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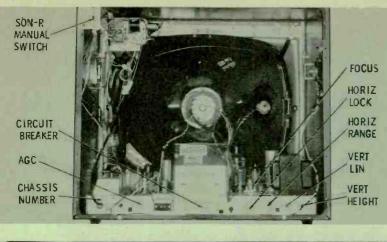
division of Textron Electronics, Inc.

West Plant: Los Angeles 18, California

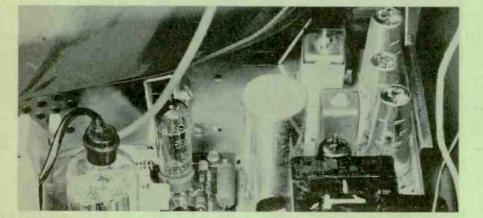
Main Plant: ROCKFORD, ILL., U.S.A.

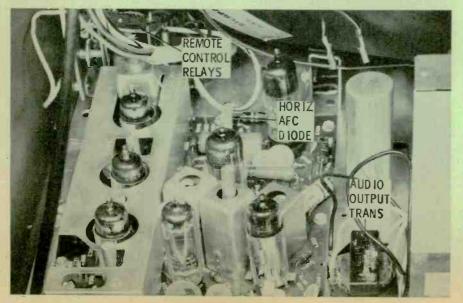
# ... PREVIEWS of new sets

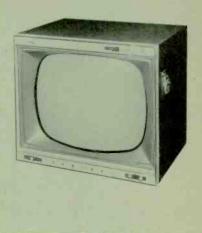
# Admiral











# Admiral Model TS-22M41 Chassis 20T6

This metal 21" table model represents eleven models which use the same chassis. It's equipped with Son-R remote control —a supersonic signal system for turning the set on and off, selecting one of three volume ranges, and changing channels. Manual operating controls are located to the right of center, both above and below the screen. When not in use, the remote control transmitter is stored in a recessed cavity on the right side of the cabinet. The safety glass can be removed for cleaning after removal of the four screws holding the trim strip along its top edge. Available as a VHF version only, the

Available as a VHF version only, the 19-tube chassis is equipped with a power transformer, circuit breaker (protecting the B+ supply), and a  $1 \ 3/4''$  length of #26 wire (protecting all tube filaments except those of the remote tuning unit). All setup controls are mounted on the rear apron of the chassis, and are clearly marked for easy identification.

A fairly long screwdriver, having a thin shank and narrow blade, is required for making the channel-programming adjustments. An access tube guides the screwdriver to the cam for the channel to which the set is tuned. Rotating a cam counterclockwise will cause the tuner to stop on the associated channel; rotating it clockwise will allow the channel to be skipped.

The major difference between this chassis and other new Admirals is the substitution of selenium rectifiers for a 5U4. (See photo of the right side of the chassis.) Also note the addition of remotecontrol receiver circuits in front of the transformer. The 6BJ8 triple diode in the remote control circuit is the only uncommon tube in the receiver. The printed board shown in this same photo contains all of the deflection circuits except the AFC and damper stages.

The printed board on the left side contains the remaining stages, including the horizontal AFC dual selenium diode. The board itself has no foil pattern shown on the top side, as do those in some other new Admiral sets. The audio output transformer has socket-type terminals to receive the plug ends of the speaker leads, thereby simplifying chassis removal.

# Andrea

# PREVIEWS of new sets



### Andrea Model 2LBVS-323-1 Chassis VS-323-1

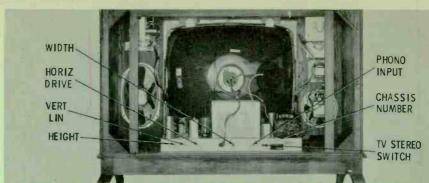
Here's one of ten models using the same chassis and a 23", 110° Pan-O-Ramic picture tube with bonded safety shield. Operational controls (including bass and treble) are mounted to the left and right of the tube, above the speaker baffles.

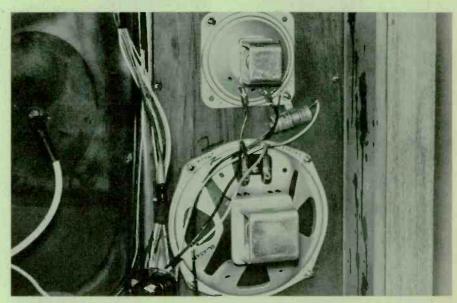
Spacious is the word that best describes the inside of the cabinet. All setup controls are easily accessible, but unmarked. A phono jack and switch are provided on the rear of the chassis, permitting the audio and power-supply sections to serve as one channel of a stereo system. When removing the chassis, it's necessary to remove both control panels from the inside of the cabinet. In addition, don't forget the two screws at the top of the picture tube, which secure it to the front of the cabinet. In order to make it easier to transport the chassis, the right control panel can be held by the two screws on the right side of the high-voltage cage, while the left panel will fit under two screws along the top left edge of the chassis. When the panels are thus secured, the chassis rests easily on its right side for servicing.

The three-speaker sound system employs low-, mid-, and high-frequency speakers with a crossover network for full-range sound output. Each speaker has its terminals identified by a colored paint dot as a guide for proper phasing, should it become necessary to disconnect the original circuit.

The horizontal sweep circuits are all concentrated in the left rear section of the chassis. A 6CG7 is used in the pulsewidth AFC-oscillator circuit. The horizontal drive-control circuit is a little unusual in that it varies the signal division of two series-connected capacitors which form the coupling circuit to the horizontal output stage. The only fuse used, a 1/4-amp, slow-blow type located inside the high-voltage cage, protects the sweep circuits.

The 18 - tube, transformer - powered, conventionally - wired chassis is as spacious in layout as the cabinet. The only servicing problem you're likely to encounter stems from the location of the tubes used in the video IF, video output, keyed AGC, and vertical stages. These are located beneath the picture tube and directly in front of the cage, making it difficult to find their locating guides.



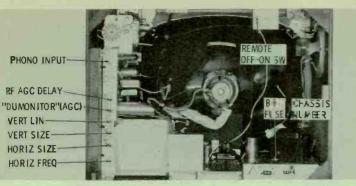




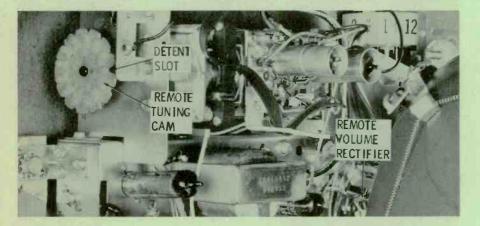


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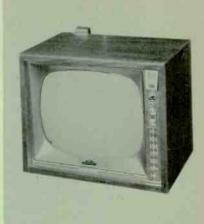
# DuMont











# DuMont Model "Colony" Chassis RA-601A

This 21" model is one of 12 which use a 21" or 24", 90° picture tube and either the RA-600A or RA-601A chassis. The RA-601A chassis incorporates *DuMatic* wireless remote control, while the RA-600A employs a wired system. Exposed controls include a power-tuning pushbutton, "do - it - yourself" fine tuning (*Perma-tune*), and volume control with push-pull off-on switch. A control-panel door hides the bass, treble, brightness, contrast, fringe-lock, vertical hold, and horizontal hold controls as well as the TV-phono switch.

The rear view of the set reveals a twopiece, 18-tube TV chassis separated by the 7-tube remote control chassis. The AGC delay control varies fixed RF bias, while the *Dumonitor* acts as a conventional AGC control. The horizontal size control, in the horizontal output tube's screen-grid circuit, varies the gain of the stage.

stage. The remote control and TV chassis are both transformer-powered, conventionally-wired units. The TV power supply is a little unusual in that the filament circuit of the 5U4 is protected by a length of #26 wire. Other protective devices include the normal filament fuse wire, an N-type 7/10-amp B+ fuse, and a 3/10amp sweep-circuit fuse (inside the cage). The only uncommon tube used is the EZ81/6CA4 rectifier in the remote receiver chassis. The battery-powered remote transmitter uses a transistorized RF oscillator to drive a transducer, which converts the RF signal into supersonic sound waves and radiates them to the receiver.

Except for the power supply, all the TV and power-tuning circuitry is located on the vertical chassis. The silicon rectifier pointed out is used to supply direct current for the remote volume-control motor. Program indexing is accomplished by a series of adjustable nylon cams that can be rotated to lock in either of two positions 180° apart.

Due to the compact mounting of the vertical chassis, it's virtually impossible to change tubes in the horizontal sweep circuit, since they are located in front of the high-voltage cage. Don't overlook the spring clip holding the horizontal output tube base. The shaftless control in the right front corner is the direct-coupled, motor-driven remote volume control.

# Packard-Bell

# 



## Packard-Bell Model 23DK1 Chassis 98D8

Here's a 53" piece of home entertainment that falls into the "has everything" class. The 23", 110° picture tube with bonded safety shield may be hidden behind a sliding, roll-up door the first time you encounter this set. All controls are located in a wired remote control unit. The function selector, audio controls, and master off-on switch are a part of the AM-FM radio chassis housed under the left lid; the record-changer compartment is on the right side.

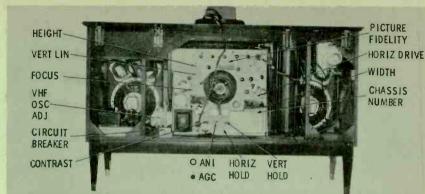
From the back, you'll see a verticallymounted chassis loaded with controls. While they aren't identified on the chassis itself, a guide to their functions and locations is given on the tube placement chart glued to the high-voltage cage. The picture fidelity control varies the highfrequency attenuation of the video signal, and the ANI (automatic noise inversion) control regulates the bias on a noiseinverter stage. Note the reversed position of the tuner and the location of the oscillator adjustment hole.

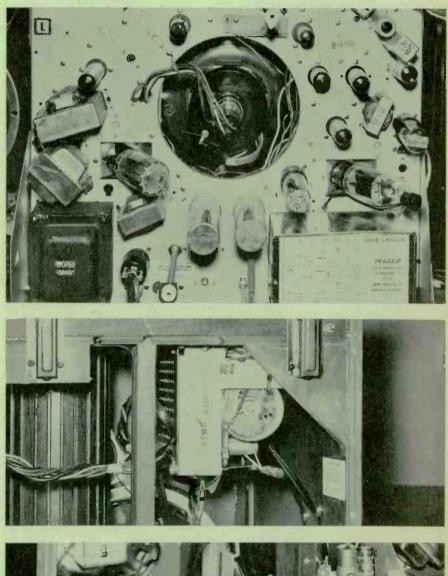
The 21-tube, conventionally-wired TV chassis is transformer-powered and uses a circuit breaker in series with the AC line. A 5V3 is used as the low-voltage rectifier. The 6V6 audio output tube supplies signal only to the remote-control unit speaker and an external speaker jack. Except during remote listening, all sound is fed equally to both stereo preamps. In the event the chassis is taken to the shop for service, it is advisable to take the amplifier and radio chassis also, due to the numerous circuits affected by the interconnecting leads.

Interconnecting leads. The radio chassis is an 8-tube AM-FM unit which receives its power from the amplifier chassis. In addition to the radio circuits, it contains all tone-compensation networks and a pair of stereo preamps. (Incidentally, a cathode follower is employed as a final stage in each of the preamp circuits.) The FM section uses a matched pair of 1N541 crystal diodes in the discriminator stage.

The amplifier contains a healthy power supply and both audio channels. Each channel has two stages of amplification and a push-pull output stage using either EL84 or 6BQ5 tubes to power two 4" speakers and a 10" woofer.

4 PF REPORTER/July, 1960





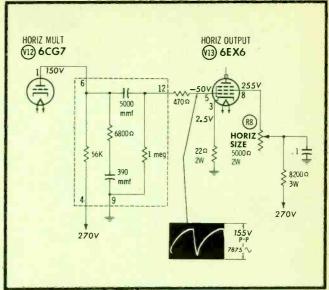


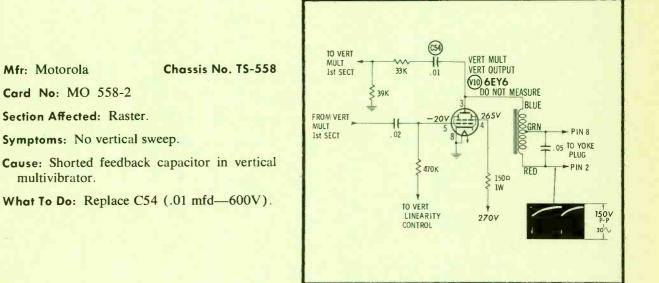
# IDEO SPEED SERVICING

Motorola

See PHOTOFACT Set 470, Folder 2

Chassis No. TS-558 Mfr: Motorola Card No: MO 558-1 Section Affected: Raster. Symptoms: Flashes and streaks. Cause: Defective horizontal size control. What To Do: Replace R8 (5000 ohms-2W).





Mfr: Motorola

Mfr: Motorola

Card No: MO 558-2

multivibrator.

Chassis No. TS-558

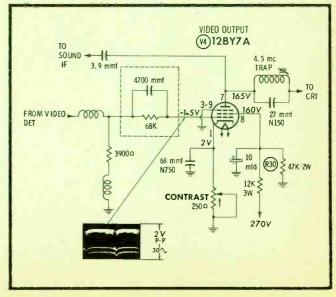
Card No: MO 558-3

Section Affected: Pix.

Symptoms: Contrast gradually becomes poorer.

**Cause:** Voltage-divider resistor in screen-grid circuit of video output tube slowly decreases in value.

What To Do: Replace R30 (47K-2W),



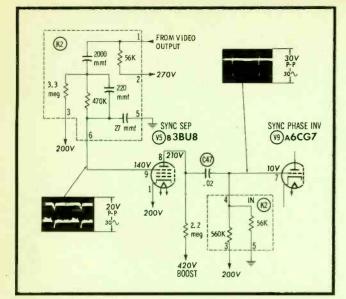
See PHOTOFACT Set 470, Folder

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PF REPORTER for July, 1960, Vol. 10, No. 7. PF REPORTER is published monthly by Howard W. Sams & Co., Inc., 2201 E. 46th St., Indianapolis 6, Indiana. Second-class postage paid at Indianapolis, Indiana. 1, 2 & 3 year subscription prices: U.S.A., its possessions, and Canada: \$4.00, \$7.00, \$9.00. All other countries: \$5.00, \$9.00, \$12.00. Current single issues 35c each; back issues 50c each.



# VIDEO SPEED SERVICING



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Mfr: Motorola

Chassis No. TS-558

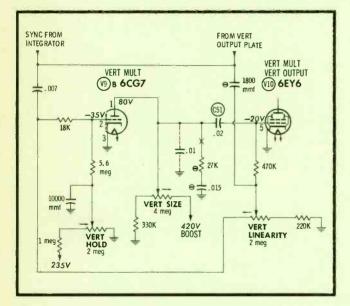
2

Card No: MO 558-4 Section Affected: Sync.

Symptoms: Horizontal tearing and vertical rolling.

**Cause:** Leaky coupling capacitor between sync separator and sync phase inverter.

What To Do: Replace C47 (.02 mfd-600V).



Mfr: Motorola

Chassis No. TS-558

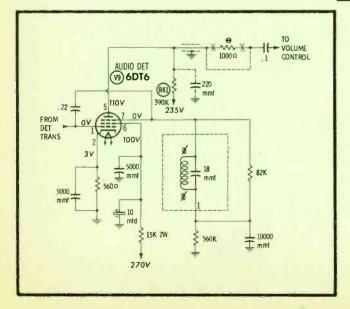
Card No: MO 558-5

Section Affected: Raster.

Symptoms: Foldover at bottom of screen.

**Cause:** Leaky coupling capacitor in vertical multivibrator.

What To Do: Replace C51 (.02 mfd-600V).



Mfr: Motorola Chassis No. TS-558

Card No: MO 558-6

Section Affected: Sound.

Symptoms: Weak and distorted sound.

**Cause:** Audio detector load resistor has changed value.

What To Do: Replace R41 (390K).

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# VIDEO SPEED SERVICING



# See PHOTOFACT Set 471, Folder 2

Mfr: Setchell-Carlson

Chassis No. 259

Chassis No. 259

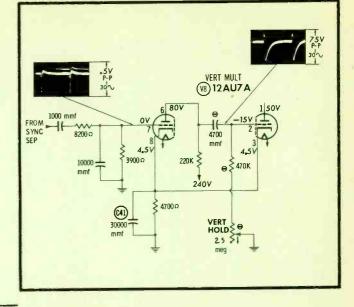
Card No: SC 259-1

Section Affected: Raster.

Symptoms: No vertical sweep.

**Cause:** Shorted cathode capacitor in vertical multivibrator.

What To Do: Replace C41 (30000 mmf).

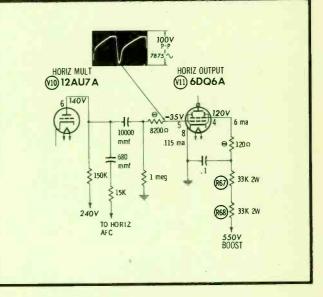


Mfr: Setchell-Carlson

Card No: SC 259-2

Section Affected: Raster.

- Symptoms: Frequent failure of 6DQ6A horizontal output tube.
- Cause: Screen resistors have decreased in value.
- What To Do: Replace R67 and R68 (each 33K-2W).



Mfr: Setchell-Carlson

Chassis No. 259

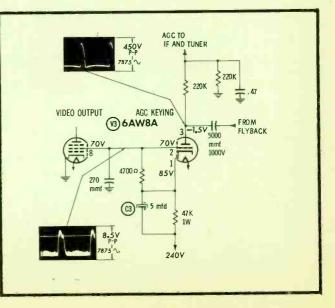
Card No: SC 259-3

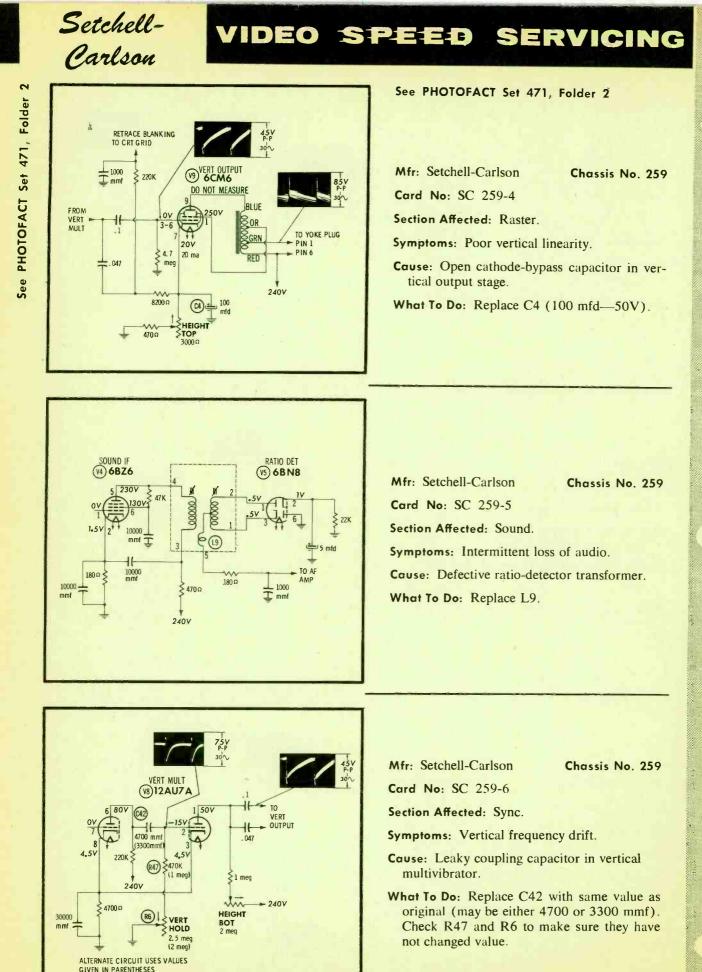
Section Affected: Pix.

Symptoms: Video overloading.

Cause: Shorted cathode-bypass capacitor in keyed AGC circuit.

What To Do: Replace C3 (5 mfd-150V).





Here is the new Standard Coil Tuner Replacement and Repair Program that enables you to offer better service to your customers at greater profit. Now Standard Coil Products provides the tools that will enable you to cash in on the profitable tuner repair and replacement market.

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publisher Howard W. Sams

general managor Mal Parks, Jr.

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Indexed in Electronic Guide and Lectrodex. Printed by the Waldemar Press Div. of Howard W. Sams & Co., Inc.



# including Electronic Servicing

### VOLUME 10, No. 7 JULY, 1960 1 **Previews of New Sets** Admiral Model TS-22M41, Andrea Model 2LBVS-323-1, DuMont ''Colony,'' Packard-Bell Model 23DK1. 5 Video Speed Servicing Service hints on the Motorola TS-558 and Setchell-Carlson 259 Chassis. 16 Letters to the Editor 22 **The Electronic Scanner** 24 Servicing the Big Loop Milton S. Kiver Shop Talk—RF, IF, and AGC troubles won't lead you around in circles if you use a systematic servicing approach. 26 Let's Talk Antennas Les Deane Success as an antenna installer depends on your ability to plan the best system for each location. Another Sine-Wave Horizontal Oscillator Thomas A. Lesh 28 Servicing New Designs—Get acquainted with this new Motorola circuit now, and you'll know what to do when one comes in for service. **Regular Recorder-Repair Routines** 30 The mechanical section of a tape recorder needs a periodic eight-point checkup to insure tip-top operation. 32 **Dollar and Sense Servicing** 34 Radio and Hi-Fi Tube Guide Joe A. Groves A stock of 77 types used in radios, phonos, and audio amplifiers during the last 20 years. **Troubleshooting Color Sync** 36 Quicker Servicing—Some tips for turning a fuzzy rainbow back into a normal color picture. Automatic Filling Device "Says When" Jack Darr 40 There's no crying over spilt milk when dairymen use an electronic timer to control the pouring.

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### ABOUT THE COVER

No, our photographer wasn't hanging from a "skyhook," but he had a good substitute—as you can see. Our good friends at Indiana Gear Works were kind enough to place both their whirlybird and pilot, Max Jobst, at our disposal. Terrific ottic fan, eh?

# Another bold step in Raytheon's Crusade Against Call-Backs

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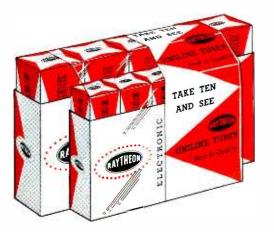
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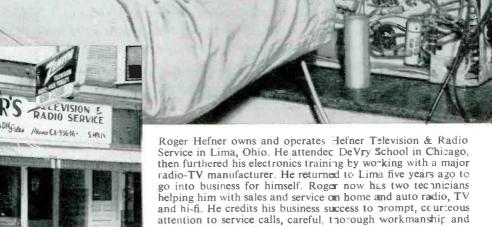


Your Raytheon Distributor now has in stock specially prepared get-acquainted "Ten-Packs" consisting of one each of the ten Uniline types (1B3GT, 6AU4GTA, 6AX4GT, 6BQ6GTA/B, 6SN7GTB, 1X2A/B, 6CB6A, 6CG7, 6X8, 12AT7). We invite you to "Take Ten and See" if these are not the most trouble-free tubes you have ever used.

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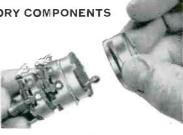
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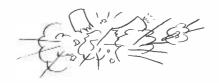


American Television & Radio Co. Quality Products Since 1931 Saint Paul 1, minnesota, u. s. a.



#### Dear Editor:

On page 74 of your June issue, the first item in "Product Report," titled Antenna Distribution Amplifier, illustrates an Ohmite "Little Devil" cabinet . . .



Sorry, guess I was drowned out by the hundreds of other letters being dropped on your desk, concerning the same thing—

#### BOB HOLT

Birmingham, Ala.

You'll find the correct pictures with the correct copy on both the Winegard Antenna distribution amplifier and the Ohmite cabinet on page 70 of this issue, —Ed,

#### Dear Editor:

My copy for June just received, and, as usual, I read the "Letters to the Editor" first.

I was thrown for a curve in this month's parcel, though. I began one letter on page 14, turned over to page 16, and started finishing the letter. The two parts seemed to match until I suddenly realized that the two letters did not begin and end on the same subject!

Wot hoppened?

I agree with R. C. Tidwell, of Santa Barbara, that a complete file of PF REPORTER is a collector's item! I very often get down my older copies and do a little browsing! It works wonders, and I always learn *something*.

Tip to Mr. Osler Schuler of Dumont, Iowa: A single-edge razor blade comes in handy for removing pages from bound magazines. A straight-edge steel ruler helps out, too! Most magazines have enough "white space" between the printing and the point where the staples are inserted to permit easy removal of pages.

However, if you really want to remove the entire page, a pocket knife, a pair of needle-nose pliers, and a little patience is all you need. With a little effort, the magazine can be put back into original condition by re-inserting the removed staple, or replacing it with another.

I am a regular page-remover, and have the procedure licked! Articles on similar subjects from different magazines can be placed in a large manila envelope for future reference. I use the 9 x 12 size heavy manila envelopes, which slip right into my file drawers.

Oh! I forgot! When removing pages with a razor blade, place a stiff piece of cardboard between the pages to be cut and the remaining pages of the magazine.

A Long-Time Booster of PF REPORTER. HORACE D. WESTBROOKS

# Griffin, Ga.

The two letters involved in last month's mix-up are printed below—in full! (For sale: One human head, left by owner who had no use for it anyway. Suitable for mounting; rolls nice. Quiet companion.)—Ed.

#### Dear Editor:

My hat is off to Mullard of London for their design of the ECC40 eight-pin miniature tube. It has a "bump" at one point on the base, and a special socket which enables the "bump" to be used as a keyway in seating the tube. If only other tube manufacturers could tear themselves away from the pin-game type of miniature glass tube, where one has to feel, twist, turn, and curse in order to match the pins with the socket—! Even when you finally pull the chassis out of the cabinet for a more direct view of the socket, it's still a case of twisting and fumbling to align the pins.

Let's put up a howl for tubes like the ECC40! It guides itself into place easier than the octal and loctal types; yet, it is a miniature-base, all-glass tube with evenly-spaced pins all around.

Ernest Lukis

Tyler Electronics Co. Bronx, N.Y.

You should have howled years agot This European "Rimlock" design now appears to be on its way out—not in. Like the loctal tube, it seems to be dropping by the wayside because of a worldwide trend toward standardizing tube-base designs. Examine recent models of foreign radio and hi-fi equipment, and you'll find the familiar octal or 7- and 9-pin miniature sockets almost everywhere.

Therefore, it looks as if we'll have to keep on handling miniature tubes. But at least we won't have any new sockets to add to our tube testers!—Ed

#### Dear Editor:

In my opinion, your magazine is tops in the electronics field; my only complaint has to do with your method of presenting Previews of New Sets. Since two completely different makes of receivers are described on opposite sides of each page, I haven't been able to figure out a filing system that will allow me to file the material alphabetically or with the proper PHOTOFACT Folders. Surely l'm not the only one who makes it a practice to cut out these items and file them for future reference. Can you figure out a form of presentation that will be more convenient for this purpose? ARTHUR GLANZER

#### Boynton Beach, Fla.

Why don't you just file the pages in the order of publication and refer to our annual indexes? You could make a small index to cover the current year to date. Or for that matter, you could compile our contents listings into one complete index.—Ed.

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# ELMENCO MYLAR<sup>\*</sup>- PAPER DIPPED CAPACITORS

### RELIABILITY

Elmenco dp Mylar\*-Paper Capacitors have achieved a reliability that meet missile and computer requirements. They are thoroughly and continually tested during production to insure outstanding performance. For example a 0.1 mfd. dp capacitor operated at full rated voltage and at 105° C will have a life expectancy of more than 7,168,000 unit hours.

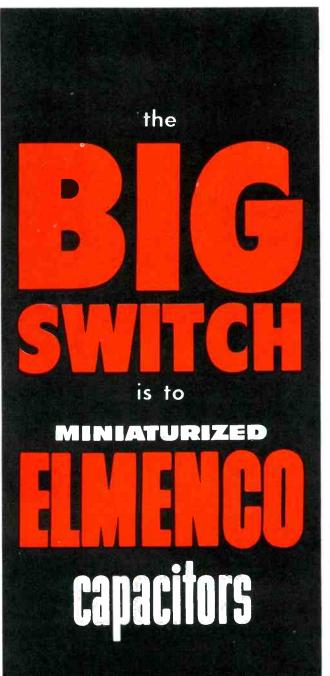
### **MOISTURE-PROOF**

Elmenco dp Capacitors are specially processed and vacuum dipped to obtain solid impregnation and a rugged moisture-proof coat designed to withstand 4 times more humidity than the best molded capacitors used in the past.

#### **MINIATURIZED**

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Elmenco Disc Ceramics are smaller than comparable capacitors of the same value. The miniature size is designed to offer greater service convenience with complete safety of operation.

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# MANOVE YOUR PLACE OF BUSINESS



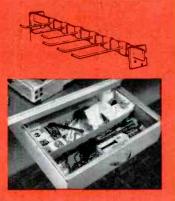
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Profitable new business awaits you in COLOR TV SERVICING—provided you're ready to take advantage of it Now RCA—world's foremost color TV authority—offers you a FULL 11-LESSON HOME STUDY COURSE to make you the color TV expert of your community. Prepared by RCA Institutes, it's a complete education in principles and practices of color TV servicing. ACT NOW: the course is a limited-time offer through your RCA Tube Distributor.



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Newlightweight "Quick Gal?" Tube Caddy



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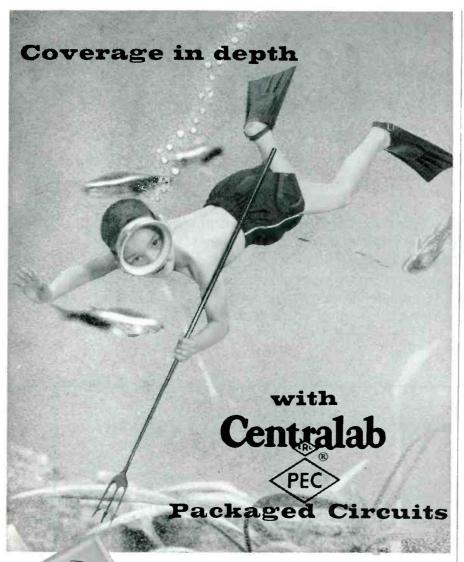
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The new CENTRALAB **PEC** Guide #6 tells you how to select, and replace packaged circuits and it's available free from your distributor or by writing direct to CENTRALAB. Spear yourself a copy right away!

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#### Promote, promote, promote!

Theater musical comedy, "Has Anyone Seen My Profits," staged during the



staged during the recent May Parts Show in Chicago. Shown here are two of the Broadway performers who successfully got across the point that you don't have to cut prices to meet competition if you do a good job of promoting your services.

The

Electronic Scanner

#### "Cool," Man!

That's the word for the "Cool Deal" assortment of Mallory parts being offered in connection with the company's "Dream Vacation for Two" contest. A variety of popular replacement components come packed in a "Voodoo Cooler," a plastic thermal carrier that can be re-used on picnics, trips, etc. Each package contains an official entry blank for the "Cool Deal" contest, in which the winning serviceman receives a 5-day, all-expense trip to Montego Bay, Jamaica.



#### So That's How It Works!

Recent "Time-Saving Clinics," which SENCORE has been conducting all over the country during the past two years, were held in Brooklyn and Long Island, N. Y., where over 300 servicemen viewed a 45-minute film and took part in a question-and-answer forum on test equipment. Company executives say the demand for these clinics is such that they are being held almost daily somewhere in the U. S.

#### **Steps to Success**

Another milestone was reached during the recent May Parts Show, where South River sold their 50,000th magnesium ladder. The company is the only one marketing this type of ladder through electronic parts distributors for use by antenna installers and servicemen.

#### Crusade Against Callbacks

**Raytheon's** new "uniline" tubes, now available in the ten types voted by servicemen as causing the greatest number of callbacks, are backed by a "money-onthe-line" guarantee. In every "Take Ten and See" package is a certificate good for \$1.00, in addition to the regular replacement tube, if any of the 10 fail within the warranty period.

Y-6029

for

18



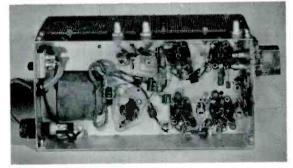
# Remarkable New Precision Amplifier A-400 DRIVES 1 to 30 TV SETS

**Performance and features never before available**-Uses four of the new 6FY5 Neutro-electrode tubes (transconductance 13,000 MHOS). These new tubes have the extreme low noise characteristics of the latest triode RF tuner tubes with extra gain and stability normally obtained only with pentodes. Dual 75 ohm outputs, allows you to use two trunk lines right off amplifier if desired. 300 ohm balanced input with no strip disconnect plug and 75 ohm coaxial input. All parts operated well below maximum ratings for long, trouble-free life. Heavy-duty AC power transformer. Unit completely fused. Operates on 117 volt AC. 20 gauge cadmium luster plated chassis, blue-grey baked enamel, perforated steel cover. \$79.95 list.

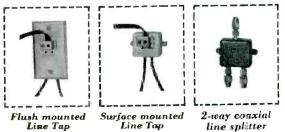
Try one, see the difference for yourself. Other amplifiers available for 1 to 4 sets, and up to 150 sets for Master System.

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Winegard antenna systems Everything from the Antenna to the Set



Wired like a Laboratory Instrument





by Milton S. Kiver

# SERVICING THE BIG LOOP

AGC

RF

The tuner, IF strip, and AGC system of a TV set are best treated as a single functional unit for troubleshooting purposes. Defects in any of these circuits can produce almost identical trouble symptoms, and matters are complicated by the feedback loop formed by the AGC circuit. This means the serviceman must take a half-dozen or more stages into consideration when analyzing a service problem involving both picture and sound. The sooner he can localize a malfunction to some specific portion of the RF-IF-AGC loop, the sooner he will find the component causing the trouble.

A defect can often be fairly well localized during the initial home call by careful observation of the TV picture. For example, a handy criterion for analyzing the common "weak picture" symptom is the amount of snow present in the picture background. Snow normally appears when the incoming RF signal is too weak to override electrical noise (which is constantly being picked up on the antenna and is also being generated by the various receiver circuits - especially the mixer). If a faint, snowy picture is obtained in a location where signal strength is known to be adequate, a defective antenna or tuner should be suspected. The plentiful snow is a clue that the IF strip is operating in normal fashion, greatly amplifying the noise produced in the mixer. On the other hand, a weak picture with little or no snow is typically a sign of insufficient gain in the IF stripor perhaps in the video amplifier.

Although AGC trouble can masquerade as an ordinary RF-IF defect, it often reveals itself by presenting an unusually wide range of symptoms on different channels. A loss of AGC bias voltage sometimes



Fig. 1. Hum bars and pulling due to heater-cathode leakage in an IF tube. results in a situation wherein the observed symptoms are not the same on any two stations. For instance, the strongest available signal might produce a negative-picture effect, while a slightly weaker signal might merely produce excessive contrast and picture bending—and the picture on the weakest channel might

display no visible defects. Unfortunately, the picture doesn't always furnish clear-cut clues to troubles ahead of the video detector, and a bench session is sometimes the only way to solve a particular problem. But, before pulling the chassis, you should check all tubes in the RF-IF-AGC loop by substitution or careful testing. It's best to substitute the tubes all at the same time, rather than changing them one by one; by so doing, you're less likely to run into trouble in cases where there are two or more bad tubes in the tuner or IF strip.

Caution: Check the video ampli-

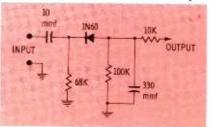


Fig. 2. Circuit diagram of a typical demodulator probe for use with scope.

fier, too! If faulty, it can cause the same picture symptoms as a defective IF amplifier; in some sets, it can also affect sound reproduction. Furthermore, it's a vital part of the AGC feedback loop in most sets equipped with keyed AGC.

#### **Shop Analysis**

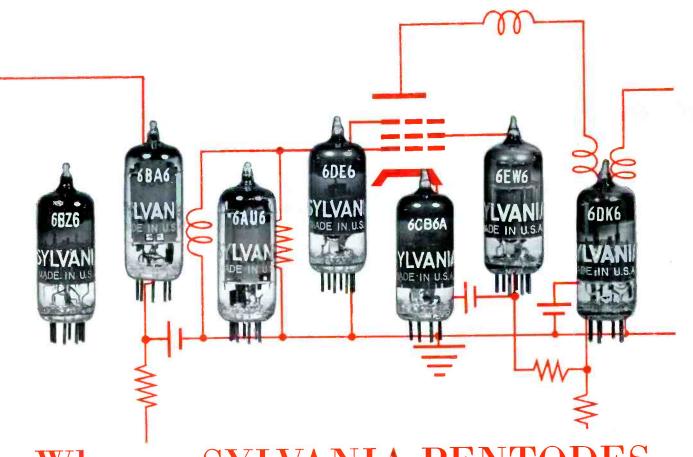
Let's suppose you have a chassis propped up on your bench, and you suspect RF-IF trouble. If the picture symptoms give you some idea of where to start looking for the defect, go ahead. Otherwise, make a few quick checks to help in localization. See if the output waveform of the video detector is normal, as described in the January, 1960 column. If it is, give the RF-IF circuits a clean bill of health; if not, you can only conclude that the trouble area is still very broad. The problem could be in any circuit ahead of the detector, or could even be a videoamplifier fault affecting the RF-IF stages through an amplified or keyed AGC circuit.

To see if the problem has anything to do with AGC, temporarily "clamp" the AGC line with a negative DC voltage to take the place of the bias regularly applied to the RF-IF stages. If applying a reasonably normal level of bias restores the set to proper operation, immediately turn your attention to the AGC circuit.

#### **IF** Strip

This section is generally one of the easiest to service, because of the straightforwardness with which it usually reveals its trouble. The most common fault, of course, is a bad tube—however, several other distinct types of failures can occur. By the time an RF or IF tube deterio-• Please turn to page 60

i icuse ii



# Why are SYLVANIA PENTODES so popular in TV sets?

# Why, for example, are they so popular in video-if stages?

Video-if stages are critical with respect to over-all set performance. Must develop sufficient gain to "drive" the picture tube and to give effective agc. Have to deliver "clean" signals, free of hum modulation. When a TV set goes into quantity production, tubes used must be uniform in performance in their specific circuits. Tubes that are sent to the service dealer for that eventual replacement job must be just as good as those supplied to the set manufacturer. Those are some of the reasons why you see

SYLVANIA pentodes such as 6BZ6, 6BA6, 6AU6,

6DE6, 6CB6A, 6EW6, 6DK6 in TV set after TV set. They're reliable. And, because of the unique, automated techniques used by SYLVANIA in manufacturing those types, they feature exceptional uniformity from tube to tube, minimum interelectrode leakage and gas, thus a longer life expectancy.

Those are some of the same reasons why, for original design and for replacement, the popular tubes are SYLVANIA TUBES! Electronic Tubes Division, Sylvania Electric Products Inc., 1740 Broadway, New York 19, N. Y.



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by Les Deane

How to plan an installation to suit the site.

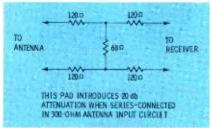


Fig. 1. Pad for attenuating signal from outdoor antenna in urban location.

### Pic-N-Win!

Pick the right antenna and win customer satisfaction-the one goal we must all strive for in order to maintain a successful business. In gaining a reputation for quality antenna work, you'll find there's more to an installation than just sticking some metal rods up in the air and facing them in a certain direction. Input signal power is as important to the operation of a TV receiver as AC line power. Therefore, your first concern should be that of selecting the proper antenna for a particular job-even before troubling yourself with the steepness of the customer's roof!

The following discussion will give you an over-all picture of the various points to consider when choosing an antenna for best reception of VHF signals. It is a practical treat-

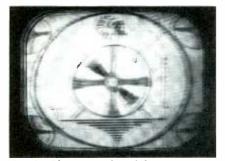


Fig. 3. Ghosts produced by strong reflected signal reaching the antenna.

ment, purposely omitting mathematical formulas, response lobes, and complex charts dealing with wave propagation and db figures.

(A) Folded dipole with screen reflector. (B) Single (C) All-band stacked dipoles

Fig. 2. Three antenna designs for urban, suburban, and near-fringe zones.

#### The Urban Site

The outdoor antenna is far from becoming obsolete even in metropolitan areas; quite the contrary, in fact, for investigations show that reception can be improved considerably in many urban areas with the installation of a suitable outdoor (or attic) antenna. Of course, signal strength is generally abundant in these localities; therefore, high-gain antenna systems are not normally called for.

Since rabbit ears and other types of indoor antennas usually work reasonably well at these sites (especially when only one or two local stations are involved), outdoor installations will be confined mainly to certain problem areas troubled by interference or ghost reflections. In many cases, an inexpensive dipole cut for a single channel and positioned in a certain manner will do the trick. In other instances, you may eliminate a ghost condition but find that other local signals cause overloading. Here, it may be necessary to attenuate the input signal to the tuner by employing a series resistive pad on the order of the one shown in Fig. 1.

If ghosts or other interfering signals are being picked up from a different direction than the desired signal, you might try installing a dipole antenna with a screen reflector as pictured in Fig. 2A. This design has an excellent front-toback ratio and will lock out practically everything trying to sneak in the back door. Of course, if there are two or more stations in the area, and their signals arrive from different directions, a rotator may also be called for.

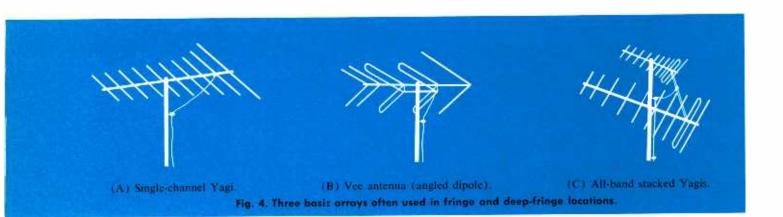
(B) Single-bay conical and reflector.

Ghosts reflected from tall buildings and the like can sometimes develop more signal strength at the receiver location than the primary or direct signal. Although ghost images normally have less contrast than the desired image, and appear to the right of it, an unusually strong ghost may produce a darker image than the direct signal. In this case, the latter will look like a weak image displaced to the left (see Fig. 3). Proper orientation of the antenna will usually cure this ailment; nevertheless, you may find it more desirable at times to "home in" on the ghost instead of the direct signaltransmission path. In so doing, however, you are taking a chance on the reflected signal strength remaining relatively constant — and this is usually not the case.

In urban areas having two or more local channels, you will often run into difficulty when using a directional or single-channel type of antenna. This trouble is most likely to arise when the transmitting towers are in different directions



Fig. 5. "Herringbone" patterns usually indicate adjacent-channel interference.



from the receiver, or when the stations are on widely separated channels. With gain of no prime importance, a multidirectional allchannel antenna such as the one illustrated in Fig. 2B is very popular. Many variations of this basic conical design are now commercially available.

If you prefer to use a dipole configuration for all-channel reception, a system such as that pictured in Fig. 2C is one solution. This is basically a stacked assembly with a high-band VHF element at the top, matched to a low-band section below. The two separate antennas may be connected with a phasing harness and faced in different directions in order to cover a wide angle of reception.

Regardless of the number of active TV stations in a large city, there will still be a surprising number of set owners who want that extra channel from a station as far as 60 to 80 miles away. In this situation, the serviceman must come up with a versatile system calling for high gain and directivity on one hand and a nondirectional all-band design on the other. This will most often demand the use of either a stacked and matched array or two



Fig. 6. White and black dashes across screen caused by ignition interference.

separate antennas with a switching arrangement. If an indoor type seems adequate for all local stations, the simplest solution is to install a high-gain directional outdoor type and an indoor unit with, of course, an antenna-selector switch. A narrow-band single-channel antenna is about the best choice for the outdoor unit (see Figs. 4A and 4B); some installations, on the other hand, may call for a high-gain, allchannel antenna designed for fringearea service.

Although not readily apparent, the scene displayed on the TV screen in Fig. 5 is an airplane in flight over a metropolitan area. The distortion present is due to a "herringbone" pattern superimposed over the entire picture. This beatfrequency interference is generally produced by a signal from an adjacent channel; for example, if the sound carrier of the next lower channel is strong enough, it will heterodyne with the video carrier of the desired channel and will produce a pattern of lines on the screen.

This symptom might occur if the viewer were attempting to watch a distant station on a channel adjacent to one of the stronger local stations. If orientation of a unidirectionaltype antenna won't clear up this condition, the next best bet is to install either an adjustable trap between the lead-in and the antenna terminals on the set or a frequencyselective device that mounts between antenna and down-lead.

After only a few installations where you have taken the time to analyze signal conditions and select the right antenna, you should know approximately what it's going to take to satisfy all customers in an urban community—even in those touchy problem areas.

### The Suburban Site

We might define "suburban" as being a near-fringe location approximately 20 to 40 miles from the transmitter, although the great variety in terrain over the country makes it impractical to place a strict distance limitation on this type of reception area.

With only one station to consider at a suburban site, it would be advisable to select a directional singlechannel antenna with reasonable gain. The 5- to 10-element Yagi type (Fig. 4A) fills this bill very nicely. With two or more stations in one general direction, the antenna should take on more of a broadband design (incorporating extra elements cut for multichannel reception). Incidentally, the basic types shown in Fig. 2 will also work satisfactorily in many suburban areas.

When picking up stations from different directions at a suburban location, you must use either a system with a broad angle of reception or a more directional antenna with a rotator. If no interference is • Please turn to page 56

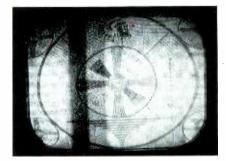


Fig. 7. Co-channel interference resulting from reception of two signals.



Servicing NEW DESIGNS by Thomas A. Lesh

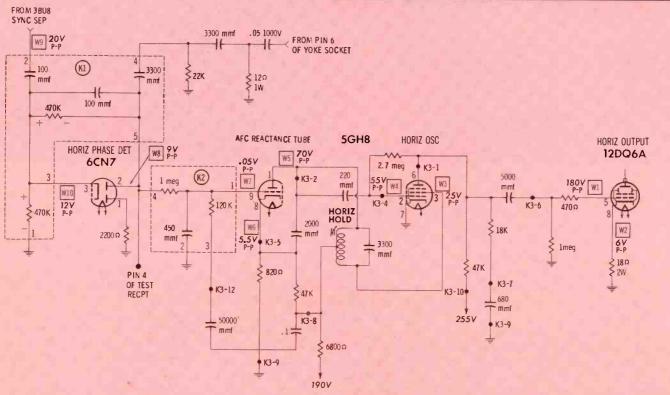


Fig. 1. Horizontal oscillator and frequency-control circuits of Motorola Chassis TS-567.



Most TV receivers use either a cathode-coupled multivibrator or a Synchroguide blocking oscillator in the horizontal sweep section, and the serviceman is able to develop well-practiced troubleshooting procedures for these circuits through frequent encounters with them. However, when a set with a lesserknown type of horizontal circuit shows up on his bench, he's likely to be thrown for a loss. How can he do an efficient job of curing a fault in the circuit, if he's not even sure how it should normally behave? The usual tube-pin voltage readings and

key waveform checks are adequate for pinpointing severe troubles such as a completely dead oscillator but they're of only limited usefulness when the oscillator just seems abnormally critical or unstable in its operation. In these more uncertain cases, it is helpful to be familiar with such things as the normal range of the hold control, the permissible tolerances on voltage readings, and the circuit functions of various components.

To provide some pertinent facts about nonstandard horizontal AFCoscillator circuits, two recently-introduced types have been described in this column. (See "The Gruen Circuit Goes Modern" in the July, 1959 issue, and "A Streamlined Synchroguide" in November, 1959.) This month's story will introduce you to still another system in current production — a Motorola circuit employing a sine-wave Hartley oscillator controlled by a reactance tube and phase detector. This hookup (Fig. 1) has a lot in common with the Zenith circuit we described last July, and yet it has plenty of distinctive features all its own.

The schematic shows the circuit

as used in Chassis TS-567 of the 1961 line. A very similar setup was employed last season in the TS-556 chassis, and a modified version of the same circuit (with semiconductor diodes in place of the 6CN7 tube) is also being used in the TS-433 series of slim 17" portables.

Basically, the sine-wave horizontal oscillator is nothing new; this design feature was in fairly wide use about 10 years ago! However, since the early versions of this circuit were relatively complex, they were almost completely abandoned during the middle 1950's in favor of multivibrators. Now, in revised and simplified form, they are staging a comeback.

Puzzle: How is it possible to use a sine-wave generator to supply a sawtooth-shaped driving signal to the horizontal output tube? The answer is simple if you're familiar with basic sweep theory. In any deflection circuit, the sawtooth wave is not generated by the oscillator itself, but is developed by the linear charging of a capacitor in a sawtooth-forming RC network. (Note the 680-mmf capacitor and associated resistors in the oscillator-plate circuit of Fig. 1.) The oscillator, regardless of type, always operates as a simple on-off switch — conducting heavily for a small portion of each cycle in order to discharge the sawtoothforming capacitor, but remaining in cutoff the rest of the time.

A Hartley oscillator is able to perform this switching function, since it operates class C and will conduct only for a short time on positive peaks of the sinusoidal grid signal. There's only one catch: If the sawtooth-forming circuit is connected directly to the oscillator plate, a husky sawtooth signal will appear there. The resulting fluctuations in plate voltage could interfere with proper operation of the oscillator. To avoid this problem, the old-time sine-wave circuits had an extra stage (called a discharge tube) to act as a sort of buffer between the oscillator and output circuits. Here is where simplification has entered the picture. The discharge tube has been omitted, and the plate current of the oscillator tube is utilized directly for discharging the sawtooth capacitor. However, a pentode-type oscillator tube is used in order to minimize interaction between the plate circuit and the oscillator proper. (The latter includes only the cathode, grid, and screen circuits.)

The waveforms in Fig. 2 reveal what goes on in the circuit of Fig. 1 during normal operation. All were taken with a low-capacitance probe, and external sync was applied to the scope to maintain a constant phase relationship among all the waveforms. (The necessary synchronizing signal was obtained by attaching a clip lead to the insulation of one of the horizontal yoke leads.) The right edge of each pattern represents the beginning of horizontal retrace, and the short white bar above the middle of each waveform indicates the conduction period of the oscillator tube. Note that the beginning and end of conduction are marked by distinct pips or rough spots in many of the waveforms; this can help you in analyzing the signals.

Let's begin by examining the horizontal drive signal W1 at the grid of the output tube. The unusually wide, flat-bottomed negative pulse in this waveform is a normal characteristic of the sine-wave type of horizontal circuit, even though it may look strange in comparison with the narrower, sharper-pointed pulse we are accustomed to finding in multivibrator circuits. It looks as if the rise in grid voltage is anything but • Please turn to page 65

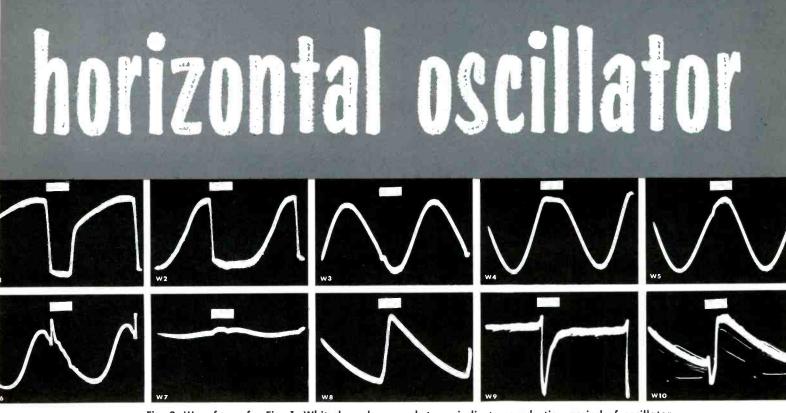
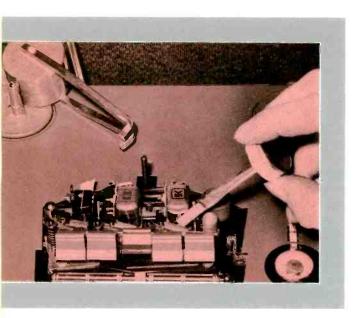
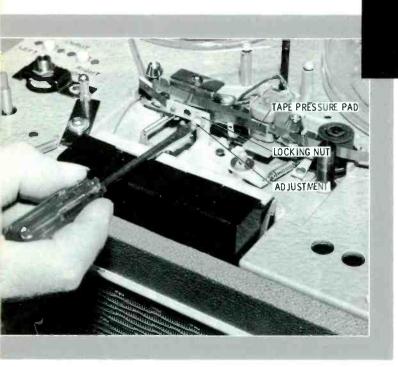


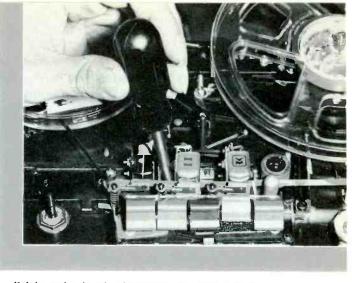
Fig. 2. Waveforms for Fig. 1. White bar above each trace indicates conduction period of oscillator.



Head cleaning and demagnetization, the top-ranking service requirements, should become a part of every service job. Repeated use of the recorder causes the oxide coating from the tape to rub off on the heads, reducing sensitivity and affecting both recording and playback quality. A cloth or brush dampened with denatured alcohol or a special tape cleaner can be used to quickly remove this oxide. Residual magnetism in a head—which increases background noise in recordings and reduces over-all frequency response—can be removed with a special demagnetizer such as the unit shown at top left in the photo.



Pressure pads hold the tape in firm, flat contact with the heads. Excessive pressure increases tape wear and oxide deposit, while too little pressure causes weak output. Pads are usually tensioned to a pressure of about 15 grams (measured with a small hand scale) and can be adjusted by turning a screw or bending the supporting arm.



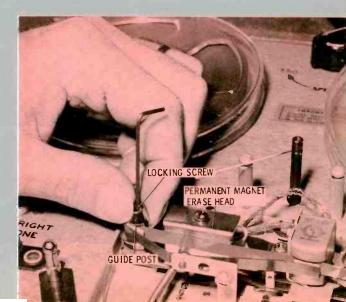
Height and azimuth adjustments are important factors in these days of four-track stereo reproduction. Improper height produces cross talk between tracks, while an azimuth error (head-magnet gap not precisely at right angles to direction of tape travel) causes a loss of high-frequency response. The photo shows azimuth being adjusted for maximum output during the playing of a special tape.

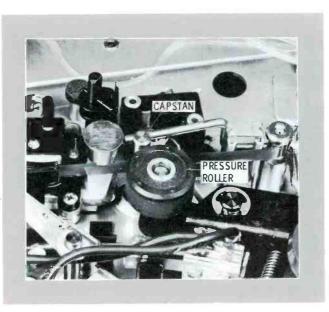
# **REGULAR RECORDER-**

Tape recorders are on the move. From all indications, 1960 sales will top a half-million units. Someone is going to have to service these units, in addition to the hundreds of thousands already in the field and it might as well be you!

In our May issue we gave you the low-down on the mechanical operation of recorders; in this article we present photos to show you the whys and wherefores of the most common service requirements. The following general hints will make it much easier for you to follow the specific procedures outlined in service manuals.

> Most recorders use an electromagnetic erase head, fed from a bias oscillator, to "clear the track" just before recording. However, as shown here, a permanent magnet is sometimes used for this purpose. Improper height adjustment of either device fails to remove pre-recorded information from the desired track, and may erase part of an adjacent track. In this unit, the guide post is adjusted to vary the position of the tape as it passes across the magnet.

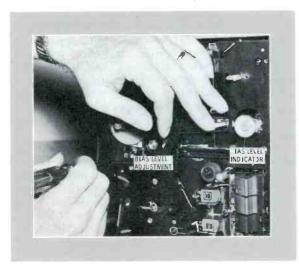




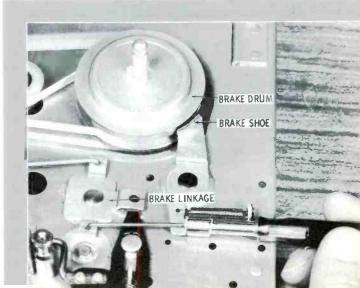
Unless the pressure roller is adjusted to exert from two to four pounds of pressure against the capstan, the tape may move at an incorrect or irregular speed. Clean surfaces and straight shafts are also necessary for proper operation. Here the keeper has been removed from the roller, the latter raised slightly, and the umit energized to see if the roller stays on its shaft. If it works off, this means the shaft is bent and the tape is likely to crawl out from between the roller and capstan. To cure this condition, the shaft must be carefully bent back to an upright position.

> Take-up and rewind torque are easily checked by using small hand-held scales to make measurements at some specific distance from the hub. Improper torque results in spilled tape or improper operation during rapid tape transport. Some units have adjustments, but in others, torque is a matter of drive-surface cleanliness and quality of belts, discs, etc.

# REPAIR ROUTINES

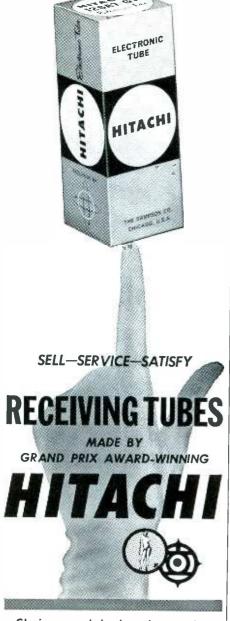


Precise adjustment and diligent observance of recording-level indicators is a basic prerequisite for good recording. The photo shows a recording-level eye being adjusted in accordance with service data. Bias adjustments are equally critical, and must be set exactly as recommended. Because these adjustments are sometimes accessible to the customer, both should be checked during service. Improper braking can result in spilled or broken tape, incorrect tape speed, and a host of other troubles. In this photo, the brake is being adjusted in accordance with the instructions given in the service manual. You'll have to depend on service data to tell you about this adjustment, since it differs from one recorder to another. Other important factors in proper braking are cleanliness of brake shoes and the surfaces they contact, as well as freely operating linkages.





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**Keep it Clean.** Summer sunshine is going to be hard on window displays. In addition, displays must be bright, well-organized, and clean to attract attention away from summer daydreams, and toward the fleeting message your window brings.

Dirty windows, faded displays, bug-covered items, and a generally deteriorated window decoration may simply fail to attract attention; even if people do take notice, their impressions will be favorable only to your competitors. Make it a point to change your displays often, clean them once or twice a week, and really keep them attractive.



**Half Gone.** Well, 1960 is halfway through. What have you done with it — or what has it done to you?

It's time to get some factual information on what's happening to your business. It may not be the most enjoyable thing to do, but it's a definite must if we want to succeed. There are many who run their business "by the seat of their pants," guessing this year's progress, sales, work load, and even profit on what they think. No business was ever permanently successful with this type of management. True, some businesses exist over a period of years with this haphazard direction, but they never gain a status of soundness.

What does your balance sheet look like when compared to the one at the beginning of the year? (For those of you who can't compare the two because you don't have the first one - make one and see where you stand now.) How does Net Worth June 30, 1960 compare to that of January 1, 1960? A quick glance at these two figures gives you a good mid-year report on your progress. If you don't show a nice increase, what is the reason? One of the most likely is the item of Profit January 1 to June 30. If this appears low, find out why.

Going back to your profit-and-

loss statement will point out where the lowered profit originated. What has been your total *Sales* for the year to date (the amount of business including income and additional accounts receivable)? Does it reflect a healthy level? (If possible, compare it with the past few years.) If the level is below normal expectations, it's time to survey your advertising and merchandising program.

Perhaps inventory has crept up. If so, see if the increase has come from seasonable items such as batteries, TV installation supplies, etc. An increase because of such items as these is to be expected, but if the increase is from normal stock items, it would be wise to look into your purchasing practices. Don't forget that it's possible for purchasing costs to go up without increasing the volume. Failure to take advantage of the discounts allowed for prompt payment to suppliers can make a sizeable figure over a six-month period.

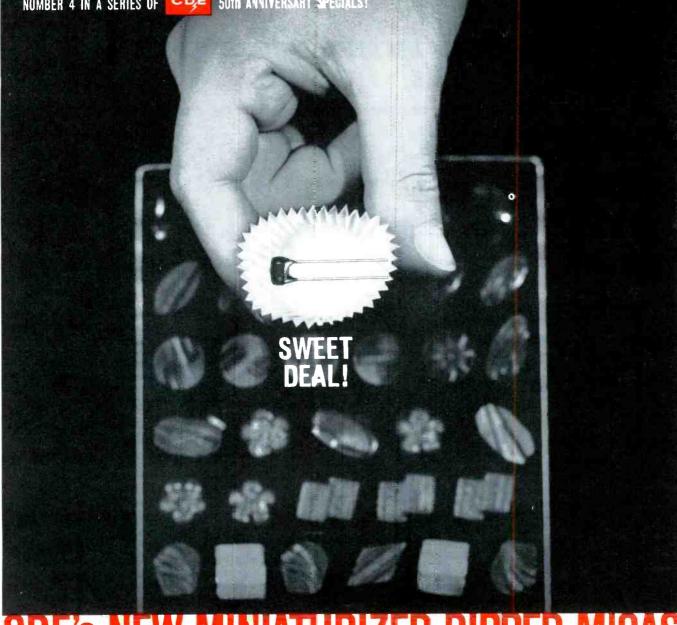
Wages, taxes, and normal overhead expenses all hold important clues in analyzing what happened to profits. Perhaps that raise you gave yourself is eating into the profits. Knowing your reluctance to take a pay cut, it may be desirable to reevaluate your sales income to see if it can't be increased to compensate for the raise.

While a six-month review of your records will tell you how you're doing and help you make future plans, a monthly analysis will permit you to keep a tighter rein on the business. Here's hoping your review speaks well of itself in this first halfyear of "the surging sixties."



**Off to School.** Just a reminder that now is the time to lay the groundwork for August promotions keyed to those young folks headed for college this fall.

A few advance thoughts about clock radios, personal portables with earphones, pillow speakers, and car radios can jell into a well-planned merchandising program for you. NUMBER 4 IN A SERIES OF COLE 50th ANNIVERSARY SPECIALS!



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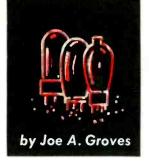


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July, 1960/PF REPORTER 33



# **RADIO** and **HI-FI**

# TUBE GUIDE

### A survey of tube types you'll find in equipment now in service.

If you have never operated a radio or hi-fi service department in conjunction with your TV service, and you're thinking of starting one, what tubes should you stock? Or, if you have collected a miscellaneous stock of radio tubes over the years, and have decided to clear your shelves of all slow-moving types, what will be left? The answers to these questions will vary from one area to another, and will depend on the type of service to be rendered, as well as on the expected volume of business. To help you anticipate your stock requirements, we offer this brief resume of tube use in the radio and audio fields over the past two decades

To begin with, let's take the simple 5-tube AC-DC receiver. These seriesstring units first came out in the early 40's, and were equipped with tubes having filament characteristics different from the more popular tubes of the day. The tube line-up consisting of a 12SA7, 12SK7, 12SQ7, 35- or 50L6, and 35Z5 became the standard for millions of receivers. A 14-volt series of loctal-base tubes competed, but were never as successful as the 12-volt line.

In the early 50's there was a transition to the 7-pin miniature series of 12BE6, 12BA6, 12AT6 (or 12AV6), 35- or 50C5. and 35W4. Tens of thousands of sets using these tubes were produced, resulting in a standardization of this line-up among practically all manufacturers. A fourtube circuit-employing a 12AU6 to replace both the 12BE6 and 12BA6kindled a little fire, but never really caught on.

Now, at the beginning of the 60's, these standard 7-pin miniature tubes still constitute the big volume of radio tubes used in new set production. However,

another new series with lower filament current has been developed and is now making its appearance. (Initial types in the new group are the 18FX6, 18FW6, 18FY6, 32ET5, and 36AM3.) It will be some time before these tubes replace today's standards, but they're on their way.

During the past 20 years, transformerpowered home radios and auto receivers used basically the same tubes as their AC-DC counterparts, except for differences in filament voltage. However, notable exceptions were to be found in the tubes used in audio output and rectifier circuits. Output stages concentrated on 6V6's, with a smattering of 6L6's and 6K6's. From the mid-50's on, the 6AQ5 came to be the most common output tube in these sets. Rectifier usage centered around 5Y3's in home receivers. Some auto radios used an 0Z4; others a 6X5 (later replaced by the 6- and 12X4 miniatures).

The middle 50's saw the auto industry switch over to a 12-volt electrical system, with a consequent shift from 6to 12-volt tube filaments. At nearly the same time, a new type of auto receiver appeared and was tabbed "hybrid." The audio output stage was transistorized, and tubes were designed to operate from a 12-volt B+ supply (directly from the car's electrical system). The new series of hybrid tubes hasn't yet become standardized, due to continual design improvements; the only tube approaching "universal" use is the 12AD6 converter.

FM and combination AM-FM receivers were developed during the 50's, and are now attaining an appreciable portion of the market. Most tube types used in these sets are also found in conventional AM or TV receivers. A couple

of exceptions must be noted, however -namely, the 19T8 and 6BJ6 types.

It can truly be said that portable radios began to make their mark in the 50's. Although a few had been introduced prior to that time, sales didn't reach major proportions until some time in the mid-50's. By that time, the tubes used had passed through designs using octal, loctal, miniature, and hearing-aid types. Miniatures account for the greatest percentage of tubes used during this period. A nearly standard circuit using the 1R5, 1S5, 1T4, and 3V4 evolved, although 1U4's, 1U5's, and 3Q4's still had a fair popularity when the whole tube concept was virtually dropped in favor of transistors. It's interesting to note that, by the end of 1959, weekly production of portables was running nearly 80,000 transistor sets as compared to less than 200 tubed units.

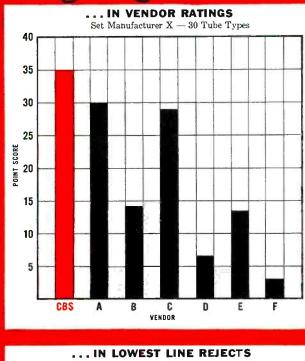
The hi-fi boom came along in the late 50's, featuring units ranging from so-called "hi-fi" chassis using only a 25L6 tube to sets with true high-fidelity circuitry. In current production, 12AX7 (ECC83), 6BQ5 (EL84), and 7025 tubes are probably the predominant ones not used in regular radios. It must be noted, however, there are several other types used in varying quantities-many of them brand-new designs that may largely replace existing types within a few vears.

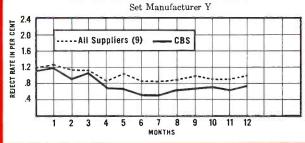
Now that you have a pretty good idea of when the various types of radio and hi-fi tubes were introduced and how they are used, take a close look at the chart on this page. Listing 77 common tube types used within the past 20 years, it will serve as a handy guide in meeting your service needs.

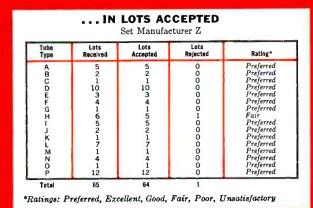
# Radio and Hi-Fi Tube Usage Chart

	maaro an	tadio and men rabe oblige on an				
*0Z4	6AQ8 (ECC85)	6EZ8	*12AD6	12BE6	32ET5	
†1R5	6AT6	616	*12AE6	12BH7	35C5	
†155	6AU6	6SA7	*12AF6	*12BL6	35L6	
†1T4	6AV6	6SK7	*12AJ6	*12DL8	35W4	
†1U4	6BA6	6SN7	*12AL8	*12EG6	35Z5	
†1U5	6BE6	6SQ7	*12AQ5	12SA7	36AM3	
†3Q4	6BJ6	618	12AT6	12SK7	50C5	
†3∨4	6BK5	6U8	▲12AT7 (ECC81)	12SQ7	50EH5	
5AR4 (GZ34)	▲6BQ5 (EL84)	▲6V4 (EZ80)	12AU6	18FW6	50L6	
5U4	6CA4 (EZ81)	6 <b>V6</b>	▲12AU7 (ECC82)	18FX6	▲6267 (EF86)	
5Y3	▲6CA7 (EL34)	*6X4	12AV6	18FY6	▲7025	
6AL5	6CB6	*6X5	▲12AX7 (ECC83)	1978	▲7199	
6AQ5	*6CR6	*12AB5	12BA6	25L6		

# Leading set manufacturers RATE CBS RECEIVING TUBES TOPS







... IN LOWEST FIELD REJECTS Set Manufacturer Z Per Cent Rejects Tube Type All Venders CBS 3 1 .7 .8 .9 .5 .8 1.6 0 2 1.0 .5 .3 1.1 4 5 6 ,4 ,8 .1 .8 8 .5 .5 10

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### Tips for turning a fuzzy rainbow back into a normal color picture.

"Look. Mom! See the rainbow on the screen!"

And with these words, another color-TV owner finds out that her set has lost color sync. While the rainbow may be pretty, it's a sure bet this customer would rather see color programs—so there's a pot of gold at the end of this rainbow for the serviceman who knows what to do about it.

#### Isolating the Trouble

By the time the technician arrives

on the scene to begin troubleshooting, the color program may be over; but one or more stations may be transmitting a color-stripe test signal as an aid in setting up color receivers. This consists of several cycles of 3.58-mc subcarrier oscillation injected into the video signal just before and after each horizontal blanking period. The test signal has the same phase as the colorburst signal; therefore, if applied to a normally-operating color set, it will produce narrow bands of uni-

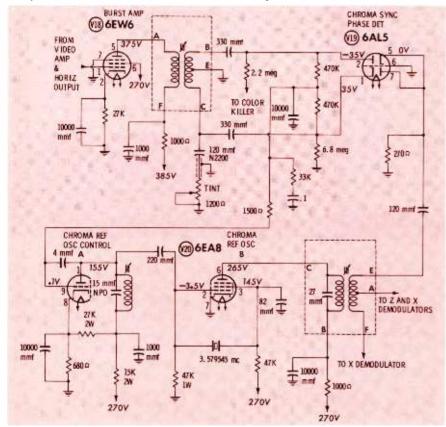


Fig. 3. Chroma oscillator and sync circuits of current-model color set.

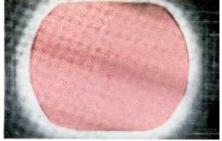


Fig. 1. Color-sync loss reduces rainbowgenerator pattern to slanting lines.

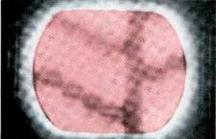


Fig. 2. Jagged splotches in NTSC bar pattern mean color sync is absent.

form greenish-yellow color along the side borders of the picture. Shifting streaks of various hues indicate a loss of color sync.

If the stripe signal isn't immediately seen, it may be off the edge of the screen because of horizontal overscan. In this case, one of the two test stripes can often be brought into view by carefully tuning the horizontal hold control to shift the raster sidewise.

In order to check color sync when no transmitted color signals are available, it is necessary to connect some type of color-signal generator to the receiver. Fig. 1 shows the completely out-of-sync pattern that appears on the screen when the output of a color simulator or rainbow generator is fed to a set with faulty color sync; Fig. 2 is the pattern developed under the same conditions from the output of a standard NTSC color-bar generator. Notice that the latter display still contains a bar pattern, even though the colors have been scrambled into a stair-step design.

Loss of color sync can be caused by many things. If reception of a regular black-and-white image gives no evidence of snow or any other abnormality, it can be presumed the trouble exists somewhere in the color sync section (Fig. 3). The prime cause is tube failure; therefore, substitution of V18, V19, and V20 is the first order of business. If new tubes don't eliminate the shifting-color symptom, a logical troubleshooting sequence must then be followed in order to find any



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component defects or misadjustments which may exist in the colorsync stages.

Random "tweaking" of the tuned circuits in these stages is *not* the way to overcome sync problems! Realignment may be necessary after components have been replaced, but this should be done in strict adherence to the procedure outlined in the service data.

The trouble area can be generally localized by simply grounding the grid of V20A, the reactance tube which controls the chroma reference oscillator. If the pattern on the screen changes, the trouble is thus shown to be in the circuits of the color-sync phase detector (V19) or burst amplifier (V18), or possibly in some preceding circuit. No change in the pattern indicates trouble in either the oscillator or the reactance-tube control circuit.

#### **Color AFC Tests**

The best way to hunt for trouble in the burst and phase-detector circuits is to check waveforms with a wide-band scope and low-capacitance probe. With a color signal applied to the receiver, check at the burst-transformer side of the phase detector (pins 1 and 2 of V19 in Fig. 3) for two color-burst waveforms of nearly equal amplitudes. Rotating the tint (hue) control should affect the appearance of the waveform at pin 1. If no burst signals are present, go to the grid of the burst amplifier. In the circuit of Fig. 3, the waveform at that point should be a combination of a strong keying pulse (from the horizontal output stage) and a relatively low-amplitude 3.58-mc burst signal. It may be necessary to disconnect or disable the inputs one at a time in order to obtain a clear view of both signal components. In some color sets, these inputs are received on separate elements of the burst-amplifier tube-so there is no problem of analyzing a composite-type signal.

Besides checking the incoming burst signal, see if a feedback signal from the oscillator is present at the other side of the phase detector (pins 5 and 7 of V19). Pay particular attention to the required peak-to-peak amplitude — about 10 volts in the circuit of Fig. 3.

After the trouble area has been narrowed by waveform checks, a VTVM can be put to work finding the exact location of a suspected defect.

#### Oscillator

Reach for the VTVM if the trouble has been localized to the reactance-tube and oscillator circuits. First of all, is the plate voltage of the reactance tube normal? If not, some defect in this tube's plate circuit may be causing it to throw the oscillator off frequency.

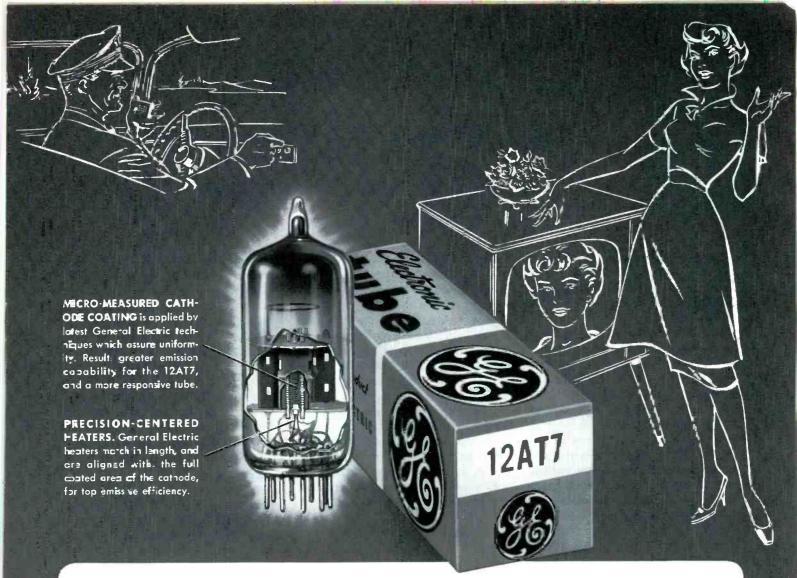
If the grid voltage of the oscillator is incorrect, this can mean either weak oscillations or an incorrect operating frequency. Be sure to check the plate and screen voltages of the oscillator stage for possible clues to trouble on the output side of the circuit.

#### Intermittents

A condition occasionally seen in color sets is a loss of color sync after a long initial period of normal operation-usually an hour or more. This intermittent defect is often found to be the result of a gradual change in bias on the reference-oscillator control stage. A change in value of a cathode-circuit component, or grid current due to a gassy tube or a leaky grid-plate capacitor, is most likely to be the actual source of the trouble. It is characteristic of these defects to cure themselves each time the set is turned off and then on again. Monitoring the voltages in the circuit of V20A is the best way to trace this particular problem.

Another fault which may be diagnosed as intermittent is an unstable, or touchy, sync circuit. This behavior is usually caused by leaky capacitors, and the trouble can be readily traced by making voltage measurements. As a rule, the defect is found in the circuit feeding the grid of the control tube. Open capacitors in this same circuit cause violent, uncontrollable disturbances in color sync.

Of course, there are other possible causes of color-sync loss; but following the procedure just outlined will direct you to most trouble sources via the fastest route.  $\blacktriangle$ 



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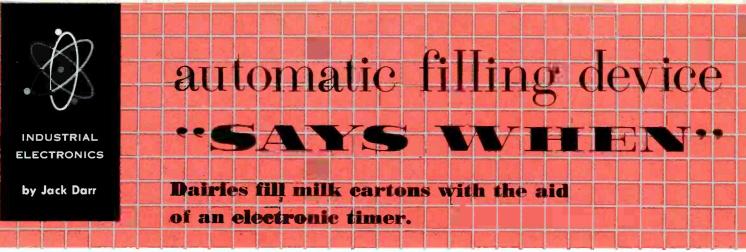
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Electronic timers, with their great accuracy and adaptability, lend themselves to all sorts of uses in industrial process control.

One important application is in the automatic filling of opaque containers with liquids or very finely ground powders. Transparent containers can be filled by photoelectric cell devices, which cut off the flow when a beam of light is blocked as the contents reach the prescribed height. Obviously, this method would not work for opaque containers, such as the waxed paper cartons which have virtually replaced glass milk bottles. Instead, a solenoid-controlled valve on the filling apparatus is held open for a predetermined length of time. Split-second timing allows the containers to be filled to a uniform level.

In the timer-controlled unit used in dairies for filling waxed paper cartons (Fig. 1), the milk supply is poured into a large stainless-steel vessel mounted above the filling

Editor's Note: Material in this article has been excerpted from the new Howard W. Sams book, *Servicing Unique Electronic Apparatus*, by Jack Darr. table. A solenoid and valve assembly is below the supply vessel. Metal tracks guide the paper cartons into position. When the open top of the carton is directly beneath the spout, a trip arm closes a microswitch (a small snap-action switch operated by a tiny movement of its actuating arm). The microswitch "kicks off" the timer, which opens the valve and holds it open for the predetermined length of time. If the timing is correct, the carton will be filled with the exact quantity desired.

Fig. 2 is a photograph of the timer circuit with the cover removed and the principal components labeled.

#### **Timer Circuitry**

Fig. 3 shows the schematic for the timing unit. The timing depends upon the charging rate of capacitors C1 and C2, which controls the conduction of tube V1.

In the standby position at the beginning of the cycle, the armatures on relays RL1 and RL2 are positioned as shown by the solid lines in Fig. 3. That is, RL1 is activated and RL2 is not. Notice that the junction of R1 and R3 receives a positive voltage from B+ through R5 and section A of RL2. This voltage provides the proper bias for V1, since the cathode is connected to B+through a portion of R4; it also discharges timing capacitors C1 and C2, since the opposite ends of these capacitors are likewise connected to B+. Tube V1 is conducting and plate relay RL1 is energized (shown by the solid bar for relay RL1 in Fig. 3) in the standby position.

At the beginning of the cycle, the carton on the filling table strikes the microswitch, which closes momentarily and thus completes the circuit between terminals 3 and 4 of the control-head socket. At this time, a return path is provided for AC relay RL2. As a result, armatures on RL2 move to the positions shown by the dotted lines in Fig. 3. With RL2 in this position, a path has now been provided through section A of RL2 and section B of RL1, from B+ to terminal 3 of the control-head socket. Hence, RL2 is held in the position shown by the dotted lines, after the microswitch opens, by the connections through RL2 and RL1.

The solenoid, which operates the

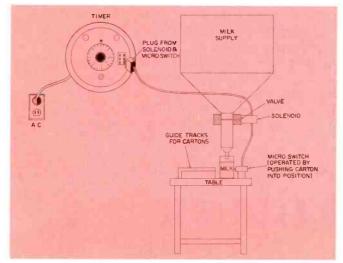


Fig. 1. Sketch of timer-controlled equipment for pouring milk into cartons.

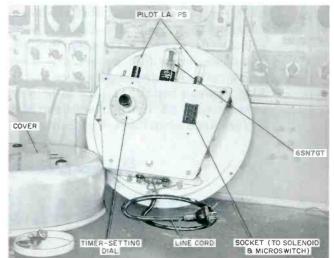
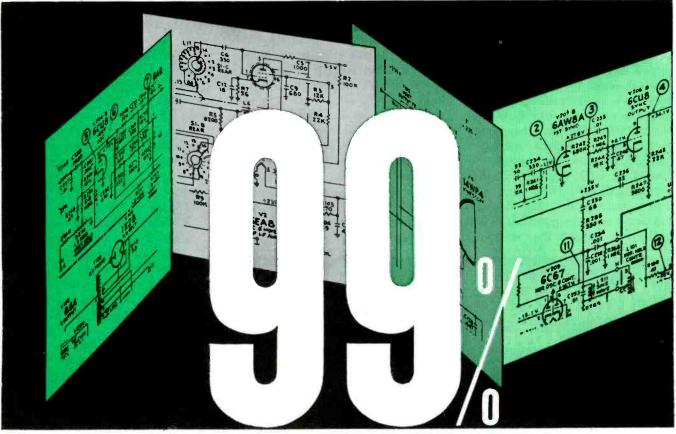


Fig. 2. Photo of actual timer unit with cover removed to show components.



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valve controlling the flow of milk into the carton, is connected across terminals 5 and 6 of the controlhead socket. Terminal 5 is connected to one side of the AC line. Therefore, in order for the solenoid to operate, a path must be provided from the other side of the AC line to terminal 6. This path is furnished by RL2 when energized. Starting at fuse M2, the path runs through section B of RL2 (dotted lines) to section A of RL1 (solid line), and then to terminal 6. Lamp M6, also connected between terminals 5 and 6, lights to indicate that voltage is

being applied to the solenoid and that milk is flowing into the carton.

Now, while milk is flowing into the carton, let's examine the timing circuit! When relay RL1 was energized, the B+ voltage through section A of the relay (and R5) was removed. (This was the voltage provided for biasing the grid and discharging C1 and C2. Remember that C1 and C2 were *discharged* by the B+ voltage, since both sides of these capacitors were connected to B+. Although a positive potential did exist on both plates of the capacitors, there was no potential dif-



ference across the plates.) With the discharging voltage removed, capacitors C1 and C2 charge through resistors R1 and R2 and the power supply. However, the capacitors cannot charge instantaneously because R1 and R2 limit the current flow. The time required for a capacitor to reach 63% of the applied voltage is known as the *time constant* of the circuit. It is equal to: T = RC

where

T is the time in seconds,

R is the resistance in ohms,

C is the capacitance in farads.

During each time-constant period following the first one, the capacitors charge to 63% of the remaining voltage. Fig. 4 shows the resultant decrease in voltage at the junction of R1 and R3.

The charging rate can be controlled by varying either the resistance or the capacitance in the circuit. For example, when switch S1 is closed, both C1 and C2 are in the circuit; when S1 is open, only C2 is in the circuit, and the charging time is much less. Likewise, the resistance is changed by moving the arm of potentiometer R1. When the arm is at the bottom of the drawing. the entire 1-meg resistance is in the circuit; when the arm is at the top. all the resistance of R1 is shunted out of the circuit. Thus, R1 serves as a fine adjustment of the charging time of capacitors C1 and C2. The duration of a time constant (indicated by 1, 2, 3, and 4 along the bottom of Fig. 4) can be varied over a wide range by proper adjustment of S1 and R1.

By resetting R4, the cathode voltage on V1 can be varied so that V1 can be cut off at almost any desired point on the curve in Fig. 4. When



plate current stops flowing, RL1 is deactivated, and the armature moves to the position shown by the dotted lines. This action opens the solenoid circuit (through section A of RL1), stopping the flow of milk. At the same time, the connection through section B of RL1 to the winding of RL2 also opens. RL2 is then deactivated, the B+ connection is restored to the junction of R1 and R3, and capacitors C1 and C2 are discharged. V1 starts conducting, and plate relay RL1 is again energized.

Now, conditions are the same as they were at the beginning of the cycle. When the next carton strikes the microswitch, the cycle will be repeated.

Manual-fill switch S2, when depressed, applies the line voltage directly to the solenoid, bypassing the timing and relay circuits. Hence, this switch can be used during servicing as a check on the solenoid and valve.

Operating power is supplied by a pair of selenium rectifiers in a halfwave doubler circuit. Lamp M5 indicates that the device is turned on and ready for operation. The filament voltage for the 6SN7GTA tube is supplied by a small transformer (not shown). The 0C3 voltage regulator holds the supply voltage constant to insure accurate timing. R1, a high-quality linear potentiometer, has a planetary drive instead of the standard direct drive. This, together with the very large dial scale, permits a highly accurate setting of this control.

Timing capacitors of 0.5 and 4 mfd were used in this unit. Other units will use different values, depending upon the length of charging time required. With both capacitors in the circuit (Fig. 3), times of up to three or four minutes are possible. The shortest possible time is in the neighborhood of one to two seconds. Accuracy in setting the controls is on the order of one-tenth of a second or less.

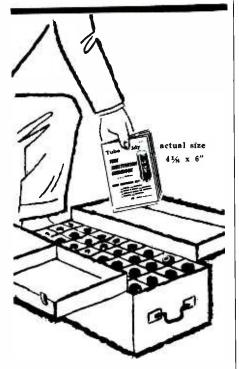
#### Servicing

Environment causes most of the troubles in these units. Because they are operated in the humid atmosphere of dairies, moisture can enter them and cause leakage and short circuits between elements. The case has a rubber gasket to keep out moisture. Be sure to replace this gasket, and check it for any leaks or breaks whenever the unit is serviced. (It is not at all unlikely, every now and then, for the whole unit to get doused by a stream of water from a cleanup hose!)

Even though an AC-DC "floating ground" or B-minus circuit is used in this system, an extremely high shock hazard still exists—especially for operating personnel, who might use this equipment while wading in water or walking around on an always wet floor. To prevent shock, heavily rubber-jacketed cables and moisture-sealed plugs are used; and a special grounding conductor, connected to terminals 1 and 2, is provided in the interconnecting cable. Be absolutely sure the whole unit is firmly connected to an actual earth ground by running a heavy ground wire to a cold-water pipe. If this wire is missing when a unit is to be serviced, install it before attempting to operate the equipment. Carefully check the cable and all plugs and sockets for weaknesses caused by steam or water. If the outer jacket



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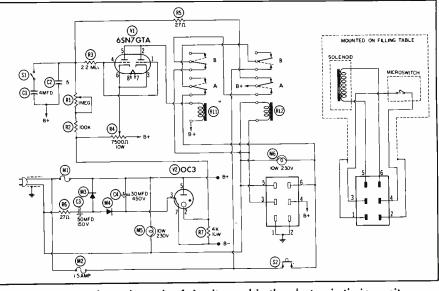


Fig. 3. Complete schematic of circuits used in the electronic timing unit.

of the interconnecting cable appears to have been weakened by steam cleaning, replace the whole cable.

Aside from these precautions, maintenance on the unit consists mainly of cleaning relay contacts and checking tubes and operating voltages. The output voltage of the selenium rectifiers should be at least 250 volts. A partially open filter or doubler capacitor, or one with a high power factor, can cause a lower voltage. Weak rectifiers can also cause low output voltage.

To clean the relay contacts, draw a strip of cardboard (cut a strip off a postal card or similar stock) between the contacts. If the contacts have burned or are badly pitted, disassemble the relay and smooth them down, using jeweler's rouge for the final polishing. Apply a thin film of contact lubricant, to help keep down future corrosion. Check the springs for positive action on the relays. These can be replaced by dial-drive springs (like those used in radios) if they are badly stretched.

The timing pot, R1, is a precision unit; it should never be replaced by a standard radio or TV unit, but only with a duplicate. If the main timing dial is removed for any reason, carefully note and mark its position, so it can be replaced in the exact position. When the unit is first installed, the timing of the unit should be checked with a very accurate watch having a large sweep-second hand, and notes made of the dial-scale markings corresponding to different times-1, 5, 60 seconds, etc. This will make maintenance and checking easier in the future.

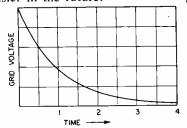


Fig. 4. Effect of RC charging network on grid voltage of control tube V1.







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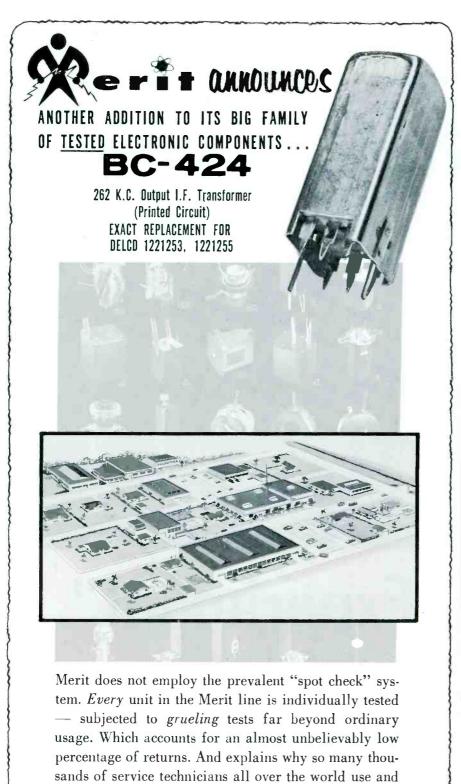
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#### Reference Card for Instrument Settings

Instead of checking the instruction sheet or booklet for ranges and multipliers of instruments such as resistance-capacitance bridges, you'll save much time by pasting a card with this information on the top of the instrument as shown.



#### Illuminated Magnifier Aids in Component Identification

Illuminated magnifiers — which are available in various sizes and styles — are helpful in reading dim markings on capacitors, resistors, and other electronic components.

and other electronic components. The magnifier shown measures about 7" in over-all length, uses medium flash lamp batteries, and magnifies five times.



#### Magnifier for Printed Board Work

When looking for breaks or other defects on printed boards, try using a magnifying glass like the one shown.

The lens is about  $2\frac{1}{2}$ " in diameter, while the base is slightly over 2" in both length and height, and is heavy enough to stay where placed.



#### Use Crochet Needle On Printed Boards

An ordinary crochet needle becomes a handy tool when searching for broken or loose conductors on printed boards. The small hook on the needle permits prying with a light touch, making it easier to probe without introducing new troubles.



#### **Tape Patches Punctured Cone**

Punctured or torn speaker cones can be patched quickly and easily with plastic electrical tape. The tape will adhere well and form a longlasting repair if you wipe the cone clean of all dust beforehand.



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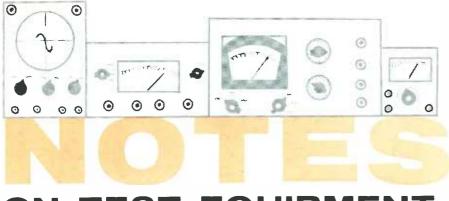
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### **ON TEST EQUIPMENT**

#### by Les Deane

### AC-DC All the Way

A new VOM that measures AC or DC voltages and currents, resistance, and decibels has recently been introduced by Electronic Measurements Corp. of New York. The front panel of the self-powered, lightweight Model 109 is pictured in Fig. 1. It's supplied with batteries, carrying handle, and operating instructions, but not with test leads.

Specifications are:

- 1. Power Requirements—three seriesconnected 1.5-volt penlite cells; standard replacements available.
- 2. DC Voltmeter—five ranges of 6, 60, 300, 600, and 3000 volts; sensitivity 20,000 ohms/volt; separate jack provided for 3000-volt range.
- 3. Ohmmeter—0 to 20 megohms in three ranges of Rx1, x10, and x1K; center-scale indications of 70, 700, and 70K ohms; zero-ohms adjustment and separate jack provided on panel; circuit operates from 4.5volt battery supply.
- 4. AC Volimeter—five rms ranges of 12, 120, 600, 1200, and 3000 volts; sensitivity 10,000 ohms/volt; fullwave rectification employed.
- 5. DC Amme:er—three ranges of 6, 60, and 600 ma; all readings indicated on one scale.



Fig. 1. Functions of the EMC Model 109 include AC current measurements.

- 6. AC Ammeter—three rms ranges of 30 ma, 300 ma, and 3 amps; AC-DC selector switch provided on panel.
- DB Meter—five usable ranges corresponding to AC voltage range selected; readings from —4 to+64 db obtainable; direct-scale reading from —4 to +16; zero db equals 6 milliwatts of AC power across 500-ohm load.
- 8. Panel Meter  $4\frac{1}{2}$ " clear plastic front, 40-ua movement with knifeedge pointer; five separate scale arcs provided, red for AC functions and black for DC, ohms, and db.
- 9. Size and Weight—case 5¼" x 6¾" 6 3/4" x 2 1/4"; 1 lb., 14 ozs.

From Fig. 1 you can see that the meter face occupies most of the front panel with range selector, AC-DC switch, ohms-adjust control, and test jacks all across the bottom section. An unusual feature of the 109 is that is offers AC current measurements in addition to conventional VOM functions. This, of course, can come in handy for checking line current to various pieces of equipment, and for testing or attempting to regulate tube filament circuits.

Opening the instrument by removing four screws from the front panel, I found the three *penlite* cells housed in a small plastic box, which in turn is cemented to the case back (see Fig. 2). With the lid of the box open, the batteries can be removed as one pack since they are soldered together in a series arrangement.

An output jack is not provided on the meter, and the AC input circuit does not incorporate a DC blocking capacitor; therefore, audio signal voltages or db levels should not be measured with DC voltage present. At relatively high frequencies, however, a .5-mfd capacitor can be connected in series with one of the test leads to eliminate the DC component without affecting AC accuracy.

Judging from my mail, some of you seem to be having trouble in trying to figure out what the term *meter sensitivity* actually means. Generally speaking, the input resistance of a VOM should be higher than the resistance of the circuit



Fig. 2. The 109 has a sealed meter movement and three-cell power pack.

under test. This minimizes power drawn from the circuit by the instrument, and thus lessens the effect on circuit operation. Indirectly, then, the accuracy of the meter readings is increased. A high input resistance is obtained by using high-value series resistors in the meter circuitry. The combined value of these resistors or multipliers is limited, however, by the amount of current needed for the meter movement itself. Therefore, in meters with high iput resistance we generally find very sensitive microamp movements. Since series multipliers must change for each voltage range selected, the input meter resistance is expressed as a ratio of resistance to voltage, or so many "ohms-per-volt."

You can check the AC or DC sensitivity of a voltmeter in the following manner: Use either an AC or DC voltage source, and obtain a near full-scale reading by selecting the appropriate meter function and range (see Fig. 3A). Next, select a resistance equal in value to the ohms-per-volt rating of the meter times the full-scale indication of the voltage range, and connect it in series with the source. Measure the voltage as illustrated in Fig. 3B; it should now be exactly one half that of the original, provided that a precision resistor is used and the meter is correctly rated.

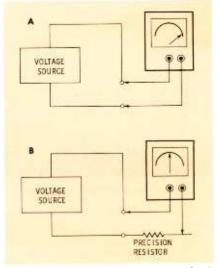


Fig. 3. Diagram showing how to check sensitivity rating of a VOM (see text).

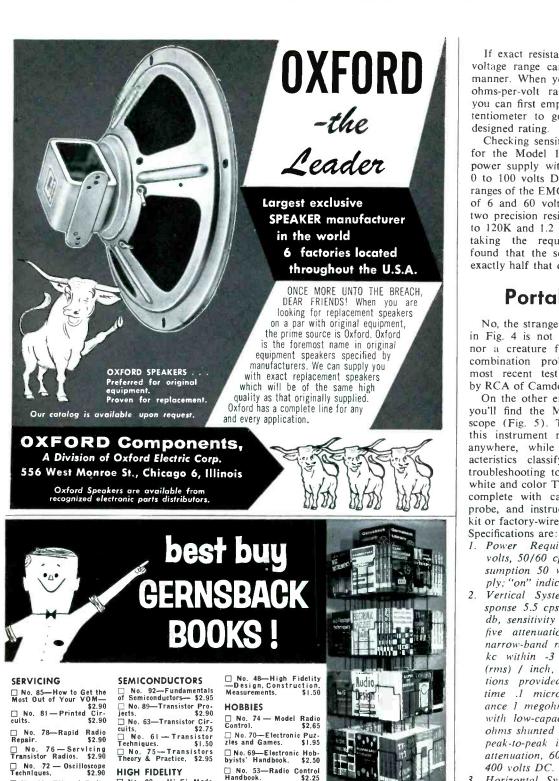


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If exact resistances are available, each voltage range can be checked in a like manner. When you have no idea of the ohms-per-volt rating of an instrument, you can first employ a non-precision potentiometer to get a rough idea of its

Checking sensitivity of the DC ranges for the Model 109, I employed a DC power supply with a variable output of 0 to 100 volts DC. Since the two lower ranges of the EMC meter had calibrations of 6 and 60 volts full-scale, I obtained two precision resistors with values equal to 120K and 1.2 meg, respectively. After taking the required measurements, I found that the second reading equalled exactly half that of the first in each case.

### **Portable CRO**

No, the strange-looking object pictured in Fig. 4 is not a three-legged anteater nor a creature from Mars; it's a new combination probe supplied with the most recent test instrument developed by RCA of Camden, N.J.

On the other end of the probe's cable you'll find the Model WO-33A oscilloscope (Fig. 5). The compact design of this instrument makes it ready to go anywhere, while wide bandpass characteristics classify it as an accurate troubleshooting tool for both black-andwhite and color TV. The WO-33A comes complete with calibrated graph screen, probe, and instruction manual in either kit or factory-wired form.

- 1. Power Requirements 105/125 volts, 50/60 cps; average power consumption 50 watts; line-isolated sup-
- ply; "on" indicator provided on panel. 2. Vertical System — wide-band response 5.5 cps to 5.5 mc within -3 db, sensitivity 100 mv (rms) / inch, five attenuation positions provided; narrow-band response 20 cps to 150 kc within -3 db, sensitivity 3 mv (rms) / inch, three attenuation positions provided; high-frequency rise time .1 microsecond; input impedance 1 megohm shunted by 90 mmf, with low-capacitance probe 10 megohms shunted by 10 mmf; maximum peak-to-peak input with 10:1 probe attenuation, 600 volts in presence of 400 volts DC.
- 3. Horizontal System amplifier response 3.5 cps to 350 kc within -6 db; sensitivity 900 mv (rms) / inch; input resistance 10 megohms; gain control provided on panel.



Fig. 4. No, it's not a man from outer space. It's a probe for new RCA scope.

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#### Fig. 5. RCA's new ''baby'' oscilloscope does man-size job in shop or field.

- Internal Sweep System frequency continuously variable in four ranges from 15 cps to 75 kc; ± internal and line sync with amplitude and phase controls provided; external sync input resistance 250K to 55K ohms.
- 5. Voltage Measurements built-in calibration control and scaled graph screen provide peak-to-peak readings directly in volts.
- Size and Weight 8<sup>3</sup>/<sub>4</sub>" x 6<sup>1</sup>/<sub>2</sub>" x 10<sup>1</sup>/<sub>2</sub>", 14 lbs.

With a front panel about the size of a meter, and case depth only twice that of a standard VTVM, I would certainly call the new RCA scope a portable instrument. In addition to a carrying handle, you'll find a bracket assembly on top of the case which serves as a line cord retainer when the instrument is not in use.

The screen bezel and all control knobs on the upper half of the front panel are made of a soft black rubber, while the vertical-range and sweep-selector switches use larger, blue plastic knobs. There are only three terminals across the bottom of the panel—vertical input, ground, and a dual-purpose input jack for external sync or external sweep signals.

One of the instrument's design features which particularly captured my interest is the unusual input attenuator circuit and voltage measurement system. The v RANGE switch is not calibrated in specific attenuation factors, but in eight individual multiples of either 2 or 6 corresponding to two separate scales marked off on a graduated lens over the CRT. The first three positions of the range switch-02, .06, and .2-are narrow-band, while the remaining five-...6, 2, 6, 20, and 60-are wide-band positions. The changeover from high sensitivity to increased frequency response is automatically accomplished when the switch is moved from .2 to .6.

In the extreme counterclockwise position of this same switch, labeled CAL, the vertical amplifier is disconnected from the input circuit and a calibrating voltage is applied. Using the v CAL control, vertical deflection is then adjusted until the voltage waveform occupies a certain height marked on the screen.



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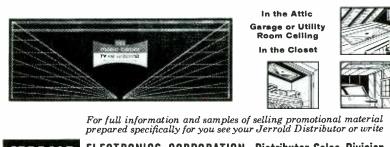


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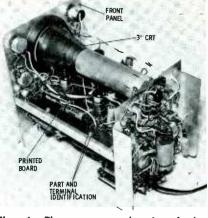


Fig. 6. The compact chassis of the Model WO-33A also comes in kit form.

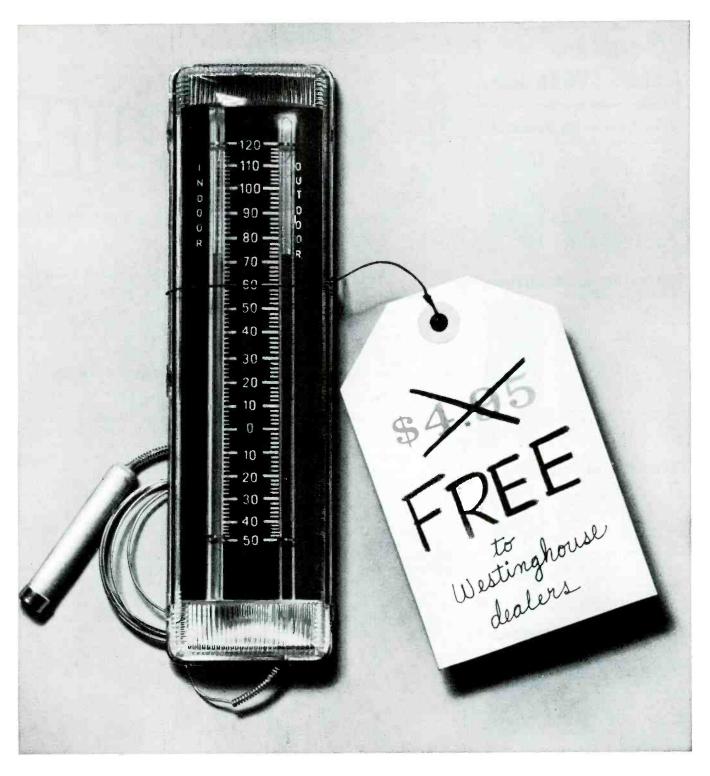
After this simple calibration step, the input attenuator can be placed in any of its positions and the input signal read directly in peak-to-peak volts on one of the two graph scales.

Using direct input, with the vertical system properly calibrated, I discovered that a 60-volt peak-to-peak signal produced maximum viewable deflection. By using the instrument's low-capacitance probe, the peak-to-peak limitation is extended to 600 volts. Employing the v CAL adjustment as a gain control, peak-to-peak signals of approximately 200 volts can be applied directly without resulting in overscan. Under this condition, of course, the scope will not be calibrated for direct voltage measurements.

The probe and cable referred to earlier is the RCA Type WG-349A, which incorporates both direct and low-capacitance units. The probe head features three Minigator clip leads-black for ground connections, blue for direct in-puts, and yellow for high-impedance inputs. The high-impedance or lowcapacitance circuit incorporates a 9-megohm resistor in parallel with a 12-mmf capacitor. This network offers an attenuation factor of 10 to 1, which must be taken into account when measuring peak-to-peak signal amplitudes. A Type WG-350A demodulator probe for RF applications from 500 kc to 250 mc is also available as an accessory.

Although the Model WO-33A displays its waveforms on a relatively small 3inch screen, I found the patterns to be sharp, bright, and of sufficient size for comparision with those given in service literature. Checking out the frequency response of the instrument, I took a look at a composite color waveform produced by an NTSC-type generator. The reproduction was excellent; I could see every detail of the complex signal including the color burst.

For those of you interested in kit construction of this scope, a view of the chassis is shown in Fig. 6. The instrument employs six vacuum tubes plus a 3AQP1 CRT. The electrostatically-focused CRT has a medium green phosphor, and the neck of the tube is completely protected by an external metal shield.



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# TROUBLESHOUTH

#### ANSWERS YOUR SERVICE PROBLEMS

#### **Roll or Two**

A Zenith Model Z2223R has the "rolls." When I can get it stopped, there are two pictures on the screen - one at the top and another at the bottom. There is also a small amount of foldover at the bottom. Information concerning this trouble will be appreciated.

JOHNSON WILSON

#### Pageton, W. Va.

This oscillator is running closer to 30 cps than the required 60 cps. See if it is possible to adjust the controls to obtain the voltages shown on the schematic; perhaps the control settings are so far off that it's impossible for the multivibrator to operate at the correct frequency. For a clue to frequency troubles, check the grid voltages — which are controlled by RC networks C59-R60-R5 and C58-R64.

If the voltage at pin 7 of V10 is incorrect and C59, R60, and R5 are good, substitute for C60, R61, R62 and K2 in the feedback circuit. (The latter combination of parts determines the amount of signal coupled back to the first stage from the output.)

You can check the approximate value

of this feedback signal by measuring the peak-to-peak amplitude of the pulse fed to the yoke. Even if it is impossible to synchronize the oscillator, you can still measure the amplitude of the yoke signal to get an idea of how well the output stage is doing its job.

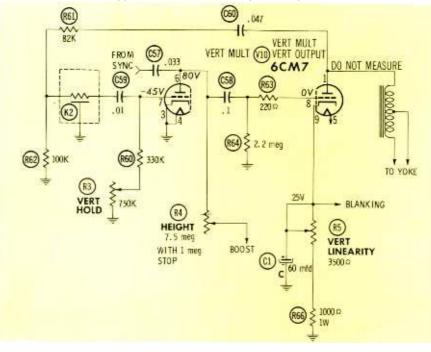
#### **Critical Vertical**

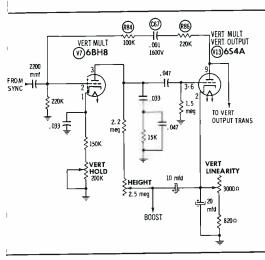
A Crosley Chassis 431-3 has to be adjusted just right to hold vertically then it jitters. At times it's impossible to get it to lock at all. Substitution of all the capacitors and resistors in the vertical circuit hasn't solved the problem. I've also replaced the integrator and the oscillator transformer. We sure need help. T. PASTIGLIONE

Chicago, Ill.

First be certain the trouble is in the vertical stage and not due to the influence of the vertical sync signal. Our recent series on "Tough Dog Sync Troubles" will help you on this point.

If the sync signal is clean, refer to the production changes shown in PHOTO-FACT Folders 297-1 and 317-1; several changes have been made in the original design to improve vertical stability.





#### **Keyed Vertical**

An Admiral Chassis 20Y4E comes on with just a thin vertical line, then snaps into full deflection. When the set is switched off channel, the line returns; however, it works fine all the time it's on channel. Why does the vertical deflection conk out with no signal?

FRANCIS P. DOHERTY Dorchester, Mass.

There is no doubt that the vertical sync pulse is keying the multivibrator into conduction and producing deflection when on channel. Since the multivibrator does operate when keyed, the apparent trouble seems to be in the feedback circuit. Substituting for C67, R84, and R86 should eliminate the trouble.

#### **Spark Plates**

Would you please give me some information about spark plates? I'd like to know why they are used, how to check them, and if there is a suitable substitute for replacements.

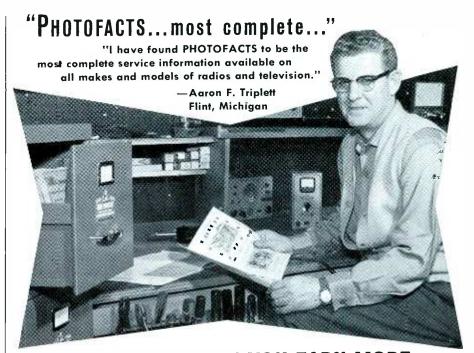
#### C. P. O'SULLIVAN

Chula Vista, Calif.

A spark plate in an auto radio is merely a bypass capacitor that uses the chassis as one of its plates. It consists of a piece of tin or brass and a thin sheet of insulating material (generally mica or fish paper). This assembly is usually riveted or bolted together, with the plates and fasteners separated by insulating washers.

The physical design forms a capacitor with a low-inductive characteristic, which is highly desirable for eliminating vibrator and ignition interference. Incoming leads are usually soldered to one end of the ungrounded plate and outgoing leads to the other; this forms a capacitance to chassis of something between 10 to 200 mmf (depending on physical size and material).

These components can be tested for shorts or leakage in the same manner as any other capacitor; however, measuring their value may be a problem because the entire area of the ungrounded plate must be considered. Although the lowinductive feature is important, I've found in most cases that a spark plate can be replaced with ceramic disc or feedthrough capacitors.



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#### Let's Talk Antennas

(Continued from page 27) present, a stationary conical will generally work well. When interference *is* a problem, you're more likely to obtain better reception by going to a stacked arrangement as shown in Fig. 2C. To improve directivity and gain, however, you might choose a more elaborate array (Fig. 4C).

As the signal fans out into suburban areas, antenna height becomes more important-not necessarily for increased gain, but to overcome ground-level interference. Position of the antenna is equally important; for example, you may find that you can eliminate a complaint of powerline interference by merely moving an antenna from the back of a house to the front. Conversely, by repositioning the installation from the front of a lot to the rear, you may find that disturbances caused from automobile ignition are considerably reduced. The photo in Fig. 6 illustrates the type of interference often encountered when an antenna installation is too close to a thoroughfare.

Here is a point often ignored by servicemen: Not only must the antenna be isolated as far from the interference source as possible, but the lead-in must also reject these unwanted signals. The best bet in really noisy locations is to use coaxial cable or shielded twin-lead. Signal losses in this type of transmission line are greater than in conventional 300-ohm ribbon, so when ridding an installation of noise pickup, remember that you may also be curtailing reception of the weaker stations in the area. One solution to this problem is to install a line amplifier-preferably one that will handle all TV signals contemplated for the area.

No single antenna type will always be right for every suburban installation; the only way you can successfully decide is to perform onthe-spot trials. Here, a simple test rig is the thing to use. You should have several basic antenna types available for quick mounting on a temporary portable mast. You might also consider the possibility of making up a universal test rig, where the antenna design can be altered by merely adding or removing certain elements or by changing their positions. You should monitor reception on the customer's set rather than on one of your own, since receiver sensitivity varies for different makes and models.

#### The Rural Site

Let's consider a rural installation as being in the fringe and deepfringe reception zones-like "way out"! However, we needn't think of it only as "down on the farm;" fringe areas also include many people in resort areas and small country communities, plus cities and towns without local telecasting facilities. If you're capable of choosing the right antenna and installing it properly, you can expect to obtain consistently good reception from stations located 100 miles from these sites. In some instances, viewable but somewhat snowy reception will also be possible up to 200 miles from the transmitter. (Again, line amplifiers will do much to improve the signalto-noise ratio.)

Customer understanding is half the battle in a weak signal area. The serviceman must first acquaint himself with the particular reception problems and then be able to explain the situation so his customer can understand it. Remember, the customer is probably expecting excellent performance under extremely unfavorable conditions. You must present the facts in a diplomatic manner-not guaranteeing, but only predicting, that reception will be such and such if a certain antenna system is installed. It's not a bad idea to give the customer an option pricewise, naturally pointing out that if the least expensive system is employed, reception will be more limited.

Although gain is a prime factor in selecting an antenna for rural installations, directivity and frontto-back ratios are also of concern, especially where interference is a problem. Just because a manufacturer states that a certain antenna has exceptional gain, and that it will pull in signals from 200 miles away, doesn't mean that it will give good clear reception at all locations within this boundary. Some of the factors that might cause the manufacturer to qualify his statements are station power and height of transmitting towers, intervening terrain, height of receiving antenna,

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losses introduced by system, and sensitivity of the receiver itself—not to mention bandwidth requirements or the directional problems that could be involved. The sensible way to choose an antenna is to pick up all possible data on the basic types you think the area calls for, and evaluate their gain figures and response characteristics. Even then, actual tryouts of two or three types may be the only way you can be assured you have given the customer the best possible antenna for the job.

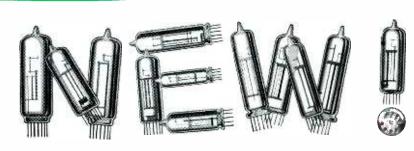
A high-gain directional antenna with rotator is most desirable in the rural areas; however, if you're after only one or two stations in one general direction, a fixed installation may suffice. As a rule, a multipleelement Yagi will provide the gain needed. Variations of this design are available in all-band as well as single-channel models.

One method of increasing gain is to stack a Yagi or conical array. Theoretically, when antennas are paralleled, signal strength will increase to about 1.56 times that of an individual unit. To insure a reasonably close practical approach to this figure, consult the manufacturer's data for impedance figures and obtain details on spacing and matching techniques from a reliable book on antennas.\* Stacking will generally narrow the bandwidth: therefore. if more than one channel is to be received, the use of a broadband antenna will probably be necessary. Accessories such as boosters, extra tall towers, and rotators can also prove very helpful in making a fringe installation successful.

Even though it may be a balmy spring day when you're called out on a job, keep in mind the yeararound weather conditions of the area. If the weather is severe for several months out of the year, select an antenna with low wind resistance and suitable mechanical balance. A unit with small-diameter elements positioned in a horizontal plane is about the best for overcoming *Mother Nature's* punishment.

Since signal conditions are usually poor at rural sites, interference can be a major problem. These areas,

\*Television Antenna Handbook, by Jack Darr, published by Howard W. Sams & Co., Inc.



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1B3GT		*6CA7	6W4GT	50EH5	EBF80/6N8	EF89/6DA6
114	6AQ4	6CB6	6X4	5928-6267	EBF89/6DC8	EF91/6AM6
1M3	6AQ5	6CD6GA	6X8	60EH5	EC91/6AQ4	*EL34/6CA7
185	6AQ8	6CG7	9AQ8	6026	EC92/6AB4	*EL84/6BQ5
114	6AT6	6DA5	12AT7	7025	ECC81/12AT7	EL90/6AQ5
2AF4A	6AU6	6DA6	12AU7	DAF91/1S5	ECC82/12AU7	EL95
2AF4B	6AV6	6DC8	12AU7A	DAF96/1AH5	ECC83/12AX7	EM71
3AF4A	6AX4GT	6D18	12AX7	DC90	ECC84	EM80/6BR5
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5Y3GT	6BQ6GTB/	6L6GC	16A8	DL96/3C4	ECL80/6AB8	GZ34/5AR4
6AB4	6006	6N8	18DZ8	DM70/1M3	ECL82/6BM8	PCC85/9AQ8
6488	6BQ7A	6SN7GTB	35DZ8	EAA-EB91/	EF80/6BX6	PCL82/16A8
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for instance, are more prone to such troubles as co-channel and adjacentchannel interference. A typical example of co-channel reception is shown in Fig. 7. This symptom is often referred to as "windshieldwiper" effect because the horizontal blanking bar of the weaker station tends to sweep back and forth across the stationary pattern produced by the stronger station. At other times, this condition will cause multiple horizontal lines across the desired picture — the so-called "Venetian blind" effect.

Either of these two co-channel symptoms may result when two stations operating on the same channel are received simultaneously. If reorientation of the antenna won't eliminate this type of interference, you may have to resort to a special screen reflector or go to an array with a higher front-to-back ratio. The same suggestions hold true for adjacent - channel interference as mentioned in conjunction with Fig. 5.

As recommended for suburban areas, a test rig should also be used when surveying rural installations. In addition to a taller mast, your test setup should also include a fairly accurate field-strength meter. The meter readings can give you a good idea of what you can expect at a certain site, thus saving you from going too far with an expensive and time-consuming installation on the chance that it might work.

#### Ain't It A Site?

You'll run into a surprising number of "DX" fans in every reception area. These individuals are not likely to be as interested in actual program material as in the hobby of momentarily monitoring distant stations. They get most of their satisfaction out of being able to tell



Amphenol-Borg Electronics Corporation

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their friends and neighbors how they picked up "East Podunk" loud and clear the other night!

This sort of a job is a real challenge; it calls for a high-gain, allchannel directional antenna and special considerations to minimize overall losses in the system. In planning the system, initial consideration should be given to using a stacked broadband array and a rotator. Some type of Yagi is again a good choice, but since antennas have improved tremendously in the last few years, it will pay you to investigate the more modern designs as well. One I have in mind, for example, looks like a complex conical of some sort with an array of multilateral elements. Since this antenna is designed to receive all channels from all directions, it's considered to be a universal type well suited for "DX-ing." The lead-in used with this antenna has four wires, and a multiple-position switch is located at the receiver for matching purposes.

Booster amplifiers are also popular items for "DX" installations. There are two basic all-channel types—those that mount on the antenna mast and those that operate near the TV set. Several new types introduced during the past year have a higher signal-to-noise ratio than most existing TV tuners, so it would be worth your while to investigate "souping up" existing installations. Mast-mounted units are recommended in cases where matching networks or transmission lines introduce excessive signal attenuation.

#### Summary

From the installation sites discussed here, you can see that there can be no hard and fast rules to dictate the exact type of antenna to use.

In making your final selection, you will undoubtedly have to accept a compromise among such characteristics as gain, directivity, frontto-back ratio, and frequency response. The choice rests with you; so make an earnest attempt to acquaint yourself with the latest commercial antennas and their accessories, evaluate their specifications, and try out the most desirable ones with a test rig. Never take another person's word for performance—see the results for yourself.

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SEICOL	Electron 33-00	Northe	rn Boul City 1.	levard

#### Servicing the "Big Loop"

(Continued from page 24)

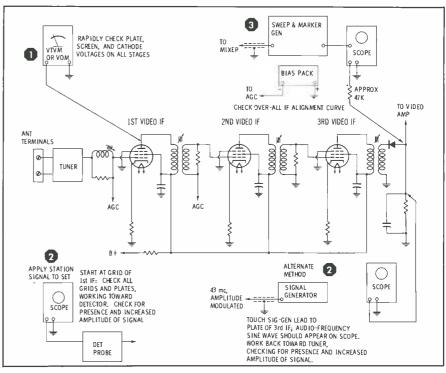


Fig. 3. Pointers for finding defect, once it has been isolated to IF strip.

rates enough to burn out or become "weak," it is also likely to develop other, more troublesome defects. One of these is leakage between cathode and heater, which leads to 60-cps hum modulation of the signal. If sufficient AC voltage is introduced, the picture will have a tendency to bend; in addition, sync stability will be affected, and light and dark bars (Fig. 1) are likely to appear in the picture.

Leakage also tends to develop between cathode and control grid after several years' service. The most serious effect of this condition in RF and IF amplifiers is a reduction in grid-bias voltage, which gives much the same results as a partial loss of AGC. Gas and grid emission are two

other troubles which yield similar symptoms. These grid troubles produce a variety of effects which can be summed up in the description "overloading." When an RF or IF stage operates at higher-than-normal gain because of insufficient bias, some succeeding stage is overloaded by receiving an input signal of too great an amplitude. Sync pulses are then either depressed or clipped off entirely, and the picture is likely to lose synchronization. In extreme cases of overloading, the signal may be partly inverted, thereby reversing tonal values in the image so that it resembles a photo negative.

Voltage measurements will uncover almost everything but open bypass capacitors, shorted coils,



shorted trimmer capacitors (if used), or misalignment. Usually, an open bypass capacitor will sharply reduce stage gain. This fault may be uncovered by signal tracing or signal injection. For tracing, a detector probe (Fig. 2) and a fairly sensitive oscilloscope are required. The input signal—either a local broadcast station or an amplitude-modulated RF test signal—is fed in at the antenna terminals. Various points in the video IF system are then checked to locate the point where the signal disappears or changes character.

If you prefer to use the signalinjection method, an AM signal generator tuned to the center of the video IF range (generally 43 mc or so) can be used to feed a signal voltage directly into various points in the IF strip. With the amplitude modulation turned on, an audiofrequency sine wave should be observed on an oscilloscope connected across the video-detector load resistor. Starting with the generator lead at the control grid of the final video IF stage, and working back toward the IF input, you can readily locate any stage where the signal is not being normally amplified or where it is being blocked altogether.

In some cases, the IF strip will pass the above test, and yet the receiver will not produce a satisfactory picture. When this happens, it is advisable to inspect the over-all IF alignment curve for discrepancies. A sweep generator, marker generator, and scope are employed in the usual manner to obtain this curve; refer to alignment instructions for the set concerned.

Fig. 3 summarizes the procedures to be followed in making a systematic check of a typical video IF strip, after you have assured yourself that all tubes are good and that the AGC circuit is not at fault.

#### **AGC Circuit**

The AGC circuit is so closely tied in with the video IF system that AGC trouble is often mistaken for an ordinary case of IF-amplifier trouble. Fortunately, there is a very simple way of determining whether or not the AGC line is at fault. Because of its very high impedance, the line can be rendered inoperative by simply connecting a small battery (or bias pack with low internal impedance) between it and the chassis

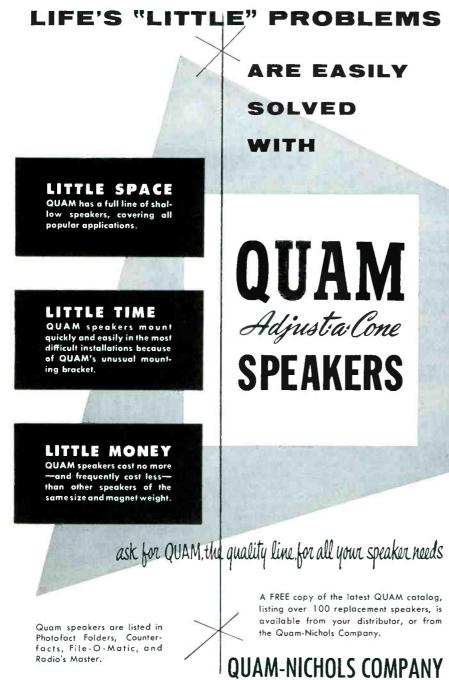


as shown in Fig. 4. (This process is called "clamping" the line.) The negative terminal of the battery connects to the AGC line, while the positive terminal goes to ground. A bias value of -3 to -4.5 volts is considered normal, but will vary according to the set and the reception area. If set behavior returns to normal with the battery in use, the trouble lies in the AGC circuit. If the symptoms remain, the signal circuits should be checked.

When a troublesome case of hum, jitter, or tearing is encountered, and none of the usual service methods

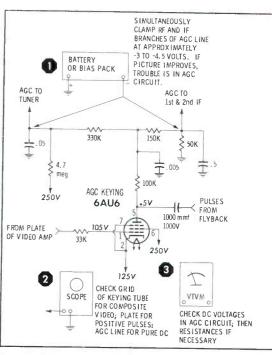
resolve the trouble, you might try scoping the AGC line. If you find anything other than DC, chances are one of the components in the AGC filter network is defective. Any undesired AC voltages or pulses which manage to reach this line will find easy access to the tuner or IF stages, where they can distort the signal as it passes through. It takes very little extraneous voltage to upset the precise, split-second operation of a television receiver, so be especially watchful of the AGC network.

The most common trouble in the AGC line is an open or leaky bypass



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#### Fig. 4. Systematic troubleshooting procedure for typical keyed AGC circuit.

capacitor; in keyed systems, also be on the lookout for a defective keying tube. Furthermore, remember that keyed AGC circuits depend on a high-amplitude triggering pulse from the horizontal output transformer. Anything which affects the timing or strength of this pulse will affect the amount of AGC voltage developed. A scope is very useful for checking the keying pulse, as well as the AGC tube's grid signal. DC voltage measurements in the keying-tube circuit also are frequently helpful in leading you to the trouble source.

#### The RF Tuner

Troubles in the tuner fall into two categories—electrical and mechanical. The latter almost always stem from poor contact between the rotating and stationary parts of the turret or switch assembly. Once in a while, contact trouble is serious

		TEST METHOD	S
SECTION	DRIVIEW	SECO	NDARY
	PRIMARY	1.	2.
V IDEO IF	VTVM	SIGNAL TRACING & INJECTION	ALIGNMENT
AGC	BIAS SUPPLY	SCOPE	VTVM
TUNER	VTVM	S IGNAL INJECTION	ALIGNMENT

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enough to result in a complete loss of picture and sound on one or more channels; however, it's much more common to find such symptoms as streaks in the picture, noisy sound, intermittent snowy reception, etc., as a result of dirty or loose switch contacts. The solution to this type of problem may be as simple as cleaning tuner contacts, or as timeconsuming as changing one or more mechanical components. Trouble of this sort is usually uncovered by observation and rotation of the channel-selector mechanism; electrical test instruments can generally contribute very little to localizing the defect.

Electrical troubles in the tuner can give rise to a host of symptoms, such as:

- 1. Picture snowy; sound volume much below normal.
- 2. No sound, no picture, and snowy raster.
- 3. Intermittent loss of picture and sound.
- 4. Inability to find any setting of the fine-tuning control where picture and sound both come in clearly.
- 5. Hum bars in picture, accompanied by horizontal pulling or other sync defects.

In the tuner, as in other sections of the TV receiver, tube checking is the initial step. Leakage and gas can be highly detrimental here, as well as in the IF; so it's best to depend on tube substitution instead of relying wholly on a conventional "value" test.

The next step is voltage measurement. If both picture and sound are absent or very weak, concentrate first on the B+ supply voltage entering the tuner. Also use a VTVM to check the voltage at the mixergrid test point (see Fig. 5), which is usually in an easy-to-reach location on the top or side of the tuner. A reading on the order of -1 to -2volts is normal in most cases, although the exact value will vary from one tuner to another. Insufficient negative voltage may be a sign that the local oscillator is not operating, or perhaps that not enough signal is being coupled from the oscillator into the mixer.

If the mixer-grid check leaves you in doubt as to whether the oscillator is in working order, you might try a direct measurement of the oscillator

grid voltage. The tuner cover does not necessarily have to be removed for this purpose. In some tuners, all tube-pin voltages and resistances can be conveniently measured at the test lugs of a socket adapter temporarily inserted between each tube and its socket. However, there are a couple of limitations on the use of these adapters. Many of the later-model tuners have captive tube shields which prevent access to the sockets, and even when an adapter can be inserted, you will sometimes find that it introduces enough added capacitance to detune the circuits or

even to kill the oscillator. If you run into trouble, it's worth the effort to take off the shield or bottom cover of the tuner so that you can reach the tube pins from below.

The foregoing procedures will uncover nearly all of the common troubles which beset TV tuners. The remaining troubles include open bypass capacitors, leaky capacitors of all types, and poor electrical contact caused by cold-soldered joints. The latter condition, a common cause of intermittent operation, is best remedied by touching a hot soldering iron to any connections which appear



doubtful.

A signal-injection technique can frequently be used to advantage in locating intermittent troubles. Apply an amplitude-modulated RF signal to the mixer, either through the grid test point or by connecting the "hot" lead of the generator to an *ungrounded* shield slipped over the mixer tube. Tune the generator to one of the local TV channel frequencies, and adjust the receiver to obtain a series of black and white horizontal bars on the screen. Switch the tuner to this same channel, so that a picture appears on the screen together with the bars. Let the receiver operate until the intermittent trouble occurs. If both signals disappear, the intermittent is somewhere in the mixer-oscillator (or a later stage); if only the station signal is lost, the intermittent is evidently in the RF amplifier circuit.

Open bypass capacitors in the tuner usually cause a sharp reduction in stage gain, often to the point where no signal can get through. Another fairly common fault is a crack in the outer casing of a feedthrough capacitor, due to stresses and strains that take place during

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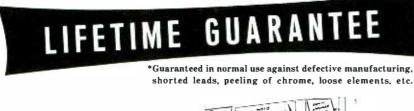
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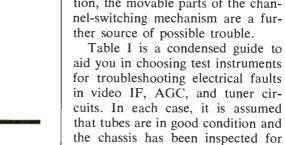
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nature.

Editor's note: The September "Shop Talk" column will wind up the series on service techniques for TV circuits. It will include troubleshooting procedures for sound IF and sync sections.

defects of a purely mechanical

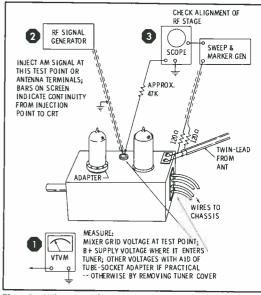


Fig. 5. What to do when you suspect an electrical defect in a TV tuner. normal tuner operation. Possible symptoms of this trouble include lowered gain, frequency drift, intermittent operation, or no operation at all. Sometimes the cracks can be spotted visually; at other times, each unit has to be individually tested before the failure is brought to light.

Misalignment of the RF stage is occasionally the root of poor tuner performance — especially when the trouble is worse on some specific channel or group of channels. An alignment touch-up can be performed by feeding a VHF signal from a sweep generator into the antenna terminals, connecting a scope to the mixer-grid test point, and following the alignment instructions given.

In summary, RF tuners lend themselves to essentially the same troubleshooting methods as video IF amplifiers, but produce added difficulties because of their compact, precisely-arranged layout. In addition, the movable parts of the channel-switching mechanism are a further source of possible trouble.

#### **Sine-Wave Oscillator**

(Continued from page 29) linear during the first half of the scanning cycle! However, this nonlinearity causes no trouble, since the output tube doesn't even begin conducting until the electron beam has traveled almost halfway across the screen. (Remember, the yoke current is being supplied entirely by the damper circuit during this period.)

The conduction pattern of the output stage is clearly shown by W2, the signal developed across the 18-ohm cathode resistor. The cathode current is zero during the early part of the scanning cycle, but rapidly rises to a peak as the cycle approaches its end. Both W1 and W2 normally show a slight flattening at the positive peak, indicating that the output tube is being driven briefly into saturation and is drawing enough grid current to replenish the grid-leak bias on the stage.

No separate waveform photo has been shown for pin 6 of the 5GH8, since the signal at this point is virtually the same as W1 in both waveshape and amplitude.

Now let's look at the oscillator. Being a Hartley circuit, it has a center-tapped inductor in its tuned tank. A connection through a .1-mfd capacitor places the tap at AC ground potential, and the screen and control grids of the oscillator tube are connected to opposite ends of the tank. The signal voltages on these tube elements — W3 and W4 — are sinusoidal and 180° out of phase. The notched negative peak of screen waveform W3, and the flat

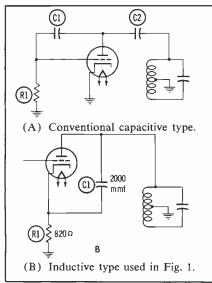


Fig. 3. Simplified schematics of two basic types of reactance-tube circuits.

spot on the positive peak of grid waveform W4, plainly show the duration of tube conduction for each cycle.

#### **Reactance Tube**

The grid end of the oscillator tank is directly coupled to the plate of the reactance tube, and plate waveform W5 corresponds fairly closely to W4. In terms of practical results, the operation of the reactance tube is very simple — any increase or decrease in its plate current will cause a corresponding increase or decrease in oscillator frequency. However, this action is accomplished in an unconventional way in the Motorola circuit, and the operating theory of the reactance tube deserves closer scrutiny.

By way of introduction, let's briefly review the more common type of circuit shown in Fig. 3A. This is the arrangement used in the AFC circuits of many FM radio receivers, as well as in the horizontal sweep section of recent-model Zenith TV sets. C1 is a very small capacitor, sometimes consisting only of the internal grid-to-plate capacitance of the tube; therefore, its ca-







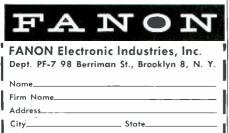
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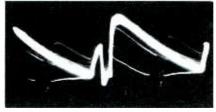
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(A) At "slow" end of range.



(B) At "fast" end of range.

Fig. 4. W10 changes shape as control is turned through hold-in range.

pacitive reactance at the operating frequency is much greater than the resistance of R1. When the oscillator signal is coupled back from plate to grid, the highly capacitive coupling circuit causes an advance in its phase so that the grid-signal voltage leads the plate-signal voltage by nearly 90°. Since the plate current of the tube rises and falls in phase with the grid voltage, the plate current therefore leads the *plate* voltage by 90°.

This means the reactance tube will act as though it were a variable capacitor connected across the oscillator tank. Whenever the reactancetube current increases, more shunt capacitance is added, and the oscillator frequency is lowered. On the other hand, reducing the reactancetube current decreases the apparent capacitance and thus speeds up the oscillator.

The Motorola circuit (see simplified diagram, Fig. 3B) also employs an RC feedback network which advances the phase of the signal by 90°; however, the signal is injected into the *cathode* of the

reactance tube instead of the grid. Cathode waveform W6 shows evidence of the leading phase angle between the cathode and plate voltages. Note that the positive peak of the sine wave (feedback signal) occurs well ahead of the pulses which mark the oscillator-conduction period (positive peak of the plate signal). This "leading" signal voltage on the cathode has an effect just opposite to that of a "leading" voltage on the grid. As a result, the plate current lags the plate voltage by  $90^{\circ}$ , and the reactance tube behaves as a variable inductance instead of a



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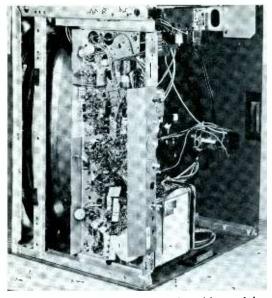


Fig. 5. In some Motorola table models, the bottom of the cabinet is removable.

#### variable capacitance.

This inductance is in parallel with the portion of the tuned tank between the oscillator control grid and the center tap. An increase in reactance-tube current decreases the value of this added inductance, thereby raising the resonant frequency of the tank. Similarly, a decrease in tube current lowers the frequency.

#### **Phase Detector**

No signal voltage is normally present at the grid of the reactance tube; a filter circuit removes all but a tiny ripple voltage (W7). However, a variable DC voltage is fed to the grid from the dual-diode phase detector. If the oscillator attempts to operate at a frequency higher than 15,750 cps, the diodes develop a negative output voltage which decreases the plate current of the reactance tube. When the oscillator frequency is too low, the phase-detector output is positive, and the reactance tube is driven into heavier conduction. This controlvoltage polarity is just the opposite of that required by a cathodecoupled multivibrator.

Except for the reversal in output polarity, the phase detector in Fig. 1 is identical to the circuit used by Motorola to control multivibrators in other recent-model sets. Here is a summary of its operation:

The actual sweep frequency is indicated by sawtooth signal W8, which is fed back from the yoke circuit and developed across both

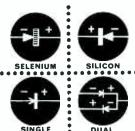
diodes in series. Only one sync signal is required; it consists of negative pulses (W9) fed to the common cathode of the dual diodes. The combined cathode signal appears as shown in W10.

An average cathode voltage of approximately +5 volts is developed in the course of normal operation, thus biasing the diodes so that they conduct mainly on the negative peaks of W10 (sync pulses). If the oscillator frequency is correct, W8 will be midway through its retrace period (steep positive-going slope) when the sync pulse arrives. The net value of the sawtooth-signal voltage during sync time will then be zero, and W8 will have no biasing effect on the diodes. The sync pulse applied to the common cathode will cause equal conduction of both diode sections, resulting in equal but opposite voltages across the two 470K-ohm load resistors. (Note the polarity markings in Fig. 1.) The output, taken from across these two resistors in series, will be zero.

Whenever the oscillator tends to drift off frequency, the biasing action of W8 comes into play. A "slowdown" of the oscillator causes



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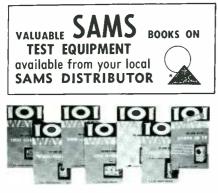
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the feedback signal to lag behind the sync signal. W10 then looks like Fig. 4A, with the sync pulse appearing before W8 has completed its negative half-cycle. W8 then tends to make the plate of the upper diode negative with respect to the cathode, and also makes the cathode negative with respect to the lower diode plate. This added bias tends to increase the conduction of the lower diode, while decreasing that of the upper one. The positive voltage across the lower load resistor then exceeds the negative voltage across the upper resistor, and the resultant DC output is positive.

If the oscillator speeds up, the sync pulse does not arrive until after W8 has passed through zero and is approaching its positive peak (see Fig. 4B). The diodes are then biased so that the upper section conducts more heavily than the lower one, with the result that a negative output voltage is produced.

#### Service Observations

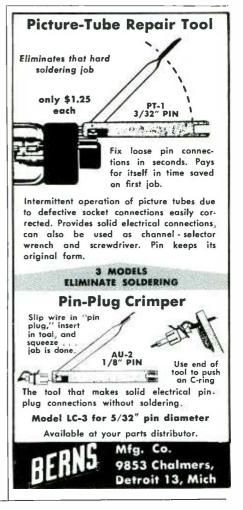
When bench-servicing a table model equipped with Chassis TS-556 or -567, don't worry about pulling the chassis. The bottom panel of the cabinet is completely removable, as demonstrated in Fig. 5. In addition, the side and top panels can be individually replaced if damaged.

The new sine-wave horizonta! circuit uses a 5GH8 tube—the latest type in a series which also include<sup>-</sup> the 5EA8 and 5U8. Either of the latter two can be used as a temporary substitute in a pinch, but the 5GH8 is designed to be more stable and reliable in this application.

As you may have noticed in Fig. 1, nearly all parts in the horizontal

circuit are grouped into three component combinations. This results in the simplified chassis layout evident in Fig. 6. Should trouble develop within one of the multiple units, the defective section can often be cut out of the circuit and replaced with a conventional component. Detailed instruction in this technique is given in "Modular Component Replacement," in the January, 1960 issue.

Also visible in Fig. 6 is the rearpanel horizontal hold control, a slender plastic "quill" attached to the slug in the oscillator coil. Once





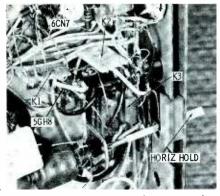


Fig. 6. New circuit makes extensive use of component-combination units.

the picture has been synchronized, it will remain in sync through several turns of this control . . . but be careful! Unless the slug is very close to the center of the hold-in range, the picture is likely to drop out of sync when the signal is interrupted. To prevent this annoyance, a rather critical slug adjustment is necessary; a half-turn either way makes the difference between too fast and too slow. However, the oscillator is highly stable when properly aligned. The most effective test of horizontal lock-in is to switch off channel and back again. If the picture is in sync when it reappears, the slug setting is correct.

It's important to remember that a fairly critical horizontal hold adjustment is perfectly normal for this circuit, just as it is for many of Motorola's multivibrators. A limited hold-in range should thus be no cause for worry. However, a need for frequent readjustment of the control *is* a significant trouble symptom, indicating that the oscillator frequency is drifting to an abnormal degree.

The phase-detector output voltage, measured at the rear-panel test receptacle or reactance-tube grid,

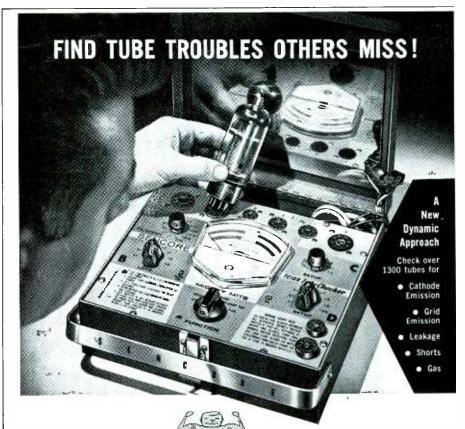
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Table torola	the second reaction and the	l Voltages Horizontal	in Mo- Section.
TUBE & PIN	NORMAL VOLTAGE	HOLD-IN RANGE	PULL-IN RANGE
6CN7-3	+5	3.2 to 6.8	4.6 to 5.4
6CN7 - 2 5GH8 - 9	+0.1	3 to -4.5	+0.7 to -0.7
5G H8-8	+4.3	3. 2 to 5.8	4.0 to 4.6
5GH8-1 5GH8-3	+135	122 to 145	132 to 138
5G H8-2	-25	*	*
5G H8-6	+145	*	*
12DQ6A-5	-50	*	*
12DQ6A-8	+1.9	*	*

should vary from approximately +3 to -4.5 volts as the control is slowly rotated through its hold-in range. Once sync is lost, the control voltage must be brought within the relatively narrow range of +0.7 to -0.7 volts in order to pull the oscillator back into synchronization.

For optimum operation, the testpoint voltage is only about a tenth of a volt more positive than ground —and this brings up an important troubleshooting hint! Grounding the AFC test receptacle is an effective method of checking the free-running frequency of the oscillator-reactance tube combination. With the phase detector thus disabled, you should almost (but not quite) be able to lock in the picture by careful manipulation of the hold adjustment. It should be possible to induce a slow horizontal rolling of the picture in either direction, before it breaks up into diagonal lines on either side of the correct frequency.

In closing, a number of typical voltage observations for the circuit in Fig. 1 have been summarized in Table I for your convenience in analyzing a similar circuit's performance.



SENCORE "MIGHTY MITE "TUBE CHECKER

Answers the needs of the fast moving, profit minded serviceman who hates time consuming call backs. A "mite" to carry but a whale of a performer that spots bad tubes missed by large mutual conductance testers.

New unique "stethoscope" approach tests for grid emission and leakage as high as 100 megohms, yet checks cathode current at operating levels. Special short test checks for shorts between all elements. The MIGHTY MITE will test every radio and TV tube that you encounter (over 1300!) plus picture tubes, foreign, five star and auto radio tubes (without damage). As easy to set up as a "speedy tester" from easy to follow tube booklet. New tube charts free of charge.

AND check these added Sencore servicing features: • Meter glows in dark for easy reading behind TV set • Stainless steel mirror in cover for TV adjustments • Rugged, all steel carrying case and easy grip handle • Smallest complete tester made.



Use it everyday in every way. Especially designed so you can transfer inner chassis to your tube caddy, bench or counter. Only 9" x 8" x 2½2".

Model TC109......DEALER NET 59<sup>50</sup> Only 9" x 8" > Ask your distributor for the "MIGHTY MITE" with the mirror in the cover



SAVES

SAVES

SHORTY DOLLY for RADIO ond TV

just 47 inches high for STATION WAGONS and PANEL PICK-UPS



151/4" x 241/2" top. Snaps on or off.

(Platform only)

\$11.95

FURNITURE PAD

Designed for TV. radio and appliance men who make deliveries by station wagon or panel truck...the short 47 inch length saves detaching the set for loading into the "wagon" or pick up. Tough, yet featherlight aluminum alloy frame has padded felt front, fast (30 second) web strap ratchet fastener and two endless rubber belt step glides. New folding platform attachment, at left, saves your back handling large TV chassic or table models. Call your YEATS dealer or write direct today!



APPLIANCE DOLLY SALES



COMPANY

YEATS Model No. 5 Height 47" Weight 32 lbs.

YEATS semi fitted covers are made of tough water repellent fabric with adjustable web straps and soft, scratchess white flannel liners. All shapes and sizes — Write





For further information on any of the following items, circle the associated number on the Catalog & Literature Card.

#### Antenna Distribution Amplifier (39R)

An all-channel VHF amplifier, using a low-noise ECC88 frame-grid tube, is incorporated in the Winegard WBC-4 *Amplified Booster-Coupler*. This unit feeds signals to as many as four TV or FM receivers from one antenna, providing 6 db gain in each signal channel; in addition, it can be used as a



one-set booster to achieve a gain of up to 12.5 db. The WBC-4 can be mounted in any indoor location where it can be plugged into a 117-volt AC supply. List price is \$27.50.

#### **Resistor Assortment** (40R)

Ohmite's new CAB-4 assortment of 1/4-watt *Little Devil* molded composition resistors contains 150 units in 37 different values, all packaged in a five-drawer plastic cabinet. These quarter - watters, .250" long and .090" in diameter, are especially suited for compact circuitry of the type found in pocket transistor radios.



#### Kit of Electrolytics (41R)

The Sprague EK-3 Atom Assortment consists of 15 tubular electrolytic capacitors in the 12 most-often-needed ratings, packaged in a 9" x 6" x  $1\frac{1}{2}"$  breakage-resistant plastic tray. The manufacturer points out that the reusable "job tray" is handy for keeping parts from a specific repair job together in one place. Price of the complete kit is \$14.91.



#### Public Address Equipment (42R)

Concealed, tamper-proof connectors, a choice of high- or low-impedance inputs, and convenient provisions for attaching a phonograph are among the features of Fanon's new "3300" series of PA amplifiers. Model 3320 (shown) is one of seven new types in the line, which in-



new types in the line, which includes 10-, 20-, 35-, 45-, and 70-watt AC-powered amplifiers as well as 10- and 25-watt fully-transistorized mobile units.

#### Yoke Loosener (43R)

A yoke stuck to the neck of a picture tube can be freed, without damage to either component, by applying Superex Yoke-Off. When the chemical is sprayed on and allowed to penetrate the area of contact for three to five minutes, the yoke can be slid off the tube neck in the usual manner. Dealer net price is \$1.19 for a 3-oz. aerosol can.

#### www.americanradiohistory.com

#### 23-Piece Tool Kit (44R)



Contents of the Xcelite Model 99SM Service Master tool kit are as follows: 12 nut-driver bits, three screwdriver bits, two reamers, a 1" extension blade, two plastic handles with a "snap-in" feature for use with the above interchangeable bits, long-nose and diagonal pliers with plastic-coated handles, and an adjustable 6" thin-pattern wrench.

#### **Control and Switch Assortment** (45R)



The Clarostat *Handi-Bin* assortment consists of a steel cabinet for wall mounting or bench-top use, packed with the following items: 18 *Pick-A-Shaft* Series A47 half-watt carbon controls in eight values; six tab-mounted Series B47 controls in three values; six Series C47S controls, each with push-pull switch attached; 10 Series SWE switches of three types; and 24 assorted shafts to fit A47 controls.

#### Screwdriver Flashlight (46R)



The Light Driver, made by I. H. Mfg. Co., combines a lightweight flashlight with a multi-purpose screwdriver. Imbedded in the middle of the Lucite lens is a chuck which accepts any of four interchangeable blades (two regular and two Phillips). The body is insulated from the blade by the lens, which has a dielectric strength of about 5000 volts. List price is \$2.49.

#### Crystal Pickups (47R)



A simple "snap-in" stylus assembly, a terminal plug for tone-arm connections, and an all-plastic body are featured in Sonotone's new Series "12" crystal cartridges. Output is 2.5 volts for Type "12TH" or 1 volt for Type "12TL"; both styles are available with combined 0.7- and 3-mil or dual 0.7-mil sapphire styli at a list price of \$6.45.

#### Transistorized VHF Amplifier (48R)



The Blonder-Tongue Model BT-3, a low-noise broadband TV-FM amplifier for master antenna systems and fringe-area installations, is completely transistorized. Power may be obtained from either an AC line or a 22-volt DC source. In locations where power lines are

inaccessible, a Model MDX-75 *Duplexer* can be utilized to feed power to the amplifier through the same coaxial cables which carry the signal. The BT-3 has a list price of \$99.50.

200 va model suitable for 24" television receivers and many electronic type controls.

THIS



### AUTOMATIC VOLTAGE STABILIZER makes fluctuating voltage level-off to normal

When fluctuating voltage causes operating problems with electronic equipment your quickest, most practical solution is an Acme Electric automatic voltage stabilizer. Compact in size, attractive in appearance. Automatically corrects fluctuating voltage over a range of 95 to 130 volts, to 115 volts  $\pm 2\%$ , within 2 cycles. Operation is completely noise-free. When connected equipment is not in operation, the primary circuit of the stabilizer is automatically disconnected by a built-in relay, thus stopping coil magnetism.

200 va unit illustrated is furnished complete with primary cord, built in secondary plug-in receptacle. Other units from 25 to 2000 va. Write for Bulletin.

#### ACME ELECTRIC CORPORATION

947 Water Street Cuba, N. Y. SAA3433/1894



Fill your tube caddy with new Admiral Supertron receiving tubes. Your assurance of one call profitable service. All highest quality for all makes of TV, Hi-Fi, Stereo and radio replacement service.

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#### CATALOG AND LITERATURE SERVICE

#### **ANTENNAS & ACCESSORIES**

- CORNELL-DUBILIER Catalog No. 1630 describing all CDR rotators for TV and ham antennas. See ad page 33.
- G-C ELECTRONICS 8-page Catalog AN-61 covering Citizens band antennas and various accessories. See ad 2nd cover.
- 3R. JFD-1960 Exact Replacement Antenna Guide for Portable and Toteable TV Sets Guide for Portable and Toteable TV Sets (20 pages), compiled and edited by Howard W. Sams & Co., Inc. Gives TV receiver model number, manufacturer's antenna part number, and model number of corresponding JFD exact-replacement antenna. Also Form No. 71 brochure il-lustrating and describing 1960 line of natural silver and gold anodized Hi-Fi Helix antennas, and Form No. 66 cover-ing 1960 series of natural silver and gold anodized Hi-Fi Fireball antennas. *I E R R O L D* — Technical publications
- ARD CALL AND A CONTROL AND A CO
- WARD PRODUCTS—Booklet on how to install auto antennas; also new mer-chandising kit including antenna display placard, window banners, etc., for service shops. See ad page 64. WINEGARD Literature on Model WBC-4 Booster Coupler, which amplifies TV and FM radio signals for operation of one to four receivers. See ad page 23.

#### AUDIO & HI-FI

- 7R. ASTATIC Catalogs M10 on micro-phones; 33-4 on cartridges, pickups, and needles; CRC-60 pickup cartridge cross-reference guide; and N-61 on needles and accessories.
- 8R. EICO-20-page catalog of kits and wired equipment for stereo and monophonic hi-fi, test instruments, "ham" gear, Citi-zens band transceivers, and transistor radios. Also, "Stereo Hi-Fi Guide" and "Short Course for Novice License." See ad page 60.
- ad page 60.
  9R. FANON-Data on new line of public-address equipment, including 10- and 20-watt transistorized mobile amplifiers as well as various other systems (both fixed and portable) rated at 10, 20, 35, 45, and 70 watts. See ad page 66.
  10R. QUAM-NICHOLS-New 8-page catalog covering entire line of speakers for re-placement, public-address, sound-system, and hi-fi applications. See ad page 62.
  11B. SONOTONE-Elver SAH-31 describing
- and ni-fi applications. See ad page 02. SONOTONE—Flyer SAH-31 describing Ceramike CM-12 low-impedance ceramic microphone with push-button interrupter (\$29,50 list); also data on ceramic micro-phone with 13" flexible arm and screw-down mounting plate for permanent in-stallation in schoolrooms, etc. See ad page 57 11R. page 57.
- page 57. 12R. SWITCHCRAFT Catalogs S-590 on molded cable assemblies, adapters, con-nectors, and signal mixers; A-403 on controls, switches, and related audio ac-cessories; C-501 on jacks, plugs, and microphone connectors. Also condensed catalog CS-60.

#### BATTERIES

13R. B & K-Bulletin ST9-R on the "PONY" Model PB9 Rechargeable Battery and Plug-in Charger for long-life replacement in transistor radios using 9-volt batteries. See ads pages 42, 43.

#### COMPONENTS

- 14R. BUSSMANN Three-color bulletin on
- 14R. BUSSMANN Three-color bulletin on Stak-Pak fuse assortment, showing how new packing idea can help TV servicemen on home calls. See ad page 45.
  15R. CENTRALAB—Catalog sheet on 46 new push-pull and push-push switches with controls for radio, TV, and hi-fi use—with complete specifications and list prices. See ad page 22.
  16R. CHICAGO STANDARD Pocket-size cross-reference guide for transformers, showing original-equipment manufacturers' part numbers and correct Stancor replacements; also 28-page catalog describing full line of coils.
  17R. MERIT—New 30-page 1960 catalog of
- 17R. MERIT-New 30-page 1960 catalog of replacement transformers and components for radio and TV. See ad page 46.

- 18R. SAMPSON—Catalog No. 558 of Hitachi components; full-color folder describing line of Hitachi radios. See ad page 32.
- 19R. SARKES TARZIAN (Tuner Div.)—In-formative literature on TV and FM tuners. See ad page 66.
- 20R. SPRAGUE-36-page Catalog No. C-613 of service-type capacitors, transistors, and test equipment. See ad page 10.

#### SEMICONDUCTORS

- 21R. SARKES TARZIAN (Semiconductor Div.)—4-page brochure of technical data on distributor line of silicon and sele-nium rectifiers, including tube-replace-ment types and conversion kits. See ad page 59.
- 22R. SYLVANIA Pamphlet (Form SD-2) featuring data and applicable circuits for eight "hobbyist" transistors. See ad page 25.

#### SERVICE AIDS

- 23R. CASTLE TUNER Leaflet describing fast overhauling service on television tuners of all makes and models. See ad page 44.
- 24R. PRECISION TUNER Information on repair and alignment service available for any type of TV tuner. See ad page
- 25R. WALDOM-Informative bulletin on the economies and advantages of speaker re-coning; referral to a local reconing sta-tion on request. See ad page 61.
- 26R. YEATS—Data on had truck for moving appliances up and down stairs and in or out of service trucks; also information on padded appliance covers. See ad page

#### SPECIAL EQUIPMENT

- 27R. ACME ELECTRIC Catalog 091-BL01 giving detailed information on automatic voltage stabilizers and manual voltage adjustors for TV receivers and other electronic applications. See ad page 71.
- 28R. ATR Complete information on emer-gency lighting and power units which automatically switch on within 1/20 sec-ond after a commercial power-line fail-ure. See ad page 16.

#### TECHNICAL PUBLICATIONS

- 29R. GENERAL ELECTRIC Registration card ETR-2223 for receiving bimonthly Techni-Talk bulletin. See 2d page 39.
- Techni-Talk bulletin. See 2d page 39.
  30R. GERNSBACK—Descriptive literature on Gernsback Library books. See ad page 50.
  31R. HOWARD W. SAMS Literature describing all current publications on radio, TV, amateur radio, communications, audio and hi-fi, and industrial electronics servicing. See ads pages 54, 55, 68, 70.

#### **TEST EQUIPMENT**

- 32R. B & K-Bulletin ST25-R, digest of information on Model 1075 Television Analyst, Models 1070 and A107 Dyna-Sweep circuit analyzers, Models 550, 650 and automatic 675 Dyna-Quik mutual conductance tube and transistor testers, and Model 440 CRT rejuvenator-tester. See ads pages 42, 43.
- ads pages 42, 43.
  33R. CLAROSTAT Description of Model 240C power-resistor decade box with range of 1 to 999 ohms in 1-ohm steps, at 225 watts. See ad page 41.
  34R. JACKSON Information on complete line of Service-Engineered test equipment. See ads pages 47, 72.
  CD. DOL New box box 40, 10002 ar bigs of 10, 1000 and 1
- 35R. RCA-New brochure 1Q1003 on line of electronic instruments. See ads pages 18-19, 51, 3rd cover.
- 36R. SENCORE 4-page brochure on com-plete line of time-saver instruments, plus information on the TC109 Mighty-Mite tube tester. See ads pages 63, 65, 67, 69.

#### TOOLS

- 37R. BERNS—Data on 3-in-1 picture-tube re-pair tool, Audio Pin-Plug Crimper, and Ion adjustable beam bender. See ad page
- 38R. CBS—Colorful folder PF 349 describing complete line of tools and service aids for faster and easier servicing. See ad page 35.

# NOW'S THE TIME TO GET IN ON **RCA's giant new sales** promotion program for **LVERAMA PICTURE TUBES**

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346 - 1/4A

3AG 1/8A

3AG 3/8A

3AG - 1/2 A

346 - V24

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C 2 1/2/LC

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N 3/10 1.C

N 4110 (LC)

N 4/10 ILG

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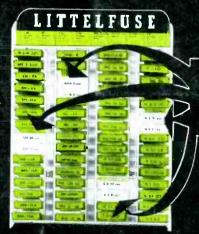
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most

wanted

# most needed





dealer-serviceman's fuse requirements at a glance