

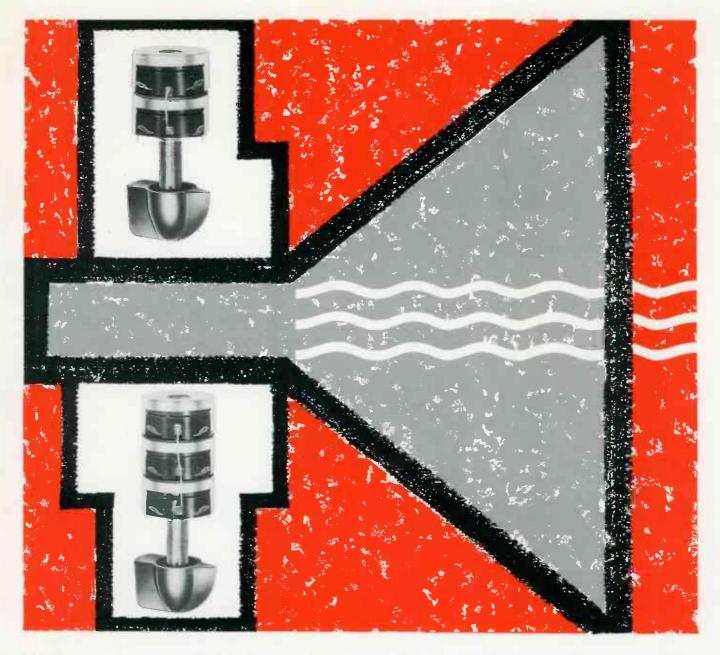
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Walk-In Sales Items—page 18

ANALYZING THE VERTICAL CIRCUIT—page 50

PLUS JUNE SUPPLEMENT TO SAMS MASTER INDEX



New L and T Pads for Speaker Controls

Here's something new from IRC that you'll want to put to work right away-a new line of L and T Pads for sound systems and speaker controls. Compact-about the diameter of a halfdollar-and constructed with characteristic IRC thoroughness.

L (Constant Input impedance)
T (Constant input and output impedance)

SPECIFICATIONS L & T

Resistances: 4, 8, 15 and 500 ohms

Rating: 10 watts Audio, 3 watts, D.C.

Mounting: 3/8" x 32-7/8" long bushing (with 2 mounting nuts) for panels up to 3/4". A 1:4" long interchangeable bushing is also available for mounting in shallow depth.

Diameter: 1-1/4"

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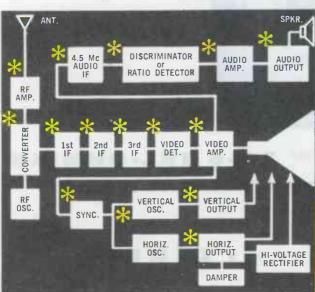
Price, including knob and dial plate



NEW COMPLETE

DIRECT VIEWING

TELEVISION ANALYST



test each stage SEPARATELY





and watch the result on the TV set itself

UNIQUE NEW SIGNAL-INJECTION TECHNIQUE Saves TV Trouble-Shooting Time and Work



R.F. Supplies complete r.f. and i.f. signals with video and audio modulation to quickly trouble-shoot each stage in each of the sections of the TV receiver. Enables you to check the r.f. sensitivity and AGC settings of TV receivers.



VIDEO Reproduces a complete test pattern on the screen of the TV picture tube and injects signals into each videa stage of the TV receiver for fast, visual trouble-shooting and correction—anywhere, anytime, Makes it easy to check bandwidth, resolution, shading and contrast capabilities of the TV set.



SYNC Provides composite signal, sync positive and negative.

SWEEP CIRCUIT DRIVING PULSES

Provides separate vertical and horizontal driving pulses for trouble-shooting deflection circuits.

INTERMITTENTS

Test signal injection also aids in lacating intermittent troubles.



AUDIO Provides a 4.5 mc sound channel, FM mod-ulated with approximately 25 kc deviation. (This audio carrier is modulated either fram a built-in 400 cycle tone generator, or from your own external audio source.) Injection af the 400 cycle tone signal simplifies trou-ble-shooting of the audio section.



COLOR Enables you to trouble-shoot and signal trace color circuits in color TV sets.



Generates white dot and crosshatch patterns on the TV screen for color TV convergence adjustments.

Generates full color rainbow pat-tern of orange, red, magenta, blue, cyan, green to test color sync cir-cuits, check range of hue cantrol, align color demodulators, etc.

SET
ADJUSTMENT
Enables you to check and adjust the vertical and horizontal linearity, size and aspect ratio of television receivers.



MODEL 1075



QUICK, DIRECT, COMPLETE TV TROUBLE-SHOOTING

Now, by point-to-point signal injection and test pattern reproduction, you can easily trouble-shoot and signal trace any stage throughout the video, audio and sweep sections of black & white and color TV receivers. With the remarkable new Model 1075 B&K Television Analyst, you can quickly isolate and diagnose TV troubles (including intermittents). By use of the generated test pattern, you can actually see the condition directly on the picture tube of the television set itself. No external scope is needed. The Television ANALYST is practically a complete Net, \$25995 TV service shop in one instrument!

See your B&K Distributor or write for Bulletin AP12

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measures all 👍 . . . plus

2 extrap feature **CAPACITANCE POWER** LEAKAGE INSULATION **FACTOR** CURRENT RESISTANCE **TURNS RATIO** Measures up to Power factor of Leakage current of Insulation resist-In addition to its 2000 µf in five ovelectrolytic capacielectrolytics is ance of paper, cefunction as a comerlapping ranges tors is measured by measured directly ramic, and mica plete capacitor an-... including an accurate 1 to 100 on the meter, with the highly accurate capacitors is read alyzer, the TO-5 bridge method. exact rated voltage directly on meter also measures the μμf range, exclu-Reads up to 55% up to 600 v. ap-.. up to 20,000 turns ratio of power and audio plied from continsive with Sprague. in three ranges for megohms. convenience in uously adjustable transformers. measurement. power supply. Two ranges 0-6-60 ma.

The NEW TO-5 TEL-OHMIKE Capacitor Analyzer is one of the fastest and surest ways of measuring... capacitance, power factor, leakage current, insulation resistance, and turns ratio. This compact, easy-to-use instrument has the highest accuracy of any instrument of its type available to the service trade.

New jumbo dial makes meter reading easy. Special color-keyed pushbuttons permit instant range selection... and allow automatic safety discharge of capacitors after testing. Magic-eye tube simplifies bridge balancing for capacitance and power factor measurements.

SEE THE NEW TO-5 TEL-OHMIKE IN ACTION . . . AT YOUR DISTRIBUTOR!

This 4-in-1 test instrument is only $8\frac{7}{8}$ " high, $14\frac{5}{8}$ " wide, and $6\frac{1}{8}$ " deep ... weighs a mere $12\frac{1}{2}$ pounds. The complete price for ...

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y \$8390 net

Also available: Model TO-5X for 115-230 V/25-60 cy.

Model TP-5RM for rack mounting

. . \$89.90 net

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next month

CONVERTING TO STEREO

In the hi-fi field today, stereo-discreproduction is all the rage. How does it work? What about phono cartridges? Can existing hi-fi rigs be converted for stereo operations? All these questions and more will be answered in July.

TRANSISTORIZED PORTABLE DESIGN

With the vacation season coming on, public interest in "pocket-sized" radios will be at its peak. Since their compact (and unfamiliar) designs may present you with some servicing problems, however, this article reviews the latest models—even to the extent of showing you how to "open 'em up" without using a can-opener.

INSTALLING AND SERVICING GARAGE-DOOR OPENERS

Here's an electronically-operated device that is becoming increasingly more popular in today's push-button world. If you'd like a share in the sales and servicing profits, be sure to see this picture story in next month's issue.

VOLUME 8, No. 6



JUNE, 1958

PF REPORTER

FOR THE ELECTRONIC SERVICE INDUSTRY

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INGSTON ABSORPTION ANALYZER

All purpose wave-form analyzer provides complete antenna to CRT and speaker testing without any physical connection and from top-side.

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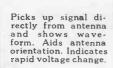
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See how it works.



Checks signals from RF amplifier. Detects cathode to filament leakage. Checks os-cillator-mixer stage to determine if o.k.

Locates hum injected at video IF stages. Detects overloading. Checks progressive gain. Often shows man-made noise.

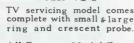
Checks sound IF and audio amp. Phones allow audible check. Follows signal right to speaker. Checks progressive gain.

Checks progressive gain of video amp. stages. Takes signal from input of CRT by holding crescent probe to leads.

Checks horiz. osc. and output. Detects output loss in either stage. Electrostatic probe simplifies locating intermittents.

TWO MODELS

Model VS-5



All Purpose Model EA-1 Has continuous sweep, jacks for external sync and horiz, sweep. Tuner clips for fre-quencies from 3 to 240mc.

ANOTHER KINGSTON PRODUCT...

KINGSTON PROBE-MASTER



Letters to the

Dear Editor:

A local contractor has asked me to draw up plans for and submit an estimate of the cost for the installation of a television signal distribution system for a ten-apartment building. I have never worked on anything like this, and would like to know if there is any past issue of PF REPORTER from which I can get some help. He wants an outlet in each apartment with one master antenna on the roof.

H. K. Brown

Brown Radio & TV Service Wheaton, Ill.

We ran a series of "Shop Talk" articles by Milton S. Kiver which dealt with the subject of master antenna systems, and these should be of considerable help to you. Descriptions of various systems were given in January and February, 1957, and servicing pointers appeared in March, 1957. The distributors in your area for antenna system manufacturers such as Jerrold and Blonder-Tongue should be able to aid you in making cost estimates.-Ed.

Dear Editor:

Here is a suggestion to pass on to your readers. After you have found the correct Sams Photofact Folder for a TV set which you are repairing, stamp or mark the chassis and back cover of the receiver with the Sams Set and Folder number. This takes only a minute, but it expedites future servicing of the set.

EVARD E. VON FELLTNER, Ph.D.

Pompano Beach, Fla.

A very good idea. Why not use small gummed labels on which appropriate markings can be made?-Ed.

Dear Editor:

I would like a Subject Reference Index covering January through December, 1957. PF REPORTER is a helpful guide in solving many problems in our work, and I always find the time to read the articles in each month's issue.

MRS. ORA A. MORGAN

Baldwin Park, Calif.

We did a "double-take" when we saw the "Mrs." in the signature. Had we found a bona-fide lady technician among our readers, or was Mrs. Morgan helping her husband as described in "Your Wife Can Run Your Business" in the February issue? We were especially intrigued because we were right in the midst of the anticipated male reaction to that article. (See the letter from Bill Hendrix in the May issue.) Being curious, we asked Mrs. Morgan to tell

us more about herself. Here is her

"I'm an independent radio and television technician, a 1955 graduate of a Los Angeles radio-TV school. Since that date I have completed four subjects from a nearby college pertaining to electronics. My husband has also completed the above subjects; he became interested shortly after I enrolled in school. Many discouraging problems arise, but they eventually are solved. Thank you for your interest in my being in electronics."

Well, you male critics, what do you have to say now?-Ed.

.Dear Editor:

My son is stationed in France with the U.S. Air Force. He would like to use his American-made TV set and clock-radio over there, but he is uncertain as to whether or not they would operate properly on the French 110volt, 50-cycle current. If they won't, is there some adapter or "gadget" which he could use to make them work?

A. M. STRAKA

Radio-TV & Appliance Service Vandergrift, Pa.

If your son's Air Force base has an Armed Forces Radio Service TV station operating on U.S. transmission standards, he should be able to view this station on his set-even if he plugs into a 50-cps power line. However, he will be unable to receive local French stations because their transmission standards are widely different from ours. (Examples: Horizontal lines per picture, 819 instead of 525; channel bandwidth, 14 mc instead of 6 mc.)

Clock-radios will not keep correct time because of the difference in powerline frequency, but the radio portion of these units should operate satisfactorily and pick up any broadcasts available in the area. The B+ filter of a radio or TV set might not operate quite as efficiently at 50 cps as it would at the frequency for which is was designed, but the difference in performance should be slight.-Ed.

Dear Editor:

I noticed in the February issue that you still have about two dozen of your Tube Substitution Guides on hand. I would very much like to have one if other readers haven't beaten me to

GEORGE R. KINWORTHY

St. Louis, Mo.

After the February item appeared, the two dozen Guides vanished like a handful of corn in a crowded chicken yard. In order not to disappoint George and the many other readers who wrote in for copies of the chart, we ordered 1000 more reprints and mailed them out as soon as we could.

We have completed the revision which we promised, and the up-to-date chart appears this month in the "Quicker Servicing" column. Reprints of the new Substitution Guide are available upon request.--Ed.

How to make more money as an independent

RAYTHEON BONDED ELECTRONIC TECHNICIAN



Prominently display your Raytheon Bonded Certificate. It impresses your customers just like a doctor's diploma or lawyer's certificate. Feature the Raytheon Creed Display and the Bonded Dealer Decal in your windows. The Creed Display shows potential customers your Code of Business Ethics. The Decal identifies you as a nationally advertised Bonded Dealer.



carry "ID" Cards. You and your technicians should always carry your Raytheon Identification Cards. Presenting the card puts your customers at ease when you must remove a set from the home.



Add Dee new make loca Rate Scri are no o

Advertise your Bonded Dealer standing. Use the newspaper mats Raytheon makes available to you for local newspaper advertising. Rates are low, results high. Scripts for radio and TV spots are also available to you at no cost.



Use the Yellow Pages. List your shop as a Bonded Dealer shop in the Classified Telephone Directory — many customers select service dealers from this source. Make Mailings to Potential Customers. Raytheon has available to you many attractive Post Card mailers and a special Bonded Dealer selfmailer. Regular mailings stimulate service business.



Identify your shop. This traffic stopping metal sign will tell all passersby that you are the Bonded Dealer in your community — the Bonded Dealer that Raytheon is presenting to America as the top TV-Radio technician in the country.





Finally, make the most of the hundreds of helpful sales and shop aids Raytheon has available to you. They're all shown in this Raytheon Business Builders booklet. Get a copy from your Raytheon Tube Distributor, today.

P.S.

If you're not a Raytheon Bonded Dealer call the Raytheon Tube Distributor who sponsors the Bonded Program in your neighborhood. He'll tell you if you can qualify.



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Receiving and Picture Tubes, Reliable Subminiature and Miniature Tubes,
Semiconductor Diodes and Transistors, Nucleonic Tubes, Microwave Tubes.



YES! WE HAVE

STILL NO PRINTED CIRCUITRY IN CHASSIS



Even though Dr. Alexander Ellett, head of Zenith's research department, is recognized as the daddy of printed circuitry through his work on radio proximity fuses, still Zenith uses no printed circuitry in its TV chassis because it means more service headaches and often causes service delays.

LESS SERVICE HEADACHES FOR SERVICEMEN

Easier to service...more accessible

ZENITH'S HANDCRAFTED
SERVICE-SAVER HORIZONTAL
CHASSIS WITH NO PRINTED
CIRCUITS IN THE CHASSIS



We think it's worth the extra cost of HANDcrafted standard circuitry to get the best performance and fewer service headaches and so do thousands of dealers who would sooner sell customer satisfaction than a price tag.



ZENITH RADIO CORPORATION, Chicago 39, Illinois

The quality goes in before the Zenith name goes on.

Backed by 39 years of leadership in radionics exclusively.

Also makers of Radio, High-Fidelity Instruments and fine Hearing Aids.

NO PRINTED CIRCUITS IN ZENITH TV CHASSIS

ZENITH HANDCRAFTED
STANDARD CIRCUITRY
COSTS MORE BUT IT MEANS MORE
SATISFIED CUSTOMERS FOR
ZENITH DEALERS AND SERVICEMEN



Sylvania comparisons point out -

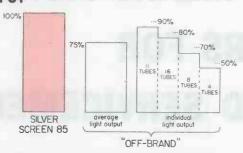
The big difference

Here's the inside story on why local "off-brands" don't measure up to Silver Screen 85® standards

IF you're like most dealers, you know off-brand tubes don't have the same quality standards as first-line tubes. To help you see how big the difference is, Sylvania purchased a nationwide sample of sixty 21YP4A made by 19 different local tube makers. These tubes were put through the same production tests that all Sylvania tubes must pass.

Not a single local off-brand passed all 54 mechanical and electrical tests! Many of these were minor defects making little or no difference in whether or not the tube "lit up." But look how loose manufacturing controls can affect the important features of light output, focus, and life!

LIGHT OUTPUT



So far, 39 off-brand tubes have been compared with the *minimum* light output of Silver Screen 85. Five additional tubes couldn't even be tested. Eleven tubes were less than 90% as bright as the minimum for Silver Screen 85; 16 were less than 80%; 8 were less than 70%; and 4 were less than 50% as bright. Since most Silver Screen 85 tubes average as much as 125% of minimum standards, the difference becomes even greater. Small wonder that Silver Screen 85 is the easy way to more satisfied customers.

FOCUS

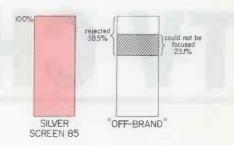
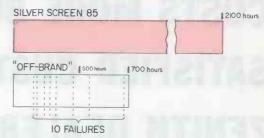


Chart 2 shows how these same 39 tubes stacked up to registered limits on focus voltage. 38.5% were rejected under these limits. Over half of all those rejected could not be focused in a TV receiver. Small wonder then that "Silver Screen 85" pictures are sharper, brighter, clearer.

LIFE TEST



Nineteen off-brand tubes were placed on Sylvania's standard 2000-hour life test. Chart 3 tells you how fast these tubes developed slow-heating cathodes. Over half, or ten units, failed to go beyond the 700-hour mark. Small wonder then that Silver Screen 85 gives you less troublesome callbacks.

Of all the off-brand tubes tested, Sylvania engineers estimate that 43% probably would not have operated properly in a TV set. Why gamble your reputation, customer satisfaction, and success. It's just good business to sell up to "first line" picture tubes; Silver Screen 85 picture tubes.

in Picture Tubes!



Take it from Bill Shipley: "Silver Screen 85' consumer advertising makes it easy to sell-up to 'first line' picture tubes.'

New TV Campaign dramatizes test results . . . sells consumers up to "first line" picture tubes . . . builds more profitable sales and satisfied customers for dealers everywhere.

Sylvania's fabulous new family, "The Real McCoys," is one of the top new television shows of the season and has been named the "Sleeper of the Year." Week after week, on the "Real McCoys" Sylvania is making millions of set owners aware of the big difference in picture tubes.

New commercials like the "Brightness Test" are preselling consumers on the "first line" performance of Silver Screen 85.

For dealers everywhere it means more and more customers asking for "Silver Screen 85"-Pre-sold customers make satisfied customers—strengthening your business reputation and building long-range profitable growth.

Sylvania has designed this powerful new selling tool for you. Get behind it and sell-up to "first line" Silver Screen 85 picture tubes.



"Don't be fooled by picture tubes that look alike - they



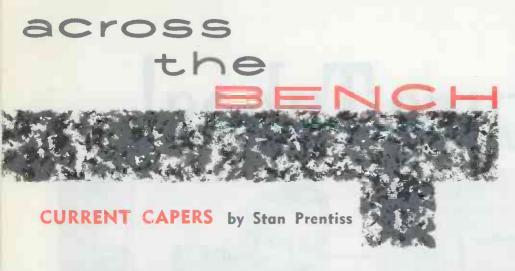
Sylvania's Silver Screen 85 is over twice as bright as this "off-brand" tube.



"Insist on a nationally known 'Silver Screen 85'-there's one to fit every make TV."



SYLVANIA ELECTRIC PRODUCTS INC. 1740 Broadway, New York 19, N. Y In Canada: Sylvania Electric (Canada) Ltd. University Tower Bldg., Montreal



Recently, I came across a Magnavox receiver with a relatively common fault that seemed well worth reporting. It occurred in a Model 108B series-the one with the nice control knobs on the front, the pretty grille and big speaker at the bottom.

According to the owner, the picture had gone out about a month ago, and when he replaced the 6BQ6 horizontal output tube, the picture temporarily came back. Thereafter, he said, the receiver only ran for a short while before "the screen turned black and the 1/4-amp fuse blew."

Recognizing that this ailment



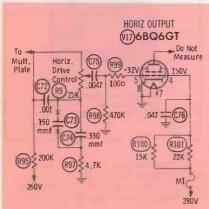


Fig. 1. Circuit of the burned 2-watt resistor and its unscathed 1-watt brother.

was probably the fault of a capacitor or resistor, I turned the receiver on its side and did a bit of high voltage exploring. While it wasn't surprising to discover that 15K, 2-watt R100 was thoroughly scorched (Fig. 1), I was surprised to note that its 1-watt brother (R101, a 22K-ohm unit in parallel) had not been damaged. Certainly this phenomenon required some investigating.

Let's Turn It On

The blown fuse was replaced with another of equal value, the receiver was turned on and the temperature of the scorched resistor was tested by the "touch" system. Sure enough, in less than a minute it became quite warm. Meanwhile, R101 remained cool, as though all the current were passing through R100. To eliminate any possibility that the high voltage transformer T2 was at fault, I turned the receiver off and disconnected the plate cap of the horizontal output tube. Upon restoring power to the receiver, R100 began to heat considerably more quickly and, within two minutes, started to smoke. Shutting off the AC immediately, I studied the schematic and developed a plan of action.

Open or Short

First, it was necessary to find if the screen voltage of the horizontal output tube was high or low, indicating the presence of an open or short. Second, it was necessary to know the general value of the receiver's B+ voltage to discover if this was the only stage actually affected. Third, I was obliged to determine if the appro-

EDITOR'S NOTE: This, the first in a series of bimonthly columns, will introduce you to Stanton Rust Prentiss, who will be sharing this space with Milt Kiver's "Shop Talk." We are sure you'll be looking forward to Mr. Prentiss' future visits in this column, which is written from many years of practical experience and firsthand servicing knowledge.

priate AC signals were present in the AFC and multivibrator circuits so that the output stage could be brought into satisfactory operation once repairs were made.

Naturally, I had already checked tubes in the stages under discussion and had actually replaced the horizontal output tube, noting that its plates were glowing red when R100 heated up. The receiver was then turned on and the B+ voltage on the fuse side of R100 and R101 was measured. It was a trifle low but not enough to be indicative of trouble. Checking further, I found that the screen voltage at pin 4 of the horizontal output tube wasn't 150 volts as it should have been, but a very high 220 volts. This eliminated the possibility of a short, cleared C76 (the .047 bypass capacitor) and, for all practical purposes, substantiated correct operation of electrolytic filter C1. Satisfied that the primary fault had been isolated to the original premise (that of a capacitor and/or resistor), I quickly investigated the remainder of the horizontal sweep section.

Supporting Circuits

Selected resistors were spotchecked for their proper value and boost capacitors C77 and C78 were disconnected and tested with a capacitance checker for value and voltage-handling ability. C78 was found leaky and replaced (Fig. 2). Electrolytic C5 was also checked with the capacitance checker and found to measure 15 mfd. but capable of carrying the voltage load. Therefore, even though it was 5 mfd. over its rated value, its filtering capabilities were adequate (perhaps increased), and it was left in the circuit. Finally, DC blocking capacitor C79 was checked and found leaky after application of only 200 volts. It was replaced with a unit having a 600-volt rating.

· Please turn to page 56

now from Electro-Voice, compatible stereo power point cartridges for general replacement!

Mass-market stereo is here . . . now! Stereo tape gave the public a taste of the market. Dramatic—enormously stimulating—but limited to the esoteric few by cost and complexity. Overnight, the simultaneous perfection of stereo records and E-V Compatible Stereo Cartridges, made MASS stereo sales a practical reality . . . providing years of vast new profit potential for the service industry. New radio-phonograph lines will feature stereo. National sales campaigns by virtually every phonograph manufacturer will give the impact of millions of advertising impressions every month.

Capitalize on this demand now with E-V's new popular-priced compatible stereo Power Point. With the exception of "kiddie type" high-voltage cartridges, E-V's 60 Stereo Power Point Series can be your universal replacement . . . priced to guarantee

you a profit . . . engineered to outperform existing monaural cartridges.

Here are some of the answers to your questions concerning stereo:

Q How does the compatible E-V Stereo Power Point Cartridge differ from conventional cartridges?

A It plays both the new type stereophonic discs and conventional records. Inherent in its design is an improved monaural perform-

Q Are stereo discs compatible with conventional cartridges?

A Most monaural cartridges damage the stereo record. Modifying an existing phonograph with a compatible Stereo Power Point Cartridge makes it possible to play monaural or stereo discs monaurally. Adding a second speaker and amplifier will give your customer stereophonic sound.

Q What about the modification problems?

A Using an E-V Model 66, which is constructed so that its output is corrected to the RIAA curve, you match the equalization of virtually all modern radio-phonographs. Inserting the cartridge and mount is simple. It will fit any standard tone arm. Wiring the stereo-leads to a jack at the back of the set modifies it for monaural operation, makes it compatible with all types of records and ready for the additional amplifier-speaker.

Q What if the customer does not want to invest in the equipment for the second channel at this time?

A By installing the E-V Stereo Power Point Cartridge, his unit is completely modernized. He can use a television receiver or small AC-DC radio as the second channel. This gives acceptable stereo performance that can be improved later.

Q What about cost?

A The Electro-Voice Compatible Stereo Power Point Cartridge carries a list price of \$5.95 to the consumer. With a .7-mil diamond and 3-mil sapphire, the list price is \$19.50. Realistically priced to permit you to charge fair rates for your labor and still not present the consumer with prohibitive charges for the installation.

Q What if my customers are not ready for stereo? Can I prepare now to take advantage of the interest that will be whetted later by national advertising?

A The Electro-Voice Stereo Power Point is completely compatible physically with the monaural Power Point. You can install the universal Power Point mount and wire it to the rear of the set. You can supply the customer with a monaural Power Point now and sell them a Stereo Power Point at a later date, along with the second speaker and amplifier.

Q What about performance in comparison to existing monaural cartridges?

A The Model 66 delivers monaural performance comparable to present-day, high quality production cartridges. It reproduces stereophonic records with equal fidelity, providing average channel separation of 15 db.

Q What about record availability?

A Recordings by major record manufacturers are being introduced almost weekly. By mid-1958 thousands of selections will be available.

Q What if your customer is not a hi-fi enthusiast? Will stereo be of interest?

A The effect of stereo is just as dramatic to those who have no interest in high fidelity reproduction. It is the most potent selling tool you will ever have in your possession. Install it for one family in the neighborhood and you will automatically line up other enthusiastic customers.

Q How do you go about getting your Electro-Voice compatible Stereo Cartridge?

A Visit your distributor. Ask for E-V Stereo Power Point Model 66 with .7-mil stereo tip and 3-mil sapphire tip for monaural, or E-V Model 66DS with .7-mil diamond. All Electro-Voice Power Points work in turn-under mount Model PT3, \$1.00 list or the fixed-type mount PFT3, 50¢ list. If you don't know the name of your nearest distributor, please write.



SPECIFICATIONS

Response: 20 to 15,000 cps

Ceramic (composite

element') Output: .5 volts

Compliance:

Tracking force: 4 to 6 grams

2.5 grams Weight:

Diamond and sapphire-Stylus:

.7 mil

EIA (RETMA) standard Mount:

1/2" and 7/16" centers

LIST

19.50

19.50

1.00

1/4" diameter, 3/4" long

Size: *Patent Pending

MODEL STYLUS SIZE

.7 mil sapphire (sterea) ,7 mil sapphire (sterea)

Compatible 61D .7 mil diamand (stereo)

.7 mil sapphire (stereo) Compatible .7 mil sapphire (stereo)

3 mil sapphire (monaural) Compatible

66DS .7 mil diamond (stereo) 3 mil sapphire (monoural)

PT3 Turn-under stereo mount Fixed type stereo mount

Minimum distributor pack:

61 and 66-6 61D and 66DS-1 PT3 mounts-6 PFT3 mounts-6



ELECTRO-VOICE, INC. BUCHANAN, MICHIGAN

CANADA: E-V of Canada Ltd., 73 Crockford Blvd., Scarborough, Ontario FOREMOST IN ELECTRO-ACOUSTICS...

Microphones, Phono-Cartridges, High-Fidelity Loudspeakers and Enclosures, Public Address Speakers, Marine Instruments, EVI Professional Electronic Instruments and Military Material.

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Sell Radios. There's a lot of money-making potential these days in portable, table, and clock radios. EIA reports that total sales of all these items added up to over 9.7 million units in 1957—well over a million more than were sold in 1956. Even if your main business is service, you might sell a surprising number of radios by putting a few of them on prominent display in your shop to encourage impulse buying. The public seems to find new radios with their colorful cabinet designs as hard to resist as those Cornish game hens and other delicacies they see in modern supermarkets.

\$ & C

Test Your Tact-IV. Field experience with new models of TV sets turns up occasional minor flaws in design or manufacture which were not discovered before the receivers reached the market. As a rule, production changes are promptly put into effect in order to correct these defects. You can probably remember having encountered several troubles of this nature in your own work. Perhaps an inadequately rated capacitor broke down, or a vertical oscillator that was too critical in design gave you a rough time with intermittent vertical rolling.

It's a normal reaction to be quite pleased with yourself when you cure a stubborn trouble with the aid of production-change information. But does your pride tempt you to make a special point of telling the customer that most other sets similar to his have developed the same defect, and that you had to modify the design of the receiver in order to repair it? Or do you simply state that you have fixed the set?

We're inclined to be closemouthed in situations like this. The customer, not being technically-minded, doesn't usually share your interest in the reasons why his trouble developed. The words "modify the design" may even backfire on you by stirring up some of the following vague suspicions in his mind:

"Doesn't the factory know what it is doing? Why did it bring out this model if the design wasn't

right in the first place?"

"So the TV man thinks my set was a poor design! Somebody's putting something over on me—either the serviceman or that salesman who sold me the set."

"So he monkeyed around with the design of the set! If it breaks down again, he'd better come back and straighten it out." (Free, of

course.)

That's why we prefer to say that we replaced such-and-such parts to cure the trouble, and usually let it go at that.

"In the adder, my lunch box just fits"
Said a computer technician named Fritz,
But when the program was started,
Flip-flops were retarded,
And his lunch was blown to bits.

A radio repairman named Peters, While working without any meters, Used a screwdriver to see If the voltage was B, It was A and he blew all the heaters.

Evening Calls. The average householder whose set conks out during the evening feels a compelling urge to take some action right away, so it's a good bet that he will immediately try to call a TV shop. When you hear his voice over the phone, it's easy to picture him pacing around and chewing his fingernails until the service truck arrives. Many shops keep men on the go until late in the evening in order to catch this business while it's hot. Other service outfits, including a lot of one- and two-man shops, would much rather stick as close as possible to a normal business day. When they survey the situation, though, they are likely to conclude that they are missing out on many calls—so they reluctantly stay open until a late hour.

An intriguing point on this subject was recently brought up by the "Parts Peddler," a Phoenix, Ariz. distributor newsletter, which claims that the mere act of making a definite appointment for a service call will temporarily satisfy the customer's urge for action. As long as he has done something concrete toward getting his set fixed, he will probably be willing to settle down and wait for the call—no matter whether the technician arrives the same night or the next day.

According to this point of view, technicians should think twice before wearing themselves out on night calls. However, they should make sure that an order-taker or answering service is on hand to "nail down" any calls that come

in during the evening.

\$ & ¢

Remote Possibilities. When the 1959 TV sets are introduced this summer, several more manufacturers are expected to bring out models that feature remote control. Unusually heavy interest in remote tuning has been created by the success of remote-control devices on some of the 1958 models.

Some new systems of the wired type will be offered, but you can also expect to see a few additions to the roster of wireless control units. If you haven't been paying much attention to remote controls, it's time to sit up and take notice.

\$ & ¢

Calling All Boats. The current boom in pleasure craft is creating new markets for marine electronic equipment such as two-way radiotelephones. A recent survey disclosed that more new radio equipment is now going into pleasure boats than into the commercial fleets which are usually considered the mainstay of the marine electronics business.

Of course, activity in this field is concentrated on the coastlines and along the Great Lakes, but there are a surprising large number of opportunities to install such items as built-in radios for the gadget-happy speedboaters who are now pursuing their hobby almost anyplace where there is

mounts in seconds!

Pat. App. For

completely waterproof! highest "Q"!

NOW... LOK-MATIC by WARD!

It's today's most revolutionary antenna! Truly a "fingertip" installation-done in seconds-by one man-entirely from the outside! So advanced, it will fit all cars-even '59 and '60 models. Positive . . . easy . . . fool-proof. New exclusive triple interlocking parts fall into place automatically-provide tighter, easier installation. The only completely waterproof mount-highest "Q" ever. The Lok-matic antenna extends to 55" from 191/2" collapsed. Has 3 sections. Adjusts to 43°. 54" low-loss Elektran lead cable. Fits any hole from 15/16" to 11/8". Popularly priced. Put the easiest mount of all at your fingertips - order the Lok-matic antenna (Model L-1000) from your distributor today! Pre-assembled no loose parts. Only Ward has it!

Self-locating rocker locks automatically, can't spread. Positive ground. Self-aligning pad. Completely waterproof. Interlocking features of insulator and cap prevent twisting. Dome-shaped nut.

watch W PRODUCTS CORP.

1148 Euclid Ave., Cleveland 15, Ohio · Division of The Gabriel Company In Canada: Atlas Radio Corp., Ltd., 50 Wingold Avenue, Toronto, Canada

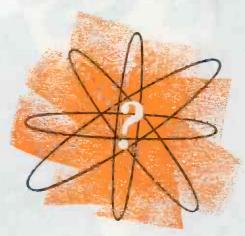




Look to Mallory...



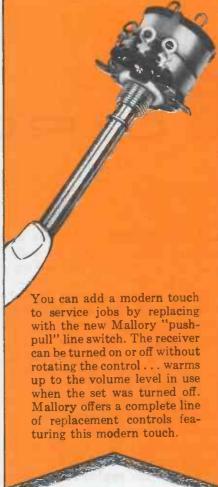
The new portable car radio depends on Mallory mercury battery power, as do thousands of personal portables. Cash in on this profitable replacement market with a ready stock. Mercury batteries, pioneered by Mallory, have long shelf life, and a long, dependable service life. Mallory also offers a broad line of zinccarbon batteries.



And in your future . . . who knows what electronic marvels will become reality, and thus become new service business for you. Mallory will continue to develop components for new circuits, and replacement parts to service these new needs. You can continue to depend on Mallory leadership, ingenuity, and your Mallory Distributor.



It's a "Gem" of a package— 5 Mallory "Gem" tubular capacitors in a trim, easy-touse dispenser. Keeps your stock clean and fresh-keeps kinks out of lead wires. Look for it on your distributor's self-service display-you can't find a better capacitor than these rugged, moisture-proofed Mallory "Gems".





For longer, more trouble-free auto radio servicing, especially on critical jobs, replace with the new Mallory Gold Label vibrator. For economy jobs, use the new Mallory Highlander in the handy tenpack carton. Both lines feature Mallory's exclusive buttonless contact design for longer, quieter, more efficient

.for Leadership...and Profits

for Innovations to Meet Your Needs... Dependable Components of Precision Quality

There is evidence aplenty on these pages of dynamic growth in the Mallory line. All of these are developments of the past 12 months-continuation of years of progressive pioneering by Mallory to meet the needs of the service industry.

As you face the problems of repairing increasingly complex equipment, you can depend on Mallory for the proven quality that prevents "come-backs"-

makes your service jobs right the first time! Depend on Mallory, too, for new designs that keep pace.

Perhaps you have associated the Mallory name only with vibrators . . . or electrolytics . . . or volume controls. If so, you should meet the rest of the big Mallory family of service-engineered components. Your local Mallory distributor is prepared to introduce you.



- Capacitors
- Controls
- Vibrators
- Switches
- Resistors
- Rectifiers
- Power Supplies Filters
- · Mercury and Zinc-Carbon

In the April issue, we described the 6BU8 "dual pentode" tube now being used in AGC circuits of Zenith and Admiral TV sets. and mentioned that DuMont and Motorola had also developed new circuits utilizing this tube. This month's article starts off with a full description of these additional -BU8-type AGC systems.

DuMont Chassis RA-400

The 1958 DuMont circuit shown in Fig. 1 is a non-keyed type, similar in basic design to the circuit employed in Zenith 15A Series sets but considerably different in many details.

In Fig. 1, the AGC voltage applied to the RF and IF stages is obtained by mixing a constant negative voltage with a variable positive voltage. The power supply includes a special B- rectifier, and its output of -78 volts is used as the source of fixed negative potential. The positive source is the plate voltage of the AGC sec-

tion of the 6BU8, which has an average value of about 30 volts and varies according to video signal amplitude.

When a signal is being applied to the receiver, the voltage on the IF branch of the AGC line is normally a few volts negative with respect to ground. If it attempts to go positive at any time, the line is shorted to ground by conduction of a clamper diode.

AGC circuit operation is controlled by no fewer than three potentiometers. One, the RF AGC Delay, taps off a voltage from the AGC line for application to the tuner. In the maximum clockwise position of this control, the tuner and IF strip both receive the same value of AGC voltage. In other words, maximum bias is furnished to the RF amplifier in order to prevent overloading of the stage in strong signal areas. As the control setting is reduced, the RF voltage is made progressively less negative than the IF in order to

permit as much tuner gain as possible in weak signal areas.

The "Dumonitor" control regulates the DC bias on the outer control grid (pin 9) of the 6BU8. This adjustment serves to vary the average amount of plate current passed by the AGC section of the tube, and thus determines the degree of effectiveness of the AGC system.

Another control, the Fringe Lock, is in the noise-cancelling circuit connected to pin 7 of the 6BU8. Like the control of the same name in Zenith 17A Series chassis, it is adjusted so that any strong noise pulse in the video signal will drive the grid voltage at pin 7 below cutoff, thus removing the noise pulse from both the sync and AGC outputs.

In installations where noise is not a problem, it is advisable to turn the Fringe Lock control to the maximum counterclockwise position. The grid leak circuit connected to pin 7 (composed of a

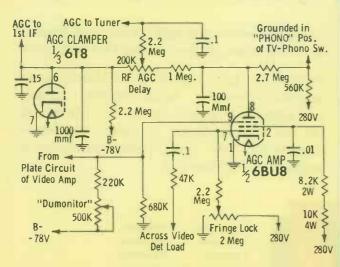


Fig. 1. 6BU8 AGC circuit used in DuMont Chassis RA-400 includes three service adjustment controls and a clamper diode,

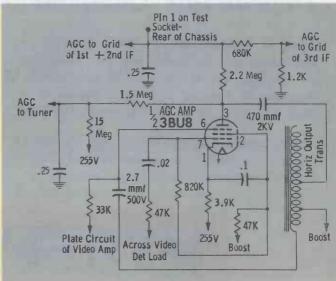


Fig. 2. 3BU8 circuit in Motorola Chassis TS-542 is keyed by 600-volt pulses, has negative feedback cancellation feature.

58 More -BU8 Circuits and Other New Designs by Thomas A. Lesh

.1-mfd capacitor and a 2.2-megohm resistor) is then returned directly to B+, and this high positive potential prevents an appreciable charge from building up on the capacitor. As a result, minimum bias is established at pin 7, and the noise-cancelling signal applied to this point has a minimum degenerative effect on the plate current of the 6BU8. If the control is advanced clockwise, the positive potential at the arm of the potentiometer is reduced and gridleak bias is allowed to build up at pin 7. The correct value of bias is that which will allow noise spikes to drive the grid voltage below cutoff. If the control is turned farther than necessary, the bias will become excessive and the negative-going sync pulses in the signal will also cut off the tube. This explains why the control is adjusted by advancing it until sync becomes unstable and then backing it off until good sync is restored.

Motorola Chassis TS-542

Motorola's new -BU8 circuit is patterned after the keyed AGC system they previously used. Fig. 2 is a schematic of the circuit found in transformerless 21" sets (Chassis TS-542). Cathode voltage is only slightly below the 255-volt B+ level. Screen grid voltage, which is obtained from the boost B+ line, is about 70 volts higher than the cathode voltage.

The grid-leak circuit of the noise-canceller grid (pin 7) is also returned to boost B+ to provide a positive voltage source for the "bleeding off" of excessive bias from the grid. This grid tends to run positive when no noise is present in the input signal, but strong noise pulses arriving at the grid have sufficient amplitude to cause a momentary negative shift in grid voltage and thus produce the desired cancelling action. No control is provided in this circuit.

The correct bias voltage and input signal for the outer control grid (pin 6) are obtained simply by connecting this grid through an isolating resistor to the plate circuit of the video amplifier.

Positive keying pulses of high amplitude (over 600 volts peakto-peak) are required for proper operation of this AGC circuit, and these are obtained from the flyback transformer. Since the outer control grid is close to the plate, there is sufficient interelectrode capacitance between these two elements to couple considerable pulse energy back into the grid circuit. This undesirable feedback is cancelled by feeding a negative pulse to the grid through a small (2.7 mmf) capacitor from another tap on the flyback transformer.

The AGC line in Fig. 2 is generally similar to those in other Motorola keyed AGC circuits. Note the voltage divider, from which a small portion of the AGC voltage is applied to the third IF.

The new -BU8 circuit is also · Please turn to page 59

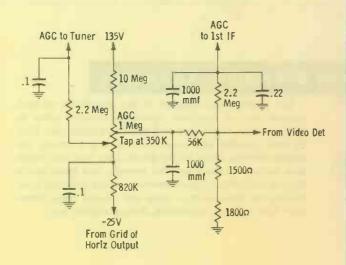


Fig. 3. Packard-Bell Chassis V8-2 has unusual tuner AGC control circuit involving plus-to-minus voltage divider hookup.

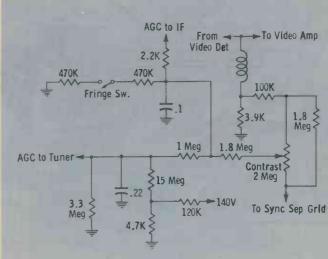


Fig. 4. In Philco Chassis 8L35, the contrast control is included in the AGC circuit and adjusts the gain of RF and IF stages.

walk-in SALES ITEMS

for the service shop

Introduction

Your shop can be more than just a place where repairs are made. Smart shop-owners find that sideline sales account for a good part of their gross income and a substantial percentage of their net profits. Many, in fact, expect sales of walk-in items to completely cover rent, utilities, etc. These businessmen realize that the public is subject to impulse buying, and that accessory-item displays will compel passersby to come in and shop around. In turn, this stimulates service business.

Use the illustrations and ideas in this article to guide your own thinking—you'll probably think of many more saleable items than we've shown. And remember—"fancy" displays aren't absolutely necessary; ingenuity, giving the customer a reason to buy (a new antenna will give you better reception; a new phono needle will protect your investment in records, etc.), and having the right items on display are more important.

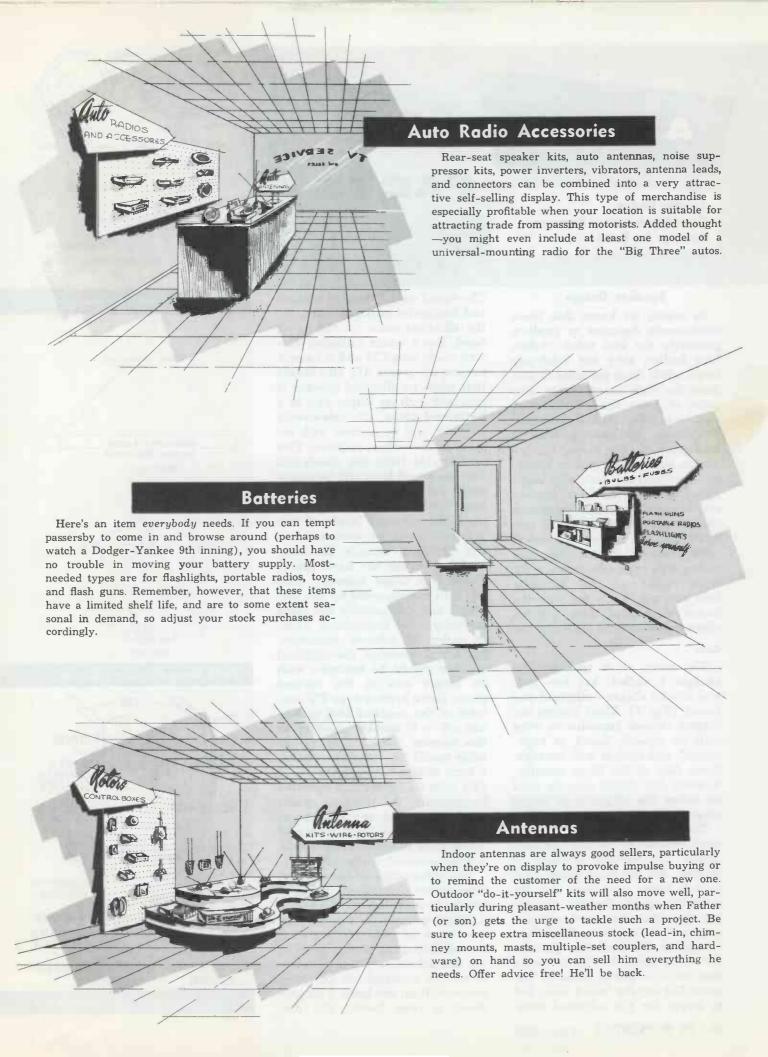
Radio-TV Tubes

Like it or not, self-service tube testers are responsible for a good percentage of tube sales. You can beat this competition and snag the trade of local residents and sidewalk traffic by offering expert technical advice in addition to free tube testing. For instance: why should a customer buy a new damper tube when his present one is only 70% efficient and the trouble is really no vertical sync? And look at the business you pick up when the customer finds he can't cure the trouble. Either way, you win—either you sell him the tubes or you get the service call.



Phono & Recorder Accessories

The phenomenal increase in the popularity of hi-fi assures you of excellent across-the-counter sales in this category. Cartridges and needles, record care kits, 45 rpm spindles and record adapters are among the fastest-moving items in the phono line, but you might also include strobe discs, test records, and gram scales for the audiophile. Tape-recorder owners are good customers for tape, storage cans and chests, reels, tapecare kits, splicers, threaders, demagnetizers, etc.



AUDIO

Speaker Design Checking Amplifier Response Products for Profit

FACTS

by Calvin C. Young, Jr.

Speaker Design

In music, we know that those instruments designed to produce primarily the low tones (tubas, bass fiddles, etc.) are relatively large, while those designed to produce the high tones (flutes, piccolos, etc.) are small. Because of various mechanical and acoustical limitations, the same is true of loudspeakers. We know, for instance, that low-frequency speakers (woofers) are generally large, high-frequency speakers (tweeters) are small, and mid-frequency speakers (squawkers) are of medium size. The factors that determine, affect and limit the response and operation of speakers are the cone, voice coil, and magnetic field and gap. Let's see how the design of each of these sections affects operation and performance.

Cone

The cone, as a speaker diaphragm is called, has two general frontal shapes—elliptical and round (Fig. 1). Their shapes are further classed (annulus to voice coil) as conical, flared or exponential, and conical with corrugations. Any of the three annulus-to-voice coil shapes may be used on either the elliptical or round speaker.

The elliptical cone was developed because in certain cabinets, where the vertical distance is limited, the elliptical shape permits a larger cone area for the available space, thereby extending the obtainable low-frequency response. In addition, there is a change in the radiation pattern. Referring again to Fig. 1, notice that distance AB is equal to distance CD for the round cone, but is larger for the elliptical cone.

The round cone has equal vertical and horizontal radiation patterns; the elliptical cone, on the other hand, has a wider radiation pattern along axis CD and a narrow pattern along axis AB. This means that when an elliptical speaker is mounted with its longer axis in a horizontal plane, the side-to-side response will be narrow with respect to the vertical response. This is desirable from the standpoint that the sound level will be essentially the same whether the listener is sitting or standing; however, the coverage angle of any given room will be restricted (see Fig. 2). Areas outside the horizontal coverage arc have appreciably less sound intensity than the area encompassed by the arc, which has substantially the same intensity level throughout. Thus, in order to achieve maximum horizontal coverage, the elliptical speaker should be mounted with its longer axis in the vertical plane. Some lowboy-type TV consoles of the so-called hi-fi variety use a $6'' \times 9''$ speaker mounted in this manner. Some of the newer table model TV receivers employ a form of elliptical speaker (3" \times 14") with the longer axis mounted horizontally, the thinking apparently being that any speaker at the front of the cabinet, whatever its response pattern, is better than a small speaker on the side.

The three annulus-to-voice coil cone styles illustrated in Fig. 1 can be formed through the use of a *felting* process. In this process, a mixture of pulp and water is forced through a porous form of the desired shape. When properly dried, the material can be easily removed from the form. This produces a cone having the dia-

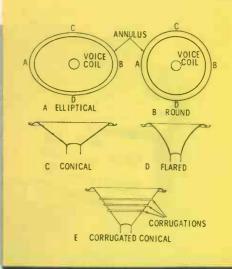


Fig. 1. Speaker cone configurations.

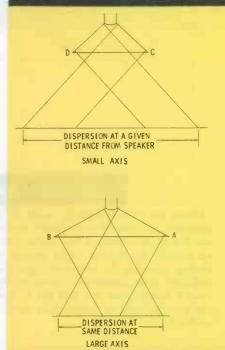


Fig. 2. Elliptical speaker dispersion.

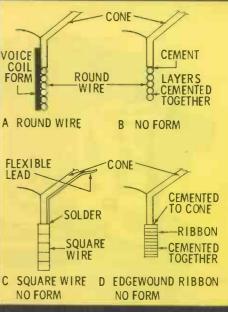


Fig. 3. Common voice coil construction.

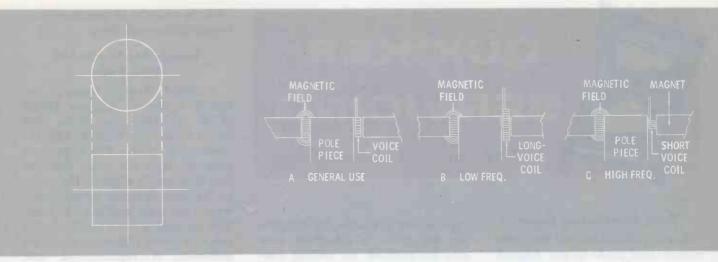


Fig. 4. Use of square wire instead of round decreases voice coil space required.

Fig. 5. Relationship of voice coil and magnet gap for different type speakers.

phragm, annulus suspension and center section all in a single, seamless piece—a most desirable form.

The simple conical and conical with corrugations might also be constructed of hard paper (stamped while moist to produce the corrugations), then formed into a cone and glued along the seam. This method cannot be used to produce the flared cone. For general usage such as radio and TV, most speakers are made of glued, hard paper for reasons of economy. Fidelity is a secondary, although still important, consideration in these applications.

In comparing the simple conical design with flared and corrugatedconical configurations, the flared design produces a sharper directional pattern on high frequencies because of its exponential curvature and added rigidity. The corrugated conical, having considerable radial rigidity, has a wider directional response pattern.

Other facets of cone design that materially affect the operation of a speaker are its size and weight. To reproduce the "popular" or mid-range audio frequencies without regard for the extremely low or high frequencies, a 5" to 10" unit having a hard paper cone is most often used. This type of speaker is very efficient in the mid-audio range; however, at the low end of the audio spectrum, its radiation resistance is too small and the cone tends to break-up or wrinkle, producing very poor low-frequency output. At the high end of the spectrum, cones of the larger 8" to 10" units, even though

they are fairly light, cannot move rapidly enough to produce the desired high-frequency output. To overcome these difficulties, lowfrequency speakers or woofers are designed with rather thick and heavy cones. Their large size increases radiation resistance and therefore low-frequency output. The thick, heavy construction prevents "break-up" when subjected to long, low-frequency movements necessary to produce loud, low tones. High-frequency speakers or tweeters are small and have very light, rigid cones which are capable of rapid vibration.

From what has been said, it follows that woofer cones must travel a considerable distance. while tweeter cones are very limited in their travel. For a 10" speaker to produce an output of .02 acoustic watts at 1,000 cps, the cone must travel .0005", while to produce the same .02 acoustic watts at 100 cps, it must move .050". Thus, you will find that woofer cones travel a half inch or more, while the movement of a tweeter is very minute and cannot be seen with the naked eye.

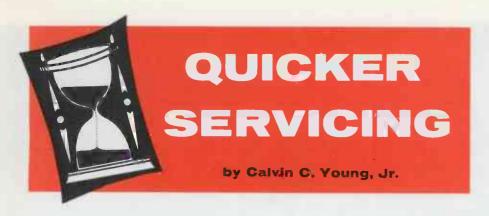
Voice Coil

Voice coils of modern speakers generally follow one of four styles. See Fig. 3. Paper voice-coil forms are used to facilitate mass production. Voice coils and cones are assembled separately and then combined in a machine operation. Use of a paper form, while it simplifies construction, creates an additional problem in that it adds bulk and weight, neither of which helps

speaker operation. The voice-coil style shown in Fig. 3B eliminates the form because the voice coil is assembled as a self-supporting unit with thermo-setting cement between layers. The gap in the speaker magnet may thus be made smaller, effectively increasing the usable magnetic strength. A more efficient voice coil (Fig. 3C) can be made using square wire and thermo-seting cement. Again, the paper form is eliminated and more voice-coil mass is provided for a given area (Fig. 4). As you can see, both the square and the circle have the same outer dimensions, but the square has the larger area. This means that smaller diameter square wire can be used, further reducing the size of the necessary magnet gap. Edge-wound ribbon voice coils are even more efficient, for the reasons just cited. Made of aluminum and copper, they are used in a great many of the large high-quality speakers designed to reproduce low- and mid-range tones.

We previously mentioned that, in woofers, the cone was required to move a considerable distance, while in tweeters it moved hardly at all. This creates certain problems in speaker design. To obtain the maximum magnetic field with a given magnet size, the gap must be as small as possible. If the voice coil is the same length as the magnet gap (Fig. 5A), then the voice coil will cut magnetic lines of various forces as it moves, and result in distortion. Therefore, the practice is to make the voice coils of

· Please turn to page 64



Tube Substitution Guide

Since publication of the tube substitution guide in our August, 1956 issue, a great many new tubes have been developed and included in TV and radio receivers. The guide presented this month is a revised version of the original, and includes all of the tubes that have reasonable substitutes and are currently being used in volume. We again want to state, however, that this guide is primarily intended for use on home service calls where a tube of the original

type is not available. By consulting the guide, a substitute tube can be selected for testing purposes. Substitute tubes should not be left in a circuit permanently. Only the particular tube designed for the circuit should be the permanent "resident."

The basing of tubes in each division is identical; however, the electrical characteristics are somewhat different for each tube and the substitute tube will not, therefore, work in all cases. Pay special attention to the notes included

with the chart to obtain maximum benefit of its usefulness.

Foreign-Made AM-FM Auto Radio

A friend of ours recently obtained a Becker Europa Model MUK AM-FM auto radio that didn't work very well on FM. Investigation of the FM alignment revealed that the ratio detector was improperly aligned. The cores in the ratio detector transformers. were very tight and hard to turn. The secondary core finally broke before correct alignment could be achieved. A replacement unit could not be obtained without a long wait, so it was decided to try and adapt a miniature transformer recommended for use in this type circuit (Fig. 1). Transformers suited for this application were found to be Thordarson-Meissner 17-3498, Merit FM-253, and J. W. Miller 1465.

The original transformer was mounted through the aluminum chassis in such a way that the

TUBE SUBSTITUTION GUIDE

- 1. 1X2A, 1X2B
- 2. 1B3GT, 1G3, 1J3, 1K3
- 3. 2AF4, 2AF4A, 2T4, (Note A)
- 4. 3BY6, 3CS6
- 5. 3CB6, 3CF6, 3DK6, 3BZ6
- 6. 4BC5, 4CE5
- 7. 4CB6, 4DK6, 4BZ6
- 8. 4BQ7, 4BZ7, 4BC8, 4BZ8 (Note B)
- 9. 4BS8, 4BX8
- 10. 5DH8, 5BE8
- 11. 5U4G, 5U4GA, 5U4GB, 5AS4A
- 12. 5Y3GT, 5Y3GA, 5V4GA, 5AZ4
- 13. 6AX4GT, 6DA4
- 14. 6BQ6GT, 6BQ6GTA, 6BQ6GTB, 6BQ6GA, 6CU6, 6DQ6, 6DQ6A
- 15. 6AU5GT, 6AV5GT, 6AV5GA
- 16. 6AG5, 6BC5
- 17. 6AF4, 6T4 (Note A)
- 18. 6AT6, 6AV6
- 19. 6BD6, 6BA6
- 20. 6BK7A, 6BQ7A, 6BZ7, 6BZ8/X155, 6BC8 (Note B)
- 21. 6BH8, 6AU8, 6AU8A
- 22. 6BL7GT, 6BX7GT
- 23. 6BY6, 6CS6
- 24. 6CB5A, 6CL5
- 25. 6CB6, 6CB6A, 6CF6, 6DE6, 6DK6, 6BZ6
- 26. 8AU8, 8AU8A, 8BH8, 8BH8A
- 27. 12AC6, 12AF6 A
- 28. 12AD6, 12AG6, 12EG6 A
- 29. 12AT6, 12AV6
- 30. 12AV7, 12AZ7, 12AT7
- 31. 12AX4GT, 12D4

- 32. 12AX7, 12AX7/ECC83, 12DF7
- 33. 12BD6, 12BA6
- 34. 12BQ6GT, 12BQ6GTA, 12BQ6GTB, J2CU6, 12DQ6, 12DQ6A
- 35. 12BY7, 12BV7
- 36. 12CA5, 12R5, 12C5
- 37. 17AX4GTA, 17D4
- 38. 17CA5, 17R5, 17C5
- 39. 25BQ6GTA, 25BQ6GTB, 25CU6
- 40. 25CA5, 25C5

The following tubes are listed from left to right in ascending order. No tube can be used to replace one listed to the right of it.

- 41. 5BS8, 5BQ7
- 42. 6CA5, 6CU5
- 43. 6CD6G, 6DN6, 6CD6GA
- 44. 6K6GT, 6V6GT, 6EF6, 6W6GT
- 45. 6U4GT, 6W4GT, 6AX4GT, 6AU4GT, 6AU4GTA, 6DA4
- 46. 6X5, 6X5GT, 6AX5GT
- 47. 12L6GT, 12W6GT, 12EN6
- 48. 17CA5, 17CU5
- 49. 25EC6, 25DN6, 25CD6GB
- 50. 25L6GT, 25W6GT
- 51. 25W4GT, 25AX4GT

Substitution may not work because of different cutoff characteristics.

- 52. 3AU6 (Sharp), 3BA6 (Remote)
- 53. 4AU6 (Sharp), 4BA6 (Remote)
- 54. 6AU6 (Sharp), 6BA6 (Remote)
- 55. 6BH6 (Sharp), 6BJ6 (Remote)

△ Used in 12V hybrid auto radios. (Note A) These tubes are used in UHF applications and may not work when substituted.

(Note B) These tubes are used as cascode RF amplifiers in VHF tuners and may be interchanged for testing purposes if carefully selected.



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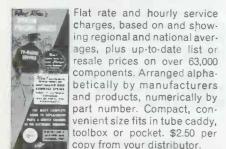


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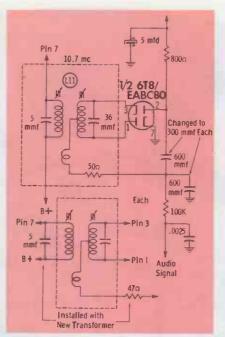


Fig. 1. Changes made in ratio-detector circuit when transformer was replaced.

replacement couldn't be mounted without some metal work. As you know, a metal adapter plate is supplied with all ¾" transformers; however, this plate couldn't be bolted in place because there wasn't enough room for the tabs with the bolt-down holes. The tabs were therefore cut off as shown in Fig. 2, and the modified mounting plates were soldered to the aluminum chassis using a recently-developed soldering flux called "Sal-Met" (available from most hardware stores).

In making the circuit connections, a 47-ohm resistor was added in series with the tertiary winding since the replacement unit did not contain the 50-ohm resistor used in the original. Connecting the sweep generator and scope and checking the alignment of the detector revealed the pattern shown in Fig. 3. Adjustment of both the primary and secondary cores of the transformer resulted in no improvement. Consulting the schematic, it was noticed that a 5-mmf capacitor had been used to tune the primary winding. Since this component was not a part of the replacement unit, one was temporarily connected into the circuit. The detector "S" pattern became larger, indicating an increase in gain, but still the pattern wasn't shaped as it should be.

The sample circuit supplied with the transformer called for 300mmf capacitors instead of the 600-



Fig. 2. Modified mounting plate required for installation of the new transformer.

mmf values used in the original Becker configuration. When 300-mmf units were installed, a normal "S" pattern was obtained. As a final check, the 5-mmf capacitor temporarily connected across the primary was removed. As a result, the pattern reduced to about one-third of its former size, so the 5-mmf was installed permanently. The listening test on local FM stations proved this replacement to be a satisfactory one.

If you are ever confronted with obtaining an identical replacement unit for a foreign-made receiver, remember this little anecdote. It should be of some help.

Circuit Tester

The "Sencore" Model FS-3 shown in Fig. 4 is designed for testing AC-line current or wattage and the combination of AC and DC currents through fusible resistors or fuses in power supply circuits. When the FS-3 is inserted between the AC line and the receiver, AC current is automatically indicated.

The two ranges provided are 2 and 10 amps. Power consumption is normally checked with the switch in the 10-amp position and read directly from the wattage scale. On the 2-amp range, power consumption may be determined by dividing the indicated wattage by 5. Fusible resistors and fuses are checked by connecting the permanently-attached test leads and positioning the switch in the test-leads position.

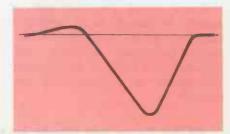


Fig. 3. How detector "S" pattern looked before circuit modifications were made.

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Fig. 4. "Sencore" Model FS-3 circuit tester is excellent for use on home calls.

A schematic of this unit (Fig. 5) shows that a 5-ohm, 10-watt resistor is included in the test-lead circuit. Its surge-limiting action, normally provided by the fusible resistor, protects the B+ circuit under test. Separate green-red scales for fusible-resistor ratings of 4.7, 5.5 to 6.6, 7.5, 9 to 10, 22, 47, and 100 ohms give an instantaneous indication of normal or abnormal circuit operation. If the needle rests in the green area for the circuit under test, current drain is normal and a new fusible resistor may be safely installed. In addition, the 2-amp scale is calibrated for standard fuse ratings of 1/4, 3/8, 1/2, 3/4, 1, 11/2, and 2 amps.

The small size, $3\frac{1}{2}" \times 4\frac{1}{2}" \times$ $1\frac{5}{8}$ ", and the low cost of \$8.95 make this an excellent unit for the home service technician.

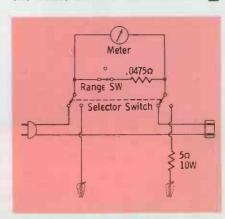


Fig. 5. Schematic of the FS-3 shows connections of selector and range switches.

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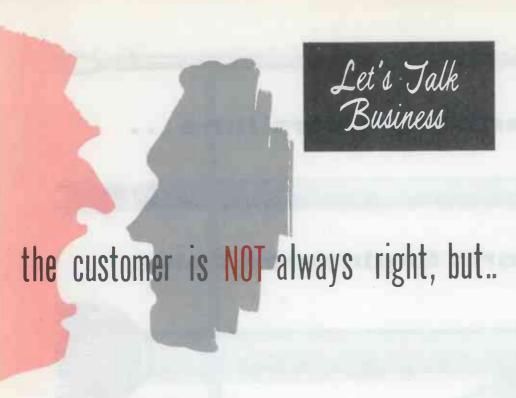
The TV station, the systems for music, paging, and intercommunication in the new Prudential Insurance Company of America's Building in Chicago have been—wired by Belden.

8-8



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by H. M. Layden

The customer is not always right, but right or wrong, he is the gent who pays the freight. Since, among service technicians, he has no voice, he can only register his displeasure in one way—by shopping around.

A year ago we were experiencing a sharp decline in the demand for our services. The top brass decided that this state of affairs called for drastic measures—like dumping all callbacks into the lap of the service manager. After four weeks in the field tying up loose ends and placating irate customers, we came to the conclusion that their "beefs" are not altogether unjustified. They abhor the "rush act," despise the "high-pressure artist," resent the "brush-off," and can't stomach the "messy mechanic," We have cho-sen four typical case histories which vividly illustrate this pronounced distaste.

Haste Makes Waste

The first episode in this chronicle took place in an old house—a three-story walk-up. By the time I reached the third landing I was arm weary. The caddy felt like it was loaded with lead, and that three-flight hike not only dampened my ardor, but my countenance, and disposition as well.

It was dark in that hallway, but with the aid of my flashlight I managed to find the apartment. According to the information on the service ticket, the set, a General Electric, had been serviced two days previously for sound but no raster. The technician had changed the damper tube.

The door was opened by a middle-aged gentleman who eyed me suspiciously. I grinned and said, "Good morning, sir. I'm your television service technician. I understand you are having some trouble with the set. May I come in?"

He seemed undecided, and continued to scrutinize me for a moment longer; then, without uttering a word, he ushered me into the living room. The set stood at the far end of the room between two windows. As I moved slowly towards it, I inquired if he would mind showing me the trouble. He obliged by turning on the set, which was what I wanted him to do, as it spared me the embarrassment of fumbling with the front-panel controls to find the off-on switch.

Picture and sound came on together, and a faint, eerie noise emanated from within the cabinet. With the back off, it seemed to be coming from within the high voltage cage, which has a sliding cover.

When this cover was slid back, I could see the glow of a corona discharge in the vicinity of the flyback transformer. This set uses a 6V3 damper with its cathode connection at the top cap. With the chassis withdrawn from the cabinet, close inspection of the cathode lead revealed a few broken strands at the flyback terminal. The only explanation for this was rough handling! In the high humidity, the sharp points were perfect jump-off points for the high pulse voltage. I fashioned a new lead on the spot, and with the set perking OK, gathered up my equipment and prepared to leave.

"What's the damage?" the gentleman inquired. I told him it was on the house and that I hoped he would not hold this "accident" against us. At these words, the tension eased somewhat and loosened the lock he had kept on his tongue. He now began to unburden himself in a torrent of terse phrases. He said he was an easy man to get along with, that he didn't expect to get something for nothing, but that he didn't relish the "rush act." either. He claimed our boy hadn't spent more than ten minutes fixing the set, and was gone with the wind before he could complain about the weird sound.

He shook his head as he went on, "The only way I can figure it, he must have used one hand to remove the back, changed the tube with the other, and written out the bill with his toes!"

I mumbled something about our boys being well trained to spot trouble quickly, and took off in high gear, promising myself an interesting session with the joker whose hurry-up tactics laid a three-flight walk-up in my lap. That boy was just too hot not to cool down, and I knew just the refrigerant that would do the trick! But that's another story.

A Bit of Highhandedness

In marked contrast, the second episode took place clear across town in one of those swanky duplex apartment dwellings which house the elite of the human and canine worlds. The lobby is guarded day and night by what looks like an Admiral of the Swiss



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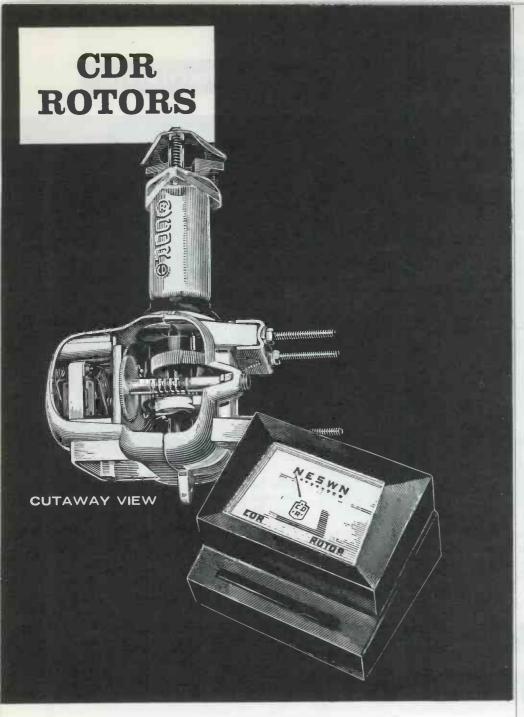
perior performance. And Service-Designed Tubes cost no more! Order from your G-E tube distributor! Distributor Sales, Electronic Components Division, General Electric Company, Owensboro, Kentucky.

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5U4-GB	6AV5-GA	6BQ6-GTB	6CD6-GA	25BQ6-GTB
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CDR Antenna Rotors Navy, and woe be it to any plebeian who dares to cross its portals! Pekinese and dachshunds have free access, but TV men must enter through the cellar—and what cellars they are! I was wandering around down there in the bowels of the earth for ten minutes before a fellow in dress blues took me in tow and deposited me in front of the right elevator.

The car was at the landing; I entered and gave the indoor jockey my destination. "Oh! 10A, is it? He's one of the richest men in the country. Matter of fact, he just bought four uranium mines. But watch your step with his English butler! That gink runs the whole show." I stowed away this bit of incidental intelligence, disembarked at the tenth floor, and pressed the buzzer of Apt. 10A.

The service ticket read, "Could not help this party. Master antenna trouble." But over the phone, the customer had complained of "rudeness and high-handed treatment." The antenna system was maintained exclusively by contract between the real estate operators and another company. Provisions of this contract precluded any other agency from servicing the system:

The door was opened by an immaculately-attired individual who, from his faultlessly-gathered black bowtie to his creased, striped trousers and well-tailored morning jacket, had all the earmarks of a maitre de. I pegged him at once for the "gink who runs the whole show."

I introduced myself, and his eyebrows snapped to attention as he said, "Oh, you're from the television people! My word, I am glad it's not that other fellow. Beastly chap, you know, quite rude and all that sort of thing. This way, if you please, the machine is in the Master's bedroom."

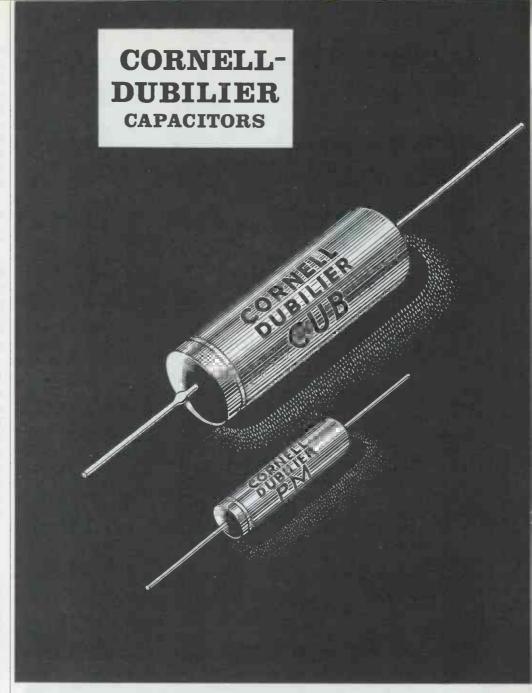
I followed him into a large room, tastefully decorated in the modern trend. The set, a Philco 21" table model equipped with remote tuning, was located against a wall, about ten feet from, and facing, the bed. The remote cable ran in back of a molding, completely concealed, to a side table within easy reach of the bed's occupant. There, it terminated in

a tuning box having a remote speaker assembly in addition to the usual controls for off-on, volume, brightness, and fine tuning.

The antenna outlet was directly in back of the set about a foot from the floor. Coaxial cable and fittings were used between it and the set. The cable lay on the floor, unconnected at the outlet. The butler, hovering at my shoulder. explained that the antenna maintenance company had disconnected it, having tested the outlet the day before and given it a clean bill of health. Their man had left the cable unconnected to indicate. he said, that the trouble must be in the set. (The connecting cables are not part of the antenna system, per se; they are considered part of the set.)

The set was afflicted with "snow" on all channels. I disconnected the cable and matching transformer from the set and touched the antenna post with a finger. There was a considerable reduction in the amount of "snow." I took the cable over to the window to inspect it in a better light. The inspection revealed nothing. I dug out the ohmmeter and checked for continuity of the inner conductor. and for a possible short between it and the shield. That did itthe needle swung to zero. I began stressing the cable at the male end, and as I applied pressure at the tip the needle swung back to infinity, only to return to zero when the pressure was removed. With a soldering gun I removed the male connector (quite a feat, in itself!) and shortened the cable about two inches before reconnecting it. The short was gone and the set came to life without "snow." In soldering the inner conductor to the male tip, it is most important not to apply too much heat. The polystyrene insulation begins to melt and a short ensues if too much heat is applied.

When our man was there, a couple of days previous to my visit, the complaint had been, "erratic behavior," to use the description of the butler. Our man had noticed a lack of solder at the tip of the male connector, and had set about supplying that lack with his trusty soldering iron. The results you already know. The



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butler had complained to him that the set was worse now than when he had arrived, and he had flippantly retorted, "Look Bud, you have a bad antenna situation. I can't give you a complete electronics course in ten minutes. You do the butling and leave things you don't understand to those who do!"

The butler had got his back up at this "brush off," and apparently still had it up. I passed it off with, "He really is a fine technician—one of our best—but he has been having more than his share of domestic troubles lately. His wife just won a neighborhood beauty contest, and won't let him forget how lucky he was when he got her to say yes."

"Oh, I say, I do pity the blighter. I didn't know! Women can be such shrews, you know. My third wife almost drove me to a hermitage, but I keep hoping that some day I'll meet the right girl. The only trouble is, I don't see how I shall be able to afford her, what with paying alimony to her three predecessors and all!" And we think we have troubles!

Technical Doubletalk

Everyone is probably familiar with the "high pressure" sales pitch, and most of us thoroughly despise the technique. We don't like to have our intelligence insulted! When carried over into TV servicing, "high pressure" tactics can disenchant and lose more customers faster than halitosis ever did. Take, for instance, "The Case of the Missing Channel." The set, a 630 custom job, had been serviced for "weak sound on channel 9."

In adjusting the oscillator slug in the Standard Coil tuner, the serviceman lost it in the coil, having turned it past the point where



the guide spring meshed with the slug's thread. This meant removing the chassis from the cabinet, and then the channel-9 oscillator strip from the tuner to recapture the slug. In this custom assembly, that's quite a job. Instead, he reverted to a trick he had learned elsewhere, adjusting the channel-10 oscillator coil so that it would be used instead of channel 9! He explained the discrepancy of the numbers with, "The new building activity of the neighborhood has changed the antenna pattern for this street."

The customer's wife bought this line, but her husband raised the roof with her that evening, and with our office the next morning. We had to get over there, fast, to rectify matters.

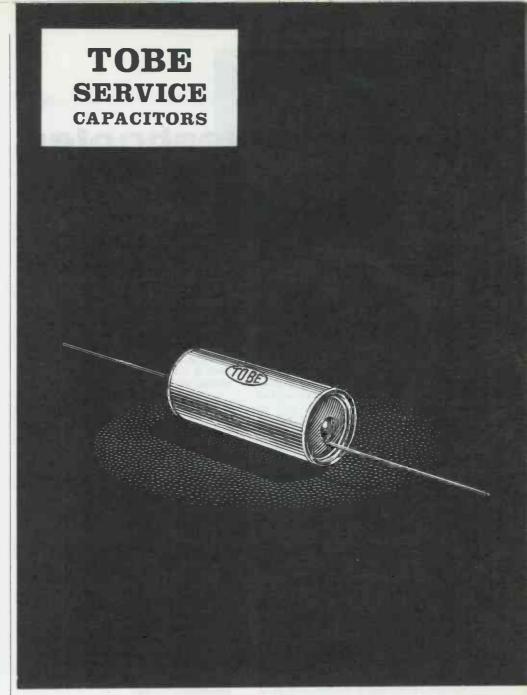
Watch Out for Mr. Messy

If a "messy mechanic" inveigles his way into your employ, there isn't much you can do to repair the bad reputation he engenders. We paid \$50.00 for a rug which was ruined by a hot soldering iron, but still we lost the customer—and some of her friends.

In another case, the customer left things just as they were when our "messy mechanic" left her home. She came over to the shop and insisted that someone accompany her to see the "mess." The back was on the floor, the high voltage cage was off and stuck into the speaker compartment, and slivers of solder were imbedded in the flooring.

We find that prevention is the only remedy for handling situations like this. For the first week all new men are accompanied by the service manager. Thus, we find out how they operate, and the "messy" ones either mend their ways pronto, or they are politely dropped!





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Picture Bends

I am servicing a General Electric Model 17C103 with a bend in the picture. On one station (Channel 2) it weaves slowly, beginning at the bottom and slowly working up through the picture. The hints given in your "Suffering From the Bends" article in the January, 1958 issue have been carefully followed, but the trouble has not been completely cured. I have checked all filters and have replaced two of them, and all tubes have been checked by substitution.

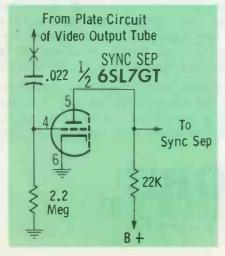
LOREN TIMBERMAN

Springfield, Ohio

It sounds as though hum interference is getting into the horizontal AFC and oscillator circuits, so the tests you have made thus far have been on the right track.

· Have you tried substituting more than one tube at a time? This is sometimes necessary because two or more tubes in the same set will occasionally develop heater-to-cathode leakage. The symptoms are the same as if the leakage were present in only one tube.

Try to save some time on this stubborn problem by isolating the trouble to either the RF-IF-video or the syncsweep portions of the set. This is done by disconnecting the input to the sync circuits (at the point marked with an X on the diagram), and seeing whether or not you can momentarily bring in a bend-free picture by careful adjustment of the controls. If you can make the bends disappear, the trouble is probably ahead of the sync amplifier.



Unusual Instructions

While working on an Emerson Model 686F, I found a notation on the "Photofact" schematic that said, "Picture tube removed for measuring voltage and resistance." This is the first time I have run across any instructions of this kind. What is the reason for this note, and does it mean physical or electrical removal, or both?

PAUL J. TATE

Wattsburg, Par

The note means that the tube was removed both physically and electrically from the chassis. This was done to eliminate the shock hazard presented by the metal picture tubes used in many Model 686F sets. Voltage readings should be about the same whether the picture tube is left in place or removed.

Ion Trap Placement

I have just put a new RCA 24VP4A picture tube in a Philco Model 24B6104. When I reinstalled the original ion trap, I had to move it up against the picture tube base to get maximum brightness. What causes this unusual situation? Is it all right to leave the ion trap in this position, or should I get a magnet of less strength as a replacement?

STEVE GRESKEVITCH

Elm Grove, W. Va.

This condition is not too unusual, especially when there is some slight difference between the original and replacement picture tubes. The new one which you installed may be a "compromise" type designed to work satisfactorily in place of a 24CP4A, 24VP4A, 24TP4 or 24ADP4; in this case, the ion trap magnet might well have to be placed in an unusual position even though no defect is present in either the tube or the magnet.

You might try using an adjustable magnet (such as J. W. Miller 6295) to see if you can get an improvement in performance; however, the old ion trap, adjusted to produce maximum brilliance, should give satisfactory results.

Low B+

I am having considerable difficulty getting sufficient width in a Motorola TS-52 chassis. The flyback is an autoformer with no width control. The voltage from the B+ power supply, meas-

ured at the speaker field input terminal, is supposed to be 275 volts; but I read only 150 volts at this point, with all other B+ voltages proportionately low. Would that cause the condition I have described?

I have checked many capacitors and resistors, and have tried new filter capacitors with no effect. I also checked the two selenium rectifiers in the B+supply and even transposed them with no increase in voltage.

C. BERNARD SMITH

Paradise, Calif.

Correcting the B+ trouble should definitely take care of your width problem. Instead of transposing the selenium rectifiers, try substituting a new pair; both units may be bad even though they might have checked OK. If new rectifiers don't restore B+ to the normal value, you probably have a short somewhere in the B+ system. Disconnect first one branch of the B+ circuit and then another until the voltage comes up to normal. The last branch disconnected will be the one to check for shorted components or leakage to ground.

Pie-Crust Effect

I am having trouble with an Emerson Chassis 120144-B which employs a metal picture tube. The symptom is a displacement of horizontal lines or pictrust effect, and the trouble persists even though I have made extensive checks in the horizontal oscillator and AFC stages.

On the top of the picture-tube rim are two metal clamps which are part of the hardware used to fasten the picture tube to the chassis. Scraping a metal screwdriver blade across these clamps seems to aggravate the trouble. I cleaned all the insulators on the bell of the picture tube, but this did not clear up the condition; nevertheless, I still suspect that the distortion of the horizontal lines in the picture could be due to high-voltage arcing around the face of the picture tube. If this is occurring, how can I eliminate it?

R. W. GREGWARE

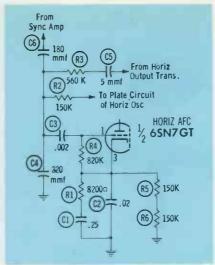
Troy, N. Y.

If possible, try substituting a 5AXP4 or 8XP4 check tube for the metal picture tube. Your suspicions will be borne out if the pie-crust symptoms do not appear on the check tube, and then you can keep on checking for trouble in parts associated with the original CRT. You might cure the symptom by completely replacing the plastic "boot" or mounting ring around the face of the tube.

Arcing in or around the high-voltage cage can sometimes cause a symptom similar to pie-crust effect in the picture. You may be able to locate such arcing visually by making a close inspection of the receiver in a darkened room. The 500-mmf, 20-kv high-voltage filter capacitor could be arcing internally, and it should be replaced if it heats up in operation or if you are not sure that it is in good condition.







Another?

Our shop has taken in a Hallicrafters Model 680 in which parts of the picture take on a jagged appearance. The same effect appears in the edges of the raster. We've replaced a number of capacitors, including all those in the horizontal AFC and oscillator stages, but get nowhere. With the brightness control retarded, the effect is not bad; when it is advanced, the trouble is worse. Can you suggest a cure?

JAMES I. MILLER

Chetek Sales and Service Chetek, Wis.

Your trouble may be due to high-voltage arcing, as discussed in the previous item. It is also possible that the AFC stage is not working properly, even though all capacitors in the circuit seem to be in good condition. Referring to the diagram, double-check R1 and C1. Malfunction of this RC combination (the anti-hunt circuit) is one of the most common causes of the jaggedness in the picture which we know as pie-crust effect.

It is a good idea to use a scope to check the signal being delivered to the AFC tube by the sync amplifier. If appreciable amounts of video, hum or noise are present in this signal, they will tend to interfere with AFC operation. Disconnect R2 and R3 from the AFC grid circuit and attach a low-capacitance probe from the scope to the junction of C3 and C4. The signal at this point should be composed mainly of clean sync pulses.

Tape Squeak

On my tape recorder, a squeaking noise comes from the supply reel during playback, especially toward the end of the recording. What can be done to cure this?

KASMIER J. KULESHA

Teaneck, N. J.

One edge of the tape is probably rubbing against the outer edge of the supply reel as the tape unwinds. You may be able to eliminate the noise by changing the height of the supply reel relative to the tape guides. (Do this by adding or removing shims underneath

the supply spindle.) Also be sure that this spindle is perfectly parallel with the tape guides and is not wobbling on its axis. In addition, any warped reels should be replaced with good ones. You might benefit from trying different types of reels to see which ones work best on your machine.

Hot-Chassis Servicing

Although an isolation transformer is recommended for servicing "hot-chassis" TV sets, it is too much of an extra load to carry on home service calls. Can a VOM be used on a transformerless set in the home without damage to the meter?

JAMES KOLOCOTRONIS

No Picture No Sound TV-Radio Service University City, Mo.

Yes, you can use a VOM on a transformerless receiver without injuring the meter—as long as you don't permit contact between earth ground and metal parts of your instrument. But beware of "tickles" from the TV chassis and from exposed metal parts on the meter.

The VOM is relatively safe for use with an unprotected chassis because this type of meter is self-contained and affords no return to the AC line. But AC-powered test equipment (with line cord) is dangerous to use on a "hot" set because there is a risk of causing a direct short across the power line. Many people have been getting by with using a VTVM or scope on a non-isolated radio or TV chassis, since most test instruments are transformer-powered and thus provide their own isolation. But suppose that some defect should develop in the test equipment, allowing severe leakage between the power line and the chassis? If you happen to insert the AC plug a certain way and then connect the instrument chassis to a "hot" TV chassis-POW!

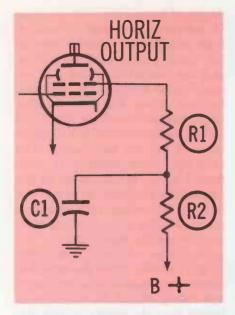
No High Voltage

A Silvertone Model 106 has no high voltage. The cathode resistor of the horizontal output tube overheats, and the cathode and grid voltages are both approximately 100 volts DC. Screen voltage is correct, and a normal arc is present at the plate cap. Turning the horizontal drive trimmer has no effect on the grid voltage, and the signal at the grid measures only 8 volts p-p. The flyback checks OK, and the horizontal output and damper tubes have been substituted without success.

HARRY L. MERCER

Mercer TV Service Greensboro, N. C.

The horizontal output tube is over-conducting, probably because of a lack of proper drive signal. The waveform at the grid should have an amplitude of over 50 volts p-p instead of the 8 volts you measured. Remove the output tube from its socket and recheck the drive waveform; if it is still low in amplitude, look for trouble in the oscillator circuit or in the coupling circuit between oscillator and output stages.



Snivets!

On a 17" Crosley Model F-17TOLU, reception on UHF Channel 17 is always accompanied by what appears to be Barkhausen oscillation, except that the interfering line is about 4 inches from the right side of the picture. This line is present whether or not I use an antenna. I have tried different 6AF4 and 6T4 tubes, have checked shields and shielded leads, and have tried placing an ion trap on the 6BQ6 horizontal output tube, but have accomplished nothing toward solving the trouble.

DON THOMPSON

Buffalo, N. Y.

Your problem sounds like a rousing case of snivets. This effect results when some oscillation within the receiver is picked up by the tuner. In your case, it is probably riding in on the antenna lead to the UHF tuner. One approach to the problem is to prevent pickup of the spurious signal on this lead. Try various combinations of the following: Shorten the lead, dress it away from the chassis and picture tube, or shield it.

The alternative remedy is to remove the snivets at their source. They may disappear if you replace the horizontal output tube with one in which the "knee" in the plate-current characteristic curve occurs at a less critical point. (Since this "knee" varies among individual tubes of a given type, you might try several different tubes of the same type as the original.)

In some cases, you can kill snivets by slightly rewiring the screen circuit of the horizontal output tube as shown in the diagram. Replace the dropping resistor with two separate units, R1 and R2, and connect the screen bypass capacitor C1 to their junction. At first, make R1 equal to 1000 ohms and use whatever value of R2 is necessary to make the sum of R1 and R2 equal to the value of the original resistor. This arrangement introduces some degeneration at the screen grid. Better results may be obtained at times by raising the value of R1 and lowering that of R2 accordingly.

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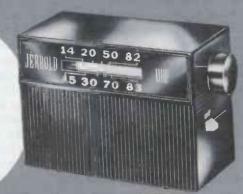
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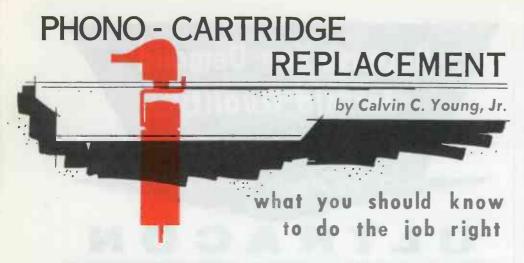
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LOOK TO JERROLD FOR AIDS TO BETTER TELEVIEWING

June, 1958 · PF REPORTER 37



Testing the Cartridge

The first step in any replacement procedure should always be a critical evaluation of the suspected component—the phono cartridge is no exception. Just how do you "go about" testing a cartridge? Well, it depends on the type of cartridge and the instruments you have available. Needed items are a stylus inspection microscope (50 power or more), an audio test record which has bands of pure audio tones at various sound intensity levels, and a sensitive AC-VTVM.

Since your audio test record must be dependable to the *nth* degree, never use it with a needle which is not known to be perfect. The first step, therefore, is to check the customer's stylus and replace it with a new one if it shows any wear at all. This eliminates the possibility of damaging the test record (or further damaging those owned by the customer) and at the same time corrects for reduced output caused by a defective stylus.

The next step is to check the cartridge output voltage. With the cartridge supported in the tone

TEST
RECORD
PICKUP
OR
SCOPE
PICK UP LOAD
RESISTOR

Fig. 1. Test setup for checking cartridge output with a VTVM and test record.

arm, place the test record on the changer and check the voltage output across a load resistor as shown in Fig. 1. A sensitive scope (10 millivolts/in.) can be used in lieu of the AC-VTVM. With the scope gain at maximum, a variable-reluctance cartridge should produce a trace from 1" to 3" high at the test frequency of 1,000 cps. This corresponds to the equivalent .01 to .03 volts which will be registered on the AC-VTVM. The output voltage of ceramic cartridges is generally between .5 volts and 1.2 volts, while the output of crystal units will vary from about .5 volts to 5 volts. Generally speaking, the cartridge used in systems having push-pull audio output stages will have outputs of 1 volt or less, and the cartridge used in the 2- or 3-tube, 3-speed player will have between 2 and 5 volts output.

In case you don't have either a high gain scope or a sensitive AC-VTVM, the cartridge output can be tested using the setup shown in Fig. 2. The amplifier may be either the one in the customer's system, or a test unit of your own. The important thing is that it be

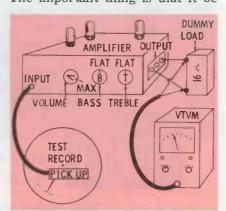


Fig. 2. Alternate test setup involves use of test record, amplifier, and VTVM.

designed to operate with the type of cartridge you wish to test. A high gain preamp stage is needed for testing magnetic cartridges, and the correct cartridge load resistor must be used. In addition. be sure to set the tone controls to the flat or zero-db positions and switch in the correct equalization network for the test record. The cartridge load resistor is connected across the cartridge in the customer's amplifier, so if you are using a laboratory test amplifier, make sure the corresponding component has the same value.

The value of the dummy load (Fig. 2) should equal the amplifier output impedance, and the wattage rating should be equal to or better than the power output rating of the amplifier. The output of the cartridge should be enough to drive the amplifier to its full output level. If you are using the customer's amplifier for the test, or if you have the correct equalization for the cartridge, test the output voltage at several other frequencies between the lowest and highest handled by the cartridge. The frequency response of the better ceramic and crystal units will extend from 50 cps to 10,000, 12,000 or even 15,000 cps, while the response of the high output cartridges used in the small 3-speed players will be limited to the range of 50 or 75 cps to 7,000 or 8,000 cps. The range of magnetic or variable-reluctance units will extend to 20,000 cps in some cases, and will usually respond to at least 15,000 cps.

Selecting the New Cartridge

Naturally, one of the first considerations in choosing a replacement is whether or not the cartridge will fit into the pickup arm. In the "will-fit, won't-fit" category are mounting centers, cartridge length, cartridge width, clearance for front turnover knob, hole in top of arm for needle turn-around knob, and weight.

If the existing cartridge employs a front turnover knob, the the same style should be used for replacement purposes to avoid the unsightly hole which would be visible in the end of the tone arm. The same thing goes for cartridges with the top knob. Some tone arms, designed for miniature cartridges, are very narrow through

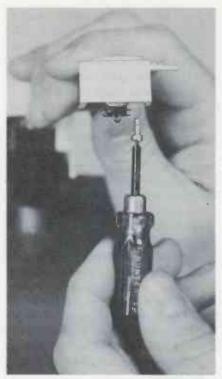


Fig. 3. Use of $2\frac{1}{2}$ " screwholding screwdriver speeds installation of cartridges.

the cartridge mounting area and naturally will not accommodate the larger cartridges. Even when there is enough room for the cartridge, its mounting centers usually won't match the tone arm facilities. The two most common mounting centers for phono cartridges are ½" and 5%", and some are designed to be used with either

The needle size is another physical consideration, there being four styles in current use; the .7 mil, 1 mil. 2.5 mil and 3 mil. The .7-mil size is being used in all of the new stereo 45/45 cartridges, the 1-mil sizes for LP (33 or 45 rpm), the 3 mil for 78 rpm and the 2.5 mil is used in non-turnover type cartridges for 3-speed players. The 1-mil and 3-mil combination is employed in 3-speed turnover cartridges. The needle material (osmium, sapphire, and diamond) affects only the life expectancy of the needle.

In addition to the physical aspects just mentioned, the frequency response and output voltage of the cartridge must be considered. You can't replace a 5-volt output cartridge having a 75-to 7,000-cps range with one having a .5-volt output and 50to 15,000-cps range without introducing severe troubles. The power output will be greatly decreased, and distortions (hum pickup) will be introduced. By the same token, replacing a .5-volt output, widerange unit with a 5-volt, narrowrange unit will result in overloading and reduced frequency response.

What About Stereo?

Since stereo records are now on the market (more than a dozen record manufacturers have obtained cutters based on the Westrex 45/45 system), question your customers regarding their future intentions toward stereodisc operation. Anyone intending to convert to stereo within 3 to 6 months should be sold one of the new stereo cartridges. These are offered by most cartridge manufacturers and are fully compatible with monaural systems. As a matter of fact, monaural permormance will even be improved in many instances.

Installing the New Cartridge

Once the replacement cartridge has been selected, the hard part is over, and only the physical installation of the new unit is necessary to complete the job. In this respect, there are a couple of hints that will help you to avoid trouble.

Heat is the enemy of all cartridges, and temperatures above 45°C (113°F) will ruin a crystal; therefore, make it a rule never to solder anything on a cartridge. If the wire breaks, remove the terminal connector before attempting to resolder the junction.

Some tone arms don't raise high enough to permit a standard 1/8" × 6" screwdriver to be used in installing the new cartridge. Even if it does, you may have trouble getting the screws started because they are so short. Use of the 21/2" screwholding screwdriver shown in Fig. 3 is an answer to both problems. The tool is useful on all screws from No. 00 to No. 3.

The last point we want to cover is tracking force. Regardless of whether an exact replacement is used or not, always check to make sure that the proper tracking force for the new cartridge is being applied. If it isn't, the cartridge won't work right and distortion, low output, excessive needle wear and damage to the records will be the result.





notes on TEST EQUIPMENT

Informative reports from the lab

by Les Deane

Troubleshooting Generator

The piece of equipment shown operating in Fig. 1 is a product of B & K Mfg. Co. of Chicago. Referred to as the Model 1075 "Television Analyst," the instrument is capable of generating RF, IF, or video signals which will reproduce pictures or patterns on the screen of any TV receiver. In addition to being a portable TV transmitter (by means of a flying-spot scanner mechanism), the generator also develops all the necessary test signals for use in a complete signal substitution technique to isolate trouble in a defective receiver.

Specifications and features are:

1. Power Requirements—117 volts AC, single-phase, 60 cps; line fuse and "Off-Standby-On" switch with panel indicator pro-

- 2. RF Output-video-, sound-, and sunc-modulated carriers for all VHF channels (2 through 6 on fundamentals and 7 through 13 on harmonics); RF attenuator and horizontal frequency controls provided.
- 3. IF Output-video-, sound-, and sync modulated carriers for IF ranges of 25 and 45 mc; continuous tuning provided on front panel.
- 4. Video Output-video-sync signal of either polarity available at separate output jack, terminal-voltage limitation 350 volts; polarity switch and video control provided.
- 5. Sound Output Internal 400cucle modulation of FM carriers, 400-cycle tone signal also available at separate jack; in-

- put jack for external audio modulation on front panel; additional output jack for 4.5-mc signal with internal or external modulation; gain control for external audio source provided.
- 6. TV-Sweep Output vertical and horizontal driving pulses available at separate output jacks; horizontal frequency control on front panel and vertical amplitude control on side panel.
- 7. Color Output-RF, IF, or video frequencies modulated by crystal-controlled offset color subcarrier; rainbow signal also available at separate jack labeled "3.58-mc Color — 4.5-mc Sound;" on-off switch for color rainbow display on front panel.
- 8. Other features—complete set of pattern slides, test leads, RF-IF cable, and special self-gripping probe tip are supplied with instrument.

I put the Model 1075 "Analyst" through its paces on some TV test chassis and found it to be a very different and interesting piece of equipment. In general, the unit is designed to be used in troubleshooting a receiver by signal substitution. The instrument generates all the necessary signals, including RF, IF, video, sound, sync, and vertical and horizontal drive.

To supplement the list of specifications and familiarize you with the instrument's operation, the front panel is shown in Fig. 2. On the left side of the case, there are



Fig. 1. B & K "Television Analyst" introduces new signal substitution technique.



Fig. 2. Front panel of Model 1075 indicates its versatility in test applications.



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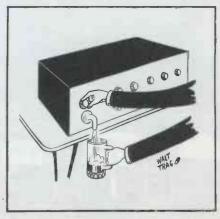
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also six screwdriver adjustments which include Beam Current, Horizontal Size, Vertical Size, and Vertical Linearity for forming and controlling the scanning tube raster. The two remaining controls are identified as Vertical Driving Pulse Amplitude and Sync Level. Most of these auxiliary controls and the centering magnets for the scanning tube are preset at the factory and should require little or no adjustment in the field.

Following instructions outlined in the manual, I calibrated the "Analyst" by using a normallyoperating receiver and a test pattern from a local station. Setting the controls of the receiver for proper synchronization, tuning, pattern size, linearity, and centering, I made the necessary adjustments to obtain a like pattern from the instrument without moving any of the receiver controls. This procedure thus matches the instrument's output with local signal and power-line conditions.

In order to check the RF-IF output of the unit, I placed a test pattern slide in front of the scanning tube, connected the output cable to the antenna terminals of a receiver, and adjusted the necessary operating controls until I obtained the pattern seen in Fig. 1. Switching from RF to IF, I found that I could easily signaltrace the receiver by injecting appropriate test signals at any stage input up to and including the video detector. When troubleshooting the tuner, I noted that either an RF or an IF signal could be applied to the mixer grid and, provided the mixer-oscillator was operating properly, the pattern would appear on the picture tube screen. If the local oscillator was at fault, however, only the application of an IF signal at this point

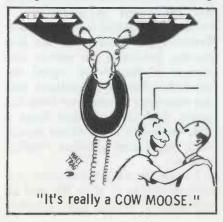


would produce a pattern.

Setting the unit up for a video output, I found I could check the video amplifier and output circuits by using a signal of the proper polarity. Switching the test lead from Video Output to 4.5-mc Sound jack and applying the test signal to the video amplifier, sound-IF amplifier, and FM detector circuits in succession, I was able to check the capabilities of these stages in handling the sound signal. Use of the 400-cps tone signal from another front-panel jack also permitted me to make a check of the audio section.

To make use of the test signals available at both vertical and horizontal driving-pulse jacks, I disabled the vertical and horizontal oscillators in one of the test chassis and fed the driving voltages from the "Analyst" to the grids of the sweep output tubes. Since the output circuits were operating normally in this case, I obtained a complete raster on the picture tube screen. It occurred to me that this form of signal substitution would be extremely helpful to TV technicians, especially when loss of horizontal sweep is encountered and the oscillator plate voltage is supplied from boost B+. In this situation, the technician often has difficulty isolating the fault to either the oscillator or output section.

The rainbow color signal generated by the "Analyst" will modulate either the RF or IF output signal and can be used to localize troubles in a color set. In addition, a 3.58-mc offset subcarrier is available for direct application to the video detector, video amplifier, bandpass amplifier, or the grids of low-level demodulators. The instruction manual gives a complete discussion of various ap-







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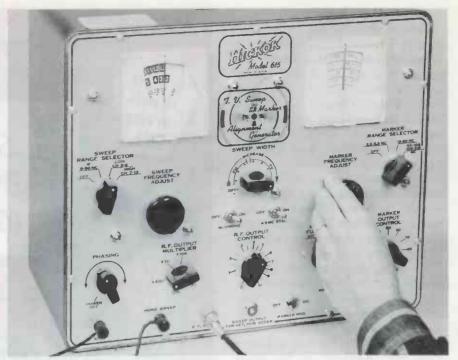


Fig. 3. Hickok Model 615 TV sweep and marker alignment generator.

plications for the instrument, including static and dynamic convergence adjustments for color, adjusting picture linearity and size, checking picture resolution, and displaying patterns or messages on the screen of any TV set.

Of further interest is the fact that B & K will modify existing Model 1000 "Dyna-Scan" units to incorporate all the features of the Model 1075.

Sweep-Marker Generator Speeds Alignment

Hickok Electrical Instrument Co. of Cleveland has recently introduced a new sweep and marker alignment generator to the electronic service field. Pictured in Fig. 3, the Model 615 is specifically engineered for VHF and IF alignment work.

Specifications and features are:

- 1. Power Requirements—105/125 volts AC, 50/60 cps, power consumption 25 watts at 115 volts.
- 2. Sweep Output—.07 volts rms for IF band of 0 to 50 mc and TV channels 2 through 6; .12 volt rms for channels 7 through 13; flat within 0.1 db per mc.
- 3. Sweep Width variable from zero to 15 mc in 9 steps for all FM and TV alignment requirements.
- 4. Output Impedance—90 ohms at terminals of output cable, 300 ohms obtained by using type 75

Adapter accessory.

- 5. Marker Output .2 volt rms from 2.5 to 5.5 mc, .2 volt rms from 19 to 50 mc, .5 volt rms from 54 to 108 mc on fundamentals, and 108 to 216 mc on harmonics; 4.5-mc crystal oscillator provides simultaneous sound and picture markers; 900- cycle amplitude modulation and separate output control provided; marker accuracy within 0.5% at any frequency.
- 6. Other Features—internal blanking provides base reference line; separate control for phasing of horizontal sweep signal applied to scope.

When investigating the Model 615, I checked the RF and IF response of one of our TV test receivers by setting up the generator and a scope according to procedures outlined in the operating instructions. After making the proper connections and permitting the equipment to warm up, I turned the control labeled Sweep Frequency Adjust until the dial pointer indicated the center frequency of the sweep signal desired. Incidentally, I noticed that the new-type pointers on both the sweep and marker dials have a thin knife-like edge which practically eliminates parallax reading errors.

I obtained very satisfactory response curves in both RF and IF operations. Using the variable

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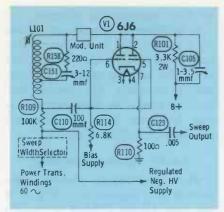


Fig. 4. All-electronic sweep-frequency circuit found in the Hickok Model 615.

marker and the 4.5-mc crystal oscillator, I found it easy to identify picture and sound RF carriers on the scope curve. The instruction manual presents detailed procedures on stage-by-stage, staggertuned, and over-all IF alignments as well as sound-IF, discriminator, and tuner alignments.

In looking over the 615's schematic (Fig. 4), the first design feature that caught my eye was the manner in which the FM, 60-cycle sweep is developed. The system is strictly electronic—with no moving parts.

The FM oscillator V1 operates over the range of 175 to 225 mc and is continuously tunable by means of L101's variable core, which is activated by the sweep frequency adjustment on the front panel. To obtain sweep modulation of this oscillator, a 60-cycle voltage is applied through R109 to the tank circuit formed by L101, R158, and C151. The modulation unit shown in the plate circuit is effectively across this tuned tank, and since it is a special reactor, it causes the frequency of the oscillator to vary above and below the tuned frequency. The frequency swing depends on the amplitude of the AC signal chosen





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by the sweep-width selector.

In addition to the circuit shown in Fig. 4, the instrument also houses two fixed oscillators, one at 225 mc and the other at 275 mc. which complete the sweep frequency range by heterodyne action between their outputs and the sweep oscillator signal.

Leaky, Open, or Shorted?

The instrument shown connected to a capacitor in Fig. 5 is the new Model CRA-2, a capacitor-resistor analyzer now being offered by Pyramid Electric Co., North Bergen, N. J. This piece of equipment is especially designed for use in checking capacitor values and quality as well as for taking very high resistance measurements.

Specifications and features are:

- 1. Power Requirements 117 volts, 60 cps; power "on" indicator on front panel.
- 2. Capacitance Measurement 4 ranges covering from approximately 10 mmf to 2,000 mfd; combined Wien and Wheatstone bridge-circuit operation; capacitor discharge button on front panel.

3. "Quick Check"—a speedy test for open, shorted, and intermittent capacitors of all types in or out of circuit; special test

leads supplied.

- 4. Electrolytic Leakage—panel control provides for variation of applied voltage up to 600 volts DC; leakage current monitored on either 5- or 50-ma meter scale; typical leakage readings given in manual.
- 5. Power Factor—determined by setting of separate 0 to 65% panel control; typical powerfactor percentages given in manual.
- 6. Resistance Measurement insulation resistance and capacitor-leakage resistance up to



Fig. 5. Pyramid Model CRA-2 is engineered for testing all types of capacitors.



Fig. 6. Close-up view of the Model CRA-2 meter and resistance-capacitance scales.

20,000 megohms indicated on meter scale; vacuum-tube ohmmeter circuit employed.

7. Size and Weight— $16\frac{1}{2}$ " \times 12" \times 9", 15 lbs. shipping weight.

I had the opportunity to check out a Model CRA-2 recently, and you can see from the stack of capacitors I used (Fig. 5) that it certainly received a good workout. The capacitors selected were typical units found in radio and TV applications and, although most of them were of known good quality, a few were decidedly defective.

One test afforded by the CRA-2 is the "Quick Check." To perform this operation, I first placed the function selector in the Quick Check position and plugged the appropriate test leads in the two Quick Check pin jacks. Turning the instrument on and letting it warm up for a minute, I then adjusted the voltage control on the front panel until the meter pointer read near maximum on the right end of the scale. This meant that the pointer was now resting in the region marked BAD (see Fig. 6).

My next step was to connect the test clips across the capacitor to be checked. After doing so, I then observed the reading on the meter. In this case, the pointer swung to the left and registered in the GOOD region of the lower scale—indicating that the capacitor was not open. Fluctuation of the pointer would have indicated that the unit under test probably had an intermittent condition. If the capacitor had been completely open, the pointer would have remained in the BAD portion of the scale.

After the open test, I made a check for shorts. Since the value



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of the capacitor was supposed to be between 100 and 2,000 mmf, I merely depressed the panel pushbutton labeled L and observed the GOOD-BAD scale once again. For tests of capacitors between the values of 2,000 mmf and 50 mfd, the button marked H should be depressed. Units with a larger value than 50 mfd will usually indicate a short, though perfectly good, due to their low resistance at the test frequency. These units, however, are generally electrolytics, and the leakage and power factor measurements performed by this instrument are the most important factors in determining

The Analyzer's meter face and a portion of the capacitance-resistance dial are clearly shown in Fig. 6. Note the meter ranges—including the megohm scale, two current and voltage ranges, and the *Quick-Check*, *GOOD-BAD* indications.

their worth.

Wide Range Color-Bar Generator

An instrument designed specifically for color TV servicing is pictured in operation in Fig. 7. The unit, shown perched on top of a color receiver, is the Model 430 color bar generator manufactured by Simpson Electric Co. of Chicago.

Specifications and features are: 1. Power Requirements—100/125 volts constant, 50/60 cps, spe-

- cial line-voltage switch provided; power consumption approximately 100 watts.
- 2. RF Output—modulated carriers for channels 2 through 6 on fundamentals and 7 through 13 on harmonics; maximum output greater than 10,000 microvolts; attenuator control of 15 db for channels 2 through 6; output cable provided.
- 3. Modulation or Video Output—luminance (Y), chrominance, color signal (NTSC standard), I, Q, I/Q, R-Y, B-Y, R-Y/B-Y, G-Y /90°, or burst/sync; chrominance phase accuracy ±5° (demodulator ±3° from absolute); chrominance and luminance amplitude accuracy ±10%; video attenuator range 0 to 3.5 volts p-p.
- 4. Types of Output positive or negative video, RF with or without 4.5-mc marker, 15,750-cycle sync pulse, and 3.58-mc sine wave.
- Color Bar Sequence—red, yellow, green, cyan, white, magenta, blue, and black.
- 6. Size and Weight—11" × 14½" × 16¼", 30½ lbs. approx.

The first two physical features which impressed me about this instrument were the colorful signal-selector dial occupying the whole upper half of the front panel, and the hinged side-door section shown in Fig. 8. The vivid colors circling the large function switch are not



Fig. 7. Simpson Model 430 is characterized by variety of NTSC output signals.

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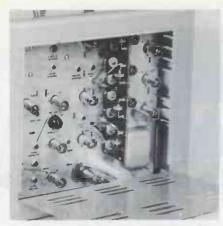


Fig. 8. Added feature of the Model 430 is easy access to tubes and adjustments.

merely for decoration. Nine of the eleven switch positions represent generated signals which reproduce some form of color pattern on the picture tube. Each color symbol on the panel therefore indicates the color or color combination to be expected when the set is operating properly. Too, these color frames are large enough to be easily compared with screen patterns in making checks for hue and saturation.

As can be seen from Fig. 8, all tubes in the Simpson generator are available through the large access door, which hinges at the bottom and has two snap locks at the top. There are only three adjustments other than the function switch on the front panel of the instrument: the output attenuator, channel tuning knob, and the offon signal output selector. Across the bottom of the panel are four output connectors for Video, RF, 15,750 cps, and 3.58-mc. A twoposition slide switch is also located on the panel to permit turning off or on a 4.5-mc marker for synchronizing tuning between generator and receiver.

As I made use of this precisionbuilt instrument, I found that its color signals were ideal for checking over-all response and matrixing. In addition, it can be used to check chroma levels at the picture tube and test delay line operation, as well as for many other color tests and adjustments. The NTSC signals generated by the Model 430 make the unit quite suitable for shop-bench or laboratory use, and its moderate weight and sturdy carrying handle serve to make it portable for use on home service calls.





ANALYZING THE VERTICAL CIRCUIT

a point by point check

It is often difficult to pinpoint a fault in the vertical circuit to a component part, or even a stage. One good reason for this is that several stages (or sections of the circuit) can cause the same (or similar) abnormal picture symptoms. Here's an analysis of the symptoms that result from the breakdown (or change in value) of every single component in a typical vertical circuit. For the most part, the information is applicable to comparable components in other vertical circuits.

Examining the Circuit

Fig. 1 shows a typical vertical circuit including waveforms and pertinent DC voltages. For purposes of analysis, the circuit is

divided into four main sections; the integrator, oscillator, output, and deflection yoke. The integrator integrates (or forms a sawtooth from) the vertical sync pulses supplied by the sync amplifier. The integrator output is a 60-cps sawtooth voltage which is used to pulse the vertical oscillator. The vertical oscillator generates a "peaked" voltage, and, under free-running conditions, inherently oscillates at a frequency slightly lower than the vertical sweep rate of 60 cps in order that it may be triggered by the 60-cps integrator output voltage.

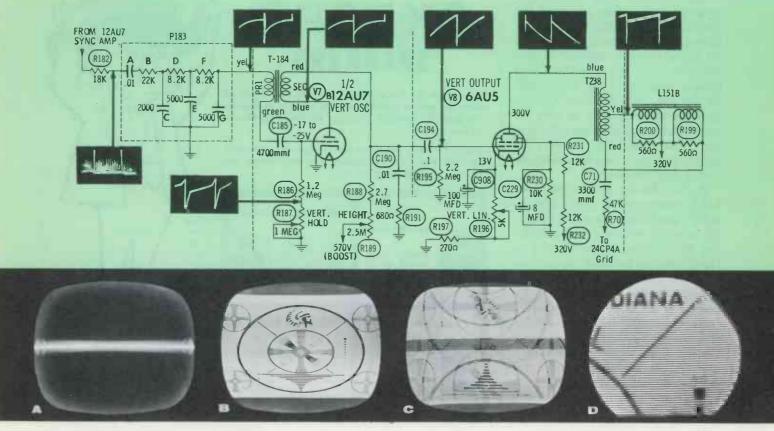
The oscillator output is transformed into a sawtooth-type voltage by the C190-R191 combination (the sawtooth-forming network) before being fed to the

vertical output tube. The output circuit shapes this voltage, "peaks" and amplifies it before applying it to the vertical yoke windings. Here, the essentially trapezoidal voltage produces sawtooth current, from which a magnetic deflection force is derived to produce vertical beam scan.

General Trouble Analysis

Sometimes, it is easy to pinpoint a trouble to a section (and even to a component part) of the vertical circuit; nevertheless, you should at least obtain an idea of which parts of the vertical circuit are responsible for the various abnormal picture symptoms. Table I is keyed to the accompanying picture symptoms to help you isolate the trouble to specific sec-

Fig. 1. Vertical circuit used in Stewart-Warner Model 24C-9370A.



tions of the vertical circuit.

The "Video or Sync Separator" column in Table I indicates that these circuits also can be responsible for the abnormal picture symptoms shown. Why should they cause troubles such as loss of vertical sync, whereas they do not cause loss of horizontal sync (by itself), even though the video and sync separator circuits feed both vertical and horizontal sync circuits? The answer is simply that the horizontal sync system employs AFC, whereas the vertical sync circuit does not. Thus, a sync separator tube, for example, can be just weak enough to affect vertical sync adversely, but not horizontal sync.

Table I indicates that picture symptoms involving vertical height are likely to be caused by the vertical output or vertical yoke circuits; nevertheless, it is possible for the vertical oscillator (and even the vertical integrator) to cause such troubles. To determine whether the oscillator (or circuits preceding it) or the output stage (or the yoke circuit following it) is causing the trouble, use the following test procedure.

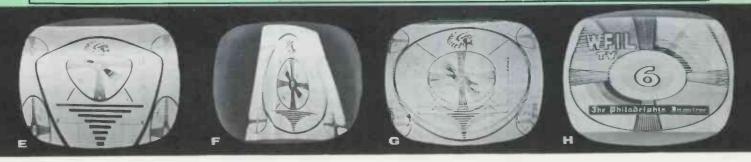
Inject a 60-cps signal into the vertical output tube grid. If there is little or no vertical deflection, the output or yoke circuit is likely to be defective. On the other hand, if a noticeable change in deflection results, look for trouble in the oscillator or preceding circuits. The 60-cps signal can be obtained from any signal generator. In fact, it can be obtained directly from the filament supply of the receiver itself. In the latter case, however, use caution in series-string sets since the voltage will range up to 110 volts or more, depending on the point you use as a supply. Also, use a .1-mfd blocking capacitor to protect the filament circuit. The amount of deflection obtained by using this method will vary from an inch or so to several inches, depending on the amount of voltage applied to the output grid.

Waveform and Voltage Checks

The waveforms and voltages indicated in Fig. 1 are typical of those found in many vertical circuits. Whenever possible, use the manufacturer's service notes (or

PICTURE SYMPTOM	SEE PHOTO	VIDEO OR SYNC SEP.	INTEGRATOR	VERT. OSC.	OUTPUT	VERT. YOK
Loss of Vert. Sweep	(A)	no	no	possible	most likely	likely
Reduction in Height	(B)	no	possible	possible*	most likely	likely
Loss of Vert. Sync.	(C)	likely	likely	likely	possible	no
Poor Interlace	(D)	possible	most likely	possible	no	no
Improper Height & Lin.	(E)	no	no	likely**	most likely	likely
Vertical Trapezoid	(F)	no	no	no	possible	most likely
Vertical "Jitter"	(G)	likely	likely	likely	possible	no
Vertical Retrace Lines	(H)	most likely	no	possible * * *	possible * * *	possible * * *

- * Only if feedback from output stage to oscillator is used.
- * * Especially sawtooth-forming network.
- *** Only if vertical retrace blanking circuit is used.







similar literature) to obtain precise waveshapes and p-p or DC voltages.

On the subject of voltages, little attention is paid to the measurement of boost voltage when it feeds the vertical oscillator and/or vertical output plate circuits. In some cases, a boost voltage loss of only 5 to 10% can cause improper vertical operation and yet not affect horizontal circuit operation noticeably. This is especially true when the design constants of the vertical circuit are critical. A drop in boost voltage is most likely to be caused by a fault in the flyback circuit, even though a vertical picture trouble exists. Don't be fooled!

Component Breakdown Analysis

Now let's analyze the functions of the various components in Fig. 1 and see what happens when each becomes faulty.

C185—Frequency*Determining Capacitor

If C185 shorts, the total capacity of the integrator circuit will determine the oscillator frequency (along with the grid circuit resistance). Since this capacity is greater than C185, the discharge time will increase, which will, in turn, decrease the oscillator frequency. Adjustment of R187, the vertical hold control, will not increase the oscillator frequency enough to make it operate properly. Multiple vertical images can result from such a trouble.

This trouble will not appreciably affect V7B DC grid voltage, which will remain at 17 to 25 volts negative, depending on the setting of R187. However, the p-p voltage of the signal at V7B plate will increase by about 20%.

It is not likely that slight leakage in C185 will cause any picture defects, since a minor change in frequency can be compensated for by the setting of R187; it is possible that R187 will compensate even for severe leakage in C185, although it may have to be set in an extreme position.

If C185 opens, there will be complete loss of vertical sweep. Although the oscillator may still function, its frequency will be very high, on the order of 500 cps. V7B plate signal will drop to less than 10 volts p-p, and the DC

voltage will increase about 50%. If the capacitance of C185 decreases, the oscillator frequency will increase, resulting in a loss of vertical sync and an apparent reduction in vertical deflection.

Integrator Components

If integrator capacitor C, E, or G shorts, capacitor A or resistor B, D, or F opens, the vertical sync pulses will not trigger the oscillator and there will be loss of vertical sync. The oscillator will operate at its inherent frequency (less than 60 cps). If capacitor C, E, or G opens, the oscillator frequency will increase, resulting in a loss of vertical sync, since these capacitors, in conjunction with C185, help to determine the oscillator frequency.

If capacitor C, E, or G drops in value, the hold control setting will be more critical and the oscillator will be more easily triggered by random noise pulses. Also, since the over-all time constant of the integrator will be reduced, horizontal sync pulses will charge the integrator capacitors and result in a loss of picture interlace. If resistor B, D, or F increases in value (or capacitor C, E, or G becomes leaky), the integrator time constant will increase and the integrator sync amplitude output will decrease, resulting in poor or touchy vertical sync.

R186 & R187—Grid-Leak, Frequency-Determining Resistors

If either resistor decreases in value, the oscillator frequency will increase and the result will be a loss of vertical sync. For example, if R186 (or R187) decreases to only a few ohms, the frequency may become as high as 120 cps. V7B DC grid voltage will be a very low negative value, and the plate signal voltage will be about 50% lower in amplitude. If the resistance of R186 decreases only slightly (about 10-20%), resetting R187 should restore vertical sync to normal.

T184—Blocking Oscillator Transformer

If a T184 winding opens or shorts, V7B will no longer function as an oscillator. Grid voltage will be zero or some small negative value. The picture symptom will probably be no vertical deflection, although it is possible that certain faults in T184 (such as a shorted grid winding) may result in some deflection with a loss of vertical sync. In this case, V7B behaves as an amplifier which amplifies the vertical sync pulses to produce the deflection.

R188 or R189-Oscillator Plate Load Resistors

If either resistor decreases in value, sawtooth-forming capacitor C190 will charge to a higherthan-normal value during vertical trace time. Thus, the picture symptom will be increased picture height and vertical nonlinearity. If R188 or R189 decreases to only a few ohms, severe vertical nonlinearity will result (compression at picture top and expansion at picture bottom and center). If R188 decreases by 10 to 20%, the change may be compensated for by readjusting R189 (the size control), although it may have to be set in an extreme position. The more R188 or R189 decreases in value, the greater V7B DC plate voltage will be. If either resistor opens, there will be no DC plate voltage and no vertical deflection.

C190-R191—Sawtooth-Forming Network

If C190 shorts, there will be very little or no vertical deflection and V7B plate voltage will be very low. If C190 is leaky, some vertical sweep will exist, but with foldover at the bottom. Oscillator frequency is likely to be higher than normal, resulting in a loss of vertical sync. If C190 opens or if R191 opens or increases appreciably in value, very little vertical deflection will result along with a loss of vertical sync; the deflection which is seen may also expand and contract in rapid succession. In this case, the oscillator frequency increases, possibly as high as 1 kc. A fluctuating V7B DC plate voltage will exist.

If C190 decreases in value, an elongated picture (scanning lines spread apart), together with vertical foldover, will result. Since C190 will charge to a higher value, the V7B plate signal amplitude will be greater than normal.

C194—Coupling Capacitor

If C194 shorts, reduced picture height, vertical foldover and nonlinearity will result. The reduced

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height is caused by the grid limiting of V8 and the decrease in V7B plate voltage. Vertical foldover is caused by the "flattening" off of the sawtooth portion of the sweep signal as shown in A and B of Fig. 2. Nonlinearity is caused primarily by V8 cathode-to-grid current through R188 and R189, which lowers V7B plate voltage. Abnormal voltage conditions exist as follows: V8 cathode voltage is much higher than 13 volts: V8 grid voltage is approximately the same as V7B plate voltage instead of zero.

If C194 becomes leaky, the picture will probably lock in at 60 cps or 120 cps. If it locks in at 60 cps, it is likely that the bottom portion of the picture will be cramped and the top of the picture will be expanded. If the picture locks in at 120 cps, reduced picture height and extreme vertical foldover will occur.

If C194 opens, no signal will be fed to V8 and there will be no vertical deflection. If C194 decreases in value, V8 grid signal will be less and there will be some vertical deflection.

R195—Grid-Leak Resistor

If this resistor opens or increases appreciably in value, there will be no vertical deflection. Normal deflection may occur (where the picture gradually increases in height) when connecting a VTVM between V8 grid to ground, since the VTVM provides a DC grid return.

C908—Cathode Bypass Capacitor

If C908 shorts, the sweep portion of the V8 plate waveform will become nonlinear (especially at the end of the sweep), causing foldover at the bottom of the picture. See Fig. 2C. R196, the vertical linearity control, will not have any effect on the picture. There will be no V8 grid-to-cathode voltage, and V8 plate voltage will be above normal.

If C908 decreases in value only slightly, reduced picture height will occur; however, normal height can be obtained by resetting R189 and R196. If C908 decreases in value appreciably, proper height and linearity will not be obtained by adjustment of these controls. If C908 opens, there will be about 25% loss in picture height.

R196 or R197—Cathode Bias Resistors

The presence of R197 insures that there will still be V8 cathode bias when R196 is set for minimum resistance. If R197 changes value, resetting R196 will compensate for the change; however, if R197 decreases appreciably

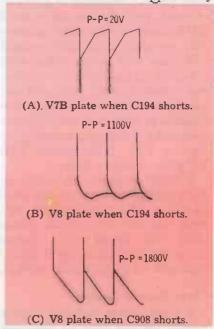


Fig. 2. Waveforms at V7B and V8 plates under specific trouble conditions.



This table of STANCOR'S exact replacement flyback coverage is based on an actual count of the models listed in the latest STANCOR TV Replacement Guide. Only exact replacement flybacks are listed. These percentages do not include flybacks that require chassis or circuit alteration. Actually, true coverage is even higher than these figures indicate since STANCOR covers all of the most heavily produced models.

Manufacturer	Stancor EXACT Repl. Flybacks	COVERAGE
Admiral	9	83%
Airline	11	81%
General Electric	1-4	95%
Olympic	4	83%
Philco	12	90%
RCA	11	91%
Silvertone	-11	74%
Zenith	14	97%



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in value, the excessive current through R196 may cause it to burn out.

C229 & R230—Screen Bypass Capacitor and Voltage-Dividing Resistor

If C229 is leaky, or if R230 decreases substantially in value, V8 screen voltage will decrease and picture height will be reduced. If C229 shorts, picture height will decrease to only a few inches, and the screen voltage will be zero; R231 and R232 will be burned. If C229 decreases in value, degeneration in V8 will occur, reducing picture height. Resetting R189 and R196 may restore the height if the decrease in value is not too great. If C229 opens, about 10 to 50% loss in height will occur, depending on the setting of R189 and R196. Normally, the screen signal voltage is about 1 volt p-p; with this trouble, it will be substantially greater.

R231 & R232-Screen-Dropping Resistors

If either resistor decreases substantially in value, the screen voltage will increase, the screen current will increase, the cathode (and bias) voltage will increase, and V8 will operate along the nonlinear portion of its Eg-ip curve. The result will be a decrease in picture height accompanied by picture expansion at the top (scanning lines spread apart), and compression at the bottom. If the loss in resistance is too great, there will be no vertical sweep.

C71-R70—Vertical Blanking Network

C71 functions to shape and attenuate V8 plate signal voltage into a retrace blanking pulse. If C71 loses capacitance, the blanking pulse amplitude will be reduced, resulting in visible retrace lines at higher brightness control settings. If C71 shorts, considerable current will flow through the brightness control circuit (CRT grid). Brightness will increase, retrace lines will show, and the picture may appear washed out. There may be a slight reduction in picture height, but only temporarily. Before you see it, one of the resistors in the CRT grid circuit will have burned out and CRT cathode voltage will bias it into cutoff (no raster). Subsequent failure or trouble with vertical sweep will be due to a faulty R199, since it may be damaged by the excessive current but is not likely to be the first to burn open. If C71 or R70 opens, vertical blanking will not take place, and retrace lines will be seen in the picture.

L151B & R119-R120-Yoke and **Damping Resistors**

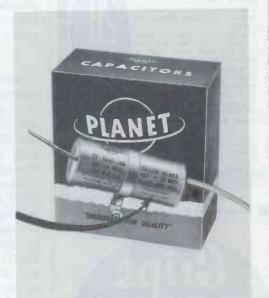
If a winding of L151B (or R199 or R120) shorts, a trapezoidal raster (difference in height at right and left) will be produced.

If L151B opens, a single, wavy horizontal line pattern will result. If R199 or R120 opens or increases in value, probably no noticeable effect will result.

T238—Vertical Output Transformer

If winding opens, there will be no V8 plate voltage and no vertical sweep. If T238 shorts, it will overheat and burn out. Picture height will decrease to a few inches or a single line as soon as the short develops, and no deflection will be observed once it burns open.

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Across the Bench

(Continued from page 10)

The receiver was again turned on (R100 still in the circuit) and grid and plate voltages in the multivibrator circuit were measured quickly. All were within close tolerance of what they were supposed to be. The receiver was momentarily turned off, an antenna was connected, and then the set was again turned on and waveforms observed at the AFC diode and the horizontal output grid. Only after all were known to be acceptable in waveshape and amplitude was it time to go back to the output circuit and solve the major problem.

$E = I \times R$

R100 was burned, but R101 remained intact-why? To find out. let's use a little Ohm's law. Call the 15K, 2-watt resistor R1 and the 22K, 1-watt resistor R2. We wish to find the normal current through both R1 and R2.

Normally, about 130 volts is applied across R1 and R2 equally, and their individual currents will be equal to the voltage divided by the resistance. Therefore i1 =130/15,000 or 8.67 milliamperes and i2 = 130/22,000 or 5.9 milliamperes. Observe that R1 has to handle almost half again as much current as R2, which is the reason for its higher wattage rating. With these currents, the wattage dissipations are about 1.1 and .7 watts, respectively. Actual measurement

of R1, however, indicated that its resistance had been reduced from 15,000 to 800 ohms because of being burned. Thus, as its resistance decreased, current increased until R1 was required to handle more than 160 milliamperes—or over 20 watts! Thus, it was no wonder that R1 burned faster as its resistance decreased. Meanwhile, R2 simply maintained its standard 22K value and was not harmed.

But Why Did R1 Burn?

Why did R1 burn in the first place? Consider what would happen if an interelement short developed in the 6BQ6. This could be cathode to grid or screen to plate, but our guess is that the short was between beam-deflection plate and screen grid-placing the top side of the screen resistors at ground potential. There would be a large amount of current drawn across the most vulnerable resistor, wouldn't there? And, in this instance, it happened to be the big, 2-watt R100.

Naturally, the fuse would blow -and replacement of it and the tube would seem to be the indicated remedy. This case history, however, is a reminder to look a little further than the end of your nose when a temporary short has caused abnormal currents to flow.

Same Current, Different Set

Actually, a fault of this kind is very easy to find in almost any type of electronic equipment (if you're looking for it, that is). Most

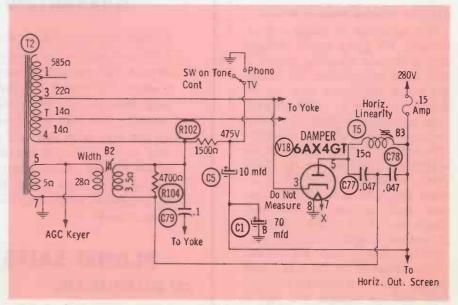


Fig. 2. Components in this portion of the deflection circuit were also checked.

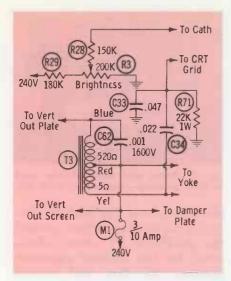


Fig. 3. Circuit containing retrace blanking network used in an RCA portable.

of the time an educated sniff will readily detect the trouble and a good braille reader can do the rest.

However, since the fine old days of wooden sailing ships, things have changed. Discovery was an excellent name—then. But in modern electronics, the simple term has given way to the complex, and that noun amounts to little more than another means toward an end. For after Discovery we have recovery, and then the hows and whys that collectively complete the solutions.

Let's tackle a 1957 RCA portable model 14S7071G with a KCS102F chassis and a KRK 22R tuner. There are two problems: first, 22K-ohm R71 is burned to a crisp; second, the customer complains of a very faint picture on channel 5. (In the particular locale, this is the weakest of the four allocated stations.)

The "Photofact" schematic in Fig. 3 shows that R71, C33, and C34 are all a part of the vertical retrace blanking network. A nega-

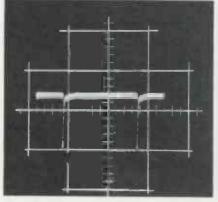


Fig. 4. Waveform of the vertical retrace blanking signal applied to the CRT grid.

tive pulse (Fig. 4) is derived from the vertical output transformer T3 and applied to the CRT grid. Note also that the plate of damper tube V12 is connected directly to the center tap of T3 and to one side of the deflection voke.

As you may have guessed, M1 was blown. A replacement unit wasn't much help-that blew also. But fundamentally, the extent of the trouble began to shape up.

Thinking Things Over

If you went searching along the 240-volt line through the entire receiver, you'd have an endless task and wind up with literally nothing accomplished. Continuity checks wouldn't help either. For the sake of a starting point, let's go back to burned Mr. R71. He has been so charred by the excess current flow that only the first red identification band is still visible. Tug on him and he breaks apart.

Another look at the schematic reveals a .022-mfd blocking capacitor (C34) between output transformer T3 and the CRT control grid. If C34 were good, you would have a perfect DC block between T3 and the 14RP4A picture tube V15. If you didn't, the woods could be full of strange things.

Well, let's crank up a good VTVM, bridge C34 and see what happens. Only .2 of an ohm-a rather shorted capacitor, wouldn't you say? OK-so you replaced R71, C34, C33 (to be sure) and M1-but don't forget the lesson we learned from the Magnavox. A dead short across C34 will cause the CRT grid to be positive with respect to cathode. Could the picture tube have been damaged before the fuse blew? Wouldn't hurt to use a good tube tester to check it out. And what about the lower portion of T3 and the vertical windings of the deflection yoke? The current that burned R71 also passed through them. Fortunately, the 3/10-amp fuse was adequate protection for them, and as it turned out, the picture tube also; but, as good technicians, it behooves us to think of these things and make sure we correct all the damage before returning the set.

Remember What the Customer Said

Speaking of correcting all the





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Fig. 5. Location of .68 mmf and injection voltage test point on KRK 22R tuner.

troubles, we now recall that the customer complained about channel 5. Connecting the receiver to an outside antenna and an oscilloscope to the plate of the 2nd IF through a demodulator probe, I checked stage gain and found it to be uniform for all channels except 5. Checks at the plate and grid of the 1st IF revealed the same thing. The difficulty was at once relegated to the tuner.

Some servicemen would throw in the towel at this point, willing to do almost anything to avoid tearing into a tuner. Actually, unless some monkey and a screwdriver got together on the oscillator and RF trimmers, troubleshooting the average tuner is no more of a problem than for any other TV circuit. The first step usually involves removing the protective radiation shield. In many cases. DC voltage for both V1 and V2 can then be checked. For this particular unit, we also had to be sure that the oscillator injection voltage read approximately -3 volts at the black-rimmed test point (see Fig. 5). You may have to use a bias supply at the AGC terminal of the tuner to get a reliable check.

If the voltages are within tolerance, the next step is to reconnect the antenna and tune in the trou-

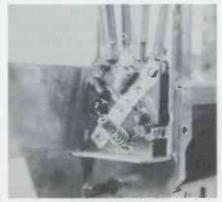


Fig. 6. Bad channel-5 reception was isolated to poor solder joint at balun coil.



Fig. 7. Tuner and main chassis used in RCA portable-big tuner, little set.

blesome channel. Try bridging several of the fixed capacitors around the oscillator. (I even substituted for the .68-mmf capacitor between the first and second switch decks.) If these checks produce no obvious results, the difficulty is likely to be confined to the antenna input matching unit ahead of the tuner.

Usually, the search doesn't have to be carried this far. Whether it's going to be something to watch for, particularly in portables, is problematical. As I said before, this was a year-old receiver and it had been in moderate use most of the time. Anyhow, maintaining the receiver on channel 5, I explored the coils following the baluns (Fig. 6) and discovered a bad solder joint at the bottom end of the right balun. Repairs constituted no more than applying the shiny blob of solder evident in the photo of Fig. 6.

As a closing note, you'll probably be interested in Fig. 7, which shows the comparative sizes between the tuner and the main chassis used in the RCA set. Frankly, the tuner work was easier than that performed on the chassis, what with the compact circuitry and printed-board design involved. Oh Well-'nuff said.



AGC Circuits

(Continued from page 17) included in the Motorola TS-427 and TS-544 chassis. In the latter, an AGC control is provided for regulation of the bias on the outer control grid.

Miscellaneous Circuit Features

Practically all present-day AGC circuits, except the -BU8 designs, fall into one of two basic categories. One of these is the nonamplified type in which the AGC voltage is obtained by filtering the output of the video detector, and

VIDEO DE AGC RECT % 6U8 Video mm Output 22K 330K to Tuner ARFA Meg _ 470K

Fig. 5. Triode video detector and AGC rectifier used in Hoffman Chassis 332.

the other is the keyed AGC system. Although these two basic circuit designs are fairly standardized, interesting minor variations of the fundamental circuits are often seen.

The purpose of many design modifications is to increase the effective control range of the AGC system so that the tuner and IF strip can handle the extremely strong signals which are now present in many locations as a result of boosts in transmitter power. One practice which has been widely adopted in recent years is the use of special semiremotecutoff pentodes (6BZ6, 6DC6) and extended-range, sharp-cutoff pentodes (6DE6) in place of 6CB6's in AGC-controlled IF stages. These newer tube types are able to operate on the linear portion of their characteristic curves over a wider range of AGC voltage values.

An RF delay circuit is also frequently included in AGC systems to increase the set's ability to handle a wide range of signal strengths. The main objective is to reduce the amount of AGC voltage applied to the tuner during reception of weak signals. For this purpose, a typical delay circuit (such as the one in Fig. 2) includes a connection from the RF branch of the AGC line through a high resistance to B+.

A more elaborate RF-AGC control circuit is used in the Packard-Bell Chassis V8-2. AGC voltage for the tuner is taken from the arm of a potentiometer that is a part of a voltage divider connected between sources of both negative and positive potential. (See Fig. 3.) The voltage present at the RF take-off point depends on two factors: (1) The position

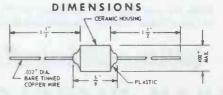
of the potentiometer arm; (2) The value of the AGC voltage fed from the video detector to a fixed tap on the potentiometer.

When the arm is near the top of the control (the end nearer the fixed tap), the voltage obtained from the voltage divider is slightly positive and tends to cancel out some of the AGC voltage for better reception of weak signals. At the bottom end of the control range, the voltage from the divider is slightly negative and adds to the AGC voltage. This supplementary increase of bias on the



MAX. AC INPUT VOLTAGE 130 130	200 APPROX, RECTIFIER VOLTAGE DROP 2
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_	
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MAX. PEAK CURRENT (MA)	000 MAX. SURGE CURRENT (AMPS)
MAX. DC CURRENT (MA)	MIN. SURGE LIMITING RESIS. (OHMS)7.5





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RF amplifier helps to prevent overloading when a strong signal is being received.

Another means of making the AGC system better able to cope with different ranges of signal strength is to place the contrast control in the AGC line instead of in its usual location in the video amplifier circuit. This arrangement, which is well known to "old timers" in the TV field, but which seldom has been employed in the last several years, has made a reappearance in this year's 110° Philco receivers. As shown in Fig.

4, the control adjusts the gain of the RF and IF stages by varying the time constant of the AGC filter.

When the *Fringe* switch is closed, a resistance of about one megohm is shunted across the AGC filter capacitor, lowering its discharge time, thus increasing IF gain in fringe areas.

The unfamiliar-looking resistive network in the RF branch of the AGC line in Fig. 4 is actually very similar in operation to the more conventional delay circuit shown in Fig. 2. Another modified type of delay circuit, which includes an *Area* control so that the delay can be varied, appears in Fig. 5.

A feature of much greater interest in the latter circuit concerns the method of developing the AGC voltage. In most non-amplified AGC systems now in use, the output of the video detector is simply rectified and filtered, and the control voltage thus obtained is proportional to the average value of the video signal. Somewhat better performance can be obtained by using a separate AGC rectifier designed to produce

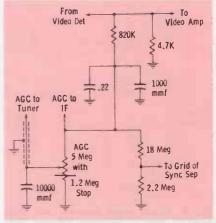


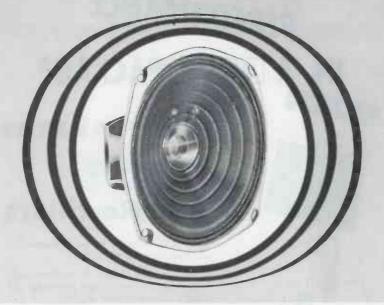
Fig. 6. In Silvertone Chassis 528.51100 tuner AGC voltage is varied with control.

an output proportional to the peak value of the video signal, because peak voltage is a more accurate indication of true signal strength.

In the circuit of Fig. 5, the triode section of a 6U8 is used as though it were a dual diode. The cathode-grid circuit operates as a video detector, and the cathode-plate circuit is connected as a separate AGC rectifier with a high-resistance load circuit to provide peak detection. A very similar circuit is found in the Emerson Chassis 120343-E. Other Emerson receivers of recent design have two separate crystal diode detectors for video and AGC.

Some other 1958 TV receivers have special features such as various kinds of switches or controls. In addition, a connection is sometimes made from the AGC line to the grid of the sync separator to help establish the bias on the latter. The circuit in Fig. 6 contains a couple of examples of these minor modifications. Most AGC circuits containing features of this type are not complicated and should not be too difficult to trace out.

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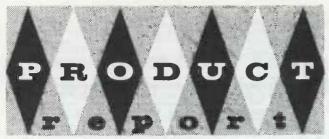
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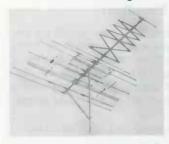
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Fringe-Area Antenna



A new fringe antenna, the "Satellite-Helix," has been an-nounced by JFD Electronics Corp., Brooklyn, N. Y. The following electrical features are claimed: Front-to-back ratios up to 15 to 1 on channels 2-6 and up to

18 to 1 on channels 7-13; more gain than previous designs because of new "balanced-sleeve" dipoles with increased capture area; narrower horizontal directivity but wider vertical directivity; and flat frequency response over the VHF television bands. Mechanical features include boom bracing and reinforcement of all elements over 30" long with 15" aluminum dowels.

For further information, check 41S on Literature Card.

Silicon Diodes

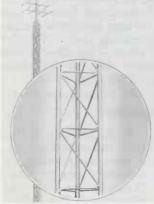


Radio Receptor Co., Inc., Brooklyn, N. Y., has introduced a new line of silicon junction diodes encased in glass. Included in this series is one all-purpose type,

the 1N658, which has the following characteristics at 25° C. Average forward DC current 200 ma; maximum inverse voltage, 100 volts; forward voltage drop (at 100 ma), less than 1 volt; operating temperature range, -65° to 175° C. Also available is a series of general-purpose diodes, 1N456 through 1N464, with average forward DC currents ranging from 30 to 90 ma and maximum inverse voltage ratings from 25 to 175 volts.

For further information, check 42S on Literature Card.

Antenna Tower



Rohn Mfg. Co., Peoria, Ill., has added a new heavy-duty TV and communications antenna tower to its line. Designated No. 25, the new-type tower is selfsupporting in heights up to 50', and can be erected as tall as 150' if guyed. Three main vertical members of 11/4" extra-heavy-gauge steel tubing are joined by steel cross braces into

a triangular structure 121/2" on a side. Towers are available in either hot-dipped galvanized or enamel

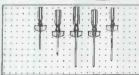
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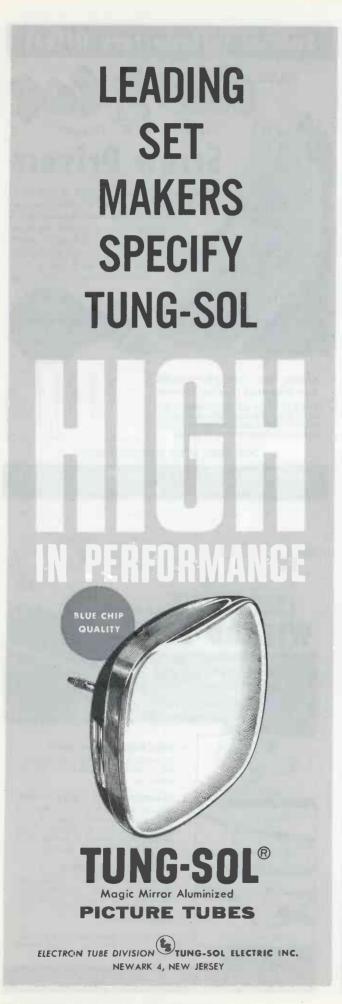
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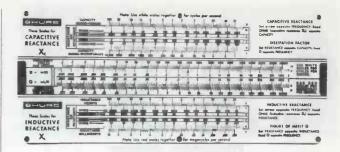


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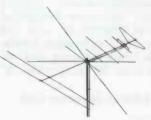


Reactance Calculator

Shure Bros., Inc., Evanston, Ill., has issued an improved type of reactance slide rule for use in computing capacitive and inductive reactance, figure of merit (Q), and dissipation factor. The device includes two separate sets of scales, permitting calculations to be made in terms of either cycles or megacycles per second. Price is 75¢.

For further information, check 48S on Literature Card.

High-Gain Antenna



The "Winged" 88 antenna made by Trio Mfg. Co., Griggsville, Ill., is a new, highergain version of the "Sharpshooter" 88 conical-yagi antenna. The new design is not a replacement for the orig-

inal "Sharpshooter," but is an addition to the Trio line. Its most novel feature is a "winged" director element resembling the one used in "Zephyr" and "Color Series" antennas; also new is a "T-match" dipole behind the director. Both single and two-bay models are available, and list price on the single unit is \$13.15.

For further information, check 43S on Literature Card.

DC Power Supply Kit



Electro Products Labs., Chicago, Ill., has made available a DC power supply kit, Model K-612T, with two continuously variable output ranges of 0-8 and 0-16 volts DC. Ripple in the output voltage

is as low as $\frac{1}{10}$ of $\frac{1}{9}$ for very light loads such as transistor portable radios, or as low as $\frac{1}{2}$ of $\frac{1}{9}$ for loads up to 5 amps. The choke-input filter is said to provide unusually good voltage regulation, making the K-612T capable of operating Delco "Wonder Bar" auto radio tuners and other solenoid-operated devices that draw very heavy current for short periods. Net price of the kit is \$44.95.

For further information, check 44S on Literature Card.

Ceramic Capacitors



P. R. Mallory & Co., Inc., Indianapolis, Ind., is now distributing an extensive line of RMC "Discaps" (ceramic disc capacitors). The following types rated at 1,000 WVDC are available:

NPO units ranging in value from 1 to 150 mmf, N750's from 2.2 to 300 mmf, and bypass types from 150 to 20,000 mmf. In addition, high-voltage types for either deflection-yoke or general-purpose applications are supplied in ratings of 2, 3, and 6KV. Many popular values of AC line filter capacitors, rated at 1,400 WVDC, are also in stock. For transistor applications, types rated at either 50 or 100 WVDC in values from 5,000 mmf to 1.0 mfd are furnished. "Discaps" are stocked on 3×5 file cards, with 5 identical capacitors mounted on each card.

For further information, check 45S on Literature Card.

Merchandising Aids

Mylar Capacitors



Cornell-Dubilier Electric Corp., South Plainfield, N. J., has announced a kit consisting of 80 assorted Mylardielectric "PM" tubular capacitors packed in a clear plastic box. Values ranging from .0001 to 1 mfd in ratings of 200, 400, and 600 volts are supplied.

For further information, check 51S on Literature Card.

Phono Needle Stock



Jensen Industries, Forest Park, Ill., is packing a display of 100 phonograph needles and a supply of sales literature into a leather attache case, which is offered free to dealers or distributor salesmen who buy the complete stock of needles.

For further information, check 52S on Literature Card.

Screw-Holding Screwdrivers



Kedman Co., Salt Lake City, Utah offers a gift package (\$3.98 retail) containing 3 "Quick Wedge" screwdrivers.

For further information, check 46S on Literature Card.

Tubular Capacitors



Arco Electronics, Inc., New York, N. Y., has announced a "TV-600" package of 200 assorted "Elmenco" 600-volt tubular capacitors and a free 16-drawer cabinet.

For further information, check 47S on Literature Card.

Service Cases



General Electric Co., Receiving Tube Dept., Owensboro, Ky., has introduced a tool case and two tube caddies with capacities of 160 and 240 tubes, respectively.

For further information, check 49S on Literature Card.

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Audio Facts

(Continued from page 21)

low-frequency speakers (Fig. 5B) longer than the magnet gap so that the percentage of the voice coil affected by the concentrated field will remain the same regardless of movement. Voice coils of high-frequency speakers are made shorter than the magnet gap so that the coil never gets out of the concentrated field (Fig. 5C).

Magnetic Field

Cone movement is caused by reaction between the magnetic fields of the voice coil and the permanent magnet assembly of the speaker. Obviously, stronger fields will result in greater cone movement. In order to decrease the maximum voice-coil field and still obtain the same cone movement, therefore, the strength of the permanent field must be increased. There are two ways to increase the effective strength of the permanent field in a speaker increase the size of the magnet or reduce the magnet gap. The gap can be decreased only to a certain point because the voice coil must

Table I—P	ower Outpu	it in Terms	of Voltage	Across Fixed	d Resistor.
DUMMY -4 OH		DUMMY -8 OH			LOAD-
VOLTAGE	WATTS	VOLTAGE	WATTS	VOLTAGE	WATTS
2 2.3 2.6 3 3.5 4 5 6 7 8	1 1.3 1.71 2.25 3 4 6.25 9 12.5	4 5 6 7 8 9 10 11 12 13 14 15	2.0 3.125 4.5 6.125 8 10.1 12.5 15 18 21 24.5 28 32	8 9 10 11 12 13 14 15 16 17 18 19 20 21 22 23 24 25 30 35 40	4 5 6.25 7.5 8 10.6 12.25 14 16 18 20 22.5 27.5 30 33 36 39 56 75.6

have suitable clearance. It is the practice to design the cone- and voice-coil assembly, and then tailor the magnet assembly to meet the requirements of the speaker. Thus, with a predetermined gap size, the permanent magnet requirements can readily be determined.

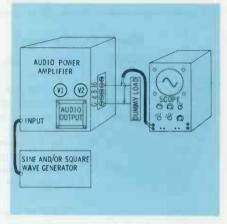


Fig. 6. Test setup for checking amplifier gain over the audio frequency range.

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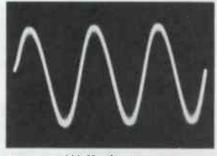
MODEL 622A

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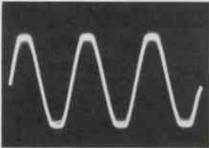
A high-precision 'scope, built for pulse work and TV service.

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(A) No clipping.



(B) Mild clipping.

Fig. 7. Comparison of scope patterns observed when setting generator gain level.

64 PF REPORTER · June, 1958

There is also the further consideration of damping. This has to do with how fast the voice coil is brought to rest after it has been pulse-excited. A strong magnetic field is required to obtain adequate damping. Speakers with large voice coils, heavy cones and relatively free suspension systems require that a very strong permanent magnet be used. While a heavy magnet isn't necessarily the mark of a good quality speaker, it is necessary for good quality reproduction. For general replacement purposes, it is safe to say that the speaker with the heavier magnet and felted cone is better and should be used if space and cost limitations permit.

Using the Square Wave Generator to Test Amplifier Response

Testing a high-quality amplifier without using specialized equipment has always been a problem. However, it is possible to check an amplifier for power output and frequency response with an audio signal generator, AC voltmeter, and scope. If the scope has a wide bandpass response, flat from 0 to 1,000,000 cps or greater, a squarewave audio signal can be used to check both high- and low-frequency responses of the amplifier. If, however, your scope is of the general-service type (response to 500kc), then a sine-wave signal is more suitable for your tests. The limited response of a narrow-band scope will distort the square wave slightly and affect the accuracy of the test.

In making the test setup, the audio signal is applied to the input of the amplifier and the speaker output terminals are terminated with a suitable resistor (8 or 16 ohms of a wattage equal to or greater than the power rating of the amplifier). The scope is connected across this resistor as shown in Fig. 6. We have found that a 25-ohm, 100-watt potentiometer makes a good, universal dummy load.

After allowing about 15 minutes for warmup, the signal generator frequency is set at 1000 cps and the signal level adjusted to the point just below clipping as illustrated in Fig. 7. The AC output voltage can now be measured across the dummy resistor. A sensitive AC-VTVM is best for this measurement; however, a conventional 5000 ohm-per-volt VOM will give satisfactory performance. Compare your readings with those given in Table I to obtain the power output capability of the amplifier under test. If you used a conventional VOM, your amplifier is producing a power output

ABOUT THE COVER

No—it's not a "kiddie car." "Brick" Brikmanis, 6'7" basketball star, just makes it look that way. It's the new Berkeley sports car, 130" long and 30" high, equipped with 2-cylinder, 2-cycle, air-cooled power plant.

While model Mary Hirsch looks on, lanky "Brick" is doing his darndest to install a radio no bigger than his hand—a problem you may someday

Which reminds us—with the tra-ditional slump in TV service at hand, many dealers and service shops will be supplementing their business with auto-radio repairs. Why not you, too?



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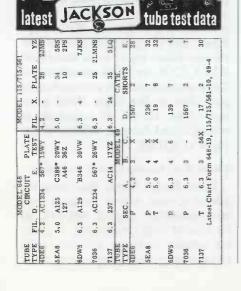
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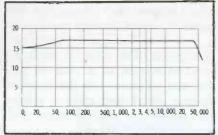


Fig. 8. Amplifier response graph obtained by plotting of output voltage readings,

equal to or slightly higher (10 to 15%) than the figure given in the table.

To check frequency response, adjust the signal generator frequency to the lowest frequency the amplifier is designed to pass, and adjust the output of the generator to produce a signal level above which clipping will take place. Repeat this operation at 500- to 1000-cps increments across the audio spectrum, noting the voltage reading obtained. Plotting the readings on a graph as shown in Fig. 8 will provide you with a gain curve of the amplifier. You won't know about harmonic or intermodulation distortion, but if the gain curve is fairly flat across the band (similar to Fig. 8), the amplifier is doing a reasonably good job. If you need a more accurate check, use a harmonic distortion analyzer and intermodulation analyzer in the prescribed manner.

Products for Profit

Integrated Amplifier

The Model HF-32 integratedtype high-fidelity amplifier produced by EICO of Long Island City, features the new "lowsilhouette" look, and is both compact and attractive. Four EL84 tubes used in a push-pull parallel configuration provide up to 30 watts of audio power continuously, 47 watts peak. Other specifications given by the manufacturer are:

IM Distortion (60 cps and 7kc mixed 4:1): 2% at 30 watts, 1% at 20 watts, .5% at 10 watts.

Harmonic Distortion: Less than 1% (20 cps-20kc) within 1 db of 30 watts.

Frequency Response: ±.5 db from 10 cps to 50 kc and ± 1.5 db from 10 cps to 100 kc at 1 watt; ±.5 db from 15 cps to 50 kc and $\pm 1.5 \text{ db}$ from 15 cps

to 100 kc at 30 watts; ±.1 db from 15 cps to 30 kc at any level between 1 mw and 30 watts

Square Wave Response: 20 cps to 20 kc essentially undistorted.

Inverse Feedback: 20 db.

Damping Factor. Above 10, 20 cps-20 kc.

Output Impedance: 4, 8, and 16 ohms.

Tone Control Range: Treble at 10 kc-13 db boost, 15 db cut; bass at 50 cps-14 db boost, 15 db cut.

Equalization: Mag phono input -RIAA, Columbia (original LP), London, American 78; tape head input-NARTB.

Sensitivity: Mag phono, 5 millivolts; tape input, 2 millivolts; microphone, 4 millivolts; high level inputs (TV, tuner, Aux) .4 volts.

Five rotary controls and two slide switches constitute the front panel controls which are, left to right, the function selector switch,



EICO Model HF-32 Amplifier

level or gain control, rumble filter, loudness control, scratch filter, bass control, and treble control on-off switch. A pilot light, upper center, is also provided to signify when the equipment is in operation. The function selector is a 9-position rotary switch that doubles as an equalization selector on phono input. Inputs that may be selected by the function switch are: Aux, TV, Tuner, MIC, Tape Head, and 4 equalized phono positions—same input with either 78, RIAA, COL or LON equalization. Tape equalization is automatically provided in the Tape Head position. The HF-32 is supplied in either wired-form at \$89.95, or kitform at \$57.95.

Stereo Hi-Fi Preamp-Control Amplifier

Pilot Radio Corp. has recently added a new stereo preamp-control amplifier, Model SM-244, to its line of hi-fi equipment. Among its salient features are two selfcontained power amplifiers, each



Pilot Model SM-244 Stereo Preamp

of which is rated at 14 watts (28 watts peak) with less than 1% distortion. Inputs are provided for stereo phono, stereo tape, stereo microphones, stereo FM-AM broadcasts, and auxiliary operation. A Mode switch on the front panel permits the operator to select stereophonic normal or reverse operation or monaural channel A or B as desired. The Balance control adjusts the relative level of each stereo channel so that balanced operation for true stereo performance, or unbalanced operation for special effects, can be obtained as desired. Continuous equalization using the calibrated tone controls is another outstanding feature. Volume, Loudness, Bass and Treble controls affect both channels simultaneously, making the operation of this stereo unit almost as simple as the conventional single channel unit.

The SM-244 is housed in a brushed brass and burgundy metal enclosure, which is 43/4" high, 143/4" wide and 121/4" deep, and will retail at \$189.50 (slightly higher in the 11 Western States).

Stylus Balance

Audax, Inc., a division of Rek-O-Kut Co., Inc., is now marketing a new stylus balance scale. This is a redesigned version of the older Audax balance, and consists of balance arm, knife-edged fulcrum, and 3 precision weights. The weights may be used singly or in combinations to achieve proper balance of commonly-used cartridges for both turntables and changers. All hi-fi customers, especially those with expensive record collections, are potential users



Audax Stylus Balance

of such a scale because of the necessity for correct stylus pressure in maintaining proper tracking and in preventing excessive stylus and record wear. By simply advising your audiophile customers of these facts, you are almost assured of a sale.

The Audax balance retails for \$3.95 and is supplied in a compartmented, foam-filled, clear plastic

Audio Test Equipment

The Model WV-74A vacuumtube-AC voltmeter just added to RCA's line of test instruments is very useful in servicing highquality audio equipment. One application is given in the servicing section of this article—the measurement of AC voltage across a dummy load to determine amplifier power output. Another application entails measurement of sig-



RCA Model WV-74A VTVM

nal output from a phono cartridge excited from a test record.

The meter features 9 overlapping ranges and will measure voltages from .01 volts to 100 volts full scale and decibels from -40 to +40. In addition, the WV-74A can be used as a wide-range audio preamplifier having about 38-db maximum gain. Frequency range on all measurements and amplifier functions is 20 cps to 500 kc. The amplifier function also makes this unit useful as a narrow-band scope preamplifier for signals within its bandpass range.

The power supply is designed to operate over a range of power line frequencies from 50 to 400 cps. Power consumption is 35 watts.

The unit uses a 6½" meter contained in a die-cast aluminum case measuring 7" wide, 61/2" high and 3¾" deep and weighs 6 pounds. ▲





"Papa really goes to pieces when they forget to bring JENSEN NEEDLES.



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CATALOG and LITERATURE SERVICE

ACCESSORIES

E.Z.HOOK—A convenient reference sheet titled, "How to Build the Five Most Useful Scope Probes," with schematic, mechanical component layout, etc. See ad

ANTENNA DISTRIBUTION

- CHARLES ENGR.—Complete description of new conductive-capacitance TV set coupler and how it's used for coupling 2, 5, 10, 20 or more sets to one antenna without amplification. See ad page 61.
- JERROLD—New 8-page illustrated catalog on equipment for improving home TV reception, simplifying TV distribution systems, and improving TV servicing. See ad page 37.

AUDIO ACCESSORIES

TELEX—4-page catalog on headsets, lis-tening devices and accessories, plus sub-miniature components. Also data sheets on underwater and boom-type headsets.

AUTO ANTENNAS

WARD — Catalog on new auto antenna featuring "Lok-Matic" fingertip installation. See ad page 13.

BUYING GUIDES

UCP—Complete descriptive literature on Radio-Electronic Master, 1584-page buying guide for the industry. See adpage 57.

CAPACITORS

- 7S. CORNELL-DUBILIER—Motor start-run capacitors. Bulletin XTR-MOT. See ads pages 30, 31.
- SPRAGUE—"ABC's of Ceramic Capacitors," comprehensive brochure on theory and applications. See ad page 2.
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MARJO-Specification Sheet #14A on "Channel King" indoor TV antenna. See ad page 48.

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PHONO NEEDLES

JENSEN IND.—New handbook for Jensen Needle dealers. See ad page 67.

POWER SUPPLIES

PERMA-POWER—New catalog of entire line including the new "Magneformer" and Model A410 power supply.

RECTIFIERS

- SARKES TARZIAN Completely revised Silicon Rectifier Handbook No. 67—40 pages of technical data on complete line of silicon units. See ad page 59.

 WESTINGHOUSE—Folder on new silicon TV rectifier, part no. IN-1169.
- 175.

SALES PROMOTION

VIS-U-ALL — Auto-radio service mer-chandising manual. See ad page 57.

SERVICE AIDS

- ANCHOR—Colorful catalog sheet on complete "Britener" line, plus several new TV service aids. See ad page 44. HALLMARK—Catalog sheet and price list on CRT tester. See ad page 65.

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21S. QUAM-NICHOLS CO. — 1958 speaker catalog listing 111 replacement speakers for outdoor and high-fidelity applications. See ad page 60.

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GENERAL CEMENT — Switch chart - Form 3670. See ads pages 44, 52, 66. 225.

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- 23S. CBS-HYTRON—New complete descriptive folder for Transistor Home-Study Course, PA-176.
- HOWARD W. SAMS—Complete details on free file cabinet program. See ads pages 25, 36, 43.

TEST EQUIPMENT

- B&K—Bulletin AP12 gives helpful information on new point-to-point signal-injection techniques with Model 1075 TV "Analyst"; other bulletins describe "Dyna-Quick" Models 500B, 650, and automatic 675 portable dynamic mutual conductance tube and transistor testers plus Model 400 CRT cathode rejuvenator tester. See ad page 1.
- CLAROSTAT Power resistor decade box—225 watts, 1 ohm to 999,999 ohms in 1-ohm steps. Form #755259. See ad page 35
- EICO—New 1958 16-page catalog shows you how to save 50% on test instruments and hi-fi equipment in both kit and factory-wired form. See ad page 52. 275.
- JACKSON—Folder covering entire line of "Service Engineered" test equipment. See ad page 65.
- KINGSTON—4-page folders give details on "Probe-Master" and transistor radio probe. Illustrated 8-page accordian folder shows the unique top-side troubleshooting operation of "Absorption Analyzer." See ad page 4. 295.
- SERVICE INSTRUMENTS-Stuffer on 30S. ten most popular Sencore time-savers. See ads pages 24, 39, 48, 56, 58, 67.
- TELETEST—6-page booklet presents details on testers for flybacks, capacitors, and tubes, including a CRT rejuvenator and hundred-card tube tester. Uses for 315. each are given.
- TRIPLETT—Transistor tester circular. See ad page 41. 325.

TOOLS

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- VACO Catalog on new "Red Cap" screwdriver deal featuring free tool hanger board. See ad page 61.
- XCELITE Illustrated catalog on full line plus literature on new products. See ad page 46. 355.

TRANSFORMERS & COILS

- CHICAGO STANDARD 100-page TV Transformer Replacement Guide, cross-referenced for over 7,000 chassis of 98 manufacturers. See ad page 54.
- MERIT—Catalog No. 5811 listing more than 900 coils and transformers. See ad page 39. 375.

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RADIART — 1958 Vibrator Supplement Guide. See ad page 32.

SUPPLEMENT TO SAMS FEBRUARY 1958 MASTER INDEX

Covers PHOTOFACT Set Numbers 390 through 404 Released MARCH through

This Supplement is your index to new models covered by PHOTOFACT since March 1958. For model coverage prior to this date see the Sams Master Index dated February 1958. Use this Supplement with the Sams Master Index—together they are your complete Index to Photofact coverage of over 30,000 receiver models.

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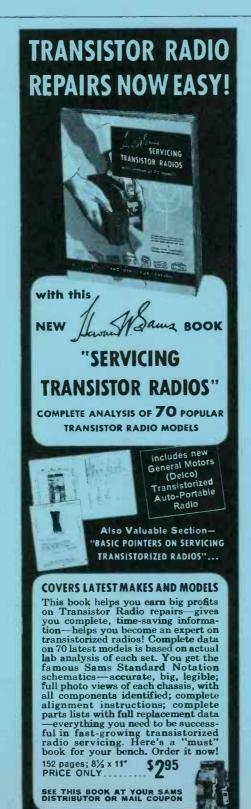
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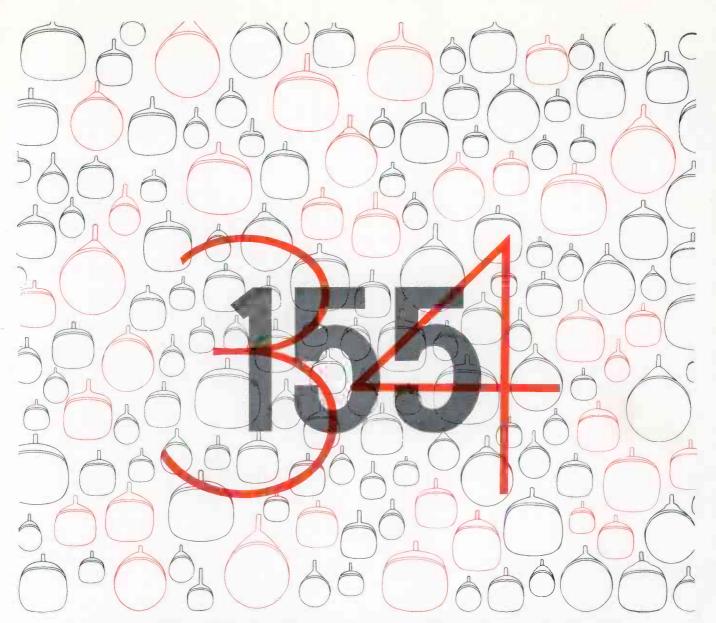
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