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Servicing Zenith Microcomputers — Part II



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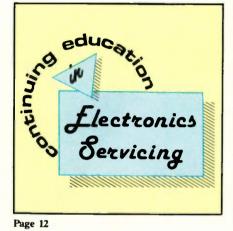
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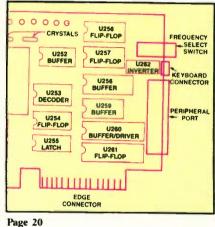
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SPECIAL ADVERTISING SUPPLEMENT Replacement Parts Showcase

37 Choosing your replacement parts supplier

If you've ever dealt with the frustration of needing that one replacement part yesterday, but you have to worry about minimum orders, jammed ordering lines or long shipping delays, you know what you don't want in a parts supplier. Here are a few questions to ask when you're wondering what you do want. Once you know the important questions, turn to the nine company profiles. You might find some answers.



12 A New-Technology Survival Guide By Conrad Persson

You might be the type of person



who likes to seek out and conquer new technology, but sometimes you're lucky to just *survive* the encounter. Here are a few tips that might help you live to meet another technological challenge.

20 Servicing Zenith Microcomputers

By John A. Ross

If you got hooked with last month's discussion of the Zenith backplane design, Part II's examination of the microcomputer anatomy — an introduction to the central processing unit — should keep you happy. After all, the backplane may be the computer's nervous system, but the CPU is the brains of the system.

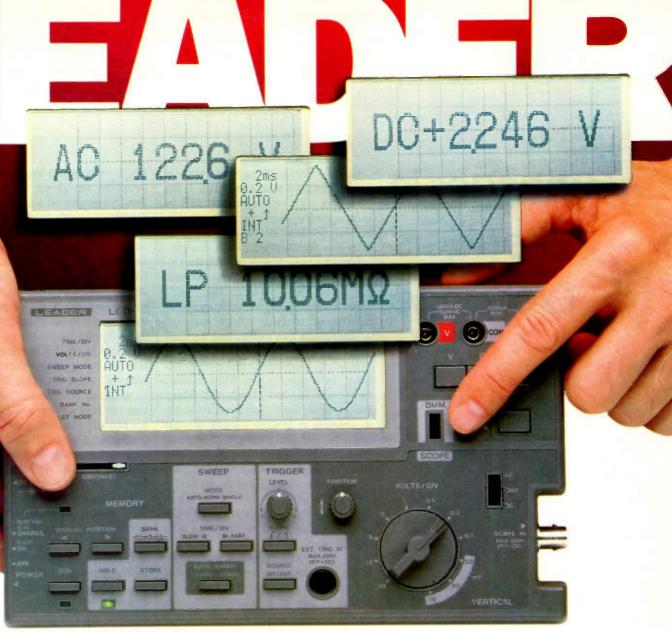
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ON THE COVER

Finding the right replacement parts can mean the difference between a prompt repair turnaround and a TV gathering dust on your hold shelf. And when you have a customer doing without his only color TV, that can mean the difference between a satisfied customer and a former customer. (Photo courtesy of ORA Electronics, a replacement parts supplier based in Chatsworth, CA.)



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Editorial

Changes in Readers' Exchange

Readers' Exchange has been a popular department for a number of years. It has been a way for readers to buy, sell or exchange equipment, parts and servicing information. We've been happy to offer this free service to our readers.

Unfortunately, beginning with the October 1989 issue, we are going to begin charging for Readers Exchange. We do so with deep regret, and with apologies to our readers. Here are the reasons.

One reason that we feel that we must begin charging for what was once free in Readers' Exchange is that it really has been, in a way, unfair. Most readers rarely use Readers' Exchange. Many readers never use it. Some readers abuse it, sending in lengthy lists of for-sale items almost every month. For those readers who don't take advantage of Readers' Exchange, it is a waste of space that could be used for articles. By charging for Readers' Exchange, we can assure that the people who receive the benefit of this space are the ones who pay for it.

For those who choose to use it, one of the benefits of the new system is that the items they send in will be printed exactly as they are submitted, and in the month in which the reader specifies. In the current situation, items must be edited and shortened to fit in as many as possible. In fact, because items are published whenever space is available, they often run three or four months after being submitted.

Another benefit is we will be able to better organize items by the type of service wanted or offered. Wanted and for sale items for equipment and service literature will continue to run in Readers' Exchange. Other items, such as jobs wanted or services offered, will continue to run in Classifieds. However, some items never quite fit either category. For example, readers sometimes used the Wanted section of Readers' Exchange to ask for information on where to find parts. The drawback was that readers who aren't interested in buying or selling equipment often didn't read the department, so a lot of potential information wasn't being exchanged.

Because a charge on exchanging help would even further stop the flow of information, we will be instituting a new free service, called Information Exchange, that will offset the requirement to pay for Readers' Exchange items. We mentioned it in our June editorial, citing the difficulty that many of our readers have had in finding servicing information and repair parts. In response to that editorial, many of our readers have sent in requests for information on where they can find servicing manuals or parts for obscure (and some not so obscure) products. Not only that, but many readers have sent in information they have found on where other readers may find some of this information.

This Information Exchange department will begin next month. We will list information requested — and information provided — for all of our readers to share. This department will eliminate much of the need for individual items that had been published previously in Readers' Exchange.

Compliments to our readers

While we're on the subject of information exchange, I'd like to take this opportunity to say that I think the readers of **ES&T** are some of the most generous, thoughtful people I have ever associated with. Many of you have already sent in information in response to the June editorial, with the sentiment that "perhaps this will help some other technician who is frustrated because he can't find this information." You guys are great. Thanks to all of you who are willing to help your fellow technicians in this way.

Nile Conrad Person

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Literature

Electronics product catalog

A 528-page catalog from *Joseph Electronics* offers thousands of products from more than 125 brands. Parts, supplies, test instrument, electronics products in more than 150 categories are included. For a free copy, contact the company at 8830 N. Milwaukce Ave., Niles, IL 60648; 800-323-5925 (312-297-4200 in Chicago).

DSO technology video

John Fluke Manufacturing is offering an Il-minute video that discusses digital storage oscilloscope (DSO) advantages, specifications and ease-of-use features. "DSOs With A Difference" studies the use of the PM 3335, 3350 and 3365 series of medium frequency analog/ digital storage oscilloscopes, which combine digital storage capability with easy-to-use analog functions.

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Tool and test equipment catalog

HMC's 1989 spring and summer catalog includes test instruments, tool kits, soldering/desoldering systems, lamps and magnifiers, anti-static products and precision hand tools. The previous edition of this catalog won the Gold Award from Catalog Age magazine during its annual American Catalog Awards.

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4c connection folder

Micro-Circuits is offering the 4c93 data folder covering four different aspects of the new 4c connection technology. The first section lists seven major situations under which the elimination of intermittent electrical connections can reduce operating costs and unreliability. The second section lists four opportunities created by the technology. The third section explains the electronic mechanism by which the 4c materials eliminate intermittent connections. The fourth section illustrates how electronic repair services and their clients can reduce costs by using the new technology.

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Electronics industry review

The Electronic Industries Association Consumer Electronics Group (EIA/ CEG) is offering its 1989 Annual Review — Entertainment and Education, Yesterday, Today and Tomorrow. The review is a profile and history of this rapidly changing, \$43-plus billion industry at retail. It traces the development of consumer electronics product categories and provides statistics on industry-wide sales trends.

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Engineering guides

Echelon Industries has produced a set of engineering guides that can be used to assist engineering, manufacturing and maintenance staff in solving various cleaning, contact lubricant and conformal coating-related problems using the company's Electrolube line. The Electrolube line of products provide the industry with a range of aerosols and cleaning products that contain no CFCs (chlorofluorocarbons).

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Test instrument catalog

A broad range of hand-held digital and analog multimeters with bar graph indicators are among more than 50 new products being featured in the SOAR test instrument catalog from C.G. Instruments. The 44-page catalog also details digital clamp-on meters, bench DMMs, frequency counters, insulation and earth/insulation resistance meters, a 15MHz dual-trace portable oscillocope, adapters, accessories and cases.

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Scope probes note

An application note describing oscilloscope probes and techniques for measuring surge voltages to 6kV is being offered by *KeyTek Instrument*. The application note provides detailed information on using high-voltage oscilloscope probes to measure high-voltage surge transients with front times as fast as lons. Probe impedances, physical size and other considerations are also discussed.

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Passive static eliminator catalog

Chapman is offering a free technical publication on passive static eliminators, featuring its new static eliminating brush, the Passivator. The publication details the performance of the Passivator vs. other types of static brushes. It also explains the overall theory of passive brush effectiveness in various applications.

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Electronic Servicing & Technology is edited for servicing professionals who service consumer electronics equipment. This includes service techniclans, field service personnel and avid servicing enthusiasts who repair and maintain audio, video, computer and other consumer electronics equipment.

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ISSN 0278-9922 \$2.00 + 0.00

Electronic Servicing & Technology (ISSN 0278-9922) is published monthly for \$19.49 per year by Intertec Publishing corp., 9221 Quivira Road, Overland Park, KS 66215. Secondclass postage pald at Shawnee Mission, KS and additional mailing offices. POSTMASTER: Send address changes to ELECTRONIC SERVICING & TECHNOLOGY, P.O. Box 12960, Overland Park, KS 65212.

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Business Corner

Choosing your marketing message

By William J. Lynott

Anyone who's been in the electronics service business for 10 to 20 years has seen the profound changes that can take place within a single decade. Most obvious are the stunning technological advances that have altered the industry at a breathless pace over each of the past decades.

Starting in the 1940s with the introduction of commercial TV and the 1950s with the birth of the transistor, each new decade since then has ushered in its own series of rapid-fire technological breakthroughs. In that regard, the 1990s is likely to be no different than its predecessors. The decade will begin with an introduction to high definition TV (HDTV). Where it will end is anyone's guess.

But technology isn't the only way the service industry changes and grows. Though they may not be quite so evident and dramatic, changes in the business side of things have been equally important to the survival and growth of electronic service dealers. Each major change in technology brings with it subtle but important imperatives for change in management techniques. The 1990s is sure to have more than its share of this sort of change.

Marketing strategies

In the '70s and particularly in the '80s, the need for service dealers to diversify became dramatically evident. Most of those who would not or could not heed the warnings to branch out from basic TV service are now only memories. Although diversification will continue to be just as important in the '90s, the next few years will see changes that will make other considerations even more important. The need to improve marketing skills is one of those.

If you're a typical electronics service

Lynott is president of W.J. Lynott, Associates, a management consulting firm specializing in profitable service management and customer satisfaction research. dealer, your potential customers have a wide choice of whom to call when they need service. Despite the thinning out of service dealer ranks in recent years, there is still a ton of competition out there in most communities. The next crop of survivors in the service business will be those who learn how to separate themselves from the crowd — make themselves distinctive, uniquely recognizable. For the most part, that will mean learning and using the latest service marketing techniques.

Market your customer satisfaction

Although not everyone recognizes it, offering exceptional service to the customer is one of the most effective and timely marketing techniques available to the service dealer.

An interest in customer satisfaction is one aspect of management that has seriously declined in American business over the past decade or two. But don't be misled by that. Don't get caught in the ambush that is going to snare a horde of complacent business people during the '90s.

Customer satisfaction, like most elements in our society, is subject to what I call the pendulum influence. Once a pendulum swings in one direction to its maximum amplitude, it can only pause for a moment and then reverse its course. The arc described by the pendulum in a clock is very short, but the arc that must be traveled by the imaginary pendulum of societal change is long indeed. It took a very long time for service to reach the depths that it has in this country, so the trip to the other end of that arc will be a long one.

But the journey has already begun. American consumers have reached the limit of their patience with rude, illtrained, uninterested employees. Servicers who are perceptive enough to hear their customers know they have had enough, and they expect and will accept nothing less than the quality of service to which they are entitled.

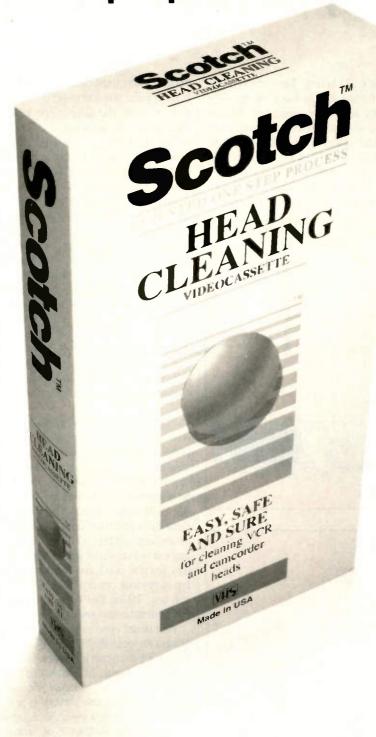
The interest in and dedication to customer satisfaction you can expect to see during the '90s hasn't been seen for a good number of years in our society. There are already plenty of clues to what is happening. Instead of powerless figureheads, major corporations are putting corporate officers with muscle in charge of their customer service activities. Smaller companies are doing even better by responding quickly to the new demands of busy consumers. Service at the customer's convenience is already a byword at the most progressive service companies.

And so, one of the most effective of all marketing tools in the '90s will be a policy that puts your company in the forefront of the new emphasis on customer satisfaction. Not just superficial talk, but genuine action that places your customers' needs at the top of every employee's list of priorities. That will be the best and the most dramatic way to separate you from your competition.

For most people, price will always be a consideration in the selection of a product or service. But it's very important for a service dealer to understand that price is *not* at the top of the priority list when the typical customer (consumer or business) selects a service dealer. Despite the increasing costs associated with servicers these days, every major service industry study gives us the same message: the quality, promptness and dependability of services rendered are more important to the consumer than the price charged.

When all of these considerations are put together, it becomes obvious that the road to continued success in the 1990s is not going to be paved with the strident claims about the lowest price in town. Instead, the service dealer who understands the need to excel in quality of service will prevail.

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Computer Corner

Time/date battery problems in IBMs

By Glenn Patsch

Did you ever wonder how a personal computer knows the date and time? If you look at the files on a computer with the directory (DIR) command, you will see a date and time for all the files listed. The DATE command will display the current day of the week and the date as mm-dd-l9yy. The TIME command will display the current time as hh:mm:ss:xx in 24-hour format (1 p.m. is 13:00). The .xx in the time is hundredths of a second. Although both commands prompt you to enter a new date or time, if you just press ENTER, the current date or time will be unchanged. This method allows you to just display the date or time without changing it.

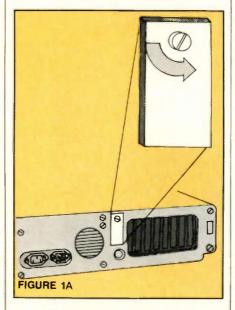
Clock configurations

The IBM PC and PC/XT did not come with a time-of-day clock. Most add-on boards like the AST SixPak and I/O Mini include a clock run by a small button cell. These are usually 3V lithium button cells (BR2325) expected to last about one year. I have found they usually last about two years with frequent use of the PC. The battery is used only when the PC is turned off. Another brand of add-on boards, Quadram Quadboards, have a nickel-cadmium (NiCd) battery that does not usually need to be replaced.

These add-on boards come with software for setting the clock. AST has ASTCLOCK and Quadram uses PWRUPCLK software to set the clock. I have found the clocks to be very accurate and require resetting only when daylight savings time arrives and when the battery needs replacing. In cases where a PC doesn't have a clock, the date and time can (and should) be set each time the PC is turned on by responding to the DATE and TIME commands.

The IBM PC/AT comes with a builtin clock. The PC/AT uses a rectangular 6V battery with a connecting cable to

Patsch is a consultant specializing in the selection, evaluation and installation of IBM personal computer and compatible hardware and software. the main CPU board. The battery is attached to the inside back of the unit above the keyboard connector. This is the same style of battery you will most likely find in any of the IBM compatible systems. The IBM PC/AT also uses the battery to power the clock and a small CMOS memory that stores configuration information about the type of



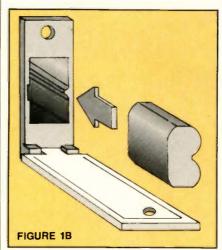


Figure 1. To install a battery in the IBM PC/XT, the servicer must first turn off the system and all external options, then remove the screw that closes the battery compartment (Figure 1A). The battery slides in as shown in Figure 1B, with the terminal end first.

diskettes and hard disks attached. If the battery fails, you can use the diagnostics disk to reset the date, time and configuration information.

The IBM PS/2 comes with a built-in clock that uses a 6V lithium battery (IBM part number 72X8498). The battery is on the front left for the small desktop units (models 30, 50 and 70) and on the bottom front side near the speaker for the floor-standing models 60 and 80. The battery is also used to power a small CMOS memory that retains the setup information for the system. The PS/2 configuration is completely controlled by software: No switches need to be set on the CPU board. The configuration software is on the reference diskette included with each system. You can reset the time and date with the TIME and DATE commands, or you can use the reference diskette software.

Changing the battery

When you change a battery in one of these computers, you have about 20 minutes to complete the change before the information in memory is lost. The best approach is to run the configuration software and make sure the configuration information on the reference diskette is current. Then, if the information is lost while you change the battery (or if it fails), the reference diskette has a restore configuration option you can use. Using this option to restore a configuration can save you a lot of time.

Whenever you're servicing a PC, always suspect that a battery may have failed. I have seen a battery fail in less than six months. If a customer brings in a PC for repair, I make it a habit to also change out the battery if it hasn't been replaced in a year. To keep track of battery life, put a small sticker inside the PC cover or near the battery with the date of last replacement. The next time someone services the PC, that information will be readily available. You could also put the battery replacement date in a PC file called equip.dat along with information on the hardware, purchase date and servicing record.

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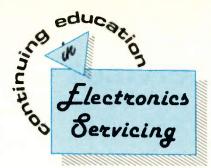
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A new-technology survival guide

By Conrad Persson

When the first iron sword made mincemeat of one wielded by an adherent of the bronze age, the guy with the mangled bronze sword probably recognized the need to educate himself on this new technology. (If he *survived* his first encounter with the new technology, that is.) He almost certainly wasn't the first to realize he wasn't keeping abreast of his chosen field, and he definitely wasn't the last.

The point is that the need to constantly learn about developing technologies that affect your field of interest is not a phenomenon peculiar to today. It has always been so. The horse gave way to the steam engine, which in turn gave way to the internal combustion engine. The scribe gave way to the printing press. Those people who were either using or servicing these products had to change to keep up with the times. History is full of stories about changing technology and humanity's struggle to keep up with it. It just seems to happen a lot faster now.

To some extent, each of us can choose how to react to the almost constant technological change that occurs today. Some choose not to deal with it at all — you've probably heard stories about people who bought a new VCR years ago and still have a clock that blinks 00:00 because they won't read the instructions. That's all right if that individual's livelihood doesn't depend on an understanding of that technology, but it won't work for a consumer electronics servicing technician.

With that as a given, how does a technician keep up with the new consumer electronics technology that's constantly bombarding us?

Persson is editor of ES&T.

Training and literature

A great deal of help is available to technicians who want to learn about some of the newest technologies in consumer electronics products. A lot of people stand to benefit if technicians know how to fix today's complex electronic products. Manufacturers want competent technicians trained to fix their products when they break. Technical schools benefit by offering courses that attract students who want to learn the new technology, Book publishers can sell a lot of books if they publish good texts that help technicians understand and fix consumer electronics products.

Doing it

Most consumer electronics servicing technicians, overwhelmed by the new technology, are aware of the need to upgrade their skills. The problem boils down to answering two questions: "What do I need to learn?" and "How do I go about learning it?"

It's important to analyze these questions thoroughly in order to establish specific goals. You can't just say "I need to learn more about VCRs" and then charge off to try and learn about them. It's important to decide whether you just want an overview on VCR technology, or if you have a pretty good idea of how VCRs work and now need some instruction in specific areas.

Self study

One simple (although not always effective) method of learning about the new technology is to buy a book on the subject and study it yourself. Depending on a number of factors, including the complexity of the subject, the quality of the book, and your own self-discipline, this experience might result in anything from complete understanding of the material to a complete waste of time. Home-study courses offer a major improvement over studying from books. The material is broken down into study units, someone tells you what is expected of you, and you get feedback through regular tests.

Schools and seminars

If time and money permit, a more effective way to learn is through classroom-type courses. Again, there are many avenues. Public and private technical schools offer courses from the most elementary introductory courses to detailed theory and design. Check at your local community college to see if it offers such courses.

If you have the time and budget to travel, manufacturers offer schools and seminars on the operation and servicing of specific items. Manufacturers of test equipment and tools such as multimeters, oscilloscopes and soldering tools also offer instruction in using their products. Some have books and pamphlets that help you understand what you can do with their products. Others offer formal courses of study (some to do at home), and some offer courses and seminars that travel to different areas of the country so you can take a formal course taught by the experts near home.

Identifying resources

A local school may have the course you need. One of the book publishers might have just the book or series of books to fill in the gaps in your knowledge. One of the associations related to home-electronics equipmentmanufacturing sales or service may have just the item of information you need,

Trade associations

Electronic Industries Association/ Consumer Electronics Group 2001 Eye St. N.W. Washington, DC 20006 202-457-4919

Electronics Representatives Association 20 E. Huron Chicago, IL 60611 312-649-1333

Electronic Technicians Association 604 North Jackson St. Greencastle, IN 46135 317-653-3849

Musical Instrument Technicians Association, International 8216 Audrain Drive St. Louis, MO 63121-4504 314-389-3290

National Association of Business and Educational Radio 1501 Duke St., Suite 200 Alexandria, VA 22314 703-739-0300

National Association of Retail Dealers of America National Association of Service Dealers 10 E. 22nd St. Lombard, IL 60148 312-953-8950

National Electronic Distributors Association 35 E. Wacker Drive, Suite 3202 Chicago, IL 60601 312-558-9114

National Electronic Servicing Dealers Association 2708 W. Berry St. Fort Worth, TX 76109 817-921-9062

Technical book publishers

Hayden Book Company 4300 W. 62nd St. Indianapolis, IN 46268 317-298-5400

McGraw-Hill Book Company 1221 Avenue of the Americas New York, NY 10020 212-512-2000

Prentice-Hall Rt. 9W Englewood Cliffs, NJ 07632 201-592-2455

Howard W. Sams & Company 4300 W. 62nd St. Indianapolis, IN 46268 317-298-5400

Tab Books P.O. Box 40 Blue Ridge Summit, PA 17214 717-794-2191

Van Nostrand Reinhold Company 135 W. 50th St. New York, NY 10020 212-254-3232

Home study

Cleveland Institute of Electronics 1776 E. 17th St.

Cleveland, OH 44114 216-781-9400

Cook's Institute of Electronics Engineering Desk 15 P.O. Box 20345 Jackson, MS 39209 601-371-1351

Electronic Institute of Brooklyn 4823 Avenue N Brooklyn, NY 11234 718-377-0369

Grantham College of Engineering 10570 Humbolt St. Los Alamitos, CA 90720 213-493-4421

Heath/Zenith P.O. Box 167 Hilltop Road St. Joseph, MI 49085 616-982-3215

National Téchnical Schools 456 W. Santa Barbara Avé. Los Angeles, CA 90037 213-234-9061

NRI Training for Professionals McGraw-Hill Continuing Education Center 3939 Wisconsin Ave. Washington, DC 20016 202-244-1600

Private trade schools

National Association of Trade and Technical Schools 2251 Wisconsin Ave. N.W. Washington, DC 20007 202-342-3689 or they may be able to point you in the right direction.

The sidebar accompanying this article lists a number of correspondence schools, book publishers and associations you might want to contact for further information on what educational opportunities they have to offer.

EIA/CEG courses

A good place to start when you're looking for information on servicing some of the new consumer electronics products is the Electronic Industries Association/Consumer Electronics Group (EIA/CEG). This is the organization to which most of the large manufacturers of consumer electronics products belong. The EIA/CEG Product Services Division has the task of developing training programs to ensure that there will be enough competent technicians to service the consumer electronics products of today and tomorrow. This organization offers a number of educational opportunities to any individual currently employed as a consumer electronics servicer. For example, CEG offers courses that consist of classroom and laboratory sessions on servicing VCRs and CD players, and a combination of microprocessor and compact disc (mp/cd).

These courses are ordinarily a week long, and they're free to qualified technicians. The technician, or the facility sponsoring him, is responsible for his own transportation, food and lodging.

In addition to these resident courses, the product services division also offers, for a nominal fee, a number of videocassette tapes that educate technicians in a number of areas. Here is a partial list:

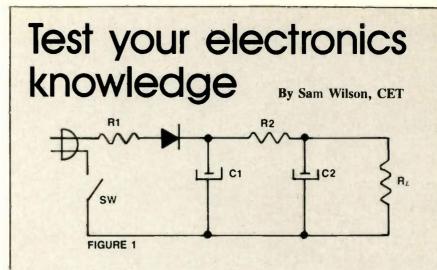
Multi-channel TV sound.

• Troubleshooting with modern electronic test equipment.

- Professional car audio installation.
- Basic car audio installation.
- High-technology soldering.

Write to the EIA/CEG for further information. (See the accompanying sidebar for the address.)

Whatever method you use for continuing your electronics servicing education, you'll be preserving your future if you try to stay abreast of changes. After all, when technology changes, it isn't only the old equipment that can become obsolete. In the fast-paced world of servicing, "surviving" new technology can require a real dedication to new ideas.



In this quiz, we'll present 10 questions that require one word for each answer. All of the answers are in the matrix. They may be horizontal, vertical, at a 45° angle, or backward in any of these configurations. Actually, there are 20 terms related to electronics that are hidden in the matrix, so circle only those that are answers to the questions.

If you don't feel like hunting today, fill in your answers and go directly to the answers on page 17.

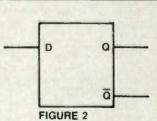
Example:

Q. The control electrode of a bipolar transistor is called the ______. A. Base (circled in the matrix)

Clues

1. The temperature surrounding a component is called the _____

Wilson is the electronics theory consultant for ES&T.



temperature.

2. A _____ is a binary digit.

3. A technician who takes tests to demonstrate his ability in electronics is a

4. % _____ = $P_{out}/P_{in} \times 100$,

5. A 4-terminal thyristor that can be turned on or off with gate voltages is known as a ______.

6. The effect of a power supply current is eliminated by connecting thermistors into a _____ circuit.

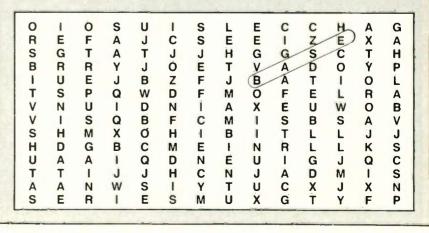
7. In the half-wave rectifier in Figure 1, resistor R1 is a _____ limiting resistor.

8. A component that is rated by its intrinsic standoff ratio is a _____.

9. The name used to represent eight bits is

10. The type of flip-flop represented by the symbol in Figure 2 is a ______flip-flop.

Answers are on page 17.



News

EIA/CEG proposes warranty claim format

The Product Services Committee of the Electronic Industries Association's Consumer Electronic Group (EIA/ CEG) has developed an electronic filing format for warranty claims. This standardized format is designed to better facilitate the exchange of information between servicers and manufacturers.

The goal is to grow into a universal warranty reporting system whereby servicers could electronically transmit data to manufacturers. The system would benefit manufacturers by eliminating keying in information from handwritten forms (which could also be submitted under the new format). Servicers would benefit with quicker reimbursement. Software systems might be used to alert users to invalid codes.

For more information, call the EIA/CEG's Product Services Department at 202-457-8708.

Subdivision provides forum for home automation

The Electronics Industries Association/Consumer Electronics Group (EIA/CEG) has created the Home Automation Subdivision to provide a forum for companies to promote and support the home automation industry. This branch of the Home Information Equipment Division will advance the interests of companies that plan to manufacture, distribute, research and develop home automation consumer electronics products.

For more information, contact the EIA at 2001 Eye St. N.W., Washington, DC 20006; 202-457-4900.

Newsletter publishes survey

The Service Dealer's Newsletter has released the results of its 1988 readership survey regarding salaries, bonuses, benefits, working conditions and labor charges. The newsletter focuses on management and administrative concerns of the service industry.

For a copy of the survey, contact the Service Dealer's Newsletter at 1400 Easton Road, Roslyn, PA 19001; 800-673-7808.

UL proposes standards

Underwriters Laboratories (UL) has proposed two standards: UL 1950, the Standard for Safety for Information Technology Equipment Including Electrical Business Equipment, and UL 1416, the Standard for Safety for Overcurrent and Overtemperature Protectors for Radio- and Television-Type Appliances.

UL 1950 covers information technology equipment with a rated voltage not exceeding 600V. UL 1416 covers protectors supplied by a 20A or less branch circuit. It does not cover thermal cutoffs. UL is seeking review and comment to develop a consensus upon which recognition of UL 1950 and continued recognition of UL 1416 by the American National Standards Institute (ANSI) can be based.

Contact Bill Bird (for UL 1950-NR) or L.M. Cohen (for UL 1416-NR) at UL, 333 Pfingsten Road, Northbrook, IL 60062-2096; 312-272-8800.

Instrument and a cover of the second and a c

With the new 1989/90 Product Guide from U.S. Instrument Hentals that's exactly what you get. This hardbound guide is packed with over 5000 products from more than 170 major manufacturers. Browse through our comprehensive product sections—analyzers, counters, oscilloscopes, microprocessor development systems, computer products, power sources, generators, telecommunications products—and more!

The detailed product descriptions, product photos, and unbiased, thorough product comparison charts help speed your product decisions, and provide you with a valuable reference tool you'll come to rely on. We're sure you'll find this to be the most complete, authoritative guide to instrumentation available.

Call or write for your free copy, and let our 1989/90 Product Guide begin working for you.



Troubleshooting Tips

Symptom: Left edge of picture dark Set ID: GE 25 MB Photofact: 1400-3

This GE console came into the shop with intermittent UHF reception and intermittent color on all channels. Cleaning the UHF tuner and resoldering several cracked connections at the chroma and low-level video module pin connectors cured those problems.

However, one problem remained. About an inch of the left edge of the picture was black, but the raster was normal when the TV was tuned to an unused channel. This indicated that the video was being affected at the horizontal rate.

I suspected a defective filter capacitor on one of the scan-derived B+ lines feeding the tuner IF or video sections. Using clip leads, I placed a filter capacitor across each supply, one at a time, but the problem was unaffected. The AGC affects the video and receives a horizontal pulse, so I next checked the filter capacitors associated with the AGC stage. All showed acceptable values.

Next followed a long, unfruitful period of checking other possible causes of the missing left-edge video. As I was performing these checks, I noticed that Q303 on the low-level video module was a high-power type (TO-202). The schematic showed Q303 was the first video amp, a low-power stage. Installing the correct replacement (ECG 229) restored the blanked out video at the left edge of the picture.

The owner of this set had bought it second hand and knew nothing of its repair history. Because the solder connections on Q303 were different in appearance from all of the other connections in the set, I assumed that someone else had replaced Q303 at some time in the past and used an incorrect replacement for that transistor.

Alan Detwiler Rogers, OH

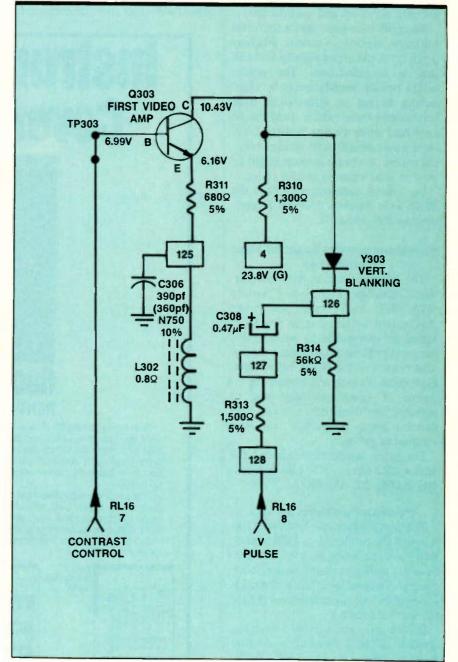


Figure 1. An incorrect replacement part caused a dark picture on the left side of this GE 25 MB's screen.

Answers to the quiz

Questions are on page 14.

I. Ambient.

Ambient temperature can be a limiting factor in the use of a component.

2. Bit.

The term is made from the words binary digit.

3. CET.

Certified Electronics Technician.

4. Efficiency.

When multiplied by 100, it is expressed as a percent value.

5. SCS.

Silicon controlled switch. Unlike an SCR that cannot be turned off by the gate, an SCS can be turned on and off by gate voltages.

6. Bridge.

When connected into opposite legs of a bridge, equal currents flow through the thermistor, so the heat dissipated by each thermistor is the

same. Only the ambient temperature of the thermistor used for measurement is a factor in the bridge balance.

7. Surge.

It is used to protect the diode during the charging period of filter capacitors.

8. UJT.

The intrinsic standoff ratio sets the value of emitter voltage (as a propor-

tion of the power supply voltage) required for turning the UJT on.

9. Byte.

Many microprocessors and digital circuits work with data delivered one byte (eight bits) at a time.

10. Data.

This type of flip-flop is used to store information in random access memories.

0	1	0	S	U	1	S	L	E	С	С	Н	Α	G
R	E	F	A	J	С	S	E	E	1	Z	E	X	Α
S	G	Т	A	Ť	J	J	H	G	G	S	С	T	H
В	R	R	Y	Ĵ	0	E	Т	V	A	D	0	Y	P
ĭ	U	E	j	B	Z	F	J	В	Α	Т	1	0	L
Ť	S	P	à	W	D	F	M	0	F	E	L	R	Α
v	N	U	1	D	N	1	A	X	E	U	W	0	B
v	ΞŤ.	S	Q	В	F	C	M	1	S	B	S	Α	V
s	Ĥ.	M	X	0	н	Ĩ.	в	1	Т	L	L	J	J
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Ť	T	1 I.	J	J	н	С	N	J	Α	D	M	1	S
A	À	N	W	S	1	Y	Т	U	С	X	J	X	Ν
C	E	R	1	E	S	M	U	X	G	T	Y	F	Ρ

New for 1989... MSC's Spring/Summer Training Materials Catalog ...and Special Introductory Offer!

The latest Training Ma 19 pages of training a	terials Catalog from MSC features ids for servicing video, audio, and	Troubleshooting Tips	Matsushita Services Company
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Circle (9) on Reply Card

Products

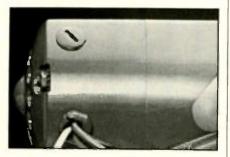
Vacuum case

Chicago Case is offering the model CDZVAC Vacuum/Pack, a Cordura case designed for carrying the 3M 496 Service Vac, the Atrix AAA Toner Vac and the Eltrex Laser Vac. The design fits piggyback-style vacuums with a separate, large compartment in the top of the bag for spare parts and accessories.

Circle (89) on Reply Card

Sweep/function generator

The model 3026 sweep/function generator from *B&K-Precision* is a 0.5Hz to 5MHz signal source with integral frequency counter. Features include internal or external AM modulation, variable dc offset internal or ex-



ternal gated burst operation, three calibrated steps and variable attenuators. The sweep generator functions offer variable sweep width and rate, plus a sweep ramp output for oscilloscope sync. A separate TTL output provides the correct output level without set-up adjustments.

Circle (90) on Rapid Facts Card

Digital multimeters

The SOAR models 3210, 3220 and 3230 digital multimeters from *Carlo Gavazzi Instruments* feature 3,200-count, full-scale analog bar graph displays, a 3½-digit readout, high sampling and LSI circuit technology that extends battery life. The hand-held multimeters incorporate manual and autoranging circuits, high-speed sampling for the 32-segment analog LCD display, and audible continuity and diode testing functions.

Circle (91) on Reply Card

Test signal generator

The TSG-100 from *Tektronix* is an 8-bit digital NTSC test signal generator that ensures conformance to RS-170A. It includes SMPTE color bars; a convergence pattern; multiburst; pulse and bar with window and modulate pulse;

a 5-step staircase; a modulated five step; white field and black burst. Features include a lkHz audiotape and H or V rate scope trigger signal.

Circle (92) on Reply Card

Field kit

Jensen Tools' JTK-87 field engineer's kit has been modified to include a meter and oscilloscope. The JTK-87EK features the complete JTK-87 tool kit, which has more than 70 tools, a Fluke 88 DMM and a model 222 Tektronix oscilloscope. All are contained in a deep Rota-Tough case with gate-swing pallets. The wing pallet has a pocket to hold the meter, and foam dividers in the case bottom hold the scope. The kits can be customized according to the individual need with other available scope models or without a scope and meter.

Circle (93) on Reply Card

Digital multimeter

A.W. Sperry has introduced the model DM-4000A, a 3¹/₂-digit, rotary-switch DMM. The pocket-size meter features overload protection, current reading, a ¹/₂-inch-digit, easy-to-read LCD, and 150 hour battery life. The DM-400A incorporates six functions on 19 ranges. These functions include dcV (0-200/2/20/200/1.000V), acV (0-200/700V), dcA (0-200 μ /20m/200m/10A), ohm (0-200/2k/20k/200k/2M/20M), diode check (0-2k Ω) and continuity (0-200 Ω).

Circle (94) on Reply Card

Dual time-base scope

The model 1041 40MHz, dual-trace, dual time-base oscilloscope from *Leader Instruments* features triggering controls such as variable hold-off; TV sync separators; high- and lowfrequency rejection; and delayed, sweep-triggered functions. The scope has ImV sensitivity and a channel 1 output available on the rear panel to drive other, less sensitive instruments.

Circle (95) on Reply Card

VCR lock

The Video Halt VCR lock and protector covers and locks the front loading door on VHS, Beta and 8mm VCRs to keep food, fingers and toys from being inserted into the player. The device's Lock in Play feature allows a videotape to be played while locked inside. This design gives parents the ability to lock out objectionable videos and lock in the tapes of preferred viewing. Circle (96) on Reply Card

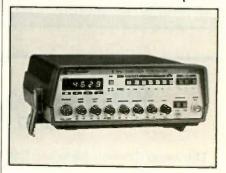
Test clips

Pomona Electronics now packages the Grabber test clips in color assorted kits. Kit model 5522 contains 10 pieces of Pomona's do-it-yourself Minigrabber test clip, model 3925. A second kit, model 5523, contains 10 pieces of model 3781-24, a 24-inch patch cord with Minigrabber test clips on both ends. Each kit contains one of each of the 10 EIA colors. The Grabber test clips are designed to provide secure test point contact with a gold plated, spring-loaded hook.

Circle (97) on Reply Card

Test hook

E-Z Hook is offering a complete family of heavy-duty E-Z Macro Hook test probes, which include an insulationpiercing needle point model for testing large leads and cable. The test probes



come in a standard hook style (XH series) and insulation-piercing, needlepoint-equipped hook configuration (XJ series). Both are available in more than 175 test-lead lengths and interfacing connector/plug assemblies.

Circle (98) on Rapid Facts Card

Dual display DMM

The Fluke 45 5-digit, 100,000-count DMM, available from *Contact East*, allows the user to measure two signal parameters from a single test connection and view both measurements at the same time. The DMM features measurement selection, dB measurements, audible continuity and diode tests, a touch-hold function that captures stable measurements, a relative mode that shows changes between readings, and a compare function for in-tolerance limits testing. Readouts show both hi/lo/pass evaluation and measured value.

Circle (99) on Reply Card

Circuit board racks

Trace Racks circuit board racks can be used for storing, carrying and processing printed circuit boards. The GFR-4 protects ultra-sensitive MOS devices with an electrically conductive plastic material. The rack also provides resistance from most solvents and acids and withstands temperatures of 175°F. Two other models, the GFR-3 (polypropylene) and GF-2 (fiberglassreinforced plastic for temperatures to 400°F), are also available.

Circle (100) on Reply Card

Thermal wire strippers

Patco wire strippers, available from HMC, are small, ac-line-operated tools that incorporate a nichrome element which heats up in less than 5s. The low mass, guarded element minimizes the risk of burns, eliminates nicks and broken strands of conductors, and reduces lead pull on sensitive components. Three basic models are available for stripping thermoplastic or hightemperature insulation and coaxial cable.

Circle (101) on Reply Card

Microwave oven protector

Philips ECG has introduced a surge suppressor designed to protect microwave ovens. The EMF-41M protects all three ac line modes (hot to neutral, neutral to ground, and hot to ground) against dangerous power surges. It features an RF noise filter and an indicator. It can also be used to provide surge protection for refrigerators, freezers, air conditioners, kitchen appliances, TV sets, VCRs and audio equipment.

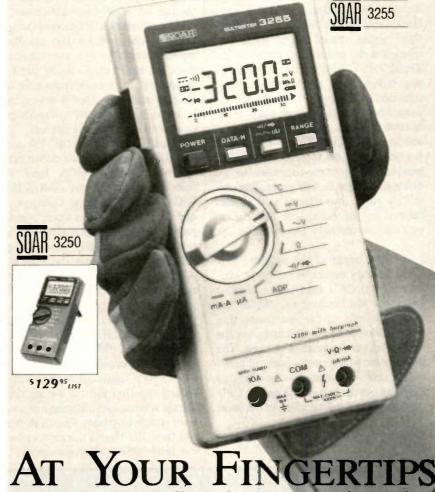
Circle (102) on Reply Card

PC test cards

Global Specialties has announced the Proto-Card series of development and test aids for personal computers. The series consists of several development cards that plug into the bus of any IBM XT/AT compatible computer, allowing the user to construct and test circuits inside and outside the computer cabinet. The PB-88 series of cards provide access to the IBM (R) bus signals using Global's solderless interface sockets. The cards have a selection of breadboarding socket areas, which allows the construction of prototype or custom circuits. Many include address decoding.

Circle (103) on Reply Card

WORLD-CLASS ACCURACY & ECONOMY



3200 Count, Full Scale DMM With Analog Bar Graph Display, Sealed Case @ \$144 LIST

Model 3220

\$79 .5 1151

0.5% acc; DC LSI

Analog Bar graph

circuit; speed sampling; auto/manual; ADP;

Count on our 3200 Series DMMs for feature-packed performance, LSI circuit reliability and accuracies up to .3% with high speed auto ranging - up and down, 6 per sec. - data hold, and high speed sampling for the 3200 segment Analog Bar Graph. The model 3255 has a high impact ABS case that's waterproof (to JIS standards),

dustproof, shock and best resistant. It offers temperature, continuity and diode test functions; ADP mode; and measures the standard AC/DC functions you expect from your DMM. The model 3250 offers the same capabilities and is packaged in an industrialtype, dustproof case. Both carry our 3 year warranty.

Now. Check These Additional Models For More DMM Values.



0.7% acc; DC LSI circuit; speed sampling ADP mode; Analog Bar graph. \$6995 LIST

Send For New 1989 Catalog CARLO GAVAZZI Instruments

Model 3230 0.31/2% acc; DC LSI circuit; auto/manual;

data hold; ADP; speed sampling; Analog Bar graph. \$94*5 usr CG Instruments Corp.

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Circle (35) on Reply Card August 1989 Electronic Servicing & Technology 19

Servicing Zenith microcomputers Part II: Introduction to the CPU

By John A. Ross

In Part I of this series (see "Servicing Zenith Microcomputers, Part I: The Backplane" in the June issue), we defined terms, traced signal paths and discussed the general operation of the Zenith Z-150 series microcomputer. We also talked about the layout and construction of the backplane and the interface between the various cards in the microcomputer. A thorough understanding of this circuitry provides a solid foundation for the logical analysis and troubleshooting of the computer. In this discussion of the central processing unit (CPU) card, those terms and signals defined in the backplane description become increasingly recognizable.

The brain of the system

An analogy serves to bring the purpose of the CPU card into a sharper focus for the technician. While the backplane acts as the interconnecting bloodstream of the microcomputer, the CPU works as the brain of the unit. The name given to the card — central processing unit — essentially describes its function. As the name implies, the CPU card processes information in the form

Ross is a technical writer and a microcomputer consultant for Fort Hays State University, Hays, KS. of data carried on the backplane. Containing an 8088 microprocessor, the CPU card handles decision-making and control functions for the microcomputer. Naturally, the microprocessor does not make decisions by itself. Instead, the CPU receives data from other sources and processes it according to prompts given by the microcomputer operator or peripheral devices.

In early models of the 150 series, Zenith used an integrated circuit similar to the famous NMOS Intel 8088 microprocessor IC: the CMOS Harris 80C88. Using the same instruction set and having nearly the same operating parameters as the Intel chip, this particular version of the microprocessor functions the same as the Intel 8088. Although computer-oriented technicians may see a familiar name in the 8088 nomenclature, they may not realize one primary difference between the original Intel IC and the Harris microprocessor. Aside from the difference in the NMOS vs. CMOS construction technologies, the Harris IC also requires an additional timing flip-flop for use during the interrupt request cycle. Because of a variety of system upgrades, Zenith shifted its use from the Harris microprocessor to the Intel 8088-2 microprocessor.

Versions of the IC

Operating at the user-selectable frequencies of 4.77MHz and 8MHz, the 8088-2 microprocessor can address more than a million data address locations and 64,000 input-output locations. As technology improved, the host CPU printed circuit card also changed. Figures 1 and 2 show the evolution of the card. Figure 1 shows the early version, often seen in the Z-151 models; Figure 2 illustrates the later version, seen in the A-158 and Z-159 microcomputers. The later version of the CPU card offers selectability between two clock frequencies. Technicians will find a pushbutton for that frequency selection on the rear mounting plate of the card above the keyboard connector.

Although early models in the 150 series require an additional card for the system random-access-memory (RAM) ICs, later versions feature a combination CPU/memory card. Combining the two functions onto one card became possible with the advent of gate array technology. Formerly requiring separate ICs, the circuitry for signal generation, direct memory access, parity generation and interrupt acknowledge functions lies within the gate array. Along with the additions of system RAM and frequency

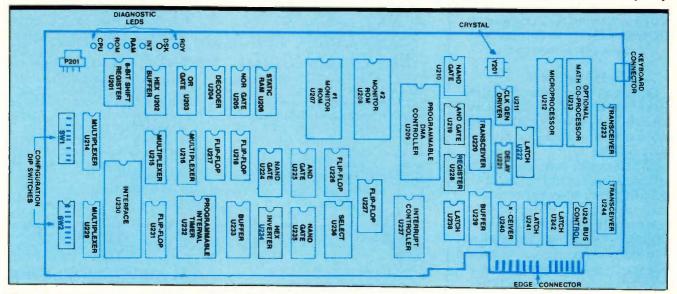


Figure 1. As technology improved, Zenith's host CPU printed circuit card also changed. This figure shows one variant of early production CPU cards, often seen in the Z-151 models.

selectability, the newer versions of the card also feature a parallel port connector for a peripheral device such as a printer.

Communication within the microprocessor

Three sections make up the internal workings of both microprocessor types. An arithmetic logic unit or ALU performs calculations. The control section of the IC keeps data, in the form of numeric-based machine language, flowing in the proper order. Also, the control section times the data so it reaches the proper destination in the required sequence. A small memory section in the microprocessor holds data for the ALU and control sections.

Communicating through three line buses, the 8088, located on the card, sends and receives instructions from the keyboard and peripheral devices. Machine-language program codes, stored either in the read-only or the random-access memories of the system, dictate the purpose of the instructions. Those instructions have noticeably differing forms:

• *Firmware*, stored in the ROM, has a permanent status with the microcomputer. Examples of firmware commands

range from programs for loading an operating system to preliminary test diagnostics. U207 and U208, the system ROMs, instruct the microprocessor on reading the keyboard and initializing the rest of the microcomputer system. When we progress to the system problem diagnosis, we'll take a closer look at the firmware.

• Software, stored in the RAM, has a temporary status. Examples of software stored in the RAM range from the operating system software such as MS-DOS to application packages such as word processing or database software.

As seen in the backplane description, three buses or groups of lines feed into the microprocessor chip. Figure 3, featuring a block diagram of the CPU card, gives an idea of the communication back and forth through the buses. Reviewing the backplane signal operation for a moment, a data bus, an address bus and a control bus connect the other devices with the CPU card. Lines A2 through A9 transfer eight bits of bidirectional data to the central processing unit.

As mentioned in Part I, Zenith employs a l6-bit microprocessor using eight lines for transferring the data. Twenty address lines found on the backplane, Al2 through A31, give the 8088 chip access to the memory address locations. The signals on the remaining lines of the signal bus work in sequence to determine the type of performed operation, such as memory read or write. Along with those signals, other signals in the same bus control the timing of the data exchange between the individual devices and the central processing unit.

Special precautions

Any time a technician will be working on a CPU circuit board, it is important to exercise care. The board contains electrostatic-sensitive devices. Working with these types of devices calls for good bench habits such as wearing a ground-strap bracelet, using an antistatic work mat and using test equipment and tools that have built-in allowances for ESD-sensitive devices. Technicians should also remember to transport the CPU card or any other printed circuit cards in anti-static shipping bags. Before removing the cards from the anti-static shipping bag, the technician should place one hand on the workbench top. If storing the cards in a cabinet or on the bench-top, technicians should again enclose the card in the anti-static ship-

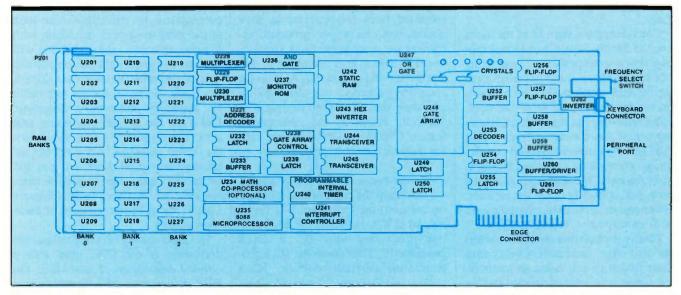


Figure 2. In this variant of later production CPU cards, often seen in the A-158 and Z-159 models, the CPU card offers selectability between two clock frequencies.

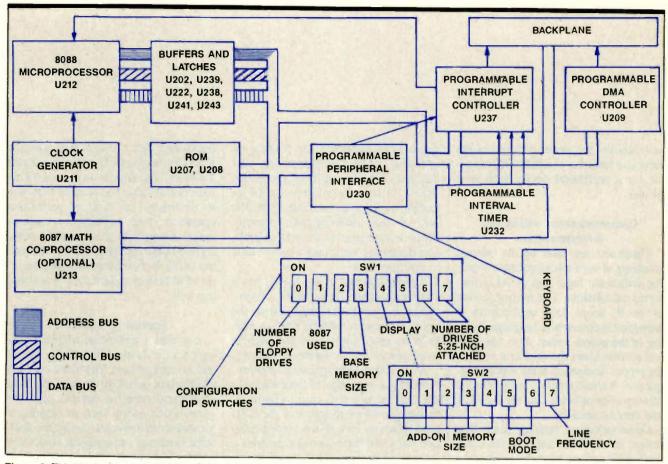


Figure 3. This block diagram of the signal flow in a typical CPU card gives an idea of the communication back and forth through the buses.

ping bags. Other necessary precautions also come to mind. Aside from the dangers of static damage, technicians should remember that all printed circuit cards in the Zenith microcomputers feature multilayer construction. Extreme heat, applied from the wrong type of soldering iron, can damage the card. Because of the very fine traces, technicians should minimize any flexing of the card.

Considering the tight fit of the cards into the Zenith chassis, technicians may experience some problems in extracting and replacing the card. Although flexing the card seems to work for removal, ignore the impulse to force the card. After removing the rear bracket fastening screw, the connector from socket P201 and the external keyboard connector, gently work the card back and forth in its retainers. While gently rocking the card, pull it straight out of the retainer. When inserting the card, align the card with its respective brackets.

Finally, technicians should not touch the card edge connectors. Greasy film from fingertips can cause an intermittent connection between the card and the backplane connectors. After servicing the card, wipe the edge connector with a towelet to insure that the connector has a clean conducting surface.

While using good service procedures with the wide variety of cards found in microcomputers, technicians should also exercise care when dealing with the components mounted on the boards. Although some components have hardsoldered connections, others mount into sockets. The ICs should be carefully extracted from and inserted in their sockets with the proper, grounded extraction and insertion tools. A small investment in tools goes a long way to protect the service investment. As with the complete printed circuit card, follow anti-static practices when dealing with the ICs. Many of the components feature CMOS construction that calls for delicate handling procedures.

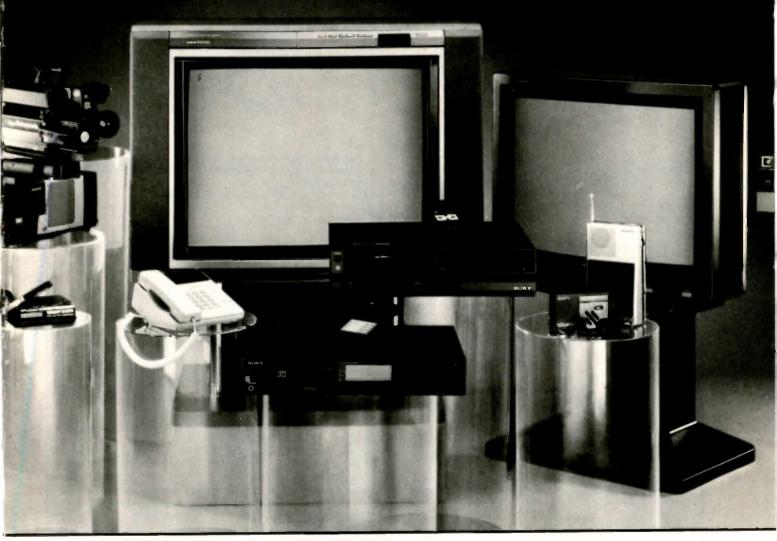
Components on the CPU card

Looking at the components mounted on the card, the technician will find a myriad of ICs, including the 8088 central processing unit IC, a clock generator IC, a bus controller IC, a programmable interrupt controller IC, a programmable interval timer IC, a programmable peripheral interface IC and its accompanying configuration switches, read-only memory ICs, buffer and latch ICs and the direct memory-access controller IC. Some of these ICs disappear in the design evolution of the newer CPU card and its inherent combining of functions into one semiconductor.

All Zenith CPU cards in the 150 series microcomputers have a slot for an optional math co-processor IC. When we examine options for the microcomputer system, we will take a closer look at the math co-processor. Along with those components, the technician will also see five green light-emitting-diodes (LEDs). As with the backplane, Zenith has made life easier for the technician by including preliminary diagnostic LEDs on the central processing unit card. The diagnostic LEDs, along with the error messages supplied by the microprocessor, sequentially give the technician a quick idea of possible trouble locations. A glance back at Figures 1 and 2 shows the positioning of these components.

Part III of this series will continue this discussion of the CPU card with a detailed description of how U212, the 8088 microprocessor, communicates with and controls other portions of the microcomputer system.

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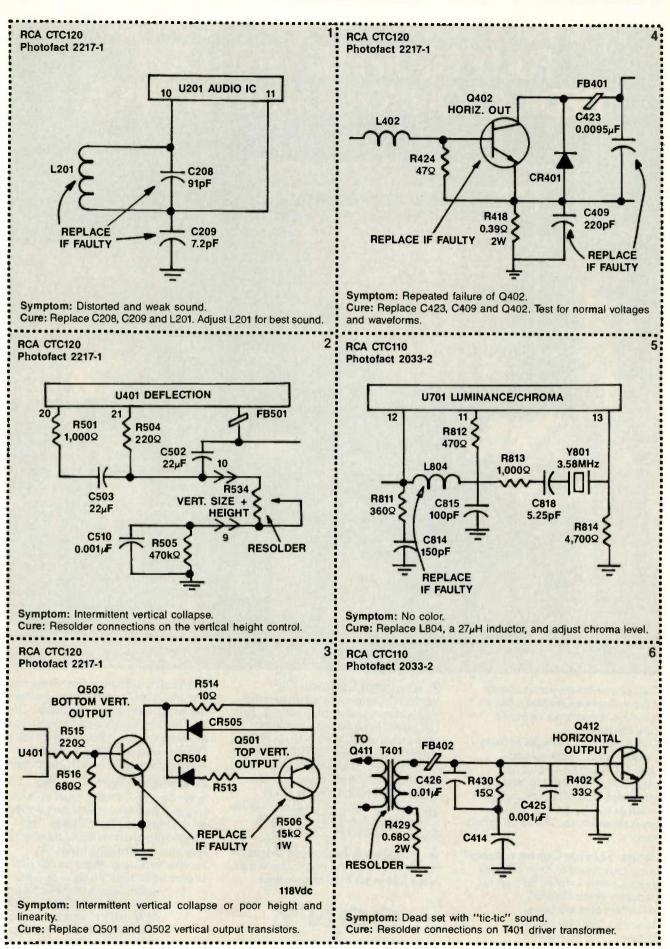
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Symcure



ZENITH CM-140/B-2(I) MAIN SCHEMATIC

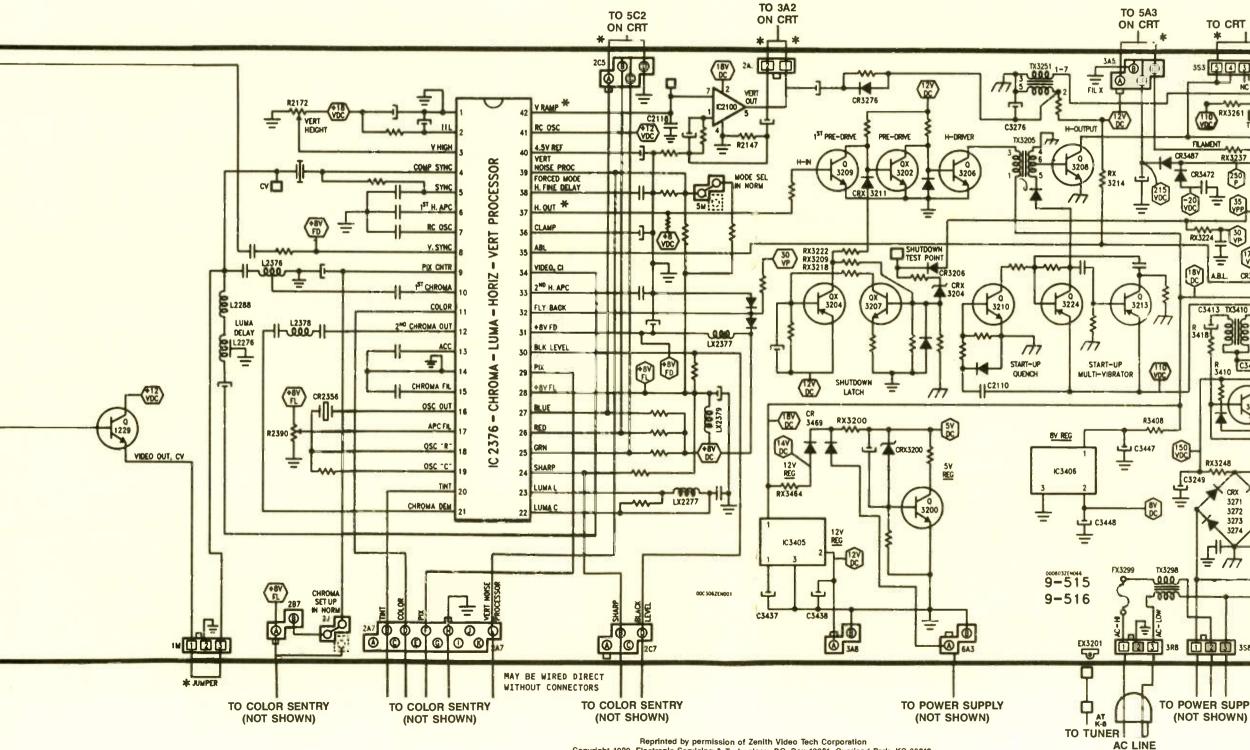
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ZENITH CM-140/B-2(i)

COLOR TV

TO CRT YOKE H 353 5 4 3 7 1 NC TX3204 ANODE TO CRT ANODE ~ 26 kV RX3261 FLAMENT RX3237 083472 CR3472 250 FOCUS TO CRT MID AIR fa 35 VPP Ē RX3224 UP Ŧ 120-TO CRT 3×5 > DY 187 CR3473 3217 ABL. -€ C3413 TC3410 3C4 418 RX3248 3411 CRX 3271 3272 3273 3413 3274 30. き か RX3297 1 2 3 358 1 2 318 TO DEGAUSSER TO POWER SUPPLY COIL ON CRT AT A-24





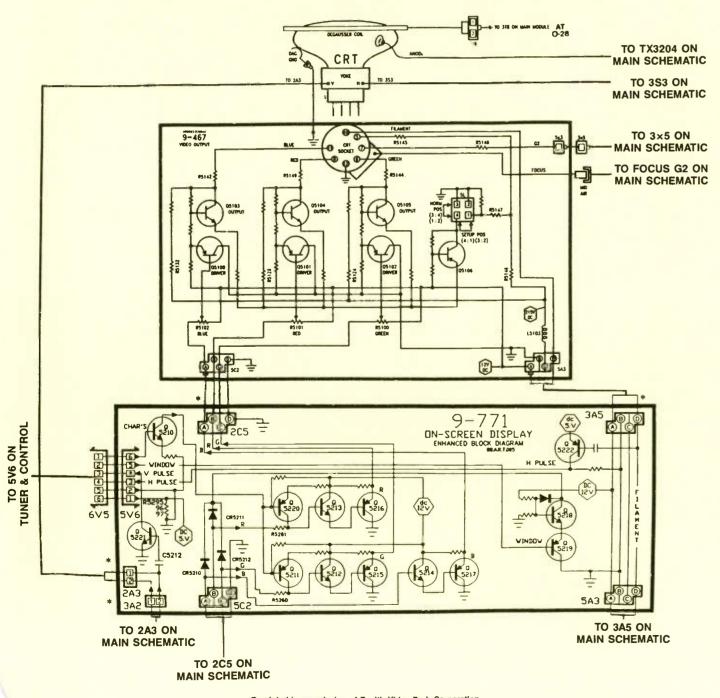
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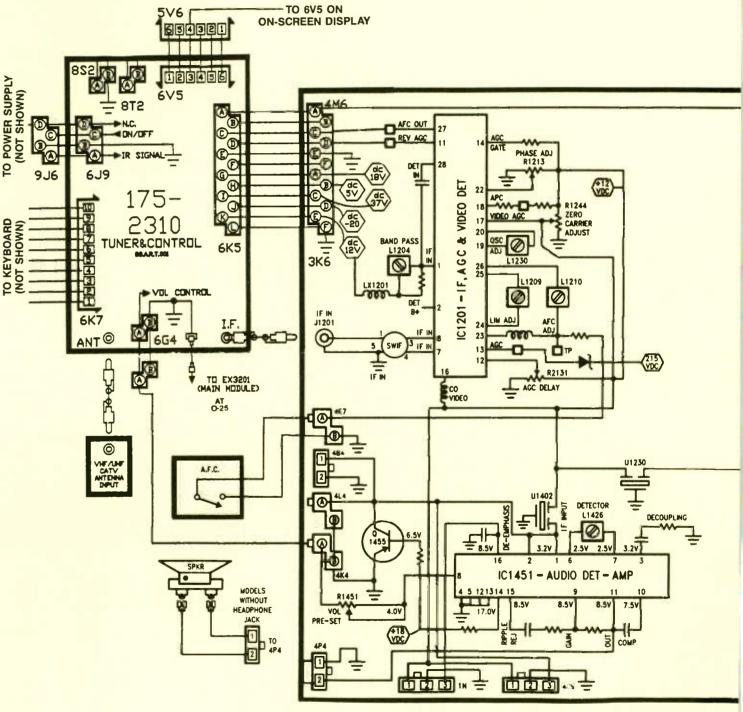
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ZENITH CM-140/B-2(I) MAIN SCHEMATIC

of these components.

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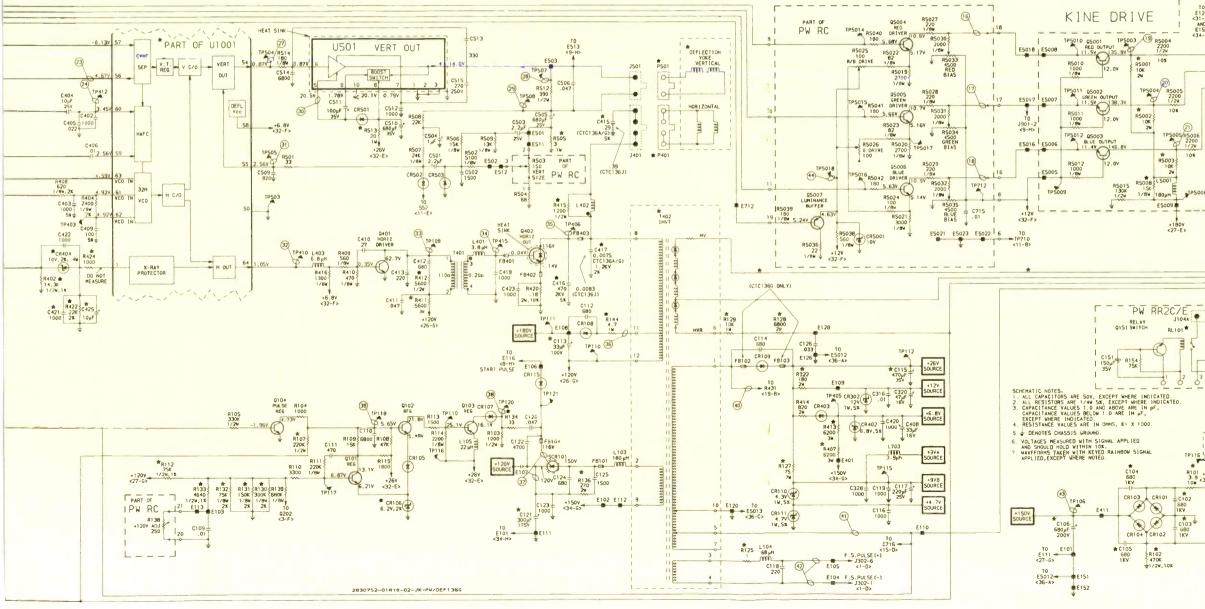
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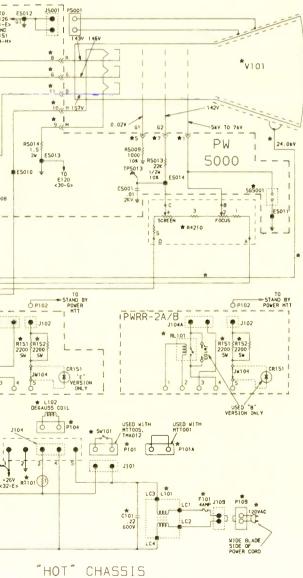
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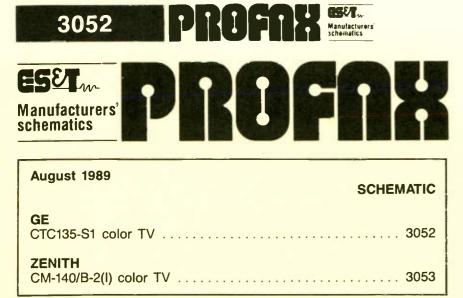
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GE CTC135-S1

SIGNAL CIRCUIT SCHEMATIC

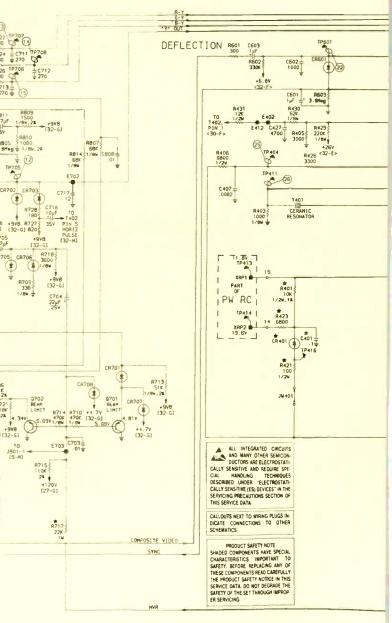
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Vacuum Only

(as of 6/30/89)



Matsushita Services Company

50 Meadowland Parkway Secaucus, NJ 07094 201-348-7589; FAX: 201-348-7527



In addition to service parts, Matsushita Services Company provides Panasonic dealers, distributors and retail stores with pre-packaged Panasonic accessories for display rack sales.

Matsushita Electric Industrial Company (MEI), manufacturer of Panasonic, Technics and Quasar products, is the world's largest manufacturer of consumer electronic products. MEI sales worldwide have passed the \$39 billion mark. At the heart of this success is a tradition of service.

The life blood of Matsushita is a blend of state-of-the-art products, accurate anticipation of market demands, effective manufacture and distribution, and a compelling program of sales promotion and marketing. But the heart of its business is the quality of service it renders to each customer.

That's why Matsushita Services Company (MSC) was established to meet the service and parts needs of customers. These customers include Matsushita authorized servicenters, authorized replacement parts distributors, the nationwide network of Panasonic, Technics and Quasar dealers, and the many millions of Americans who purchase Matsushita products each year.

The total commitment to service quality at MSC is evident everywhere. It is the philosophy that guides every person in the organization. Even if an employee doesn't deal directly with one of the customer groups, the goal of everyone at MSC is to provide excellent service so that customers receive maximum satisfaction of their service needs. The MSC service organization is Matsushita's way of saying to customers, "Thanks for your business and we hope you will select a Panasonic, Technics or Quasar product again."

To meet its service commitment in North America, MSC has a support operation second to none in the consumer electronics industry. A staff of 750 trained men and women provide a wide range of services to customers. Twentythree MSC factory servicenters (FSCs) are strategically located throughout the country. Technicians in each FSC are well-trained in diagnosing and correcting malfunctions in sophisticated electronic products. Independent authorized servicenters and self-servicing dealers, backed by factory training and a comprehensive stock of original equipment replacement parts, complete the network that makes service easily available to owners of Panasonic, Quasar and Technics products.

SPECIAL ADVERTISING SUPPLEMENT



From headquarters in Secaucus, NJ, Matsushita Services Company (MSC) coordinates a U.S. network of factory servicenters, Independent servicenters, self-servicing dealers, parts and accessory stocks and training sessions.



Owners of Panasonic, Quasar and Technic products are never far from factory-trained service technicians.



Factory servicenters at convenient locations throughout the United States provide repair services and replacement parts.



Highly trained technicians use sophisticated instrumentation to speed and improve the quality of customer service.



Trained parts and service personnel provide a telephone link to customers seeking product and service information.



The MSC Parts-Link computer system quickly locates the nearest source of original equipment parts needed to service products.



In thousands of service departments, service procedures developed by MSC speed product repair.

SPECIAL ADVERTISING SUPPLEMENT



650 Congress Park Drive Centerville, OH 45459-4072 800-543-4330; FAX: 513-434-6959

MCM Electronics is a company of dedicated people committed to offering only the best electronics parts, components and service to the customer.

Because needs in the electronics industry are constantly changing, MCM Electronics continually and thoroughly researches the market and reacts to the market's changing needs. MCM is constantly in touch with national and international manufacturers to bring both commonly used and hard-to-find products to its customers. In fact, three full-sized catalogs are mailed each year, and the last issue introduced more than 500 new items. And recently, MCM became an authorized distributor for more than 3,000 RCA/GE replacement parts.

Sale flyers are mailed regularly, featuring specially priced products. These flyers continually keep the customers informed of new items that are being added.

The sales/customer service department has been thoroughly trained to answer all calls on the toll-free lines promptly and efficiently. These representatives are professionals who can provide immediate information on stock availability and pricing. They are available Monday through Friday, 7 a.m. to 8 p.m. EST, and Saturday, 9 a.m. to 5 p.m.

EST. Orders can also be placed after hours with a national, toll-free number, ensuring service 24 hours a day, seven days a week. Technical questions about a particular product can be answered by MCM's highly trained electronics technicians, who are available to provide the answers the customers need.

The company's Distribution Center houses an enormous inventory of parts and components. Every order is pulled and double-checked to strive for timely and error-free shipment. Because more than 14,000 of the items in the catalog are stocked and ready for shipment, orders are shipped within 24 hours.

Even though most orders are shipped by UPS, MCM offers a broad range of shipping options. Customers can establish Net 30 accounts, or they can have their orders shipped COD, charged to MasterCard or VISA, prepaid or picked up at the Distribution Center's Will Call area. There is a \$20 minimum for COD, checks and open accounts, and a \$25 minimum for MasterCard and VISA orders.

For more information and a free catalog subscription, call 800-543-4330 (in Canada, call 800-824-9491; in Dayton, OH, call 434-0031).



SPECIAL ADVERTISING SUPPLEMENT

Parts **Express**

340 E. First St. Dayton, OH 45402 800-338-0531: FAX: 513-222-4644

Parts Express, a full-line distributor of electronics parts and accessories, is geared toward the consumer electronics repair industry, manufacturing design and engineering, and the technical hobbyist. The company stocks an extensive line of speaker drivers and accessories for replacement, plus one of the largest selections of semiconductors in the country. The company offers a free 100-page catalog listing more than 5,000 popular items, and its extensive computer inventory-control system allows it to monitor each item and ensure that it is in stock when you need it.

With both overseas and domestic sources for parts and an aggressive new-product research team, Parts Express keeps in touch with the needs of the industry. It can supply replacement parts for the newest TVs, VCRs and

stereos as they are introduced to the market, and it can special-order nonstocked items for volume users.

The company prides itself on being flexible, and it makes every effort to accommodate special requests. The company normally ships within 24 hours, and most orders received before 1 p.m. EST are shipped the same day. And unlike some companies, Parts Express' service doesn't stop there. The company understands that you aren't always sure what you're getting when you order from a catalog, so it has taken the risk factor out of mail-order. If you are not 100% satisfied with any item you've purchased, you can return it within 15 days for a refund. No questions asked, no restocking fee.

Parts Express can offer a money-back guarantee because it honestly doesn't

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think you'll have to use it. On-staff quality-control technicians extensively test and evaluate products before adding them to stock. The company won't sell any item that its technicians wouldn't use themselves.

Call Parts Express at 800-338-0531 for your free issue of the 1989 catalog. They even pay for the phone call.



SPECIAL ADVERTISING SUPPLEMENT



OUR NAME SAYS IT ALL !

When we say Parts Express, we mean it! Most orders that we receive before 1:00 are shipped out the same day. And, 99% of all orders are shipped out within 24 hours. You can count on it! Our in-stock ratio is one of the highest in the industry.



PARTS IN STOCK

Our extensive computer inventory control system allows us to monitor each and every line item in inventory to ensure that the item you need is in stock when you need it.



FAST SHIPPING

Our order packing department is experienced at making sure that you order arrives fast and accurately. They pride themselves on quick order processing and few mistakes.



Parts Express International Inc. 340 E. First St. Dayton, Ohio 45402

Our knowledgeable sale-

speople will do everything they can to answer questions and courteously take your order when you call. We also have experienced technicians on hand if you should need additional technical assistance.

Local Phone: 1-513-222-0173 FAX: 1-513-222-4644



CALL **TOLL FREE**

QUALITY

At Parts Express we know the importance of quality parts. We won't sell anything that we wouldn't use ourselves. You can rest assured that we stand behind what we sell. Our 15 day, no quibble guarantee is proof positive of this.

1-800-338-0531

Circle (16) on Reply Card

In the electronics servicing industry today, practically everyone recognizes the ECG trademark. It represents the broadest available line of replacement semiconductors and a company that has been meeting the needs of service dealers for 65 years. Today's Philips ECG organization had its roots in the old Sylvania Products Company, which began making receiving tubes for the fledgling radio industry in 1924. Through the years, the Sylvania brand became synonymous with quality, and the company grew to become one of the "big three" in the receiving tube business. During this period, original equipment manufacturers were the principal customers. With the advent of semiconductors, however, fewer and fewer tubes were used in radios and TV sets, and the replacement markets took on added importance. Soon, it became apparent that electronics servicers would also need a wide variety of transistors, rectifiers, diodes and other components to repair the newer equipment using these devices.

Sylvania was one of the first suppliers to identify this need and respond to it. The ECG semiconductor replacement line was introduced in 1967 and quickly became a mainstay product. The first ECG semiconductor replacement guide, published in late 1967, cross-referenced 23 ECG types to approximately 2,700 industry part numbers. The current 14th Edition ECG Guide and its recently published supplement cross some 4,100

Philips ECG 100 First Ave. Waltham, MA 02254 800-225-8326; FAX: 617-890-7096

ECG types to nearly 250,000 industry numbers. This growth indicates the care taken over the years to ensure that the ECG line kept pace with the industry's needs.

In 1981, GTE Corporation, Sylvania's parent company, sold the Consumer Electronics Group to North American Philips Corporation and this operation's name was changed to Philips ECG. Little else changed, however, as Philips ECG continued to serve the electronics servicing and industrial/MRO markets through a long-established national network of independent distributors. Philips ECG, together with Amperex and Mepco/Centralab, is currently part of Philips Components, a North American Philips Company. That's our background. Now, let's talk a little about how Philips ECG operates.

All Philips ECG products are sold only through authorized distributors. These distributors maintain sufficient inventories to provide off-the-shelf delivery in most cases. In the rare instances where a product is not in stock, distributors can access the Philips ECG Distribution Center via toll-free telephone and telefax lines. When the customer specifies "Hot Line" service, the products can be shipped within 24 hours.

The Distribution Center, located in Williamsport, PA, serves as the focal point for the company's activities. The modern, 105,000-square-foot facility includes warehousing, customer service, finishing, engineering and product marketing, data processing and administrative departments. It is fully equipped and staffed to provide Philips ECG distributors with prompt, efficient service. The engineering department also offers direct assistance to distributors' customers who require technical information not otherwise available.

In addition to the ECG Semiconductors, current Philips ECG product lines include digital and analog multimeters, digital thermometers, logic probes, electromechanical and solid-state relays, surge suppression devices, audio-video parts and accessories, flameproof resistors, TV converters, aerosol chemicals for electrical and electronic applications, solder wire, desoldering braid and antenna rotators. These lines are continuously monitored and updated to ensure that Philips ECG customers receive the latest in state-of-the-art technology.

Philips ECG has its headquarters in Waltham, MA, and is under the direction of Donald R. Kronenwetter, vice president and general manager. All ECG products are managed by L. Randall Brophy, business unit general manager, located in Williamsport, PA.

After 65 years of service to the electronics industry, Philips ECG looks forward to continuing this tradition for many more. Sincere thanks to the loyal customers who have supported us and continue to do so through their purchases of ECG products.



This Rapid Pack equipment automatically loads ECG replacement semiconductor products into individual plastic packages, imprints the type number on the label and seals the plastic bag for storage or shlpping. Rapid Pack machines perform this operation 32 times per minute.



In this operation, ECG replacement semiconductors are packaged in boxes by equipment that imprints type numbers and basing diagrams of the devices on the individual cartons. The machine indexes 40 times per minute and can accommodate all semiconductor carton sizes.

SPECIAL ADVERTISING SUPPLEMENT



PHILIPS

THERE IS NO SMARTER CHOICE THAN PHILIPS ECG.

ECG PR200A OR PR60: FOR THE RIGHT ANSWER TO YOUR SCOPE PROBE NEEDS.

ECG scope probes come packed with features and packed with value. Features on the PR200A include:

- 200 Mhz bandwidth capability
- X1. X10 attenuation and

reference switch

Low input capacitance

□ Large thumb switch with positive detents, for easy switching between

X1 and X10 and ground reference

Comes with an IC tip, BNC adaptor, insulating tip and a retractable hook

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- □ X1, X10 attenuation and reference switch
- Retractable hook

ECG scope probes: the smart choice.

Circle (17) on Reply Card

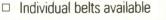
ECG REPLACEMENT PARTS KEEP VCR's IN TOP SHAPE.

To replace VCR mechanical parts, look no further. Our full line can replace mechanical parts for all major brands of VCR's, and our catalog contains the most accurate crossreferences by brand name, part number, and model number.

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VCR mechanical parts from ECG: the smart choice.

Circle (19) on Reply Card

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ECG DM-26 AND DM-27 FULL FUNCTION GENERAL PURPOSE MULTIMETERS

The ECG DM-26 and DM-27 multimeters are loaded with features and loaded with value. Just check out the array of capabilities:

- Diode test
- Rotary range switch
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- 20 M Ω full scale
- \square 10 M Ω input resistance, DC
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- Overload protected
- The DM-27 also includes an audible continuity test

ECG multimeters: the smart choice.

Circle (18) on Reply Card

ECG CABLE CONVERTERS BRING IN THE SIGNAL LOUD AND CLEAR.



□ The TV 2000 adapts any TV set to cable-ready Remote control adjusts volume, turns TV on/off, has direct channel selection and channel stepping

- Receives up to 139 VHF, UHF and cable channels
- Separate video and audio outputs for direct connection
- to VCR and stereo systems

Stores up to 12 user-selected channels for quick selection

ECG cable converters: the smart choice.

Circle (20) on Reply Card

Philips ECG Company

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PTS

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PTS is the world's largest independent supplier of exact replacement parts for all makes and models of TVs and VCRs.

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Ordering from PTS is easy and quick. There's a toll-free number (800-333-PTS-1) for placing orders, and turnaround time is swift. Orders received before 2 p.m. are shipped the same day. Customers who request shipment via Federal Express pay as little as \$2 more than UPS surface rates. That ensures next-day delivery to your place of business. PTS also accepts VISA and MasterCard.

There's another cost advantage. "Our prices represent savings of up to 40% from manufacturers' list prices," says Jeff Hamilton, executive vice president. "We believe that our easy ordering and quick delivery system, the precision quality of our parts and modules and our pricing structure make PTS really the only choice when it comes to repair parts and modules for consumer electronics."

PTS stands behind what it sells. Jack Craig, company president, says, "Every item in our inventory is guaranteed to be an exact replacement and is covered by the best warranty in the business."

The PTS inventory is so vast that back orders for most parts are virtually unheard of. "We know you need parts in a hurry, and we are committed to filling your order immediately," says Craig. Helping to meet that commitment are the professionally trained PTS customer service representatives and a nationwide network of stocking distributors. When you request a part, they know what you're talking about.

But PTS is not just a company of ordertakers. Engineers and factory-trained technicians make up a great portion of the staff. It is they who monitor the qualitycontrol standards demanded by thousands of professionals nationwide who order from PTS.

PTS also offers remanufacturing and repair services. Television tuners and

modules are restored to original condition quickly and efficiently. On those rare occasions when a module is out of stock, the PTS technical staff will speedily rebuild the defective part.

A new component of the PTS business is a complete remanufacturing service for computer disk drives and computer monitors. This work is guaranteed to meet or exceed manufacturers' specifications. Precision quality is demanded in all of PTS' varied operations. Other rebuilding services include TVRO equipment, VCRs, camcorders and appliance touch-control panels.

This repair/remanufacturing aspect of PTS is a rapidly growing part of the company's business. But the company has built its reputation on providing service technicians with all makes and models of quality, exact replacement parts for TV repair with overnight service.

David Melwid, product sales manager, says, "We have worked extremely hard to establish the kind of a replacement-parts service that the industry can rely on and believe in. That's why we have been so intent on developing this company into what we call the 'world's largest independent supplier of exact replacement parts."

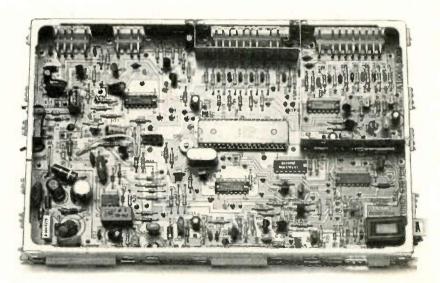
The response to the toll-free number

has exceeded the company's expectations. "It's been fantastic," Melwid says, adding, "We're pleased to know that PTS products are in such great demand and that our parts are held in such high esteem by the nation's consumer electronics service stations."

PTS has had a phenomenal growth in the 20 years since its founding in a converted garage in Bloomington, IN. From that humble beginning, it has expanded to a network of computerized warehouses, state-of-the-art manufacturing facilities for the repair and remanufacturing processes, and a modern, well-equipped office where orders are taken and processed. The company now employs 550 people.

PTS operates product and service outlets at other strategically located sites in Tampa and Sarasota, FL; Arvada, CO; Longview, TX; Cherokee, NC; Fenton, MI; Fife, WA; Schenectady, NY; Ventura, CA; and West Columbia, SC.

Thus, the PTS system of exact replacement parts is readily accessible to electronics service professionals from coast to coast. The products and services of the company are as close as the telephone: 800-333-PTS-1. Call weekdays between 8 a.m. and 5 p.m. (EST) and Saturdays from 8 a.m. to noon.



PTS has the world's largest inventory of exact replacement modules in stock for immediate delivery.

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EP93X237	56.60	45.25	I
EP93X235	61.80	46.05	2
EP93X175	57.00	48.85	C
EP93X168	75.90	68.75	Ģ
Magnavox	OEM	PTS	9
703744-6	49.75	43.95	9
703646-1	58.20	42.90	
APW002B002	95.95	84.15	(
A10002A002	85.85	64.50	(
EME101A001	162.15	127.15	(

RCA	OEM	PTS
MDR001A	23.60	18.54
M1T001A	95.20	70.00
MSC013RA	79.70	64.17
MAH001B	29.95	19.22
Zenith	OEM	PTS
9-160	83.45	76.95
9-155-01	33.36	22.05
9-147	31.97	26.30
9-90	23.63	15.90
Sylvania	OEM	PTS
02-45719-3	64.35	50.95
02-37503-3	82.60	55.95
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NTE Electronics

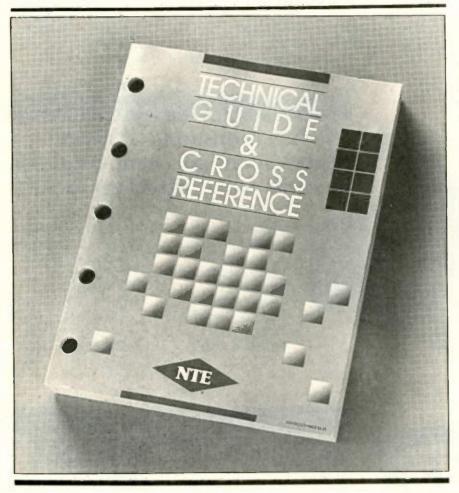
44 Farrand St. Bloomfield, NJ 07003 800-631-1250; FAX: 201-748-6224

At NTE Electronics of Bloomfield, NJ, the concept of less is more is at the heart of meeting the requirements of consumer electronics servicing professionals: Less inventory to manage and less downtime means more efficient operations and more happy customers. NTE calls its program *replacetivity*. It is the science of keeping things up and running.

NTE has grown from a small-town supplier to one of the top replacement semiconductor sources in the United States in 10 short years by showing serv-

icing professionals and component distributors how they can reduce 235,000 industry part numbers to just 3,400 cross-referenced replacement components. At the same time, NTE's "replacetivity" concept has spread around the globe. Today, its market scope includes Canada, Latin America, the Caribbean, Europe and even the Middle East.

William Horstmann, vice president and general manager of NTE, shed some light on the company's success. "From our inception as a company with



just 10 replacement parts in our line, NTE has placed an emphasis on developing a well-earned reputation for quality, service and value," said Mr. Horstmann. "As a result, our annual catalog has practically become a bible of the replacement parts industry. All of our parts are double-checked on stateof-the-art equipment to ensure they meet or, in most cases, exceed the specifications of the original parts. In fact, we're so confident about the quality of our replacement parts that we offer an exclusive 2-year warranty on every one!

"The success of NTE's replacement parts program in the United States naturally led us to explore Europe, with its transborder business opportunities," continued Mr. Horstmann. "In preparation for the 1992 elimination of trade barriers, NTE is working to be up and running within the European marketplace for the dawning of that new era. Our plan of action is well ahead of schedule."

Both in the United States and abroad, NTE offers buyers something more than just value. That "something" is NTE's program of cross-referencing, better inventory management, quality and service.

"Downtime is costly," explains Mr. Horstmann. "No one can afford to wait weeks on end for an OEM part to come in. With NTE, no one has to! One call to our authorized distributors gives service professionals access to a broad line of universal replacement parts. We ship immediately so downtime can be reduced to a day or two, not weeks. The quality of our replacement parts also helps assure that repaired equipment stays repaired, which means servicing professionals will retain their customers and their profit."

For a copy of the NTE Technical Guide and Cross Reference, contact your local NTE distributor or NTE Electronics, located at 44 Farrand St., Bloomfield, NJ; 800-631-1250 (outside New Jersey), 800-624-2624 (New Jersey only). FAX: 201-748-6224.

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TF738

Video Corner Using logic in troubleshooting – Part II By Stewart Leabman

The tendency to memorize symptoms and cures for a particular model of VCR is natural enough, and it can save a lot of troubleshooting time once you identify a recurring problem. However, if your troubleshooting skills are suffering from lack of use, you might be relying on memory too much and forgetting how to logically troubleshoot a not-soobvious problem.

Last month we related two case histories in which good basic troubleshooting skills could not be replaced by symptom/cure memorization. Here are two more examples of problems that require a good understanding of how electronic circuits work.

Bad on-screen display

A Mitsubishi VCR that came into my shop for repair really illustrated that the best way to find the exact cause of a problem in a VCR is to take logical steps in the proper order to find the defective circuit, then narrow it down to the defective part. It sometimes happens that the Leabman is a senior technician in a Trenton, NJ, service lab.

Tracing the sig

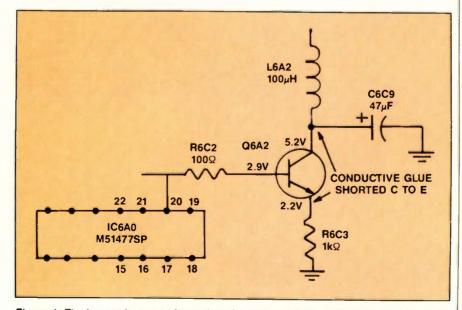


Figure 1. The base voltage was lower than the emitter voltage of Q6A2 in this Mltsubishi HS-422UR. The problem was conductive glue on Q6A2, which shorted the emitter to the collector and resulted in bad on-screen display.

part that appears to be bad is not the defective part at all. Instead, another part or a bad connection might be causing the problem.

I had a Mitsubishi HS-422UR with a defective on-screen display (OSD), which appeared garbled on the picture. It appeared that the horizontal hold was off on the OSD, although the video looked normal.

The OSD IC (IC5A3) is on the mechanism control PCB, so I started there by measuring each pin on IC5A3. The oscillator was running at pins 6 and 7. V-SYNC was present at pin 13, but H-SYNC at pin 14 was not present. I traced the signal back to connector CK, pin 16 on the mechanism control PCB labeled C-SYNC and, in turn, to connector SK, pin 16, on the signal PCB.

On the signal PCB, C-SYNC is routed directly from connector SK. pin 16, to connector SL, pin 3, which goes to connector AL, pin 11, on the MCS PCB. On the MCS PCB, C-SYNC comes from the collector of Q2001, which is driven by pin 3 of IC2001. At this point, the signal was still missing.

Tracing the signal back through IC

2001, I found that the 3.58MHz signal was missing at pin 6 and at connector AL, pin 10, which goes back to connector SL, pin 4, on the signal PCB. (See Figure 1.)

Tracing back from connector SL, pin 4, on the signal PCB, I found that the dc voltage at the emitter of Q6A2 was 5V, the collector of Q6A2 was 5V and the base was about 3V. Because the base voltage was below the emitter voltage, the transistor was cut off, so it did not pass the signal from the base to the emitter. The base had the 3.58MHz signal, but the emitter did not.

Again, as in the first example last month, the problem turned out to be a blob of glue on the printed circuit board at Q6A2. The glue had become conductive, shorting the emitter to the collector. I removed the glue and the onscreen display became functional.

Having some symptoms you can memorize is a great bonus for the servicer, but it should never replace a logical troubleshooting method. In each of these cases, thinking through the circuit to the most logical point and troubleshooting from there shortened the time I spent probing, desoldering and tracing.

Rolling picture

If you don't understand the function of a particular component, it's difficult to logically troubleshoot forward in the circuit. In those situations, the best way to approach the problem sometimes is to start from the end and work back to the beginning. In this case — a Mitsubishi HS-411UR with a rolling, distorted picture — the exact function of the defective circuit is not explained in the service manual, but it was not necessary to know what it does to the signal to find the defective part in that circuit.

At the video output jack and at the video input to the RF converter, the video had spikes on all of the horizontal sync pulses and the equalizing pulses. The problem was that the vertical sync pulse had spikes on it, which was causing the picture to roll.

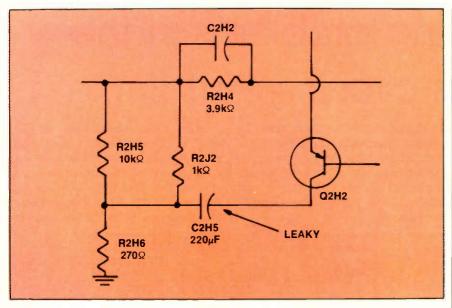


Figure 2. A leaky C2H5 capacitor was affecting the luminance signal, causing the rolling, distorted picture.

Starting at the video ouput and tracing the signal back on the Y/C PCB, I found that the video signal was distorted | Y (luminance) signal back inside of

back through Q2CO, the video buffer transistor, to pin 8 of IC2AO. Tracing the IC2AO, I found that it comes into pin 35 from a circuit external to the IC. Tracing through the circuitry external to IC2AO, I found that it leaves IC2AO, pin 27. The signal was normal at pin 27, so it was affected in the external circuitry.

Tracing from pin 27, I found that the luminance signal goes through a lowpass filter to the base of Q2A2, comes out the emitter of Q2A2 to the emitter of O2HO, out the collector of O2HO to the base of O2H1, then out the emitter of Q2H1 to the base of Q2H3. The signal was good at the emitter of Q2HI and bad at the base of Q2H3. Something in the circuit with O2H2 was causing the problem.

Mitsubishi does not show or tell what the function of Q2H2 is and it is not shown on the block diagram. I checked the transistor and it was good. Checking the other few components in that small section of the circuit, I finally found that C2H5, a 220µF (6.3V) electrolytic capactor, was leaky. Replacing the capacitor cured the problem.

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Troubleshooting problems in the de-emphasis circuit – Part II

Last month's installment of Audio Corner introduced one of the less wellunderstood circuits in audio servicing the de-emphasis circuit. Part I discussed why pre-emphasis and de-emphasis are used and how the pre-emphasis circuit works. This month, we'll focus on de-emphasis.

The de-emphasis network

At the receiver, pre-emphasis must be reversed with a de-emphasis network in order to restore the audio signal to its original condition. A de-emphasis network similar in principle but opposite in effect to the pre-emphasis network is used. Figure 1 shows a typical example of a de-emphasis RC circuit, consisting of an RC low-pass filter with a 75µs curve, and the resulting de-emphasis curve. The chart shows how the output voltage decreases higher audio frequencies. Notice how this chart and the deemphasis curve are exactly the opposite of the pre-emphasis curve and chart shown last month.

Locations of the networks

At an FM broadcast or TV station, you will find the pre-emphasis network located in the L+R audio signal path as shown in Figure 2. This signal contains the combined left and right channel frequencies, which then deviate the carrier. This L+R signal is the main audio channel and provides compatibility with non-stereo (mono) receivers. Because the pre-emphasis network is applied to the L+R signal at the transmitter, an equivalent de-emphasis network is needed by both stereo and mono receivers.

The location of the de-emphasis network will be slightly different depending on whether it's in a stereo or a mono receiver. In a monaural receiver, you will find the de-emphasis network at the output of the FM detector before the first audio amplifier. In the older FM receivers, it would be on the output of

Adapted with permission from Tech Tip #123, "Understanding Pre-emphasis and De-emphasis." published by Sencore. Sioux Falls, SD. the discriminator or ratio detector. In modern integrated-circuit FM and TV mono receivers, an external capacitor or RC network to the IC provides the deemphasis. These components are associated with the IC at the output of the detector. In FM stereo receivers used in FM and TV audio reception, you will find a de-emphasis network located in the L+R signal path. This network is found after the low-pass filter separates the L+R stereo signal from the other stereo information and before the stereo matrix

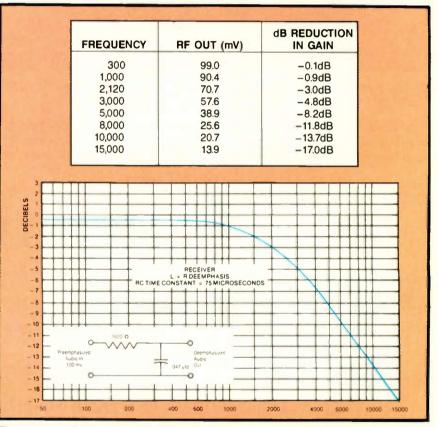


Figure 1. An RC filter at the receiver provides de-emphasis or reduction of signal voltages at the higher audio frequencies. It is exactly the opposite of the transmitter pre-emphasis curve.

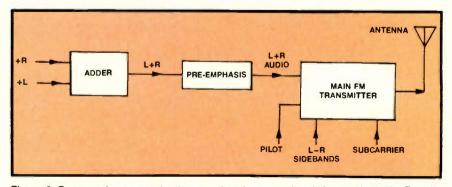


Figure 2. Because the pre-emphasis network at the transmitter is located in the L+R audio path, both mono and stereo receivers must also have a de-emphasis network.

stage recovers the separate left and right audio signals. Figure 3 shows examples of de-emphasis networks.

De-emphasis and the technician

The RC de-emphasis network plays a vital role in accurately reproducing the high-fidelity FM and TV audio signal. A failure in the network, such as a bad capacitor, will alter the audio frequency response of the receiver. Knowing how to determine whether the de-emphasis is working can save valuable servicing time.

Testing the audio section of a TV receiver requires an FM carrier generator and an output indicator. To test the audio frequency response of the receiver and the de-emphasis network, you can use a test device that generates an FM carrier which can be modulated at audio frequencies both below and above those affected by the de-emphasis network.

To test the output signal power of the receiver, you must monitor it with an oscilloscope or output power meter. If

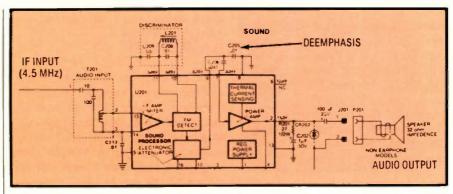


Figure 3. De-emphasis components are located external to the integrated circuit in the TV sound system.

the de-emphasis circuit is operating properly, changing the audio output of the generator from 1kHz to 5kHz should cause a 7dB reduction in output power. A change from 5kHz to 7kHz should result in an additional 3dB reduction in audio power. These are normal decreases in receiver audio output power caused by the response of the deemphasis network. Measured values should closely follow the de-emphasis curve in Figure 1. If the output levels do not conform to the de-emphasis curve, you should check the output of the de-emphasis network. Monitoring the output power from the de-emphasis circuit should also show reductions in audio power. If this output is not seen, you should check the de-emphasis network and detector circuit. If the response is normal at the output of the de-emphasis but not on the output of the receiver, the audio amplifier is not working properly.

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Feedback

Have a question, a correction, an opinion? Drop us a line. If the subject matter would be of general interest to the ES&T audience, we'll publish it here. Send your feedback to:

Conrad Persson Electronic Servicing & Technology P.O. Box 12901 Overland Park, KS 66212

VCR rebuilding

In the May 1989 issue of ES&T, I read the Video Corner by Stephen J. Miller titled "Rebuilding VCRs." Mr. Miller writes, "Good repairs that last will result in numerous referrals generated by your satisfied customers, with an attendant increase in business and, thus, revenue."

I agree with this philosophy in theory, but Mr. Miller, a technician in a Lancaster, PA, repair company, doesn't make clear the additional cost, if any, paid by customers for the additional work done beyond repairing the customers' VCRs. Mr. Miller doesn't say whether Lancaster, PA, is nearer to Camelot or Utopia, but I suspect it can't be far from either one. Mr. Miller also doesn't say what "The Boss" thinks of his philosophy.

Here on Long Island, NY, many of my customers don't bother to get the VCR fixed until two or three problems make it unusable. I have a policy: \$20 minimum bench charge for adjustments and diagnosis (payable when the machine is brought in); cleaning heads and mechanism is \$45, including the bench charge; mechanical repairs are \$75 for labor (parts additional), including the bench charge; and electronic circuit repairs are \$45 per hour (parts additional).

Most customers want their VCRs repaired as quickly as possible "for the children" or, as I say, "to relieve the withdrawal symptoms." Most customers are willing to pay a fair price to repair the complaint and check the VCR for proper operation, but most don't want to pay extra for repairs that appear to them to be unnecessary.

As the owner of a one-man shop, I try to take a middle ground. I listen to what the customer tells me about how much he thinks the VCR pays to fix, and I respond accordingly. Sure, I want happy customers too, but if my customer wants me to do a \$125 repair but only charge \$75, I explain why I can't do that. Alan Scott Dodge Long Island, NY

Yes, the customer does pay for all additional parts. In addition, should the installation of these additional parts require significant extra time, the customer is billed for this also. In most instances, the high failure-rate parts are inexpensive mechanical parts that require very little time to install, once you have the unit disassembled. Thus, on many machines, rebuilding is not drastically more costly than just repairing.

My employer also believes in rebuilding units. We try to incorporate the idea even into the TV and audio products we service.

As for ensuring quick turnaround time, I stock all the parts for the rebuild kits at all times. Often I have everything needed to complete the repair on hand.

We, at this shop, do not charge additional labor on any unit returning for service within 30 days for the same or similar complaint. Therefore, should we omit the rebuild parts and one of these parts fails within 30 days, we must eat the second labor bill. Another hidden cost in these repeat calls is the time spent dealing with an irate customer.

Most customers will understand the wisdom of installing the extra parts if the cost is not prohibitive and you make it clear that changing these parts now will increase the time interval between repairs. Selling additional "soon to fail" parts is not a new concept. I wonder how many readers purchased a new air filter for their car during their last oil change because the mechanic said it would be due for replacement soon?

Should the customer refuse to OK the installation of all the parts you feel are necessary, be sure to note this on the bill. This type of documentation will be very useful if the customer later complains about the performance of the equipment.

Finally, I respect your opinions, even though they may differ from mine. As a service-only repair shop, we have found that rebuilding units helps us to maximize profits. Other shops may find that a different tack works better for them. Steven Miller

Formatting disks

After reading your article in Com-

puter Corner (May 1989), I felt that I should share a similar and related problem with you that may explain the results you found in formatting the 1.2M disks. This related problem was first discovered on a large, installed base of 360K floppy drives in IBM PCs. It was initially discovered that a floppy disk formatted on a 1.2M drive at 360K would not read on some drives and would on others. The initial thought was that some of the disk drives were out of alignment. However, after some further investigation, it was discovered that the head size on the 1.2M is much smaller than on the older 360K drives. This difference means that the track size written to on the disk by the 1.2M drive is much smaller, and many of the older 360K drives don't have the head sensitivity to read the information.

I believe that this is related to the problem you are experiencing. The newer disk drives are increasingly sensitive in order to lessen the problems with the disk drive/floppy disk alignment mismatch. Many newer 1.2M drives will read and write to disks with a quality that a few years ago would not have worked. It is also interesting to note that the sensitivity of a drive varies greatly between manufacturers.

Mitchell S. Cottrell

Sr. Research Electronics Technician University of Missouri-Rolla School of Engineering Rolla, MO

A figure switch

I just received my June issue of ES&T, and I was scanning through some of the articles when I came across Mr. Arso's column about equivalent series resistance in the Audio Corner.

I was reading through and all information and text seemed logical and I could follow along quite nicely. When I referred to the figures, I found them to be supportive also, until I tried the related math in my head. I then re-read the text and checked over the diagrams (Figures 2 and 3) and there I noticed what happened. The printer goofed and reversed the figures with the numbers! Wayne Doganieri Cinnaminson, NJ

You're absolutely correct. The figure captions for Figures 2 and 3 were reversed. Sorry about that. Conrad Persson

Readers' Exchange

NOTICE: AS OF THE OCTOBER ISSUE, ES&T WILL CHARGE A SMALL FEE FOR READERS' EXCHANGE ITEMS.

To more efficiently process Readers' Exchange items and to assure more timely ad turnaround, the Readers' Exchange department will be turned over to the Classifieds staff as of the October issue. Prices for Readers' Exchange and Classifieds are as follows:

· Readers' Exchange: 50 cents per word. · Classified Ads: \$1.65 per word.

Readers' Exchange will continue to cover only Wanted and For Sale items. Specialized heads, such as Job Opportunities or Help Wanted, must continue to run in the Classified section. Please see the Classifieds in this issue for details on word counts, etc.

To get into the last free Readers' Exchange, send in your item by August 11, 1989. Readers' Exchange items received after August 11 that are not accompanied by a check will be discarded.

WANTED

Clock crystal for a 1966 Zenith model #X179G clock radio; Sams sets 638, 100; 1949 Admiral TV

knobs 33C53-TI, T2, T3, T4; tuning eye EM34/6CD7; latest roll chart, roll book for Jackson tube tester 658A. J. De Lasse, 17 Seldin Ave., Richmond, NY 10314; 718-981-1218/761-6559.

Novelty and character radios - tube-type radios with characters on the front (Snow White, Mickey Mouse, Charlie McCarthy, The Lone Ranger, etc.). Will pay up to \$600 depending on style and condition. Doug Heimstead, 1439 Hillcrest Drive, Fridley, MN 55432; 612-571-1387.

SAMS VCR facts, new or used but must be complete and clean, any quantity, any numbers. Nancy Hauver, 34 Burlington Ave., Rochester, NY 14619

Service manual or schematic for Goldstar model TSR-581 AM/FM stereo cassette recorder. Hank's Place, 1423 Jordan Drive S., Salem, OR 97302; 503-399-1423.

Precision Apparatus tube checker chart (any year past 1957) for a model 640 chart, form TRC-G2G: power transformer for a B&K 700 tube checker. State price. Alfred J. Hruska, Al's Radio and TV Service, 920 N. 17th St., Nederland, TX 77627; 409-722-9263.

Suppliers of spare parts and repair handbooks (copies accepted) for IBM PC AT, COMPAO 386 and H-P Scanjet. Indico S.A., Avacucho 1942, P.3, 1112 Buenos Aires, Argentina.

Sencore model FC147 filament checker in good condition. Paul Capito, 637 W. 21st St., Erie, PA 16502

Tentel TSH-V5, TQ600, tape tension gauge, mint condition, \$600. David Ripple, 226 Adelphia, San Antonio, TX 78214; 512-924-1830.

Sencore PR-57 ac power supply; Panasonic PV-6000 portable VCR or similar. Ed Herbert, 410 N. Third, Minersville, PA 17954.

For Knight KG 660 battery eliminator, a transformer (Basler BE 9948) and wiper arm and shaft. Tom Pennington, 177 Carlisle Ave., S. Lehigh Acres, FL 33936; 813-369-8074.

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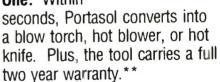
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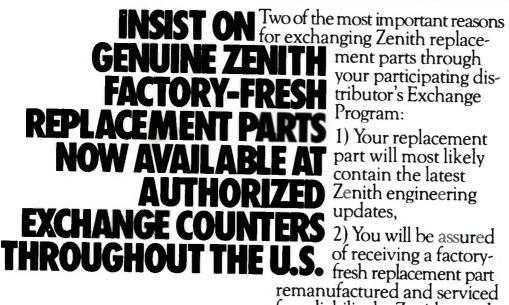
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