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Vol. <mark>68</mark> No. 6

JUNE

199

31 BUILD AN FM STEREO TRANSMITTER

Are you tired of radio stations that play everything except the music you like, or have you ever envisioned yourself as a budding Howard Stern or Rush Limbaugh? If so,

here's the perfect vehicle to get you on the air, even if only in a small way. It is an FM-stereo transmitter that offers several advantages over similar units, including better fidelity and sound quality, freedom from frequency drift, and more. Yet, it is easy to build either from scratch or from

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ON THE COVER



an available kit. You can also use it to pipe the music to every radio in your home or office, as a wireless FM microphone, and in many other ways.

- William Sheets, K2MQJ and Rudolf F. Graf, KA2CWL

TECHNOLOGY

NTS

49 AN INTRODUCTION TO BOUNDARY SCAN TESTING



A new standard that makes it easier than ever to test complex digital ICs, even when still in circuit. — J. Daniel Connell

56

BENDING THE FUTURE OF SEMICONDUCTORS



Learn how researchers have put a whole new twist on the shape of semiconductor technology. — Douglas Page

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JUNE 1997

BUILD THIS

44 Build your own BEAM Robot Design and build a simple mechanical creature that seems to have a life of its own, then enter it in a competition against others of its kind. — John lovine



DEPARTMENTS

- 12 EQUIPMENT REPORT Tektronix DMM916 true rms multimeter.
- 22 SERVICE CLINIC Repairing remote controls. — Sam Goldwasser
- 26 Audio UPDATE Build your own audio test gear. — Franklin J. Miller
- 27 COMPUTER CONNECTIONS Port I/O under Windows 95. — Jeff Holtzman
- 59 TECH MUSINGS The right way to measure power, a cheap extension lock-out, and more. — Don Lancaster
- **LASER EXPERIMENTS** Making two-beam holograms. — Carl J. Bergquist



AND MORE

- 4 EDITORIAL
 6 WHAT'S NEWS
 8 Q&A
- **LETTERS**

14 NEW PRODUCTS
20 NEW LITERATURE
116 Advertising Index
116 Advertising Sales Office



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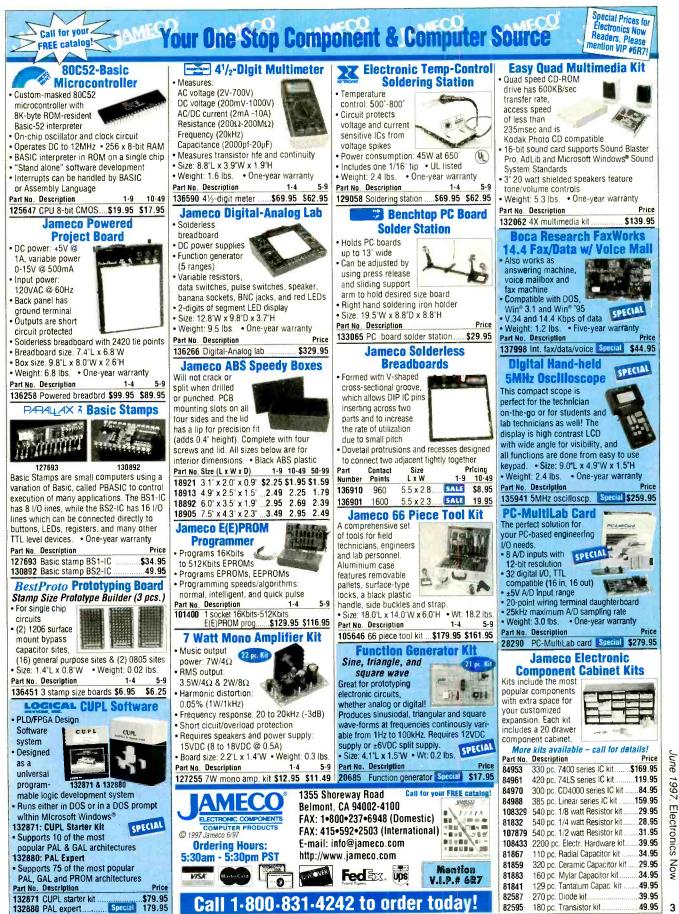
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EDITORIAL

Meet Sam Goldwasser

Long time readers of this magazine and its predecessor, **Radio-Electronics**, are almost sure to remember Jack Darr. From 1952 until age and illness forced him to give up his duties as Service Editor in the late 1980s, Jack reigned supreme as the king of the electronics service technicians. Countless individuals, and even many servicing professionals, would turn to him when all else failed.

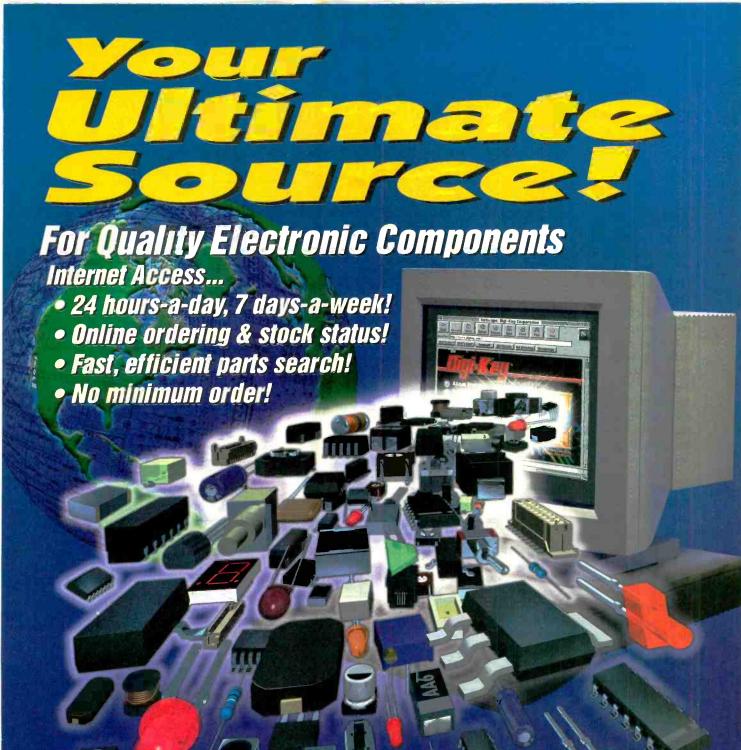
While no one could ever replace Jack, we feel that we've finally found someone to fill his niche with this magazine. That person is Sam Goldwasser, and if you have spent some time frequenting the Internet, his work may be quite familiar to you.

Sam is a regular contributor to the sci.electronics.repair Usenet newsgroup. Even more important, he is the author of the highly popular and useful sci.electronics.repair FAQ. That FAQ (Frequently Asked Questions) list is, in fact, one of the most comprehensive and user-friendly sources for practical electronics repair and troubleshooting information on the Internet.

Aware that the typical hobbyist might not have access to a technical-tips database like those used by professionals, the FAQ was developed using a troubleshooting approach. That means that instead of a "if you see A, B is the likely cause" type of presentation, the reader/troubleshooter is taken through a logical process to pin-point the cause of a malfunction, and what to do to fix it. Sprinkle in a little humor, add some commonsense advice, and you've got the kind of mix of good reading and useful pointers that's sure to be helpful to both the hobbyist and the service professional.

Again, if you've seen Sam's work on the Internet, you know what I'm talking about. If not, you are in for a treat. Sam's first column, on servicing remote controls, appears on page 22. Future installments will cover the complete range of servicing topics, including microwave ovens, computer monitors, TV sets, VCRs, and much, much more.

Carl Laron Editor



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CIRCLE 133 ON FREE INFOFMATION CARD



Electricity and the Heart

A New Mexico State University electrical engineering professor has received a \$70,000 grant from the American Heart Association to study the electrical nature of the heart in the hopes of improving the use of electrical shock to revive hearts that have stopped beating. Using thousands of complex calculations and computer simulations, Kwong Ng is able to address two important medical questions. When electrical currents are applied to bring back a normal heart beat, where should the electrodes be placed? And how can physicians tailor the application, or the defibrillator, from person to person to optimize its effect?

"It is conceivable that when we get everything developed, there can be a defibrillator designed for each patient," said Ng, a researcher in biomedical engineering.

It makes sense that an electrical engineer would contribute to the study of the heart, which depends upon electrical stimulus. The hearts has a natural pacemaker in the form of cells that emit regular electrical impulses. Those impulses allow the heart muscle to be automated. In the course of a human life, the heart beats more than two-and-a-half billion times without ever pausing to rest.

When the heart stops beating, medical personnel might apply high-voltage electrodes to stimulate it back into action. Success often depends on the current—its strength and where it moves inside the chest cavity, or thorax. Even the size of the electrode can affect the success of the procedure.

Ng's research team can see how the electrical current is moving inside the thorax by simulating the cardiac massage procedure on computer. The computer modeling requires constructing precise shapes of tissues and organs, including the heart. The research currently uses image data from animals.

After developing the model, the team will apply a theoretical voltage from a

theoretical electrode. The engineers will run thousands of computer trials, changing the amounts of electricity, placement of electrodes, and size of electrodes to see how those variables affect the procedure's success. Because of the complexity of its numerical method experiments, the group uses parallel supercomputers to calculate the results. "There can be 1000 to 5000 configurations, and each requires us to solve a complicated mathematical problem," explained Ng.

Ng's study, which began in 1990, has also received funding from the National Institutes of Health.

Super-Fast 21st Century Internet?

According to NASA engineers, by 2002, information could flow a million times faster than today's home computer modems allow, and 1000 times faster than a current T1 business computer line, thanks to research and development by NASA and five other federal agencies on the Next Generation Internet (NGI) initiative. Other agencies involved in the three-year, \$300million federal project to develop the NGI are the National Science Foundation, the Defense Advanced Research Projects Agency, the Department of Energy, the National Institutes of Health, and the National Institute of Standards and Technology.

President Clinton endorsed the NGI concept in his State of the Union address earlier this year, saying, "We must endorse the second generation of the Internet so that our leading universities and national laboratories can communicate at speeds 1000 times faster than today, to develop new medical treatments, new sources of energy, new ways of working together."

NASA's portion of the R&D work will be conducted at its Ames Research Center, in Mountain View, California. Christine Falsetti, NGI project manager at Ames, said, "We want to guarantee levels of service that will eliminate slowdowns and network stagnation that users sometimes have to endure now while waiting for Internet images, movies, and other services."

The goal of the six agencies is to interconnect "core sites" with highspeed lines late this year, and then connect to "GigaPOPs" across the country." "A 'GigaPOP' is a regional group of core organizations that will connect their separate computer network systems by high-speed communications lines," Falsetti explained. "A 'POP' is a 'point of presence,' and 'Giga' stands for a billion [computer bits]."

An example of a GigaPOP in the greater San Francisco Bay Area would be the high-speed linking of Ames, Lawrence Livermore Laboratory, the University of California San Francisco, and Stanford University.

"The federal government is going to hook up about 100 universities, research labs, and other institutions at a hundred times the speed of today. NASA now has five research sites connected at 155 megabits (155,000,000 bits per second)," said NASA program manager Bill Feiereisen. Those sites include Ames. Goddard Space Flight Center (Greenbelt, MD), Langley Research Center (Hampton, VA), Lewis Research Center (Cleveland, OH), and the Jet Propulsion Laboratory (Pasadena, CA). "We plan to soon convert them from a speed of 155 megabits to 622 megabits," Feiereisen added.

GigaPOP interconnects are expected to improve over time so that they can transmit computer data at ever faster rates. That means that consumers might be able to see high-quality video programs "on demand" and use the Internet for high-quality teleconferences. The faster rates might eventually allow your local doctor to be able to consult with specialists around the world.

continued on page 24

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Measuring Impedance

Q I need an add-on device to use with my DMM to find out the impedance of speakers, microphones, and the input and output of amplifiers with test frequencies of 400 Hz and 1 kHz. -C. K. S., Waymart, PA.

A Measuring the impedance of a speaker or an amplifier input is easy. Just apply a signal through a known resistance and compare the AC voltages across the resistor and across the device under test. As shown in Fig. 1, call these V_R and V_Z respectively, and call the resistor R. Then calculate:

Impedance = $R(V_Z / V_R)$

For best results, the resistor should be roughly comparable in value to the expected impedance; for example, use 10,000 ohms for amplifier inputs, and 10 ohms for speakers. If the resistor exactly matches the impedance, the two voltages will be equal. An advantage of this circuit is that the impedance of the signal generator, regardless of its value, doesn't affect the results.

This technique will reveal peaks and dips in the response of a speaker. For example, we found that an 8-ohm speaker had a true impedance of 14.4 ohms at 1 kHz but only 5.6 ohms at 400 Hz. You can also find out whether the input impedance of an amplifier is the same at all frequencies and all settings of the volume control.

Output impedance is seldom measured because the output impedance of a device is not the same as the impedance that the device is designed to drive. For example, an amplifier that drives an 8ohm speaker may have a true output impedance of 0.1 ohm or less.

To measure the output impedance of any signal source, use it to drive two loads of different resistances, as shown in Fig. 2, and compare the voltages.

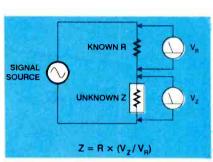


FIG. 1—HERE'S HOW TO MEASURE the impedance of any device driven by a signal generator.

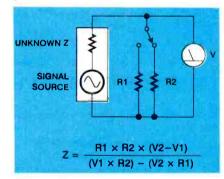


FIG. 2—TO MEASURE OUTPUT IMPED-ANCE, use the same signal source to drive two loads with different impedances, then perform the calculation.

Then calculate:

Impedance = $(R1 \times R2 \times (V2 - V1)) / ((V1 \times R2) - (R1 \times V2))$

Here V1 and V2 are the voltages with loads R1 and R2 respectively. Naturally, both of the loads should be within the range that the signal source is designed to drive, such as 8- and 16-ohm resistors across the speaker terminals of an amplifier.

Measuring the output impedance of a microphone is harder because the signal levels are too low for a DMM to display. You could use the circuit of Fig. 2 with a high-impedance-input amplifier ahead of the DMM. As a quick check, try putting a 1000-ohm resistor across the output of the microphone. If the signal level drops only slightly, you have a 600-

ohm microphone. If the signal drops substantially or disappears, the microphone impedance is much higher.

Charging Big Batteries

Q I have a 1971 Datsun that I've converted into an electric vehicle powered by eight 12-volt batteries in series, totaling about 100-volts DC. I charge them through a Variac and a bridge rectifier. When the batteries are partly discharged, they offer minimal resistance and draw too much current from the charging circuit. Is there some way of eliminating the manually adjusted transformer and limiting the charging current to 20 amps when the battery voltage is low? — H. E. F. Cape Girardeau, MO

A The Variac and bridge rectifier are essentially a constant-current float charger, which is a good circuit for this purpose. To limit current, we suggest an old trick that works well: a light bulb in series with the batteries. The resistance of a light bulb is nearly zero when cold, so the float-charge voltage on fully charged batteries will be exactly what you intend. When the battery voltage is low, the light bulb will glow dimly, warm up, and limit the current.

To charge your gigantic battery pack, you need a rather big light bulb, or rather a bank of them. Try ten or fifteen 150-watt, 120-volt bulbs in parallel. If the charging current is too low, add more bulbs. Although it sounds lowtech, the bulbs do a good job and will last a very long time, since they never light up to full brightness in normal use. They're cheap, too.

Fuel Gauge Reversal

Q I am installing an aftermarket fuel gauge in my Chevy Cavalier. The new gauge expects the sending-unit resistance to be about 10 obms with a full tank and 65 to

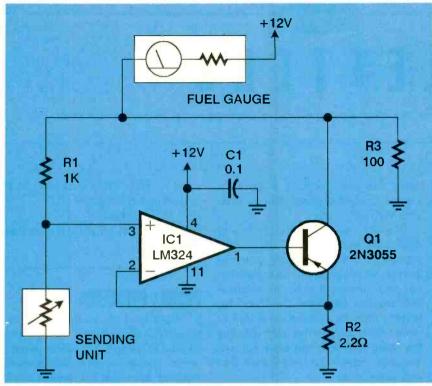


FIG. 3—IF OTHER METHODS FAIL, use this circuit to reverse the polarity of the signal from the fuel sender. While the end points will be fine, linearity will be somewhat off.

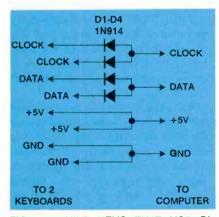


FIG. 4—WHILE KEYS THAT USE BI-DIRECTIONAL communications will not work, this simple circuit lets you interface two keyboards to a PC.

95 ohms with an empty tank. The factory sending unit is just the opposite, 90-ohms full and 0-ohms empty. Is it possible to convert the factory fuel sender from its original resistance to values that will work with the new gauge? — A. F., Cherry Hill, N7

A First, see if you can rewire the meter so its needle swings in the opposite direction, or rewire the sending unit so the resistance is measured from the other end of the wiper.

If not, Fig. 3 shows a circuit you can try. The higher the resistance of the sending unit, the more Q1 conducts, so higher resistances appear to be lower

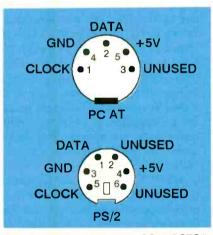


FIG. 5—HERE ARE THE CONNECTOR PINOUTS for the two styles of PC keyboards. Leave unused pins unconnected, and note the unusual pin numbering.

from the gauge's point of view. Note that the ends of the scale will be in the right places, but the linearity in between won't be perfect; the halfway mark won't necessarily indicate that the tank is half full. But then, the linearity probably wasn't very good in the first place. You may have to adjust R1, R2, and R3 to get reasonable results.

Because R1 and the sending unit are fed from the voltage coming from the fuel gauge, the circuit accurately simulates a resistive load. Use an LM324 so *continued on page 68*

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LETTERS

SEND YOUR COMMENTS TO THE EDITORS OF ELECTRONICS NOW MAGAZINE

GUARDIAN CORRECTIONS

I noticed some errors in my article "Build the Guardian" (Electronics Now, March 1997). First, in Fig. 1, the drain and source identification of Q1 are reversed. Second, in Fig. 4, the connections shown as "to receiver board data" and "to receiver board ground" are reversed. Finally, in Fig. 2, C23 should connect from pin 3 of IC6 to ground; not to pin 12 as shown. The printed-circuit board layout is correct. ANTHONY CARISTI

READER HELP READER

I am looking for the service manual and/or the schematics for a Javelin video camera model JE3040CC. I will gladly play the costs for photocopying and shipping. Thank you in advance to anyone that can help.

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SORRY, WRONG NUMBER!

We inadvertently printed the incorrect phone number for MCM Electronics in the March 1997 "New Literature" column. MCM's correct phone number is 1-800-543-4330. We apologize for any inconvenience that might have been caused.—Editor

FASTER WEB SITE

Without detracting from the Walnut Creek Web site with its 150-MHz Pentium and excellent archive ("Speeding Up World's Fastest Web Site," "What's News," **Electronics Now**, October 1996), I would like to point out that the DECUS DFWLUG Web site runs on a 175-MHz DEC Alpha, which, while also impressive, is eclipsed by Digital Equipment Corporation's Altavista Web site.

Altavista runs on a DEC Turbolaser 8400 with six 400-MHz Alpha 21164 processors and is the most powerful Internet search engine to date, performing over 12-million complete information requests (including files) per day, keeping approximately the last 30 days of news online, and continuously scanning the entire Internet about every 10 days. You can connect at http://www.altavista.digital.com.

The Alpha processor is a 64-bit chip, executing four instructions per clock cycle, or 1.6-billion instructions per second at 400 MHz. The complete system, known as the Turbolaser 8400, may use from 1 to 12 processors, 14 gigabytes of main memory, and up to 150 terabytes (one terabyte is a million megabytes) of storage. If that is not enough, you can cluster as many as 213 of these systems for performance of over four-trillion instructions per second. The 2000th Turbolaser 8400 was recently shipped to Netscape

DECUS, or Digital Equipment Computer User Society, is a worldwide organization of information system professionals interested in information/software exchange and the advancement of the computing art.

You can connect to the DECUS DFWLUG Web site at http://Montagar.com/dfwlug/, or telnet to our BBS (a

> Write To: Letters, Electronics Now Magazine, 500 Bi-County Blvd., Farmingdale, NY 11735

Due to the volume of mail we receive, not all letters can be answered personally. All letters are subject to editing for clarity and length. small 72-MHz VAX) at 204.181.44.250 or dfwlug.decus.org. PAT JANKOWIAK Editor, DECUS DFWLUG Newsletter Dallas, TX

PCDRILL PROBLEMS

When I set out to design a project, my aim has always been to have plenty of kits and PC boards on hand for potential orders, and to use parts that are readily available from multiple sources for the longest period of time.

Unfortunately, when it came to the "PCDrill" (Electronics Now, February and March 1997), circumstances ganged up to foil my best intentions. First of all, demand far out-paced even my wildest expectations. Because of that, I have run out of stock of the caddy kits and the PC boards.

However, an even more serious problem has arisen. In the interval between the time when the article was written and when it was published, the source for the recommended drill (Jameco) has begun supplying a unit with a different form factor. Although the difference is relatively slight, it was enough that the drill caddy might not work correctly in some situations.

As a result, I have completed a redesign of the unit and the PC board. The good news is that the re-design is mechanically easier to build, is more tolerant of minor variations in the drill form factor, and provides better results.

For those interested, the re-design information is available directly from me. Just send a self-addressed, stamped envelope (with 98-cents postage) to the address noted below.

Again, I apologize for any inconvenience that might have been caused by this situation.

EN

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passive 100x probe free. Call your local distributor for details. *suggested retail price, USD.

Tektronix



The next multimeter you buy should be the last one you'll ever need.

CIRCLE 15 ON FREE INFORMATION CARD

W ithout a doubt, the most basic, and most useful piece of test gear anyone involved with electronics could own is a DMM. In fact, since you are reading this magazine, the odds are pretty good that you own at least one, and perhaps several.

However, it is important to note that not all DMMs are created equal. While a basic, bare-bones unit might be fine for the occasional tinkerer, if your needs are more demanding, you need to demand a meter that does more. Further, when you finally decide to upgrade to a DMM that offers real high-end features, you should select it as if it was to be the last one you'll ever need. It should have enough features to last a lifetime, and be rugged enough to go the distance.

That may sound like a tall order, and an expensive one, but it does not have to be. Tektronix (PO Box 500, Beaverton, OR 97077; http://www.tek.com/measurement), well known as a manufacturer of top-quality test equipment, especially oscilloscopes, makes some of the best, most advanced, and most accurate DMMs around, and, considering their capabilities, sells them for extremely reasonable prices. Take, for example, their DMM910 Series. Prices for these instruments are \$199 for the DMM 912, \$249 for the DMM 914, and \$299 for the "Granddaddy" of the series, the DMM916, which is the unit we actually tested for this review. All three of these multimeters come with a three-year warranty.



Little Things Count

Some multimeters can be awkward to use, but the DMM916 is loaded with convenience features that make it a pleasure, and if you've spent any amount of time with test gear, you know that it is the little things that make a real difference in everyday use. For example, the unit's rotary function switch has an off position on both sides. That not only makes it more convenient to use, but saves wear and tear on the switch itself. The meter comes cradled in a rubber holster with a built-in stand that also has provisions for hanging the unit from a convenient nail, hook, etc. The unit also sports a lighted display so you don't have to point a flashlight at it in dimly lit conditions.

The DMM916 is not a small multimeter, nor is it light in weight. Out of its holster it measures about $71/_4$ by $33/_8$ by $11/_4$ inches. It weighs 13 ounces including the 9-volt battery (and 21.2 ounces including the holster). As you might guess from its heft, it is very ruggedly built and is category III certified to 600 volts AC.

Features

As mentioned, the DMM916 is loaded with features that add function and convenience. For example, the dual display lets you see two measurements at once—for example, the amplitude and frequency of a current or voltage—without switching between displays. The meter allows temperature testing with an optional temperature probe, so there's no need for another piece of equipment. A measurement-hold function lets you "grab" a measurement in awkward viewing situations or if you want to record the measurement in a notebook. A 1-millisecond peak-hold function catches transients that might otherwise be missed.

So we don't leave anything out, let's briefly run down the complete list of features before we get into more detail on some of the more interesting features. The meter has a 40,000-count display along with a bargraph that features centering and zooming. It measures AC and DC voltage, AC + DC (RMS) voltage, AC and DC current, resistance, frequency, diodes and capacitors, continuity, duty factor, temperature, and decibels. It can record minimum, maximum, and average values, with time stamping. There's also a delta mode, "Hi/Lo" limits, memory store and recall, automatic fuse verification, and a warning when the leads are connected improperly. All functions have an indicator on the display.

Now for some of the details. The DMM916's display has two modes to display either 43/4 or 33/4 digits, and either 40,000 or 4,000 counts. The display is updated one time per second in the 40,000-count mode and four times per second in the 4,000-count mode. A 40segment bargraph is updated 20 times per second for needle-like metering that used to only be available on old-type analog units. Its maximum input voltage is 1000 volts AC or DC. It's accurate to ±0.06 volt. The maximum current input is 400 milliamps at the microamp/milliamp terminal and 10 amps continuous or 20 amps for 30 seconds at the amp terminal. Both terminals are fused for protection. The meter can measure resistance up to 40 megohms, capacitance up to 400 microfarads, frequency up to 2 megahertz, and temperature from -50 to 980 degrees C with the optional temperature probe.

The controls are sensibly laid out and *continued on page 25*

Budget Project and Computer Books

BP317-Practical Electronic Timing \$6.95. Time measurement projects are among the most constructed gadgets by hobbyists. This book provides the theory and backs it with a wide range of practical construction projects. Each project has how-it-works theory and how to check it for correct operation

BP415-Using Netscape on the Internet

(BRAND NEW)

\$7.95. Get with the Internet and with surfing, or browsing, the World Wide Web, and with the Netscape Navigator in particular. The book explains: The Internet and how the World Wide Web fits into the general scenario; how do you go about getting an Internet connection of your own; how to download and install the various versions of Netscape browsing software that are available; and how to use Netscape Navigator to surf the Web, and to find and maintain lists of usful sites. There's a heck of a lot more, too!

BP325–A Concise User's Guide to Windows 3.1 \$7.95. Now you can manage Microsoft's Windows with confidence. Understand what hardware specification you need to run Windows 3.1 successfully, and how to install, customize, fine-tune and optimize your system. Then you'll get into understanding the Program Manager, File Manager and Print Manager. Next follows tips on the word processor, plus how to use Paintbrush. There's more on the Cardfile database with its auto-dial feature, Window's Calendar, Terminal, Notenad, etc.

BP327-DOS: Dne Step at a Time \$5.95. Although you spend most of your time working with a word processor, spreadsheet or database, and are probably quite happy using its file management facilities, there will be times when you absolutely need to use DOS to carry out 'housekeeping' functions. The book starts with an overview of DOS, and later chapters cover the commands for handling disks, directories and files.

PCP119-Electronic Music and Midi Projects \$14.95. Save cash by building the MIDI gadgets you need. Want a MIDI THRU box, program change pedal, Metronome, analog echo unit, MIDI patchbay or switcher? Over 16 practical and very useful music and MIDI projects-all in this book! The projects are explained in detail with full instructions on assembly.

PCP120—Multimedia on the PC! \$14.95. What is Multimedia? What can it do for you? It can do lots of nice things! This 184-page book helps you create your own multimedia presentation. Multimedia applications by people like you can revolutionize educational and business applications as well bring more fun, fun, fun into your leisure computer activities.

ELECTRONIC TE P.O. BOX 240, N

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BP404-How To Create Pages for the Web Using HTML Companies \$6.95 around the world, as well as PC users, are fast becoming aware of the World Wide Web as a means of publishing information over the Internet. HTML is the language used to create documents for Web browsers such as Mosaic, Net-scape and the Internet Explorer. These programs recognize this language as the



method used to format the text, insert images, create hypertext and fill-in forms. HTML is easy to learn and use. This book explains the main features of the language and suggests some principles of style and design. Within a few hours, you can create a personal Home Page, research paper, company profile, questionnaire, etc., for world-wide publication on the Web.

BP377—Practical Electronic Control Projects \$6.95. Electronic control theory is presented in simple, non-mathematical terms and is illustrated by many practical projects suitable for the student or hobbyist to build. Discover how to use sensors as an input to the control system, and how to provide output to lamps, heaters, solenoids, relays and motors. Also the text reveals how to use control circuits to link input to output including signal processing, control loops, and feedback. Computerbased control is explained by practical examples.

BP411-A Practical Introduction to Surface Mount Devices \$5.95. This book takes you from the simplest possible starting point to a high level of competence in working with Surface Mount Devices (SMD's). Surface mount hobby-type construction is ideal for constructing small projects. Subjects such as PCB design, chip control, soldering techniques and specialist tools for SMD are fully explained. Some useful constructional projects are included.

BP136-25 Simple Indoor and Window Aerials \$5.50. Many people live in flats and apartments where outdoor antennas are prohibited. This does not mean you have to forgo shortwave listening, for even a 20-foot length of wire stretched out under a rug in a room can produce acceptable results. However, with experimentation and some tips, you may well be able to improve further your radio's reception. Included are 25 indoor and window antennas that are proven performers. Much information is also given on shortwave bands, antenna directivity, time zones, dimensions, etc. A must book for all amateur radio enthusiasts.

BP336—A Concise User's Guide to Lotus 1-2-3 Release 3.4 \$7.25. Discover how to use a three-dimensional Lotus spreadsheet in the shortest and most effective way. The book explains how: to generate and manipulate 3-dimensional worksheets and how to link different files together; to generate and add graphs to a worksheet, edit them, and then preview and print the worksheet; to use the SmartIcons and become more productive with your time; to use the WYSIWYG add-in to produce top quality screen and printed displays; and much more.

BP379-30 Simple IC Terminal Block Projects \$6.50. Here are 30 easy-to-build IC projects almost anyone can build. Requiring an IC and a few additional components, the book's 'blackbox' building technique enables and encourages the constructor to progress to more advanced projects. Some of which are: timer projects, op-amp projects, counter projects, NAND-gate projects, and more.

BP401-Transistor Data Tables \$6.95. The tables in this book contain information about the package shape, pin connections and basic electrical data for each of the many thousands of transistors listed. The data includes maximum reverse voltage, forward current and power dissipation, current gain and forward transadmittance and resistance, cut-off frequency and details of applications.

BP403-The Internet and World Wide Web Explained \$6.95. You've heard about the Information Superhighway. Sort of makes you feel timid about getting on the Web. Put your fears aside! This book eliminates the mystery and presents clear, concise information to build your confidence. The jargon used is explained in simple English. Once the tech-talk is understood, and with an hour or two of Web time under your belt, your friends will call you an Internet guru!

BP92—Electronics Simplified: Crystal Set Construction \$2.69. This book is written for those who wish to participate in electronics more through practical construction than by theoretical study. It is designed for all ages upwards from the day when one can read intelligently and handle simple tools. The crystal set projects are designed to use modern inexpensive components and homewound coils. A book highly recommended for all newcomers.

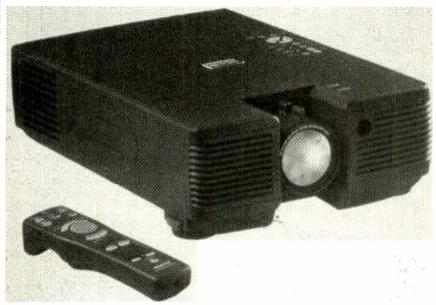
ETT1—Wireless & Electrical Cyclopedia \$5.75. Step back to the 1920's with this reprinted catalog from the Electro Importing Company. Antiquity displayed on every page with items priced as low as 3 cents. Product descriptions include: Radio components, kits, motors and dynamos, Leyden jars, hot-wire meters, carbon mikes and more. The perfect gift for a radio antique collector.

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Multimedia LCD Projector

DESIGNED FOR MOBILE PRESENtations, the NoteVision Model XG-NV1U is Sharp's slimmest, most compact multimedia LCD projector to date. The TV lines. It has a composite video input for standard NTSC, PAL, and SECAM sources as well as an S-Video input. A 1:1.14 manual zoom lens lets users adjust



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NoteVision has a very small footprint only slightly larger than a sheet of ledger paper—and stands just five inches tall. Weighing less than $15-1/_2$ pounds, and equipped with built-in carrying handle, stereo amplifier and speakers, and wireless mouse control, the projector is wellsuited for presenters on-the-go.

For bright, high-impact presentations, the NoteVision offers 400-ANSI lumen brightness and full SVGA ($800 \times$ 600) and Macintosh (834×624) resolutions. The projector has three 1.3-inch polysilicon thin film transistor (TFT) active-matrix LCD panels, each containing 519,168 pixels. With a 250-watt metal-halide lamp working in unison with those panels, the NoteVision produces crisp, bright data/video images with a resolution of 540 scan-doubled the screen size to suit their needs. Images can be projected from 40 inches to 300 inches (measured diagonally).

A mail-in promotion offers free Astound software on CD-ROM with purchase of the projector. Astound 4.0 is used for "interactive" presenting. Any shape, picture, text block, or multimedia object can trigger "jumps" to other areas of a presentation and other applications.

The NoteVision XG-NV1U has a suggested list price of \$7995. SHARP ELECTRONICS CORPORA-TION

Professional LCD Products Division Sharp Plaza Mahwah, NJ 07430-2135 Tel: 201-529-8731 Fax: 201-529-9636 Web site: http://www.sharp-usa.com

Morse Codé Tutor

You can learn Morse code anywhere with the pocket-sized MFJ-418 Morse Code Tutor. Designed to quickly take you from knowing zero code to solid copy, the device offers a proven beginner's course based on the ARRL method. You learn individual letters, numbers, and prosign sets first. Previously learned sets are combined with new sets to reinforce all that you've learned. If certain characters give you trouble, you can custom build and save a set of problem characters for extra practice. Select letter, number, punctuation, prosign, or code test sets, random call signs, random words, QSOs, combination sets-or make up your own practice sessions. The "SettingSaver" feature automatically saves all custom-made settings.



CIRCLE 21 ON FREE INFORMATION CARD

To help you get ready for your FCC exam, the MFJ-418 allows you to practice copying realistic, on-the-air-style plain-English QSOs. When you're comfortable copying those, you'll be ready to pass and upgrade. You can change the speed while practicing, without having to reset every time you want to slow down or increase the pace. The "Word Recognition Mode" gives you hundreds of words commonly used in amateur radio, so that you learn to recognize entire words instead of individual letters.

The interactive mode lets you decide when to copy the next or previous group and how many times. You can select normal or Farnsworth spacing, which makes it easier to recognize entire characters. Farnsworth character speed is adjustable from 10 to 60 words per minute. You can also use fixed-length or more realistic random-length groups, with up to eight characters per group setting.

The MFJ-418 Morse Code Tutor costs \$79.95.

MFJ ENTERPRISES, INC.

300 Industrial Park Road Mississippi State, MS 39762 Tel: 1-800-647-1800 Fax: 601-232-6551 Web site: http://www.mfjenterprises.com

One-Time-Programmable Microcontroller

Intended for mixed-signal applications that are space-constricted, highly complex, and feature-intensive, Microchip Technology's PIC16C715 8-bit onetime-programmable (OTP) microcontroller offers accurate A/D converter capabilities with 2048 words ($2K \times 14$) of on-chip EPROM program memory and 128 bytes of RAM for data memory. The device allows for full, affordable A/D converter capability in applications requiring the execution of complex algorithms and control code-where microcontrollers with comparators once were the only cost-effective solution. Existing PIC16C710 and -711 designs can easily be migrated up to the enhanced performance of the new microcontroller (as well as moving down from the PIC16C72), while maintaining their code compatibility.

program memory for error conditions, allowing the system's software to act on the error. The on-chip, four-channel, 8bit A/D converter eliminates the need for discrete A/D in embedded measurement applications. A/D data-conversion time is 16 microseconds at 20 MHz.

The device features 35 powerful single-word instructions, 200 nanosecond single-cycle instructions, 3.0–5.5 operating voltage, 20-MHz maximum clock speed, power dissipation of less than 2 mA at 5 volts/4 MHz, four analog inputs, and in-circuit serial programming. Typical applications include motor control, instrumentation, environmental control, pointing devices, joystick control, smoke and carbonmonoxide detectors, car alarms, and smart battery packs.

Pricing in 1000-unit quantities is \$3.44 each in commercial PDIP versions. The PIC16C715 is available in 18- and 20-pin windowed CERDIP, PDIP, SOIC, and SSOP packages and commercial, industrial, and automotive temperature versions.

MICROCHIP TECHNOLOGY INC.

3255 West Chandler Blvd. Chandler, AZ 85224-6199 Tel: 602-786-7200 Fax: 602-899-9210

Rugged Digital Multimeter

Built tough to meet the rigors of fieldservice work, Wavetek's Model HD110



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The PIC16C715 reduces external components and eases system design by offering a brown-out detect that resets the microcontroller when a low-voltage situation has occurred and allows for easy system restart. User-selectable parity bits can be used to monitor the contents of



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digital multimeter can withstand drops of up to 10 feet onto concrete surfaces without damage. The DMM is water- and splash-proof for outdoor use under inclement conditions. With a battery life of 1500 hours, downtime is virtually eliminated.

The Model HD110 has a measuring range of 1500 volts DC, 1000 volts AC, AC/DC current to 10 amps, and resistance to 20 megohms. It provides diode and continuity testing, 0.1% accuracy, and 6-kV transient overload protection. The oversized display features 0.8-inch characters.

The HD110 digital multimeter is priced at \$219.95.

WAVETEK CORPORATION

9045 Balboa Avenue San Diego, CA 92123 Tel: 619-279-2200 Fax: 619-565-9558

Two-Line Call Sequencer

Small businesses can project bigger images with Viking Electronics' TMS-2 call sequencer. Rather than routing callers to voice mail systems or answering machines, the TMS-2 keeps the caller on the line, with music or a promotional message on hold using a



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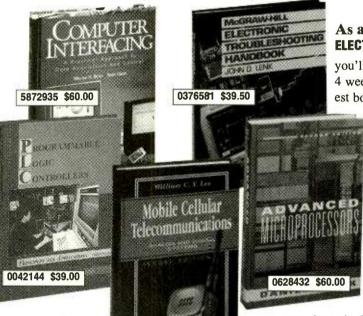
Viking DVA-2W. After answering the call, playing a customized message, and placing the call on hold, the TMS-2 provides audible and visible reminders every 15 seconds to keep the user aware of the waiting call. Switchable day/night modes allow the device to route incoming calls from either line to a single answering machine when the user is not available to answer the phone.

The TMS-2 two-line call sequencer has a suggested retail price of \$239.

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Developing a LabWindows/CVI Instrument Driver: Application Note 022

National Instruments 6504 Bridge Point Parkway Austin, TX 78730-5039 Tel: 1-800-433-3488 Fax: 512-794-8411 E-mail: info@natinst.com Web site: http://www.natinst.com Free



Instrument drivers simplify instrument communication and save users time that they have traditionally spent configuring low-level instrument command syntax. This 23page application note explains the

core LabWindow/CVI instrument drivers and how to modify them to develop new drivers. Sections on recommended styles for building function panels. adding online help, and adding usercallable functions demonstrate how to create a custom instrument driver. Diagrams and examples illustrate the text. Two appendices contain a checklist for instrument-driver developers and a sample driver for the Tektronix 2430 oscilloscope, including the seven-page source file.

Users and instrument vendors who have developed drivers can upload them to National Instruments' Instrument Driver Network on the World Wide Web (http://www.natinst.com/idnet) for inclusion at the site. The Instrument Driver Network is a library of more than 550 LabWindows and LabVIEW instrument drivers that users can download free of charge. Users can also request new drivers, search for specific drivers, and download driver development tools.

Howard W. Sams and Company Internet Guide to the **Electronics Industry**

by John Adams Prompt Publications 2647 Waterfront Parkway, East Drive Indianapolis, IN 46214-2041 Tel: 1-800-428-7267 Web site: http://www.hwsams.com \$16.95



To people who work in the electronics industry, the Internet can be as invaluable a tool as a multimeter or an oscilloscope Tremendous amounts of data stored in computers from around the world can be

INFORMATION CARD

accessed almost instantaneously on the Internet. Unfortunately, finding information on the Internet can be a time-consuming, frustrating choreunless you have this book to guide you.

Aimed at hobbyists as well as professionals, the book first provides useful information about the Internet and how to use it. It then presents a complete, upto-date directory of electronics resources on the Internet along with instructions on how to reach them. The book helps you locate information on resources for software, hardware, books and magazines, projects, contests, datasheets, and firmware. It tells you how to uncover product applications, company information, product wholesale and retail information, technical support, free product samples, IC pinouts, company contacts, e-mail addresses, and product pictures. It also helps you get in touch with other people in the world of electronics through online chat lines and discussion groups.

Speech Coding: A Computer Laboratory Textbook

by Thomas P. Barnwell III. Kambiz Nayebi, and Craig H. Richardson John Wiley & Sons, Inc. 605 Third Avenue New York, NY 10158-0012 Tel: 1-800-225-5945 Web site: http://www.wiley.com \$37.95, including disks



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As part of the Georgia Tech Digital Signal Processing Laboratory Series-a lab series for DSP that operates on personal computers-this book offers you a hands-

on experience with speech processing, with an emphasis on speech coding. The book/disk package covers all the basic approaches found in modern speech coders. A DOS-based PC with a floating point processor and the software that accompanies the book are all that you need to develop an understanding of the principles of speech coders and an intuitive sense of how modern speech coders work.

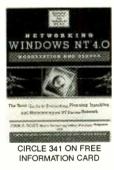
The book puts a wealth of speechanalysis tools at your fingertips. It is packed with exercises and projects for experimentation with algorithms---which are described in both simple parametric terms and complete equation form. The book includes a short, concise description of many different types of speech coders-pulse-code modulators, adaptive pulse-code modulators, adaptive differential pulse-code modulators, adaptive predictive coders, linear predictive coders, code-excited linear predictive coders, multi-pulse excited linear predictive coders, sub-band coders, and transform coders-for easy reference.

In addition, the DPS laboratory soft-

ware features a powerful graphical user interface that makes it easy to use. With pull-down menus, interactive graphics, extensive analysis programs, and help functions, little or no training is needed to use the software.

Networking Windows NT 4.0 Workstation and Server Third Edition

by John D. Ruley John Wiley & Sons, Inc. 605 Third Avenue New York, NY 10158-0012 Tel: 1-800-225-5945 Web site: http://www.wiley.com **\$34.95**



Written by the senior technical editor and NT columnist at *Windows Magazine* with help from a team of NT experts, this book reveals everything needed to plan, build, manage,

troubleshoot, expand, and develop NTbased corporate networks with Windows NT. It is aimed at network administrators looking to connect an NT component to a UNIX or NetWare system, people trying to decide between NT Server and NT Workstation, and network managers updating to 4.0. The book explains how to use NT networking, connect with TCP/IP, and use Internet enterprise and Novell connections. It describes the installation and management of NT Server and Workstation, and covers administering and interoperating with TCP/IP. Readers learn how to plan and manage NT-based local-area, wide-area, and enterprise-wide networks.

The third edition of this comprehensive resource for network managers on both the workstation and server versions of Windows NT 4.0 has been completely revised to include all of the updated features of version 4.0, including dynamic DNS support, NetWare redirector, remote-access support, universal modem driver, telephony API, and crypto API. An entire chapter is devoted to new Internet-related features like IIS (Internet Information Server), 4.0's built-in Web server, and the new peer

Web server PPTP, which allows you to use the Internet like a private network.

Hands-On Netscape: A Tutorial for Windows Users

by David Sachs & Henry Stair Prentice-Hall PTR One Lake Street Upper Saddle River, NJ 07458 Fax: 201-236-7123 Web site: http://www.prenhall.com \$39.95, including CD-ROM

Netscape, with its user-friendly,



CIRCLE 342 ON FREE INFORMATION CARD Windows-like appearance, is one of the most popular World Wide Web browsers in use today. This book provides all the information you need to learn to explore the Internet using N etscape

Navigator. The book uses a proven, hands-on approach to walk you step-bycontinued on page 67



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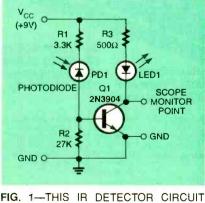
BY SAM GOLDWASSER

Repairing Remote Controls

W ELCOME TO THE FIRST INSTALLMENT OF THE ALL NEW SERVICE CLINIC. AS YOU CAN SEE FROM THE BYLINE, MY NAME IS SAM GOLDWASSER. THOSE OF YOU THAT FREQUENT THE INTERNET MIGHT BE FAMILIAR WITH MY ONLINE

repair and troubleshooting guides, located at http://www.paranoia.com/~filipg/REPAIR/, and mirrored at several sites around the world. If not, perhaps a little introduction would be in order.

An electrical engineer by profession, I have always had a passion for fixing mechanical and electronic devices. As a kid, household appliances represented the beginning of my fascination with technology. It wasn't long before the workings of the TV were of more interest to me than the shows on its screen. Naturally I had to see what was inside everything. Fairly soon, I figured out that getting things back together again was generally not that much more difficult than disassembling them in the first place. That insatiable



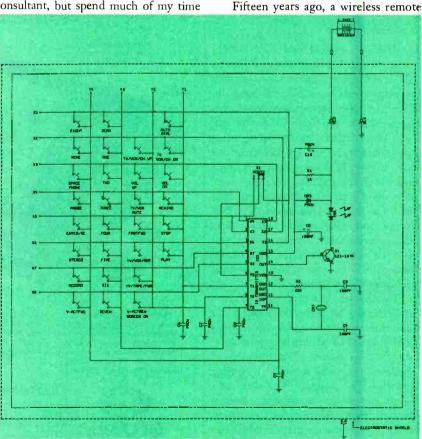
could be used for testing IR remote controls, CD-player laser diodes, and other low-level, near IR emitters. Component values are not critical. Test points are provided for use with an oscilloscope.

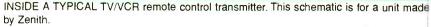
curiosity and unending search for challenges continue to this day.

After a long and varied career in engineering, teaching, and business, these days I am an independent engineering consultant, but spend much of my time helping others on the Internet newsgroups; writing the Internet repair and troubleshooting guides mentioned above, as well as other articles; providing free repairs for those who cannot afford professional service; and doing other things that I find interesting. For now, this is more fun and much more rewarding than a real job.

With that out of the way, lets turn to our first topic.

Remote Control Repair





control was a \$50 or \$100 option (in 1980 dollars) to a TV or VCR. Early units used ultrasonic or RF analog signals and could perform only limited functions. You were lucky to get anything beyond on/off, volume, and channel up/down.

Today, a remote control is standard even with low-cost, basic electronic equipment. Nearly all modern remotes use Infra-Red (IR) light for digital data transmission. Some have more buttons and functions than a personal computer! Unfortunately, those added features and functions sometimes come with a burden of its own—many remotes have row upon row of tiny, identical size buttons with no logical layout of functions. On the other hand, some are masterpieces of ergonomic engineering, almost operating by themselves.

There are two kinds of problems with remotes:

1. They seem to have legs of their own and disappear at the most inconvenient times.

2. They get abused by being dropped, dunked in Coke or beer, or chewed on by the pet tiger, or are left alone to develop dead, leaky batteries.

While there are some remotes that will respond to a whistle and beep back to identify their locations, most are the ordinary deaf, dumb, and blind variety. Unfortunately, I can not help you locate your missing remote. If you suffer from disappearing remote syndrome, a welldesigned universal remote—on a tether—might make a good investment.

Fortunately, most actual problems with remotes can be solved relatively easily. First of all, it is important to recognize that most failures are of a physical nature. Since remotes operate on low voltages under non-stressful conditions, spontaneous electronic failure is relatively uncommon. In short, if you don't abuse your remote control, it is likely to go a long time between failures.

Testing Remotes

All troubleshooting begins with the simplest steps. Start by eliminating the obvious. First, confirm that your problem is not simply due to a selector switch in the wrong position or an accidental press of a key selecting VCR instead of TV. If your broken unit is a universal type, make sure it has not simply forgotten its programming or codes—reinitialize it. A common cause of memory loss is the batteries failing



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23

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out or losing contact for an instant due to a fall or bump.

Also double check to be certain that you are using the correct remote. A lot of remotes look alike, and sometimes remotes for similar equipment from the same manufacturer can not be swapped.

Next, try to determine whether the problem is indeed in the remote itself and not the controlled equipment. The easiest way to do that is to temporarily program a universal remote to match your equipment. If that equipment then operates successfully, you can be pretty certain that the problem lies in the remote unit.

Diagnosing the Problem

To narrow down the problem, use an IR detector to determine if the remote is emitting an IR signal when each button is pressed. While such a device does not guarantee that the signal is correct, it eliminates most common problems from consideration. An IR detector card or an IR detector circuit (like the one shown in Fig. 1) is very handy for testing remote controls and other IR emitters. Another alternative is to use a camcorder: Some camcorders are sensitive to IR as well and will show a bright spot of light if aimed at a working source of IR.

Modern remotes use a pulse-codemodulated carrier to send the command. A typical carrier frequency is around 36to 56-kHz, with each pulse consisting of multiple cycles (e.g., 20 for each bit) of that carrier. For buttons that repeat, typical rates are 10 to 20 Hz, and the entire code might actually be sent only when the button is first pressed with only a repeat code sent while it is held down. The carrier frequency and coding schemes have apparently not been standardized and vary quite a bit, even from device to device from the same manufacturer. Therefore, it is beyond the scope of this document to enumerate them all.

If more information is needed or desired, it is possible to monitor the waveforms with an oscilloscope. That could be done by monitoring internal signals of the remote including certain pins on the main IC as well as the LED or its driver. A simpler approach would be to monitor the signal across the transistor in the detector circuit of Fig. 1; the schematic includes test points for that purpose.

Speaking of the detector circuit, the only important point to keep in mind when building the circuit is to make sure

24 that the LED is placed so that its light

can't fall upon the photodiode. Select a photodiode that is sensitive to near IR (about 750 to 900 μ m). You could also salvage one from an optocoupler or photosensor. Dead computer mice also use photodiodes that could be salvaged. Finally, a salvaged IR sensor module from a TV or VCR might also be used as an IR detector. Those usually operate from a single supply (5 V to 12 V is typical) and output a clean demodulated signal (you will not see the carrier, only the 1s and 0s).

Once we are certain that the remote is at fault, it is time to see if we can repair it, or if it is even worthwhile to do so. Unfortunately, as we have used up all of our room for now, that's a topic that will have to wait until next month. Until then, you can visit the sci.electronics.repair FAQ homepage which is located at http://www.paranoia.com/~filipg/REPAI R/. If you've got comments or questions, you can e-mail them to me at sam@stdavids.picker.com.



WHAT'S NEWS

continued from page 6

"Initially, NGI will be a national network, but we are looking for international partners to meet our global needs," said Falsetti. "A workshop is planned for May in Washington, DC, to get feedback from industry and academia and to involve them in the project."

National, Real-Time Travel Information

Etak, Inc., a developer of digital mapping technology, and Metro Networks, Inc., the oldest and largest trafficreporting service in the U.S., plan to develop the first nationwide, real-time traveler-information system. The system will transmit a variety of traffic and traveler information as it occurs, to mobile PCs, message watches, cable TV, video kiosks, and other devices.

The reports will inform drivers of regional traffic incidents, traffic speeds, road conditions and construction, special events, and weather conditions. Using FM-subcarrier broadcasts and other distribution media, traffic information will be sent to a variety of wireless products and services, including car navigation systems, notebook PCs, pagers, and cellular phones. It will also be available for fixed devices, such as computers via the Internet, as well as cable TV and interactive TV.

Data will be output in several transmission formats that can be used in consumer-oriented message devices anywhere in the country. Crisis response, traffic management, fleet-management, and other services that use a single central dispatch center will also benefit from having current road information readily available.

Real-time traffic information will be available in 10 metropolitan areas this year, with 20 more added in both 1998 and 1999. The first 10 areas will include New York, Los Angeles, Chicago, San Francisco, Detroit, Atlanta, Seattle, and Houston. The other two cities have yet to be announced.

Each Metro operation is equipped to collect comprehensive traffic and mobility information from both government sources and Metro sources such as helicopters and fixed-wing aircraft for aerial surveillance and broadcast-quality camera systems. Collected data is immediately processed, and translated into concise reports. Metro disseminates the information via three computerized, proprietary systems, through live on-air traffic reports provided to radio and television affiliates, and, in some cases, via cell phones and through newspaper audio-text services.

Etak's Traffic Workstation (TWS) consolidates all of that information and places it into standard formats suitable for uniform transmission to wired and wireless devices anywhere in the United States. An Etak TWS will be placed in each of the 60 Metro offices in more than 50 metropolitan areas.

"Smart Gun" Could Save Police Lives

One out of every six police officers who are killed in the line of duty are shot in "takeaway" incidents, when a criminal grabs an officer's gun and turns it on him or her. In such situations, the "smart gun" developed by Colt Manufacturing Company would recognize that it was in the wrong hands and refuse to fire.

Colt's prototype .40-caliber semiautomatic pistol fires only in the hands of its owner. The gun, which is the result of a two-year, \$620,000 study done by Sandia National Laboratories for the National Institute of Justice, uses radio-frequency technology to block an unauthorized person from using it. The smart gun will fire when activated by an enabling device called a transponder, which must be located within a few inches of the gun. If the gun was taken from the officer, a safety mechanism would be activated, and the gun wouldn't fire.

In the case of Colt's prototype weapon, the transponder is worn on the wrist of the authorized user. Colt plans to reduce the transponder to the size of a ring and make other improvements before it distributes 100 smart guns to police department for field testing in about a year. The company expects the new firearm to be ready for use by lawenforcement agencies in about three years, at a cost of about \$900 each (compared with \$600 for its corresponding conventional model). Colt is also considering the possibility of selling smart guns to the general public. EN

EQUIPMENT REPORTS

continued from page 12

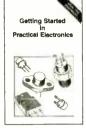
it's easy enough to figure out how to work things, even without the manual. One rotary switch and eight push buttons control all functions on the DMM. The rotary switch has twelve on positions and two off positions. Some of the switch positions serve more than one function, and a pushbutton toggles between them. All of the pushbuttons serve dual functions, and a shift button activates the secondary functions. A "Store" button stores the present reading in memory and recalls the reading as its secondary function. The meter does not save the reading once power is turned off, though. A "Bar" button scrolls through four types of bargraph displays or none at all. A "Hold" button causes the meter to beep, freeze the display, and turn on an "H" indicator. A "Range" button first selects the manual ranging mode and then selects the range.

A "Setup" button scrolls through user-adjustable functions. Those functions include setting the reference value for delta measurements, setting the high and low limits, and selecting average or true RMS AC voltage. You can also switch between dBm and dB, turn the beeper on and off, set the auto-poweroff and auto-backlight-off times, select 50- or 60-Hz noise suppression, and turn off the hazard-warning indicator.

The DMM916 is loaded with more features than most microwave ovens, but it's much easier to use. If you need the high-end features, they're easy to get at, but otherwise they don't get in your way. In short, using the DMM916 is a pleasure, and it will be for years to come thanks to its rugged construction. For more information, contact Tektronix directly, or circle 15 on the Free Information Card.



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Build Your Own Audio Test Gear

HIS MONTH BEGINS A NEW SERIES ON AUDIO TESTING. IT CENTERS AROUND FIVE PIECES OF TEST GEAR, AND HOW

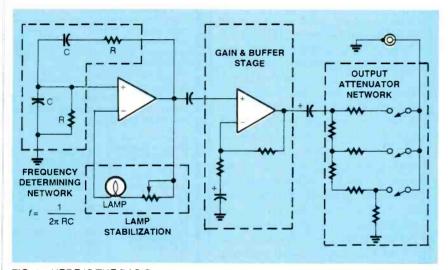


FIG. 1—HERE IS THE BASIC design of our audio signal generator. It is based on the Wienbridges sinewave oscillator.

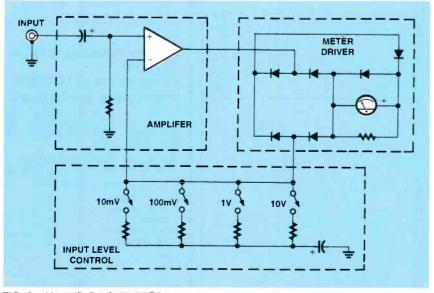


FIG. 2—AN AUDIO VOLTMETER is an important part of our audio test-gear suite, as a standard DMM will not work well for these applications.

and why they are used. Even better, while all the gear is commercially available, we'll show you how to build your own and save a bundle.

Before we go further, however, lets get into a little philosophy. For example, why do we even need to test audio systems. After all, many believe that if an audio system is working, we can hear it clearly, and it is loud enough, that it is satisfactory. In many cases, the only testing that's done after setting up a PA system is to turn it on and speak "testing, testing, 1, 2, 3, 4," into the microphone. If someone in the back of the room says, "I can hear that just fine," many would probably say that the system is working well and call it a day.

While that might be fine to a point, if that's all that's done we really do not know if the system is doing the very best job it can. To determine if a sound system—PA, stereo, surround sound, whatever—is really operating at its maximum potential we need to perform some real tests using some real test equipment. So, let's get started.

Five Basic Instruments

To completely test audio systems, five basic instruments are needed. Those are an audio source (sinewave generator); an audio voltmeter (an ordinary DMM won't do the job); an oscilloscope (it doesn't need to have a 100-MHz bandwidth, but if you own one that goes that high, you can certainly use it); a distortion analyzer; and, if you are going to work with tape decks, a wow and flutter meter.

That set of instruments comprises all of the necessary devices for performing 98% of the audio tests you are likely to need to make. Once you fully under-

Port I/O Under Windows 95

S OME TOPICS ARE PERENNIALLY INTERESTING; EVERY FEW YEARS, IT SEEMS, IT'S NECESSARY TO TAKE ANOTHER LOOK. THAT'S NOWHERE MORE TRUE THAN WITH PC-BASED I/O. SO THIS TIME WE'LL TALK ABOUT HOW TO DO PARALLEL PORT I/O

under Windows 95. First, I'll provide a quick DOS-based example using QBasic, then a Windows example using Delphi. All code is available in the file POR-TIO.ZIP on the Gernsback ftp site (ftp.gernsback.com/pub/EN/).

Hardware Considerations

First I would strongly recommend getting a cheap I/O card to use for any experimentation. That way, if anything goes wrong, you're not going to hurt your normal interfaces. That is an especially important consideration if your regular port is located on the system board. I used a cheap I/O card I had lying around. It appears at I/O port 0278h on my system, and is addressed (by DOS or Windows) as LPT2. That's the normal configuration, but others are possible.

To perform any of the following exercises, you'll have to know unequivocally the actual I/O address used. To find out, run DEBUG from DOS (or a DOS box). Then execute the command "d 40:0." You should see a display like the following:

0040:0000 F8 03 F8 02 E8 03 E8 02-BC 03 78 02 00 00 00 00x.x.x...

The port address of LPT1 is stored at offset 08, LPT2 is at 0A, LPT3 is at 0C, and LPT4 is at 0E. In the example, LPT2 appears at port 0278, and that's what the sample code is written for. However, if your port appears at a different address, you only have to change the value of a single constant to reflect that address throughout the rest of the program.

The second thing to do is wire up a test jig. I used a 16-pin DIP ribboncable with a compression connector on one end and bare on the other. To the bare end I soldered a 25-pin female D connector, wired as shown in Fig. 1. With that arrangement, I connected my cable to a standard 25-pin extension cable, and plugged the DIP end into a solderless breadboard mounted on my custom design jig, which includes +/-5 and +/-12-volt power supplies, a signal generator, a frequency counter, discrete LEDs, and discrete input switches. By connecting LEDs to outputs, and switches to inputs, I was able to exercise the system and verify operation.

Port Breakdown

The third thing to do is review PC port usage. The base port address is where data is written. (With a bi-directional port, data may also be read from that address. Old I/O cards like mine are not bi-directional.) The base address plus one is the status register of the port. The upper five bits of it have the meanings shown in Fig. 2A. The base address plus two is the control register, which breaks down as shown in Fig. 2B.

When used to drive a printer, various bits in the status port are used to indicate things like printer error, paper out, etc.

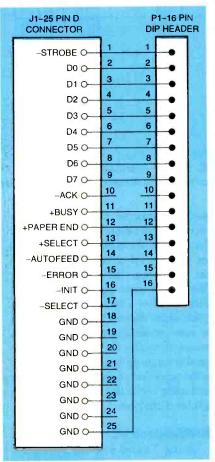
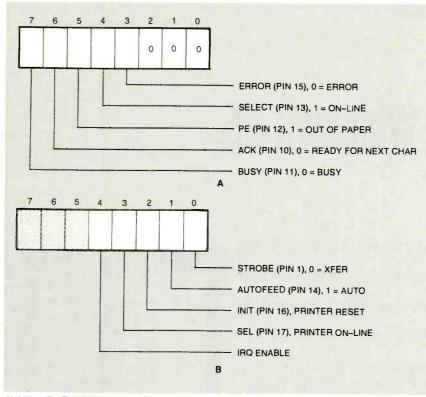


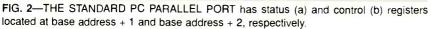
FIG. 1—WIRING DIAGRAM for the test jig. Connect a 16-pin DIP header to a 25-pin D connector to access the data bits, the strobe output, and the busy input. Unused pins may be used for other control and status lines.

And various bits in the control register can be used to tell the printer things like initialize or here's a data byte. Of course, when not driving a printer, both status and control bits can be used to mean anything you want them to mean.

DOS-Based I/O

Listing 1 shows a quick and dirty





QuickBasic program that simply writes a 1 to each bit in turn of the specified port. The software works like this: As it initializes, it writes a 1 to bit 0 of the control port. That puts the strobe line high. Then the program goes into a loop in which it writes a bit, checks for a keystroke, writes the next bit, and so on, until the user presses Escape. As part of the process of writing the data bit, the routine also toggle the strobe line. So if I lean on the space bar as the program runs, it continually cycles the LEDs attached to each bit of the port.

WIN95-Based I/O

Listing 2 shows key routines from a Delphi program that does approximately the same thing in Windows 95. A screen shot of the program appears in Fig. 3. The program accommodates three user-initiated actions: write a value to the data port, write a value to the control port, and start a cycle mode that rotates a 1 through all bits of the port automatically. In those routines, I didn't bother to cycle the strobe bit of the control register, but by now you know how to do that yourself.

The Delphi code is little more than a wrapper around the same type of assem28 bly language code as would be used in a

real application or driver. The key routines are PortDataOut, PortControlOut, PortStatusIn, and PortControlIn. Each of these makes use of Delphi's powerful built-in assembler. You'll notice that the functions don't appear to return any results. That's because when using the asm directive, functions automatically return the CPU's A register (or whatever portion of it you happen to be using). In all cases, the in and out instructions use the CPU's DX register as an index to the desired port. The port addresses are defined by constants, and hard-coded in the routines. A real application would pass the port addresses as parameters to the I/O routines, but for demonstration purposes, this was the simplest approach.

There is one big problem with the Delphi approach as written. It assumes that it has exclusive access to the port, and that is not a good assumption to make in a multitasking operating system. A real application would attempt to claim the resource before using it.

Incidentally, this approach won't work at all under NT because there is no way a user-mode application can access I/O ports directly; it must be done through a device driver. (If you're interested in the NT approach, a good starting point is the article, "Direct Port I/O

LISTING 1 Parallel port test utility Ingeneering Inc. jkh 1/31/97 'PortBase = &H378 ' normally lpt1 PortBase = &H278 ' normally lpt2 PortData = PortBase PortStatus = PortBase + 1 PortControl = PortBase + 2 DIM IC AS STRING floop control string DIM sb AS INTEGER ' status byte DIM co AS INTEGER ' control byte OUT PortControl, 1 'ensure strobe is high IC = "" i = -1 WHILE IC <> CHR\$(27) ' Esc i = i + 1IF i > 7 THEN i = 0 OUT PortData, 2 ^ i OUT PortControl, 0 'enable to use strobe OUT PortControl, 1 ' enable to use strobe sb = INP(PortStatus) co = INP(PortControl) PRINT "Data="; HEX\$(2 ^ i); " Status="; HEX\$(sb); " Control="; HEX\$(co) Ic = INPUT\$(1)WEND

E	N	D	

Status:	 Control
Data Pori	
	Write
Control Port	
	Write
	Cycle

FIG. 3—PORT I/O FROM DELPHI: The test program writes to the data and control ports, and reads and displays the status and control ports after every write. The Cycle button shifts a logic high through the eight data bits of the port.

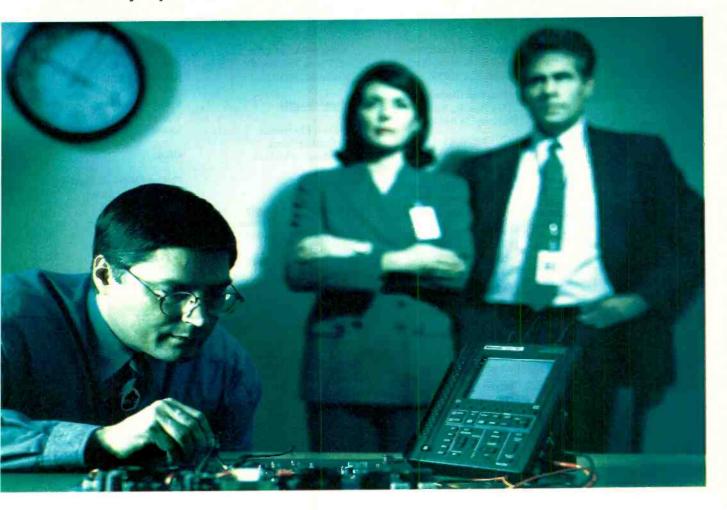
and Windows NT," on page 14 of the May 1996 issue of *Dr. Dobb's Journal*.

HPC vs. Subnotebook

The latest in computer-related gadgetry is the so-called Handheld PC. Most have a Windows 95 look and feel, proprietary hardware and software architectures, and cost \$500 and up. To get a complete setup with modem, memory, and PC attachment, you'll probably spend close to a thousand. And you won't be able to run much software. *continued on page 69*

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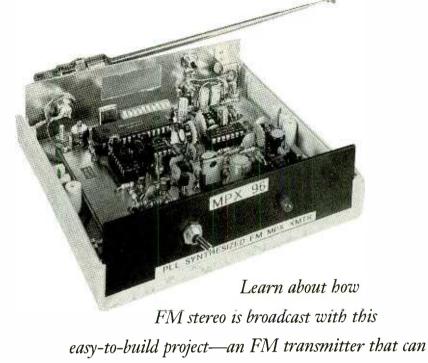
WILLIAM SHEETS K2MQJ AND RUDOLF F. GRAF KA2CWL

ow-power FM transmitters have become a popular hobby item in recent years. They are usually free-running RF oscillators that are frequency-modulated with an audio signal and are used in many applications from wireless microphones to listening devices to small home-entertainment extenders that let you listen to your home stereo anywhere in your house or yard through a portable radio. Stereo operation is also possible, with a number of chips developed for just such a device. However, recent advances in radio technology have brought out some problems in those devices that were not important before.

Digitally-tuned receivers are commonplace nowadays. Those receivers are always exactly on frequency, making tuning to a desired station very simple. The traditional analog "slide-rule" dial has largely disappeared from the higher-end FM receivers, replaced by LCD or LED readouts. Automatic frequency control and fine-tuning adjustments are no longer needed, as such units cannot be tuned off channel. Any received signals must be exactly on frequency, If it is not, either no signal will be received or the signal will be distorted. Of course, that is no problem for commercial FM stations. Their frequencies must be crystalcontrolled and held to extremely close tolerances. However, for the user of a simple low-power transmitter, that could be a problem because frequency drift is a fact of life for those circuits.

It is hard to hold simple LC oscillators to a stability much better than 0.1% over a reasonable temperature and supply-voltage range. At 100 MHz, the middle of the FMbroadcast band, that tolerance becomes a drift of 100 kHz. An analog-tuned FM receiver has no problem receiving the signal as it drifts because the AFC circuit automatically returnes the receiver as needed. A digitally-tuned receiver with frequency-synthesized tuning using a phase-locked loop (PLL) circuit cannot do that without special circuitry. Commercial FM receivers

BUILD THIS FM-STEREO TRANSMITTER



extend your home stereo system anywhere on your property.

have no need to do that because of the stability of commercial FM radio stations. Also, the FM band is crowded with many signals in most populated areas, and a free or unoccupied channel is rare at times. Therefore, as the low-power FM transmitter drifts, it runs into interference from adjacent channels.

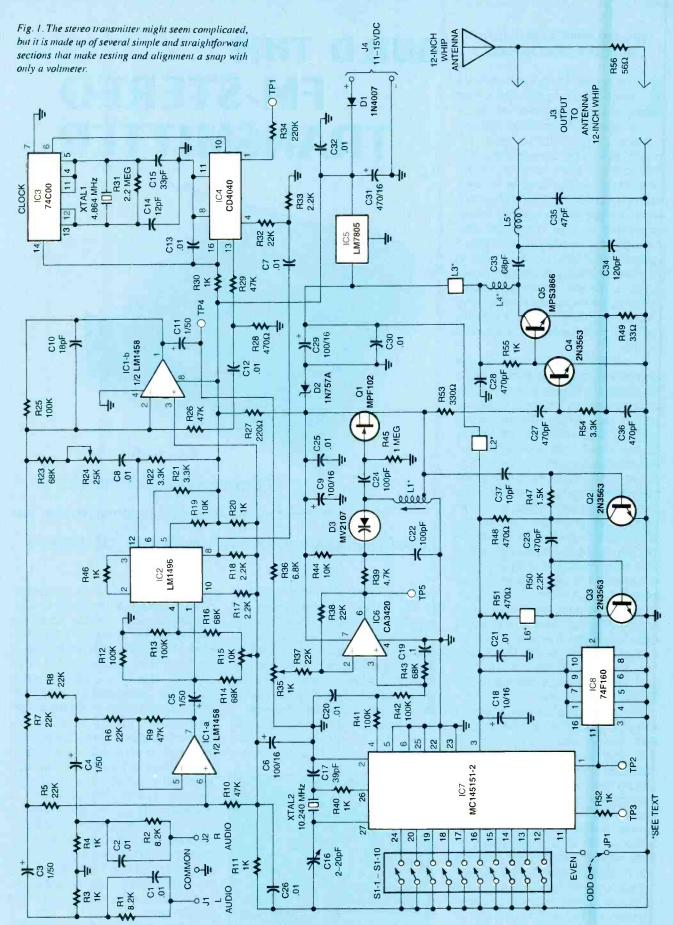
The solution to that problem is to make the low-power transmitter crystal controlled. However, that is

Warning!

The publisher makes no representations as to the legality of constructing and/or using the FM Stereo Transmitter referred to in this article. The construction and/or use of the transmitter described in this article may violate federal and/or state law. Readers are advised to obtain independent advice as to the propriety of its construction and the use thereof based upon their individual circumstances and jurisdiction. not simple because the 75-KHz frequency deviation needed for FMbroadcast work cannot easily be obtained from simple crystal oscillators. It is even difficult to get a tenth of that deviation (7.5 kHz) and still keep the audio distortion below 1%. Commercial FM transmitters use frequency-multiplier stages and mixers, starting at a low freauency, multiplying up, heterodyning down, and multiplying up again to achieve a large multiplication factor. In that way, it is possible to get the 75-kHz deviation from a lower-frequency oscillator with a very tight tolerance. That traditional method requires a lot of circuitry, and is impractical, complex, and expensive for the hobbyist wishing to experiment with low-power, physically small, and simple FM transmitters.

1997, Electronics Now

Fortunately, there is another 31



Electronics Now, June 1997

approach made possible by the use of modern digital ICs. This article will describe a simple lowpower FM-stereo transmitter usina phase-locked loop techniques along with a few digital ICs and analog op-amps to produce a clean, stable, broadcast-auality FM-stereo signal. It is a complete FM-stereo audio link operating in the standard FM broadcast band. It can be operated over a range of 76-108 MHz. That range will work in both the North American domestic FM and the 76-88 MHz frequency range used in the Far East. A channel spacing of 100 kHz assures coverage of all FM frequencies worldwide. Both the FM-carrier frequency and the multiplex-pilot frequencies are crystal controlled, eliminating the drift common with LC oscillators. That permits use of this unit with the digital receivers that you find today.

Frequency selection is done by setting a ten-position DIP switch with a binary code corresponding to the desired transmitter frequency. That frequency can be any unused FM channel in your area. Once the frequency is set, the transmitter will stay on that channel, as it is phase locked to an internal crystal oscillator. Audio input can be any line-level source of 0.5to 1-volt rms, and can be either a stereo signal or two individual monophonic signais. An on-board audio-tone generator, set to 1200 Hz, makes setting the transmitter and receiver easy. All seven IC devices in the transmitter are readily available. Circuit setup is very simple, with only a volt-ohmmeter needed, A single 12- to 15-volt DC negative-ground supply is needed to power the transmitter. With a current drain of 120 milliamps, a simple battery pack can be used as a power source. The RF output is about 10 milliwatts into a 50-ohm load (0.7V rms). At that level, the complies with US transmitter requirements for unlicensed transmitters when used with a 12-inch antenna and a 56-ohm shunt resistor. For use outside the USA, the output power can be increased to 150 milliwatts with a simple circuit change.

There are many ways to use the

transmitter. You can listen to your CD player or tape deck on a pocket radio in a different room than that where your audio equipment is located. You can even be outside the house, in the garage, in the workshop, or on the deck or patio while listening. A private or in-house broadcast systems for schools, realestate offices, health clubs, stores, offices, museums, etc. could be set up. For entertainment of groups where a second language is spoken, two languages can be carried—one on each stereo channel. Using small pocket-stereo receivers, audience members can choose which language they hear by choosing whether they listen to the left channel or right channel.

A Short History. An early stereo transmitter project was published in the March 1988 issue of Radio-Electronics. That project also used several ICs to generate the carrier frequency. Soon after that project appeared, the BA1404/BA1405 IC came on the scene, greatly simplifying the task of building an FMstereo transmitter. The BA1405 was similar to the BA1404, but had no integrated RF section. Originally meant to play portable CD players through FM-stereo auto radios, those ICs were useful for making a simple stereo transmitter. The BA1404 had poor RF stability and taught little about FM-stereo circuit operation to the experimenter. It also had the disadvantage of requiring a low supply voltage (below 3 volts) and required a fragile 38-kHz crystal.

The transmitter presented here is a simplified version of the earlier circuit, adding some improvements and eliminating several setup adjustments. Two IC devices now handle multiplex-signal generation, and a crystal-controlled design replaces the three large coils originally used. The fragile 38-kHz crystal used by the BA1404 for the pilot and subcarrier frequencies has been replaced by a rugged 5-MHz type, and two common CMOS ICs generate the 38-kHz and 19-kHz signals. As an extra bonus, a 1.2-kHz audio signal is developed in one of the ICs for test purposes. The total cost is low and, unlike the BA1404/BA1405

approach, all of the multiplex-signal components are available for study and experimentation.

Circuit Operation. The transmitter uses eight IC devices and five transistors to create a complete phaselocked-loop synthesized FM stereo transmitter. The transmitter can be divided into several sections. Those sections are the audio generator, multiplex (MPX) generator, clock generator, phase-locked loop, and output amplifier. The schematic diagram in Fig. 1 will make the following discussion easier to understand.

The audio section is made up of IC1, an LM1458 dual op-amp, and balanced modulator IC2. Line-level audio inputs connected to both J1 and J2 are fed to two R-C preemphasis networks made up of R1/C1/R3 and R2/C2/R4. Those networks boost frequencies above 2000 Hz for a better signal-to-noise ratio. The same technique is used in FM broadcasting. Coupling capacitors C3 and C4 pass those signals to a matrixing circuit consisting of R7, R8, and IC1-a and associated components R5, R6, R9, R10, and C5. The left and right inputs are combined to form a sum of the left and right inputs (L+R) by R7 and R8. That signal is passed to the input of IC1-b, where it is combined with two other signals. One of those signals is the audio subcarrier containing the difference of the two audio inputs (L-R). Note that if the two audio inputs are identical, the difference signal is zero.

Op-amp IC1-a is configured as a differential amplifier with a gain of about two. The left audio input is fed to the non-inverting input through R5 and R10. A network consisting of R11, R20, C6, and C26 provides a fixed bias of half the supply voltage to bias both the IC1-a and IC1-b inputs. That avoids the need for a split power supply. The right audio input is fed to the inverting input of IC1-a through R6. The ratio of R9 to R6 sets the gain. Resistors R5, R6, R9, and R10 are chosen so that equal gain is obtained for both audio inputs. Since the right input is inverted in IC1-b, the output of IC1b is proportional to the difference of the audio inputs.

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The two combined audio signals 33

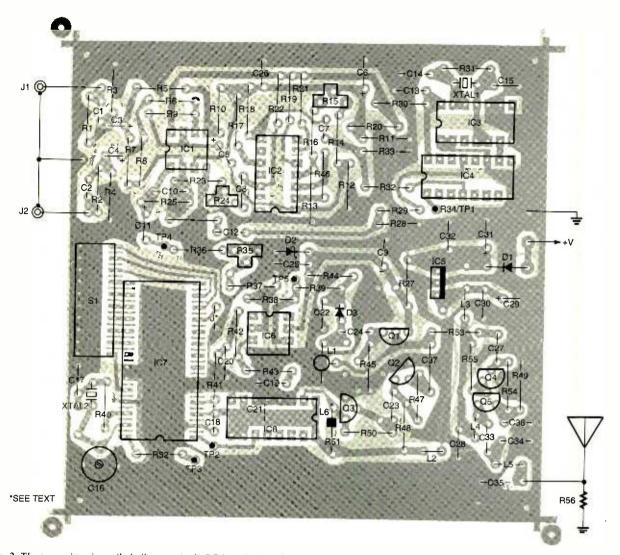


Fig. 2. The transmitter is easily built on a single PC board. A single surface-mount capacitor is soldered to the bottom side of the board. Be sure to solder the component leads on both sides of the board where pads are provided on the component side.

(sum and difference) cannot be combined at this point as there would be no way of keeping the two signals separated. The way to solve that problem is to first modulate the difference signal onto a subcarrier signal that is well above the upper end of the audio band, which extends from about 20 Hz to about 15 kHz. That is done by producing a double-sideband signal at 38 kHz, and then modulating it with the L-R audio signal, which also has audio components from 20 Hz to 15 kHz. A double-sideband signal having sum and difference components of the 38-kHz subcarrier and the L-R audio is produced. Since the L-R signal has frequencies up to 15 kHz, the subcarrier will have components from 38 kHz ±15 kHz, or from 23 to 53 kHz. Because

the 38-kHz signal has no information, it is suppressed, leaving only the sum and difference sidebands, which have the L-R information. The subcarrier is produced by IC2, an LM1496N balanced modulator. That device will produce a doublesideband signal at pin 6 or 12 that is the product of the modulation signal at pin 1 or 4 and the unmodulated (continuous wave or CW) subcarrier signal at pin 8 or 10. A bias network for IC2 is formed by R12 through R19, R21, and R22. Potentiometer R15 is provided for exact balancing of the currents through the internal circuitry of IC2. When properly adjusted, the 38-kHz subcarrier signal fed to inputs (pins 8 or 10) can be completely removed from the modulator outputs (pins 6 and 12), leaving only

the sum and difference products of the L-R input at pins 1 and 4 and the subcarrier at pins 8 or 10. That is exactly what is wanted.

Only one input pin is used for the audio and 38-kHz subcarrier as the differential input and output capability is not needed here. The output at pin 12 is fed to multiplex amplifier IC2-b through C8, level control R24, and R23. The balanced modulator has a gain of about two and the differential amplifier has a gain of two, giving an overall gain of four times in the L-R channel. In order to keep the gain of the L+R and L-R signals equal, the combined resistance of R23 and R24 should be four times the value R7 or R8. Because of tolerances in the resist tors and individual differences in IC2, R24 is adjustable in order to

allow the gain of those signals to be set equal to each other. The gain of IC2 is set by R46 to about two.

In order for the receiver to recover the L-R information, a reference is required so that the recovered L-R information will have the correct phase and frequency content. It would be difficult to try to filter that from the subcarrier signal, which might have L-R audio components as low as 20 Hz. There is, however, an easier way to do that.

A 20-Hz audio signal would produce both 37,980 Hz and 38,020 Hz subcarrier components, which are very close to 38 kHz and are easily separated from the 38-kHz carrier without the need of an expensive filter. A pilot signal at half that frequency, or 19 kHz, is used as a reference instead. That frequency fits into the composite signal auite well, being halfway between the L+R audio maximum frequency of 15 kHz and the lower limit of the L-R at 23 kHz. The pilot signal is supplied by the clock-generator circuit, which will be discussed shortly. The rupilot signal is fed to IC1-b through coupling capacitor C12 and R26. It has a level about one quarter of the peak of either the L+R or L-R signals. In addition, it is used by most stereo receivers to activate both their stereo-decoding circuit and their stereo-indicator LED. If a monophonic receiver is tuned to the stereo signal, only the L+R portion would be used. Any frequencies above the audio spectrum are rejected, which include the L-R and the pilot signals. The L+R signal is, of course, the combination of the left and right stereo channels. That ensures compatibility between stereo broadcasts and mono receivers, just as black-and-white TV sets can receive color broadcasts and still display a black-andwhite version of the color picture.

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Three signals are present at the input of IC1-b: the L+R signal, the L-R subcarrier signal, and the pilot signal. Those signals are added together in IC1-b and the composite signal appears at the output. The overall gain is set by R25 to about four, and C10 restricts the bandwidth of the stage to less than 100 kHz at 3 dB down. The composite signal is coupled by C11 to TP4,

R36, and deviation control R35. The deviation control is used to set the level of the composite signal to the FM modulator, and R36 limits the maximum level in order to avoid overdeviation.

The clock-generator circuit consists of IC3, IC4, and their associated components. Its purpose is to generate a stable 38-kHz subcarrier, a 19-kHz pilot signal, and a 1.2-kHz

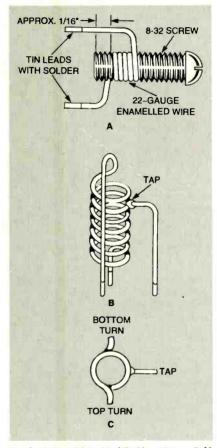


Fig. 3. Making L1 is simplified by using an 8-32 screw as a winding form (A). Be sure the screw is steel instead of brass, or you might solder the coil to the screw when attaching the tap (B). After the coil is installed in the PC board and the screw removed, it should look like (C) when viewed from overhead.

audio signal for testing and alignment purposes. For stability, it is crystal controlled. A NAND gate, IC3-a, is connected as an inverter, and is biased by R31 so it will initially act as an amplifier. A feedback network consisting of XTAL1 and capacitors C14 and C15 let the circuit oscillate at 4.864 MHz. Output from IC3-a is fed to IC3-b to buffer the clock signal. The buffered output drives IC4, a 12-stage counter and divider, which divides the clock signal by up to 4096. An output is available at each division stage. Thus, a 38-kHz sianal (4864÷128), a 19 kHz signal (4864÷256), and a 1187.5 Hz signal (4864+4096) are produced and are all in phase with respect to each other. The outputs are reduced to lower levels by R29, R28, R32, R33, and R34 as the nominal 7to 8-volt signals are far more than needed. The power supply for IC3 and IC4 is reduced to about 8 volts by R30 and C13. Those components also decouple the supply line from any noise generated by those ICs. Using a rugged and inexpensive 5-MHz-range fundamental crystal and a divider circuit gets rid of the fragile and expensive 38-kHz crystal used in other approaches, such as the BA1404, and supplies a 1.2-kHz audio tone for setup purposes at no extra cost.

The phase-locked-loop (PLL) synthesizer section uses an MC145151-2 chip. That chip contains a reference oscillator, a reference divider, a charge-pump phase detector, and a variable divider that can be set for division ratios from 3 to 16,384. The reference divider is proarammed by grounding control pins to generate various division ratios. For our needs, the reference divider is set to divide by 1024 so that a standard 10.240-MHz crystal will provide a reference frequency of 10 kHz. That sets the resolution of the synthesizer. The maximum input frequency that the chip can directly handle is around 12 MHz.

The FM broadcast band has channels at 200-kHz spacing. In the USA and Canada, they start at 88.1 MHz and increment in 200 kHz steps (i.e. 88.3, 88.5, 88.7) to 107.9 MHz. In many parts of the world, channels with even spacing (i.e. 90.0, 90.2, 90.4) are common. In some parts of the Far East, frequencies as low as 76 MHz are used. The transmitter circuit will cover all frequencies, but in the interest of best synthesizer performance, cost limitations, and circuit simplicity, the tuning range has been restricted to about 8 MHz without need for the VCO to be reset—that tradeoff is well worth the convenience of having just one simple adjustment. The synthesizer supports all channels between 76 and 108 MHz in 100 kHz increments. 37

Table 1											
Frequen					e1 e.	ettings					
Even Channels	Odd Channels	1	2	3	4	5	6 6	7	8	9	10
88.0	88.1	on	on	on	off	off	off	on	off	off	on
88.2	88.3	off	on	on	off	off	off	on	off	off	on
88.4	88.5	on	off	on	off	off	off	on	off	off	on
88.6	88.7	off	off	on	off	off	off	on	off	off	on
88.8	88.9	on	on	off	off	off	off	on	off	off	on
89.0	89.1	off	on	off	off	off	off	on	off	off	on
89.2	89.3	on	off	off	off	off	off	on	off	off	on
89.4	89.5	off	off	off	off	off	off	on	off	off	on
89.6	89.7	on	on	on	on	on	on	off	off	off	on
89.8	89.9	off	ori	on	on	on	on	off	off	off	on
90.0	90.1	on	off	on	on	on	on	off	off	off	on
90.2	90.3	off	off	on	on	on	on	off	off	off	on
90.4	90.5	on	on	off	on	on	on	off	off	off	on
90.6	90.7	off	on	off	on	on	on	off	off	off	on
90.8	90.9	on	off	off	on	on	on	off	off	off	on
91.0	91.1	off	off	off	on	on	on	off	off	off	on
91.2	91.3	on	on	on	off	on	on	off	off	off	on
91.4	91.5	off	on	on	off	on	on	off	off	off	on
91.6	91.7	on	off	on	off	on	on	off	off	off	on
91.8	91.9	off	off	on	off	on	on	off	off	off	on
92.0	92.1	on	on	off	off	on	on	off	off	off	on
92.2	92.3	off	on	off	off	on	on	off	off	off	on
92.4	92.5	on	off	off	off	on	on	off	off	off	on
92.6	92.7	off	off	off	off	on	on	off	off	off	on
92.8	92.9	on	on	on	on	off	on	off	off	off	on
93.0	93.1	off	on	on	on	off	on	off	off	off	on
93.2	93.3	on	off	on	on	off	on	off	off	off	on
93.4	93.5	off	off	on	on	off	on	off	off	off	on
93.6	93.7	on	on	off	on	off	on	off	off	off	on
93.8	93.9	off	on	off	on	off	on	off	off	off	on
96.0	96.1	on	on	on	on	on	off	off	off	off	on
98.0	98.1	on	off	on	off	on	off	off	off	off	on
100.0	100.1	on	on	off	on	off	off	off	off	off	on
102.0	102.1	on	off	off	off	off	off	off	off	off	on
104.0	104.1	on	on	on	off	on	on	on	on	on	off
106.0	106.1	on	off	on	on	off	on	on	on	on	off
107.8	107.9	off	off	on	off	off	on	on	on	on	off
	Frequenc	cies ou	utside	US/C	anac	a					
76.0	76.1	on	on	off	off	off	off	off	00	04	00
80.0	80.1	on	on	on	on	off	on	on	on	off	on
84.0	84.1	on	on	off	on	on	off		off	off	on
04.0	04.1	Un	On	OII	On	On	OII	on	off	off	on

In order to eliminate a microprocessor and display, the desired frequency is set by S1, an on-board ten-section DIP switch. The desired transmitter frequency is selected from Table 1, and the switches are set accordingly. Once the transmitter is set to a clear channel, it will usually be left alone. In most populated areas, there are relatively few clear channels and in some major cities in the US, they are very rare, so there is little need to often reset the transmitting frequency. Additionally, most low-power FM transmitters operate between 88 and 92 MHz,

so a microprocessor and display is overkill and relatively useless. Although the synthesizer can cover a wider range than 76 to 108 MHz, it has not been tested to those extremes. There is no reason that it shouldn't work down into the HF range (below 30 MHz) with suitable design changes in the loop-filter network, VCO, and output-buffer amplifier. Higher frequencies are best handled by using suitable frequency multipliers. Those modifications will not be discussed and are left to the experimenter.

Since IC7 will only handle about

12 MHz, IC8, a 74F160ACP prescaler, is used to divide the VCO frequency (76-108 MHz) by ten. The synthesizer will thus see 7.6 to 10.8 MHz in 10 kHz steps—one tenth of the transmitter frequency. The PLL phase detector is buffered by IC6, and provides a very high impedance for the sample-and-hold circuit, minimizing 10-kHz referencefrequency sidebands, and allowing smaller capacitors to be used in the compensation network. It also provides an easy method for injecting an audio signal into the VCO for directly modulating the carrier frequency. A voltage-controlled oscillator built around Q1 feeds buffer amplifier Q2/Q3 to interface with the prescaler IC8 and drive output buffer amplifier Q4/Q5.

The PLL oscillator consists of Q1, L1, and D3. Oscillator frequency is set by L1, D3, and stray capacitance from Q1 and the circuit in general. Bias for Q1 is provided by R45 and D3. Any stray RF on the anode of D3 is shunted to ground by C22. The capacitance of D3 is set by a DC voltage from R44 and R39. Depending on the voltage and the tuning of L1, the frequency will be anywhere from 76 to 108 MHz.

The output of the oscillator (the source of Q1) is passed to amplifier stages Q2 and Q3 through C37. The Q2/Q3 amplifier is connected as a wideband-feedback stage with R47 and R48 for feedback and bias. The first stage output from Q2 is coupled by C23 to the base of Q3. The second stage is biased by R51 and R50. The signal appearing at the collector of Q3 is now strong enough to drive IC8, a 74F160 TTL decade counter.

A signal of one-tenth the input frequency appears at pin 11 of IC8, which is fed to the variable-programmable divider section of IC7. The actual division is set by S1 to divide between 760 and 1080, which is equal to the desired output frequency times ten. For example, if the desired frequency is 89.7 MHz, then the divide ratio will be set to 897 with S1. The internal variable divider will produce a signal to be fed to the phase detector at the transmitter frequency divided by 8970, since we have divided 10

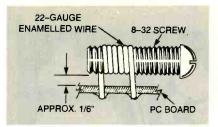


Fig. 4. Make L4 and L5 the same way as L1. Use 5 turns for L4 and 4 turns for L5.

times with IC8 and 897 times with the programmable divider. Meanwhile, the phase detector is fed a 10-kHz reference signal from an internal reference oscillator and divider that uses external components R40, C17, XTAL2, and C16. Those parts determine the oscillator frequency. The frequency is set exactly to 10.240 MHz by adjusting C16. An internal divider divides that frequency by 1024 to produce the 10-kHz reference. The accuracy of the output frequency depends on having an exact 10 kHz, which in turn needs an exact 10.240 MHz crystal-oscillator frequency.

The phase detector generates a voltage that depends on the relative phase difference between the reference and variable divider output waveforms, For example, suppose the divider output starts to lag the reference. That means that the VCO frequency is dropping. In that case, the phase detector produces positive going pulses and feeds them to the sample-and-hold network made up of R41, C20, R42, R43, and C19. The pulses charge C19 to a higher DC voltage. A high-impedance CMOS voltage amplifier consisting of IC6, R37, R38, R39, and R40 produces a positive-going output, which is fed to D3 through R39 and R44, causing the oscillator frequency to increase. The opposite happens if the VCO drifts higher, causing the divider output to lead the reference. The voltage on D3 is then lowered, and causes the VCO to lower its frequency. In that way, the VCO frequency is locked to the reference frequency. It will be exactly equal, in kilohertz, to one hundred times the programmed divide ratio. In the example, the divider is set to 897, so that the output frequency will be 100×897 or 89,700 kHz (89.7 MHz)

Frequency modulation is

accomplished by injecting the audio signal from the audio amplifier into IC6. Instead of being returned to around, R37 is fed from potentiometer R35. The audio voltage is superimposed on the voltage to varactor D3. Since the bandwidth of the synthesizer loop is less than 20 Hz, the relatively high audio frequencies are not "corrected out," and as long as no DC component is injected (we're assuming symmetrical FM, which is the usual case), the variations in frequency under modulation are averaged out. The resulting modulation is clean and low in distortion since the VCO has a dynamic range of several volts and a 1-volt change produces about a 1-MHz frequency change. Therefore, only about 100 to 150 millivolts peak-to-peak of audio is needed for full modulation. The VCO is highly linear over such a small range.

A transmitter output signal of about 10 milliwatts is produced by amplifying a portion of the VCO signal. The signal from the VCO is fed through R53 and C27 to feedback pair Q4/Q5 and associated components R49, R54, R55, and C36. In that stage, the signal is amplified to the final output level and then fed to a matching network and harmonic filter (L4, C33, C34, L5, and C35). Output is at 50 ohms, and it is recommended to terminate the transmitter into a load (R56) and use a simple 12-inch whip as an antenna to confine the signal to only that area needed. The supply line is decoupled by C28 and L3.

The supply voltage to IC6, IC7, and the output amplifier is regulated by IC5. The regulated supply line for IC7 and IC8 is further decoupled by L2, C18, and C21. Additional transient protection is provided by C29 and C30. The audio and clock sections IC1 through IC4 operate directly from 12 volts, while the VCO and IC6 are supplied with +9V from Zener regulator D2, R27, and decoupling capacitors C9 and C25. Input filtering of the 12-volt supply input is done by D1, C31, and C32. The supply voltage might vary from 11 to 15 volts in actual use. Exceeding the 15-volt level might cause damage, and less than 11 volts might result in the PLL not functioning. Also, excess noise on the DC supply line may cause the noise to be heard on the transmitted signal as interference and hum.

Building the Transmitter. Because of the RF signals involved, the transmitter should only be built on a PC board. If you wish to do so, artwork is provided in order to fabricate a PC board. A complete kit of all components can also be obtained from the source given in the Parts List.

With the exception of C21, all components are mounted on the

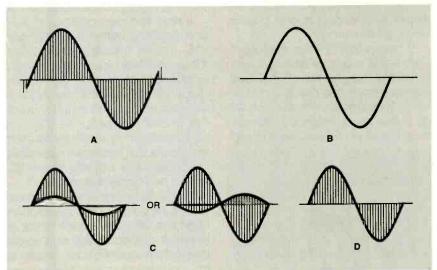


Fig. 6. If you have access to more sophisticated test equipment, you can perform more exact adjustments to the transmitter for optimum stereo separation and distortion. The waveform in (A) will be seen at TP4 with an audio tone applied to only one input channel. If the same tone is applied to both inputs, the output will look like (B). If R24 is misadjusted, the waveform will not be flat (C). Adjust R24 for the waveform in (D).

component side of the board. That capacitor, as well as the coils, will be mounted last. If you use the artwork to make your own board, the parts-placement diagram in Fig. 2 should be followed. Whenever possible, do not solder any leads until as many components as possible have been inserted in the board. The components should be mounted as tight as possible to the board in order to minimize any stray capacitance or noise pickup.

Start by inserting the resistors. As with any good construction technique, double check the values of all components before soldering them. A ferrite bead is placed over one lead of R51. The parts-placement diagram shows which lead of R51 gets the ferrite bead. Stand R34 vertical when installing it into its single hole. After soldering R34 in place, bend the unconnected lead into a "J"-shaped hook. That hook becomes TP1. Solder the bottom connections first, then solder any ground connections on the top side. You should only use rosincore solder when making connections—a low-residue type is preferred. Acid-core solder should not be used on electronics under any circumstances.

The diodes should be installed next, followed by the capacitors. The polarity of the diodes and electrolytic capacitors should be carefully observed. Any polarized component installed backwards will cause a malfunction and possibly damage the circuitry.

When installing the transistors, reshape the leads as needed for a good fit. The shape of the case should match the direction shown in Fig. 2. Be careful with Q2 and Q3, as those parts might be different than the lead shapes seem to indi-

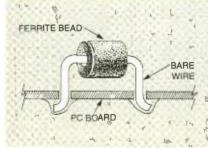
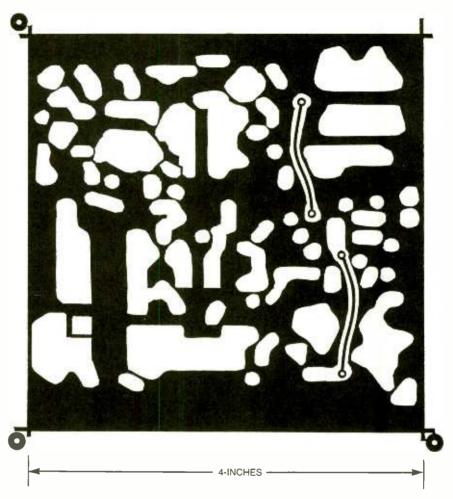


Fig. 5. The chokes for L2 and L3 are simply a length of scrap resistor lead with a ferrite bead.



Here's the foil pattern for the component side of the transmitter. Using a double-sided board allows the inclusion of a ground plane that helps shield the RF circuitry.

cate. If Q2 and Q3 have preformed leads, straighten them with pliers in order to permit correct orientation.

Install trimmer capacitor C16 and potentiometers R15, R24, and R35. Before installing XTAL1 and XTAL2, trim their leads, using scissors, to a length of 3 /₁₆-inch. Do not use diagonal cutters—the mechanical snap produced can actually break the crystal elements. The ICs may be installed into sockets soldered to the board, but that is not necessary. Of course, the polarity of the ICs should be followed carefully.

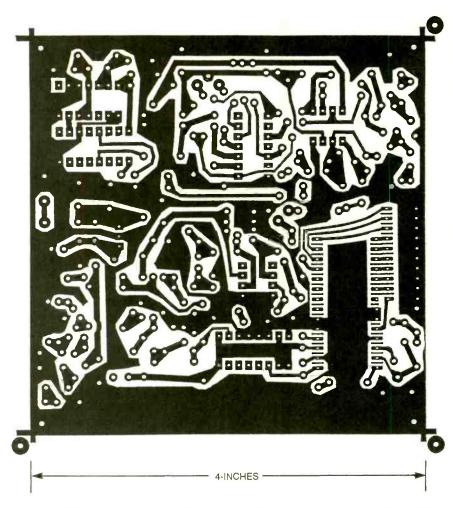
Carefully check all work done so far for accuracy and orientation. Now trim all component leads to length if not done yet, and solder all bottom connections made so far. Do not plug up any unused holes yet.

Figure 3 illustrates how to make L1. Wind $6^{-1}/_2$ turns of 22-gauge magnet wire onto the threads of an

8-32 screw. Shape the ends of the wire so that it looks like Fig. 3A. Scrape the enamel from the wire at a spot 1-3/4 turns from the top end (Fig. 3B). A 1-inch length of resistor lead is soldered to the coil at that spot. Using the screw as a handle, install L1 into the PC board and solder the connections. Be careful not to unsolder the tap connection when soldering the coil to the board. After the solder has cooled, remove the screw and replace it with a ferrite slug. The coil should look like Fig. 3C when viewed from above.

The same procedure is used to make L4 and L5. Coil L4 should be 5 turns and L5 will be 4 turns. Follow Fig. 4 when installing them in the PC board. After installing the coils, remove the screws. Those coils do not get any ferrite slugs.

Fabricate the ferrite-bead chokes L2 and L3 as shown in Fig. 5.



Here's the foil pattern for the solder side of the transmitter. Be sure to align both patterns carefully when etching the board.

The chokes are simply wires passed through ferrite beads. The ferrite beads should be broadband types designed for VHF to UHF frequencies. Install the chokes into the PC board. Scrap resistor leads with one end bent into a small "J" hook similar to R34 can be used as TP2-TP5. Finally, install C21 on the underside of the PC board.

Carefully inspect all work so far. Look for solder shorts, poor joints, missing parts, incorrect part orientation or placement, etc. Once the board is built, you are ready to test your handiwork.

Testing the Transmitter. Setting up and testing the transmitter is simple and straightforward. An analog volt-ohmmeter with an input impedance of 20,000 ohms-per-volt or better is the only piece of test equipment needed. A digital voltmeter will also work, but an analog VOM is preferred. The power supply should be well-regulated with a low-ripple, 13.2-volt DC output. Nine AA-, C-, or D-cell batteries connected in series make a good supply, and is recommended if you have no other supply. Do not use a walltype transformer, as those items are usually poorly regulated and could cause bad hum or damage to the circuitry. A stereo FM-broadcast receiver, a line-level audio source such as a CD player or tape deck, stereo patch cables for connecting the audio source to the transmitter round out the equipment list.

Before connecting power to the transmitter, inspect the PC board once again for shorts, missing or wrong parts, IC and transistor orientation, polarity of diodes and electrolytic capacitors, and any assembly mistakes such as missing or poor solder connections. If everything looks good, connect the VOM between the 13.2-volt power supply and D1, with the negative power supply lead connected to ground. The meter should be set to measure DC current at 1 amp. If your supply has a meter that measures current, the VOM need not be connected. In that case, connect the positive supply lead directly to D1. When the power is turned on, the current drawn should be about 120 ma. If appreciably less than that (under 100 mA), or more (over 140 mA) is being drawn, shut down the supply and re-check the components and soldering, as something might be wrong. Nothing should be getting hot, although IC5 will normally run warm after a few minutes. If everything is OK, remove the VOM (if used) and directly connect D1 to the positive supply terminal.

With the meter set to read 15 volts DC, check the following points for proper voltages. The voltages listed are based on a 13.2-volt supply. If your supply provides a slightly different voltage, your readings may vary accordingly:

> IC5 input—12.6 volts IC8 pin 16—5.0 volts IC7 pin 3—5.0 volts Q5 collector—5.0 volts Q4 collector—1.6 volts Q1 drain—8.5 volts IC6 pin 7—8.5 volts IC1 pin 3—6.4 volts IC1 pin 7—6.4 volts IC1 pin 1—6.4 volts IC1 pin 16—8 to 10 volts

Variation of 10 percent or less in the above readings is acceptable. Remember to allow for meter accuracy and component and supply voltage variations. If any major variations are noted, go back and check your work again.

Set S1 for a frequency of 88.1 MHz, or the closest clear channel if 88.1 MHz is used in your area. Listing 1 shows what switch settings will produce the desired frequency. If you want to produce even channels, install the jumper next to IC7 and set the transmitter for 88.0 MHz. Connect the meter across pins 1 and 4 (polarity does not matter) of IC2, and adjust R15 for a zero voltage reading. Use lowest scale you can.

Tune a nearby FM receiver to the selected channel. Monitor that **41**

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channel as you proceed. Set the plates of C16 to 25% mesh and R15. R24, and R35 to their center. Set the slug in L1 so it is fully inserted. Connect the meter to TP5 (pin 6 IC6). While listening on the FM receiver, start backing out the slug with a nonmetallic screwdriver. The meter will read initially about 8-9 volts. As you back out the slug further, a point should be reached where the meter reading starts to decrease. At that moment, the FM receiver should suddenly aulet down, and you will hear the carrier. As you adjust the slug, the carrier should still be heard in the receiver. Set the slug so that the voltage at TP5 is between 3 and 4 volts. The stereo-indicator light on the FM receiver should be lit. If it is not, adjust R35 towards maximum until it does light, and then a little further. The receiver should be quiet. Remove the 13.2 V supply. The stereo indicator on the receiver should drop out and the receiver background noise should reappear. If everything is OK so far, the next step will be to test the unit with an audio-signal input.

Connect a 12-inch antenna to the RF-output connection and apply a stereo-audio signal to inputs J1 (left) and J2 (right). Reconnect the DC supply and listen to the FM receiver. You should hear the audio in the receiver. Adjust R35 so that the received audio is at the same volume as other local stations in your area. Connect the audio-tone test point TP1 to each input individually using a test lead. The audio tone should sound in the receiver's left or right channels accordingly. Adjust R24 for best separation if necessary. If R24 seems to have little effect, leave it in the middle position.

The basic setup is complete. If you are fussy and have access to test equipment, you may perform the following additional steps:

Connect a frequency counter to the RF output and adjust C16 for exactly 88.1000 MHz, or whatever frequency that you have programmed.

Connect a counter or scope to TP1 and check for a 1187.5-Hz squarewave. That verifies that the pilot and subcarrier frequency are at 19 and 38 kHz.

With a scope connected to TP4,

adjust R15 for a minimum of 38-kHz subcarrier feedthrough. Temporarily kill the 19 kHz pilot by grounding the junction of R28, R29, and C12 in order to make that easy to see.

Using sinewave audio generator of 1.5 volts p-p and a frequency of 1000 Hz, check for waveform shown in Fig. 6 at TP4, with the left, right, and finally both inputs connected to the audio generator. Adjust R24 for best agreement to the figures. Some compromise may be necessary as the optimum setting for the

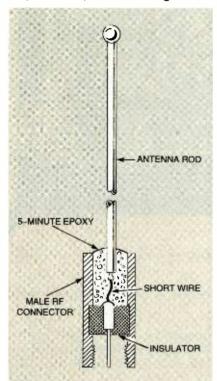


Fig. 7. A collapsible antenna soldered and epoxied to an RF connector makes an easily removed and replaced unit for the transmitter.

left and right channels might be slightly different due to normal circuit and component tolerances. Split any residual minor difference between the left and right channels so each has equal error.

Set the slug in L1 so that 3 volts is obtained at TP5 at the lowest desired operating frequency (usually 88.1 MHz). Set S1 for a frequency of 94.5 MHz, and verify that the voltage at TP5 is above 7 volts and still varies with slug setting. That tests the synthesizer frequency range. It is OK if the slug is almost out of the winding. Secure the slug with clear lacquer, cement, hot glue, or a drop of wax. Set the transmitter for the desired output frequency you wish to use, and the transmitter is ready to go.

Final Packaging. The transmitter may be mounted in almost any case that will accept the PC board. Either metal or plastic can be used and since no significant heat is produced, ventilation is not critical, although it is a good idea to allow some airflow if possible. Make sure that any metal is at least 1/4-inch away from the bottom of the board. If a plastic case is used it is a good idea to line the bottom of it with copper or aluminum foil to act as a ground plane for the antenna. In addition, a ground bus of some sort will be needed with a plastic case. RCA-type phono jacks may be used for the audio connections, a 2.5-mm jack for the DC power supply, and a BNC connector for the RF output. Be sure to ground the shell of the RF output connector with a short lead to the ground foil on the PC board. Remember to keep the RF leads short. Audio connectors should be grounded to the audio ground, and audio leads shielded or kept short in order to avoid RF pickup and possible distortion. Metal or plastic standoffs can be used to mount the PC board to the case.

Antennas can be almost any suitable arrangement. One possible arrangement is to use a collapsible 12-inch antenna mounted into a right-angle BNC male connector with epoxy, which makes a neat, compact antenna. The construc₁ tion details in Fig. 7 are self-explanatory.

The power supply could be a regulated 13.2-volt DC type commonly sold for powering CB radios and hobby projects. Any well-regulated supply should do fine if it has low ripple. Batteries can also be used, but will, of course, wear out eventually. However, for short periods where continuous use is not contemplated, they are excellent and do not introduce possible hum that can occur with AC-operated supplies. Wall-transformer types are definitely not recommended.

Using the Transmitter. For best results, a relatively clear channel is

42

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PARTS LIST FOR THE STEREO FM TRANSMITTER

SEMICONDUCTORS IC1-LM1458 dual op-amp, integrated circuit IC2-LM1496 balanced modulator, integrated circuit IC3-74C00 quad NAND gate. integrated circuit IC4-CD4040 12-bit counter, integrated circuit IC5-LM7805 5-volt voltage regulator, integrated circuit IC6-CA3420 op-amp, integrated circuit IC7-MC145151-2 phase-locked loop, integrated circuit IC8-74F160 decade counter, integrated circuit Q1-MPF102, field-effect transistor O2-Q4-2N3563, NPN transistor O5-MPS3866, NPN transistor D1-1N4007, silicon diode D2-1N757A. Zener diode D3-MV2107, varactor diode RESISTORS (All resistors are 1/4-watt, 5% units unless otherwise noted.) R1, R2-8,200-ohm R3, R4, R11, R20, R30, R40, R46, R52, R55-1.000-ohm

- R5-R8, R32, R37, R38-22,000-ohm R9, R10, R26, R29-47,000-ohm
- R12, R13, R25, R41, R42-100,000-
- ohm
- R14, R16, R23, R43-68,000-ohm R15-10,000-ohm potentiometer
- R17, R18, R33, R50-2,200-ohm
- R19, R44-10,000-ohm
- R21, R22, R54-3,300-ohm
- R24-25,000-ohm potentiometer
- R27-220-ohm
- R28, R48, R51-470-ohm
- R31-2.2-megohm
- R34-220,000-ohm
- R35-1,000-ohm potentiometer
- R36-6.800-ohm
- R39-4,700-ohm
- R45—1-megohm R47-1.500-ohm
- R49-33-ohm
- R53-330-ohm
- R56-56-ohm

necessary. The PLL helps tremendously by keeping the signal on frequency. In large metropolitan areas, it may be difficult or impossible to find a clear channel. In this case try using an in-between channel, i.e. even 100-kHz channels in the USA, odd 100-kHz channels in areas using even channel allocations. Also, you might try to get between two weak stations. That

CAPACITORS

C1, C2, C20-0.01-µF, 10%, Mylar C3-C5, C11-1-µF, 50 WVDC, electrolytic C6, C9, C29-100-µF, 16 WVDC, electrolytic C7, C8, C12, C13, C25, C26, C30. C32-0.01µF, ceramic disc C10-18 pF, ceramic disc, NPO-type C14-12-pF, ceramic disc, NPO-type C15-33-pF, ceramic disc, NPO-type C16-2-20 pF trimmer C17-39 pF, ceramic disc, NPO-type C18-10-µF, 16 WVDC, electrolytic C19-0.1-µF, 10%, Mylar C21-0.01-µF, ceramic, surfacemount C22, C24-100-pF, ceramic disc, NPO-type C23, C27, C28, C36-470-pF. ceramic disc C31-470-µF, 16 WVDC, electrolytic C33-68-pF, ceramic disc, NPO-type C34-120-pF, ceramic disc, NPOtype C35-47-pF, ceramic disc, NPO-type C37-10-pF, ceramic disc. NPO-type

ADDITIONAL PARTS AND MATERIALS

- L1-L6-See text XTAL1-4.864-MHz crystal, 0.005%,
- HC49/U case
- XTAL2-10.240-MHz crystal, 0.005%, HC49/U case
- S1-SPST switch, 10 position, dual-inline package
- Slug for L1 (Cambion "Blue" 5153255-06-00, 30-400 MHz or similar), 22-gauge magnet wire, PC board, ferrite beads (Ferrox³ 267300101 or similar), hardware, enclosure, solder, etc.
- Note: The following is available from: North Country Radio, PO Box 53, Wykagyl Station, New Rochelle, NY 10804: Website: http://www. northcountryradio.com.: Complete kit consisting of an etched and drilled PC board and all parts that mount on it, \$75.00; Enclosure, \$15.50. Please add \$4.50 for shipping and handling.

can be impossible for digitallytuned receivers, but analog (continuously tuned) receivers will have no problem. Many lower-end pocket stereos are still analog. It is best to operate between 88 and 92 MHz as that part of the band tends to be used by lower-powered stations.

Do not set deviation control R35 too high, as distortion and interference to other stations may result. Typically R35 is set about 75% of full open when a typical line-level input (0.5- to 1-volt rms) signal is fed into J1 and J2. Exceeding that will result in distortion and loss of separation. In order to avoid hum, make sure the transmitter is properly RF grounded, especially if a whip antenna is to be used.

Where regulations permit (not in the USA), the voltage on the output amplifier can be raised as high as 15 volts, with up to 150-milliwatts output possible, though not guaranteed. In that case, a matched antenna should be used and L4 should be adjusted by compressing or expanding the turns for maximum output. A range of up to a mile or more might be possible, depending on local terrain if a properly matched antenna is used. Keep the antenna at least 25-30 feet from the transmitter when operating above the 10-milliwatt RF output level, as it is possible that stray RF feedback from the antenna might cause instability and loss of lock in the PLL circuit. The transmitter is strictly an entertainment device and is not meant for commercial broadcasting; therefore no guarantees of any kind can be offered nor any technical assistance be provided for export use. Those details must be worked out by the individual user.

There you have it—a stereo FM transmitter that is as fun and easy to use as it is educational. Ω



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BUILD YOUR OWN **BEAM** ROBOT

Learn about the new "bottom-up" method of robot design by building a simple stimulus-response unit.

Robots have traditionally been designed with some form of computer control within their chassis. In order for the robot to do a particular task, a program that controls the robot's movement has to be loaded into the robot's onboard computer before commanding the robot to execute the instructions. That method works well for repetitive tasks in an environment that is well controlled, such as an assembly line in a factory.

However, when an "intelligent" robot is put into an environment that cannot be controlled, such as a home or outdoors, the complexity of the machine must rise dramatically. The program must be able to cope with all possible unforeseen circumstances that might occur, like the ability to not accidentally kill any human who might come in contact with the machine—or at least get within striking distance.

Another possible programming method is to create a rules-based or "expert-system" program that can make decisions and learn from its environment. That type of program is even more complex since it must be able to reason out any situPhoto courtesy Mark Tilden

ation it has not experienced before.

A new approach to robot design has been developing over the last several years. That method is called BEAM robotics.

Wat is **BEAM Robotics?** BEAM is an acronym that loosely stands for Biology, Electronics, Aesthetics, and Mechanics. Other groups of words can also be substituted in the acronym. One alternate definition is Biotechnology, Evolution, Analog, and Modularity.

The BEAM robotics school of design was founded by Mark Tilden at the University of Waterloo, Ontario, Canada. He was inspired by a lecture given by Dr. Rodney Brooks of the Massachusetts Institute of Technology in 1989. In that lecture, Dr. Brooks discussed a new approach to robot design with which he had been experimenting.

The new approach involved removing any computer-based programming and substituting a simple hard-wired circuit that would respond to some type of outside stimulus. Different stimulus-response circuits can be layered on top of one another. That type of multi-layered stimulus-response design, sometimes called *subsumtion architecture*, can exhibit what appears to be intelligent behavior.

JOHN IOVINE

Dsigning a BEAM Robot. Let's build a few stimulus-response layers and see if we can create what might appear as intelligent behavior. Our BEAM robot will be a "photovore" device—that is, something that eats light, like a herbivore (plant-eater) or carnivore (meateater).

The first layer will respond to two photoresistors mounted on each side of the robot. That circuit will be able to determine if a light source is stronger on the left or right. The photoresistor inputs will control a steering mechanism. When the light intensity on both photoresistors is equal, the robot will be steered straight ahead. If either input is brighter than the other, the robot will turn in that direction. That behavior will let the robot lock onto a light source and track it.

The second layer will be a simple light-threshold detector. When the light intensity is great enough, the threshold detector will cut power to

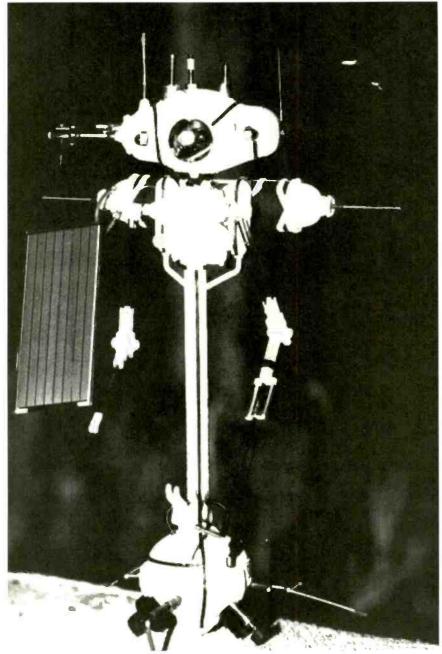


Fig. 1. BEAM robots are excellent test beds for experimenting with new concepts. This particular example studies the coordination between head movement and wheeled movement. (Photo courtesy Mark Tilden.)

the robot's drive system. The robot can then teed on the light, charging its main power supply through a set of photovoltaic cells.

The third layer is another lightthreshold detector. However, that detector will cut power to the drive system when it gets too dark. If there is not enough light to charge the batteries or search for a light source, the robot will go to sleep in order to conserve power.

Now we can study the behavior

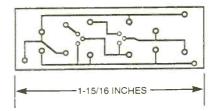
of that three-layer stimulus-response system to see if it can be classified as intelligent. In complete darkness, the robot does not move because of the third layer—very much like our need for sleep. That conserves all of its power. Increasing the ambient light lets layer three energize the drive system again, waking up the robot. Layer one then takes over and controls the direction of the robot. The robot searches for and moves toward the source of light. As the robot moves toward the light source, the light intensity increases. When the light is bright enough, layer two cuts power to the drive system. The robot then "feeds" (charge its batteries) through the photovoltaic cells.

Whether or not that type of robotic behavior can be classified as intelligent is an individual preference and can be debated from both points of view. However, it does show how complex behavior patterns can be generated using simple layers of stimulus response.

Back On the BEAM. A central idea to the BEAM philosophy is robotic evolution—start simple and evolve toward complex systems. In order to follow that philosophy, the robot designer is encouraged to break away from standard robotic design. Instead of using a top-heavy central-processors system for control, use a bottom-up approach with layered-stimulus response. Those layers are also known as neural networks or nervous-network systems.

Mark Tilden calls his stimulusresponse mechanisms "nervous nets". He has designed a number of interesting robots using what he calls a nervous-net system that is made using transistors. He has received a patent for his circuits, and has authored a book entitled "Living Machines", which is planned for publication sometime in 1997. In that book, schematics for Mr. Tilden's nervous nets will be published.

To get an idea of the type of BEAM robots Mr. Tilden builds, let's look at a few of his designs. Figure 1 is called the *Neuspotter 1.4*. It is an 8-transistor solar-powered device designed to study the nature of



If you want to etch your own PC board, this foil pattern will make the circuit quite compact. The circuit is simple enough to he laid out on a single-sided board.

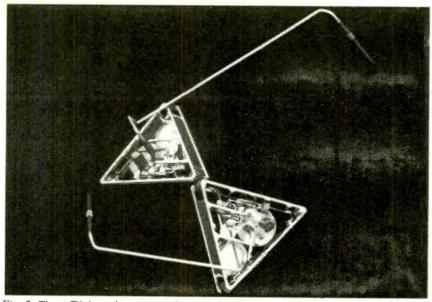


Fig. 2. These Tilebots demonstrate how similar-shaped robots can assemble themselves together to make a larger device. (Photo courtesy Mark Tilden.)

head-motion with respect to wheeled action. It is about 8-inches high and was designed as a prospective prototype for NASA.

The result of asking, "What would a triangle do if it could?" is the *Tilebot* in Fig. 2. Those Tilebots are single-neuron units that demonstrate that similar-shaped devices can self-assemble themselves into larger living machines. Each device is solar powered and measures 3 inches across.

The *Gumby Trks* of Fig. 3 is a type of biomechanical walkers that are designed for many different types of terrain. Here, *Gumby 1.0*, an 8transistor walker about a foot long, makes tracks across sand.

Figure 4 is titled *Walkman 1.0.* This device was put together from the remains of five similar portable-cassette players. It has seven sensors, including two eyes, and can handle very complex terrains with its 5motor design.

BEAM robotists pride themselves on using discarded electronics in the construction of their robots. For instance, solar cells from calculators, high-efficiency electric motors from portable-cassette players, along with pulleys, switches, capacitors, components, gears and solenoids are all sources of components and inspiration to the

46 BEAM designer. Gathering together

electronic flotsam and converting it into useful robots is an excellent example of recycling engineering.

The BEAM Olympics. The first Olympic-style competition for BEAM robots was held in 1991. The inspiration for the BEAM games came from the first International Robot Olympics held in Glasgow, Scotland in 1990. The competition is now held annually with 14 different events. The BEAM robotic competition is open to everyone, with all competitors on equal footing. A seven-yearold robotist has as much chance of winning as a professor from a prestigious college does. In some cases, the seven-year-old won!

If you want more information, a 120-page guidebook is available from: BEAM Games, c/o Karen Olivas, Los Alamos National Laboratory, PO Box 1663,MS D466, Los Alamos, NM 87545. The guidebook costs \$20.00, and a check or money order should be made out to "BEAM: University of California." The successes of the BEAM competitions are spawning new games like the West Canadian Games. This and other useful links can be found on the BEAM homepage (http://sst. Ianl.gov/robot/).

Building a BEAM Robot. With a basic understanding of the concept of BEAM robotics, we can design and build a simple stimulus-response device. Once the robot is up and running, it can be used as a basis for further refinement and experimentation.

The best place to start is with the power plant. The circuit in Fig. 5 is an improved variation of a circuit originally designed by Dave Hrynkiw of Canada. The main components are a solar cell, a main capacitor, and a trigger circuit. The solar cell, PC1, charges C2. As C2 charges, the voltage level of the circuit increases. As

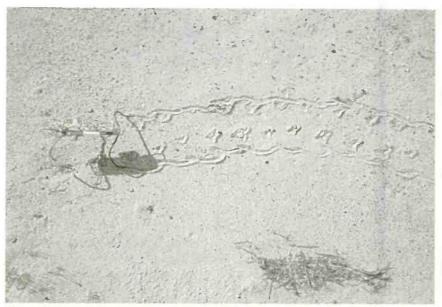


Fig. 3. Legged robots are quite versatile when it comes to moving over different surfaces. (Photo courtesy Mark Tilden.)

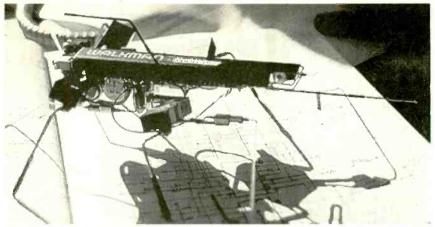


Fig. 4. Robot builders tend to be very resourceful when finding parts for their creations. The Walkman legged robot shown here was built with many parts from several portablecassette players. (Photo courtesy Mark Tilden.)

the voltage increases, the oscillator circuit built around Q1 begins oscillating. Trigger pulses are sent to SCR1. Those pulses, however, are not strong enough to trigger SCR1 until the voltage has risen to about 2 volts at the main capacitor. When

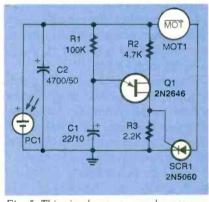


Fig. 5. This simple power supply uses sunlight to charge a capacitor. When the capacitor reaches a critical voltage, the SCR fires, spinning the motor.

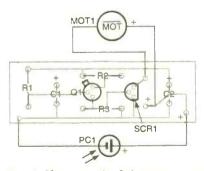


Fig. 6. If you use the foil pattern to etch your own PC board, use this diagram to place the components. Be careful of the polarity of the capacitors and semiconductors.

SCR1 turns on, all the stored energy in C2 is dumped through MOT1, a high-efficiency motor. The motor spins for a short while as the capacitor discharges. The cycle then repeats.

The circuit is simple and non-critical. It can be constructed using point-to-point wiring on a perfboard. For those who want to make a neat-looking project, a PC board pattern has been provided. If you use the PC board pattern to etch a board, the parts-placement diagram in Fig. 6 shows the locations of the various parts.

Special Parts. Not all electrical motors are high-efficiency types. For instance, the small electrical motors sold at your local RadioShack store are of the low-efficiency type. There is a simple way to determine if a motor is a high-efficiency type. Spin the rotor of the motor. If it spins smoothly and continues to spin freely after it is released, it is probably a high-efficiency type. If, on the other hand, the rotor feels "clunky" or there is resistance to spinning it, it is probably a low-efficiency type. High-efficiency motors might be found in portable battery-operated cassette players.

Also note that the solar cell used in this project is a hlgh-voltage, highefficiency type. Most typical solar cells supply about 0.5 volts at various currents depending upon the size of the cell and the intensity of the light. The solar cell used in the BEAM robot is rated at 1.5 volts, but some cells might be able to charge a capaci-

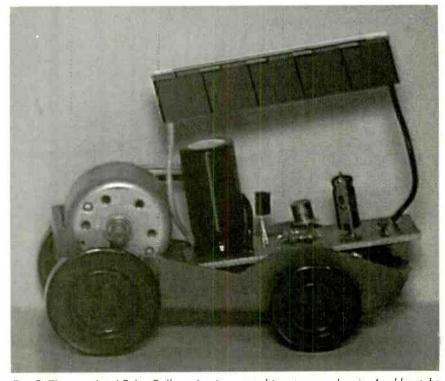


Fig. 7. The completed Solar-Roller robot is mounted in a toy car chassis. A rubber tube on the motor shaft along with the weight of the motor creates a simple and self-adjusting friction drive.

The BEAM Olympics

Below are some brief descriptions of the different competitions held at the BEAM Olympics:

Solaroller: A solar-powered robot racer, which can be no larger than a 6-inch cube, runs along a 6-inch wide, 1-meter long track made of glass (Class A) or rough terrain (Class B). Maximum solar cell size is $\frac{1}{2}$ -inch \times 2- $\frac{1}{2}$ -inch s (1- $\frac{1}{4}$ square inches). Competitors race in full sunlight or a 500-watt halogen lamp.

Photovore: A solar-powered goal-seeking robot, whose overall size can fit within a 7inch cube, is placed with other competitors in a closed "Jurassic Park" environment for 30 hours. Those robots that show the best survival, exploration, confrontation, speed, and power efficiency as determined by a review of photos and video, will be the winners.

Aquavore: A solar-powered robot, whose overall size can fit inside a 7-inch cube, swims the length of a 55-gallon fish tank (a distance of about one meter). A 6-inch high wall is placed in the middle of the tank. The robot must pass over the wall to reach the finish line.

Robot Limbo: A robot, whose overall size can fit inside a 7-inch cube, must run through a simple maze. Solar power is not required for that event, but is recommended.

Robot Rope Climbing: A robot is to climb up and back down a 1-meter length of 40lb. test nylon fishing line. The overall size of the robot must fit within a 20-inch cube.

Robot High Jump: A robot must be able to jump its entire mass into the air three times using the power from one optional battery. The robot must fit within a 1 square foot space.

Robot Long Jump: A robot must be able to jump its entire mass forward three times using the power from one optional battery. The robot must fit within a 1 square foot space.

tor up to 2.5 volts with no load.

Construction. One possible chassis for a BEAM robot that could compete in the "solar roller" category at the BEAM Olympics is shown in Fig. 7. It is based on a toy car. If you wish, you might build your own chassis.

The top was cut off the toy car with a pair of small cutting pliers. 48 The PC board was glued onto the Legged Robots: Legged robots are judged on their ability to walk over various terrains and negotiate obstacles. There is no size restriction.

Innovation Machines: The purpose of a new robot creation need not be obvious. Competitors are judged on quality of workmanship, broadness of scope, and strangeness of application.

Robot Art/Best Modified Appliance: Create a robot that can draw or generate art. The generation of art may be the movement of the robot itself. An example of that is a solar flower that opens slowly when light shines upon it and snaps closed when the light is removed. Robots built completely from scratch are placed in the Class A category, with Class B robots being modified devices such as toys or appliances.

Robot Sumo Wrestling: Robots are paired together in competition. They can be self-contained, tether-controlled, or R/C-controlled. For the Class A category, the robots attempt to push each other off the edge of a 5-foot round platform. For the Class B category, the platform measures 6 feet in diameter.

Nanomouse: A self-contained robotic mouse with a footprint no larger than 10 centimeters square must run through a maze. There is no restriction on the height of the device.

Micromouse: The rules are the same as for the Nanomouse competition, only the footprint can be no larger than 25 centimeters square.

Aerobot: A flying robot launches itself and flies into a 25-foot by 25-foot zone, finds a randomly-placed target in the zone, drops a marker on the target, and then returns to its launch pad.

Miscellaneous: This is a catchall for any robot that does not fit into any of the categories listed above.

chassis with the solar cell held above the car by the stiffness of the wires that connect it to the PC board.

Creating a drive system for the robot in that example turned out to have a simple solution. A short length of small-diameter rubber tubing was slipped over the metal shaft of the high-efficiency motor. That provided a good friction surface for the motor shaft. Alternative coverings might

PARTS LIST FOR THE BEAM ROBOT

- Q1—2N2646, unijunction transistor SCR1—2N5060, silicon-controlled rectifier
- C1-22-F, 10WVDC, electrolytic capacitor
- C2—4.7000-F, 10WVDC, electrolytic capacitor
- MOT1—DC motor, high-efficiency type (see text)
- PC1—1.5-volt photovoltaic cell (see text)
- R1—100.000-ohm, ¼-watt, 5% carbon resistor
- R2-4,700-ohm, ¼-watt, 5% carbon resistor
- R3-2,200-ohm, ¹/₄-watt, 5% carbon resistor
- Note: A complete kit of parts (less chassis) is available from Images Company, PO Box 140742, Staten Island, NY 10314, Tel: (718) 698-8305, for \$25.50 including shipping and handling. NY residents must add appropriate sales tax.

include the insulation from some large-diameter wire or rubber handle covers from some miniature toggle switches. Whichever method you use, the covering should fit snugly over the motor shaft.

The motor is placed in the chassis so that the covered shaft rests on a back wheel. When the circuit discharges, the shaft spins the wheel, moving the car forward. That simple friction drive is not very efficient, but it has the advantages of being both simple and functional. Feel free to create your own more efficient drive mechanism.

Modifications. One obvious addition to the mechanism is to add a few more solar cells to speed up the charging rate of the circuit. While low-voltage solar cells can be added in series to reach a greater voltage, it is not recommended to add solar cells in parallel to increase the total current. The main reason is the design of the charging circuit. In order for the circuit to recycle, the current through the SCR must either stop or drop below the device's minimum holding current in order to let the SCR turn off. If too much current is supplied by a continued on page 57

AN INTRODUCTION **FO BOUNDARY SCAN ESTING**

Learn about a new standard that makes it easier than ever to test microprocessors, DSPs, and other complex digital integrated circuits.

n 1990, the Institute of Electrical and Electronics Engineers (IEEE) unveiled a new testing standard that is revolutionizing they way test technicians deal with digital circuitry. Called IEEE 1149.1 Test Access Port and Boundary Scan Architecture, or simply "Boundary Scan," it is a noncontact test method that allows the application and capture of electronic circuit test data via a specialized serial test chain. Boundary Scan is fast becoming visible in every new digital system.

Needless to say, a basic understanding of the standard is a must for any person who is attempting to repair, design, or otherwise work with new digital circuits. New versions of the familiar "74" series of digital-logic ICs adhere to that standard. Other well-known devices, such as the Intel 486 and Pentium microprocessors, as well as various Digital Signal Processors (DSPs) and Field Programmable Gate Arrays (FPGAs), now include Boundary Scan circuitry as an integral part of the IC.

The Impact of Boundary Scan. Technology progresses in a fast and

non-linear fashion. It has only taken

J. DANIEL CONNELL

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a small number of years to go from the larae-sized vacuum-tube computer to the very powerful, and very small, digital logic of personal computers. During that span of time, an incredible evolution in design and testing took place: Construction methods of electronic systems went from the very large point-to-point wire harness to the super compact Multi-Chip-Module (MCM). That evolution, occurring over such a short period of time, has resulted in many new challenges for those who need to design, test, or repair digital circuits. New designs of complex digital logic can now be literally untestable. That is because of the compact size of the components and because of limited real estate for test points. With the advent of Boundary Scan, it becomes easier to design, manufacture, test, and repair modern electronic products.

Conventional test/repair methods require the test person or ATE (automatic test equipment) to have direct physical contact to each and every electrical connection on every logic device. For instance, if vou needed to test or troubleshoot a serial card contained within a

computer, you would need to disassemble the computer, remove the serial card, place the card in some sort of functional tester, apply logic patterns to the inputs of the logic ICs (using a logic pulser or other device), and then observe the logic outputs (using a scope or logic probe). Traditional testing generally requires that the probes be moved to each point on the IC. If the card has 1000 pins on 75 total ICs, the probes will need to be moved to a substantial number of pins for testing purposes.

That method is time-consuming and requires that the operator have access to all electrical points on the circuit card. Moreover, testing of complex devices such as FPGAs, DSPs, and microprocessors, becomes near impossible without dedicated test equipment costing hundreds-of-thousands-of-dollars. Physical access to surface-mount components becomes difficult without specialized probes and test techniques. In addition to all of that, the skill level of the person attempting to repair and diagnose faults in the circuit must, at a minimum, be that of a senior-level elec- 49 tronics technician. In some cases the education level must be equivalent to that of a digital design engineer.

If that same serial card had been designed using 100% Boundary-Scan-type ICs, it would be a simple matter to initialize a small diagnostic program via the Boundary Scan Port. That program would return information that details any logic faults on the board. Boundary Scan testing identifies more than just a Shortly after Beenker's paper was published, an *ad hoc* group of European electronics companies recognized the need for a better, moreefficient standard concerning the test and repair of digital logic. As a result of that meeting, the Joint European Test Action Group (JETAG) was formed. Soon, companies from North America began to participate and the name was appropriately shortened to JTAG (Joint Test Action Group).

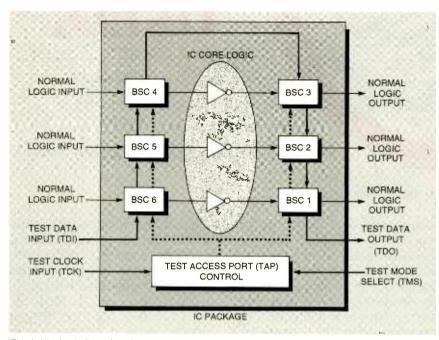


Fig. 1. The basic Boundary Scan concept is shown here. The square boxes between the external I/O pins and the IC core logic are referred to as Boundary Scan Cells (BSCs).

faulty IC; it troubleshoots to the *problem pin* of the defective component. All that is typically done in under two seconds, and it is done without oscilloscopes or meters, and without disassembly. It is not hard to see the advantages to Boundary Scan.

Scan History. Frans Beenker, of Phillips Research Labs, Netherlands, recognized the limitations of conventional testing techniques in digital designs. In 1985 he authored a paper detailing the need for a better, faster, and more structured approach to board-level testing. He strongly implied that a Boundary-Scan system would be the choice solution to many current and future test problems. An initial JTAG standard was proposed in 1986 by Beenker, Chantal Viver (Bull Systems, France), and Colin Maunder (British Telcom Research Labs, UK). After that, several other scan proposals were submitted. Version 2.0 of the proposed scan was submitted to IEEE in 1988 for inclusion as an international standard. On February 15, 1990, the IEEE approved the standard as 1149.1, The Test Access Port and Boundary Scan Architecture.

What is Boundary Scan?

Boundary Scan is a method of testing that does not require physical access to each pin of an IC during test or hardware debug. Inside a Boundary Scanable IC is a unique set of logic gates that make up a special serial chain path. That serial chain is placed between each external logic pin and the core logic of the IC; hence the term Boundary Scan. Many conventional devices now include Boundary Scan as an integral part of the IC.

The basic Boundary Scan concept is illustrated in Fig. 1. The square boxes between the external I/O pins and the IC core loaic are referred to as Boundary Scan Cells (BSCs). The BSCs are interconnected to form a scan path between the IC's Test Data Input (TDI) pin and Test Data Output (TDO) pin, During normal IC operation, input and output signals pass freely through each BSC from the Normal Logic Inputs to the Normal Logic Outputs. However, when the boundary-test mode is entered, the IC's Boundary Scan chain is controlled in such a way that test data can be shifted in via the TDI and applied to the core logic (from each of the three BSCs located at the input pins). Parallel control of each BSC is accomplished by use of the Test Clock (TCK) and the Test Mode Select (TMS). The core logic response is then captured via the BSCs located at the core logic output. After the test data has been captured, it is shifted out for inspection. That method is useful for testing the internal logic of an IC.

External testing of circuit-trace interconnects, bad solder joints, or neighboring ICs on a board assembly is accomplished by applying test stimulus from the output BSCs of one IC and capturing the test response at the input BSCs of the neighboring IC. That technique overcomes many test problems associated with physical accessibility.

The Boundary Scan Cell. The Boundary-Scan cell is the basic block upon which the scan concept is built. The logic diagram of a single BSC is shown in Fig. 2. As shown there, the BSC is composed of a D-type latch and a pair of data-steering buffers. The datasteering buffers are controlled by the test access port (TAP) shown in Fig. 1. The TAP functions will be explained a little later in this article.

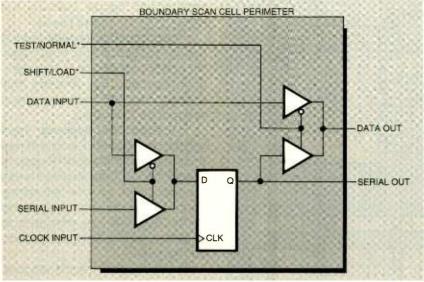


Fig. 2. As shown in this logic diagram, a BSC is composed of a D-type latch and a pair of datasteering buffers.

It is important to note here that construction of typical Boundary-Scan Cells are generally more complex than what is shown in Fig. 2. That is because many IC pins are bidirectional, tri-state, etc. The purpose of the illustration is to help the reader understand the concept and use of the Boundary-Scan Cell.

Normal Mode of the BSC. For the purpose of this discussion, lets assume that Fig. 2 is the inside look at BSC 6 of the IC shown in Fig. 1. During normal IC operation, input data from the external IC pin enters at the DATA INPUT line of the BSC. The control line, TEST/NORMAL*, is a logic low, while control line SHIFT/LOAD* is held at a logic 1. That condition allows the signals present at the IC pin input to travel from DATA INPUT to DATA OUT UNIMPEDED. In that mode, the IC functions as if the Boundary Scan-cells did not exist.

At the same time that the IC is performing its normal logic functions, test data can be shifted into (and out of) the BSC. The CLOCK INPUT line is used to shift the data present on the SERIAL INPUT line into the Dtype latch. In our example here, the SERIAL INPUT line is the Test Data Input (TDI) line shown in Fig. 1. Because all of the control lines of each BSC are connected in parallel, subsequent clock pulses will shift the data out of this BSC and into the next higher numbered BSC in the boundary-Scan chain. There is also a sequence for capturing the data present on all scan cell inputs. When a Boundary-Scan device has captured and/or shifted test data in/out in that manner, the IC is said to be in the Sample/Preload mode.

Test Mode of the BSC. In discussing the test mode of the BSC, it is imperative that the reader realize that all control signals are in parallel. In other words, when you clock a pulse to one Boundary-Scan cell, you clock them all and all cells are in the test mode or all of them are in the normal mode. With that in mind, here is one possible core-logic test operation:

Serial data is shifted into Boundarv-Scan cells 6, 5, and 4 from the serial input while the IC is in the normal operational mode. The control line, TEST/NORMAL*, is then made to be a logic 1. That causes the latched data at the a outputs of cells 6, 5, and 4 to be applied to the internal core logic via the DATA OUT lines. Next, the control line, SHIFT/LOAD*, would be changed to a logic low. That action causes the outputs of the core logic to be applied at the p inputs of the latches located in Boundary-Scan cells 1, 2, and 3. The clock is pulsed to capture the output data of the core logic into the D-type latch. Next the shift/load* control line is returned to a logic 1 and TEST/NORMAL* is changed back to a logic zero. Finally the clock is pulsed three times to shift out the captured core logic data. To better illustrate a logic test, consider the following test sequence.

The IC in Fig. 1 represents three recitations of an inverter. The inputs are on the left; the outputs are on the right. If the serial input pattern of Fig. 3, 101xxx (LSB of the test pattern shifted in first, x = don't-care state) is shifted into the TDI, the upper and lower inverters will have a logical 1 applied to their inputs, while the middle inverter will have a logic 0 applied. After the issuance of a chip-logic test sequence by the TAP, BSCs 1, 2, and 3 will contain the complement of the previously loaded BSCs 4, 5, and 6. If the core logic has performed the correct logic function, commanding the TAP to shift out 6 bits of data will result in the output pattern of xxx010 (LSB of the test pattern shifted out first, x = don't-care state). Any other data pattern means that the internal logic has a problem. IEEE 1149.1 calls this type of test function the INTEST.

Another desirable test mode that can be accomplished by Boundary Scan ICs is EXTEST. EXTEST is used to test external connections between boundary Scanable ICs (this is also known as an interconnect test). That test is performed by loading the



Fig. 3. Here is a sample input and the output that is expected if the core logic of the IC is working correctly.

serial scan chain with a pattern in order to verify that no shorts, opens, or stuck-at-logic faults exist on interconnecting paths between scan ICs.

Figure 4 shows two interconnected Boundary-Scan ICs. Notice that between two of the circuit connections there is a solder bridge. Also,

one of the connections is shorted 51

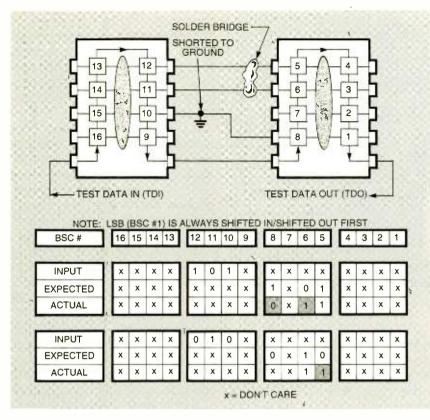


Fig. 4. With the input shown, here are the expected and actual outputs obtained when two interconnect chips have the common faults illustrated.

to ground. Those are common defects found in normal manufacturing and repair processes. Here is how Boundary Scan can detect those faults using the SAMPLE/PRE-LOAD and EXTEST instructions.

To perform an interconnect test, a serial pattern is loaded into the serial scan path using the SAM-PLE/PRELOAD instruction. The particular pattern used in this case is xxxx 101x xxxx xxxx, where "x" indicates the "don't care" logic state. At the start of the EXTEST instruction, a logic 1 is applied to the output of BSC 12 and BSC 10, and a logic 0 is applied to the output of BSC 11. The EXTEST instruction then captures the data transferred to the inputs of Boundary-Scan cells 5, 6, and 8. The resulting BSC data is then shifted out and analyzed.

The test data output is expected to be xxxx xxxx 1x01 xxxx. Instead, it is found to be xxxx xxxx 0x11 xxxx. The logic 1 captured in BSC 6 is incorrect because the input of that cell is shorted to the input of its neighbor, BSC 5. The logic 0 that shows up at BSC 8 is due to the short to ground. A second pattern is now shifted into the serial scan path. This time the pattern is changed to xxxx 010x xxxx xxxx. The EXTEST is performed and the data shifted out returns as xxxx xxxx 0x11 xxxx. After a brief analysis of the data it can be reasonably concluded that the interconnect between scan cells 10 and 8 is stuck at ground and the interconnects between scan cells 5, 6, 11, and 12 are shorted together.

The Top Level View and the TAP Controller. Now that we have covered the basic concept of Boundary Scan, it is time to get a "top-level" look at the circuitry involved in an actual Boundary-Scan IC. Figure 5 shows the IEEE 1149.1 Top Level Architecture for the entire test logic of Boundary Scan. The top level schematic is comprised of three functional blocks:

• The TAP Controller: That device is actually a 16 stage finite-state machine. It is a small microcontroller that responds to control inputs supplied to it by the Test Access Port and it generates the essential clock and control signals used by the other circuit functional blocks.

• The Instruction Register: This is a First-In-First-Out (FIFO) serial register that is loaded with a Boundary-Scan op-code. The op-code indicates to the TAP controller which test is to be performed.

• The Test Data Registers: These registers are also FIFO serial shift registers. The Boundary-Scan Register is one of the Test Data Registers and is comprised of all the Boundary-Scan cells in the scan path. Other Data Registers are the Bypass Register and the Device Identification Register.

The three circuit blocks are connected to four, or optionally, five input/output signals that control the operation of the Boundary-Scan circuits. Those signals are: test clock input, test mode select, test data input, test data output, and the optional test reset. Each is described below:

• The Test Clock input (тск): This clock drives the TAP Controller and is completely independent of any other system clocks that may be connected to the core logic of an IEEE 1149.1 compliant device. The rising edge and falling edge of this clock are important to the Controller. The rising edge begins a load of the TMs and TDI input pins; the falling edge clocks out signals to the TDO. In other words, data is clocked into the Boundary-Scan part on the rising edge and data is clocked out on the falling edge.

• The Test Mode Select Input (TMS): A sequence of 1's and 0's is clocked into the TAP Controller via this pin. The sequence of binary data indicates to the Controller which one of its 16 states is to be selected. That, in turn, causes the Controller to generate the correct clocks and control signals to all other parts of the Boundary-Scan circuit.

• The Test Data Input (TDI): This is a serial-data input line. The data is either an instruction or pre-load information for the Boundary-Scan device. Data is applied LSB to MSB, and the number of bits will vary with the number of Boundary-Scan cells or instruction op-codes. Data

is latched into a data register on the rising edge of TCK.

• The Test Data Output (TDD): The TAP Controller sends out the results of a scan or instruction via this serial-data output line. Data is clocked out on the falling edge of TCK, while data at TDI is being shifted in on the rising edge of TCK. TDO data is shifted out LSB to MSB. When data is not being shifted through the TAP, TDO is placed into a high-impedance state.

• The Optional Test Reset Input (TRST): The IEEE 1149.1 specification re-quires that a compliant Boundarv-Scan device be initialized to a known starting state; in this case, the starting state is the Test Logic Reset State. That state can be reached by simply clocking tok a total of five times while two is high. However, the standard also specifies that the device can be optionally reset independently of TMs and TCK. That can be accomplished by adding power-up-reset circuits on-board the Boundary-Scan device. The other alternative is to add the additional external TRST pin to the device.

The TAP Controller. The TAP controller, as previously mentioned, is actually a 16-stage finite-state machine that operates according to the state diagram shown in Fig. 6. State names that include "-DR" are data-register operations; that is to say, the controller performs some function (determined by the instruction register) on one of the selected data registers. The state-names that include "-IR" are instruction-register operations. While in an IR state, the controller is performing an operation on the instruction register.

The logic condition shown next to the state names (the 1's and 0's) indicate the value that the Test Mode Select (TMS) must have on the rising edge of the next TCK in order to proceed to the next state. One cycle of TAP Controller sequencing is defined as TCK rising to a logic 1 and then falling to a logic low.

The main state diagram consists of six steady states; Test-Logic-Reset, Run-Test/Idle, Shift-DR, Pause-DR, Shift-IR, and Pause-IR. It is important to note that only one steady state exists for the circumstance when TMS is set to a logic 1: the Test-Logic-Reset state. This means that a reset of the Boundary-Scan device can be accomplished within five cycles of TCK by setting the TMS to a logic 1.

At power up or during normal operation of the host IC, the TAP is forced into the Test-Logic-Reset state by driving TMS high and applying five TCK cycles. In this condition, the TAP issues a reset signal that places all of the test logic into a condition that allows normal operation of the core logic. When a test is desired, a logic sequence is input via the TMS and TCK inputs, causing the TAP to exit the Test-Logic-Reset state and travel through a series of designated TAP states.

The states of the Data- and Instruction-Register sequence blocks are exactly the same. The first action that occurs when either section is entered is the capture operation. For the Data Registers, the Capture-DR state is used to capture (or parallel load) the data into the selected serial-data path. If the Boundary-Scan Register (BSR) is the selected Data Register, the normal data inputs are captured during this state and transferred into the BSR. In the Instruction Register, the Capture-IR state is used to capture status information of the Boundary Scan part into the Instruction Register.

From the Capture state, the TAP moves to either the Shift or Exit1 state. Generally the Shift state follows the Capture state so that test data or scan information can be shifted out for examination and new test data shifted in. After the Shift state has been completed, the TAP either returns to the Run-Test/Idle state through the Exit1 and Update states or moves to the Pause state by way of Exit1. The reason for entering the Pause state is to temporarily halt the shifting of scan information through either the Data or Instruction Register while a required operation, such as refilling a tester memory buffer, is performed. From the Pause state shifting can be restarted by moving back to the Shift state by way of the Exit2 state or it can be left by transistioning to the Run-Test/Idle state through the Exit2 and Update states.

IEEE 1149.1 Registers. There are several required and optional registers specified in the IEEE 1149.1 standard. Those are: the Instruction Register, the Boundary-Scan Register, The Bypass Register, and the Device Identification Register. Let's look at them next.

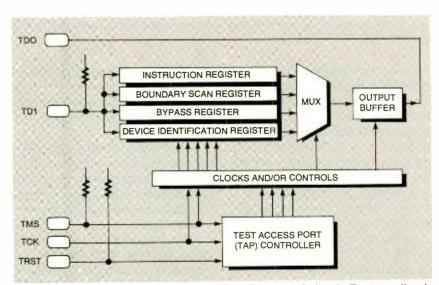


Fig. 5. The top level schematic is comprised of three functional blocks—the TAP controller, the instruction register, and the test data registers. Those three circuit blocks are connected to four, or optionally, five input/output signals that control the operation of the Boundary-Scan circuits. Those signals are: test clock input, test mode select, test data input, test data output, and the optional test reset.

The Instruction Register (required) provides the address and control signals needed to connect a particular Data Register into the scan path. The Instruction Register is accessed when the TAP receives instructions to enter the IR-scan mode. input to the TDO output.

The Instruction Register supplies the address that enables one of the Data Registers to be accessed during a TAP controller Data Register scan state. During a Data Register state execution, a control output from the TAP selects the output of

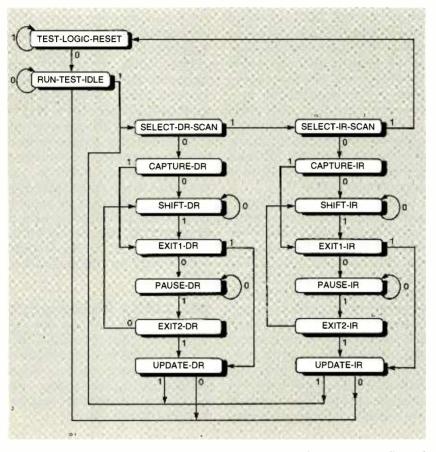


Fig. 6. The TAP controller is actually a 16-stage finite-state machine that operates according to the state diagram shown here.

The Instruction Register consists of a FIFO shift register and an instruction shadow latch. If the TAP signal RESET* is enabled, the TAP controller sets the instruction shift register to be all logic 1's. That forces the Boundary Scan IC into the normal function mode and connects the Bypass Register (or the Device Identification Register if one is present) between the TDI and TDO.

There are two Data Registers in an IEEE 1149.1 device. They are the Boundary-Scan Register and the Bypass Register, with an optional third register, the Device-Identification Register. Those Registers are

54 arranged in parallel from the TDI

the Data Register to drive the TDO pin. When one path in the Data Registers is being accessed, all other Data Register paths remain in their present state.

The Boundary-Scan Register (BSR) consists of a series of Boundary-Scan cells (BSCs) arranged to form a scan path around the boundary of the IC. This has been previously explained.

The Bypass Register (required) consists of a single scan register bit. When enabled, that Register provides a single bit path between TDI and TDO. The Bypass Register allows condensing the scan path through scan devices that are not involved in a current test.

For example, suppose you had a set of scan ICs connected as shown in Fig. 7A. If all of the Boundary Scan Cells are selected, the total length of the scan chain would be 24 bits. If vou only wanted to test the middle IC in the scan path, you could set up the scan path so that the first and the last IC would only have a 1 bit bypass scan path (Fig. 7B). That would result in a much shorter scan chain of 10 bits (8 bits for the middle IC and 1 bit each for the other ICs). As far as test time is concerned, it's 58% faster to shift in 10 bits than it is to shift in 24 bits. Moreover, it is a lot easier to generate, and keep track of, a 10-bit test pattern than a 24-bit test pattern. That becomes more of a concern when one considers that the average 586 (Pentium) microprocessor contains around 170 Boundary-Scan cells,

The Bypass Register is selected when the Instruction Register is loaded with a pattern of all ones.

The Device-Identification Register is an optional register used to identify the device's manufacturer, part number, revision, and other device-specific information. Those bits can be scanned out of the Identification Register after being selected. This is very useful for verifying that the correct part is installed into a particular socket.

Required Instructions. The IEEE 1149.1 standard specifies nine test instructions for use with the TAP controller. Three are required to be present in every Boundary-Scan device Six of those instructions are optional. The required commands are BYPASS, SAMPLE/PRELOAD, and EXTEST. Optional instructions are INTEST, RUN-BIST, CLAMP, HIGHZ, IDCODE, and USERCODE. The required instructions are described below.

The BYPASS instruction allows the IC to remain in a normal logic operational mode and connects the Bypass Register between TDI and TDO. The BYPASS instruction allows serial data to be transferred through the IC from TDI to TDO without affecting the operation of the IC. The op-code of this instruction is all ones.

The SAMPLE/PRELOAD instruction allows the IC to remain in its normal logic mode and enables the Boundary-Scan Register so that it is coupled between TDI and TDO. During this instruction, the Boundary-Scan Register cells can be analyzed by commanding the TAP to enter a data scan state. That instruction is also used to preload test data into the Boundary-Scan Register cells prior to executing the EXTEST command. The op-code for this instruction is defined by the IC manufacturer and will appear in the data sheet for the device.

The EXTEST instruction, as previously shown, puts the device into an external test mode and connects the Boundary-Scan Register between tol and too. During that instruction, the Boundary-Scan Register cells are made to drive test data out the physical IC pins. Also, the BSCs receive external test data by way of the IC's physical input pins. The op-code of this instruction is all zeros.

Scan It Yourself. So far we have discussed the basic concept of Boundary Scan and the basic architecture that makes that test method work. However, there is much more that can and should be learned by test technicians, repair people, and digital designers. For instance, there are detailed techniques that allow the identification of any TAP that fails in the scan path and there are methods to detect mis-socketed or wrong parts in the scan chain. There is even a systematic approach for detecting faulty TDI and TDO lines. In fact, there have been several really thick (and really good!) books written on all kinds of Boundary Scan subjects.

But, too much information at one time is not necessarily good. What we need to do at the present time is practice, practice, and practice, and now you are ready for some hands-on experience.

The best way to learn is to "do-ityourself" using real Boundary-Scan devices. Many companies today manufacture and distribute

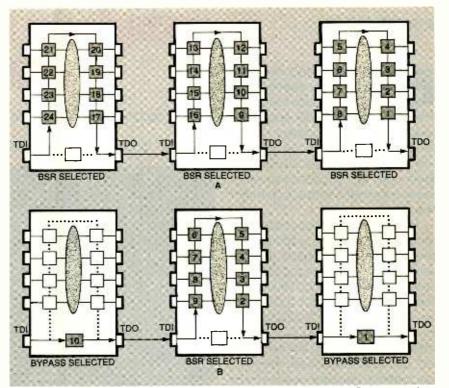


Fig. 7. The Boundary Scan is 24 bits long when each of the three Boundary-Scan Registers is selected as shown in A; it is 10 bits long when two of the ICs are in the Bypass mode as shown in B.

Boundary Scan Training packages. Because the cost of those packages range from several hundred to several thousand dollars, they are often out of the reach of most technicians and electronic students.

An elegant and inexpensive solution to that problem can be found by obtaining a free copy of the very impressive SCAN EDUCATOR interactive and multimedia training program. That program contains several simulated scan devices and it allows the user to freely explore the world of IEEE 1149.1. SCAN EDUCA-TOR is available, free of charge, from Texas Instruments on the world wide web at the following location: http:// www.ti.com/sc/data/jtag/ scanedu.exe.

In addition to the SCAN EDUCA-TOR, Boundary Scan IC parts are available from the author. The parts kit includes a 3.5-inch disk copy of the SCAN EDUCATOR, two SN74BCT8244 Octal Boundary Scan ICs, and 19 pages of Boundary Scan data sheets. Data sheets include a description of the SN74BCT8244 scan part, all opcodes, instructions, and plenty of

logic timing diagrams. This kit is available for \$21.60, check or money order, postpaid. Order from J. Daniel Connell, 10263 Gandy Blvd., North, Box 2408, St. Petersburg, FL, 33702.

For More Information. To learn more about the IEEE 1149.1 standard, refer to the publication, Standard Test Access Port and Boundary-Scan Architecture, IEEE Std 1149,1-1990 (includes IEEE Std 1149.1a-1993). That document is available through the IEEE (Tel: 1-800-678-IEEE, 908-981-1393), and is also available on CD-ROM. In addition to that, a very nice tutorial The Test Access Port & Boundary Scan Architecture by Colin M. Maunder & Rodham E. Tulloss, is available from the IEEE Computer Society Press, Customer Service Center, 10662 Los Vaqueros Circle, P.O. Box 3014, Los Alamitos, CA. 90720-1264. An additional book, IEEE 1149.1 Testability Primer is available, upon request, from your local Texas Instruments distributor. Check the Texas Instruments Web site (http://www. ti.com) for a dealer near your location. Ask for publication SSYA002B. Ω 55

BY DOUGLAS PAGE

E lectrical engineers have bent over backwards meeting the demand for smaller, faster and cheaper semiconductor chips. Now researchers have stumbled on the design of a semiconducting material that bends over backwards itself—the first single-crystal semiconductor that bends but does not break.

These semiconductors, some made with ordinary weather-stripping silicone, are so flexible you can peel them off their substrates like address labels, say the University of Buffalo (UB) researchers that developed them. "When we think of semiconductors we think of a crystal, something very hard and very fragile," said lead researcher Hong Luo, an assistant professor of physics at the University of Buffalo. "But these semiconductors can bend like rubber."

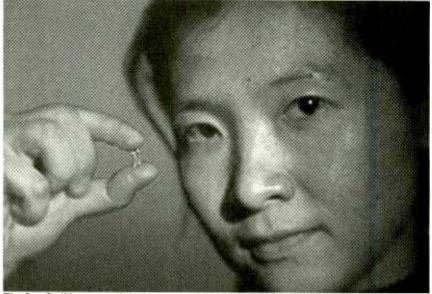
Despite their pliability, the new components retain both their structural integrity and their optical properties, characteristics that make them particularly useful in the future of optical computing, where data is carried by waves of light instead of streams of electrons. For example, the new semiconductor discovery will allow for optical waveguides—the optical computing equivalent of wires—and semiconductors to be contained inside the same component.

Their flexibility also makes it possible to transmit optical signals in three-dimensional optical circuits, making their applications far more efficient and allowing for far more versatile design than is currently possible with two-dimensional light transmission. "These semiconductors could help expedite the transition from electronics to optical computers by allowing us to exploit optics in semiconductors much more efficiently than has been possible," said Luo.

Other applications for optical waveguides are expected to be found in telecommunications and in
 56 high-efficiency solar cells for the mil-

BENDING THE FUTURE OF SEMICONDUCTORS

Learn how researchers have put a whole new twist on semiconductor technology.



The first flexible semiconductor to retain its optical and structural properties is shown here by Myung-Hee Na, a physics graduate student at the University of Buffalo, where the device was developed. (Frank Cesario/University of Buffalo)

itary, where the flexibility feature will be attractive in withstanding the stress of rocket launches and battlefield commotion. "We have developed a general technology to be used with all semiconductors," Luo said.

How They Are Made. The new semiconductors are flexible because they are deposited on substrates in thin layers using molecular-beam epitaxy (MBE), a technique involving the deposition of thin films on substrates in an ultrahigh-vacuum chamber. That technique is particularly suited to the growth of compound semiconductors. The high vacuum assures the highest levels of purity.

"Theoretically, if you could make it thin enough, even a diamond could be flexible," Luo explained. "But such thin materials are, of course, extremely fragile. They need to be supported by something, which makes this a problem for physics. We have to figure out a way to give mechanical support to this type of semiconductor structure."

Using MBE, Luo and UB physicist colleague Athos Petrou grew quantum wells—structures that are so thin they obey the laws of quantum physics, not classical physics. The wells were grown out of zinc selenide and zinc cadmium selenide on gallium arsenide, a typical semiconductor substrate.

Then the MBE-grown sample was bonded to the silicone and the gallium arsenide etched away. What remained was a one-micron thick quantum-well structure on top of the silicone.

A Fortunate Accident. Like a surprising number of new advances, the flexibility characteristic of the semiconductor was discovered accidentally by Luo and Petrou's graduate students. "They were trying to glue the semiconductor to another piece of semiconductor, but it didn't glue very well and just came off," Luo said. "They thought it was ruined." The next day, when the researchers performed optical testing on the material, to their surprise all of its optical and structural properties were found to be intact.

Luo said that while other semiconductor work has achieved flexibility using inexpensive polymeric materials, they have not always performed as well as inorganic semiconductors in their ability to emit light or to maintain structural integrity. "The flexible semiconductors we've developed are man-made structures that are fabricated using conventional semiconducting elements," he said. "Such materials possess superior optical properties and can be combined with polymeric materials because both are flexible."

The semiconductors fabricated at UB are only about one centimeter in diameter, but the researchers said industrial facilities should be able to adapt the technology to the construction of samples up to five inches or larger in diameter. Ω

BEAM ROBOT

continued from page 48

solar-cell array, SCR1 will stay turned on, and the circuit will not recycle.

The solar cell and SCR used in the circuit are balanced for proper operation. You might need to redesign the circuit in order to use solar-cell arrays that can supply greater current.

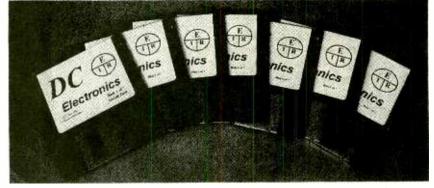
One component you might want to change is C2. You can use a larger value to store additional power. Be aware that if you do that, it will take longer for the circuit to cycle.

As you learn more about BEAM robotics, you'll find that layering many different response circuits can create very complex behavior patterns. Who knows—you might even be the winner at the next BEAM Olympics! Ω



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- 10. Series / Parallel Circuits
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57

November 1996, Electronics Now

AUDIO UPDATE

continued from page 26

stand the test procedures, they are all easy to use, For most audio testing, knowledge and practice will make you an expert. I have personally performed all of the audio tests we will be discussing hundreds, if not thousands, of times during my career. When I started in audio some 35 years ago, I was a complete novice. In time, sometimes by trial and error, I learned what needed to be done and what each particular reading I took meant. I am going to try and pass that information on to you over the coming months.

As we proceed, we'll do everything in simple terms. This is not a college course in design. This month, we'll look at each instrument in general terms and show only simplified schematics. In future installments, we'll flesh out each instrument, give you the information you need to put it together yourself if you don't already own one, and show you how to use it in the most effective way. All of the instrument designs are tried and tested. They will be available in kit form for those who do not have the time or desire to search out the parts.

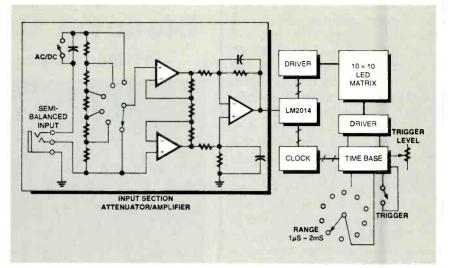
Audio Source

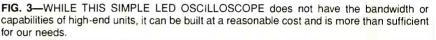
The first instrument needed for audio testing is an audio source. A sinewave generator is vital. It will deliver the signals you need for 95% of all the audio testing you do. There are several different kinds of circuits that can be used to generate sinewaves. They include Wienbridge, bridged T, and phase-shift oscillators. I have selected the Wien-bridge circuit for use in the instrument we will be building.

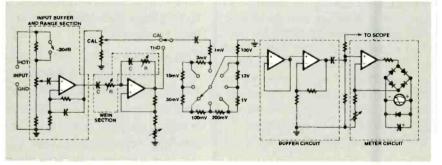
There are several reasons for making this choice. A Wien bridge oscillator can be built with simple precision components and FET stabilization to reduce the third-harmonic distortion (THD). The lower we keep the THD, the better the measurements we can make. The instrument we build will have a range of frequency bands, and a selection of output levels to 10 dB, in 1-dB steps. The basic diagram for the oscillator is shown in Fig. 1.

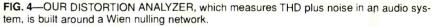
Audio Voltmeter

The second most used instrument is the audio voltmeter. Again, there are several ways to construct such an instru-









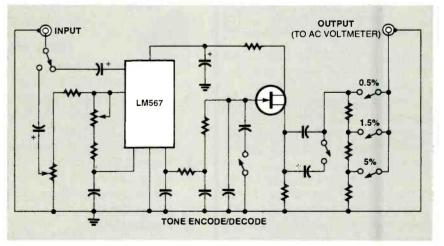


FIG. 5—IF YOU PLAN ON WORKING with audio-tape decks, this wow-and-flutter meter will prove indispensable.

ment. We do, however, have to find a balance between very high accuracy and reasonable cost. The meter we will build has an adjustable input span of 70 dB, in four ranges.

Figure 2 shows the basic diagram for the instrument. Remember, if our readings are off by 1 dB, it really won't affect the total readings that much, as we will be trying to solve the gross problems that exist and not use this instrument for minor refinements.

Oscilloscope

A good scope will often show us continued on page 69

Measuring Power, A Cheap Extension Lock Out, A Correction, and More

UST WHEN YOU FIGURE YOU'VE BEEN AROUND LONG ENOUGH TO SEE JUST ABOUT EVERYTHING, SOMETHING NEW OR DIFFERENT COMES ALONG TO MESS YOU UP OR OTHER-

WISE EMBARRASS YOU. CASE IN POINT ARE THOSE BRAND NEW BABY

PICs from Microchip Technology. It turns out that they have highly unusual supply pins, especially for an eight-pin minidip.

There is a rule of thumb with this type of package that states that the highest pin is positive and the diagonally opposite pin is ground. Unfortunately, that rule is violated with these chips. Well, to make a long story short, a quick glance showed that pin 1, where I expected to find the positive supply, was labeled Vee-sub-something-or-other. Trouble was, it was V_{SS} , which, of course, is grounded. The positive supply pin, V_{DD} , was actually pin 8.

The moral of this story is that you should always carefully read the exact data sheet to make sure of all pin outs, especially before powering up your chip or even starting your PC-board layout. At any rate, Fig. 1 of the February 1997 installment of "Tech Musings" had the baby PIC pins backwards. I have corrected that in MUSE108.PDF on www.tinaja.com and in my Tech Musings reprints. Sorry about any inconvenience that might have been caused.

By the way, this is not the only part out there that could cause similar grief over backwards pins. For instance, in the National LM324 quad op amp, the positive supply goes to pin 4, while ground goes to 11, the exact opposite of what you might expect. Again, always double check before you power up any device.

Measuring Power

It is amazing how much trouble people can get themselves into when they don't have the foggiest clue how to make the most fundamental of AC power measurements. Especially as beginning lab students or whenever making absurdly wrong claims about circuit efficiencies.

If you try to measure AC or pulse circuit power using a voltmeter and an ammeter, your results will nearly always be utterly wrong, especially when phase shifts, harmonics, or any unusual waveforms are involved. It is trivially easy to create errors of 400 percent or higher, and never in your favor, of course.

The fundamental equation appears simple enough:

watts = volts \times amps To find your power, you multiply your volts times your amps, right? Wrong! That equation only will work when you multiply instantaneous voltage times instantaneous amperage. In other words, your volts and amps must be in the same

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US email: don@tinaja.com Web page: http://www.tinaja.com place at the very same instant. They must not change while you are doing the measurement.

The only correct way to measure power is to multiply an instantaneous voltage times instantaneous current, measured over some very brief time increment. Then, you sum all of those incremental measurements to find the longer term average power. Finally, you need to find what equivalent, continuous DC current is required to produce an identical value of average power. That equivalent, continuous DC current is also called the rms current, which is short for root-mean-square.

Circuits are the easiest to analyze when you normalize them. Let's start with a simple case. Assume we have a purely resistive one-ohm load. By Ohm's law, with a one-ohm load, the rms current will equal the square root of the average power.

Let's further assume we have a low distortion AC source that is a pure fundamental-frequency sinewave. Let us work with a positive half cycle of that sinewave.

Figure 1 shows us how we can crudely approximate a half sinewave using five rectangular steps. We take each step's current and average it to get the average current of 0.65. Next, we sum the currents squared to find each step's power, and then we divide by five (the number of steps) to find the average power. We take the square root of the average power to get the rms current of 0.71 for this waveform.

The figures we've derived for average and rms current are fair approximations of the true values, but are not exact. If we use more steps, we can get closer to the "real" answers. There's a neat-o math stunt known as integral calculus

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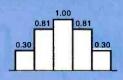
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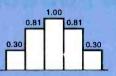
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The AVERAGE CURRENT of a waveform is found as you would find any other average. Take narrow samples. Add each sample value, then divide by the number of samples. Here is a five step approximation to a half sinewave...



average current = (0.30 + 0.81 + 1.00 + 0.81 + 0.30)/5 = 0.65

The AVERAGE POWER of a waveform driving a one ohm resistive load is found by squaring the curent of each sample and summing them...

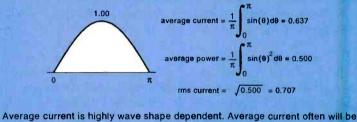


average power = $((0.30)^2 + (0.81)^2 + (1.00)^2 + (0.81)^2 + (0.30)^2)/5 = 0.50$

The RMS CURRENT of a waveform is the equivalent dc current you'll need to produce the same average power. For a one ohm resistive load, RMS current is found by taking the square root of the average power...

RMS current = $\sqrt{\text{average power}} = \sqrt{0.50} = 0.71$

For more accuracy, calculus integration is often used instead...



a grossly misleading and totally useless way to try and measure circuit power. For accurate results, true rms measurements must ~always~ be made.

FIG. 1—THE RMS CURRENT of any waveform is the exact amount of continuous current you have to apply to get the same average power.

that can let you sum up an infinite number of infinitely narrow steps, giving us the "real" answers: a sinewave's average current is 0.637 peak, and its rms current is 0.707 of the peak value. You can find more on this in an introductory AC circuit-theory book.

Incidentally, plain old analog AC panel meters measure an average current. Further, those wrongly assume that you always have a continuous and low-distortion fundamental-frequency sinewave and simply fudge their results by multiplying all meter readings times 1.11072, a number that only relates the ratio of the average current and rms current of a clean half sinewave. If you do not have such a waveform, the reading is wildly low.

Three Mistakes

When it comes to measuring power, there are three mistakes that most beginners usually make: 1) Assuming the voltage and current are in phase: Voltage and current will be in phase only in a pure resistive load. They should be 90 degrees out of phase with a pure inductive or pure capacitive load. And they should be 180 degrees out of phase when you are actively sourcing rather than sinking current. In short, any phase from 0 to 360 degrees could be encountered with a real world load. You can find more on this in MUSE100.PDF on www.tinaja.com.

For example, say you have a typical linear AC load driven from a clean sinewave, and you measure 100 volts and 3.0 amps with a pair of panel meters. Depending on the phase, the wattage could end up being anything from minus 300 watts through 0 to plus 300 watts. There is simply no way to correctly measure AC power using an ordinary voltmeter and ammeter! Do not even think of trying it!

Electronics Now, June 1997

2) Assuming a clean sinewave: Whenever you are using parts of sinewaves (as in an AC power controller) or pulses, then you **must** use some "true" rms current-measurement scheme, which is not trivial. There's two main routes to handle weird waveforms: You can apply rectangular approximations or math calculus to analyze the rms to average ratio, or you could use Fourier Series to deal with the waveform as a fundamental sinewave plus its significant odd and even harmonics. More on this can be found in MUSE90.PDF on www.tinaja.com.

Measuring the current of a train of pulses using any analog panel meter will give us wildly wrong answers. Figure 2 shows us why your meter reading will be both way low and dead wrong every time. Let's consider a train of repeating pulses. If we assume a 1-volt supply and a 1-ohm resistive load, a squarewave will have a duty cycle of 1:1, the average current will be 0.5 amp, and your average power will be 0.5 watt. The rms current will be the square root of the average power, or 0.707. Your rms current will equal 1.414 times the average current.

Next, consider a pulse with a 19:1 duty cycle. The average current will be 0.05 amp and the average power will be 0.05 watts. Your rms current will again be the square root of your average power, or 0.22361. This time, your rms current ends up a whopping 4.472 times the average current. Which means that a typical meter current reading will measure low by a factor of four or so! A crest factor (or the peak-to-rms ratio) is one measure of how extreme a waveform is. That 19:1 duty cycle pulse has a very high crest factor of 4.47. Just about all true rms current measurement schemes place definite limits upon how high a crest factor is permitted. Exceed their crest-factor limit and your results will miss by a country mile.

3) Ignoring waveform harmonics: Weird waveshapes get their shape by having lots of higher harmonics. On any low duty cycle pulse, the lion's share of the energy lies in the harmonics and not in the fundamental. Dozens and sometimes hundreds of harmonics could end up being important. Your power company tends to get very upset when you draw harmonic energy instead of using fundamental energy. Such waveforms are now, in fact, illegal in Europe.

rms Options

How can you measure rms current or

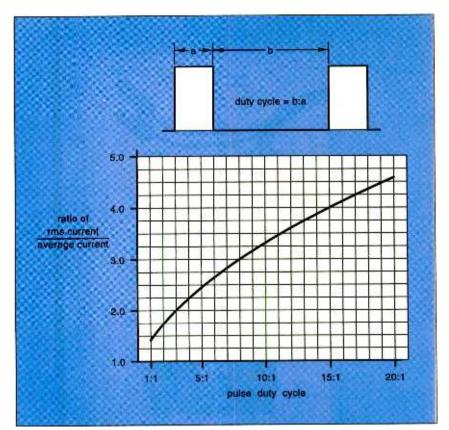


FIG. 2—LOW DUTY CYCLE PULSES might involve surprisingly low average currents. Their power can only be measured by using premium, "true rms" instruments. Ordinary panel meters and VOMs are all average responding, giving you absurdly low results that are certain to be dead wrong.

calculate real power? As we've seen, for typical measurements made most of the time, reading a voltmeter and an ammeter and multiplying the two together will not hack it, especially with bizarre waveforms, high harmonics, pulses, when there are phase shifts between voltage and current, or when you don't know the exact waveform you are looking at. In all of those cases, most any dual meter measurement will just about always be dead wrong. One reason is that any traditional panel meter is an average measuring device, and the product of some average most assuredly will not equal the average of the products.

Instead, you have to ask "what is the equivalent DC current you need to get the same quantity of consumed power?" As we have just seen, this equivalent DC current is also called the rms current. Measuring true rms current never has and never will be easy, as there is layer upon layer of subtlety. To do the task, there are four popular rms measuring techniques. They are heat matching, the graph method, multiply and average, and math rule. Let's look at those.

1) The heat method: Make your cur-

rent waveform heat a resistor. You take a second resistor that's under identical thermal conditions and then route an adjustable DC current to it. When the temperatures match, the rms currents will exactly match. A bolometer is one example of a microwave method of measuring rms currents or power levels using that technique.

2) The graph method: First obtain accurate waveforms of your voltage and current. Divide those up into very narrow increments, increments that are so narrow that both the voltage and current remain nearly constant within each interval. Then multiply each interval's volts times its amps, sum and average all the power from each interval to get the average power, and take the square root of your average power to find the rms current. A digital oscilloscope can greatly simplify that method.

Whenever your load resistance is something different than 1 ohm, you should take the square root of your average power divided by the load resistance. That is known as scaling. You can find more on normalization and scaling in my Active Filter Coobook.

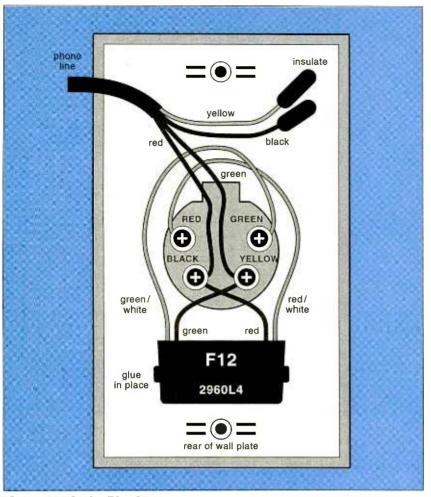


FIG. 3—HERE'S HOW TO INSTALL a 99-cent extension phone lockout. Commercial devices that do the same thing might cost \$11 each, or more.

3) Multiply-and-sum method: Take any fast analog or digital multiplier chip and use it to continuously multiply volts times amps to get instantaneous power. Then sum and average to find the average power. Finally, take the square root of the average power to find the rms current.

Analog Devices is one source for analog multiplier chips optimized for rms current measurement. You can start with their classic AD536A, or use the newer and lower power AD737.

Incidentally, the numbers can get out of hand for even moderately high crest factors. Thus, any commercial rms measurement scheme will always exactly spec the maximum allowable crest factor and it must be observed for accurate and useable results. Fluke and Tektronix are two prime sources of true rms currentmeasuring test instruments.

4) The rule method: This technique does what we just went through above. You integrate the square of a math-definable waveform to find your average

62 power. Take the square root of your aver-

age power (scaled, if needed, for resistance) to get your rms current. Then find the "correction factor" of the ratio of rms to average power. An ordinary meter could then be used as a temporary standin to let you measure rms power. But that method is only accurate on the exact waveform you have just analyzed, and even then only on a purely resistive load.

Note that your "correction factor" will always be considerably higher than 1.11. Watch that detail.

Despite the above, true rms calculations are easy and fun to do using the general purpose PostScript computer language. I've placed a FINDRMS.PS file to both the Math Stuff and the PostScript library shelves of www.tinaja.com. There's also a new FIND-FOUR.PS file that does a complete classic Fourier harmonic analysis of your chosen waveforms.

An Aside

Note that your average current is always waveform dependent! Figure 2

leads us to a rather curious and unexpected result. Assume you have a pair of dimmers or AC phase power controllers. If you connect one to a 110-volt light bulb and the second to a 32-volt light bulb, then light them both to nearly full brightness, your duty cycle will be rather high on the 110-volt bulb and extremely low on the-32 volt bulb.

You would certainly expect that rms current to be the same for both bulbs at identical power levels, since, among other reasons, that is how rms current is defined. But, as Fig. 2 clearly reveals, your average current measures something like three times higher on a 110volt light bulb! Why?

It's because the average current is duty-cycle dependent and is thus an utterly meaningless measure of the circuit power or efficiency. The FIND-RMS.PS program also can show how average current measurement errors vary with Triac phase angle for exact dimmer waveforms.

99-Cent Telephone Extension Lockouts

Picking up your extension phone during a FAX transmission or some online connection can be bad news. So can having someone listen in on your private conversations. To put an end to those problems, you can install an extension lockout between your line and your extension phone to prevent the extension phone from working when the line is in use.

An open phone line is typically around 48 volts DC. Any in-use line drops to 9 volts DC or less. Because of that, a beastie called a bilateral switch can be used as an extension lockout. If there is high voltage on pickup, this switch turns on and allows phone use. If not, it stays off. The switch stays on so long as the extension phone is in use, then resets on zero current.

You can buy a commercial extension lockout for \$11 or so, but I believe I have a more flexible, 99-cent solution you might like better. Back in Tech Musings #96 (Electronics Now, February 1996) we looked at a Northern Telecom 2960 network interface. I was pleasantly surprised to find out that unmodified units seem to work just fine for me as extension lockouts—at least on the electronic phones I have around here. Those modules are easily hidden in a wall plate or built into custom gear.

Figure 3 shows the wall-plate setup I

Airglass AB PO Box 150 S-24500 Staffanstorp Sweden

Aspen Systems 184 Cedar Hill Street Marlborough, MA 01752 (508) 481-5058

Audax of America 10 Upton Drive Wilmington, MA 01887 (508) 658-0700

Rob Biggar Cornell Low Temp Group Ithaca, NY 14853 (607) 255-7179

Ray Cronise NASA Marshall Center Huntsville, AL 35812 (205) 544-5493

Dr. Le H. Dao INRS/Energie et materiaux Varennes, Que., Canada J3X 1S2 (514) 929-8144

Harrick Scientific PO Box 1288 Ossining, NY 10562 (800) 248-3847

Hubert van Hecke Los Alamos Natl Labs Los Alamos, NM 87545 (505) 667-5384

use. This assumes you have a normal electronic phone that needs only the red and green wires. You first free and then separately tape or shrink-wrap both the black and yellow wires coming from the line. You then "borrow" the posts intended for black and yellow and use those to tie the incoming line to the module. Make sure green goes to green and red to red. Solids go to your line and stripes go to your phone side. Only a screwdriver is needed for installation. Any old choice of glue or epoxy or a double stick tape can optionally hold the module to the wall plate. Inline cord setups are also easily built for temporary use. Always place your module immediately before your extension phone, with the striped leads going to the phone end.

I see no reason to expect any serious problems, but if you experience anything strange, try clipping one or both of the internal 150-ohm resistors or cut their

SOME AEROGEL RESOURCES

Journal of Non-Crystalline Solids Box 945 New York, NY 10159 (212) 633-7300

Jozef Stefan Institute Jamova 39 1000 Ljubljana, Slovenija +386 61 177-3900

LAPP Chemin de Bellevue, BP 110 74941 Annecy-le-Vieux Cedex France

Livermore Natl Lab PO Box 808 Livermore, CA 94550 (510) 422-1100

Lockheed Aerospace 3251 Hanover Street Palo Alto, CA 94304 (415) 424-2171

Marketech International 5869 Becon Street Pittsburgh, PA 15217 (412) 421-3103

Matsushita Electric Works 401 River Oaks Pkwy San Jose, CA 95134 (408) 433-3386

NASA/JPL Group 4800 Oak Grove Drive Pasadena, CA 91109 (818) 354-4321

foil traces. There's actually two lockouts inside your module, so you could conceivably control two lines at once by using some simple modifications.

A full schematic and more details on the 2960 appears in MUSE96.PDF on www.tinaja.com. Cheap wall plates and related low-cost phone accessories are available from SS Manufacturing. Radio Shack also stocks lots of this sort of stuff. The 2960 interface modules are available for 99 cents each from my Synergetics Surplus.

Aerogel Update

I finally got to hold an aerogel in my hot little hands. They are amazing objects, especially this one, which was one of the very first to offer absolute crystal clear transparency.

An ordinary gel is a state of matter consisting of solid particles that have been suspended in some liquid, as in NASA Tech Briefs 41 E 42nd St #921 New York, NY 10017 (212) 490-3999

Pamela M Norris University of Virginia Engineering & App Sci Charlottesville, VA 22903

Ocellus Inc 887-A Industrial Road San Carlos, CA 94070 (415) 596-1408

Physical Review Letters Box 900 Ridge, NY 11961 (516) 591-4060

PolyStar 6918 Sierra Court Dublin, CA 94568 (510) 829-6250

Sandia National Labs PO Box 5800 Albuquerque, NM 87185 (505) 844-5678

Science/AAAS 1333 H St NW Washington, DC 20005 (202) 326-6400

Super Conductor Mtrls 128 Orange Ave Suffern, NY 10901 (800) 932-9333

Jello or a gummy bear. However, an aerogel is a state of matter in which solid particles are suspended in a gas. You could think of them as sort of a "solid smoke." Aerogels are often extremely light; some are even lighter than air. They can be outstanding insulators (R50 in half of an inch!), blocking heat and sound while freely passing light. A favorite photo of mine shows a rose on one side of a thin aerogel, which is being torched on its other surface.

Aerogels can be made by freeze drying silicon under vacuum. Carbon aerogels are also possible, including edible ones made from seaweed. Certain carbon aerogels offer an amazing surface to volume ratio. One grape sized aerogel might possess the surface area of two football fields. On the downside, aerogels remain difficult, costly, and time consuming to manufacture. They are often very fragile. Yet some easily support 1500 times their 63

NAMES AND NUMBERS

Analog Devices PO Box 9106 Norwood, MA 02062 (617) 329-4700

American Voice I/O Society PO Box 20817 San Jose, CA 95160 (408) 323-1783

Awards & Engraving 2800 Midway Bloomfield, CO 80020 (303) 469-0424

Butterworth-Heinemann

313 Washington St Newton, MA 02158 (617) 928-2500

ENM

5617 Northwest Highway Chicago, IL 60646 (773) 775-8400

Fluke

PO Box 9090 Everett, WA 98206 (800) 443-5853

Microchip Technology 2355 W Chandler Blvd Chandler, AZ 85224 (602) 786-7200

own weight. Sadly, most silicon aerogels are water soluble.

What are their uses? Here are some: Insulators of all types, Cerenkov radiation detectors, micrometeorite capturing detectors, sub-atomic particle separators, advanced battery research, honeycombs, ion-beam milling, neutron radioscopy, refrigerators, skylights, high-energy capacitors, ultralight loudspeakers, desalinization of sea water, composite materials, orbital debris collection, superfluids, metal oxide catalysts, thermal protectors, microsphere filtration, exobiology instruments, dielectric materials, oxygen sensors, water deionization, sorbents, calorimeters, and bunches more.

Aerogels are now well beyond the curiosity stage and are producable in larger lab quantities. The production times have been cut from 25 hours to 30 minutes. Mere mortals can access aerogels by asking the right questions in the correct place at the right time in the right manner. Unfortunately, high-volume, low-cost production processes are not yet available and these do seem a tad tricky to

make at home with a vacuum cleaner and

Motorola 5005 E McDowell Rd Phoenix, AZ 85008 (800) 521-6274

National Semiconductor 2900 Semiconductor Rd

Santa Clara, CA 95052 (800) 272-9959

Numeridex

241 Holbrook Drive Wheeling, IL 60090 (800) 323-7737

SS Manufacturing

135 Commerce Way Walnut, CA 91789 (909) 595-0450

Synergetics

Box 809 Thatcher AZ 85552 (520) 428-4073

Tektronix

PO Box 500 Beaverton, OR 97077 (800) 835-9433

Vernier Software

8565 SW Beaverton-Hillsdale Hwy Portland, OR 97225 (503) 297-5317

some kitty litter. However, I'll award a free *Incredible Secret Money Machine II* to the very first **Electronics Now** reader who sends me a home-brew aerogel.

My particular sample came from NASA's Ray Cronise, a pioneer among the supertransparency aerogel researchers. Clear aerogels are poised to revolutionize efficient windows or building skylights. One place where aerogel stuff is likely to appear is in the *Journal of Non-Crystalline Solids*. Other sources of information include *Physical Review Letter*, *Science* magazine, and possibly *NASA Tech Briefs*.

The web is far and away your best way to explore aerogels. Just use my

EXTENSION PHONE LOCKOUT AVAILABILITY

Type 2960 extension lockouts are 99 cents each plus \$6.50 shipping per order from... Synergetics Surplus Box 809-EN Thatcher, AZ 85552 (520) 428-4073 synergetics@tinaja.com VISA/MC "search all sites" feature to reach Alta Vista or Hotbot and key on "aerogel". A superb bibliography on the silicon aerogels appears at eande.lbl.gov/EC S/aerogels/sabib.htm. I've also included the names and addresses for major aerogel players as this month's resource sidebar.

New Tech Lit

From Motorola, there's a new Technical and Applications Literature guide. From National, comes their new Opamp Databook and a Power IC's Databook.

AVOIS is short for American Voice I/O Society. They have seminars and a journal centering on human speech generation and recognition.

ENM offers a catalog of counting instruments and totalizers. Among their offerings is a \$14 six digit LCD counter that runs off two flashlight cells.

Vernier Software has a catalog of their science education hardware and software. It includes physics, biology, and chemistry products.

The free *Professional's Guide to Bar Coding* from Numeridex does a fairly good job on fundamentals. An unusual trade journal for this month is $A \notin E$, which is short for Awards and Engraving; you can find all sorts of oddball stuff there such as rubber-stamp supplies, photopolymers, pad printing presses, laser tools, and diffusion inks.

A reminder that my classic CMOS Cookbook is back in print and available from Butterworth-Heinemann. Autographed copies, either by themselves or included in my bargain Lancaster Classics Library package, are available from my Synergetics Press as per my nearby ad. You'll find further tech support on my Guru's Lair web site, www.tinaja.com. My recent additions include new library pages on Acrobat and wavelets, plus files on caller ID, VCRplus codes, and flutterwumper utilities and tutorials. As usual, most of the mentioned references appear in the Names & Numbers or the Aerogel Resources sidebars. Be sure to check those out before calling our tech helpline. EN



Making Better Holograms

HILE SINGLE-BEAM HOLOGRAMS LIKE THE ONES WE COVERED LAST TIME ARE FASCINATING, AND MOST CERTAINLY DEMONSTRATE THE TECHNIQUES AND PRINCIPLES INVOLVED, THEY DO HAVE SOME SIGNIFICANT DRAWBACKS. FOR

example, control over both shadow detail and beam ratios is virtually nil. The way to get around those problems is to incorporate additional beams to provide the needed control. Even just adding one additional beam can provide significantly better results.

Setting Up a Dual-Beam Hologram

There are two basic methods you can use to create a dual-beam hologram. The best method is to use a second laser in the assembly. The advantage is that the intensity of the light source remains high, keeping exposures short. If a second laser is available and you do use this option, be sure that both tubes deliver the same output power.

The second method is to split the beam as we did when we set up our light show. The result is two beams, but each will have half the power of the original. This is the most common set up as it is more economical and eliminates the need to match two lasers.

Once you have selected the option you like, the rest of the assembly is straightforward. Figure 1 shows how to set up a dual-beam hologram using a single laser, while Fig. 2 shows how to set up two separate lasers to do the same task.

Simple Light Meters

If you use the dual-laser method, you will need a light meter to make sure that the outputs of the two lasers match closely. Figure 3 shows three different versions of a simple light meter for this job. The one shown in Fig. 3A is a basic series circuit that incorporates a cadmium sulfide cell, a 1-mA analog meter, and a 100,000-ohm potentiometer that serves as a sensitivity control.

The circuit in Figure 3B is basically the same; however a closed-circuit jack (J1) has been added to accommodate a remote photocell. When the remote photocell is plugged in, the internal one is disconnected. This circuit also has output jacks that can be used for connecting an external meter if desired. In the circuit of Fig. 3C, additional gain for improved sensitivity is provided by a transistor amplifier.

WARNING!!!

This article deals with and involves subject matter and the use of materials and substances that may be hazardous to health and life. Do not attempt to implement or use the information contained herein unless you are experienced and skilled with respect to such subject matter, materials and substances. Neither the publisher nor the author make any representations as for the completeness or the accuracy of the information contained herein and disclaim any liability for damages or injuries, whether caused by or arising from the lack of completeness, inaccuracies of the information, misinterpretations of the directions, misapplication of the information or otherwise.

Making a Dual-Beam Hologram

For the remainder of this column we will discuss using the single-laser approach shown in Fig. 1. The first optical element the beam sees is the beam splitter. It is designed to split the beam in two, and aligned to pass one beam, which we call the reference beam,

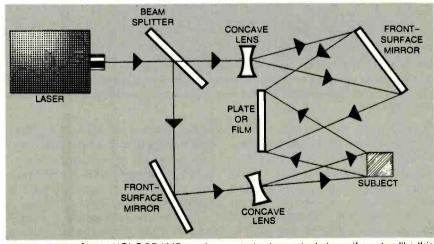


FIG. 1—DUAL-BEAM HOLOGRAMS can be created using a single laser if a setup like this one, which makes use of a beam splitter, is used.

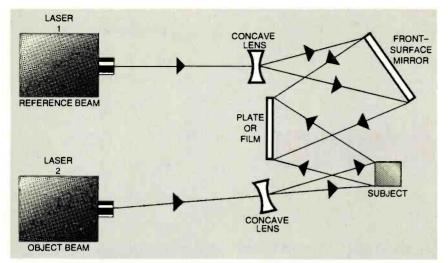


FIG. 2—BETTER RESULTS CAN BE ACHIEVED using two lasers in a set up like this one. The drawbacks are that the laser outputs must be matched and the increased cost.

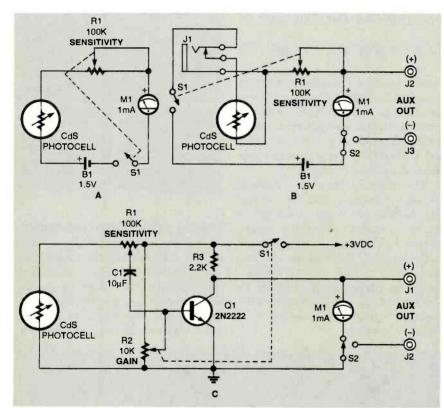


FIG. 3—HERE ARE THREE cadmium-sulfide light meters that you can use to balance the laser light when setting up for taking holograms. The basic circuit is shown in A, one with a provision for an external cell and meter in B, and one with an amplifier stage for greater sensitivity in C.

straight ahead, and send the second, which we call the object beam, out at a 90-degree angle. The object beam then reflects off a front-surface mirror. Both beams are fed through separate concave diverging lenses.

The reference beam continues through its lens and on to another frontsurface mirror, which reflects back to the film holder. After the object beam passes

through its concave lens, it strikes the

subject, bounces off of it, and reflects back onto the film. The interference patterns caused by the two beams converging on the photosensitive material provides the information needed to create a 3-D image.

One point that you must keep in mind is that the "path distance" of both beams has to be within about an inch of each other. Also, for best results you should minimize any spillover of light on the subject, mirrors, or holder. Ideally, the beams should spread just enough to completely cover the area of the film holder. The beam spread is adjusted by moving the concave lens closer to or farther away from the light source until you have set the proper divergence.

Now you can position the subject for better control over shadowed areas, and with the help of neutral density filters, you can also adjust the beam ratios. With everything in place, darken the room, load the film, and make the shot. As before, start with exposure times of 3 to 5 minutes, as basically the same total amount of light is falling on the film (even though it has been split into two beams). However, once again, a little experimenting will be needed to find the best exposure times.

Thanks to the added control it provides, the quality of holograms made with dual beams will be far better than the ones made with a single beam. If you want even higher quality, use additional beam splatters and mirrors to create more object beams so you can more carefully adjust the lighting on the subject. Just remember to check the path distances of the two lasers and match the initial measurements.

These experiments lay the foundation for just about all types of holography. More complex assemblies can be arranged using spatial filters, overhead and collimating mirrors, and other optics, but those layouts require larger, more powerful lasers. If you want to go further, you could investigate using some of the 3-, 5-, or even 10-mW tubes available on the surplus market. The additional output will keep the exposure times within limits that are practical. However, please keep safety factors in mind when using lasers of this size and power. Not only is there an increased danger of retinal damage, but their power supplies deliver much higher voltages and currents.

Once the hologram has been shot, the exposed film or plate needs to be processed as soon as possible to insure the best results. All photographic emulsions degrade if not processed promptly after exposure, and these films are no different. Rather than getting into a highly technical explanation of these products, we'll just point out that while we are working with specialized films that are sensitive to the characteristics of laser light, the chemistry is not different from standard photo processing. The developer is a graphics type, with a part

A and a part B. Neither one should be mixed until it is ready to be used. Time/temperature tables are supplied with the chemicals. You will need a thermometer to determine the correct developing time. If you use a stop bath, both it and the fixer (hypo) are standard photographic solutions.

Since the exposure is made on either a plate or sheet film, tray processing is probably the best and easiest way to develop the holograms. Total darkness is necessary, and be sure to provide proper agitation (approximately every 30 seconds). After the film has been rinsed in running water for several minutes, run it through a squeegee or a wetting agent such as "Photo-Flo", to prevent water spots. Hang it up to dry in a warm, dust free environment, and your hologram will be complete.

At first glance, a finished hologram is hardly a sight to behold. It's going to look a lot like an unexposed negative with a frosted or matte finish. On very close examination, it is occasionally possible to detect a pattern, but for the most part it will look like a dismal failure. That happens because the hologram is being viewed under normal white light. The problem is that a hologram has to be viewed under light of the same wavelength as was used when it was exposed. In other words, the image is there, and visible, but is being washed out. However, when you view the hologram under the coherent illumination of a laser, the image comes alive in 3-D. As the hologram is turned, the subject turns and is visible from different angles. In ultra-quality exposures, the objects will seem solid and real.

Holography, much like laser research in general, has made tremendous strides since its conception. It is certain that in the years to come even more remarkable applications of this science will grace both the technical and commercial aspects of our lives. Give it a try, and enjoy the results.

That wraps things up for this month, and for "Laser Experiments," as this will be the final installment. For those interested in more, watch for a book that is scheduled to be published later this year that will contain the entire text of these columns, plus some additional material on other topics such as semiconductor lasers. It has been my pleasure to have written and presented this column, and I sincerely hope that you have found it educational and entertaining. EN

NEW LITERATURE

continued from page 21

step through every task. Novices as well as experienced Internet users will profit from its expert advice.

The book is divided into three sections. Part One shows you how to get connected and install Netscape Navigator, and takes you on a quick tour of a few Web sites. Part Two is a guided tour of Netscape and the World Wide Web. It explains the menu bar, the tool bar, and the directory buttons, along with some of the software's hidden features. The many hands-on sessions provided in Part Three show you how to use Netscape for telnet, ftp, gopher, and Usenet news; how to go beyond e-mail to find a wide array of multimedia files; and how to customize Netscape for your own needs and tastes.

The book offers 11 on-line learning sessions. Each session takes you through several different activities, offers helpful hints, warns you in advance when a step is particularly complicated, and is accompanied by two video tutorials, provided on the CD-ROM. The disk's software library helps you make the most of Netscape's access to multimedia material, with software like Adobe Acrobat and Quicktime for Windows.

ARRL Handbook CD Version 1.0

The American Radio Relay League 225 Main Street Newington, CT 06111-1494 Tel: 860-594-0214 Fax: 860-594-0259 E-mail: tis@arrl.org Web site: http://www.arrl.org \$49.95



enthusiasts-hams and students, technicians and engineers — have to turned INFORMATION CARD ARRL Handbook

sorts

For several gener-

ations past, all

of radio

the

for answers to basic and complex radio questions. Now the Handbook has entered the computer age. This disk contains the full text of the 1997 edition, complete with all of the drawings, tables, illustrations, and photographs that accompany the hard copy. It adds sound clips to illustrate many of the modes, activities, and concepts discussed in the text.

The CD-ROM incorporates a powerful search engine to help users quickly locate topics of interest by entering key words or phrases. Bookmarks make it easy to return to often-used subjects, and zooming controls let the user reduce or enlarge the text and illustrations. Text and illustrations can be printed or pasted into other Windows applications. Also included on the CD-ROM is a subdirectory with all the utility software that is found on the print edition's companion disk.

JavaScript Developer's Resource

by Kamran Husain & Jason Levitt Prentice-Hall PTR One Lake Street Upper Saddle River, N7 07458 Fax: 201-236-7123 Web site: http://www.prenhall.com \$44.95, including CD-ROM



JavaScript is a full-fledged scripting environment that can help you achieve Iava-like benefits without becoming an expert Java Programmer. This book and CD-ROM pack-

age, aimed at Web-site and Intranet developers, is a start-to-finish guide to writing JavaScript applications.

The book introduces readers to every aspect of client-side scripting. It presents all the basics-including functions, variables, operators, I/O, and the JavaScript Object Mode-as well as advanced techniques like forms and event handling. Coverage of the JavaScript development environment includes a discussion of the Navigator 3.0 browser. The book shows readers how to extend JavaScript's power with Java applets and plug-ins. It provides code samples, tips for optimizing scripts, and potential pitfalls to avoid.

All of the JavaScript examples presented in the book appear on the CD-ROM. The disk also contains Netscape plug-ins such as MacroMedia Shock-Wave (for PowerMac and Windows 95 and NT), Crescendo Plug-in (Mac and Windows 95 and NT), Adobe Acrobat

Now

continued on page 70 67

June

1997, Electronics



continued from page 9

that the input and output voltage can swing all the way to ground; most other op-amps won't work.

One PC, Two Keyboards

Q Can you show me a device that would allow me to connect two keyboards to the same computer at the same time? — R. S., Mountain Home AFB, IN

A What you ask isn't easy to do because communications between the PC and the keyboard is bi-directional. They use a two-wire serial bus similar to that of the analog-to-digital converter featured in this column in October 1996. It has pull-up resistors to +5V, and either the PC or the keyboard can pull it low to send a signal.

When the PC sends a message to the keyboard, such as "Turn on your Caps Lock Light," both keyboards will respond at the same time. To successfully disentangle their messages requires a microprocessor.

Multiplexers for attaching multiple keyboards to a PC are made by Vetra Systems Corporation (275J Marcus Blvd., Hauppauge, NY 11787, Tel: 516-434-3185) and are priced from \$215 and up. Vetra also makes circuits for interfacing switches and custom keypads to the PC keyboard port.

If you can live without Caps Lock, Num Lock, Scroll Lock, and some other advanced keyboard functions, the circuit in Fig. 4 might do the job for you. It lets both keyboards transmit to the CPU. Transmission in the other direction, as well as from keyboard to keyboard, is blocked by the diodes. Keyboard connector pin-outs are shown in Fig. 5. To learn more about how the keyboard works, see *The Undocumented PC*, by Frank van Gilluwe, published by Addison-Wesley.

Q We want to use a computer to generate a display of weather information for transmission by TV. Interfacing the PC to the weather sensors isn't the problem; we have that worked out. What we need, however, is a circuit I could build to convert the computer's video into standard TV signals? Could you help?— M. M., Corn, OK

A The problem, as you note, is that the video signals coming out of a VGA or super VGA card aren't compatible with American (NTSC) TV. They're carried on several wires instead of just one ("composite video"), and the scan rates are different.

Unfortunately, VGA-to-NTSC converter circuits are complex and beyond the scope of this column. The good news is that they are now standard items in larger computer stores. They're used by business people who give presentations using TV projectors. One popular model is the AITech Pocket Scan Converter; you can reach AITech at 1-800-487-0761 or on the Internet at http://www.aitech.com. Some other scan

HOW TO GET INFORMATION ABOUT ELECTRONICS

On the Internet: See our Web site at http://www.gernsback.com for information and files relating to our magazines (Electronics Now and Popular Electronics) and links to other useful sites.

To discuss electronics with your fellow enthusiasts, visit the newsgroups sci.electronics.repair, sci.electronics.components, sci.electronics.design, and rec.radio.amateur.homebrew. "For sale" messages are permitted only in rec.radio.swap and misc.industry.electronics.marketplace.

Many electronic component manufacturers have web pages; see the directory at http://www.hitex.com/chipdir/, or try addresses such as http://www.ti.com and http://www.motorola.com (substituting any company's name or abbreviation as appropriate). Many IC data sheets can be viewed online.

Books: Several good introductory electronics books are available at Radio Shack, including one on building power supplies.

An excellent general electronics textbook is *The Art of Electronics*, by Paul Horowitz and Winfield Hill, available from the publisher (Cambridge University Press, 1-800-872-7423) or on special order through any bookstore. Its 1125 pages are full of information on how to build working circuits, with a minimum of mathematics.

Also indispensable is *The ARRL Hand-book for Radio Amateurs*, comprising 1000 pages of theory, radio circuits, and ready-to-build projects, available from the American Radio Relay League, Newington, CT 06111, and from ham-radio equipment dealers.

Copies of past articles: Copies of past articles in **Electronics Now** and **Popular Electronics** (post 1992 only) are available from our Claggk, Inc., Reprint Department, P.O Box 4099, Farmingdale, NY 11735; Tel: 516-293-3751.

Electronics Now and many other magazines are indexed in the Reader's Guide to Periodical Literature, available at your public library. Copies of articles in other magazines can be obtained through your public library's interlibrary loan service; expect to pay about 30 cents a page.

Service manuals: Manuals for radios, TVs, VCRs, audio equipment, and some computers are available from Howard W. Sams & Co., Indianapolis, IN 46214 (1-800-428-7267). The free Sams catalog also lists addresses of manufacturers and parts dealers. Even if an item isn't listed in the catalog, it pays to call Sams; they may have a schematic on file which they can copy for you.

Manuals for older test equipment and ham radio gear are available from Hi Manuals, PO Box 802, Council Bluffs, IA 51502, and Manuals Plus, Box 637, Spanaway, WA 98387.

Replacement semiconductors: Replacement transistors, ICs, and other semiconductors, marketed by Philips ECG, NTE, and Thomson (SK), are available through most parts dealers (including RadioShack on special order). The ECG, NTE, and SK lines contain a few hundred parts that substitute for many thousands of others; a directory (supplied as a large book and on diskette) tells you which one to use. NTE numbers usually match ECG; SK numbers are different.

Remember that the "2S" in a Japanese type number is usually omitted; a transistor marked D945 is actually a 2SD945.

Hamfests (swap meets) and local organizations: These can be located by writing to the American Radio Relay League (Newington, CT 06111; http://www.arrl.org). A hamfest is an excellent place to pick up used test equipment, older parts, and other items at bargain prices, as well as to meet your fellow electronics enthusiasts both amateur and professional.

converters might be available at low, surplus prices from Halted Specialties, 1-800-442-5833, or on the Internet at http://www.halted.com.

Digital Volume Control

Q This is a request for some information about how audio levels are controlled using pushbuttons. The signal I need to control is no more than 4-volts p-p and for a suitable volume control it would have to be attenuated at least 60 dB. — D. M. C., North York, Ont., Canada

A Write to National Semiconductor Corporation, Santa Clara, CA 95052-8090, and ask for the data sheet for the LM1972 78-dB audio attenuator chip, or download the information from their Web site at http://www.national.com. This is a 2-channel audio volume control that should meet your needs. The catch is that this chip requires more than just pushbuttons to control it—it requires a serial data stream from a microcontroller.

A digital volume control with a simple pushbutton interface would be handy. Does anybody out there know of one?

Giant Bargraphs Revisited

In August 1996, a reader asked how to build a giant LED-like bargraph display for use at the front of a lecture room. We suggested incandescent bulbs controlled by solid-state relays. Dr. Walter Lwowski of New Mexico State University wrote to tell us that he uses high-brightness (600-millicandela) red LEDs for the same purpose, and since they draw only 20 mA, they can be driven directly by the LM3914.

Writing to Q&A

Unfortunately, we've come to the end of our space for this time. As always, we welcome your questions. Write to: Q & A, **Electronics Now** magazine, 500 Bi-County Blvd., Farmingdale, NY 11735. The most interesting ones are answered in print, usually within 9 months. Please be sure to include plenty of background information (we'll shorten your letter for publication). If you are asking about a circuit, please include a complete diagram. Due to the volume of mail, we regret that we cannot give personal replies.

COMPUTER CONNECTIONS

continued from page 28

By contrast, the bottom has fallen out on the prices of 486 and low-end Pentium notebooks and subnotebooks. *Computer Shopper* is full of close-out sales on these types of devices; even local computer stores have some good bargains. And with those devices you can run a standard OS and choose among thousands of software packages. OK, a

LISTING 2

const

/PORT_BASE = \$0378; // LPT1 PORT_BASE = \$0278; // LPT2 PORT_DATA = PORT_BASE; PORT_STATUS = PORT_BASE + 1; PORT_CONTROL = PORT_BASE + 2;

{ _____ Port I/O routines _____ procedure PortDataOut (b : byte); asm mov dx, PORT_DATA mov al, b out dx, al end;

procedure PortControlOut (b : byte); asm mov dx, PORT_CONTROL mov al, b out dx, al

end;

function PortStatusIn : byte; asm mov dx, PORT_STATUS in al, dx end;

function PortControlln : byte; asm mov dx, PORT_CONTROL in al, dx end;

subnotebook won't fit in your shirt pocket. But it has a full-size keyboard and some kind of pointing device. And you can expand it using standard (mediumvolume, medium-cost) peripherals (PCMCIA cards) for networking, modeming, and so on. I've seen \$800 machines that would be more than adequate for portable note-taking and schedule management. Typically they have mid-range 486s, 8 MB of RAM, 120-MB HD, and Windows 3.1.

That's all for now, until next time, you can e-mail me at jkh@acm.org.

AUDIO UPDATE

continued from page 58

things that a meter cannot. A wide range of oscilloscopes, both new and used, are readily available. Remember, we are testing audio frequencies, so we do not need a scope that has a wide bandwidth. One with even a 5-MHz bandwidth will do the necessary job with ease. I have designed an LED oscilloscope with a 10 \times 10 matrix display that is very affordable and easy to build. The simplified schematic for it is shown in Fig. 3. Obviously, a 10×10 LED display does not provide the kind of resolution a standard CRT scope would, but it is adequate for the task, affordable, portable, and compact.

Distortion Analyzer

A distortion analyzer is another very useful instrument. It can measure the amount of total harmonic distortion plus noise in the audio device or system under test. There are three typical circuits used in these analyzers—Wien nulling network, parallel-T, and variable filters in notch mode. While all three types work well, if you chose to build the instrument I will describe, you will discover that it is a Wien nulling network type. I selected it because it has a simpler design and the components needed are readily available. Figure 3 shows its basic circuitry.

Wow-and-Flutter Meter

The last instrument in the series is our wow-and-flutter meter. If you will be working tape decks, that instrument is used to check, obviously enough, a deck's wow and flutter parameters. When we get to the installment that deals with building that instrument, we will go into great depth on how to use it. In the meantime, Fig. 4, illustrates the basic circuit.

Away We Go!

Now that we have laid the groundwork, we'll ask you to stand by for the next installments. Each will bring you the construction details needed to build the suite of test gear we've just described, as well as the test procedures you need to use these important audio test instruments to their full advantage. Fortunately, the wait won't be long as we'll get right to work next time we meet; Hope to see everyone again at that time!

NEW LITERATURE

continued from page 67

(for Windows, Mac, Sun SPARC, and HP-UX), and ToolVox Player (for Windows 95 and Mac).

Troubleshooting & Repairing Compact Disc Players: Third Edition

by Homer L. Davidson TAB Electronics Technician Library McGraw-Hill, Inc. 11 West 19th Street New York, NY 10011 Tel: 212-337-5951 Fax: 212-337-4092 **\$24.95**



This comprehensive book on diagnosing and correcting problems with CD players contains a wealth of practical information. Written for practicing technicians as well as students

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and hobbyists, it covers current models of portable, home, and car CD players. Step-by-step instructions, helpful flowcharts, and clear text are supplemented by plenty of illustrations, schematics, and photographs.

The book begins with vital background information, examining the underlying principles of CD players in general. It then explains how to remove and replace defective laser heads and locate and replace defective slide, load, and disc motors. The book contains hands-on advice on using an oscilloscope to service signal circuits, fixing servo systems, and building an infrared tester. The third edition has been updated to include the newest models of compact disc players.

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readers on an

entertaining,

informative tour

of the client/server

world—complete

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RVs, motorcycles, ATVs, boats, and big rigs. The guide provides valuable tuning instructions that cover the set up and testing of antenna systems. It also lists the ten most common problems that create poor SWR.

The Essential Client/Server Survival Guide: Second Edition

by Robert Orfali, Dan Harkey & Jeri Edwards John Wiley & Sons, Inc. 605 Third Avenue New York, NY 10158-0012 Tel: 1-800-225-5945 Web site: http://www.wiley.com \$32.95



INFORMATION CARD

guides from the first edition. The book makes detailed technical subjects fun and easy to learn with its unique brand of offbeat humor, trademark cartoons, and controversial soapboxes. New sections cover hot client/server topics such as Java objects, object Webs, and data warehousing.

Aimed at anyone who's associated with the computer industry, the book provides an overview of the client/server infrastructure and examines the client/server capabilities of Windows 95, OS/2 Warp, Windows NT, Unix, and NetWare. It explains base middleware, distributed security services, and peer-topeer communications. The book explores database server, groupware, TP, and distributed objects client/server models, and discusses how client/server relates to the Internet, Intranet, and the World Wide Web.

Assembly Language Master Class

Wrox Press Ltd. 2710 West Touby Chicago, IL 60045 Tel: 1-800-814-3461 Fax: 312-465-3559 E-mail: feedback@wrox.demon.co.uk \$49.95, including disk



INFORMATION CARD

PC application developers need assembly language to work efficiently and to stay competitive. This book, written by a group of ten power-programming industry experts, gives

edge in their real-world solutions.

For Intel chips up to and including the Pentium, the book contains chapters on everything from system programming through sound and SVGA, to virus protection and protected-mode programming. It includes many undocumented features and optimizations. The book covers disk management, memory management including XMS and DPMI, 386/486 protected-mode programming and DOS extenders, compression techniques, code optimization, and essential graphic library utilities. It also explains how to program SVGA to maximum effect.

The disk includes a custom graphics library, a working anti-virus program, memory managers and interrogation programs, test and optimization programs, and all source code.









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and uses with cellphones, and tips and tricks. How Pagers are hacked and countermeasures. Includes plans for a Personal Pocket Paging System (xmitter and receiver).



ways they are hacked. Includes ASPEN, MESSAGE CENTER, BIX, GENESIS, RSVP, CENTAGRAM, EZ, AUDIX, SYDNEY, PHONE MAIL, CINDY, SPERRY LINK, etc. A must for all users, hackers, and security personnel!



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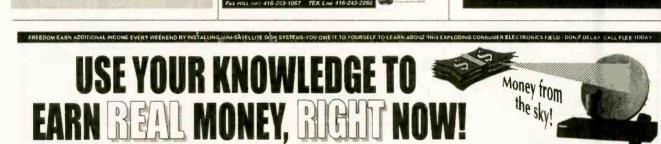
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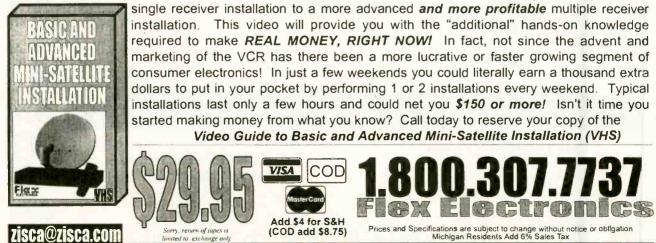
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1UF/600V	1.05	.92	.83	.74
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10UF/500V	3.50	2.90	2.60	2.25
16UF/475V	3.60	2.95	2.65	2.35
20UF/500V	3.70	3.40	2.80	2.55
20UF/600V	6.70	6.20	5.90	5.65
25UF/25V	.80	.75	.70	.65
25UF/50V	.85	.79	.73	.69
40UF/500V	4.95	4:35	3.80	3.15
50UF/50V	.90	.83	.77	.73
80UF/450V	5.50	4.80	4.20	3.70
100UF/100V	1.75	1.55	1.35	1.30
100UF/350V	4.45	4.05	3.65	3.25
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80UF/450V	3.50	2.95	2.60	2.40
100UF/350V	2.80	2.30	2.10	1.95
100UF/450V	3.90	3.25	2.95	12.82
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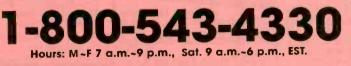
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Dick Manning - Dicks Electronics - Hartland WI 414-367-8339 The ease & speed of component removal greatly increases productive time. The SMD kit makes SMD removal a breeze, even for inexperienced Techs.

Higher Temperature

George Hefner - Hefner Electronics - Coleridge NE 402-283-4333 Being a one-men service center, I hesitated to spend the money on a desoldering tool, however all that changed when I nearly ruined a \$400 computer logic board. It has cut my desoldering time by 50%.

r1ce ame

Don Cressin - Certified Electronics Service - Ellicott City MD 301-461-8008

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nics LuRay

Randy Whitehead - Service West Salt Lake City UT 801-262-4069 My techs thought it would be a waste. I bought one anyway after a demo. My techs then sought over it. Now we have three. It is the <u>Best</u> desoldering tool we have ever used.

Timothy Kraft - Monikraft, Inc. -Cherry Hill NJ 609-751-3252 We replaced all our existing desoldering stations with the SC 7000. Our technicians are very pleased with the improved performance, portability, and reliability over our previous higher priced equipment.

Bill Warren CET/CSM - Warrens Audio & Video - Knoxville TN - 234-546-1128 We have been extremely satisfied with the quality and durability of the DEN-ON SC7000 as well as with after the sale support.

Keith Sahs - J & M Electronics - Omaha NE 402-291-7100 It's a must tool for my bench. I can desolder multiple pin IC's quickly and clean. It will even take up large solder amounts on tuner and case grounds.

Daryl Baker Servus Electronics Wichita KS The SC7000 is a better product than advertised. It has more than paid for the initial investment. We highly recommend the SC7000 Desoldering Tool

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- 420Grams Net Weight-
- Max.Temp. of Hot Blow--400°C

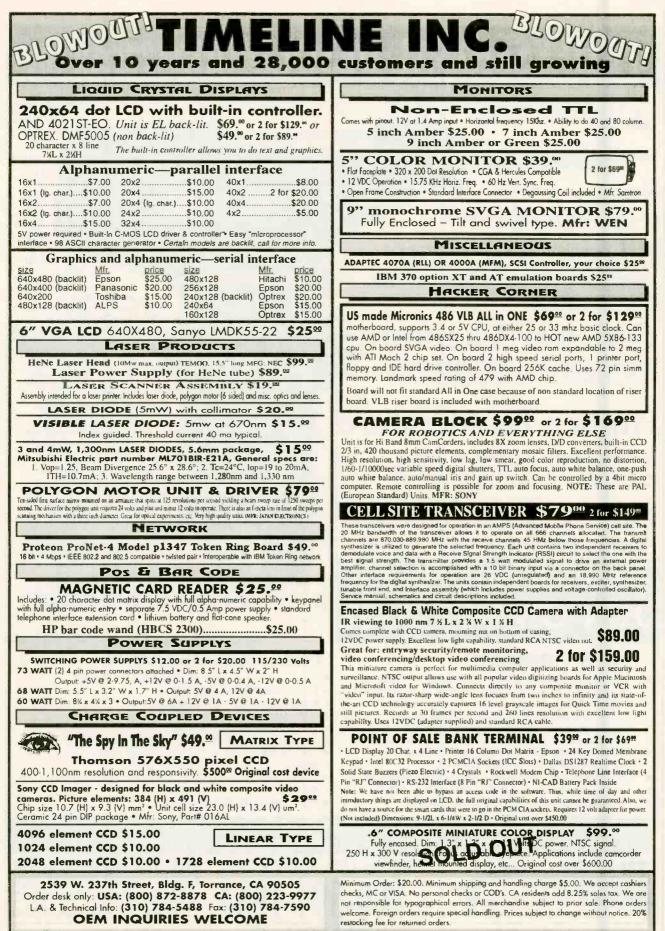
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TYPE or PRINT your classified ad copy CLEARLY (not in all capitals) using the form below. If you wish to place more than one ad, use a separate sheet for each additional one (a photo copy of this form will work as well). Place a category number in the space at the top of the order form (special categories are available). If you do not specify a category, we will place your ad under nfiscelaneous or whatever section we deem most appropriate.

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The first word and company name of each ad are set in bold caps at no extra charge. No special positioning, centering, dots, extra space, etc. can be accommodated.

RATES

Our classified ad rate is \$2.50 per word. Minimum charge is \$37.50 per ad per insertion (15 words). Any words that you want set in bold are each .40 extra. Indicate bold words by underlining. Words normally written in all caps and accepted abbreviations are not charged anything additional. State abbreviations must be post office 2-letter abbreviations. A phone number is one word. If you use a Box number you must include your permanent address and phone number for our files. ADS SUBMITTED WITHOUT THIS INFORMATION WILL NOT BE ACCEPTED.

For firms or individuals offering Commercial products or Services. Minimum 15 Words. 5% discount for same ad in 6 issues within one year; 10% discount for same ad in 12 issues.Boldface (not available as all caps), add .40 per word additional. Entire ad in boldface, add 20%. Tint screen behind entire ad, add 25%. Tint screen plus all boldface ad, add 45%. Expanded type ad, add \$4.00 per word.

General Information: A copy of your ad must be in our hands by the 13th of the fourth month preceding the date of issue (i.e. Sept issue copy must be received by May 13th). When normal closing date falls on Saturday, Sunday or Holiday, issue closes on preceding work day. Send for the classified brochure.

DEADLINES

Ads not received by our closing date will run in the next issue. For example, ads received by November 13 will appear in the March issue that is on sale January 17. ELECTRONICS NOW is published monthly. No cancellations permitted after the closing date. No copy changes can be made after we have typeset your ad. NO REFUNDS, advertising credit only. No phone orders.

CONTENT

All classified advertising in ELECTRONICS NOW is limited to electronics items only. All ads are subject to the publishers' approval. WE RESERVE THE RIGHT TO REJECT OR EDIT ALL ADS.

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9 - \$37.50 10 - \$37.5	0 11 - \$37.50 12 - \$37.50	37 - \$92.50 38 - \$95.00	39 - \$97.50 40- \$100.00
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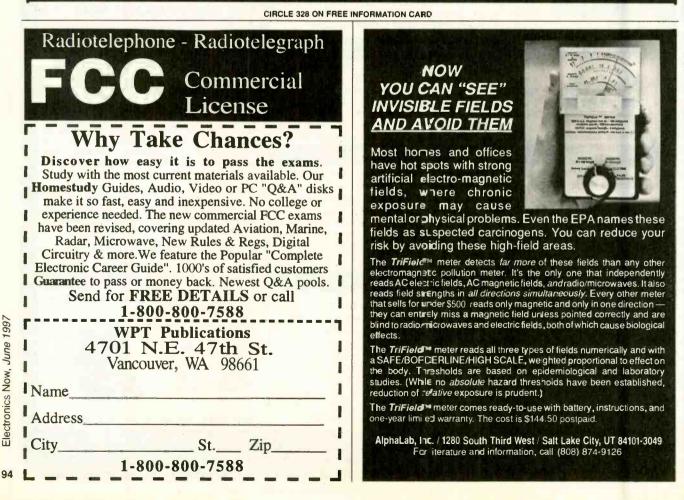
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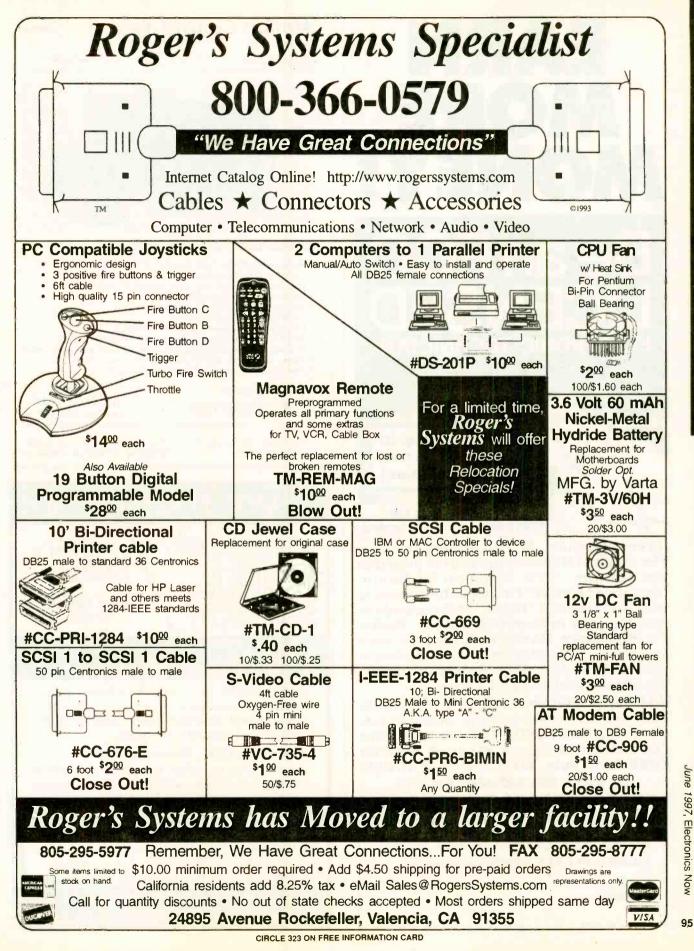
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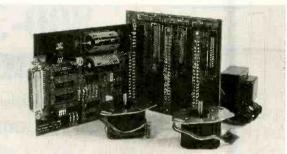
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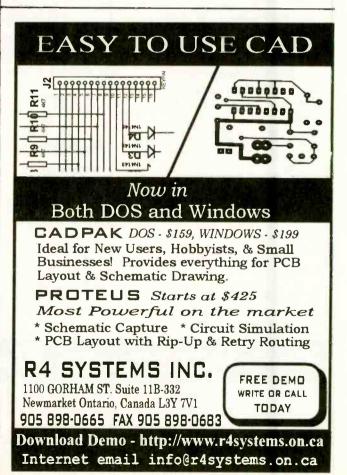
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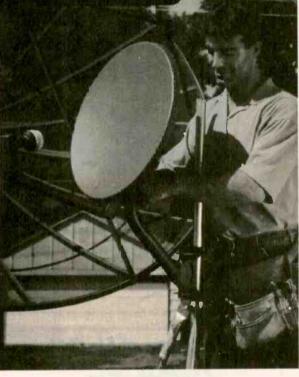
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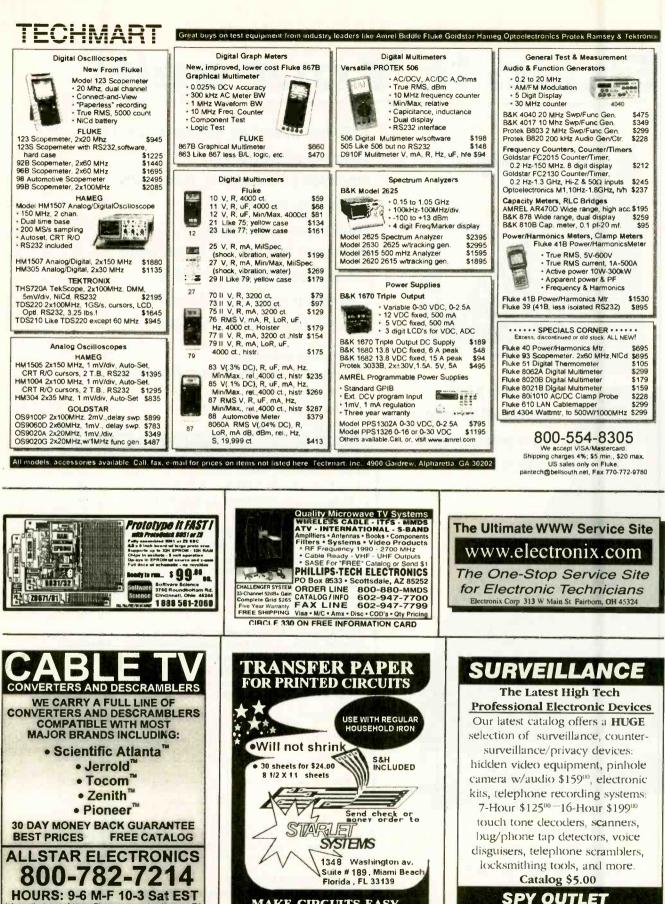


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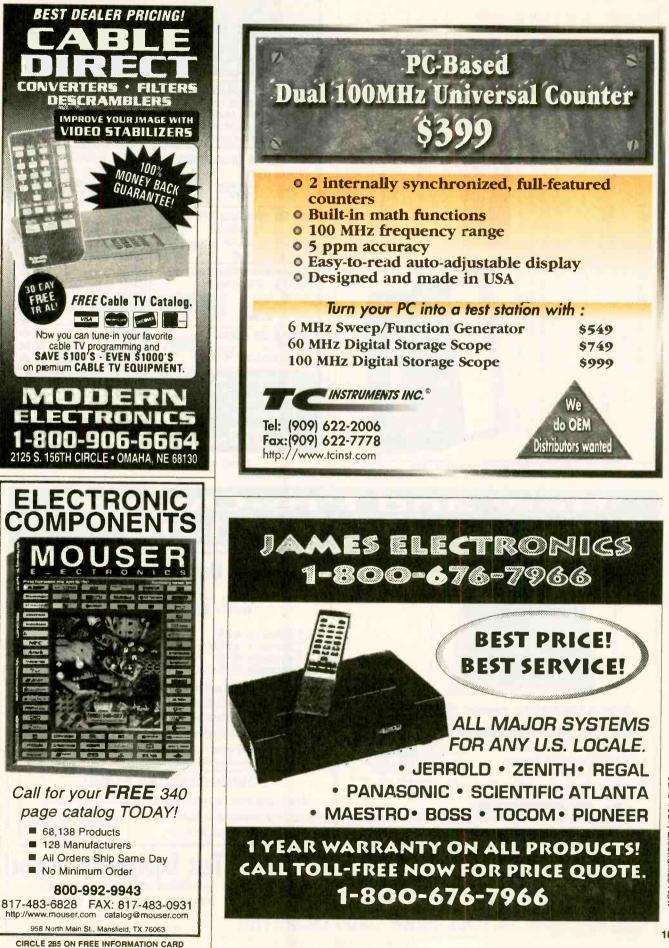
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Synthesized FM Stereo Transmitter



Microprocessor controlled for easy freq programming using DIP switches, no drift, your signal is rock solid all the time - just like the commercial stations. Audio quality solid an the infler just like the contributed a stations. Adolo quality is excellent, connect to the line output of any CD player, tape deck or mike mixer and you're on-the-air. Foreign buyers will appreciate the high power output capability of the FM-25; many Caribbean tolks use a single FM-25 to cover the whole island! New, improved, clean and hum-free runs on either 12 VDC or 120 VAC. Kit comes complete with case set, whip antenna, 120 VAC power adapter - easy one evening assembly.

FM-25, Synthesized FM Stereo Transmitter Kit \$129.95



A lower cost alternative to our high performance transmitters. A lower cost alternative to our nign performance transmitters. Offers great value, tunable over the 89 108 MHz FM broadcast band, plenty of power and our manual goes into great detail out-lining aspects of antennas, transmitting range and the FCC rules and regulations. Connects to any cassette deck, CD player or mixer and you're on-the-air, you'll be amazed at the exceptional audio quality! Runs on internal 9V battery or external power from 5 to 15 VDC, or optional 120 VAC adapter. Add our matching case and whip antenna set for a nice finished look.

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Add some serious muscle to your signal, boost power up to 1 watt over a frequency range of 100 KHz to over 1000 MHz! Use as a lab amp for signal generators, plus many foreign users employ the LPA-1 to boost the power of their FM Stereo transmitters, providing radio service through an entire town. Power required: 12 to 15 volts DC at 250mA, gain of 38dB at 10 MHz, 10 dB at 1000 MHz. For a neat, professionally linished look, add

the optional matching case set.	
LPA-1, Power Booster Amplifier Kit	9.95
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World's smallest FM transmitter. Size of a sugar cube! Uses SMT (Surface Mount Technology) devices and mini electret condenser microphone, even the battery is included. We give you two complete sets of SMT parts to allow for any errors or mishaps-build it carefully and you've got extra SMT parts to build another! Audio quality and pick-up is unbelievable, trans-mission range up to 300 feet, tunable to anywhere in standard FM band 88 to108 MHz. 7/8"w x 3/8"h x 3/4"h. FM-5 Micro FM Wireless Mike Kit\$19.95



Super stable, drift lree, not affected by temperature, metal or your body! Frequency is set by a crystal in the 2 meter Ham band of 146.535 MHz, easily picked up on any scanner radio or 2 meter rig. Changing the crystal to put frequency anywhere in the 140 to 160 MHz range-crystals cost only five or six dollars. Sensitive electret condensor mike picks up whispers anywhere in a room and transmit up to 1/4 mile. Powered by 3 volt Lithium or pair of watch batteries which are included. Uses the latest in SMT surface mount parts and we even include a few extras in case unv ecerta and floore a part! case you sneeze and loose a partl

FM-6, Crystal Controlled FM Wireless Mike Kit \$39.95 FM-6WT Fully Whred FM-6 \$69.95

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we've packed into the FM-100. Set frequency easily with the Up/Down freq buttons and the big LED digital display. Plus by covin help builting and he oig LED bigliat display. Fits there's input low pass filtering that gives great sound no matter what the source (no more squeals or swishing sounds from cheap CD player inputs) Peak limiters for maximum punch' in your audio - without over modulation, LED bargraph meters for easy setting of audio levels and a built-in mixer with mike and line level inputs. Churches, drive-Ins, schools and colleges find the FM-100 to be the acceleration that fragmitting aceded, you will be No one to be the answer to their transmitting needs, you will too. No one offers all these features at this price! Kit includes sharp looking metal cabinet, whip antenna and 120 volt AC adapter. Also runs on 12 volts DC

We also offer a high power export version of the FM-100 that's fully assembled with one watt of AF power, for miles of program coverage. The export version can only be shipped outside the USA, or within the US if accompanied by a signed statement that the unit will be exported.

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Decode all that gibberish1 This is the popular descrambler / scrambler that you've read about in all the Scanner and Electronic magazines. The technology used is Scanner and Electronic magazines. The technology used is known as speech inversion which is compatible with most cordless phones and many police department systems, hook it up to scanner speaker terminals and you're in business. Easily config-ured for any use: mike, line level and speaker output/inputs are provided. Also communicate in total privacy over telephone or radio, full duplex operation - scramble and unscramble at the same time. Easy to build, all complex circuitry contained in new custom ASIC chip for clear, clean audio. Runs on 9 to 15VDC, RCA phono type jacks. Our matching case set adds a super nice professional look to your kit.

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Tone-Grabber Touch Tone Decoder / Reader



tones are used, your TG-1 will decode and store any number it hears. A simple hook-up to any radio speaker or phone line is all that is required, and since the TG-1 uses a central office quality that is required, and since the rest uses a certifial others duality decoder and microprocessor, it will decode digits at virtually any speed! A 256 digit non-volatile memory stores numbers for 100 years - even with the power lumed off, and an 8 digit LED display allows you to scroll through anywhere in memory. To make it easy to pick out numbers and codes, a dash is inserted between any to pick out numbers and codes, a dash is inserted between any group or set of numbers that were decoded more than 2 seconds apart. The TG-1 runs from any 7 to 15 volt DC power source and is both voltage regulated and crystal controlled for the ultimate in stability. For stand-alone use add our matching case set for a clean, professionally finished project. We have a TG-1 connected up here at the Ramsey factory on the FM radio. It's fun to see the phone numbers that are dialed on the morning radio show! Although the TG-1 requires less than an evening to assemble (and is fun to build, too!), we offer the TG-1 tully wired and tested in matching case for a special price.

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Mini-Peeper **Micro Video** Camera

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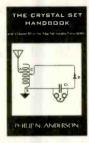
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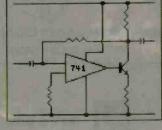


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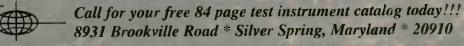


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Free	Information Number	Page
	ABC Electronics	74
-	Aegis Research, Canada	
	AES	
214	All Electronics	
-	All Phase Video Security	114
	Allison Technology	
_	Allstar Electronics	
_	AlphaLab	
	AMC Sales	74
322	American Eagle Publications	
281	American Innovations	
324	Basic Electrical Supply	
325	Bel-Merit	
77	B&K Precision	
	Bsoft Software, Inc.	
329	C&S Sales, Inc.	
_	Cable Discount	
311	Capital Electronics	
332	Circuit Specialists	
	Command Productions	
226	Consumertronics	
328	CTG	
_	Cybermation	
-	DC Electronics	
133	Digi-Key Corp.	
	EDE - Spy Outlet	
-	Electronic Goldmine	85
320	Electronix Express	102
-	Electronics Tech Today	3, 25
-	Emac Inc.	90
335	Flex Electronics	74
321	Foley-Belsaw Co.	97
334	Fotronic	102
	General Device Instruments	105
122	Global Specialties	21
	Grantham Col. of Engineering	9
-	Home Automation	107
333	Howard Electronics	79
-	Howard Electronics	115
-	Information Unlimited	78
126	Interactive Image Technologies	CV4
316	IVEX Design International	105
-	Jameco	
	James Electronics	101
282	Jensen Tools	71

Free	Information Number	Page
-	Learn	7
-	M ² L Electronics	113
283	Mark V Electronics	
284	MCM Electronics	
<u> </u>	Meredith Instruments	
-	Merrimack Valley Systems.	
128	MicroCode Engineering	CV3
- 57	Micro Engineering Labs	105
	Modern Electronics	101
285	Mouser Electronics	101
-		104
258	New Sensor Corp.	<mark></mark> 76
	NRI Schools	35
71	NTE Electronics, Inc.	4
336	Nu-Tek Electronics	87
262	Parts Express Inc.	75
-	Polaris Industries	
326	Prairie Digital	86
264	Print (Pace)	109
266	Ramsey Electronics	103
_	R-4 Systems Inc.	96
-	RF Parts	90
323	Roger's Systems Specialist	95
-	Sil Walker	110
270	Skyvision Inc	81
-	Square 1 Electronics	111
-	Starlet Systems	
-	Street Smart Security	
327	Sun Equipment	
_	Tab Books	
-	TC Instruments	
-	TECHMART	
-	Technical Serv. & Solutions	
-	Tektronix, Inc.	
331	Telulex	
-	Test Equipment Sales	
275	Timeline	
_	U.S. Cyberlab	
	Visual Communications	
98	Wavetek Corp.	
319	Weka Publishing	
318	White Star Electronics	
280	WPT Publications	
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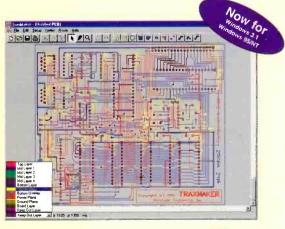
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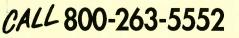
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