and single hi-level clock minimize system timing headaches. Plus, data input and output are multiplexed to provide a simple memory bus interface. Compare prices (see insert). You can see that TI's TMS4050s offer the best performance at the lowest price. And why shouldn't they? TI has more experience in building 4K RAMs. Plus, volume production experience means lower cost-to-you – and higher PC board density.

The TMS4050-2, TMS4050-1, and TMS4050 are available through TI's authorized distributors in 18-pin plastic (NL) or ceramic (JL) packages. For data sheet, write Texas Instruments at

P.O. Box 5012, M/S 308, Dallas, Texas 75222.



TEXAS INSTRUMENTS

#### New products

technology to achieve a typical quiescent power dissipation of 2.5 microwatts. With TTL-compatible inputs, the quad driver can generate output swings to a peak of 15 volts. The MEM 4900 can therefore operate as a general-purpose voltagelevel converter, as well as a switch driver. The device has an output capacitance of 8 picofarads, a propagation delay of 180 nanoseconds, and a frequency response to 5 megahertz. A chip-enable control allows the unit to perform logic operations on its inputs. The MEM 4900 is offered in 14-lead flatpack, 14-lead ceramic dual in-line package, and low-cost plastic packaging. The plastic units are priced at \$1.90 each in lots of 1,000. Delivery is from stock.

General Instrument Corp., MOSFET Marketing Group, 600 West John St., Hicksville, N. Y. 11802 [416]

Electrically alterable ROM

has access time of 2  $\mu$ s

Designed for applications that require frequent or periodic program changes, an electrically alterable read-only memory designated the PM-1000 provides storage capacity in increments of 256 words by 4 bits up to 1,024 words by 16 bits on a single 8-by-10-inch card. Applications include data security and scrambling, automatic telephone dialing systems, program storage for machine-tool control, table lookup, and transducer linearization and calibration. The PM-1000 uses MNOS storage devices and offers a write time of 11 milliseconds, a read time of 3.5 microseconds, and an access time of 2.0 µs. Memory data is erasable in 100 ms and can be rewritten without removing the memory card from the user's system. The PM-1000 is sold in two basic configurations: the prototype version equipped with programing aids, and the bare version at OEM prices. Both are available with custom interfaces.

Plessey Microsystems Inc., 1674 McGaw Ave., Santa Ana, Calif. 92705 [417]



# Let's face it. People do judge by the cover.

Even the most sophisticated customers can't help being influenced by the way a product looks. That's why we're so careful about the design of our Optima enclosures. Because first impressions count.

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#### Light-Reflecting Electromagnetic Display Components



ERRANT





SERIES 32 0.3 inch (7.62 mm) duał SERIES 30 0.3 inch (7.62 mm) single

SERIES 50 0.5 inch (12.7 mm) single

#### STATUS INDICATORS

MEMORY — inherent remanent magnetism maintains the display state.

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VISIBILITY — rotating fluorescent discs and flags provide excellent visibility over a wide range of ambient light conditions and wide viewing angles.

**RELIABILITY** — only one moving part rated for over 20 million operations. No lights or mechanical linkages to wear out. Virtually maintenance free.

#### FERRANTI-PACKARD STATUS INDICATORS

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ELECTRONICS DIVISION 121 Industry Street, Toronto, Ontario, M6M 4M3, Canada. Telephone: (416) 762–3661. Telex: 06-22007. 7304

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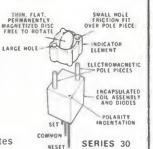
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#### New products

Instruments

# Generators lock to crystals

Function generators offer synthesizer precision

at the major dial points

A crystal-controlled clock built into two models of its 180 series function generators allows Wavetek to add synthesizer-like precision to the versatility of a function generator. The clock circuitry causes the generators



to lock on frequency at the 20 or 25 major dial divisions on each of their higher-frequency ranges (those that span from 1 or 2 hertz on up). In addition to crystal stability, the models 181 and 183 offer full function-generator capability, including sinusoidal, triangular, square, TTL-pulse, ramp, and dc outputs; dc offset; voltage-controlled frequency; internal sweep; and 10-volt output into 50 ohms.

At each crystal-controlled frequency setting (XCG position), the generators have a maximum frequency error of 0.01%; the non-XCG specification for the 181 is 3% of full scale, while the 183 has a 2% spec. A panel indicator lights up to tell when the master oscillator is locked to the crystal. Lock time for the  $\times 1,000$  frequency range and higher is less than 500 milliseconds. For the  $\times 100$  range it's below 5 seconds, and for the  $\times 10$  range it is under 50 s.

The model 181 is priced at \$495. It covers 0.1 hertz to 2 megahertz in seven overlapping ranges. High (20 volts peak to peak unloaded) and low outputs (1 v pk-pk into 50 ohms), and a 30-decibel variable attenuator are included. Sweep time is continuously adjustable from 30 ms to 20 s. The unit is 11<sup>1</sup>/<sub>4</sub> inches wide, 3<sup>1</sup>/<sub>2</sub> inches high and 10<sup>1</sup>/<sub>2</sub> inches deep.

The model 183 covers 0.0001 Hz (2.7 hours per cycle) to 5 MHz. And in addition to the features of the 181, the 183 includes negative and positive pulse output, triggered and gated operating modes, frequency vernier, and an output attenuator that covers an 80-dB range (20 dB variable). This model is priced at \$695, and is similar in dimensions to the 181 except for its greater height of 5¼ inches.

Both generators have sine-wave distortion of less than 0.5% for the majority of their ranges. Squarewave rise and fall times are under 30 nanoseconds. Both instruments operate from all common international ac supplies.

Wavetek Corp., 9045 Balboa Ave., San Diego, Calif. 92123. [351]

#### Analog Devices is

'second source' for meter

For the first time in its history, Analog Devices Inc. is producing a digital panel meter that is equivalent in form, fit, and function to another manufacturer's instrument— Weston's ac-line-powered, 3<sup>1</sup>/<sub>2</sub>-digit model 1230. Although generally known as an innovator, not a follower, Analog decided to effectively "second source" another company's product because, "we don't want to fight out in left field," explains Jim Hayes, marketing manager for digital panel meters.

Produced by Analog's Modular Instrumentation division, the new meter, called the AD2009, is quite similar to Weston's. It measures bipolar input voltages for full-scale ranges of either  $\pm 1.999$  volts or  $\pm 199.9$  millivolts, with a maximum error of  $\pm (0.1\%$  of reading + 1 count). The display is a 0.55-inchhigh Beckman planar gas-discharge unit with keep-alive cathodes that prolong tube life and maintain display brightness at low line voltages.

Where the Weston unit requires the use of an external resistor to set the decimal point, the AD2009 uses an internal resistor and an external jumper. Other than that, as far as the user is concerned, the instruments are essentially identical. They both use the industry-standard panel cutout of 3.924 by 1.682 inches, and the same pinouts for analog-high, analog-low, and power-supply connections. Hayes feels that eventually all DPM makers will have to go to a standard pinout, and he chose to model his meter on the 1230 "because it is a good unit and has the right form factor."

The AD2009 has DTL/TTL-compatible parallel BCD outputs and full conversion control including external trigger and hold as standard features. Another special feature of the AD2009 is its power transformer, which is mounted in a frame with two tabs that are crimped and soldered to the meter's printed-circuit board, thus helping it to better withstand shock and vibration.

The unit has an input impedance of 100 megohms, a bias current of 3 nanoamperes, and overvoltage protection to 200 v. It sells for \$140 in quantities of one to nine. Delivery is from stock.

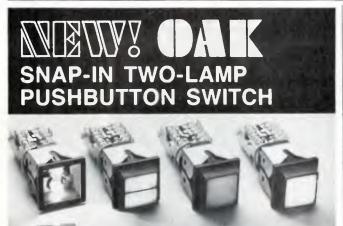
Analog Devices Inc., Route 1 Industrial Park, Norwood, Mass. 02062 [352]

Unit evaluates semiconductor power-handling capability

The heat-dissipation characteristics of power transistors and similar devices are hard to measure. So semiconductor manufacturers who have long been looking for a fast, convenient method for developing safeoperating-area curves for their devices, will welcome a system introduced by Zi-Tech last month at Intercon/75 in New York. Its PDA-1 power dissipation analyzer allows the user to investigate the thermal behavior of power devices by subjecting them to a programed



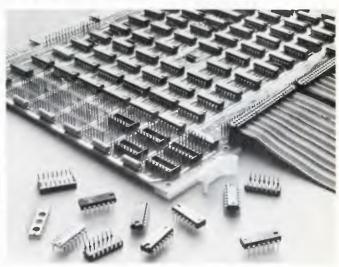
Circle 132 on reader service card



#### More circuitry for your money

- Up to 4 pole. 2 throw capacity
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- Front relampable. T-1<sup>3</sup>4 lamp
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- O Single Module, Requires Only One Quad Slot
- O Space for 12 Positions of User Logic
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- O Has 16 Bit Input Register
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# Electronics 2/19





amount of dissipation, and then measuring the rise in junction temperature. The temperature rise is determined by monitoring the device's base-emitter resistance.

According to Zi-Tech president G. C. Ziman, the PDA-1 is aimed at production test and quality assurance applications as well as at device engineering and evaluation. The instrument can be used to investigate secondary breakdown regions and is provided with circuitry for the detection of avalanche conditions.

The PDA-1 measures the resistance of a base-emitter junction by forward-biasing it with a constant current and measuring the resultant voltage drop. This drop is measured both before and after a programed power dissipation. The dissipation can be programed with respect to its voltage, current, and duration.

A complete PDA-1 thermal dissipation analyzer, including a 500watt power supply and a display, sells for \$9,625. Delivery time is six to eight weeks.

Zi-Tech Div., Aikenwood Co., 223 Forest Ave., Palo Alto, Calif 94302 [353]

#### Dual variable filter

offers choice of responses

A dual variable filter consists of two identical filters in a common cabinet. Each filter can act as either a Butterworth (flat amplitude) or linear-phase (flat delay) device, and each can be either a low-pass or high-pass unit. The two response se-

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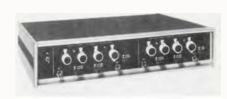
Now on GSA contract GSOOS-27086 See us in EEM-Vol. 1 pp. 284-291

Circle 134 on reader service card



It has six different plug-in heads

Model	Freq. (MHz)	Pwr. (MIN)
6047	10-50	65
6048	50-200	65
6049	200-500	65
6050	500-1000	65
6051	1000-2000	40
6052	2000-2500	25



**New products** 

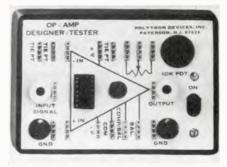
lections are made by means of front-panel push-button switches. The filters each span the frequency range from 0.1 hertz to 111 kilohertz and are adjustable with three-digit resolution. The filters may, of course, be connected in series or parallel for bandpass or band-reject operation. The dual filter comes in two models, identical except that the model 452 has a rolloff of 24 dB/octave while the model 852 has a rolloff of 48 dB/octave. Prices start at \$1,175. An option that extends the frequency range down to 0.01 Hz is available at extra cost.

Rockland Systems Corp., 230 West Nyack Rd., West Nyack, N. Y. 10994 [354]

# Unit aids in testing and designing with op amps

Desinged to aid both in the testing of op amps and in the development of circuits using them, the model 101/102 is a self-powered instrument that requires no soldering for the interconnection of components. It contains two IC sockets for op amps, has a 10-kilohm potentiometer, includes two pairs of binding posts for input/output connections, and has 68 solderless tie points that work with ordinary 22gauge solid wire. The \$19.75 model 101 comes with two 9-volt batteries, while the \$39 model 102 has a  $\pm 15$ -

m.A.



v, 100-mA regulated supply. Delivery is from stock.

Polytron Devices Inc., P. O. Box 398, River Street Station, Paterson, N. J. 07524 [355]

#### Dual-delayed-sweep scope

resolves time to 100 ps

Capable of resolving time intervals to within 100 picoseconds, the model 1712A is essentially a lowercost, stripped-down version of Hewlett-Packard's microprocessorequipped 1722A oscilloscope. Instead of containing a microprocessor and a digital display, the 200-megahertz 1712A puts out an analog voltage proportional to the time interval indicated on the screen by a pair of markers. The analog voltage is sufficiently precise that its measurement with a 4<sup>1</sup>/<sub>2</sub>-digit voltmeter is justified. The 1712A has two switchselectable input impedances: 50 ohms, and 1 megohm shunted by only 11 picofarads. It sells for \$3,100 (compared with \$4,500 for the 1722A). Delivery time is six to 10 weeks.

Inquiries Manager, Hewlett-Packard Co., 1501 Page Mill Rd., Palo Alto, Calif. 94304 [356]

11-MHz generator has pulse, sweep, and function modes

A combination pulse, sweep, and function generator, the model 7059, has a frequency range of 0.0001 hertz to 11 megahertz. The instrument provides all conventional function-generator waveforms-sine, square, triangle, and ramp signalsin addition to positive and negative pulses. Both the conventional function-generator waveforms and the pulses can be triggered or gated externally or from an internal trigger source. An internal sweep generator allows the 7059 to be swept over frequency ranges from 0 to 1,000:1. Carrying a price tag of \$895, the instrument is available from stock. Dana Exact Electronics Inc., 455 S.E. Second Ave., Hillsboro Ore. 97123 [357]



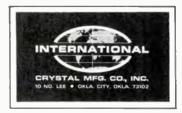
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#### A Complete Controlled Signal Source from 6000 KHz to 60 MHz

The MOE series is designed for direct plug-in to a standard dip socket. The miniature oscillator element is a complete source, crystal controlled, in an integrated circuit 14 pin dual-in-line package with a height of ½ inch.

Oscillators are grouped by frequency and temperature stability thus giving the user a selection of the overall accuracy desired. Operating voltage 6 vdc. Output wave shape — non sine.

TYPE	CRYSTAL Range	OVERALL ACCURACY	25°C TOLERANCE	PRICE
MOE-5	6000KHz to 60MHz	+ .002% -10°to +60°C	Zero Trimmer	\$35.00
MOE-10	6000KHz to 60MHz	+ .0005% -10° to +60°C	Zero Trimmer	\$50.00

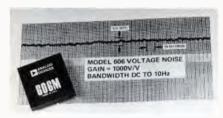


#### New products

#### Subassemblies

### Amplifier has low input drift

The latest addition to Analog Devices' 606 family of high-quality instrumentation amplifiers—the model 606M—has a maximum total input drift of 0.25 microvolt per degree celsius at a gain of 1,000. This, to-



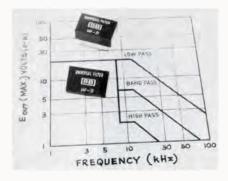
gether with the family's maximum nonlinearity of 0.002% [Electronics, Feb. 20, p. 147], makes the 606M the most nearly accurate commercially available instrumentation amplifier on the market today. Other key specifications include a maximum input-bias current of 60 nanoamperes, a maximum bias-current drift of -0.2 nA/°C, a maximum difference current of 1 nA, a maximum difference current drift of 20 picoamperes/°C, and an input impedance (differential and common-mode) of 1,000 megohms shunted by 3 picofarads. The 606M is housed in a package 2 by 2 by 0.4 inch and consumes 75 milliwatts. Its small-quantity price is \$150.

Analog Devices Inc., P. O. Box 280, Norwood, Mass. 02062 [383]

#### \$13 hybrid active filter

#### spans 0.001 Hz to 25 kHz

Requiring at most four external resistors to make a complete low-pass, band-pass, high-pass, or band-reject filter, the UAF31 universal active filter is a hybrid integrated circuit that sells for only \$13 in hundreds. Covering the frequency range from 1 millihertz to 25 kilohertz, the twopole unit allows the user to control resonant frequency, Q factor, and gain. The UAF31 uses the state-



variable principle in which low-pass, band-pass, and high-pass outputs are available simultaneously. The band-reject function is obtained by summing the low-pass and highpass outputs, using an uncommitted op amp that is included in the unit for this purpose. In unit quantities,

### the UAF31 is priced at \$19 and is available from stock.

Burr-Brown, International Airport Industrial Park, Tucson, Ariz. 85734 [385]

#### Hybrid reference source

#### is accurate to within 0.02%

Packaged in a 14-pin hermetic dual in-line package, the MN2000 series of 10-volt precision reference sources offers a maximum initial error of less than 0.02% at 25°C, and the error is no more than 0.05% over the full operating-temperature range. For the commercial (0 to 70°C) units the small-quantity selling price is \$75 each, while the mili-

#### Prices of data modules cut 60%

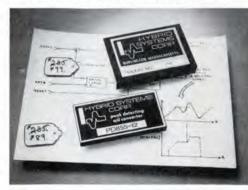
Bucking the price trend in subassemblies, Hybrid Systems Corp. has slashed by more than 60% the prices for a pair of data modules introduced a few years ago. One, originally called the 750 and now the 755, is a nodroop peak detector that can also operate as a sample-and-hold circuit. Its price drops from \$235 to \$99 each in purchases of one to nine. The second, originally the 850 and now the 855, is a peak-detecting 12-bit analogto-digital converter. Its price plummets from \$235 to \$89.

Hybrid cites three factors in the cuts: components costs are lower today; the company is larger and can buy parts in higher volumes at lower unit prices; and it is hoped that the new prices will no longer confine the module to the laboratory but will open up commercial applications—in oil research, nuclear-power generation, and oceanography, for example.

Both modules monitor long-term or nonrepetitive signal variations. They use a digital storage technique that enables them to hold a sampled or peak analog voltage indefinitely. Basically, the external analog input and the output of an internal digital-to analog converter are compared. When the two coincide, an internal clock is stopped and the information is held, virtually forever.

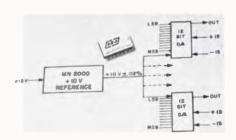
The analog output of the internal d-a converter is essentially the output of the 755's peak detector, and the digital inputs serve as the outputs for the 855's a-d converter. When operated in its sample-and-hold mode, the 755 has an acquisition time of 40 microseconds. As a peak detector, the device tracks at an average rate of  $0.25 \text{ V}/\mu\text{s}$ , according to the company.

The 855 offers a linearity within 0.2%. It is available with a 12-bit binary-coded output or a three-digit binary-coded-decimal output. Acquisition time is 1 ms and 250  $\mu$ s, respectively. Both modules are available from stock to within four weeks. Hybrid Systems Corp., 22 Third Ave., Northwest Park, Burlington, Mass. 01803 [382]



-

#### **New products**



tary versions (-55 to 125°C) go for \$110 in similar quantities. Less-expensive units are also offered.

Micro Networks Corp., 324 Clark St., Worcester, Mass. 01606 [384]

#### Eight-bit a-d converter has 1.25-MHz throughput

The model A-857 is an 8-bit analogto-digital converter with a conversion time of less than 800 nanoseconds, corresponding to a datathroughput rate in excess of 1.25 million conversions per second. Packaged in a standard module of 2 by 2 by 0.4 inch, the unit contains its

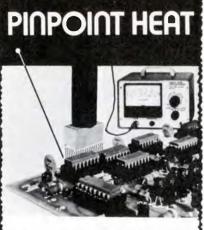


own precision voltage reference and clock. Maximum nonlinearity of the A-857 is half a least-significant bit, and maximum temperature drift is 100 ppm/°C. Price of the converter is \$199 in small quantities. Smallquantity delivery time is from stock to two weeks.

Intech Inc., 1220 Coleman Ave., Santa Clara, Calif. 95050 [386]

- 250-watt power supply
- weighs only seven pounds

A series of 250-watt switching regulated power supplies operate with efficiencies of about 80% and weigh only seven pounds. The units, which measure 3.65 by 5.05 by 12.25



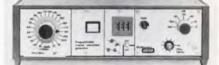
Heat any I. C. or semiconductor component to its rated temperature with a heat probe. Accuracy  $\pm \frac{1}{2}$ °C. Or check the component's temperature with a thermocouple probe. Accuracy ±1°C. Model 810 Thermo-Probe does both. Reads out directly in °C and °F on a large 41/2-inch meter.

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#### 138 Circle 178 on reader service card

**New products** 



inches, come with five output voltages: 5, 12, 15, 18, and 24 v dc. Standard features include overvoltage protection, and selectable input voltages of 115 or 230 v ac from 47 to 440 Hz. Options include remote on-off control, paralleling, and master-slave paralleling of as many as 10 units. Price is \$360. LH Research Inc., 2052 South Grand Ave., Santa Ana, Calif. 92705 [388]

#### Thick-film circuit

controls up to 240 volts

A thick-film hybrid circuit, designated Solid-Stat, controls ac voltages as high as 240 volts and is available in 5-, 10-, and 15-ampere ratings at 120 or 240 v ac. It is housed in a high-density molded package and offers void-free passivation and high thermal conductivity. The unit requires no additional components for operation and has an isolation of 1,600 v ac. It may be operated at full rated current up to 70°C. Price of the 15-A, 240-V unit is \$10 each in OEM quantities, and delivery time is stock to four weeks after receipt of order.

Electramation, 666 17th St., Santa Ana, Calif. 92701 [389]



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Electronics/May 1, 1975

#### **New literature**

Wirewound resistors. A 36-page engineering handbook on precision and power wirewound resistors, including a military-style cross-reference chart, is being offered by RCL Electronics Division, AMF Inc., 700 South 21 St., Irvington, N. J. 07111. The handbook covers low-cost commercial resistors, DIP networks, 2-watt molded units, high-reliability devices, beryllia-core resistors, hermetically sealed precision units, and others. Circle 421 on reader service card.

Handling magnet wire. "Production Processing Tips for Magnet Wire Users" is a 12-page compilation of 14 articles on such topics as reducing winding tensions and breakage problems in the dereeling and winding of magnet wire. The booklet can be obtained from The Anaconda Co., Wire and Cable Division, Magnet Wire, Glen Hill Office Park 8, Glen Ellyn, Ill. 60137 [422]

Wrought nickel silvers. A technical bulletin on the physical, mechanical, and chemical properties of various nickel silvers (alloys of copper, nickel, and zinc), including a comparison with copper alloy No. 725, which is widely used in electronics applications, has been issued by The International Nickel Co., Inc., One New York Plaza, New York, N. Y. 10004. The bulletin is No. A-421, and is entitled "Engineering Properties of Wrought Nickel Silvers." [423]

Disk care. An eight-page brochure that describes recommended methods for cleaning, inspecting, handling, and storing disk packs and cartridges is available from Computer-Link Corp., 14 Cambridge St., Burlington, Mass. 01803 [424]

Chip capacitors. "Understanding Chip Capacitors" is the title of a reference handbook published by Johanson/Monolithic Dielectrics Division, Box 6456, Burbank, Calif. 91505. The 32-page handbook, which gives details on all phases of chip-capacitor technology, includes 22 graphs and seven tables. [426]

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### HyComp



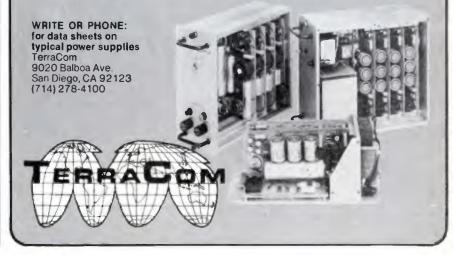
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TerraCom has developed high performance power supplies for use in critical applications. If your requirement is for a high frequency, low noise, lightweight and small power source, a TerraCom supply is the solution. TerraCom specializes in supplies for use in extreme environments where high reliability and excellent performance are important. Contact TerraCom for successful custom designs of the right supply for your requirement.



# "Business is lousy let's cut the advertising

Seven things to consider about advertising in a market downturn.

1.

The boom didn't last forever—and neither will the bust.

In mid-1973, we published the first editorial in this series. The headline was "Advertise? I can't even deliver the orders I've booked." In that editorial, we pointed out that part of the boom wasn't real (multiple orders and inventory build), that the backlog crunch would be substantially over by mid-1974, and that short-term business conditions were no reason to change the long-range marketing strategy of which advertising is an important part.

The same kinds of comments are pertinent today. Many sectors of the electronics industries appear to have bottomed already. The others will start back up during the 2nd half of 1975, depending on how long it takes in each case to clean out the excess inventory that was produced in 18 months of boom. We have to be thinking *now* about the kind of business we want to develop for the latter part of 1975 and beyond.

# 2.

There are still lots of markets that are solid, even growing.

Government-funded electronics markets are strong, and promise to remain so at least through 1976. Consumer electronics is soft, but really can't go much lower. TV and audio can show some growth this year, and specialized products like intrusion alarms, microwave ovens, and digital clocks and watches should show growth rates of at least 25% in 1975. In the industrial/commercial sector, lower interest rates should hypo the capital-goods markets in the latter part of the year, with microcomputers, minis, data communications hardware, and process control instrumentation achieving excellent gains. Your advertising can pinpoint your product offerings to these growth sectors to achieve near-term sales payoff.



Orders may drop, but they don't disappear.

In the last three recessions, the average drop in orders was 21%, compared to the previous boom cycle. That means 79% of the orders were still there. But getting orders in a shrinking market means taking them away from competition. In the last boom, many of your Charley-Low-Ball competitors—who normally only get business on price—got business away from you on delivery. Business you deserved, based on the values you bring to the marketplace.

But in a buyers' market, buyers buy what they *prefer*. Advertising is the cheapest, most efficient way to build preference —to remind customers why they really *want* to buy from you, and to get that lost business back.



#### A downturn is a time of great marketing opportunity.

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\$

The opportunity is twofold. First, to *improve share-ofmarket*. Your competitors are retrenching, pulling in their horns, cutting back on advertising, marketing, and new-product investment. The "noise level" is dropping. If you even *maintain* your marketing



presence, your messages will be heard—and acted upon—much more clearly than before. If you *increase* your marketing investments, you will come out of the slump much stronger than you went into it.

\* Second, you have the opportunity to be creative. Gone are the days when you and your sales staffs were spending all your time expediting the factory. It is a pause during which you can seek new applications, plan new directions, and develop new business potentials for the future. Advertising can help. It is the lowest-cost market development tool available to you. Because it will help the new customer to find you.



#### To take advantage of these opportunities, you must increase total selling effort.

The problem, of course, is how? You are trying to hold down costs, to spend money prudently in the face of backlog and shipment declines. At the same time, the cost of everything is going up. The average cost of an industrial salesman's call is now over \$70. But advertising is **sheap**. It remains the *least* expensive way to make a major **im**pression in your markets. If eyer there was a time to re-think the allocation of your marketing expenditures between direct selling and advertising, the time s now.



#### Dollar for dollar, good advertising is the most efficient sales tool in a market downturn.

Every study ever made of industrial advertising in a recession period comes to this inescapable conclusion: Companies which do not cut advertising investment in a recession achieve higher sales and earnings *during* the recession, and come out of the recession with dramatically increased sales, earnings, and share of market-compared to companies which do cut advertising. The latest study, covering the 1970-71 downturn, has just been published. It is available from the American Business Press, Inc., 205 E. 42nd St., New York, N.Y. 10017. It costs \$1.08. Write for it.



#### What kind of advertising works best in a downturn?

Good advertising. Consistent advertising. Advertising that is honest, straightforward, well thought out, and based on the right kinds of objectives. The same kind of advertising that works in boom times and "normal" times. If you want to know more about our views on what makes good advertising, write for the pamphlet mentioned below.

### Do important customers read advertising?

Yes. If you've gotten this far, you've helped prove our point. People don't stop reading ads in a recession. If it works for us, it will work for you.

Daniel A. McMillan III Publisher



This is a reprint of a speech presented at 1974 WESCON on Fundamentals of Avertising in the Electronics Press. If you would like a copy, send me the coupon below.

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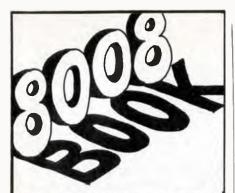
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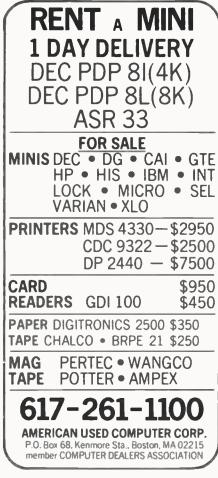
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