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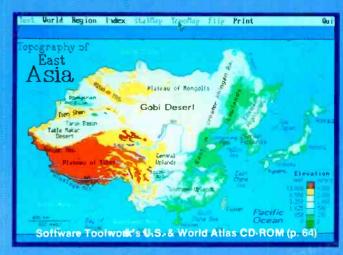
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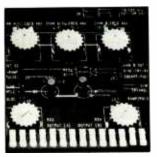


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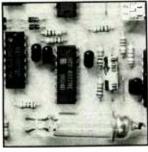
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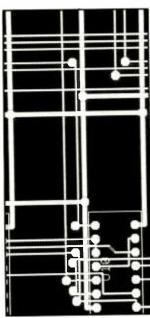
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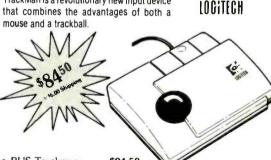
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At Risk

We continue to hear that our once dominant semiconductor and electronic equipment industry is at risk. There are a lot of factors given for its deterioration.

Among them is the reluctance of investors to patiently wait long enough for profits. Coupled with this, company managers seem to operate on the basis of what the next quarterly year's financial statement will look like instead of having a strategic long-term view. Another reason often given is the fuller protection of the industry offered by home governments in foreign countries. Then there is minimal cooperative research and development efforts, as practiced by foreign companies. Furthermore, our capital equipment spending to make manufacturing more efficient is said to be inadequate. Our quality control commitment is suspect, too.

Finally, our pool of new engineers is reportedly too small, and labor costs too high compared to Asiancountry competitors. While it's true that income in Japan is fast catching up to that in the U.S.—the U.S. GDP per capita in 1989 was \$14,200, while in Japan it was \$12,400 (Germany's was \$15,700)—the Four Tigers (Taiwan, Hong Kong, Singapore and South Korea), with much lower income and a high-tech ability provide stiff competition to all. Their expansion rate in the electronics/computer industry is expected to climb to 19.8% in two years.

Whew! The foregoing indicates that it will not be an easy task to even hold the line against erosion of our market share. Nevertheless, things aren't quite as bad as the picture looks and shows signs of improving.

For example, we are still fairly productive compared to our competitors, with the U.S., Japan and Germany on essentially the same level of dollar value produced per worker. This, however, can decline if proper steps are not quickly taken to improve efficiency in the semiconductor materials and equipment industry. Our plant and equipment spending greatly lags Japan's, for example, with 12.5% of our gross domestic product spent here, whereas Japan spends 23.6% of its GDP (1989 figure). Strategic alliances among U.S. companies are growing, too, although still comparatively small.

But looking into the future in just one area—education—we've got quite a challenge. Although we spend a hefty 4.5% of our GDP on education, contrasted with 3.5% for Japan, 95% of Japanese students do better on science and math examinations than the top 5% of U.S. students (1987)! Since the \$260-billion electronics industry is our country's largest manufacturing business, where science and math knowledge is especially important, this is scary.

I read recently that a major U.S. manufacturer documented that among 3,000 applicants for jobs in a cellular phone factory, tests revealed that 50% couldn't read English at a 7th-grade level or do whole-number math. Does anyone doubt that if our people aren't well-grounded in reading, math and science, we won't be able to compete satisfactorily in global competition?

Coupled with declining birthrates, it's expected that the U.S. will need 450,000 to 750,000 more engineers and scientists by the year 2000 than we expect to produce. Yet, fewer and fewer students choose electronics engineering and computer science now than in the past few years. And by the year 2000, America will require almost as many new electronics and electrical technicians as physicians, according to the Vocational Industrial Clubs of America (VICA).

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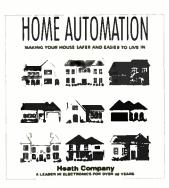
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EDITORIAL...

Clearly, the opportunities represented by an electronics or computer career are there for the asking. Although starting salaries for engineers are on the high side (\$2,447 to \$2,871 per month in 1990) among occupations, some others, like accountants, catch up after a while and surpass them. Nevertheless, it still represents a good-paying, interesting career.

Hardware engineer merit salary increases (non-supervisory) for 1990 averaged 3.6% for holders of a B.S. degree; 3.35% for an M.S., 1.4% for Ph.d.'s and 1.15% for non-degreed engineers. This is based on information gathered by 891 AEA-member companies with 45,973 engineers. Increases were almost double this in 1989. Given current economic times, this is not surprising.

One might suppose that anticipated labor shortfalls noted earlier will cause big jumps in income, but this is not necessarily true. A short-

age might be filled by immigrants, for example. Anticipating this problem, in fact, is a recommendation from the National Advisory Committee on Semiconductors to Congress and the President to accelerate U.S. residency that allows foreignborn students receiving M.S. and Ph.D. degrees in engineering and science to obtain permanent residency permits within three months after graduation.

Without a doubt, there will be tough competition out there in the professional electronics and computer fields, both from without and from within. If you meet the quality standards that our manufacturers will require in increasing numbers, you will likely fare well.

art Salsberg

IIIIII LETTERS III III

Missing Copy

• In my article "Schematics for Your PC (Part 2)" in the January 1991 issue, some information was omitted from the end of OrCAD/STD III review.

TJ Byers

You're correct, of course. A galley that tags onto the end of the published material was somehow overlooked during layout, The concluding text follows.—Ed.

OrCAD's editing commands are done via blocks. To move an object, for example, you first define a block, which might be only a single desired device, then move the block. The only edit command that is object specific is delete.

This easy-to-use schematic capture program is often used as a front end for a variety of different engineering programs, although the company also offers a PCB layout program. Among the 21 output formats supported are SPICE, FutureNet, Tango and EE Designer.

OrCAD has two print options, one

from the screen and the other from an external utility. Copies made on a dot-matrix or laser printer from the screen option are distorted (with circles that look like eggs), whereas hard copy made from the external utility are of excellent quality. Unfortunately, you have no control over a printer or plotter from the utility; all page and drawing adjustments have to be made in the printer or plotter itself.

The program has a design check utility that removes duplicate wires, buses and junctions, plus displays warning messages advising of other duplicate objects.

OrCAD/STD III is undoubtedly an enduring, popular schematic capture program, and deservedly so. Its drawing and editing functions are a pleasure to use, and the netlist format is recognized by almost every PCB layout and circuit simulation program in the industry. You certainly won't get fired for buying this program.

MODERN ELECTRONICS NEWS

SERVICE DEALERS INCREASE REPAIR BUSINESS. According to a recent study by NESDA, a professional electronics association, the ratio of service-only business compared to dealers' sales increased 13% in 1990 compared to 1989. The figures were based on responses from dealers who participated in the association's national convention.

The average number of service technicians that a dealer had was six. Interestingly, daily outside service calls decreased 33%, from an average of six per business day to four per day. Average charge per job was \$72.85. Service tech wages ranged from \$7.16 to \$14.43 per hour.

TANDY OPENS BLECTRONIC BOUTIQUES. Tandy Corp. launched an experimental shopping mall consumer electronics store concept called "The Edge in Electronics." Going beyond its Radio Shack stores, the new retail operations will focus on a broad selection of personal and portable electronic equipment with name brands such as Sony, Sharp, Casio, and others, as well as the Tandy brand. Initially, nine stores will be opened in home-state Texas and the greater Washington, DC area, with each store averaging about 1,000 square feet.

FAX NEWS. There's a lot happening in the field of fax. You can send and receive them directly through computer modem, from a service such as CompuServe for relay, or use a stand-alone fax machine, of course. A host of special fax services have sprung up, too, headed by AT&T, which offers a variety of conveniences, such as fax forwarding (even to a car phone).

CUE Network Corp. (Irvine, CA) instituted its "Telocater" FaxForward service to alert subscribers who might be in an unknown location that they received a fax. A subscriber is alerted by CUE's Message Center, which automatically signals his paging unit that there's a fax waiting at the Center. The user can retrieve it with any fax machine or laptop computer with a fax board by dialing a special 800 number and a personal security code. In essence, Telocater is a fax mailbox.

Bellcore (Bell Communications Research) researchers have been experimenting with a service that would provide access to an "on-line" phone directory, voice call, facsimile and electronic mail system through a desktop computer connected to an integrated services digital network (ISDN). In the prototype, a user gets a phone number simply by typing in a name on the experimental terminal. Along with the voice phone number, the listing that appears also includes that person's fax number and electronic mail address. By typing a command or by clicking with a mouse, a user can automatically dial the phone for a voice call, or send a message via fax or E-mail.

Incoming calls can be displayed on the screen, along with options on how they should be handled (put on hold, sent to an answering machine, etc.). Bellcore is also investigating other ISDN services such as sending visual images and joint editing capabilities.

NEW PRODUCTS ||||||

For more information on products described, please circle the appropriate number on the Free Information Card bound into this issue or write to the manufacturer.

Phone Caller Identifier

Slimline Caller ID units from Cidco Inc. (New Rochelle, NY) display the number of a telephone caller in an LCD window before you pick up your telephone receiver. This way you either know beforehand who is calling or can let a prank caller know that you have his number. These Slimline devices are usable only in areas where the telephone company provides Calling Number Delivery service.

As each call is sensed, the Slimline unit displays the number of the originating phone, as well as time and date. When you pick up the receiver, this information and a sequential



number for it are stored in internal memory. Data is retrieved by pressing one of two REVIEW keys and is erased from memory by pressing a DELETE key.

There are five basic Slimline models, including the SL-40-2 and SL-64-2, which have enough memory to store information for 40 and 64 calls, respectively. The displays of both models automatically light on the first ring for easy viewing in the dark. Other models lack backlighting for their displays. Power for all models comes from a 9-volt alkaline battery or an ac adapter (the latter optional on some models). The units enter

standby mode after 20 seconds of no activity to maximize battery life. Each Slimline unit comes with a wallmount bracket, 6-foot telephone cord with RJ-11 connectors at each end, and 9-volt alkaline battery. \$69.95 to \$119.95.

CIRCLE NO. 105 ON FREE INFORMATION CARD

Autoranging DMM

B&K-Precision has a 3½-digit autoranging DMM that stores its test leads when not in use and holds the probes when they are in use. The Model 2701 is a full-featured multimeter that can



operate for 800 hours on a single 9-volt battery. It has a rated basic dc accuracy of 0.5%.

Seven major functions are included. The 2701 measures to 1,000 volts dc, 750 volts ac, dc and ac current and resistance. It features a diodecheck function and can freeze any displayed reading.

Its case design is said to make the 2701 especially well-suited for field service applications. One or both test probes can be held in position by the case for single-handed operation, easing measuring in hard-to-reach locations. A belt clip permits simplified continuity tests in a plant environment. When not in use, the test leads wrap around the instrument and conveniently clip into place for belt,

pocket or tool-kit storage.

All measurements appear in a high-contrast LCD display window. Other features include high/low-power ohms selector, single rotary switch operation and compact 6.9" × 3.2" × 1" dimensions. \$69.

CIRCLE NO. 106 ON FREE INFORMATION CARD

Instant VCR Programmer

VCR Plus + TM from Gemstar Development Corp. (Pasadena, CA) makes taping TV shows on a VCR a onestep process. It makes use of the PlusCodesTM that will soon be printed alongside each TV program listing in leading newspapers and regional editions of TV Guide. You simply punch in the code number of the pro-



gram you wish to record, using the keypad on the front panel of the VCR Plus + device. Thereafter, the selected program is automatically recorded at the correct time.

If you attempt to program in a program whose time clashes with another already programmed in, CLASH is displayed. You can verify programming information at will. For programs that run overtime, you have the option of adding recording time in 15-minute segments as needed. A LED flashes to indicate when taping is about to start and serves as a reminder for you to load a blank tape into your VCR.

The VCR Plus + system is claimed to be compatible with any number of channels, program combinations and most wireless VCRs and cable boxes. It controls both your cable box and VCR. The device offers a

Computer-Fax Communication Adapter

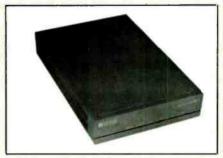
Ricoh Corp.'s DX-1 Fax Adapter and communication software for DOS, Macintosh and Microsoft Windows operating environments allow IBM PS/2, IBM PC/AT and compatibles, Apple Macintosh and laptop computers to communicate with local and remote Group 3 fax machines and permit any local Group 3 machine to serve as a computer printer and scanner. The DX-1 permits even low-cost fax machines to serve as an image scanner, optical character reader with third-party OCR software, or as a computer printer. Plain-paper fax machines become high-quality laser printers with the DX-1 system.

The DX-1 makes it convenient to send messages and graphics from a computer and provides documentdistribution capabilities. Also, the Fax Adapter can serve as a fax traffic director between a local fax machine and computer, preventing lost reception due to computer memory or running out of fax paper.

Computer memory is used by the DX-1 for such other fax applications as sequential broadcasting, storage of distribution lists, and repeated and automatic polling of remote fax machines at preset times. Features include: automatic redial; send-later programming; built-in speaker; confidential transmission; and support of Modified Read and Modified Huffman compression.

The DX-1 connects to a computer via a serial port, to a local fax machine via an RJ-11 jack and to the telephone line via an RJ-45 jack. It measures $12 \text{ "L} \times 8 \text{ "W} \times 2.2 \text{ "H}$ and weighs 4.5 lbs.

In addition to providing fax communication functions, the software permits display of fax files on a computer screen. HiJaak File Conversion software from Inset Systems, Inc., included at no additional cost with Windows and DOS versions, permits conversion of almost all types of graphics files produced by PC appli-



cations into fax files. Run under Microsoft Windows or Apple Macintosh operating system, the software provides a mouse-driven windowed user interface. With the Macintosh version, a user can assign the DX-1 as a substitute for a printer, without first performing manual file conversion.

As stand-alone packages, the DX-1 Macintosh and Windows software are compatible with other Ricoh computer-fax products. Also, the Macintosh and Windows versions permit workstation-to-workstation communication over digital data lines. \$799, Fax Adapter; \$275 each, DX-1 software packages.

CIRCLE NO. 108 ON FREE INFORMATION CARD

number of features not currently available to VCR owners: three recording options (once, weekly and daily); storage of up to 14 programs, doubling or tripling the capacity of most VCRs; and calculation and display of how much tape is needed in the ensuing 24 hours.

The VCR Plus + is powered by four AAA cells and features lithium battery backup. The hand-held device measures $6\frac{3}{4} \times 4\frac{1}{4} \times 1$ inches and weighs 8 ounces with battery installed. It comes with a holder that you can sit on top of your VCR or cable box. \$59.95.

CIRCLE NO. 109 ON FREE INFORMATION CARD

Precision Frequency Counter

The Model PM 6662 120-MHz frequency counter from John Fluke Mfg. Co., Inc. offers high accuracy, rugged construction and a variety of



features in a moderately priced instrument. Its high-resolution reciprocal counting design gives at least seven digits for a 1-second measuring time, from low-frequency signals up to 120 MHz standard on Channel A or up to 1.3 GHz optional on Channel B. A mathematically temperature-compensated crystal timebase option provides stability close to that of a costly oven-stabilized oscillator at much lower cost.

The counter's input circuitry has a 15-mV to 5-volt noise immunity range and is said to provide error-free triggering on all signals, regard-

less of waveform and duty factor. The input is protected to 350 volts peak ac.

Built-in automatic features include trigger-level setting that compensates for varying input signal duty factors and automatic selection of high- and low-frequency input. The counter also automatically detects the presence of an external 10-MHz reference signal for applications that require high accuracy. Autoranging and automated calculation of the displayed resolution are performed to match the measuring resolution.

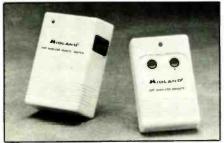
A rugged metal cabinet provides shielding against r-f interference and protection of the circuitry in harsh environments. The counter meets the MIL-T-28800D standard for environmental conditions and has a calculated MTBF of not less than 68,000 hours. \$645.

CIRCLE NO. 110 ON FREE INFORMATION CARD

NEW PRODUCTS ...

Remote AC Power Switch

A compact remote-control switch for turning on and off any ac-line-powered device is now available from Midland International. The Model 72-300 works through a compact transmitter and small module that plugs into an ac outlet. An electrical



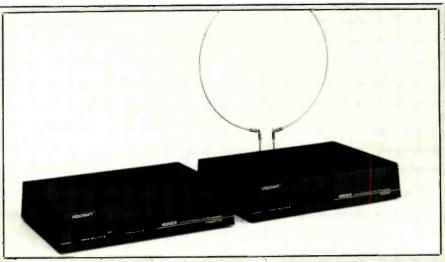
device to be controlled plugs into the module. Control range between transmitter and module is up to 50 feet. With a power-handling capacity of 1,000 watts, the control module can safely accommodate most electrical appliances and electronic devices found in the home. The transmitter is powered by a 9-volt battery and operates in the uhf radio band.

CIRCLE NO. 112 ON FREE INFORMATION CARD

AC Line Conditioner

Tripp Lite's Model LC-1200 line conditioner is claimed to provide excellent voltage regulation and ac-powerline conditioning for computers and other sensitive electronic equipment. The conditioner provides up to 1,200 watts of power from four ISOBAR chassis-mounted spike-protected, ac receptacles. Two isolated filter banks provide maximum equipment protection. Isolation prevents equipment plugged into the conditioner from interfering with each other.





TV Relay Device

Vidicraft's (Beaverton, OR) Vidi-View wireless TV relay device captures and transmits TV signals in the 900-MHz uhf band to any location within a radius of 120 feet, without having to run cables. The transmission signal consists of picture and sound, which can come from cable programming, pay-per-view, broadcast TV, VCR or camcorder signals from a TV receiver or monitor in the principal viewing location to any TV receiver in any other room within

Vidi-View consists of a small transmitter and receiver (one receiver

module is needed for each reception location). The transmitter connects to the video and audio outputs of the source TV receiver, VCR or camcorder, while the receiver attaches to the antenna or video inputs of the receiving TV set.

Operating frequencies for the 30mW system are 914 MHz for Channel A and 917 MHz for Channel B. Sound bandwidth is rated at 15 kHz. Inputs are baseband and Channel 3 (switch selectable), while outputs are baseband and Channel 3 simultaneously. \$149.95, one each transmitter and receiver; \$69.95 each extra receiver.

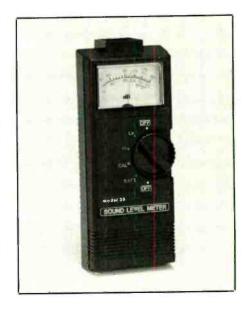
CIRCLE NO. 113 ON FREE INFORMATION CARD

The UL-listed and CSA-approved conditioner features a 12-ampere circuit breaker and heavy-duty ac line cord. Voltage regulation complies with ANSI C84.1 specifications. With complete spike, linenoise and rfi/emi filtering built in, external surge suppression is unnecessary. \$249.

CIRCLE NO. 117 ON FREE INFORMATION CARD

Sound-Level Meter

Brunelle Instruments' (Newport, VT) new Model 39 sound-level meter is a hand-held device that can be used to measure the intensities of sounds under a wide variety of conditions.



Its 85-to-115-dB OSHA range makes it suitable for use in measuring noise levels in factories, road traffic, sound systems, air conditioners, motors, etc. It has a single rotary operating control that has high and low ranges, a calibration position, a battery-test position and two off positions. A small analog meter movement is used as the instrument's display and has two clearly marked scales. Power is supplied by a 9-volt battery. Supplied with the meter are a carrying case and instruction manual.

CIRCLE NO. 118 ON FREE INFORMATION CARD

100-MHz A/DSO Scope

Tektronix's 100-MHz Tek 2221A analog and digital storage oscilloscope offers digital acquisition capabilities in the least-expensive DSO the company offers. Custom ICs achieve a 100 MS/s sampling rate simultane-



ously on each of two channels, and an exclusive peak-detect mode captures events as narrow as 100 ns at any speed in real time.

Analog real-time or digital storage operation can be selected at the push of a button. Concurrent time and voltage cursors permit quick, accurate analysis of precise signal parameters. Stable triggering is made easy with trigger level readout and hf/lf trigger filtering. Buttons on the CRT bezel permit quick access to menu functions and storage of waveforms in up to three simultaneously displayable reference memories. Record length can be set at either 1K or 4K data points, and stopped waveforms can be expanded both horizontally and vertically.

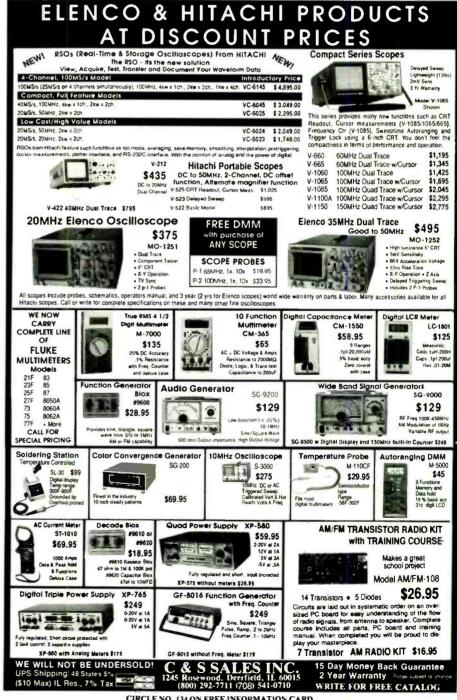
The 2221 A can capture and display signals using a variety of digitizing modes. Peak detect captures random

glitches and signal anomalies like spike and pulse overshoot as fast as 10 ns, regardless of sweep speed and record length selected. Accumulated peak detect enhances this capability by retaining signal extremes as they occur over time. Signal averaging, with selectable weighting and sweep limits, uncovers waveforms buried in random noise.

Configuration can be either GPIB or RS-232C talker/listener with

choice of optional interface. When configured, the 2221A can provide hard-copy waveform printout on Epson-compatible printers, plotters or an HP ThinkJet printer. Connection can also be made to a PC for waveform archiving, signal analysis or reference storage. Software packages for integration with a PC system are also available from Tektronix. \$3,995.

CIRCLE NO. 119 ON FREE INFORMATION CARD



NEW PRODUCTS ...

New Hewlett-Packard Optical Disk Drive

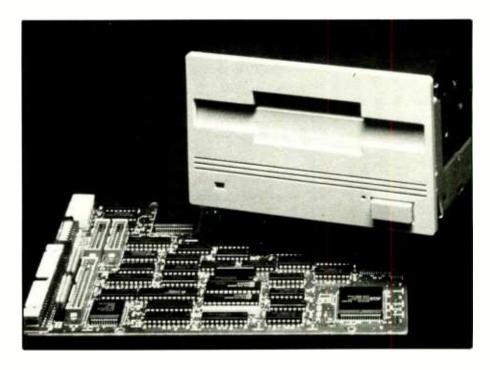
Hewlett-Packard's new Model HP C1716M optical-disk drive permits use of a single mechanism for write-once and rewritable-optical-subsystem or library applications. The multifunction magneto-optical drive has a 5.25-inch form factor and uses an SCSI hookup. Drive and controller are priced at \$4,300, write-once and rewritable media at \$199 and \$249.

HP's optical-disk drive identifies media type and then invokes the appropriate command set to provide data security. The write-once command set does not include commands that destroy data, such as erase and format. The rewritable command set permits unlimited writing and erasures.

Security measures built into datastorage media vary greatly with the technology of the medium. The highest level of permanency available from any storage medium is offered by writeonce optical technology.

Hewlett-Packard was among a group of 14 companies in June 1990 that launched an effort to expand the current continuous-composite (CC) magnetooptical (MO) recording-format standards into a new write-once technology implementation. Using multi-level protection measures similar to those used in write-once drives, this technology provides the data security expected of write-once in a format that is compatible with CC rewritable media, making both storage options possible on one drive. Write security is built into the media and drive. Visual identifiers help ensure that the appropriate disk is inserted. The disk is correctly identified by the drive which prevents writing of data to a previously written-to block.

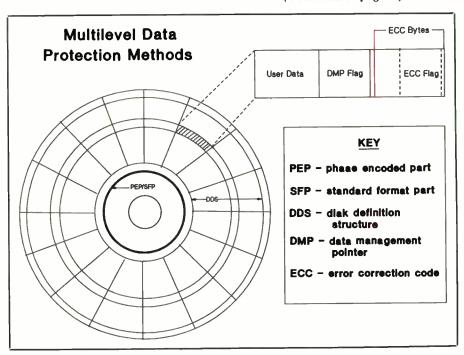
Write-once and rewritable disk cartridges are color-coded and labeled to reduce user identification errors. However, the major safeguards against tampering are built into the media and drive. When a disk is inserted, the CC multifunction drive identifies the media according to information manufactured into the disk. All CC MO disks have phase-encoded-part (PEP) and standard-format-part (SFP) identifier codes molded into the recording layer.



In HP's multifunction technology, these codes permanently differentiate write-once from rewritable media (see illustration). Correct media identification is also checked by disk-definition-structure (DDS) identifier bytes, which are written to the CC write-once media upon initialization.

If a CC write-once disk is inserted into a standard MO rewritable drive, the drive will not find the rewritable codes on-disk, recognize the media or read from/write to it. Once the multifunction drive has recognized the type of media, it invokes the appropriate command set.

(Continued on page 82)



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- 3.5" 2.8M drive (also read/writes 1.4M and 720K), Cat. #BACP28, \$399

Holp File Disassemble Search Print Format All Processor: 8085/87 takes WORD PTP (bp 04), ax bx, 0W0RL PTR (bp -22h) s9 : <007b/s s00770 | 0071c short 500724 executable f < (no sign) program ax short b00 /91 code and

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turns it into assembly language source code

OWORD PTR (bo-12h) WORD PTR es:[bx]

That's not so unique, but Snooper is intelligent. It automatically comments the source code and labels jump targets. Snooper even includes a patcher to make small changes to a program without time-consuming reassembly. For more extensive changes, Snooper is compatible with Microsoft and Borland assemblers.

Snooper gives you commented source code for almost any DOS file-including COM, EXE, SYS. Its pull-down menus and on-line help make disassembly fast and easy. So what's this good for? Well it's the best way around to learn assembly language and to make changes to software when you don't have the source code. Cat. #SNPR \$49. Order

Let Your Voice do the Work of Tedious & Repetitive Keystrokes!

How To Talk To Your Computer

If you have trouble memorizing all those complicated "Control-Alt-Shift-Function" commands then Voice Master Key is just for you. Now you can simply speak the command-"bold," "zoom," etc .- into Voice Master's headset and see it done instantly.

New Advanced Capabilities

The new Voice Master software recognizes up to 1,024 words, each of which can activate a different macro. Macros can include prerecorded digitized speech or sound files which play back when activated.

A Sound Development System

Ideal for experimenters and software developers, you can make sound files for spoken advisories, music/sound effects, etc. Sound files can be played through the headset or Speech Thing external speaker. All of the functions can be controlled from C, BASIC, ASM.

Voice Master Key System II interfaces with your PC through the parallel printer port (you can plug your printer into the Voice Master System II box). System II also includes an external speaker and text-to-speech software



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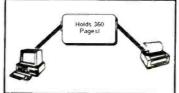
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Printed-Circuit Boards From Your PC

Forget the decals and X-acto knife. Let your personal computer lay out your next circuit board!

By TJ Byers

oftware programs that let you draw electronic schematics using your personal computer were discussed in depth in our past two issues. To a draftsman, their ability to generate professional-quality schematics quickly and accurately is a blessing.

To the electronics professional and experimenter, however, it is but one step in a sequence of events that takes an idea from concept to a finished product. The most difficult and challenging step is designing the printed-circuit board.

Fortunately, the better schematicdrawing packages (examined last month), called schematic capture programs, can extract data from schematic drawings that can be used by printed-circuit board (pcb) design software to make printed-circuit board layouts (Fig. 1). In some cases, the pcb software is included as part of the schematic capture package, as is the case with EE Designer and ProCAD. But more often you have to purchase the pcb software separately, with prices ranging from \$99 to nearly \$2,000 and more if you load up on all the options some offer.

This month, we look at how pcb software transforms schematics into functional printed-circuit boards. Following articles will examine a host of pcb design programs for price, performance and features, and show you how to make a printed-circuit board using your PC and a printer.

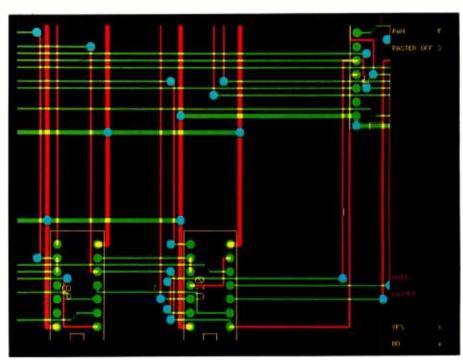


Fig. 1. PCB programs can produce professional-quality pc board layouts.

How PCB Design Programs Work

Pcb software breaks down the making of a printed-circuit board into four steps. The first is physical placement of the components on the board itself. After the parts are in place, the copper traces that electrically connect together the components are laid down. Depending on what is included in the program, either or both processes may be automated.

Next, the printed-circuit board is inspected for conformity with mechanical and electrical specifications, using design rule checking software, generally part of the pcb software package. Violations are corrected using the editing tools supplied by the pcb program.

After the layout is verified, final artwork is generated using a printer, pen plotter or photoplotter. The artwork is used to make the actual printed-circuit board. In addition, the pcb software produces production documentation that manufacturing needs for scheduling and inventory control.

Netlists

Although all pcb programs let you lay out a printed-circuit board on-

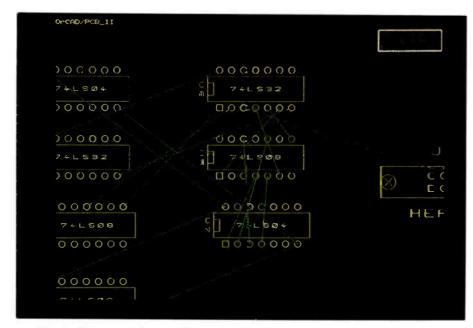


Fig. 2. Ratsnests display the wiring connections among the components.

screen by hand, as you would using transfer tape and decals on a clear plastic base or copper-clad board, their real power is their ability to interpret data generated by a schematic capture program and convert it into components and traces.

The data is contained in disk files

called netlists. A netlist is a grouping of related parameters that are extracted from the schematic. For example, a Bill Of Materials (BOM) netlist lists all the components used in the circuit and their circuit references, whereas a wire netlist is a table of connections used to wire the various

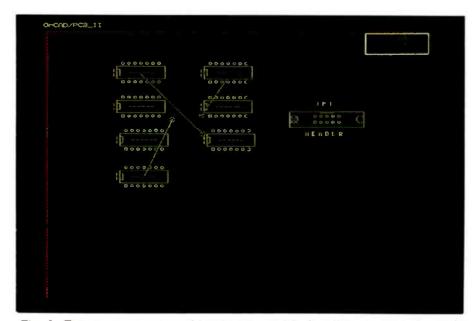


Fig. 3. Force vectors are used to show in which direction the part should be moved to minimize trace length.

components together. Other netlists might include pin lists (listing only IC pin connections), design check reports or circuit-simulation files. There is no limit to the number of netlist types, and each schematic capture program has its own repertoire of netlists it can generate. These netlists are in ASCII format and, therefore, are easily edited with almost any word processor.

Each schematic capture program also has its own way of organizing and formatting the netlists—rules that must be strictly adhered to if the pcb software is to interpret the netlist data correctly. The easiest transfer between schematic capture and pcb design occurs when the two are integrated in the same package. Next best is to buy the two programs from the same vendor.

However, there are a few schematic capture programs that have been around long enough that their netlist formats are recognized as defacto standards. Among them are FutureNet and OrCAD. It's not uncommon to find format translators for many popular schematic capture formats included with the pcb software package.

Component Library

Central to the operation of the pcb program is a component library. The library is nothing more than a collection of device outlines like resistors, capacitor, ICs, etc. When a component is needed on the printed-circuit board, the user or netlist file calls the specified outline from the component library and makes it available for placement on the board.

Pcb software has no idea of the function of the part it calls from the library. It's simply a mechanical device with size and shape. For example, the outline for a 74LS00 and a 74LS02 are the same, and the pcb software treats both parts identically. Most pcb programs support a wide range of device types, including optoelectronic and r-f components.

Sometimes component outlines are contained in specialized library modules, such as DIP devices or connectors. Other times, the outlines are stuffed into one or two large library files. There is no advantage to one over the other, and pcb programs are evenly divided on the issue. Additional components, particularly surface-mounted-device (SMD) outlines, can often be purchased separately as either stand-alone libraries or upgrades to the main library, depending on the program.

All pcb programs have a library editor that lets you create your own components and add them to the library. New parts can be created from scratch or by modifying an existing outline. Connectors are particularly problematic because of the many custom designs available. Unlike schematic capture library editors, most pcb library editors use primitives like circles and squares to build a new component, rather than have you draw the part using a fill-in-thedot matrix.

Component Placement

Placing components on a printed-circuit board can be tricky. Parts have to be positioned in such a way that electrical connections can be made between each and every component. What seems like a functional layout can turn out to be a dead end—usually after you have invested a considerable amount of time trying to wire them together.

Fortunately, there are tools that can aid in the layout process, including automatic-placement programs. However, automatic-placement routines cannot achieve complete component placement. Problems with signal path length, clock skewing and traces that cannot be connected are beyond the scope of today's automatic-placement routines.

So whether you start from scratch or are modifying an existing automatic-placement pattern, much of

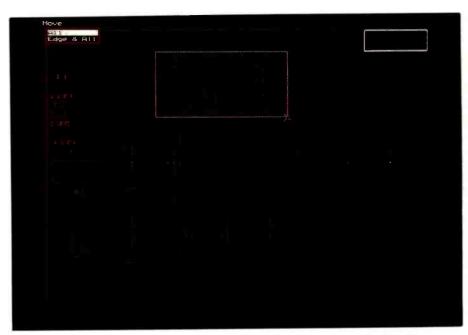


Fig. 4. Area inside the line is a block and is treated as a single object.

the layout work is done manually. Manual placement consists of dragging a part from one place to another, using the mouse and/or keyboard. Depending on the printed-circuit-board software and whether or not the automatic-placement program has been run, the parts may be

located on the board itself, outside the board's outline or stacked one atop another in a single pile from which the components are removed layer by layer, one at a time.

Manual placement can be done either as a stand-alone job or interactively with an automatic-placement

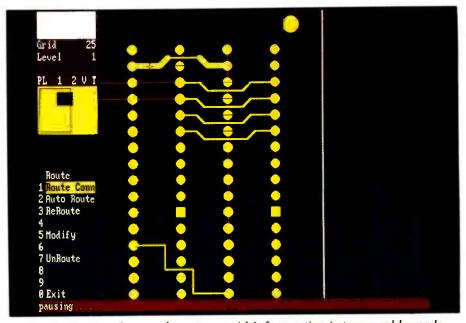


Fig. 5. Necking down reduces trace width for routing between solder pads.



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program. With interactive placement, the computer gives suggestions for the best location of the parts, and the designer has the option of accepting or rejecting the placement on a part-by-part basis.

To assist you in placing the components, pcb software provides an interconnectivity pattern on the screen called a ratsnest (Fig. 2). A ratsnest is simply a jumble of skewed lines that show how each part is wired to every other part in the circuit. As a part is moved about on the layout, its attached ratsnest lines follow along with it, expanding and contracting in length like rubber bands.

The concept of the ratsnest is to associate the length of the ratsnest lines with the length of a completed trace. The objective of this procedure is to place the parts so that the ratsnest lines are as short as possible.

Unfortunately, as one component is moved to minimize the length of a group of ratsnest lines, another group of lines is lengthening to accommodate the part's new position. Further complicating the picture is that the ratsnest does not take into account overlapping lines, which may make it difficult or impossible to route the connection, given the components' present layout.

One way pcb programs enhance the use of the ratsnest is to display only the signal paths and hide the power-supply lines. The reduction in the number of lines on-screen can make a seemingly impossible placement job manageable. Moreover, this tactic does not degrade the quality of placement because most multilayered boards (of four layers or more) reserve the top and bottom layers for the power-supply traces, making power-supply routing independent of signal routing.

At least one pcb program, OrCAD, uses a force vector display that tells you in which direction a part should be moved for best connectivity (see Fig. 3). But like the ratsnest approach, moving one part changes the

force vector of another.

Zoom (scaling or magnifying image elements) is provided so that you can focus in on smaller areas of the printed-circuit board for accurate placement. Most programs have autopanning that automatically moves the board up, down or sideways as you move the cursor beyond the borders of the present screen, but a few require manual scrolling of the screen.

Placement Improvement

A few pcb programs have a routine called placement improvement that is used to fine tune the printed-circuit board layout after parts are initially placed. The two most popular improvement techniques are pair swapping and logic-gate reassignment.

Pair swapping seeks to improve part placement through the interchange of neighboring components. If the exchange improves the placement value (i.e., it reduces the trace lengths), the change is made. Otherwise, components are returned to their original positions and a different pair is tried.

Another excellent way to improve pcb layout is by swapping logic gates. As a rule, the gate assignments are made in the schematic capture step of circuit design, with most programs assigning the gates to a package in the order in which they were placed on the schematic. While this ordering is quick and painless at the front end, it is not very efficient. Considerable improvement can be made in parts placement if the gates are grouped for optimum routability.

Some of the better swapping routines also permit pin swapping, which allows you to swap pins with the same function within the same gate. For example, all four input pins of a quad NOR gate are interchangeable. Generally, the program checks the pin exchange and denies swapping of pins with different functions.

However, part and gate swapping

tends to get caught up in local politics that cannot see the forest for the trees. As the distance between parts increases, the likelihood of a distant component becoming involved in a local pair swap decreases dramatically, especially as the process nears completion. One way to eliminate swapping gridlock is to use three-way or four-way interchanges. Instead of two parts exchanging positions, three or four parts are moved as a block, thus minimizing local gridlock.

Placement Editing

Placement editing is an inevitable part of designing a printed-circuit board. Even the best pcb designers have to go back to the drawing board at least once discovering that there is no way all the traces can be completed.

As a rule, pcb software lets you do anything you want when it comes to editing component placement. Parts can be moved, rotated, swapped or flipped for placement on the opposite side of the pc board (generally used with SMD devices). A pcb program that does not support all these functions severely handicaps the user.

The better pcb programs also support block editing. Block editing is a very powerful layout tool because it allows you to move several parts at a time without disrupting their relative positions to each other (see Fig. 4). Like single components, blocks can be moved, rotated, swapped or flipped for placement on the opposite side of the printed-circuit board.

Changing case outlines is another editing feature supported by most pcb programs. It is most often used to change DIP devices into SMDs. The change may be to gain board space or update an old design with a new technology.

There are two ways to change a package outline. The first involves going back into the schematic capture program and calling out a different device name for the part. The sec-

ond method has you change the package on the printed-circuit board itself by calling out another outline from the component library. The problem with this is that the pinout of the new outline is not the same as the pinout of the original outline, and you are usually required to manually assign pin numbers and manually reroute all traces to the new package. This method is only good for layouts where the number of packages to be changed is either few or of the same type (memory chips, for example). There are exceptions, though. For example, Schema automatically converts pin assignments from DIP to SMD when the case outline is changed.

A few pcb programs support macros. Macros are user-defined keystrokes and/or mouse clicks that are saved to memory so they can be run again. Macros are most effective when shuffling large blocks of memory or interface chips around the board, looking for an ideal location. Most macro software uses a macro recorder that remembers the sequence as you step through it, eliminating the need for you to write programming code.

After the parts are permanently in place, it is often advantageous to reassign their identification nomenclature. It is a lot easier to find U2 next to U3 than it is to have it nestled between U38 and U39. Reassigning component identification gives order to the layout.

Trace Routing

The next phase is trace routing—placement of copper tracks on the printed-circuit board for electrical connections. Although you can route traces manually, and will probably have to near the end of the job, most pcb programs have autorouter software that does the work for you.

Autorouter software uses the wire list netlist for its input. The autorout-

er then compares the placement of the parts on the board to the netlist connections and decides which trace should go where. It makes these decisions using a built-in algorithm.

Autorouters

The mainstay of autorouting technology is the Lee algorithm, created by C.Y. Lee in 1961. Sometimes the Lee router is referred to as a maze router or flood router. Another popular router with pcb software is the Hightower or heuristic router.

The Lee router is the more powerful of the two because it lets you enter cost functions that change its routing parameters. For example, if you want all the lines on the front of the board to run horizontally, you tell the router that the cost of a vertical line is very high, and the router will consider a vertical trace only as a last resort, trying all other options first. Other cost functions include maximum trace length, maximum number of vias (plate-thru connections from one side of the board to the other) and trace density.

Pcb programs usually refer to the Lee cost functions as strategy. A few examples of the Lee cost function jargon used in pcb software include normal, flexible and extensive. Each term sets a limit on trace routing, and you have to study the user's manual carefully to decipher their actions.

Lee routers have a very high trace completion rate, generally 90% or better. But get ready to pay the price for power. Lee routers are slower than most, and it is not uncommon for the router to spend hours or days on one complex printed-circuit board.

The Hightower router uses a simpler algorithm with fixed parameters. As a result, it runs much faster than a Lee router. What takes a Lee router an hour to do, the Hightower router can do in less than a minute. However, the completion rate is also less, particularly on complex designs.

A few pcb programs support both routers. Typically, you run the Hightower router first to get the bulk of the work done in a short time, then follow up with the Lee router to place the traces the Hightower missed.

Rip-Up Routers

The shortcoming of autorouters is that they tend to box themselves in. Without the foresight to see that placing one trace will block the path of another, the program grinds to a halt, with traces left unconnected.

The solution is to use a clean-up router than can get the offending traces out of the way. The two approaches are rip-up and shove-aside.

Rip-up, sometimes called rip-upand-retry, routers are easier to use and, though costly, not nearly as pricey as shove-asides. They are sometimes included in the pcb program. Generally, though, they are sold as separate programs, ranging in price from several hundred to several thousand dollars. As with schematic capture programs, the rip-up program must support your pcb netlist format before it will work.

The rip-up router works by searching for unconnected traces and looking for a single trace that can be removed to make its completion. The offending trace is first ripped up, the blocked trace is routed, and the program proceeds to find a new path for the deposed trace.

The strength of rip-up routing is that it can achieve very high completion rates, with a good rip-router achieving 100% completion nearly every time. However, few rip-up routters can do the job unassisted. Most require the user to identify which trace is to be removed, after which the rip-up program attempts to make the new connections. Those that can do it alone are costly and very slow.

(Continued on page 74)

What's On WWV

Demysticizing what you hear on WWV and WWVH broadcasts and a couple of circuits that can make your reception more exciting

By E. Thomas Hitt III

ou can get more than just the voice-announced time of day (Coordinated Universal Time) when you tune to WWV or WWVH on your shortwave radio. You have probably tuned to WWV or WWVH many times to get Coordinated Universal Time, but You probably wondered about what those other whistles, beeps and messages you heard meant. In this article, we will explore just what is on WWV (and WWVH). We will also look at a couple of circuits you can build to help you in further understanding lesser-known features of the broadcast signals.

Time & Standards

Coordinated Universal Time, also

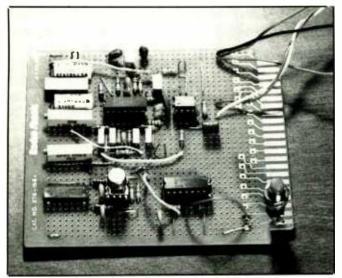
known as UTC, this is an internationally agreed-upon standard time that is essentially, but not quite, the same as Greenwich Mean Time (GMT) or Zulu (Z). UTC is based on atomic time standards that run at a very constant rate. In fact, these atomic clocks run at a more constant rate than the rotation of the Earth. In contrast, GMT is based on the rotation of the Earth.

The actual standard for time based on the rotation of the Earth is called UT1 and is determined from astronomical observations. UTC and UT1 are usually within less than 1 second of each other. A yearly variation in the difference between the two amounts to about ± 30 milliseconds, which can be ignored by most people. There also exists a continuous "creep" in the difference between the two

standards because of the slowing of the Earth's rotation. When this slowing causes the difference to reach 1 second, a "leap second" is added to UTC to keep it close to UT1.

Leap seconds must be added every year or so, usually on December 31 or June 30. International agreement makes these dates the first choices, with March 31 and September 30 and any other month the second and third choices. An example of a leap second would be to add 1 second starting at 23:59:60 on June 30 and ending it at 0:00:00 on July 1. Anything that occurs during the leap second is considered to have occurred in June.

Atomic time standards used by WWV are based on the frequency produced by transitions of electrons between two specific quantum levels in cesium-133 atoms. The second



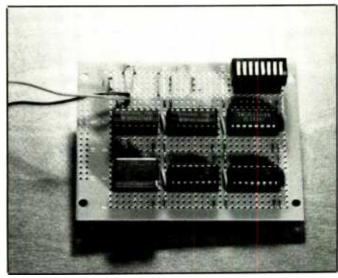


Fig. 1. Two projects built by the author to aid in viewing WWV signals on the screen of an oscilloscope: (A) a bandpass filter and (B) a 1-Hz oscillator.

measured by this type of clock was defined in 1967 by the 13th General Conference on Weights and Measures as the duration of 9,192,631,770 periods of the radiation corresponding to the transition between the two hyper-fine levels of the ground state of the cesium-133 atom. This type of clock is a primary standard and does not have to be checked against another clock. The timekeeping accuracy of the cesium-beam clock is better than one part in 10¹² (one part in a trillion), or something like comparing a dollar to the national budget.

If you need time based on the rotation of the Earth accurate to within 0.1 second and do not want to bother with decoding a time code sent by WWV or WWVH on a 100-Hz subcarrier, you can convert UTC to UT1 by listening to the WWV broadcast and counting the double second ticks. The number of double ticks is the number of tenths of seconds that UTC differs from UT1. If the correction is to be added to UTC, there will be up to eight double ticks, starting with the first second of the minute. If the correction is to be subtracted, the double ticks start with the ninth second. For example, if only the first second tick is a double, then 0.1 second is added to UTC to obtain UT1. If the ninth through eleventh ticks are doubled, then 0.3 second is subtracted from UTC.

The second "ticks" you hear are really short tone bursts. WWV sends five cycles of 1 kHz (six cycles of 1.2 kHz for WWVH) at the start of each second, with the exception of the 29th and 59th seconds. The rising edge of the first cycle of the tone marks the beginning of the second. There is a silent period from 10 milliseconds before to 25 milliseconds after each second pulse to keep the other signals sent by WWV from interfering with the second pulses.

Along with the second pulses, two other short tone burst are worth knowing about—the minute and hour identifiers. The beginning of a minute is indicated by a 1-kHz tone (1.2-kHz tone for WWVH) that lasts for 800 milliseconds. Both WWV and WWVH identify the start of the hour by a 1.5-kHz tone for 800 milliseconds. The rising edge of the first cycle of these pulses, like the second pulses, corresponds to the start of their respective time periods. These tone bursts can be filtered out of the broadcast, be detected and then be used to trigger events that one wishes to occur on the hour or on the minute.

Three other audio frequencies are broadcast by WWV. For most of the hour, 500- and 600-Hz tones are sent in the first 45 seconds of alternating minutes. WWV sends the 600-Hz tone during even-numbered minutes and WWVH sends them during odd-numbered minutes. The third tone, 440 Hz, is sent for one 45-second period during each hour. This tone is sent by WWV during the third minute after the hour and by WWVH during the second.

These 500- and 600-Hz tones are occasionally preempted for voice announcements to give information on severe weather conditions, geophysical alerts and status reports on the Omega navigation system. Also, station ID transmissions are given on the hour and half hour.

Severe weather information from WWV is transmitted during minutes 8, 9 and 10 and is for the Atlantic and the eastern North Pacific. WWVH provides coverage for the eastern and central North Pacific during minutes 48, 49 and 50. This information is provided because international agreements give the United States responsibility for providing storm warnings in these areas.

These geophysical alerts (Geoalerts) are broadcast by WWV during minute 18 and give information that is useful in determining radiowave propagation conditions. Geoalerts give such information as:

(1) The 1700Z solar flux measured at Ottawa, Canada at 2,800 MHz and is an indication of solar activity.

- (2) The estimated A value for Fredericksburg, VA, which indicates the activity of the earth's geomagnetic field.
- (3) The current K-index at Boulder, CO, which is nother measure of geomagnetic field activity.
- (4) The solar-terrestrial conditions for the previous 24 hours.
- (5) The forecast for the next 24 hours.

Omega status information is broadcast by WWV during minute 16 and by WWVH during minute 47. This information is concerned with operation of a long-range navigation system that uses frequencies between 10 and 14 kHz to provide position information worldwide. The information given has to do with which stations are operating, planned maintenance, etc., and is useful to ships and some military aircraft that use the Omega system for navigation.

There are some minutes during which no audio tones or voice announcements are broadcast. These minutes generally correspond to the minutes when the other station is transmitting a voice announcement and is done to keep the tones from WWV from interfering with WWVH voice announcements, and vice-versa. If conditions are right and you listen during one of the quiet minutes, you can hear announcements coming from the other station. Elimination of the audio tone keeps it from interfering with an important voice announcement on the other station.

Another example of trying to keep the two stations from interfering with each other is the timing of the voice announcement of the UTC time. WWVH is the first to make the announcement, starting at 45 seconds and ending at about 50 seconds into the minute. The WWV announcement starts at 52.5 seconds and ends a few seconds before the minute. During the time period when the announcements are being made, both stations cease transmission of the 500- and 600-Hz tones. When propa-

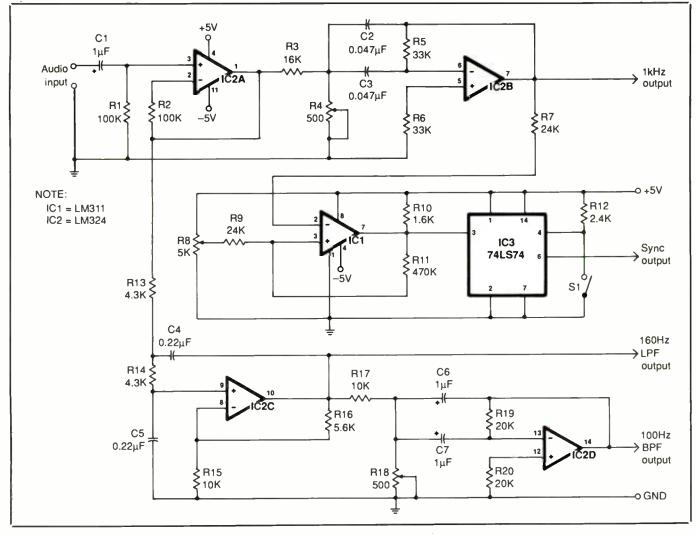


Fig. 2. Schematic diagram for bandpass filter circuit.

gation conditions are right, you can hear the female voice make the announcement from WWVH first and then the male voice from WWV.

The same atomic clocks that keep time at WWV are used to control the frequencies of the transmitters and audio tones. The r-f and modulation frequencies transmitted are guaranteed to be accurate to within one part in 10¹¹ and are usually better.

The frequencies you receive are not that accurate because of variations in the propagation path. A change of just 1 foot in path length in 1 second changes transit time by about a nanosecond or one part in

109, which is 100 times greater than the variations in the transmitted signal. Even with this reduced accuracy, the received hf signal is good enough to calibrate most receivers and oscillators.

If you have a frequency reference that can approach an accuracy of one part in 10¹¹ and want to compare it with the National Institute of Standards and Technology (NIST, used to be called the National Bureau of Standards) reference, you can use the transmissions from If station WWVB.

This station is also located in Fort Collins, CO, and transmits on a frequency of 60 kHz. Because propaga-

tion is more constant in this part of the spectrum, frequency variations caused by changes are smaller.

Even so, it is necessary to track the phase of the signal for hours or days to be able to compare your oscillator with theirs. This is not a trivial task, but it can give accuracies of one part in 10¹¹. Fortunately, most of us have no need for anything like the accuracy available from WWVB and can stick to using WWV and WWVH.

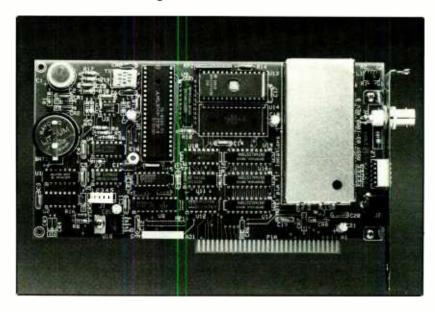
One of the more interesting and potentially useful signals sent by WWV and WWVH is the time code. This is transmitted using a 100-Hz subcarrier with a code that consists

WWV Time Standard Plug-In for PCs

A plug-in Model CTS-10 WWV time standard card from Coordinated Time Link, Inc. synchronizes the clocks in IBM PCs/XTs/ATs and compatible computers to the world atomic time standard from WWV/WWVH National Institute of Standards and Technology (formerly the National Bureau of Standards) radio signals to any application running on the PC to provide the correct time. The CTS-10 plugs directly into an open slot in a PC to maintain the computer's clock. It incorporates a radio receiver, digital signalprocessing circuitry, bus interface and several proprietary applications on a single board and runs under DOS 2.1 or later. Menu-driven software simplifies installation.

The CTS-10 automatically accommodates daylight saving time, leap year, leap seconds and other anomalies. Timezone selection, 12/24-hour selection, adjustable on-screen display and color selection are provided. On-board battery back-up maintains correct time during power interruptions, and remote diagnostics (via modem) and a built-in log provide evaluation and troubleshooting capabilities. The user also has a choice of Standard Time or Universal Coordinated Time selection.

Time accuracy is rated to be within 20 milliseconds of Coordinated Universal



Time, and time to acquire is 3 minutes minimum with strong WWV signals, with 5 minutes typical. The receiver is a single-conversion, crystal-controlled superheterodyne design that operates on 10 MHz with a sensitivity of less than 0.2 microvolt input via its 50-ohm BNC antenna connector.

For interfacing the CTS-10 to the PC, there are 32 port addresses from which to choose, ranging from 207 to 3F7 and four

interrupt levels (IRQ3, IRQ4, IRQ5 and IRQ7). Operation of the card is in polled mode.

Power requirements for the plug-in card are 100 milliamperes at 12 volts dc, from the computer's bus or an external power supply. The card measures $8 \text{ "L} \times 5 \text{ "H} \times 1 \text{ "D}$. Price for the CTS-10 is \$225, and it is available from Coordinate Time Link, 3442 De La Cruz Blvd., Santa Clara, CA 95054 (tel.: 408-980-1305).

of tone bursts of 17 and 47 cycles of 100 Hz to represent 0 and 1, respectively. The actual time data is sent in binary-coded-decimal (BCD) format. Data rate is one pulse per second with the least-significant bit (LSB) of each BCD digit sent first.

One complete frame of the time code is sent each minute. The code contains UTC time, day of the year, whether or not daylight savings time is in effect and a correction for UT1 time. The encoded time is the time at the start of the frame so that once the complete frame is decoded, about 1 minute must be added to obtain current time. The code is sent in groups

consisting of nine data and a position identifier pulses. Data pulses are usually divided into two BCD digits that are separated by a dummy pulse that carries no information.

Examining the Signals

If you are interested in taking a closer look at the second, minute, hour and time code pulses with an oscilloscope, we present here simple circuits you can build to be able to see them better. You might even be able to think of useful things to do with some of these signals. Construction is fairly simple, as can be seen in Fig. 1.

The first circuit, shown schematically in Fig. 2, is a second-order 1-kHz active bandpass filter. This filter has a bandwidth of 200 Hz to make it an approximately matched filter for the 5-millisecond long seconds pulses. Using the radar rule of thumb about the bandwidth being the reciprocal of the pulse-width, a 200-Hz bandpass filter is matched for a 5-millisecond pulse. This filter allows you to use the seconds pulses for synchronizing an oscilloscope.

To use the Fig. 1 circuit, connect the output of the filter to an oscilloscope to view the seconds pulses. Adjust R2 to tune the filter for the largest signal excursion on the oscilloscope screen. The filtered pulses do not look like the pulses sent by WWV; they have an approximate Gaussian shape caused by the filtering.

A digital storage oscilloscope would be ideal for examining the seconds pulses, but you can see them reasonably well on a standard oscilloscope. The main advantage of a digital oscilloscope is that it can display what happened just before the sweep was triggered.

The next filter is a 160-Hz secondorder Butterworth low-pass section followed by a 100-Hz bandpass section that has a Q of about 6. This filter separates the time code from the other tones. The Q of the bandpass section is fairly low to help reduce ringing of the filter. The schematic configuration for this filter is shown in the lower part of Fig. 2. To tune this filter, you adjust R18 for maximum output.

If you use the filtered seconds pulses to synchronize your scope and examine the 100-Hz filter output, you will see the three different 100-Hz pulses lengths. You will also see that the first 30 milliseconds, three cycles of 100 Hz, is suppressed. Depending on reception conditions and other tones that may be present, you might get a better picture of the 100-Hz time-code pulses at the output of the low-pass filter, rather than at the output of the bandpass filter. Because the low-pass filter has a wider bandwidth than the bandpass filter, timecode pulses look more like square bursts of 100 Hz.

Another circuit you will find useful for examining WWV signals is a

1-Hz generator that can be synchronized to the seconds pulses. With this circuit, you can make a standard oscilloscope produce the same type of display of the seconds pulses as you would get from a digital oscilloscope.

The schematic diagram for such a circuit is shown in Fig. 3. This circuit uses a 4-MHz crystal oscillator that is divided to 100 Hz with a string of counters. The decision to use a 4-MHz oscillator was based on crystals I had on hand and selecting a frequency that could be easily divided to 100 Hz with binary and decade dividers. You can use a crystal with a different frequency and modify the divider to obtain a 100-Hz output.

Once it is obtained, the 100-Hz signal goes to the 74LS160A decade counters that are the last two stages in the chain. These counters produce

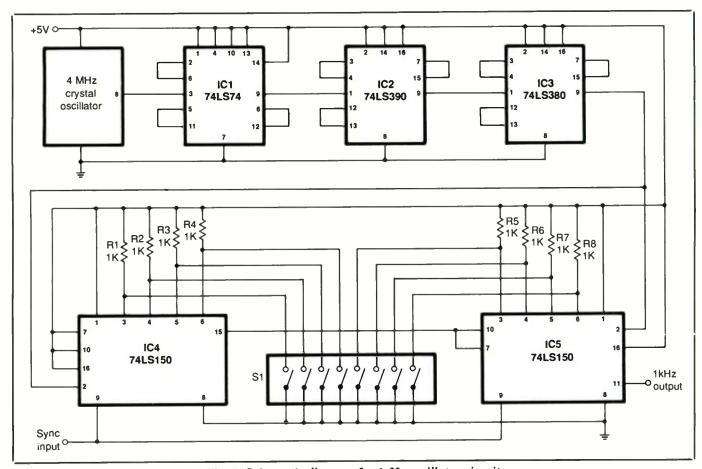
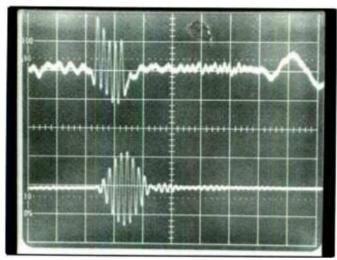


Fig. 3. Schematic diagram for 1-Hz oscillator circuit.



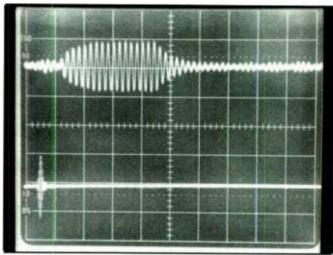


Fig. 4. Screen photos taken using bandpass and oscillator circuits with scope sweep controls set for (A) 5 ms/div.

and (B) 50 ms/div.

the 1-Hz output and can be started at a preset count determined by DIP switch S2. The crystal oscillator is stable enough to keep the 1-Hz output of the timing generator close to the timing of the seconds pulses for many minutes.

Synchronization of the 1-Hz generator to the seconds pulses is handled by a comparator and D-type flip-flop shown at the top in Fig. 2. The SYNC OUT of the flip-flop connects to the Preset Enable (PE) input of the two 74LS160As and is normally high. This allows the counter to count cycles of the 100-Hz input from the rest of the divider chain. If pushbutton switch SI is pressed and released, the output of the flip-flop goes low and causes the 74LS160As to halt and to load the number set via DIP switch S2.

When the next seconds pulse arrives, it is converted into a TTL pulse train by the comparator and fed to the Clock (CK) input of the flip-flop. Clocking the flip-flop causes the output to go high again, allowing the 74LS160As to start counting.

If S2 is set to load 0001 into the first counter and 0000 into the last, it will take 0.99 second (99 cycles of 100 Hz) for the counter to reach a count of 00 again. At this point, output QD

goes low and triggers the oscilloscope. The next seconds pulse arrives 10 milliseconds later and is easily visible on the oscilloscope. Potentiometer R1 sets the threshold of the comparator so that it responds to the high level of the seconds pulses but not to low-level random noise.

Viewing the signals from WWV with the 1-Hz generator synchronizing the oscilloscope gives you a better idea of what the signals are like. Fig. 4(A) was made with a sweep speed of 5 milliseconds per division. The upper trace shows the seconds pulse directly from the receiver, lower trace the filtered pulse. You can see that the transmitted pulse is square and the filtered one is Gaussian in shape.

The upper trace in Fig. 4(A) also shows the start of a time-code pulse at the far-right. The photo in Fig. 4(B) was made with a sweep speed of 50 milliseconds per division. The upper trace here shows a filtered time-code pulse, the lower trace a filtered seconds pulse.

If you are interested in WWV trivia, the station went on the air in 1923 and is located at 40° 40′ 49″ N, 105° 02′ 27″ W, more commonly known as 2000 East County Rd. 58, Fort Collins, CO 80524. The antennas used at WWV are omnidirectional vertical

half-wave dipoles radiating 10 kW on 5, 10 and 15 MHz, and 2.5 kW on 2.5 and 20 MHz.

WWVH went on the air in 1948 and is located at 21° 59′ 26″ N, 159° 46′ 00″ W. Its mailing address is P.O. Box 417, Kekaha, Kauki, HI 96752. Radiated power for WWVH is 5 kW on 5 MHz and 10 kW on 5, 10 and 15 MHz. The antennas at WWVH for 5, 10 and 15 MHz are vertical half-wave dipole arrays fed to give cardioid patterns with maximum radiation to the west. The antenna for 2.5 MHz is omnidirectional.

I hope the foregoing has given you a better idea of what is transmitted by WWV and some ideas about making use of the time and frequency information. If you are interested in learning more about WWV, I recommend two references: Reference Data for Radio Engineers (Howard W. Sams) and NBS Special Publication 432 titled "NBS Time & Frequency Dissemination Services." The Sams book is probably available in your local library; the NBS publication can be obtained from the U.S. Government Printing Office in Washington. DC or from Frequency-Time Broadcast Services Section, Time and Frequency Division, NIST, Boulder, CO 80302.

The Modern Electronics Computer Experimenter Lab

Part 2 of a Series

Build a Dual-Channel Function Generator

By Martin Meyer

ast month, we presented a Digital Storage Oscilloscope project, which is the heart of our "Computer Experimenter Laboratory." This month, we'll build a Dual-Channel Function Generator that produces sine, square, triangular and ramp waveforms. The system is also capable of generating a wide variety of modulated signals. We include a second channel that generates the same range of sine, triangle and square waves that can be used as a second independent signal source or a means to modulate Channel A.

The system can generate AM-modulated, suppressed-carrier AM modulated, FM-swept or -modulated or FSK-modulated signals that range from 10 Hz to 100 kHz. These signals will be used in lab experiments that deal with analog circuits and sensors that will later be connected to a personal computer.

Next month we'll present an 8088-CPU-based Digital Signal Generator on this same board (left-hand side) that produces up to 20 different simultaneous digital signal trains from a built-in library of experiments or from programs downloaded from an IBM PC or compatible. This generator will have a complete set of 8088 bus signals for use in conjunction with a prototyping station as a base for computer experimenter projects.

Although many people view a PC as a device that is mainly used to manage data, the full power of the



computer can be unleashed when analog events of the real world are connected to it for processing and controlling analog events. Using a PC to manage analog events is the challenge and opportunity of the 90s. This project will help you learn about analog technology necessary to build interfaces that will connect analog sensors and circuits to the PC and PC outputs to analog controls (Fig. 1).

The four instrument amplifiers shown in the block diagram are de-

signed to be connected to sensors that collect analog data. A multiplexer, controlled by the PC, selects which input it wants to read. The multiplexer output feeds various analog circuits, such as filters, sample-and-hold circuits, peak detectors, mathematical operators, digital signal processors and amplifiers. The analog signal is then processed by the analog-to-digital converter, which feeds a parallel input port and, thus, inputs the data to the μP . The data is then

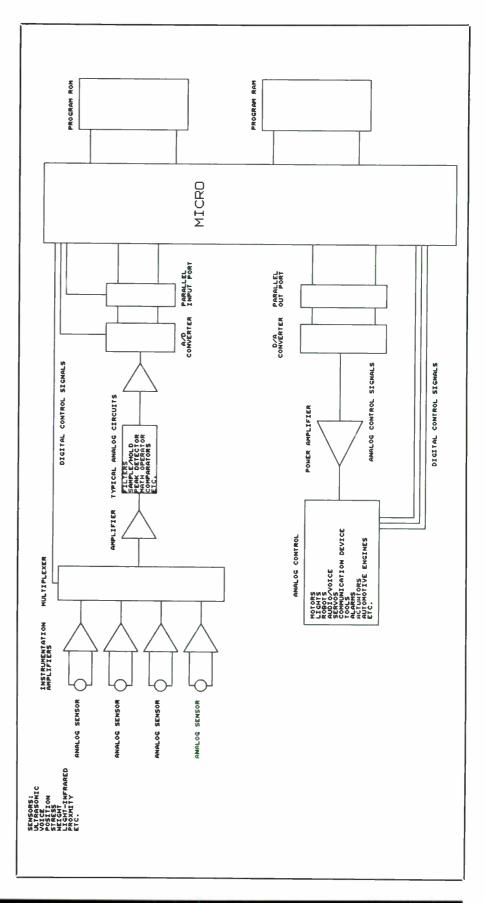
analyzed, compared to other data, re-filtered, etc., as prescribed by the software program.

The values of data collected prompt a response that is output from the computer via an output port to a D/A converter and then, finally, to analog control devices through a power amplifier. The Analog control device could be for a motor, robot, etc. Note that the μ P also provides digital control signals that select and direct both input and output signals.

This project will help you learn how to design and use the analog circuits that will attach your μP so that it performs real-world applications, which we all know is analog and not digital. This will enable us to explore the following during this series:

- (1) Velocity and acceleration transducers
- (2) Position and proximity sensors
- (3) Temperature transducers
- (4) Light, color and infrared sensors
- (5) Voice and ultrasonic sensors
- (6) Medical sensors
- (7) Operational amplifiers
- (8) Instrument amplifiers
- (9) Sample-and-hold circuits
- (10) Peak detectors
- (11) Comparators/window comparators
- (12) Power amplifiers
- (13) Servo motors
- (14) Sampling and multiplexing circuits
- (15) Mathematical operator circuits . . . multipliers, adders, etc.
- (16) Filter and signal conditioning circuits
- (17) Signal analysis circuits . . . fast Fourier transforms, etc.
- (18) Stand-alone digital signal processing circuits

Fig. 1. A typical analog control arrangement using a microprocessor.



- (19) Power supply designs
- (20) Various A/D converters . . . dual-slope, flash, successive approximation
- (21) Various D/A converters . . . including waveform generators
- (22) Transformer designs
- (23) Power control circuits
- (24) Data analysis programming
- (25) Analog control programming

As you can see we have a lot of challenges and enjoyment ahead.

The Dual-Channel Function Generator

The design illustrated here uses two EXAR XR-2206 monolithic function generator chips. A single chip produces sine, square, triangle and ramp waveforms that can be either amplitude or frequency modulated.

The XR-2206 chip consists of five basic circuits, as shown in Fig. 2. These include:

• A Voltage-Controlled Oscillator (vco). This basic emitter-coupled multivibrator produces square-wave and triangle outputs. A simplified schematic diagram of this circuit is shown in Fig. 3(A). Capacitor C is alternately charged and discharged through O1 and O2. The frequency is determined by current i. The output waveform between the transistor collectors is a square wave. The waveform at the emitters is as shown in Fig. 3(B). Note that the triangle waveform is formed by simply subtracting V2 from V1. The value of i is determined by external timing resistors R1 and R2 in Fig. 2.

Frequency of oscillation is a function of the values of C and the timing resistors, using the formula: $F_0 = 1/(RC)$. Sweep and frequency modulation is controlled by the values of the timing resistors or the voltage at the timing resistor terminals.

• Vco Current Switches. As shown in Fig. 2, you can select, via the level at the FSK (frequency-shift keying) in-

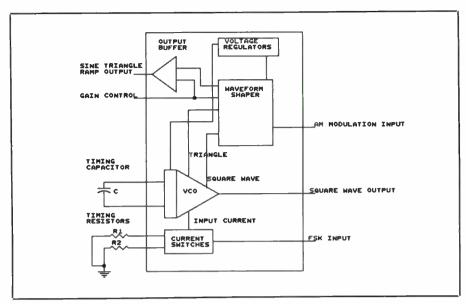


Fig. 2. Internal details of XR-2206 function generator chip.

put, which timing resistor will control the vco. If this input is high, the current switch selects RI to control the vco. Conversely, if the FSK input is low, R2 controls the vco.

• Sine Waveform Shaper and AM Modulator. Generating the sine waveform is a little more involved. The sine shaper uses the gradual cutoff characteristics of a basic differen-

tial gain stage (see Fig. 4). As the input triangle waveform reaches the peaks, Q3 or Q4 is brought near the cutoff point. This results in the peaks becoming rounded, which creates a waveform that approaches that of a sine wave. With careful matching, trimming of the emitter coupling resistor and current selection, total harmonic distortion (THD) is less

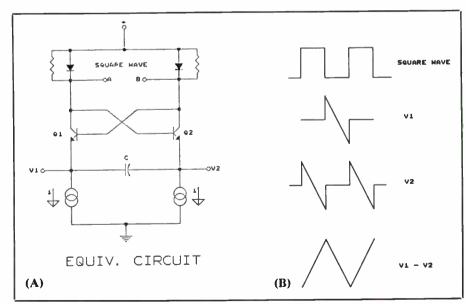


Fig. 3. Simplified diagram (A) of the basic multivibrator used in XR-2206's voltage-controlled oscillator and waveforms (B) at emitters of the transistors.

than 0.5%. AM modulation is also performed in this circuit block. The amplitude of the output varies as a function of the voltage applied to the AM input.

- Output Amplifier. The output of the waveform generator is buffered to provide a low-impedance output.
- Voltage Regulators. The chip also includes internal voltage regulators that ensure frequency stability and low distortion over a wide range of supply voltages. Basic chip specifications are given in the XR-2206 Specifications table.

Circuit Description

The printed-circuit board shown in the lead photo includes the circuits of both the Dual-Channel Function Generator and the Digital Signal Generator that will be presented next month. For now, ignore the lefthand side of the photo.

As stated above, the Function Generator is built around two EXAR XR-2206 ICs. The circuits for Channels A and B are identical, except that Channel B has no ramp or modulation circuits, as shown in Fig. 5.

Range selectors J7 and J8 permit various timing capacitors to be connected to the vco. Frequencies ranging from 10 Hz to 100 kHz in four steps have been provided for. Provisions are also made for adding an external timing capacitor, via SIGNAL connector J1, in the event you wish to extend the range down to 0.01 Hz.

The vco timing resistors are set up to permit approximately a 10:1 range when adjusting FREQUENCY ADJ. controls R18, R19 and R20.

Gain (OUTPUT LEVEL) is set by R21 and R22. The triangle and ramp outputs generate a maximum of 6.0 volts peak-to-peak. Maximum sine-wave output amplitude is 2.3 volts peak-to-peak, while square-wave output amplitude is 10 volts peak-to-peak. The 5,100-ohm resistors center the output at the midpoint of the supply voltage.

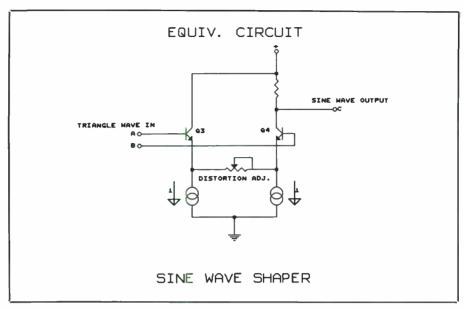


Fig. 4. Sine wave-shaper circuit details for XR-2206 chip.

Each channel has provision for adjusting the balance or symmetry of the output via BALANCE controls R14 and R16. Each also has a control to minimize sine-wave distortion via DISTORTION ADJ. controls R15 and R17. These controls are adjusted while viewing the output on the screen of an oscilloscope.

The Type of signal you wish to generate is selected by configuring mode and output selector jumpers J2 through J5.

Each channel has an output transistor and output level control. The outputs always have a positive dc bias. If you wish an ac-coupled out-

put, simply connect a suitable capacitor between the Generator and load. Select the signal desired by setting the RANGE, MODE and OUTPUT selectors and adjust the output level control for the desired amplitude.

Tests & Adjustments

Connect the system to a 12-volt power supply (observe correct polarity!). Set RANGE selectors *J7* and *J8* to the 0.1-to-1-kHz range.

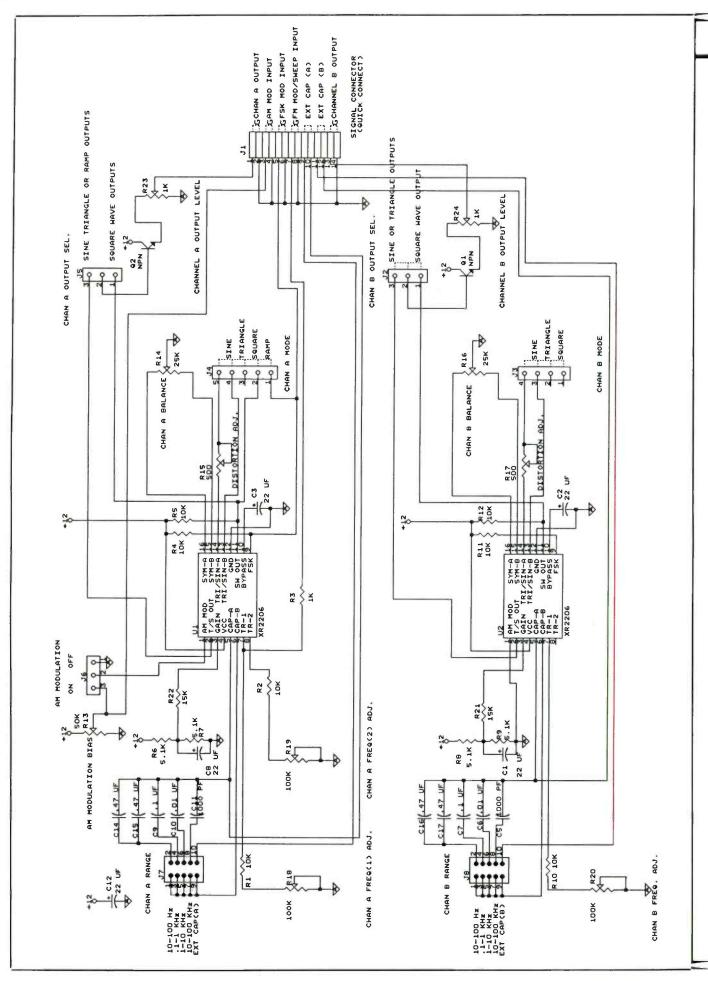
Set FREQUENCY ADJ. controls R18, R19 and R20 fully clockwise. This produces a 1-kHz signal. Set BAL-ANCE and DISTORTION controls R14

XR-2206 Specifications

Sine-wave distortion
Temperature stability
Supply voltage
Frequency range
FM distortion
Amplitude modulation
Carrier suppression
Distortion
Square-wave risetime

<0.5 percent
20 ppm/°C
10 to 26 volts
0.01 Hz to 1 MHz
0.1% ±10% deviation
100
55 dB

<2% for 95% modulation <250 ns



PARTS LIST

Semiconductors

U1,U2—XR-2206 Q1,Q2—Npn silicon transistor

Capacitors

C1,C2,C3,C8,C12—22-μF, 16 volt electrolytic

C5,C11—1,000-pF \pm 10% disc C6,C10—0.01- μ F monolithic (\pm 10% C7,C9—0.1- μ F monolithic (\pm 10% C14,15,16,17—0.47- μ F (\pm 10% Mylar

Resistors (%-watt, 5% tolerance)
R1,R2,R4,R5,R10,R11,R12 — 10,000
ohms

R3-1,000 ohms

R6,R7,R8,R9-5,100 ohms

R13—50,000-ohm pc-mount potentiometer

R14,R16—25,000-ohm pc-mount potentiometer

R15,R17—500-ohm pc-mount potentiometer

R18,R19,R20—100,000-ohm pc-mount potentiometer

R23,R24—10,000-ohm pc-mount potentiometer

Miscellaneous

J1—14-position quick-connect terminal block

J4—5-position SIP header

J3—4-position SIP header

J2, J5, J6—3-position SIP header

J7, J8-6-position DIP header

Printed-circuit board; DIP IC sockets (2); jumper shunts (7); suitable chassis box (see Note); machine hardware; hookup wire; solder; etc.

Note: The following items are available from Netronics R&D Ltd., 333 Litchfield Rd., New Milford, CT 06776 (tel.: 203-355-2659): Complete kit of parts for Dual-Channel Function Generator, \$69.95 + \$4 S&H; double-sided silk-screened pc board, \$39.95 + \$4 S&H; 5-volt and ±12-volt power-supply kit, \$34.95 + \$4 S&H; black steel chassis, \$37.50 + \$4.50 S&H. MasterCard and Visa orders accepted. Connecticut residents, please add state sales tax.

Fig. 5. Complete schematic of Dual-Channel Function Generator circuitry.

through R17 to middle of rotation and OUTPUT LEVEL controls R23 and R24 fully clockwise for maximum output). Position the MODE-select jumpers J3 and J4 for TRIANGLE waveforms and OUTPUT SEL. jumpers J2 and J5 to SINE, TRIANGLE OR RAMP so that U1 and U2 are is set up to produce triangle waves and connect the output terminals to the proper points in the circuit.

Connect an oscilloscope to the CHANNEL A OUTPUT terminals of J1. Set the scope's timebase to 0.1 ms/div. and vertical input to ac-coupled at 1 volt/div. You should now see a triangular waveform displayed on the CRT screen. Adjust vertical gain and position controls to center the displayed waveforms.

Now adjust BALANCE controls R14 and R16 for a symmetrical signal. To do this, rotate the controls from one end to the other. Note the points at which clipping occurs when you leave the center location. Set both channels so that the controls are midway between the points at which clipping begins. Output amplitude should be approximately 6.0 volts peak-to-peak.

Connect the scope to the CHANNEL BOUTPUT of JI and repeat the above procedure for Channel B. Figure 6(A) shows the waveform you should obtain during this procedure.

Change MODE selector J3 to generate sine waves. Now adjust DISTORTION ADJ. control R17 to obtain a balanced sine wave, as shown in Fig. 6(B). Note that when this control is set fully clockwise, the displayed signal waveform approaches a triangle; when it is set fully counterclockwise, the amplitude drops to a very low level. Set R17 close to middle of rotation and OUTPUT LEVEL control R24 for an approximately 2.5-volt peak-to-peak signal excursion.

If you have a distortion analyzer, you can set these controls using it. Before continuing, try all range, frequency and output level controls on both channels. Note that the Channel

A FREQUENCY ADJ. control R19 has no effect on the displayed waveform at this time.

Once all the adjustments have been made, you can test the square, ramp and various modulation signals. Set OUTPUT SEL. jumpers J2 and J5 and MODE jumpers J3 and J4 to the SQUARE-wave positions and RANGE jumpers J7 and J8 to the .1-1-KHZ position. With OUTPUT LEVEL controls set to maximum, the output should be a square wave at 10 volts peak-topeak, as shown in Fig. 6(C).

Next, set Channel A MODE jumper J4 to RAMP and OUTPUT SEL. jumper J5 to SINE, TRIANGLE OR RAMP. Set CHAN A FREQ(1) and CHAN A FREQ(2) controls R18 and R19 for minimum frequency. Observe that the Channel A output waveform is close to a triangle shape. Now advance R18 to the maximum-frequency position. The signal generated will be an inclining ramp, as in Fig. 6(D). Advancing R19 and decreasing R18 will generate a declining ramp. The ratio of riseto-fall time should be 10:1.

A frequency-modulated (FM) signal is generated when the current controlling the vco is changed. To demonstrate, this set Channels A and B to generate 1-kHz and 500-Hz signals, respectively. Connect a 0.22-µF capacitor from the output of Channel B to the FM MOD input at J1.

Start with the CHANNEL BOUTPUT LEVEL control at zero. Set your scope to display eight to ten cycles of the Channel A signal. Now slightly increase the Channel B output. Note the frequency of the carrier (Channel A) shifts to generate a signal that is both higher and lower in frequency than the original carrier-signal frequency, as shown in Fig. 6(E). The frequency shifts because the voltage from Channel B changes the current at pin 7 of U1. This has the same effect as varying the resistance of R18.

An amplitude-modulated (AM) signal is generated by changing the voltage at pin 1 of *UI*, as illustrated in Fig. 7. This results in changes in

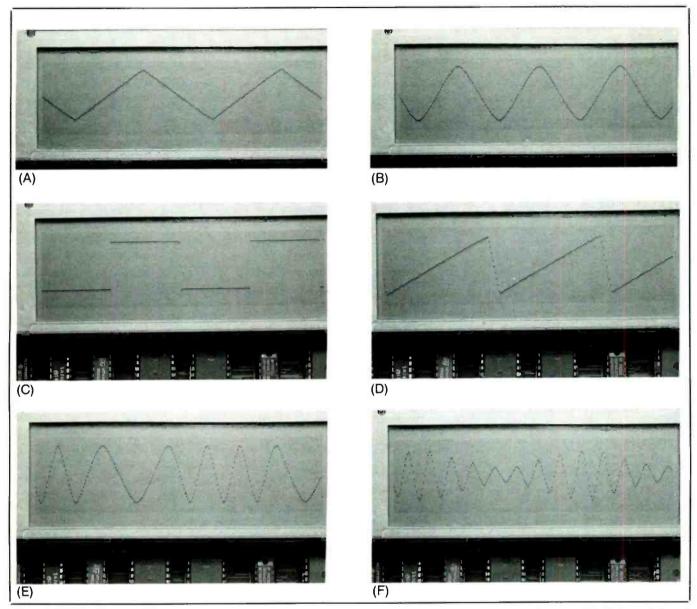


Fig. 6. Scope displays of Function Generator's: (A) triangle, (B) sine, (C) square, (D) inclined-ramp, (E) FM-modulated and (F) AM-modulated waveforms.

the output voltage. When carrier Channel A is not being modulated, pin 1 of *U1* is connected to ground. This produces the maximum output. When the carrier is to be modulated, you inject a bias voltage via *R13* into pin 1 of *U1*. If you set the bias to 4 volts, using AM MODULATION BIAS control *R13*, the carrier output will be reduced by 50%.

If you connect the modulating signal to pin 1 of UI, to permit you to

vary this input from 2 to 6 volts, the output of the carrier will vary from full to zero, as illustrated in Fig. 7.

To test this feature, set carrier Channel A to 1 kHz and for a sine-wave output. Set OUTPUT LEVEL control R23 for maximum amplitude. Place the jumper on J6 to select ON. Now adjust AM MODULATION BIAS control R13 about a quarter turn from the minimum (CCW) position, so that 4 volts is applied to pin 1 of

U1. If you do not have a voltmeter, set R13 so that the carrier is reduced by 50 percent.

Now adjust the Channel B output for a frequency of about 300 Hz. Connect the CHANNEL B OUTPUT to the AM MOD INPUT terminal through a $0.22-\mu F$ capacitor at JI and adjust the Channel B output until the carrier changes amplitude, as in Fig. 6(F).

To Experiment with suppressedcarrier AM modulation, disconnect (Continued on page 75)

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An LCD Digital Compass

Built around a sensitive miniature magnetic sensor, this compass uses a microcontroller and other computer circuitry to display headings on a liquid-crystal display panel

By Steve Sokolowski

n the August issue, we introduced you to a device called a Digital Compass Sensor made by Dinsmore Instrument Co. of Flint, MI. This tiny sensor that accurately detects and measures the minute geomagnetic field of the Earth was the heart of an electronic compass that displayed compass headings via discrete light-emitting diodes. This time around, we use the same sensor in a more sophisticated electronic compass that uses computer circuitry to display compass headings in plain-English legends on an inexpensive LCD panel.

Our Digital Compass uses a commonly available microcontroller and support RAM and EPROM chips to display the eight cardinal compass headings in the display. The Compass is designed to work on dc power, making it ideal for installation in any motor vehicle, boat or airplane that provides a source of clean 12-volt dc power (an automobile's cigarette lighter will do fine).

About the Circuit

To make this discussion of the Digital Compass as easy as possible to follow, the schematic diagram is shown here in a series of five function blocks. Each builds on the preceding block discussed.

Shown in Fig. 1(A) is the schematic diagram for the microcontroller and RAM and EPROM portion of the



project. Controller IC1 can be an 8052AH BASIC or 80C52. Static RAM to the tune of 8K is provided by IC4. The chip that holds the compass program is IC5. Details for connection of this chip into the previous circuit are shown in Fig. 1(B).

Because the 8052 chip operates with BASIC-type program material, a means of translation into "computer talk" must be provided. This internal translation program is called a BASIC interpreter, which occupies almost all available on-chip memory space. Hence, additional external

memory must be provided. In Fig. 1, IC3 provides this additional memory. (For an in-depth look at how the 8052 chip and its associated components operate, see "Microprocessor Control with BASIC" in the April and May 1989 issues of Modern Electronics.)

Figure 1(C) shows the details for wiring the Hitachi LCD module used to display Compass information to the 8052 chip at address 4000 hex. The Hitachi module is a 1-line by 16-character device that displays more than 100 numerals, alphabetic char-

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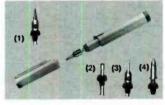


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K18	7.2	700	272-1164

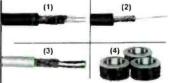


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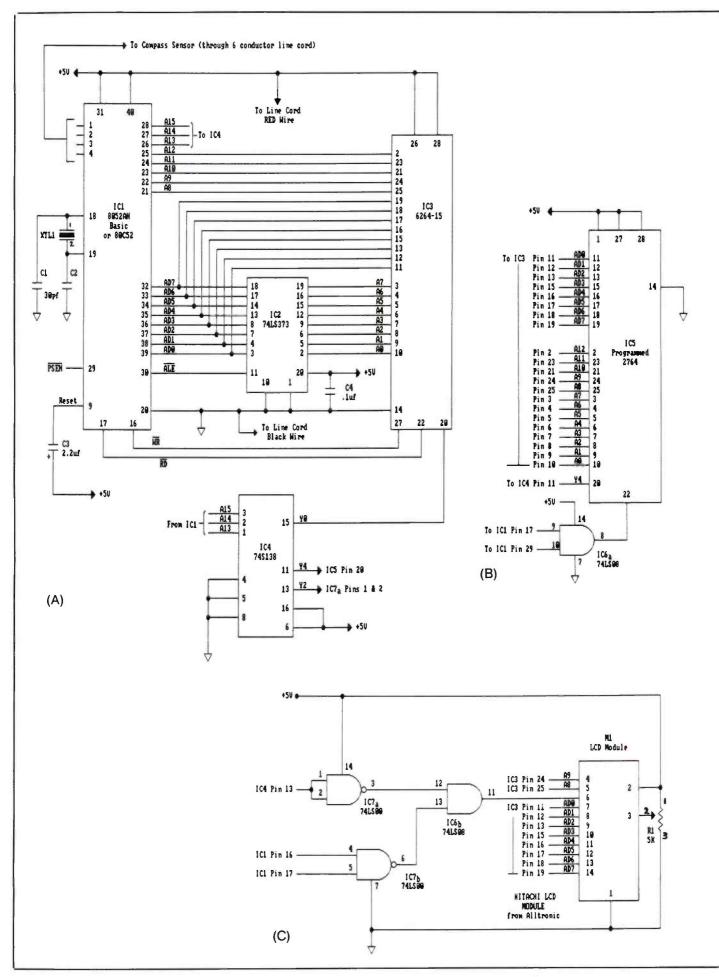


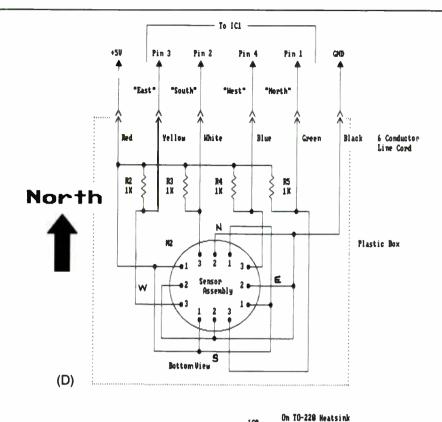
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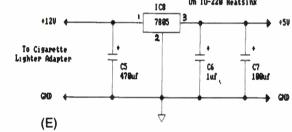
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PARTS LIST

Semiconductors

IC1—8052AH-BASIC or 80C52 microcontroller (see text)

IC2-74LS373 octal D-type latch

IC3-6264-15 SRAM

IC4—74S138 3-to-8-line decoder/demultiplexer

IC5—2764 EPROM (programmed—see

IC6-74LS08 quad 2-input AND gate

IC7—74L00 quad 2-input NAND gate

IC8-7805 fixed +5-volt regulator

Capacitors

C1,C2—30-pF ceramic disc

C3—2.2- μ F, electrolytic

C4-0.1-µF ceramic disc

C5—470- μ F, 35-volt electrolytic

C6-1-μF, 16-volt tantalum

C7—100- μ F, 16-volt electrolytic

Resistors (4-watt, 5% tolerance)

R2 thru R5-1,000 ohms

R1—5,000-ohm, pc-mount trimmer potentiometer

Miscellaneous

DET1—Dinsmore magnetic sensor (see text)

M1—LCD module (see text)

Printed-circuit boards or perforated boards with holes on 0.1" centers and suitable Wire Wrap or soldering hardware (see text); sockets for all DIP ICs; suitable enclosures (see text); six-conductor cable (see text); twisted-pair automotive cigarette-lighter adapter cord; double-sided thick foam tape; tape labeler; hookup wire; solder; etc.

Note: The following items are available from Suncoast Technologies, P.O. Box 5835, Spring Hill, FL 34606: 80C52, \$27.50; programmed 2764 No. COMP-1 for Hitachi or No. COMP-2 for Philips LCD module, \$7.50; Dinsmore sensor, \$15; 6-ft. six-conductor cable, \$1.50; all of preceding items (with choice of 2764), \$49.50. Include \$2.50 P&H per order. Florida residents, please add state sales tax.

LCD modules are available from Alltronics Electronic Surplus, 2300 Zanker Rd., San Jose, CA 95131; tel.: 408-943-9776.

Fig. 1. Complete schematic diagram of Digital Compass circuitry is shown in five parts to simplify wiring and understanding of its operation.

acters and mathematical symbols. It uses a 5×7 -dot matrix format to create displayable characters.

Wiring for the Dinsmore Compass Sensor is illustrated in Fig. 1(D). Mounted in its own plastic box with an attached six-conductor cable, the sensor connects directly to the PORT1 terminals of the 8052 computer chip. Not having a tri-state output of its own, the Compass sensor cannot be connected directly to the data line of the 8052. Therefore, it requires an interfacing chip, such as the 74245 octal bus transceiver. To keep the wiring and cost as low as possible, the sensor is connected to pins 1 through 4 of *IC1*.

Also note in Fig. 1(D) that the normal "up means north" does not apply in this case. North is at the bottom of the sensor, south at the top, east on the left and west on the right.

Through closer examination of Fig. 1(D), you will notice that all pins 1 of the sensor are tied together, as are all pins 2. To provide power for operation of the compass, + 5 volts is delivered to all pins 1, as well as one side of load resistors R2 through R5. Being that the four outputs of the sensor are open-collector, a load resistor must be included to permit the outputs to swing freely between normal logic 1 and logic 0. The four pin 2 termination points are connected to the common ground of the circuit. Because the Dinsmore sensor is a voltage-sensitive device, incorrect voltage polarity on pins 1 and 2 can destroy the sensor.

Schematic details of the simple power supply needed by the Digital Compass are shown in Fig. 1(E). Because the Compass is most likely to be installed in a vehicle, termination of the cable to the input of the power supply should be a cigarette-lighter adapter.

Voltage regulator *IC8* in Fig. 1(E) steps down the incoming + 12 volts from the electrical system of the vehicle to the +5 volts required by the Digital Compass circuitry. This 7805

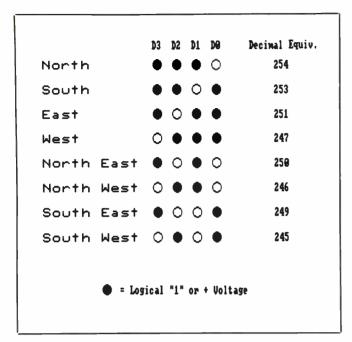
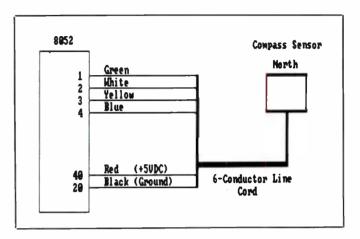


Fig. 2. Relationships of binary-coded output from sensor to eight cardinal compass headings.

Fig. 3. Wiring details for six-conductor cable that ties sensor to main circuit-board assembly.



regulator normally becomes hot while the project is in use. Therefore, to prevent destruction of IC8 due to heat, a heat sink must be used.

Operation of the Digital Compass is relatively simple and straightforward. By applying any one of the eight binary codes available at the output of the compass sensor (see Fig. 2) to the PORT1 pins of the 8052 chip, the program stored inside the 2764 EPROM converts the code into its equivalent compass heading. The heading is then displayed on the LCD Module. Figure 3 shows all eight compass headings that can be sensed by the Dinsmore sensor. Each displayed heading is centered in the display and remains there until the Compass senses a change in direction. When a new heading is sensed, it replaces the old one.

Construction

This Digital Compass is obviously a complicated device that uses some sophisticated components. Therefore, before discussing actual construction, we digress for a moment to consider availability of some specialized components. The following

should help you obtain fairly inexpensive components while maintaining high quality. Except for the 8052 and the programmed EPROM, B.G. Micro of Dallas, TX can supply all ICs used with the Digital Compass. The 6264-15 memory chip, sold by other companies for as much as \$9. is available from B.G. Micro for \$1.40 each.

The 80C52 is a pin-for-pin substitute for the 8052AH BASIC. The "C" in its part number stands for the CMOS technology used in fabricating the chip, which allows this processor to run cooler and draw less current than the standard Intel 8052AH BASIC part. The 80C52 and required EPROM can be purchased from Suncoast Technologies, Spring Hill, FL. Two versions of the EPROM are available. Version 1 is for use with the Hitachi LCD Module, Version 2 for use with the Phillips Module. Though the two LCD modules may look alike, each has different initialization programming and character display requirements. So when ordering the EPROM, indicate which LCD Module you will be using.

You can purchase the Hitachi LCD from Alltronics, San Jose, CA

for about \$8, though the company has a \$12 minimum per-order charge. If you prefer, you can purchase a Philips LCD module from Digi-Key Corp. for \$18.40. If you decide to use the Philips module, you *must* also purchase EPROM COMP-2 from Suncoast Technologies.

Now that the component-availability issue has been taken care of, let us proceed to construction details for the Digital Compass.

There is nothing critical about component layout or routing of conductors. If you are ambitious, you can design and fabricate a printedcircuit board on which to mount and wire together the components. Such a pc board would be very complex, however, due to the large number of conductors that must be routed between various components. Therefore, a more practical approach would be to use perforated board that has holes on 0.1-inch centers and measures $6 \times 4\frac{1}{2}$ inches and suitable Wire Wrap or soldering hardware.

Plan component layout carefully, with an eye toward neatness and minimizing the lengths of conductor runs. Though there is nothing critical with regard to locating the various components and running wires between them, keep the assembly neat and make wire runs as short and direct as possible.

Once you know how you want the board to lay out, begin construction by mounting the various IC sockets and fit the other components into place to produce a neat layout without crowding that can lead to wiring errors. Do not plug the ICs into the sockets until after you have run preliminary voltage checks and are certain that the circuit-board assembly has been properly wired. Plug regulator IC8 directly into the board

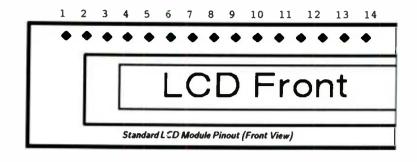
Before you begin interconnecting the various components, make a photocopy of all sections of Fig. 1 and the Master Wiring List. Strike off each conductor run as you make it on the appropriate photocopies, using a red or other easy-to-see color marker or pencil.

Referring to the photocopies, start wiring the circuit-board assembly with the connections from the IC1 socket to the rest of the circuitry. Continue in turn to the sockets for IC2 through IC7. Double-check all pin counts and polarities of electrolytic capacitors and the basing of IC8 before finalizing connections. To simplify pin counting, mark all pin 1 locations near the appropriate pins of the various IC sockets on the wiring side of the board before starting any assembly. Alternatively, fix adhesivebacked labels that number each pin on the wiring side.

The only parts of the circuit that do not mount directly on the circuit-board assembly are the LCD display module, potentiometer R1, four resistors and the Dinsmore sensor. Therefore, when it comes time to wire these into the circuit, simply leave 6-inch-long wires connected to the circuit-board assembly for the conductors that go to the LCD module and R1.

When you are done wiring the circuit-board assembly, examine it carefully to check your wiring and solder-

Master Wiring List*



Fro	m	То			
				pin 13	IC5 pin 13,M1 pin 9
ICI	pin 1	DET1 pin 3(S), R5		pin 14	•
	pin 2	DET1 pin 3(N),R3		pin 15	
	pin 3	DET1 pin 3(W),R2		pin 16	
	pin 4	DET1 pin 3(E),R4		pin 17	
	pin 9	C3(+)		pin 18	
	pin 16	IC3 pin 27,IC7 pin 4		pin 19	
	pin 17	IC3 pin 22,IC6 pin 9,IC7 pin 5		pin 20	
	pin 18	XTAL(I),CI		pin 20	IC5 pin 21
	pin 19	XTAL(2),C2			•
	pin 20			pin 23	•
	pin 20	IC3 pin 25		pin 24	
	pin 21	IC3 pin 23		pin 25	IC5 pin 25,M1 pin 5
	-	IC3 pin 24		pin 26	+ 5V
	pin 23	•	10	pin 28	+5V
	pin 24	IC3 pin 23	IC2	pin 4	GND
	pin 25	IC3 pin 2		pin 5	GND
	-	IC4 pin 1		pin 6	+ 5 V
	pin 27	IC4 pin 2		pin 8	GND
	pin 28	IC4 pin 3		pin 11	IC5 pin 20
	•	IC6 pin 10		pin 13	IC7 pins 1&2
	pin 30	IC2 pin 11		pin 16	+5V
	pin 31	+ 5 V	IC5	pin 1	+ 5V
	pin 32	IC2 pin 18,IC3 pin 19		pin 14	GND
	pin 33	IC2 pin 17,IC3 pin 18		pin 22	IC6 pin 88
	pin 34	IC2 pin 14,IC3 pin 17		pin 27	+5V
	pin 35	IC2 pin 13,IC3 pin 16		pin 28	+ 5V
	pin 36	IC2 pin 8,IC3 pin 15	IC6	pin 7	GND
	pin 37	IC2 pin 7,IC3 pin 13		pin 11	M1 pin 6
	pin 38	IC2 pin 4,IC3 pin 12		pin 12	IC7 pin 3
	pin 39	IC2 pin 3,IC3 pin 11		pin 13	IC7 pin 6
	pin 40	+ 5 V		pin 14	+ 5 V
IC2	pin l	GND	IC7	pin 7	GND
	pin 2	IC3 pin 10		pin 14	+ 5V
	pin 5	IC3 pin 9	IC8	pin 1	+ 12V,C5(+)
	pin 6	IC3 pin 8		pin 2	GND,C5(-),C6(-),C7(-)
	pin 9	IC3 pin 7		pin 3	C6(+), C7(+), +5V bus
	pin 10	GND	MI	pin 1	GND,R1(3)
	pin 12	IC3 pin 6		pin 2	+5V,R1(1)
	pin 15	IC3 pin 5		pin 3	R1(2)
	pin 16	IC3 pin 4	DE?	Γi	Tie together all pins 1 and
	pin 19	IC3 pin 20			connect to
	pin 20	+5V,C4			+ 5V,R2,R3,R4,R5
IC3	pin 2	IC5 pin 2			Tie together all pins 2 and
	pin 3	IC5 pin 3			connect to GND
	pin 4	IC5 pin 4	+ 51	V	C3(+),R2.R3,R4,R5,red-
	pin 5	IC5 pin 5			insulated conductor of
	pin 6	IC5 pin 6			cigarette-lighter cable
	pin 7	IC5 pin 7	GNI)	Black-insulated conductor of
	pin 8	IC5 pin 8			cigarette-lighter cable; circuit
	pin 9	IC5 pin 9			ground
	-	IC5 pin 10			9. 04.14
	pin II	IC5 pin 11,M1 pin 7	*No	te: Pins :	o which no connections are made
	pin 12	ICS pin 12 M1 min 0	140	1:113 l	o which no connections are made

pin 12 IC5 pin 12,M1 pin 8

are not listed.

ing. If you missed a connection, solder it, and if any connection appears suspicious, reflow the solder on it and add solder if needed. Check for solder bridges between the pins of the IC sockets. If you locate any, clear them away with a vacuum-type desoldering tool or desoldering braid. Then set aside the circuit-board assembly.

Select an enclosure for your Digital Compass. This can be any type that is large enough to accommodate the circuit-board assembly and has sufficient front-panel space on which to mount the LCD panel. A typical enclosure is shown in the lead photo.

Machine the enclosure as needed. That is, cut the slot in the front panel through which the LCD display window will show and drill mounting holes for the circuit-board assembly and exit holes for the power cable and six-conductor cable that goes to the sensor unit. When you are done, deburr all holes and the slot if drilled through metal to remove sharp edges and place a small rubber grommet in the sensor cable hole.

Mount the LCD module to the front panel, orienting it so that the connection points are located at the upper-left of the window when viewing the project from the front. Return to the Master Wiring List and Fig. 1(C) to wire the module into the circuit, referring also to the detail drawing that accompanies the Master Wiring List.

Strip % inch of insulation from the free ends of a twisted-pair two-conductor cable terminated in an automotive cigarette-lighter adapter. Tightly twist together the fine wires of each conductor and sparingly tin with solder. Pass this end of the cable through the entry hole drilled for it in the enclosure and tie a strain-relieving knot in it about 8 inches from the unfinished end inside the enclosure. Connect and solder the two conductors to the appropriate points on the circuit-board assembly.

Determine how long must be the

six-conductor sensor cable and cut it to length. The length of the cable will be determined by how far apart in your vehicle the main unit and sensor module will be mounted. The cable itself can be a standard six-conductor telephone extension cable, which is available in lengths ranging from 6 to 25 feet. The cable should be terminated at one end in spade lugs and left raw at the other end. The color-coding in Fig. 1(D) reflects the colors of the insulation used on the conductors of the telephone cable.

Route the unprepared end of the cable into the enclosure through its hole. Tie a strain-relieving knot in the cable about 8 inches from the end inside the enclosure, and, referring to the Master Wiring List and Fig. 3, connect and solder the various conductors to the appropriate points on the circuit-board assembly.

Use $\frac{1}{2}$ -inch spacers and 4-40 \times $\frac{1}{2}$ -inch machine screws, lockwashers and nuts to mount the circuit-board assembly into place.

Referring to the detail drawing that accompanies the Master Wiring List to identify the pinouts of the LCD module, connect and solder the free ends of the wires coming from the circuit-board assembly to the appropriate points on the module. Then tie a strain-relieving knot in the sensor cable 6 to 8 inches from the board end and route the free end of the cable through its exit hole.

Now prepare the sensor module as follows. First, rough-mount the Dinsmore sensor and R2 through R5 on a small piece of perforated board and determine where to mount the six screws that will be used to make connections to the cable. Remove the sensor and resistors from the board, and drill appropriate-size holes in the screw locations. Return the sensor and resistors to the board and, referring to Fig. 1(D) and the Master Wiring List, wire together the sensor, resistors and screws.

The enclosure in which you mount the sensor assembly need be not much larger than the assembly itself and should be made of plastic. Do not use a steel or any other metal enclosure. The only thing you need do to prepare the enclosure is drill an entry hole for the cable. This done, route the free end of the cable through the hole and tie a strain-relieving knot in it about 2 inches from the end of the plastic jacket. Make the cable connections to the board via the screws and spade lugs on the individual conductors. Do not mount the sensor module at this time.

Checkout & Installation

At this point, there should still be no DIP ICs plugged into the sockets on the circuit-board assembly. Clip the common lead of a dc voltmeter or multimeter set to the dc-volts function to a convenient point in the circuit that is at ground potential. Plug the power cable into the cigarette-lighter receptacle in the dashboard of your vehicle.

Now touch the "hot" probe of the meter to pins 31 and 40 of the IC1 socket, pin 20 of the IC2 socket, pins 26 and 28 of the IC3 socket, pins 6 and 16 of the IC4 socket, pins 1, 27 and 28 of the IC5 socket, pin 14 of the IC6 and IC7 socket, pin 2 of the LCD module and pin 3 of IC8. In all cases, you should obtain a reading of approximately +5 volts.

If you fail to obtain the proper reading at any given point, immediately power down the project and troubleshoot it. Do not proceed until you have rectified the problem.

When you are certain that the project has been properly wired, power down and install the ICs in their respective sockets. If you are using the 80C52 chip, handle it with the same care you would any other MOS device. Make sure you properly orient the ICs and that no pins overhang the sockets or fold under between ICs and sockets.

Power up the project once again and note the message in the display

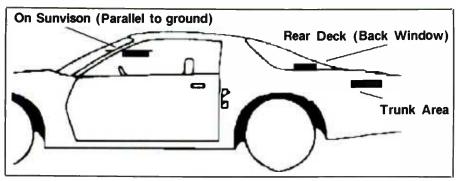


Fig. 4. Suggested locations for mounting sensor assembly where magnetic anomalies will have least effect on readings obtained.

as it scrolls from right to left. If everything is okay, the message: "Suncoast Technologies' DIGITAL COMPASS is now READY...." should scroll across the display. Following this, one of the eight cardinal compass headings should be displayed. If needed, adjust R1 for the proper contrast.

After a heading appears in the LCD display, place the circuit-board assembly inside its enclosure, hold the assembly parallel to the ground and slowly rotate it in a clockwise direction. As you do this, observe the display, which should change in normal clockwise compass sequence through the eight cardinal headings as you describe a full 360° of rotation. If you have a mechanical compass, place it on a flat surface and allow the pointer to stabilize. (If you do not have a mechanical compass. just remember that north is 90° counterclockwise from the east where the sun rises.)

Note the direction toward which the north end of the pointer points. Then rotate the sensor assembly of the Digital Compass until NORTH appears in the display window. Temporarily place the cover on the sensor box and affix to it a label with the legend NORTH at the end that points in the same direction as the pointer of the compass does.

Power down the project. Then use thick double-sided foam tape to secure the sensor circuit-board assembly in place inside its enclosure and fasten the lid to the enclosure, making sure the NORTH legend is at the north end of the assembly, as determined above.

Most vehicles are composed mainly of steel. So bear in mind that they can be magnetized. If this occurs, it can be a problem for the Digital Compass. So take care in locating the sensor assembly inside your vehicle. If you stand outside your vehicle and point the compass sensor toward north and then do the same from inside your vehicle and obtain two different heading readings, you must select a different location for the sensor inside your vehicle.

Shown in Fig. 4 are a variety of possible locations inside a car where the distortion of the earth's magnetic field is minimal or does not exist. Try any or all of these to determine the best location for the sensor assembly in your particular vehicle: (1) the rear deck, just under the window; (2) inside the trunk; and (3) on the sun visor. If you select the sun-visor location, make certain that the sensor is positioned so that it is parallel with the ground.

An alternative location for the sensor is is at the very nose of the car. If the front bumper of your vehicle is made of a soft plastic material (so-called "rubber"), this may be the ideal location for the sensor.

With the Digital Compass installed in your vehicle, you can hit the road, confident that you will be heading in the right direction at all times.

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Super-Sensitive Tilt Switch For Automotive Alarms

Uses mercury switches to protect against false alarms generated by ordinary vibrations

By Walter W. Schopp

automotive alarm tilt/motion switches usually consist of a spring-steel blade attached to a fixed block and a weight on opposite ends. Any motion other than unauthorized entry or an attempt to tow the vehicle is likely to trigger the alarm. Such a sensor installed in a truck that has heavy-duty springs requires a thief to weigh at least 300 to cause enough motion to trip the alarm. Such a sensor installed in a small car that has weak springs can trigger the alarm if a gust of wind buffets the car. Also, the exposed contacts under the hood are vulnerable to oxidation or coating with oil and/or grime, either of which can prevent contact and cause the alarm to fail to sound.

Sensitive mercury switches can make excellent sensors for motion detection, assuming some inherent problems can be overcome. Because mercury switches had to always be open before the alarm could be triggered, if you parked on a grade, one or both switches were likely to close, negating the utility of the alarm. This is not the case with our Super-Sensitive Tilt Switch.

It makes no difference if the mercury switches around which this project is built are open or closed when the alarm is armed. The project establishes the status of the switches and then senses only a change in status after arming. So, regardless of whether a switch is open or closed, closing or opening it generates a trigger pulse. Mounting two mercury switches 90° with respect to each other, permits motion to be detected in two different directions. This is a considerable improvement over the single-direction sensing of bladetype switches.

Our Super-Sensitive Tilt Switch has a clocked control circuit that triggers to permit a number of false alarms to occur within a predetermined time without setting off the alarm. When the alarm is armed, a relay energizes for a time that is adjustable from 10 seconds to 2 minutes 30 seconds and then resets. A relay provides contacts that permit the Tilt Switch to be used with alarms that are normally open and close to trigger an alarm or normally closed and open to trigger an alarm condition. You simply wire your present alarm system to the project via the appropriate relay contacts.

About the Circuit

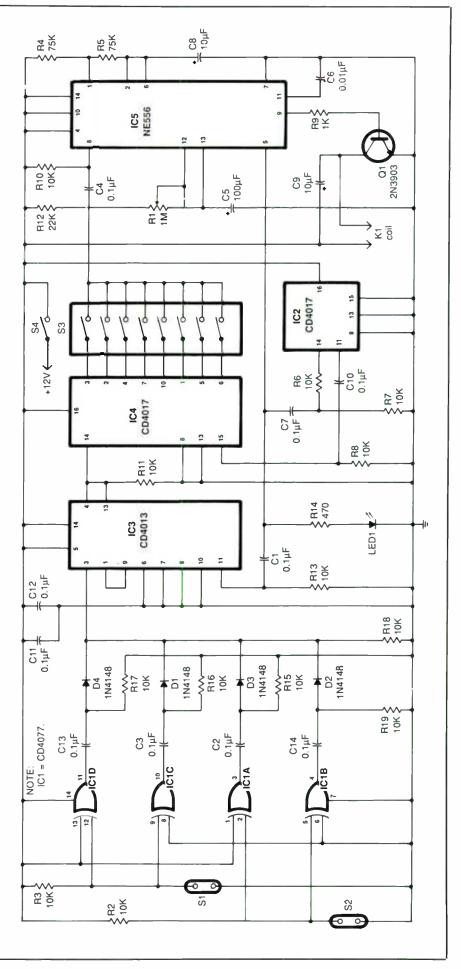
The complete schematic diagram of the Super-Sensitive Tilt Switch circuitry is shown in Fig. 1. This circuit operates on a internal clock that produces a pulse signal that releases the stored input disturbance signal. The same signal divided by 10 provides a reset signal for the time window that permits a certain number of disturbances to be recognized in a timed period before the alarm actually responds. The same integrated circuit is also used to provide the timed output for the alarm.

Each time mercury switch S1 or S2 opens or closes, one of the gates to which it connects produces a positive-going output. This positive-going output couples through the corresponding capacitor (C2, C3, C13 or C14) to its respective diode (D1, D2, D3 or D4). The diodes prevent the positive spike from being attenuated by a negative charge on one of the capacitors from the other gates. When the unit is turned on, the status of the switches is established in the "as-is" condition.

When the status of one mercury switch changes, the positive pulse from one of the IC1 gates is fed to "one and only one" flip-flop configuration IC3. The input of IC3 is pulled down by R18 so that it will respond only to positive pulses. The input pulse sets the first flip-flop in IC3, which remains set until a clock signal is received, at which time an output pulse is transferred to the next stage and the one and only one is reset. This prevents the circuit from responding to a large number of pulses produced when the vehicle is rocked once and produces only a single disturbance signal during the 1-second clock period.

The output from IC3 is one clock pulse long and is applied to the input of decade counter IC4. Each time IC4 is clocked by a disturbance of the mercury switches, its output is advanced one step. The 0 to 7 outputs of IC4 are brought out to DIP switch S3. Setting of this switch permits the first to the eighth output to be recognized. The 1-second clock pulses used to trigger IC3 are divided by 10

Fig. 1. Schematic diagram of circuitry used in Super-Sensitive Tilt Switch.



PARTS LIST

Semiconductors

D1 thru D4-1N4148 or 1N914 signal diode

IC1—CD4077 quad XOR gate

IC2.IC4—CD4017 decade counter

IC3—CD4013 dual-D flip-flop

IC5-NE556 dual timer

LED1-Any light-emitting diode

O1-2N3903 or similar general-purpose npn silicon transistor

Capacitors

C1 thru C4, C7, C10 thru C14-0.1-µF, 50-volt ceramic disc

C5-100-µF, 16-volt electrolytic

C6-0.01-µF, 50-volt ceramic disc

C8, C9-10-uF, 25-volt electrolytic

Resistors (1/4-watt, 10% tolerance) R2,R3,R6,R7,R8,R10,R11,R13,R15 thru R19-10,000 ohms

R4, R5-75,000 ohms

R9-1,000 ohms

R12-22,000 ohms

R14-470 ohms

R1-1-megohm, pc-mount trimmer potentiometer (Digi-Key Cat. No. K4A16 or similar)

Miscellaneous

K1-12-volt dpdt relay (Aromat No. HB212-Jameco Cat. No. HB212)

S1,S2—Mercury switch (available from

Electronic Enterprises for \$10 per pair ppd.)

S3—Eight-position DIP switch

S4—Key switch (see text)

Printed-circuit board or perforated board with holes on 0.1" centers and suitable Wire Wrap or soldering hardware (see text); suitable enclosure (optional); sockets for all ICs; automotive crimp-on splice connector (optional—see text); foam plastic tape or silicone adhesive (see text); rubber grommets; spacers; ring or spade lugs and outside-tooth lockwashers (see text); machine hardware; stranded and solid hookup wire; solder; etc.

Component Sources

Digi-Key Corp.

701 Brooks Ave., P.O. Box 677 Thief River Falls, MN 56701-067 Tel.: 1-800-344-4539

Electronic Enterprises 3305 Pestana Way

Livermore, CA

Jameco Electronics 1355 Shoreway Rd. Belmont, CA 94002

Tel.: 415-592-8097

by IC2, with the resulting signal used to reset IC4 every 10 seconds.

The output from the counter is pulse coupled through C4 to one half of dual timer chip IC5. The timer input is pulled up by R10 and responds to only negative pulses. This prevents the timer from responding to the counter when it is reset and a positive output is applied to the 0 output of the counter. When the disturbance signal causes the output of the counter to move from its 0 to the 1 output, a negative-going signal is produced that triggers the timer.

When the timer is tripped, a positive output is applied to the base of Q1 through R9. This sends Q1 into conduction and energizes relay K1. The relay remains energized for a period determined by the time constant

of R1, R12 and C5. Resistor R12 sets the minimum timer period.

The other half of dual timer IC5 generates the 1-second clock pulse. Timing of this pulse is determined by the values used for R4, R5 and C8. Light-emitting diode LED1 provides visual indication that the 1-second clock is operating. Thus, it can be used to adjust this timing. Adjustment is done by changing the resistance values of R4 and R5 or by changing the capacitance value of C8. The frequency of the generator is determined using the formula F = $1.44/[(R4 + 2R5) \times C8].$

When position 1 of S3 is closed, the alarm triggers on the first mercury-switch disturbance. With S3 in this condition, ultimate sensitivity is achieved. This mode can be used in situations where there is no possibility of movement unless it is authorized. This mode could trigger many false alarms caused by wind gusts when used on a automobile or trailer. If position 8 of S3 is closed, the circuit permits seven disturbances of the mercury switches within a window time of 10 seconds without the alarm going off. On the eighth disturbance, the alarm triggers. Any closing of positions 2 through 7 of S3 provides a reliable system free of false alarms.

Construction

There is nothing critical with regard to building the Super-Sensitive Tilt Switch. Therefore, you can use any wiring technique with which you feel comfortable, though printed-circuit assembly is recommended in the rigorous automotive environment.

If you wish to assemble your circuit on a pc board, use the actual-size etching-and-drilling guide shown in Fig. 2 to fabricate the board. Alternatively, if you prefer point-to-point wiring, use perforated board that has holes on 0.1-inch centers and suitable Wire Wrap or soldering hardware. Whichever wiring technique you use, it is a good idea to socket all DIP ICs. Use premium sockets that provide sure-grip seating for the chips.

From here on, we will assume you are assembling your circuit on a pc board. With this in mind, refer to Fig. 3 for details on where to install the various components and how they are to be oriented. (If you go the point-to-point wiring route, use Fig. 3 as a rough guide to component layout and refer back to Fig. 1 for wiring details.)

Begin wiring the board by installing and soldering into place the wire jumpers at the locations indicated in Fig. 3. Seven jumpers in all must be installed. You can use solid bare or insulated hookup wire for the jumpers. Note that the sockets for IC3 and IC4 fully or partially cover two of the jumper wires previously installed.

Do not plug the ICs into the sockets until after you have conducted voltage checks and are certain that the board is properly wired.

Once the jumpers are in place, install and solder into place the five IC sockets. Make sure when soldering the pins of these sockets to the copper pads on the bottom of the board that you do not create any solder bridges. Clear any solder bridges as you go along with a vacuum-type desoldering tool or desoldering braid.

Next, install and solder into place the resistors. This done, install and solder into place the capacitors and diodes, making sure that the electrolytic capacitors and diodes are properly polarized before soldering their leads into place. Making sure you properly orient the LED, plug its leads into the holes provided for them in the board and position the LED so that the bottom of its case is approximately ¼ inch above the surface of the board. Solder both leads to the copper pads on the bottom of the board.

Install and solder into place trimmer resistor RI and set it for about middle of rotation. Then install and solder into place the relay, and follow up with the transistor. Make sure the latter is properly based before soldering its leads into place.

Strip % inch of insulation from one end and % inch of insulation from the other end of separate 6-foot lengths of red- and black-insulated stranded hookup wires. Do the same for three more 6-foot lengths of any other color insulation stranded hookup wires. Tightly twist together the exposed fine conductors at both ends of all wires and sparingly tin with solder.

Plug the free end from which the ¼ inch of insulation was removed from the black-insulated wire into the hole labeled GROUND and solder into place. Repeat the procedure with the red-insulated wire and the hole labeled +12V. Then plug the ends from which the ¼ inch of insulation was removed from the remaining wires into

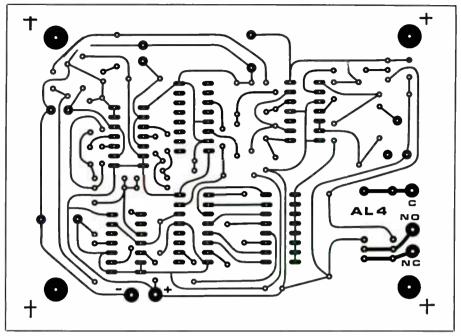


Fig. 2. Actual-size etching-and-drilling guide to use for fabricating printed-circuit board.

the holes labeled COM, N.C. and N.O. and solder these into place.

The last items to be installed on the circuit-board assembly are the mercury switches. When handling these, use care to prevent shattering them and releasing the toxic liquid mercury. Any mercury switch can be used in this project, as long as it fits into the limited space provided on the circuit-board assembly.

Cut two strips of foam plastic tape to dimensions of 1% long by % wide. Peel away the protective strip and use the adhesive backing to secure the two pieces of tape to the board in the areas where the mercury switches are to mount.

Next, gently bend the leads on both switches to form a 90° angle to the glass envelopes. Plug the leads of the switches into the appropriate holes on the board but do not solder into place yet. Plug the ends of a 4-inch length of bare solid hookup wire into the holes provided for SI so that the wire crosses the glass envelope. While holding the wire against the envelope, loosely twist together the free ends of the wire on the other side

of the board. Do not make the wire cinch tight enough to cause the switch to press hard into the foam tape. It should gently hold the switch in place. Solder the wires to the pads on the bottom of the board and clip away the excess. Then solder the leads of the switch to their pads. Repeat the procedure for S2.

It is important that you do not omit the cinch wires. Not only do these wires mechanically secure the switches into place, they also provide electrical paths that complete the wiring on the solder side of the board. The foam-tape strips provide shock mounting for the switches. If you wish, you can substitute beads of silicone adhesive for the foam tape.

If you wish, you can mount the circuit-board assembly inside an enclosure that comfortably accommodates it. You can use an all-plastic or all-metal enclosure or an enclosure that is basically plastic and has a metal panel. Machine the enclosure to provide mounting holes for the circuit-board assembly and entry/exit holes for the wiring. If you use a metal enclosure, deburr the holes

drilled for the cables to remove sharp edges and line them with small rubber grommets.

Checkout & Installation

Make sure no ICs are plugged into the sockets. Clip the common lead of a dc voltmeter or multimeter set to the dc-volts function to circuit ground. Connect the power leads of the project to a source of 12-volt dc power. This can be either a bench power supply or the electrical system of your motor vehicle.

Touch the "hot" probe of the meter to pin 8 of the IC1 socket, pin 16 of the IC2 and IC4 sockets, pins 5 and 14 of the IC3 socket, and pins 4, 10 and 14 of the IC5 socket. In all cases, you should obtain a meter reading of approximately + 12 volts. If you fail to obtain this reading at any point mentioned, disconnect power from the project and rectify the problem before proceeding.

When you are certain that the board has been properly wired, disconnect power from it. Plug the ICs into their respective sockets, handling them with the same care you would exercise for any other MOS device. Make sure each IC is properly oriented and that no pins overhang the socket or fold under between IC and socket.

Mount the circuit-board assembly inside the enclosure, using ½-inch spacers and 4-40 × ½-inch machine screws, lockwashers and nuts. Tie strain-relieving knots about 6 inches from the circuit-board assembly in the power and signal cables and feed the free ends of the cables through their holes in the enclosure.

Power up the project once again and check *LED1* to determine if the 1-second clock is working. Check pin 15 of *IC4* for a positive pulse every 10 seconds or 10 clock pulses. If this clock signal is present, the Tilt Switch is functioning properly. Closing position 1 of *S3* should cause the relay to energize on the first clock pulse after the disturbance. When using this Tilt Switch, make sure only one position of *S3* is set to "on" and all other positions are set to "off." Otherwise, the Tilt Switch will respond to the lowest setting of the DIP switch.

Once you have ascertained proper operation of the Tilt Switch, select a

mounting location for the project. This can be in a convenient location inside the engine well or in the passenger compartment behind the dashboard or other concealed location. Just make sure that you have access to the electrical system of the vehicle where power to it cannot be cut without triggering an alarm and the existing alarm inputs.

Mount the project in the selected location so that it is level, with the top of the circuit-board assembly facing up. Make sure the vehicle is level to obtain best operating conditions.

Connect and solder spade or ring lugs to the ground, N.O. and N.C. leads from the project. Do not at this time terminate the +12v lead. Use an existing screw in your vehicle or trailer to secure the ground leads to chassis ground, using an existing screw in your vehicle or trailer. After removing the screw, sand the area around the hole with fine emery cloth to obtain shiny bare metal. When securing the two spade or ring lugs into place with the screw, sandwich an outertooth lockwasher between the chassis and lower lug to assure a solid electrical connection.

Determine the requirements of the input to your alarm. If the alarm requires a switch closure to trigger, use the normally-open (N.O.) lead from the project to make the connection. If it requires a switch to open to trigger an alarm, use the normally-closed (N.C.) lead.

Switch S4 shown in Fig. 1 is used for arming the Tilt Switch by supplying 12-volt power from the electrical system of your vehicle. This can be an externally mounted key switch that you turn on after the vehicle or trailer has settled down. The best location for the switch is the rear of the hood on the driver's side or on the panel between the door and the hood. On a trailer, mount this switch in any location where it can be accessed without disturbing the trailer.

Once the arming switch has been mounted, crimp and solder the free

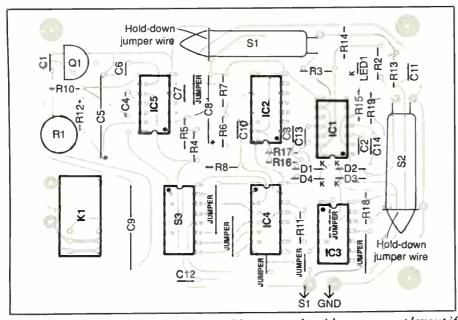


Fig. 3. Wiring guide for pc board. Use this as a rough guide component layout if you point-to-point wire the circuit.

end of the + 12V wire from the project to one of its lugs. Then use another length of stranded hookup wire, prepared as described above, to bridge between the other lug of the switch and an electrical line that is live with + 12 volts at all times, regardless if the ignition is switched on or off. Make the connection to this line using an automotive splice connector or directly by soldering it to the +12volt wire. If you go the latter route, cut the + 12-volt line of the vehicle's electrical system and strip % inch of insulation from both cut ends. Tightly twist together the cut ends and the free end of the wire coming from S4. Solder the connection and completely insulate it with electrical tape.

With the Super-Sensitive Tilt Switch installed in your vehicle or trailer and connected to its alarm system, you can be sure of solid protection against unauthorized intrusion and towing—without the annoyance of false alarms. ME

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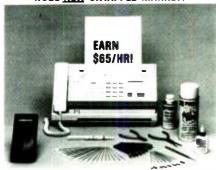
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CIRCLE NO. 85 ON FREE INFORMATION CARD

IIIIIIII PRODUCT EVALUATIONS IIIIIIII

Fax96: Low-Cost Fax for Your PC

By Joseph Desposito

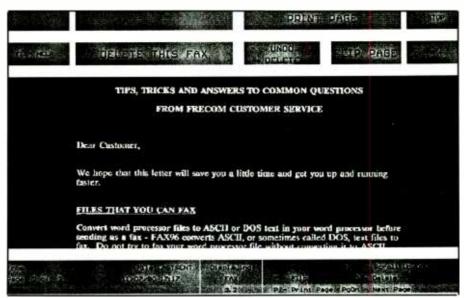
As a user of MCI Mail, I depend on that service for any faxes I may need to send. With MCI Mail's fax service, however, I can only send, not receive, and I'm limited to sending text (ASCII) files. I've never been able to do with my PC the equivalent of just zipping a page through a fax machine. Fax96 from Fremont Communications (Fremont, CA) promised to be a low-cost way, along with a page scanner that I use, to give me all the features of a fax machine and more.

The Fax96 is a CCITT Group III (9,600-baud) fax board for the IBM PC and compatible computers with 512K RAM, a 5.25-inch floppy disk and at least 1.5 MB available on the hard disk. The Fax96 package includes the half-size fax board, two manuals, two disks, a quick reference and two telephone cables. The board has two RJ-11 jacks for telephone line and telephone, a speaker so you can hear the fax tone and a VOLUME control. Fax96 is priced at a low \$195. For \$100 more, a pair of optional programs, *1-liner* and *FarFetchFax*, provide unusual enhancements.

Installation & Use

Installing the fax board is a relatively simple procedure: you just plug it into an open slot. There are, however, jumpers available to change the IRQ line and port number. In my case, the standard settings, IRQ3 and port 280, worked fine. For some reason, the installation instructions are buried in Chapter 9 in the manual, a minor annoyance.

As soon as I installed Fax96 in my PC, I knew I was headed for problems. My PC is one of the original five-slot IBM PCs that I've upgraded with a hard disk and 386 accelerator board. When you count the floppy I/O card and video adapter, that leaves one empty slot. This slot usually holds a 2,400-baud modem, but I figured I could do without the internal modem and use an external one instead. At this point, I knew something



Fax96 lets you display a fax on-screen or send it to the printer.

was missing. It was the scanner, for which I had no slots available.

It was then that I decided to move the whole installation to another computer that I have, an ALR PowerFlex with a 486 upgrade card, on loan from ALR. But before doing so, I checked to see if the Fax96 supports the scanner I have, the Complete Page Scanner from the Complete PC. Unfortunately it doesn't. For some reason, Fax96 supports only Chinon scanners. I decided then to leave the Fax96 board in my PC and do the scanning on the PowerFlex.

Installing the software on the PC was a cinch. You just type an "install" command and answer a few questions. When you start up the program, the display is designed to look like the controls of an ordinary fax machine. At this point, I was ready to fax a page or two to test whether or not the product worked.

I fed a page through the scanner and was ready to use a "sneaker" net to bring the scanned image from the PowerFlex to the PC. Unfortunately, the scanned image (a TIFF file) is about 450K in length; so it doesn't fit on a 360K floppy, which I use on my PC. After giving it some

thought, I decided to use PKZIP to condense the TIFF file to make it about 60K in length. I did this and then unzipped with PKUNZIP when I got it to my PC.

Once the TIFF file was on the PC, everything worked smoothly. I was able to send and receive faxes without a problem. The software is straightforward and easy to use. When you make a selection, the "button" on the screen responds by moving in and out as if a real button has been pressed.

Fax96 Features

Fax96 supports all IBM graphics modes, although VGA naturally gives the nicest visual effects. The program runs in its regular mode when you send faxes, and background mode when you receive faxes (the program is a TSR that occupies 41K of RAM).

When in background mode, Fax96 interrupts the foreground program you're running to receive a fax. This takes a couple of minutes for a one-page fax and cover letter. You're then returned to your program at the same place you left it. You can put a command in the AUTOEX-

EC.BAT file to bring the Fax96 program up in background mode every time you start your computer.

As shown in the figure, you can bring a fax up on the screen to review it, or you can print it out. All commands are performed in the same way—you type the first letter of the command shown on the screen. Whenever you send a fax, the program prompts you for information for a cover letter and then automatically puts the name and address into a phone book, an excellent feature. You can send faxes to one person or to a number of people. If you often send to a group of people, you can save the group of names under a single name on the phone list. Whenever you want to send to the group, you simply recall the name of the group. Fax96 also keeps a log of fax activity.

To help you save a phone line, Fax96 includes a program called *1-liner*. This lets you connect a fax, phone, answering machine and modem on the same line. Whenever you receive a call, the program listens for the fax tone. If it hears one, it cuts in to receive the fax; if not, it allows the call to come through. Another program called *FarFetchFax* is of great help when you're on the road and need to keep in touch with your faxes. This program lets you call your computer from a Touch Tone phone and route any recent faxes to a fax machine that's near you.

The two short manuals that come with the program are cleverly written, with humorous comments throughout. The only failings I noticed were the manual's placement of the installation procedure and a lack of any screen shots. A singlepage quick reference is nicely done.

Fax96 can send ASCII, .TIF and .PCX files. It illust converts these files to lax form, which takes about 20K of disk space for a one-page fax and cover letter. The program lets you send multiple files at once. If you're sending faxes long distance, the program includes a "scheduled fax send" feature that lets you send faxes at off-peak hours. To use this feature, you simply type in the time you want the fax sent on the fax cover letter.

Faxography: A New Way To Fax

Fremont Communications has a new kind of software that lets Fax96 users improve output quality of their fax messages. Named Frecom WYPIWYF LQ (What You Print Is What You Fax) software, it translates the output of popular PC applications software into fax images that can be sent to any Group III fax machine. The result is very-high-quality output that is noticeably superior to messages that have been scanned by a fax machine.

Fremont's first WYPIWYF program provides full-letter quality (LQ) dot-matrix printer and 24-pin graphics emulation. Any PC application program (word processing, spreadsheet or database programs, for instance) that supports Epson, IBM or similar printers can generate letter-quality fax messages, including graphics, with Fremont's WYPIWYFLO software.

You set up the application software for Epson printer formatting controls, but instead of printing a hard copy, you select the "print to disk" or "print to file" command. Fremont's WYPIWYF software then converts that file into fax

format. When transmitted to another fax machine, it will be printed in the specified resolution. Both Group III resolutions—high (200 × 200-dpi) and regular (200 × 100-dpi)—are included. Fax versions of all LQ fonts (regular, bold and italic versions of two type styles in eight sizes, plus five styles of proportionally spaced type for each style) are included with the software. There are actually 643 fonts available in WYPIWYF LQ, when you include outline, shadow and the double-wide and double-high versions.

Ninety-five percent of the crispness of faxed documents is lost by the relatively crude scanning and paper-handling devices used in stand-alone fax machines. Faxography, using the Fax96 board and the WYPIWYF software, lets you fax directly from your computer without scanning. Documents have bold face, underline, italics and important font changes that people are accustomed to seeing with LQ and other dotmatrix printers. WYPIWYF LQ has a suggested retail price of \$99.95 for the complete package.

Conclusions

By itself, Fax96 works perfectly. It can send ASCII, .TIF and .PCX files and receive faxes at 9,600 baud without a hitch. However, If you want to have the full functionality of a stand-alone fax machine, you may run into problems. Fax96 takes up an expansion slot, and it supports just six scanners directly, all 1.3m Chinon. When you compare this to a product like The Complete Communicator from the Complete PC (fax, modem, answering machine and scanner port all on one board), you'll realize that a board with a single device on it wastes precious expansion slot space.

My first suggestion to Frecom is to increase the number of scanners it supports. Secondly, I believe the company should go one step further and provide a port on the board for a scanning device, either one of its own make or one made by another company.

Fax96 is for people who want a really low-cost way to do fax communications from their PC. If your PC has an empty slot for a fax board, and you own a Chinon scanner, you can set up a system that works just like a fax machine. If this is the case, I can heartily recommend Fax96. If not, you'll have no problem receiving faxes, but sending them may be a problem. If you want to send faxes just as though you had a fax machine, you won't be able to do it with Fax96—I suggest you shop around for another brand instead.

CIRCLE NO. 127 ON FREE INFORMATION CARD

IIIIIII ELECTRONICS NOTEBOOK IIIIIIII

Exploring for Electromagnetic Fields With a Telephone Induction Coil

By Forrest M. Mims III

For those of us who sometimes experiment with high-voltage coils and transformers, the phrase "induction coil" might conjure up an image of a crackling, popping transformer or a coil generating bluish arcs and copious quantities of ozone. While induction coils are certainly capable of such feats, it's important to remember that all coils are inductors. That some inductors serve as resonators for radio-frequency signals and others as high-voltage generators illustrates the remarkable versatility of one of the simplest and oldest of all electronic components.

The telephone induction coil was developed so that telephone conversations could be conveniently recorded without having to make a direct electronic connection to the telephone line. Later in this column, I'll explore this topic and its legal ramifications. But first let's examine some of the many other fascinating applications for this simple, inexpensive device.

Telephone Induction Coil

Shown in Fig. 1 is a drawing of a typical telephone induction coil. This device consists of a coil of very fine wire wound round an iron core. The coil is installed in

a protective plastic housing fitted with a suction cup to permit it to be conveniently attached to the receiver end of a telephone handset. While the suction cup is handy for this purpose, it does impose additional separation between coil and receiver.

Most telephone receivers incorporate an electromagnetic audio transducer that contains a wire coil and an iron core. The combination of a telephone receiver and the induction coil forms a transformer. Audio-frequency signals circulating in the receiver's coil induce an identical signal in the nearby induction coil. This principle is illustrated in Fig. 2. The signal in the induction coil can then be amplified and recorded.

It's important to note that some newer telephone receivers use a piezoelectric receiver element instead of the older electromagnetic type. The signal passing through this kind of receiver won't be coupled into a telephone induction coil.

Knowing that the feeble signals radiated by a telephone receiver can be easily coupled into a telephone induction coil, it's simple to conclude that electromagnetic fields from other sources can also be coupled into such a coil. This is certainly the case. Connect an induction coil to any audio amplifier, and you'll have a highly

sensitive electromagnetic probe that transforms oscillatory, audio-frequency magnetic fields into their respective sound frequency.

Induction-Coil Amplifier

Virtually any audio-frequency amplifier can be used to transform into sound the signals induced into a telephone induction coil. If you wish to build your own, the schematic diagram for a suitable circuit is shown in Fig. 3. If you build this circuit, keep the battery leads reasonably short to prevent oscillation. Although the circuit doesn't show any bypass capacitors, it's usually best to connect a 0.1-microfarad bypass capacitor between each of the power supply pins of the two integrated circuits and ground. Be sure to keep the speaker and its leads away from the circuit's input leads. Otherwise, oscillation might occur.

You can replace the speaker with an earphone, if you prefer. Be sure to keep the earphone cord away from the input of the circuit and the induction coil to prevent possible oscillation.

Whether you build your own amplifier or use a commercial unit, be especially careful when using an earphone to listen to the signals detected by the coil. If the

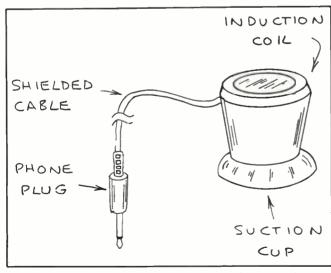


Fig. 1. Details of a typical telephone induction coil.

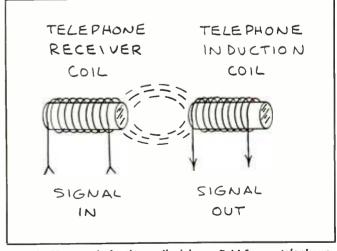


Fig. 2. How an induction coil picks upfield from a telephone receiver.

volume is set too high, the sound level caused by some sources may damage your hearing.

Exploring the 60-Hz Electromagnetic Environment

Once you've acquired an amplifier for your induction coil, it's time to go exploring. For starters, find a utility pole outdoors and explore the region around it with your probe. You should hear a constant background hum that grows in intensity as you approach the pole or the power line. The pole near my office and home serves as a terminal for several underground power lines. Therefore, it radiates a particularly strong 60-Hz field. The 60-Hz field from the power line itself is induced into a nearby metal farm gate, barbed wire fence and metal mail box. A 60-Hz field will also be induced into the metal body of an automobile that is parked near the line.

While you're below a power line, rotate the induction coil to notice its directional response. When the coil's iron core is parallel to the power line, the hum should be very weak. Rotate the coil 90° so its core is perpendicular to the line, and the level of the hum will increase substantially. If your results differ, check your surroundings. Maybe you're too close too a power line in a nearby building.

Next, go indoors and place the induction coil next to a light switch. When the switch is off, you may or may not hear a very weak 60-Hz hum. Flip the switch, and you should hear a hum. The hum produced by a fluorescent lamp should be considerably louder than that produced by an incandescent lamp.

Listen carefully, and you should hear a weak 60-Hz hum inside virtually any building that contains electrical wiring. As you move the probe along walls, the hum will rapidly increase in intensity as it passes near power lines. The level of the hum may suddenly increase or decrease if an appliance is switched on or off while you're listening. The 60-Hz field may even be induced into various metal objects and fixtures, like cabinets and desks. Just place the probe near such ob-

jects to see if the hum level increases.

You'll find that fluorescent lamp fixtures radiate exceptionally strong 60-Hz fields. Move the induction coil along the fixture; you'll discover that the sound is loudest when the probe is directly over the ballast transformer.

Line-powered appliances are also good 60-Hz radiators, especially those that have power transformers. You can find out for yourself by placing the probe anywhere near a switched-on microwave oven, TV receiver or radio.

Do you have an electric blanket? Switch it on and try using the induction coil to trace the wiring inside the blanket.

As you may know, in recent years there has been considerable controversy over the possible adverse effects of low-frequency electromagnetic fields on human health. The Earth's magnetic field is many times stronger than the average 60-Hz field received by most people. Therefore, it was generally assumed that manmade fields were perfectly safe.

Recently, however, the Environmental Protection Agency released the results of a two-year study that showed a possible linkage between fields from transmission lines and even household appliances with cancer. Many scientific papers have recently been published on this same subject. While the combination of an induction coil probe and an amplifier doesn't provide a quantitative measurement of the intensity of such fields, it does give accurate information about their location. If you're concerned about the possible effect on a sleeping child of the field from wiring concealed inside a wall, you can easily determine if such a field exists with the simple system described here.

Non-60-Hz AC Fields

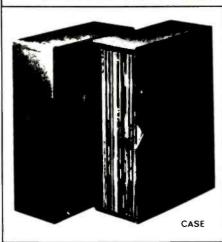
The picture tube in a TV receiver or computer video monitor radiates a very strong field. If you place a telephone induction coil near the edge of the tabe, you'll hear a very strong buzz. Move the coil to the center of the screen, and the amplitude of the buzz will fall sharply.

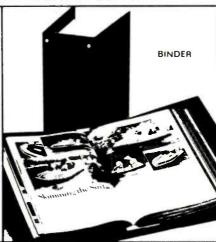
You may be able to detect this signal at a considerable distance from a TV receiv-



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er or video monitor. Notice how the position of the coil influences the amplitude of the buzz.

When you place the induction coil near line-powered appliances that incorporate digital circuitry, you'll usually hear tones of various frequencies superimposed over the ever-present 60-Hz hum. The segments or digits of electrofluorescent displays are driven in rapid sequence, and this multiplexed signal provides one characteristic signal. The clock circuit that provides timing for microprocessors and other controllers also generates a signal. Even if the clock frequency is above the range of human hearing, you may hear harmonics of the fundamental clock frequency or various other frequencies that have been divided from the original.

You can use an induction coil to quickly find the location of the power transformer inside a sealed, unshielded enclosure. You can also make a map of the field radiated by an instrument such as a computer.

Battery-Powered Devices

Figure 4 is an outline view of the top of the laptop computer into which this column was typed. Note how a scan with the induction coil probe reveals that particular portions of the computer radiate exceptionally strong signals. The signal can be easily picked up when the induction coil is a meter or more away from the computer. One reason for the sharp changes in the signal level is the fact that computers must be shielded to meet the requirements of the Federal Communications Commission.

While making the field map of the computer shown in Fig. 4, it was necessary to move the computer some distance away from the nearby VGA monitor. The monitor generates a much stronger field, which swamps out most of the signals emitted by the laptop.

Many other battery-powered circuits and instruments also radiate signals that can be intercepted by an induction coil. A quartz-regulated clock on my wall incorporates a low-power motor that kicks the second hand once each second. When an

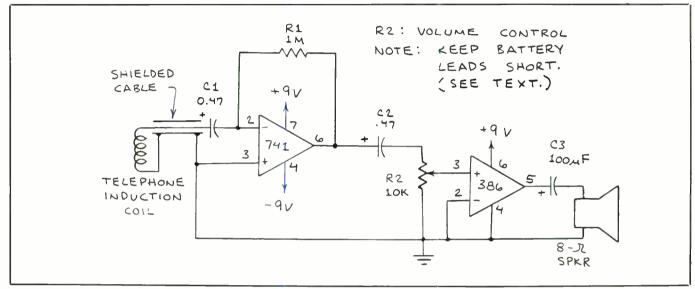


Fig. 3. Schematic details of a telephone induction coil amplifier.

induction coil is placed near the center of the clock, a very closely spaced pair of "pocks" is heard once each second. Presumably, the first pock represents the rising edge of the pulse that drives the motor, the second pock the falling edge of the same pulse. The rad ated signal is much stronger than that from a clock or watch with a liquid-crystal display since the pulsating signal flows through the motor's coil, which, in turn, emits a magnetic field.

The motor in a tape recorder produces a very characteristic sound when the induction coil is placed nearby. You can even locate the motor's position by moving the coil around the recorder's case.

Digital calculators include a clock circuit that synchronizes the central processor, display and keyboard scanner. The signal radiated by a Hewlett-Packard HP-28 scientific calculator is quite strong. That radiated by a tiny solar-powered Texas Instruments TI-25 scientific calculator is considerably weaker but easily detectable.

Most remote-control transmitters for TV receivers, radios and Compact Disk players transmit a beam of near-infrared radiation. They also radiate an electromagnetic field that can be easily heard by

placing an induction coil near the transmitter while its buttons are pressed.

Some Experiments

One of the first things you'll discover when you go searching for magnetic fields is that the amplifier produce; a loud, pure tone when the induction co l is placed near the amplifier's speaker. If you're using an earphone, the same thing will occur if the coil is placed near the phone or, in some cases, the phore's cord. The origin of this tone is the same kind of positive feedback that causes audio amplifiers to squeal and howl wh∈n a microphone is placed too close to a speaker or when the gain is set too high. Feedback produced by an induction coil, however, results in a much purer tone. The feedback takes place because of the inductive coupling between the induction coil and the voice coil of the speaker (or the coil of the earphone).

An interesting demonstration that capitalizes on the feedback phenomenon is to swing the induction coil back-and-forth over the amplifier's speaker. Each time the coil swings past the amplifier, a loud chirp will be produced. A similar effect can be obtained by swinging an earphone

past the induction coil.

You can make a simple musical instrument by installing a magnet under a taut steel wire and placing an induction coil on the other side of the wire. Pluck the wire and it will slice through the magnet's field at an audio-frequency rate. This induces an identical audio-frequency signal into the coil. Voila, a one-string steel guitar.

Want an electronic drum? Place a small magnet on a table a few centimeters away from the induction coil. Stretch out a steel paper clip and hold one end of the wire on the surface of the table so the wire is between the magnet and the coil. When you pluck the free end of the wire, you'll hear very realistic drum-like thumps. You can alter the sounds by changing the free length of the wire.

If the magnet jumps over and clings to the wire, use tape or a clamp to hold it to the table. But first experiment with this new arrangement. When the magnet rotates around the wire or swings back and forth, you'll hear various kinds of interesting sounds.

You might want to try this experiment with several pieces of steel piano wire cut to different lengths and tightly clamped into place. Some hobby and craft shops sell piano wire. You might also want to

ELECTRONICS NOTEBOOK ...

experiment with different magnets. Plucking the free ends of the wires should result in a wide range of musical sounds.

Tape Recording

Telephone induction coils are ideally suited for taping radio broadcasts and recordings from other recorders when it's not possible to make a direct electrical connection between the tape recorder and the instrument being recorded. Usually, a microphone is used when a direct connection isn't possible. But a microphone will pick up any room noise that's present and superimpose it on the signal being recorded.

To record a radio signal, simply place the induction coil near the radio's speaker. If you don't want to hear the broadcast being recorded until later, just place the coil near an earphone connected to the radio. Use the same technique to copy a tape recording. First, however, be sure the coil doesn't pick up the source recorder's motor noise. If this is a problem, connect an earphone to the source recorder and place it and the induction coil together some distance away from the recorder.

Now we have come full circle, for the taping of telephone conversations is the purpose for which telephone induction coils are sold. The process is simple: just attach the suction cup to the receiver end of the telephone handset and press RECORD. But is it legal?

During my 20 years as a free-lance writer, I've only rarely used a tape recorder to record an interview. In each of those few cases, I asked permission to record the conversation. I've also recorded a number of radio talk shows on which I was a guest. Other than these instances, I've never recorded anyone's conversation over the telephone, with or without their knowledge.

However, while working on an assignment for a major magazine a year or so ago, I found myself in an emergency situation in which it seemed only prudent to be prepared to record conversations without first asking permission. It also seemed prudent to first visit a library to find out what the law said about taping

telephone conversations.

According to the United States Code ("Wire and Electronic Communications Interception and Interception of Oral Communications," Title 18, Chapter 119, Section 2511, (d), "It shall not be unlawful under this chapter for a person not acting under color of law to intercept a wire, oral, or electronic communication where such person is a party to the communication or where one of the parties to the communication has given prior consent to such interception unless such communication is intercepted for the purpose of committing any criminal or tortious act in violation of the Constitution or laws of the United States or of any State."

Simply put, this 80-word sentence says it's okay to record a conversation if at least one party knows the recording is being made or has given permission. The recording cannot be made for unlawful purposes.

Since this law clearly permits the practice, my recorder was ready when the anticipated emergency did indeed occur. Later, however, I found the following passage in a telephone directory: "It is a crime under federal and state law for any person, including a telephone subscriber, to unlawfully wiretap or otherwise intercept a telephone call . . . Under federal law, the penalty for illegal wiretapping can be imprisonment for 2-20 years, a \$10.000 fine or both."

This warning seems fairly clear and blunt. But it clashes with the United States Code. Not wanting to risk violating any laws, I decided it would be best to erase the important ferrous-oxide record produced by the recorder. First, I was curious to find out more about the obvious contradiction between the U.S. Code and the warning in the telephone directory. Therefore, I telephoned the Federal Communications Commission and spoke with an attorney with the Common Car-

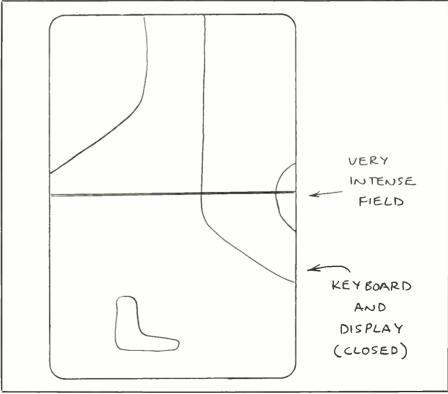


Fig. 4. Magnetic-field map of a laptop computer.

rier Bureau. He sent me a report titled "Use of Recording Devices in Connection with Telephone Service" from Federal Communications Record (FCC 86-570, Docket No. 20840, pp. 502-506).

Adopted December 23, 1986, this report explains how the telephone company tariff requires subscribers to use a beep tone device or to request prior consent before a telephone conversation is recorded. "In other words," the report observes, "our telephone recording policies are applied to the general public through a tariff mechanism and to the telephone company itself through a Commission rule."

This report goes on to observe that "... Congress has placed responsibility for enforcing telephone privacy in the courts and that the courts have found that one party consent recordings are not unlawful." The report also notes then "even if a recording does violate the tariff and the tariff is subsequently enforced, the recording may still be admissible in court."

The report also observes that "In many instances, the mere threat of service suspension will be enough to deter future misconduct . . . the very existence of a regulation, albeit largely unenforceable, is enough to induce compliance." The report notes that "The penalty for violation of the tariff provision is possible discontinuance of telephone service." It concludes with a statement in which the FCC retains the mutual consent and beep-tone requirements in the tariff.

Confused? So was I. Therefore, I asked some attorneys to explain the apparent contradiction between a law that permits a practice restricted by a regulation and the warning in the telephone directory. The key word in the telephone directory warning is "unlawful." The attorneys said that the United States Code prevailed and that it's lawful to tape a conversation without informing the other party. However, the telephone company might threaten to discontinue service if it learned of the practice. Also, a party whose conversation is recorded might take legal action if the recording is used in an unlawful manner.

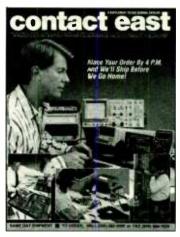
Since Modern Electronics and I aren't attorneys, you shouldn't consider any of this as legal advice. Furthermore, it's especially important to remember that the laws of some States prohibit the recording of any telephone conversations without mutual notification. My personal opinion is that one should never record a telephone conversation without informing the other party unless there's a clear emergency and an attorney has approved the procedure. In my case, the ferrousoxide record saved by a tape recorder, coupled with good legal advice, made possible the publication of three of the most important magazine articles of my career.

Going Further

One can only wonder if the companies that make telephone induction coils realize just how versatile are these devices. The applications and experiments described here are only some of the many possibilities. No doubt you'll think of and discover many others once you begin experimenting and exploring.

Calvin R. Graf, a friend of mine, wrote Listen to Radio Energy, Light and Sound (Howard W. Sams & Co., Inc., 1978), a book that included a section on uses for telephone induction coils. This book may be out of print, but it's worth looking it up in a library. In addition to some of the applications described here, Cal describes how to use an induction coil to "hear" flashlight switches, neon lamps and pilot lights. He also describes how to monitor various electrical devices on an automobile with a telephone induction coil and how to communicate through a wall by means of an earphone for a transmitter and an induction coil for a receiver.

If you want to find out more about the possible hazards of low-frequency electric and magnetic fields, see "Power Play" by David Noland in *Discover* (December 1989, pp. 62-68) and "Power Lines and Cancer: The Evidence Grows" by Louis Slesin in *Technology Review* (October 1987, pp. 53-59). Dozens of technical papers on the subject have been published in the scientific literature.



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More On CD ROMs: NEC CDR-35-1 ROM Drive; The Microsoft Bookshelf; The PC-SIG Library; and Two From Software Toolworks

By Ted Needleman

Last month, I started off a discussion of CD-ROM with a look at the technology and several reviews of ROMs for the Apple Macintosh computer. This month, I'll look at at the ROM drive I use on my PC and examine a few of the many available CD-ROM products available for it.

CD-ROM, for those readers who missed my last column, is an adaptation of audio compact-disk technology. An audio compact disk digitizes music and stores it on a 3-inch disk in the form of 1s and 0s. The digitized musical information is "burned" into a master with a laser, and the pits created by this process can be transferred to copies similar to the way a vinyl record is pressed.

When played on a CD player, a low-power laser beam scans the surface of the disk and is reflected differently from the surface than from a pit. These two states of reflectance (surface or pit) easily translate back into 1s and 0s. The two big advantages this binary digital technology offer computer users are that computer data and files are essentially binary (all computer data is comprised of bits—binary digits—whether in RAM or stored on disk or tape) and the huge storage potential that the CD format offers (between 250 and 800 megabytes, depending on the material and how it's coded).

There are three major limitations of the technology. One is that it's read-only (though there are re-writeable optical-disk drives available). Two is that it's still relatively expensive. A ROM drive can vary in price from about \$500 to almost \$1,000, and the CD-ROMs themselves can be more expensive than their floppy-disk equivalents. Finally, CD-ROM drives have considerably slower access times and data-transfer rates than those of even floppy disks.

By the way, all products mentioned this month and last, except for the Applebrand ROM drive, are available from a number of sources, including the Bureau of Electronic Publishing, Inc. Despite its



official sounding name, the Bureau is a mail-order firm that specializes in CD-ROM and carries a very large stock and the newest releases. Its catalog, published quarterly, makes fascinating reading. You can contact the company by calling 201-808-2700 or in writing at 141 New Road, Parsippany, NJ 07054.

NEC CDR-35-1 ROM Drive

Given the relatively small size of the market, CD-ROM drives are available from numerous vendors. Major names in this area are Sony, Hitachi, Toshiba, Philips, Denon and NEC, though the drives themselves are primarily manufactured by Philips, Hitachi and Sony. The drive I used for last month's reviews was Apple's own, but the NEC CDR-35-1 drive I used for the PC products also works with the

Macintosh. The CDR-35-1 is the smallest and lowest-priced ROM drive NEC offers, with a list price ranging from \$599 (Mac version) to \$699 (PS/2 version). The XT/AT version I reviewed lists for \$649. The only difference between the three versions is the interface.

The CDR-35-1 is a SCSI device, which means that it only needs a SCSI cable to hook up to the Mac. With the PC or PS/2, a SCSI interface board is needed, which makes these versions a bit more expensive (the PS/2's MicroChannel even more so than the XT/AT's standard ISA bus). All three versions come with the appropriate software; a driver for the Mac version and a driver and extensions to MS-DOS for the XT/AT and PS/2 versions. Installing the software is easy. On the Mac, just drag the driver icon over to the System folder. On the PC versions, a

program automatically installs the software. The PC interface board, however, has jumpers that are used to set the board's base address and interrupt. These might have to be reset, depending on what other equipment you have in your system.

The drive itself is very small, not much larger than a Sony Walkman, and fits into a base that provides the cable connection and a socket for the included ac power supply. You can also purchase a battery pack for the unit fcr about \$80, which is handy if you want to play audio CDs through the included headphone jack. Even though the CDR-35-1 has the ability to play audio CDs, don't plan on tistening while jogging. The unit is meant to be used in place, not on the go.

The small size (about 6 by 2.5 by 8.75 inches) and light weight (2 pounds) make this an attractive unit, but the CDR-35-1 does have one major shortcoming—it's painfully slow. CD-ROM readers aren't fast devices to begin with, but the CDR-35 is even slower than most. Its average access time is 1,500 ms, or about a second and-a-half. For contrast, most other CD-ROM drives boast access rates of 350 to 500 ms. When switching from one drive to another, this access rate difference is very noticeable.

Yet the CDR-35-1 is very much worth considering. It can be used with both PCs and Macs and is one of the very few drives that's completely portable. If you need a drive to occasionally use with a laptop computer, this might be the one (though your laptop will need a standard XT expansion slot to accommodate the SCSI interface card). Given my druthers (and a fatter wallet), I'd choose a faster drive. But in the real world, where I use the drive only occasionally, I can put up with the drive's lack of speed to gain its value and portability.

The Microsoft Bookshelf

One of the most useful CD-ROMs you can own is Microsoft's *Bookshelf*. The *Bookshelf* is a collection of reference

sources that can be accessed in a standalone mode or from a variety of word processors. Microsoft tends to push this product toward writers and other journalists, and it's true that as a professional writer I find it invaluable. But it's also extremely helpful to anyone who has to produce literate word-processed documents.

In fact, if you do any amount of writing or extensive word processing, you may already have some or most of these reference works on your bookshelf. The ROM contains The American Heritage Dictionary, Roget's II: Electronic Thesaurus, the World Almanac and Book of Facts (the World Almanac is the 1987 version, already somewhat out of date), Bartlett's Familiar Quotations, the Chicago Manual of Style, the Houghton Mifflin Spelling Verifier and Corrector, Forms and Letters, a U.S. ZIP Code Directory, the Houghton Mifflin Usage Alert and Business Information Sources.

Many of these works will already be familiar to you. The two that most likely aren't are the Forms and Letters and Business Information Sources. Forms and Letters, as the title implies, is a large collection of boilerplated "standard" forms, letters and outlines. As all of the Bookshelf "books" are accessed through your word processor, these letters and forms can be directly imported into a word-processor document and edited to your requirements. I have to admit, though, that I haven't used this particular feature very much. I don't have much use for the forms, and I generally prefer my own letters (which I've saved over the years into a boilerplate collection) to those boilerplated in the Bookshelf.

I do use the Business Information Sources database quite frequently, though. This is a collection of organizations, publications, agencies and government offices that's cross-referenced to subject keywords. When I'm researching a particular subject, pulling up this particular reference quickly lets me check for alternate sources of information. This database is pretty much restricted to finance, economics, management and

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marketing; so it may be of limited use to you if your main areas of research tend to be in the technical areas.

Bookshelf works with just about every popular word processor (over a dozen are listed), and doesn't require any special installation, other than starting it (by typing BOOKS) before you start your word processor. It's accessed from your word processor by pressing the ALT and left Shift keys together, which brings up a Bookshelf menu bar. Pick the reference you need, and the selected reference is loaded. Each work in the Bookshelf operates somewhat differently—so I'm not going to detail operations here—but the manual that accompanies the ROM is well written and makes it easy to use Bookshelf.

Bookshelf requires a full 640K of RAM when used with floppy-based systems and 512K if you have a hard disk. It also requires that you be using DOS 3.1 or later and works with just about any video adapter and monitor. At \$229, it isn't an inexpensive purchase. On the other hand, I paid over \$40 just for my copy of the Chicago Manual of Style, and the ROM version is many times easier to use.

In truth, if my CD-ROM drive stopped working, I think the thing I'd miss most would be Microsoft's Bookshelf. It's been that useful.

The PC-SIG Library

Shareware and public-domain software has, over the last several years, become big business. Not only are there numerous companies that will supply you with the software for several dollars a disk, but some of the companies that produce the software have become major players in the industry. For example, Quick-Soft's PC Write word processor probably has many more users than some of the better-known commercial products (though, unfortunately, many of these users never send in the registration fee). And Jim Button's PC-File is an extremely popular database-management system. There are shareware and public-domain

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software packages for just about any application you can think of, and many of these are equal to (or even better than) high-priced applications sold in computer stores.

PC-SIG is one of the older companies that supply shareware/public-domain software for MS-DOS users. And it has collected its entire library on one CD-ROM disk. There are a number of other CD-ROM collections of this type of software available, but at \$465, the PC-SIG Library is both the most expensive and unique in at least one way.

One of the major problems in using any huge collection of software, such as the Macintosh collections detailed last month, is figuring out exactly what you have on the ROM. QL TECH (the ROMs reviewed last month) and many other vendors put a listing directly on the ROM as a separate file. But these are generally just a listing of the program's title within a general category.

PC-SIG does things differently. Along with the CD-ROM and a booklet that instructs you on how to access the software and use the included search engine is a large 600-page *Encyclopedia of Shareware*. This book is available separately from the PC-SIG and is somewhat of a catalog that details the different programs available in various areas and describes in a paragraph or two what each program actually offers.

While such a short description doesn't begin to tell you about all the features a particular program may actually offer, it does provide an excellent filter for helping you narrow down the programs you're most interested in taking a look at. This "encyclopedia" alone justifies the much higher price of the PC-SIG ROM and is a feature I'd like to see the industry as a whole adopt, though the amount of work and time that obviously went into this book will preclude many smaller firms from offering a similar guide.

If you're just starting out with PCs, or don't have much of a budget for software, a collection of shareware packages offers a great way to build your library at a reasonable cost. Whether or not you have any intention of buying PC-SIG's ROM Library, its encyclopedia, at \$22.95, is something you should own. The programs are available separately on floppy disks from both PC-SIG and numerous other sources, such as user's groups and electronic bulletin boards. The encyclopedia is essential for anyone getting into shareware, and PC-SIG's CD-ROM, even at it's over \$400 price, is an excellent way to build your software library in one easy shot.

Two From The Software Toolworks

The Software Toolworks is probably one of the largest, least-known software suppliers around. It offers a wide variety of

useful and entertaining computer programs, including the Life & Death medical simulation reviewed in the November 1990 column, a typing tutor (Mavis Beacon Teaches Typing), games (such as The Hunt For Red October and those on the game ROM reviewed a bit later on), utilities (like Word for Word, which lets you convert from one word-processor format to another), educational software and even a package that lets you access the Accu Weather database, the same used by professional weather forecasters.

The Toolworks also offers a number of CD-ROM products. Two that I found of particular interest are World Atlas and the CD Game Pack.

World Atlas is very similar in both concept and execution to the PC-Globe software I reviewed a couple of issues back. It

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presents a map of the world and lets you select an area to zoom in on. You can see major population centers, a topographic map and rivers, and obtain a large variety of statistical information of the area selected. It's a lot of fun and informative, and a great teaching and learning tool if you have children.

I wondered about the \$159 price of the CD-ROM version of the Toolworks World Atlas, since the company offers a floppy-disk version for \$100 less (\$59). I didn't receive the floppy version, so I can't vouch that the two are exactly the same. However, phoning a company representative to discuss this, I was informed that this version will be discontinued.

By the time you read this, the company will have out a CD-ROM that combines US Atlas and World Atlas for only \$109.95. At this price, I can give it a buy recommendation.

The CD Game Pack is a different story. For \$99, it's a great value and loads of fun. The five games it contains are Life & Death, ChessMaster 2000, Gin King*Cribbage King, Beyond the Black Hole and Bruce Lee Lives. Life & Death and ChessMaster 2000 have both been reviewed in this magazine before (Life & Death in this column, ChessMaster 2000 in Software Focus). I didn't look at Gin King* Cribbage King, as I'm not much of a card player (solitaire and crazy eights are about it for me), but Software Toolworks' simulations are about the best there is. Beyond the Black Hole is a pretty standard "shoot-'em-up" action game,

but with a twist-it's in 3-D. Wearing cardboard glasses (supplied), with one clear lens and one red lens, actually produces a pretty nifty 3-D effect, which makes the game even more fun to play.

Bruce Lee Lives pits the late martialarts master against the minions of the evil drug lord Master Po. The program analyzes your fighting techniques, and your opponents gradually adapt to your style and become more difficult to defeat.

One of the things that I really like like about The Software Toolworks' products is the little booklets the company includes. Life & Death comes with a history of surgery, a cardboard beeper/pager and even a surgical mask. Beyond the Black Hole has a history of the development of 3-D in print and movies, and Bruce Lee Lives has a biography written by his wife. None of these are really necessary to use or enjoy the particular program, but they make interesting reading, and I appreciated having them.

At \$99, the CD Game Pack is considerably less expensive than the cost of the five programs purchased separately (about \$250) and is one purchase I'd recommend to anyone who owns a PC and CD-ROM player.





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SOLID-STATE DEVICES IIIII

A Fast Math Coprocessor for 80386 Computers, Low-Power GFI and High-Speed GaAs SRAM

By Joseph Desposito

This month, we take a look at a new coprocessor that can help speed up technical applications on 80386 PCs. Then we examine a new ground-fault interrupter that will help manufacturers of personal-care products to comply with a new law. We end with a new gallium-arsenide chip that points out this technology's advantages over silicon.

80387-Compatible Processor

Cyrix Corporation (1850 N. Greenville Ave., #184, Richardson, TX 75081) has introduced its flagship high-performance math processor for 80386 PCs. Called the FasMath EMC87 processor, the new device reportedly delivers up to five times the application performance of the Intel 80387 for tuned programs (programs designed for use with the chip) and runs all existing 80386/80387 programs 20% to 300% faster without modification.

The new FasMath EMC87 is socket-compatible with the 121-pin extended math coprocessor socket found in most 386 PCs. Simplifying the development of new highly tuned programs for the EMC87 is the 386/DOS-Extender from Phar Lap Software, compiler products from MetaWare, MicroWay and Silicon Valley Systems, plus a variety of programming and application tools to serve the CAD market, including Intusoft SPICE and Evolution Computing's FastCAD 3D.

The FasMath EMC87 combines improved performance and full compatibility for existing 80386/80387 applications with a high performance parallel interface that delivers a $2 \times$ to $3 \times$ performance boost to tuned applications. The FasMath family obtains improved performance by implementing its floating point primitive operations in hardware and by using new, proprietary algorithms for computing math functions. This approach allows FasMath processors to perform floating point operations in far fewer clock cycles than the 80387. Fewer clock cycles per operation result in faster execution of numerics-oriented application programs.

The FasMath EMC87 implements a full extended double-precision IEEE754-1985 architecture with parallel adder, multiplier and exponent units to provide ultra-high performance. In addition, the chip automatically selects one of two interface modes in response to the instruction being executed: the EMC either emulates 80387 style execution or, for maximum speed, executes in EMC mode using its parallel command/data interface.

The FasMath EMC87 device is fabricated using a 1.0-micron gate length, double-layer metal CMOS process. This permits the FasMath EMC87 to operate at clock rates of 20 MHz, 25 MHz and 33 MHz. State-of-the-art ESD protection and latch-up prevention circuits are incorporated into the EMC87 design. The chip is supplied packaged in a ceramic 121-pin grid array package.

Availability of a fully integrated, high-accuracy, high-performance math processor for 80386-based systems opens up the desktop to more computationally intensive applications. These include image processing, circuit simulation, finite element analysis, digital signal processing, IC design and verification, process instrumentation, forecasting, modeling, graphics and statistical analysis.

Suggested retail prices of the Cyrix FasMath EMC87 are \$994 for the 33-MHz version, \$865 for the 25-MHz version and \$774 for the 20-MHz version. Single-unit pricing includes Cyrix's utility diskette containing test programs, demos and utilities for the programmer to assist in tuning applications to use the advanced parallel command/data interface. The package also includes complete reference and installation manuals.

The Cyrix FasMath EMC87 is available through Cyrix's nationwide dealer network and international dealer/distributors. You can call 1-800-FasMath for information on the source nearest you.

Tuned software for the Cyrix FasMath EMC87 can be developed and executed under any of three system environments: DOS, DOS extenders and Virtual 86 monitors. Development using a DOS extender provides the greatest ease of use, requiring only recompiling existing pro-

grams with an EMC supportive compiler. DOS-Extender products (386/DOS-Extender, 386/VMM, 386/LINK and 386/ASM) are available from Phar Lap Software, Inc. Compiler products are offered by MetaWare, Inc. (High C); MicroWay, Inc. (NDP Fortran and NDP C) and Silicon Valley Systems (SVS Fortran).

The lowest-cost development alternative is to use standard 80386/80387 compilers from Microsoft, Borland and others. This approach requires use of a Virtual 86 mode monitor program such as CEMM from Compaq Computer Corp. Cyrix's EMC87 utility diskette provides CEMM support to allow the user to enable EMC-mode operation and a set of macros to convert assembly-language source output from the compilers to EMC MOV instructions. Easing such conversion, only the most-time-critical portions of a program need be adapted to use the parallel command/data interface: non-critical portions can remain in 80386/80387 form for execution in compatible mode. All tools used to develop programs for standard 80386/80387 configurations can be used to produce code for the EMC87 processor to execute in compatible mode.

Application programs emphasizing the improved performance of the EMC87 are available from Evolution Computing, maker of EasyCAD 2 and FastCAD. A new version of FastCAD—FastCAD 3D—tuned to use the EMC87's parallel command/data interface is available. Intusoft, a developer of SPICE programs for PCs, is creating a version of its highly regarded PSPICE program for use with the EMC87.

Cyrix EMC87 processors are available now and fully supported for use in Compaq 80386 systems, Epson 80386 systems and Micronyx-based 80386 systems. Cyrix continuously tests additional systems for compatibility and support of the EMC87. Contact Cyrix for the latest information.

Low-Power Ground-Fault Interrupter

Raytheon Co., Semiconductor Division

SOLID-STATE DEVICES...

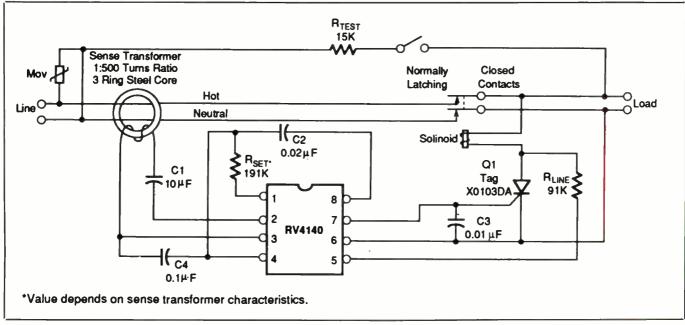


Fig. 1. Schematic details of a typical appliance leakage detector circuit application.

(350 Ellis St., P.O. Box 7016, Mountain View, CA 94039) has augmented its line of ground-fault interrupter (GFI) controller ICs with the RV4140, a low-power, two-wire GFI. The RV4140 is for use in home appliances such as hair dryers and curling irons, where it detects hazardous current paths to ground and prevents electrical shock.

Raytheon's existing line of GFIs is widely used in electrical wall receptacles in bathrooms, kitchens and outdoors around swimming pools. A new law, which goes into effect January 1991, will require electrical personal-care products used in bathrooms to include a leakage-detection device to prevent electrical shock. The RV4140 provides the control portion of a leakage-detection device.

The RV4140 has taken many of the external components typically found in GFI controllers and included them internally. Internal components of the RV4140 include a diode bridge rectifier, a 6.5-volt zener shunt regulator, an op amp, time-delay circuit, latch and SCR driver. External components include a sense transformer, SCR, relay, two resistors and four capacitors.

The following is a description of how a typical GFI works (Fig. 1). The RV4140 contains a 6.5-volt zener diode as part of an internal bridge rectifier. This is divided to create an internal reference of 2.9 volts connected to pin 3. The secondary of the sense transformer is ac coupled to the inverting input of an internal sense amplifier at pin 2; the noninverting input is referenced internally to pin 3. A current feedback loop around the sense amplifier ensures a virtual ground will be presented to the secondary of the sense transformer. In this manner, it acts as a current transformer instead of a voltage transformer. In this mode, transformer characteristics are very predictable.

The sense transformer has a toroidal core made of laminated steel rings or solid ferrite material. The secondary of the transformer is 500 to 1,000 turns of No. 40 wire wound through the toroid. The primary is one turn made by passing the ac "hot" and neutral wires through the center of the toroid. When a ground fault exists, a difference occurs between the current flowing in hot and neutral wires. The difference primary current, divided by the number of secondary

turns, flows through the secondary wire of the transformer.

The ac-coupled transformer secondary current then flows through the sense amplifier's feedback loop, creating a full-wave rectified version of the secondary fault current. This current passes through the RSET input at pin 1, generating a voltage that is compared with the reference voltage at pin 3.

If the voltage at pin 1 is greater than that at pin 3, an internal comparator charges C2 through a 29- μ A current source at pin 8. If the voltage at pin 1 exceeds that at pin 3 for longer than a specified delay time, a 400- μ A current pulses between pins 6 and 7 and triggers the SCR's gate.

If the voltage at pin 1 exceeds that at pin 3 for less than the delay time, the SCR will not trigger. The fault current at which the controller triggers the SCR is dependent on the value of RSET and the time delay determined by the value of C2.

UL 943 requires that the circuit interrupter trip when the ground fault exceeds 6 mA and not trip when the fault current is less than 4 mA.

The RV4140 has a built-in diode bridge

rectifier that provides power to the chip that is independent of ac-line polarity. This eliminates the external rectifier required for previous GFI controllers.

The SCR used in the circuit must have a high dV/dt rating to ensure that line noise (generated by electrically noisy appliances) does not falsely trigger the SCR. Also, the SCR must have a gate drive requirement that is less than 200 μ A. Noise filter C3 prevents high-frequency line pulses from triggering the SCR.

The relay solenoid used should have a 3-ms or shorter response time to meet the UL 943 timing requirement. Magnetic Metals Corp. (Camden, NJ) supplies a full line of ring cores and transformers designed specifically for GFI and related applications.

The RV4140 is available over the industrial operating temperature range in an 8-lead plastic DIP and an 8-lead plastic small-outline package. Pricing in 100-piece quantities starts at 68 cents.

High-Speed GaAs SRAM

Vitesse Semiconductor Corp. (741 Calle Plano, Camarillo, CA 93010) has announced the VS12G478, high-speed, gallium-arsenide 4,096-bit, read/write selftimed SRAM. The 478 is organized as 2,048 words by 2 bits and features a "clearall-bits-to-zero" purge capability that is critical in high speed multiprocessing/ multitasking systems. The VS12G478, which is F100K ECL I/O compatible, is designed for high-performance computer applications, such as register files, writable stores, cache RAMs, cache tag RAMs and addressable translation lookaside buffers.

The 478 showcases gallium-arsenide's inherent advantage over silicon by offering not only speed, but also low power consumption and the ability to place needed memory system control logic in the critical speed path.

The 478 has a maximum read or write cycle time of 5 ns. Purge capability of the 478 is especially useful in multitasking systems with cache tags, which require a validity bit purge in a very short time. All

inputs are registered and all outputs are latched. A diagnostic serial scan mode is also supported, which allows examination and modification of internal register states. In addition, system timing problems are eased via on-chip circuitry. which creates an internal write pulse.

The 478 Purge SRAM, requiring only a

standard -2.0-volt power supply, has a typical power dissipation of less than 1 watt. Packaged in a 28-pin leaded ceramic chip carrier, the 478 operates over the commercial temperature range of 0° to 70°C. The 478 is available in 5- and 7-ns versions, priced at \$94 and \$59, respectively, in quantities of 100 or more.

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Understanding Electronic Photography. By John J. Larish. (Tab Books. Softcover. 271 pages. \$24.95.)

The author presents the reader with a comparison of the products and technologies now available for capturing, processing and transmitting photographic images produced with electronic still video cameras. He does so with basically non-technical text that even most people who are not involved in the technology can easily understand. Thus, this book is neither a technical text that explains the theory of imaging, nor is it a how-to user's guide. Rather, it is a fairly detailed description of what is available for electronic photography purposes and how

this equipment is currently being used and can be put to use.

The book begins with an overview of electronic still photography and how the technology matured into its present level of sophistication. Having laid the foundation, the book discusses the means for capturing images using NTSC camera signal processing, CCDs, new sensors, photosensitive elements, tube-based cameras, scanning technology and video cameras. Next, it discusses transmitting and receiving electronic photographs, storing images and display and output of images. Later chapters deal with the electronic darkroom and tomorrow's electronic images may be generated, trans-

mitted, received and stored.

Each of the seven chapters that make up this book concludes with at least one application story that tells how electronic photography is already being used in business and industry. Also, a glossary of terms used in the field is provided at the end of the book.

Well illustrated with photos, drawings, tables and other visual aids, this book provides a fascinating tour through a colorful technology. Eight pages of color photography captured and recreated by the equipment detailed by the author are also bound into the book, vividly illustrating what electronic video cameras can produce

IIIIII NEW LITERATURE IIIIIIIII

DSO Literature. RAG Electronics is offering a colorful colorful brochure that details the Hitachi VC-6145, VC-6045/VC-6025, VC-6024/VC-6023, VC-6145, VC-6045/VC-6025 and VC-6014/VC-6023 line of real-time and digital storage oscilloscopes. The 10-page brochure provides a photo of each scope and details the special features to be found in each. Full tabular listings, color coded for easy reading, compare the scopes at each level of performance.

CIRCLE NO. 94 ON FREE INFORMATION CARD

Metal Detector User Newsletter. Fisher Research Laboratory's latest issue of the "Fisher World Treasure News" is available free to respondents. The 16-page newsletter features the professional and hobby use of land and underwater metal detectors. Special sections include "Treasure Hunters and the Law," "Metal Detectors and Archaeology" and "Underwater Treasure."

CIRCLE NO. 95 ON FREE INFORMATION CARD

Battery Brochure. A new brochure from Tauber Electronics, Inc. (San Diego, CA) includes a "Specifier's Checklist" to help design engineers more closely specify their battery-pack requirements. When an engineer returns the completed checklist to the company, Tauber's designers structure a free cost quote and recommendations on power-pack design and construction. The brochure describes how Tauber works, lists its global network of battery suppliers and pro-

vides a silhouette chart of battery-pack configurations.

CIRCLE NO. % ON FREE INFORMATION CARD

Thermocouple Application Note. A 21-page application note that describes thermocouples and how they are used in temperature measurement can be obtained from National Instruments. The "Thermocouples and Temperature Measurement" note describes and illustrates basic concepts, guidelines, experimental cases, sources of measurement errors and errorminimizing techniques. It begins with the background and basic uses of thermocouple circuits and explains cold junction compensation using software methods. The remaining information describes how to use the company's data-acquisition plug-in boards and signal-conditioning accessories to make thermocouple measurements. Other topics covered include single-ended and differential measurements, input filtering, broken thermocouple detection and data lineariza-

CIRCLE NO. 97 ON FREE INFORMATION CARD

Test & Measurement Catalog. The full-color, 44-page 20th Anniversary Catalog from Extech Instruments (Waltham, MA) describes digital hand-held and bench-top instruments for plant maintenance, test, engineering and the food and water quality fields. Items listed include: a Mini Rangemaster multimeter, insulation testers, ac and dc clamp-type amme-

ters, tachometers, light and sound meters, thermometers, pH and conductivity meters, and indicators, controllers and transmitters for the process industry. New listings include a Digilog Series of multimeters; simulators for temperature, current loops, pH and conductivity; a clamp-on multimeter with frequency and temperature functions; and hand-held computers and peripherals.

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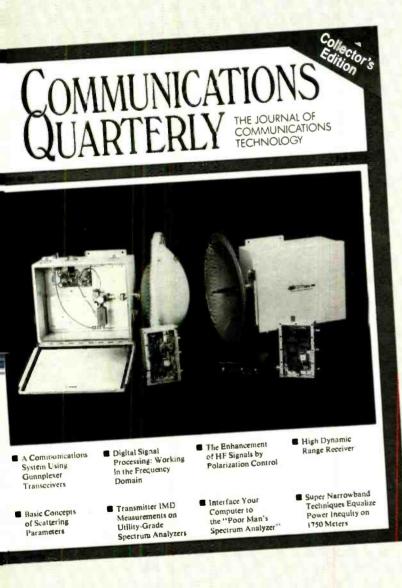
Relay Guidebook. "How to Repair and Adjust Relays" is the title of a 20-page booklet available from P.K. Neuses, Inc. (Rolling Meadows, IL). The illustrated publication covers all aspects of mechanical relays used in telephone, vending-machine, elevator and utilities industries. In addition to providing information on the relays themselves, the booklet provides details on the tools used in adjusting these devices. Single copies are available at no charge.

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Fiber-Optic Handbook. The "Fiber Optic Installation Handbook" from Integrated Communications Inc. provides information on the skills, equipment and methods needed to effectively perform fiber-optic cable installation, connection and testing. Areas covered include: an introduction to fiber optics, cable preparation, fiber preparation, connector attachment, slicing fiber optics, testing, technical charts and a glossary of terms.

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COMMUNICATIONS QUARTERLY

Hardware Requirements

Like schematic capture programs, pcb software requires high-resolution screen graphics. Although a few pcb programs support IBM's old CGA and EGA resolutions of 640 × 350 or less, no less than VGA graphics with 640 × 480 resolution in at least 16 colors should be considered for pcb layouts that are very complex. The reasons are two-fold.

First, and most important, is that when working with a software package that can locate and place an IC or a trace with a tolerance of 1 mil (one thousandth of an inch), trying to display that on a screen of less than VGA resolution is an exercise in futility. And with high-density designs, even super VGA screen resolutions of 800 × 600 and 1,024 × 768 may even be pushed to the limit. Most VGA boards support at least one super VGA mode but require a multi-

sync monitor to display resolutions beyond VGA.

Second, pcb software uses color to identify the numerous drawing layers needed in the layout of a printed-circuit board. Beyond the obvious copper layers (which can number up to 64), there are additional drawing layers used for nomenclature, solder masks and vias.

Pcb design software is also more memory-intensive than schematic capture programs, with many programs requiring or supporting LIM 4.0 expanded memory. When working with boards containing 50 or more chips, expect to have at least 1.5MB of RAM installed.

Hard-disk requirements are the same, with most pcb programs requiring 2MB to 5MB of hard disk space. A math coprocessor is also recommended, as is a mouse.

Shove-aside routers move traces, rather than destroying them. They are most useful when a trace has a path to its destination, but does not have enough room for the track. However, no popular pcb program presently offers a shove-aside router as an option. The most popular shove-aside router on the market, *MaxRoute*, sells for a hefty \$6,000.

Trace Editing

After all automatic trace routing avenues are exhausted, the designer must resort to manual routing and editing. Manual editing is also used to fix design rule violations and to make design changes in a printed-circuit board already in production. Several trace routing editing tools are available.

Route and delete are the most often used. Route takes many forms, depending on the pcb program, but usually it is a straight line whose path is defined by a mouse. Although the trace is usually made up of straight segments with angular turns, a few pcb programs let you place curved tracks, like the kind needed for laying out analog circuits.

Delete is most often used during the final stages of routing to remove a trace that blocks the way of another trace. Like traces that have yet to be placed, deleted traces are replaced with their ratsnest counterpart, so that you do not forget which traces still must be connected.

Some pcb programs can modify traces without deleting them. This editor lets you push and shove the trace, place and delete vias and move segments from one layer to another while maintaining the validity of the original connection.

The width of single traces can also be adjusted to be wider or narrower as the situation demands. A useful width function is necking down, which lets you narrow a short portion of a trace so that it may squeak between the pads of an IC without shorting to other traces (Fig. 5).

Manual editing is also required for defining ground planes, protected zones and most nomenclature. Find,

search and jump locate particular modules or reference designators on the printed-circuit board.

Design Rule Checking

Design verification is a very important step because mistakes that pass through here end up as mistakes on the printed-circuit board, which are costly to correct. The verification process checks to see that the tracks, vias and pads have been placed according to a set of rules that you have established. The process is known as design rule checking.

Design rule checking software first loads the wire list netlist, then checks to see if all the nodes in each net are connected. If they are not, an error message is generated for each missing connection and placed in a design rule netlist file. The software also checks to see if there are any extra pins to contend with.

A check is then made of the traces, pads and vias. Traces and pads that are too close together or touching are identified and marked for display. Most pcb programs highlight the affected area on-screen plus display an error message indicating coordinates of the problem areas.

Artwork & Output Files

The ultimate goal of a pcb program is to produce artwork than can be used to make a functional printed-circuit board. The output is placed in netlists files of three different types: artwork, drawings and documentation.

First and foremost are the artwork files, which contain the trace patterns for the printed-circuit board. Each layer of the board has its own separate trace pattern; multi-layer patterns are aligned using placement holes drawn on each layer at the beginning of the pcb design process.

Artwork can be printed out using a dot-matrix or laser printer, pen plotter or photoplotter. Photoplotters, which are akin to phototypesetters, are the preferred choice because of

their high resolution and accuracy. Regrettably, photoplotters are very expensive to own and operate; so most companies send their artwork files to a photoplotting service that converts them into photographic transparencies suitable for pcb manufacturing. Gerber-format photoplotting produces the most accurate pcb transparencies and is supported by virtually every pcb program and photoplotting service.

Other artwork produced by pcb software include solder masks (that apply an epoxy film on the printed-circuit board prior to flow soldering to prevent solder bridges from forming between adjacent traces) and silk-screen mats for board nomenclature. Many pcb programs also support Excellon's N/C drill file format that robotic drilling machines use to locate and drill properly sized holes in the printed-circuit board.

Pcb software also produces a flur-

ry of documentation needed for manufacturing. These packages include schematics, parts placement drawings and engineering change orders (ECO), among others. Most of the documents can be printed on a dot-matrix or laser printer.

Last but not least is the back annotation netlist that contains all the changes made to the design during the pcb layout procedure. Included are logic gate reassignments, pin swaps and revised component identification, all of which must be reported back to the schematic capture program for correction.

More To Come: In a following issue, we will examine a host of pcb design programs for price, performance and features. Afterwards, another issue will present a construction article that shows you how to make an actual printed-circuit board on your PC and printer.

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Function Generator (from page 38)

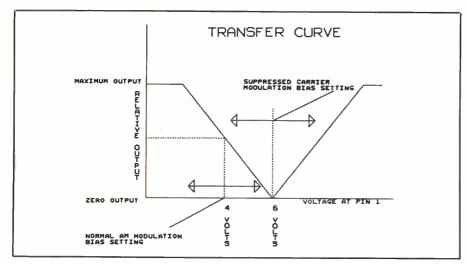


Fig. 7. Details of how an amplitude-modulated signal is generated by changing the voltage on pin 1 of the XR-2206 chip.

the modulating voltage and set the BIAS control so that the carrier disappears. This will be at about middle of rotation for R13. Reconnect the modulating voltage, again through

the $0.22-\mu F$ capacitor, and adjust the OUTPUT LEVEL control to obtain a suppressed-carrier modulated wave.

The last mode of modulation is FSK (frequency shift keying). To use

this, set CHANNEL A FREQ(1) ADJ. control R18 for a frequency of 1 kHz. Adjust CHANNEL A FREQ(2) control R19 for a frequency of 100 Hz. (fully CCW). Now connect a normally-open, momentary-action pushbutton switch across the FSK MOD INPUT terminals of J1. When you close this switch, the output of the Function Generator will be 100 Hz. Opening the switch causes the output to become a 1-kHz signal. This type of modulation is used by modems and other data link-ups.

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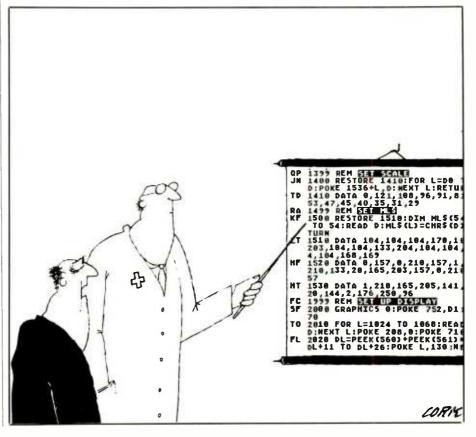
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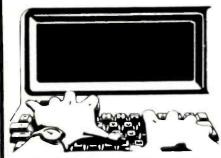
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According to HP, file-format standards being proposed by an ANSI-accredited committee will make optical media an important method of data interchange by allowing users to transfer large amounts of data between dissimilar systems without cumbersome conversion utilities. While optical media can be moved from one device to another, the exchange of information stored on the media is currently not automatic.

The method used to control and access data on a storage device is called a file system. Each operating system uses its own file system to manage stored data. Native file systems generally are not compatible across computer architectures. The standards committee is working to develop volume and file-interchange standards for optical disks for various operating systems to share data stored on optical disks. Once the file-format standard is finalized, HP plans to offer an implementation of the code for a fee.

A logical file-interchange standard requires that three hardware standards be established. For data interchange to occur between dissimilar operating systems, standards for cartridge compatibility, media compatibility and defect management must underlie the file system. Such standards have been ratified by ANSI and the International Standards Organization (ISO) for 5.25-inch rewritable media.

Cartridge design, dimensions and mechanisms must be standardized, as must the basic control information for optical media, for drives to interchange media. Thus, synchronization, errorcorrection and sector-identification marks, plus the encoding scheme, must be compatible. If a drive cannot read sectors from the disk, interpretation of data by a file system is impossible.

Interchange requirements include: write-once and rewritable media support; high performance; efficient disk space use; adaptability to many environments; simplicity; security; advanced functionality; and alternative character set handling. Also desirable is the ability to boot the operating system from the optical device.

To ensure that the file system is transportable, the approach advocated by HP is to require only the basic information needed for interchange in the standard. A method to store host-specific parameters (extended attributes) has been designed into the system. An optical file system, therefore, could be implemented on a variety of systems.

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R-5000

The R-5000 is a high performance, topof-the-line receiver, with 100 memory channels, and direct keyboard or main dial tuning-makes station selection

super easy! Other useful features include programmable scanning, large, built-in speaker, 110 volt AC or 12 volt DC operation (with optional DCK-2 cable), VHF capability (108-174 MHz) with the VC-20 option, dual 24-hour clocks with timer, and even voice frequency readout with the VS-1 option.

R*Z-*1 Wide-band scanning receiver



The RZ-1 wide-band, scanning receiver covers 500 kHz-905 MHz, in AM, and narrow or wideband FM. The automatic mode selection function makes listening easier. One hundred memory channels with message and band marker, direct keyboard or VFO frequency entry, and versatile scanning functions, such as memory channel and band scan, with four types of scan stop. The RZ-1 is a 12 volt DC operated, compact unit, with built-in speaker, front-mounted phones jack, switchable AGC, squelch for narrow FM, illuminated keys, and a "beeper" to confirm keyboard operation.

Optional Accessory

• PG-2N Extra DC cable

The R-2000 is an all band, all mode receiver with 10 mentory channels and many deluxe features such as grogiam-mable scaming, dual 24-hour glacks with timer a I-mode squeich and poice blankers, a large, front-mounted speaker, 110 volt AC or 12 volt DC operation (with the DCK-1 cable kit) and 118-174 M Hz VHF capability with VC-10 option.

Optional Accessories R-2000:

- VC-10 VHF converter
- DCK-1 DC cable kit for 12 volt DC use.

R-5000:

KENWOOD

- VC-20 VHF converter VS-1 Voice module • DCK-2 for 12 volt DC operation
- YK-88A-1 AM filter YK-88SN SSB filter • YK-88C CW filter • MB-430 Mounting bracket.

Other Accessories:

• SP-430 External speaker • SP-41 Compact mobile speaker • SP-50B Mobile speaker • HS-5 Deluxe headphones • HS-6 Lightweight headphones

KENWOOD U.S.A. CORPORATION COMMUNICATIONS & TEST EQUIPMENT GROUP P.O. BOX 22745, 2201 E. Dominguez Street Long Beach, CA 90801-5745 KENWOOD ELECTRONICS CANADA INC. P.O. BOX 1075, 959 Gana Court Mississauga, Ontario, Canada L4T 4C2

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