Rineeing

A Magazine of Technical Accuracy for the Radio Set Builder. Engineer and Manufacturer



Edited by M.B.SLEEPER



VOVEMBER 1923

VOL. V NO. 11



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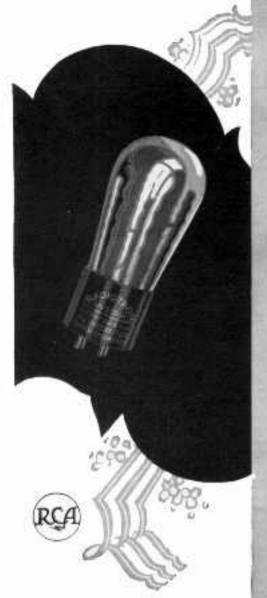
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RADIO ENGINEERING

Edited by M. B. SLEEPER

Fifth Year

Vol. V. No. 11

Contents-November, 1925

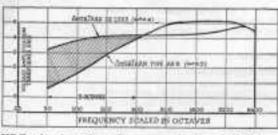
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This is the fourth of a series of air adaptinements published to show fractly and trathfully, the sears status of Rustic Engineering as a publication—its circulation, range of indusers, editorial policy, class of readers, position as an attrettining medium, and taky it has been accepted as the leading technical magazine of the Rudio Industry.

4



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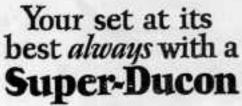
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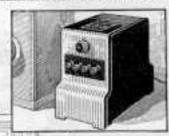
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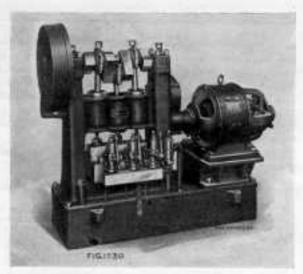


Fig. 1. Motor driven hydraulic pumps which serve the accumulators shawn in Fig. 3

Equipping a Bakelite Molding Shop

Part 2. Suggestions concerning the machinery and its installation—By H. E. Eddy *

In the September issue Radio Engineering presented to its readers details covering the equipment necessary for the molding of dials, knobs, rheostat backs and similar parts on a small scale.

For quantity production, however, somewhat different equipment is necessary, although the presses which were recommended for small production are of sufficient size and capacity to be incorporated as part of a battery of presses that are used for quantity production.

Quantity production may be divided into two classes; first,—the production of many different pieces without any great quantity of any one piece, and second, the production of one or more pieces running into large quantities.

Where a great variety of parts must be made, without the total number of any given part being sufficient to keep an automatic press in operation over a reasonable period, hand molds will be found the most economical to use in connection with the standard single opening type of press. On the other hand, where thousands of a given part are to be made, the automatic press, such as will be fully described in the January issue, will result in the greatest production at the lowest cost.

In the average molding shop will be found single opening presses of the type described in this article, in which are used ordinary hand molds.

An economical molding department having presses operated by the accumulator system may consist of four single opening presses up. Fig. 4 illustrates a layout of a molding room having eight single opening presses. These presses each have a capacity of 118 tons and platen size 20 by 20 ins. They permit the molding of approximately 118 square inches or less of bakelite per operation. This capacity is rarely required even with three hand molds, except when very large pieces are being molded. However, by providing this extra capacity, additional pressure over the conventional ton per square inch is available for such parts as require it.

^{*} Hydraulle Fran Mfg. Co.

The production of a single opening press may be based upon the number of hand moids of a given part used, times the number of cavities per mold, times the number of molding cycles that can be made per hour.

If four hand molds are available they would be used in pairs, two being in the press while two are being stripped of the

finished pieces and refilled.

The average molding cycle required for radio parts is from 3 to 5 minutes, depending upon the construction of the

piece and molds.

The press room layout in Fig. 4 is for a battery of eight single opening hotplate presses and the necessary auxiliary equipment. This layout can be varied according to shop practice. It is however, taken from the molding room of one of the largest radio manufacturers in this country who operates a battery of over fifty single opening presses in addition to many presses of the semi-automatic type.

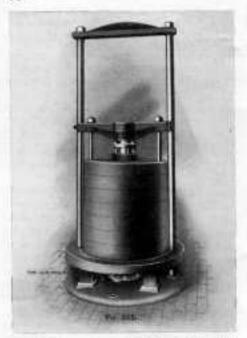


Fig. 5. Compact accumulator, loaded with cast iron weights

Hot plates are shown opposite the presses in the illustration, with tables on one side and small arbor presses on the other. For the molding of certain parts, heating of the mold on a separate hot plate is no longer considered necessary, and in such cases some of the extra hot plates could be omitted and the table space increased. The arbor press is used for separating the mold and pressing the fin-



Fig. 6. Types of valves used to control the hydraulic pressure

ished pieces from it. It is an inexpensive

press of the lever type.

The hydraulic presses can be equipped with steam heated, gas heated, or electrically heated plates. The electrically heated plate is comparatively new in molding practice but eliminates the necessity for a steam boiler with an operating engineer. Gas plates are not recommended because of the difficulty in controlling the temperature. The electrically heated plate is equipped with an automatic control for regulating the temperature and may be set for any temperature within a given range.

This is a marked improvement over the older method of attempting to regulate the molding temperature by means of the

steam pressure.

Each press is equipped with high and low pressure control valves. Economy and molding practice, dictates the use of low pressure water to raise the platen and close the molds, and high pressure for the actual pressing of the piece. It is therefore, necessary with a battery of presses to provide both a high and low pressure accumulator. This may be similar to the tandem type, as shown in

RX-1 NOTICE

The demand for copies of Radio Engineering for September, 1925, in which the construction data on the RX-1 receiver was published, has exhausted our supply, but a reprint of the article will be sent you, upon request, without charge. The technical data on the RX-1 appeared in the July and August issues. A few copies are still available.

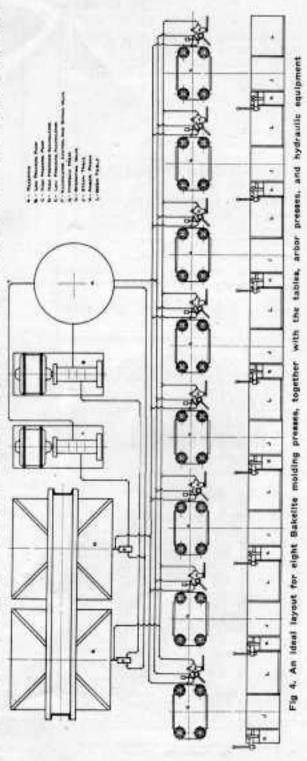
Fig. 3. This type of accumulator is equipped with a high pressure cylinder which will deliver high pressure water at approximately 3000 lbs. and a low pressure cylinder for water at 450 lbs. Either of these pressures can be varied, depending upon the amount of weight of the loading material placed upon the accumulator platform. This loading material can be concrete or rocks.

Two small electrically operated bydraulic pumps similar to Fig. 2 are installed by the accumulator. There are connected to the accumulator cylinders by means of by-pass valves which prevent the accumulator platforms being raised above a predetermined point, and which also prevent damage to the equipment due to over pressure.

The high and low pressure valves, with which each press is equipped, may be of the hand operated type similar to Fig. 6, or if automatic operation is desired, may be similar to Fig. The advantages of the automatic control for applying high and low pressure and timing the cycle are obvious. The human factor in the timing is eliminated together with the chance for error, thus preventing defective parts. It has been found also that a marked saving in high pressure water results from automatic operation.

The automatic control can be applied to any molding press and for the application of high and low pressure requires only 3 units. It is driven by a motor and is entirely automatic, the operator merely throwing a small lever to start it. The motor stops at the completion of the cycle.

When the low pressure valve is opened, the water from the low pressure accumulator immediately enters the press cylinder,



raising the platen, and closing the molds. The low pressure valve is then closed and the high pressure valve opened. During the low pressure cycle, the bake-lite powder, with which the molds are filled, softens and flows into the crevices of the molds. Under the action of heat and the high pressure, the bakelite changes from a powder or from a semi-fluid material into a hard composition, which cannot afterwards be softened by heat. If the molds are made with a very high finish, a similar finish will be imparted to the molded pieces.

Radio dials are molded with the graduations and figures and the accuracy of the dial depends very largely upon the workmanship and design of the molds and the care used in molding.

For the purpose of illustration, the high and low pressure accumulators and pumps shown in Fig. 4 are represented as being on the same floor as the press equipment.

This, however, is not the usual prac-

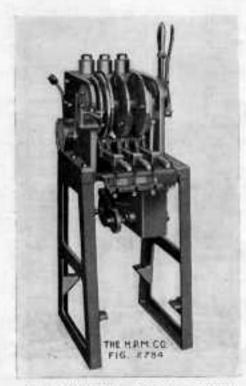


Fig. 2. Automatic motor-driven control for operating valves



Fig. 3. High and low pressure accomulators which serve the molding pressure

tice. Due to the weight of the loading material, it is necessary to locate accumulators on solid ground, which in many cases would be in the basement of the building. There is an added advantage in locating the pumps and accumulators in the basement and the presses on a floor above, in that proper drainage of the return water can be secured to the reservoir from the press cylinders.

Both high and low pressure pumps draw their supply of water from a common reservoir and as the water is returned at the press stroke, water consumption is a negligible factor.

Many different types of accumulators are on the market. Those shown are of the simpler and least expensive type and give very satisfactory service over a long period of years.

Perhaps a more accurate name for them would be high pressure reservoirs, as their use makes high pressure water available by merely opening a valve,

Where space is limited, it is sometimes necessary to use smaller accumulators. The accumulator as shown by Fig 5 is loaded with cast iron weights and will take up much less room for a given pressure than an accumulator loaded with concrete. Its first cost, however, is much higher than of the concrete-loaded accumulator and the efficiency is the same.



Fig. 1. The power transformer for the amplifier, with a regular A. F. transformer as a comparison of size

Building a UX-210 Amplifier

This power amplifier, using a UX-210 and a UX-216B, can be used for any set, altho it was designed specially for the RX-1—By S. W. Nichols*

The wonderful quality of the RX-1 receiver sent me in quest of a power amplifier circuit which would preserve the quality and at the same time provide sufficient amplification to bring weak signals up to full volume, and make the nearer stations strong enough for almost any requirements.

With the UX-210 power tube, and the UX-216B rectifier tube already available, the remaining items of special design were the chokes, power transformer, and input transformer. The new American de Luxe measured up to the requirements for the input transformer.

Altho it is very expensive, due to the cost of the recently discovered alloy used for the core, this amplifying transformer measured up so beautifully—at 50 cycles only 15% below the maximum of the curve—that what might appear extravagance seemed justified.

It might be explained that the effect of the new transformer design, accounting for its efficiency, is to increase the primary inductance with the necessity of using a big winding, thus maintaining a relatively high value of inductance at the very low audio frequencies.

From the same Company I was able to get a power transformer of exactly the right characteristics. The primary has three taps connected to a porcelain-base switch mounted on the case, allowing the use of 110, 118, or 125 volts, 60 cycles A. C. The secondary winding comprises a single coil giving 450 volts, and two others, each of 8 volts, with center taps. There was my power transformer.

Then I got three Amerchokes. They are suitable for any kind of a filter circuit. With these parts I started to work. They are shown all together in Fig. 2, and the transformer alone in Fig. 1. The regular Amertran A. F. transformer was put beside the power type just to give a comparison of the size.

Fig. 3 gives two circuits, both entirely satisfactory, and accomplishing the same thing. The power transformer supplies the plate voltage to the UX-210 and UX-216-B, and, by the use of some Lavite resistances, is made to furnish 22 volts and 100 volts for the tubes in the RX-1 set or any other receiver with which the

^{*} Chief Engineer, Durrant Radio, Ltd.

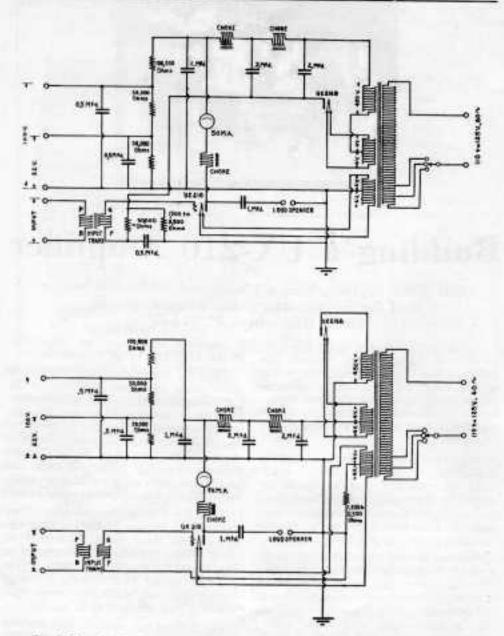


Fig. 3. Two circuits for the amplifier unit. The input terminals should be plugged in on the set where the phones go ordinarily

power amplifier is used. Thus all B batteries are eliminated. In case it seems better, however, to use B batteries on the set, the resistances and extra terminals can be omitted.

During the course of the experiments made with the power amplifier, it was simply assembled on a board, all parts being fastened securely and thoroughly insulated, because 450 volts, tho far lower than the potentials used in amateur transmitters, is dangerous stuff to handle carelessly.

A little later, I want to build an RX-1 with the power unit made right into the set, but, for the present, the separate

amplifier is all right, and I have it down below in the battery section of my cabinet, where it cannot get mixed up with the receiver.

In addition to the transformers and chokes, there are two condensers of 0.5 mfd., three of 1.0 mfd., and one 2.0 mfd., four 50,000-ohm Lavite resistances, a Ward-Leonard resistance of 2,500 ohms, and 0-50 milliameter.

Any condensers of reliable make, capable of withstanding 600 volts, are all right.

The 2,500-ohm resistance is used to supply the negative C for the UX-210. nected to the set, I tuned in. Beautiful music, perfect reproduction. And then I cut in the power amplifier! Why, I couldn't believe my ears! The volume was increased, of course, but the quality was an absolute revelation.

The best way to describe the results from the power amplifier is to say that, however satisfactory a set may have seemed to be, you will never know how much you aren't hearing until you have operated the set with the power amplifier. The rattle of the cone is entirely eliminated, and there is a feeling that the cone is doing its full work. The low

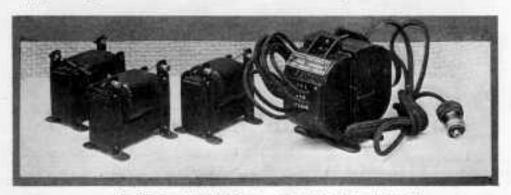


Fig. 2. The power transformer and set of three choke colla

It may be necessary to vary this value slightly, for the milliameter should show a normal plate current of 20 mils. A variation of 1 or 2 mils, is all right. Of course the needle fluctuates very slightly during reception. That is the only adjustment on the entire outfit, making it extremely simple to set up.

Now you have all the construction data necessary, but I haven't told you about the results, which are much more interesting.

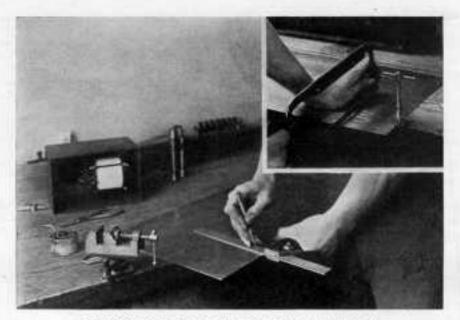
You know that a Western Electric cone doesn't sound so very well on an ordinary set. It always seemed to me that the mechanism was only half working. Other cones give better quality.

On the RX-1, however, the Western Electric did very well. I was perfectly satisfied, for it was so much better than anything else I had heard.

Well, I made a change-over switch, to connect the jack on the set to the input transformer on the power amplifier or to the cone directly. With the cone conmusical notes and the drums come in in a way entirely missing with the RX-1 receiver alone. This is equally true of any other set using a 2-stage audio amplifier, I refer to the RX-1 simply because that has come to be a standard of comparison in the matter of quality, and no one will ever complain of the reproduction from this set, but the results are so amazingly different with the power amplifier that, having heard it, you will never be satisfied with the RX-1 alone or with any other receiving set.

The comment is frequently made that music from a good radio set is vastly superior to that from a phonograph, but the improvement effected by the power amplifier is many times greater than the difference between an ordinary set and the phonograph.

Add to this the advantage of having the power amplifier supply the plate voltage for the tubes in the receiving set, and you can understand my enthusiasm for this new unit.



Figs. 1 and 2. Laying out the bress sheet, and sawing it.

Suggestions on Making Shields

Details of shield construction which will help those who are experimenting with shielded R. F. amplifiers

SUBJECT for experimental work which offers some particularly interesting possibilities is that of shielding. When metal panels first came into use, they were met generally with disfavor. Objections to copper, brass, or aluminum panels have been pretty well cleared away now, by research work done in one of the western Universities for the Crowe Name Plate Company. The purpose of the tests were to find out what effect metal panels had upon the overall efficiency of receiving sets and particularly on the high frequency resistance of coils. The report, recently made public, shows conclusively that there are no electrical objections to the metal panel. Some manufacturers have gone further, in the use of shielding. by enclosing coils and condensers completely. Examples of this are found in the Radio Frequency Laboratory's receiver, the new Kellogg receiver, the Music Master-Ware loop set, and the Stromberg-Carlson neutrodyne. In the case of the Radio Frequency Laboratory and Kellogg sets, the high efficiency of the cascade amplification is attributed

directly to the isolation of each tuning circuit from the others by complete shielding.

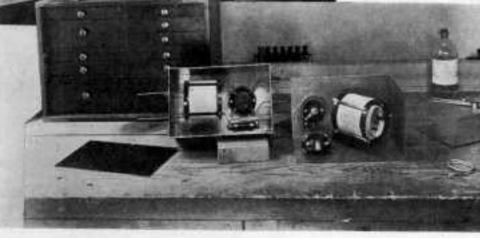
This subject has not been under investigation long enough to be entirely settled. The Walbert Manufacturing Company claim that their shielded inductances show an efficiency comparable to that of the very best unshielded coils. This is, of course, at variance with the prevailing ideas about the use of metal within the field of a tuning inductance. Some time ago, in Radio Enginerating, a curve was given to show the increase in resistance of a coil when a variable condenser was mounted at the open end. Later on, however, it was discovered that the data was not strictly accurate, inasmuch as the reduced deflection of the thermoammeter needle was caused partly, at least, by detuning, as the proximity of the condenser not only increased the resistance but changed the inductance of the coil and, consequently, put the test circuit slightly out of resonance with the oscillator.

The accompanying illustrations give



Figs. 3 and 4. Decause the heat was conducted away as rapidly by the large area of the brass sheet. It was necessary to melt the solder with an electric iron while the brass was bested with an alcohol torch. The parts were mounted on the froot and bass before the shield was soldered together.

Leads were brought out from the instruments thru holes just hig enough to take the varnished tubing which insulated the wires.



some suggestions for those who want to use brass or copper shielding. This is recommended because the soldering is less difficult than when aluminum is used

We have found No. 16 gauge halfhard brass the most satisfactory to use. It come in flat sheets and is heavy enough to hold its shape and to saw easily. At the same time, it is light enough to be soldered without difficulty.

The first experiments with brass shields were made with thin brass sheet. The edges were turned over for soldering tabs. Afterward, however, we used the

No. 16 gauge, sawing and filing it accurately to shape, and soldering the sides together for butt joints, without the use of tabs.

Fig. 1 illustrates the method of laying out the brass sheet. It is necessary to work very accurately, in order that the parts may fit together. After a line has been made with the scriber, the brass sheet should be clamped down and sawed with a fine-tooth blade. The saw should be held almost horizontally, as indicated in the insert, Fig. 2.

After that, the edges must be filed smooth and straight with a fine file. Fig. 3 shows how the boxes were soldered. First, two sides were held together temporarily by solder at each end of the joint. Then, using soldering paste as a flux, the solder was melted right across with an electric soldering iron backed up by an alcohol blow torch. The torch shown in Fig. 3 is very inexpensive and most satisfactory to use since it supplies its own air pressure. Plenty of heat must be used in order to get a strong and perfect joint. With two sides finished, one of the ends is put on, held temporarily, as before, with drops of solder at each corner.

We did not solder the tops of the boxes in place. Instead, the boxes were made so that the front and back extended above the sides by 3/32-in. Then the cover was snapped in between the upper edges of the front and back plates.

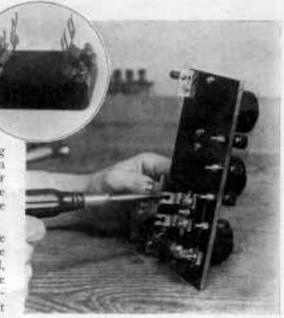
Fig. 4 illustrates two units, one an antenna coupling coil for a stage of tuned R. F., and the other a regenerative 3circuit device for the detector.

Tests on the shielded units are not completed, so that it is impossible to give a definite report as to the results obtained. However, these suggestions may be useful to other experimenters or set builders working on this subject for it took us considerable time to find the best methods and materials.

Mounting the Resistance Unit on the RX-1

T HERE has been some misunderstanding about the method for mounting the resistance coupling unit on the RX-1 receiver. In the accompanying illustration is shown the new Daven unit with the stopping condenser mounted inside the base, while at the right is the large tube panel for the RX-1.

When the unit is mounted, the terminals marked P and G should be toward the rear of the base panel, and B and F toward the front of the base panel. This makes the councctions appear to be reversed, but it does not in any way affect the operation of the unit. However, the 1.0 megohm resistance should be put into clips P and B, while the 0.1 megohm leak should go between clips G and F. As a



matter of fact, the resistances are not at all critical, and we have found some sets with the leaks reversed, altho the operation of the set was in no way affected.

RADIO ENGINEERING

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EDITORIAL

I T MAY not be pleasant, but it is no less necessary to stand off, once in a while, to look at this fall's business with enough perspective to include next spring's conditions on the horizon, for next April will show whether the winter's effort has been well spent or wasted.

Most everyone in the radio business ought to make money this year. There is plenty of interest, and plenty of competition to maintain interest. The development and improvement of radio sets, as disclosed at the New York shows, indicate that the manufacturers have at last interpreted radio in its relation to the home.

Radio is established as a public utility. It is no longer a technical hobby—it is a service to the people.

Which automatically brings with it a service responsibility devolving upon the manufacturers. This service responsibility has been recognized and accepted by the telephone, gas, electric light, and water supply companies. It is being met by automobile manufacturers, and now the radio companies are faced by it. Always it follows the mechanical perfection of a public service. If we sell the public on the idea that a thing does work, we must be willing to keep it working.

Last year's experience taught the manufacturers how to design receiving sets to overcome characteristic faults which developed in transit and in use. Practically all equipment made this fall by established reputable manufacturers is safe to buy, the price indicating quality and completeness rather than service to be expected.

Nevertheless, faults do develop in transit and in use. Therefore, manufacturers must realize that, having brought their equipment to the present state of perfection, the attainment and maintenance of their good will is now in the hands of the dealers who will sell and service their equipment.

In Boston there are two automobile agencies, both selling cars in the same price class, one backed by a tremendously wealthy manufacturing organization which is building a very fine automobile. The other agency represents a smaller concern of only moderate means, making a car of only average quality, Yet the latter agency outsells the former probably 3 to 1. They sell people who would rather have the other car because they think it is a better one, but, in the long run, they are influenced by the reputation for service and maintenance, believing and rightly, that a car not quite as good but properly serviced is a safer buy than a better car which will not be properly serviced.

On the same basis, radio manufacturers can only realize the full benefits of their engineering and production skill by choosing dealers who realize that their future sales depend on present service.

In this connection, manufacturers will have to revise their policy concerning circuits and construction details. Just as there are no secrets concerning the mechanism of an automobile, for the entire machine is laid out in the most elaborate charts, manufacturers must follow suit in order to educate the dealers service men into the maintenance of radio equipment.

M. B. SLEEPER, Editor.

Selenium and Photo Electric Cells

Chapter III. Concluding the description of cell construction and methods of assembly—By Samuel Wein

GROUP H.

I N actual practice, the following forms of cell construction has been found to be superior in many respects to the foregoing types. That is because the embryo cells can be duplicated, and the liklihood of short circuiting of the terminals during the process of annealing is entirely eliminated. It might be stated further that cells made according to any of the processes to be described are

the glass. A second method referred to in the patent text is that of pasting metallic foils on the glass plate. It is thereafter divided into the forms shown.

The writer has found by actual experiment that the process of fusing the metal into the glass gives the most satisfactory results. This latter process is identical to that now in common use by firms depositing silver on glass-ware.

Strange as it may seem, the foregoing types of cell construction has also been







Figs. 10, 11, and 12, showing the design of the Bell and Tainter sells

superior in their physical characteristics

than any of the other types.

The method of preparing these cells is quite tedious, and a little more difficult in formation, but once the idea has been mastered, it will well repay the experimenter with cells of superior physical characteristics.

Bell and Tainter⁵¹ coated a glass plate—porcelain or similar material can be used as well—with a film of silver, and divided the latter into two electrical portions by means of a sharp tool. This divided film may be in the form of a zigzag arrangement as shown in Figs. 10, 11 and 12.

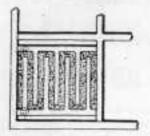
The deposition of metals on the glass plate as mentioned by these early investigators refer to the precipitation of the metal from its aqueous solution, as in the case of mirror making. Such a process in actual practise has been found to give unsatisfactory results, because the silver, being too thin, does not adhere to resuggested by Liesegang²¹, Ocumpo²⁴, and Presser²¹.

Liesegang divide the silver by means of a needle point. Ocampo pasted tin foil on the glass plate and divided it with a sharp tool, Fig. 13. Presser divided the metal film in concentric lines, about 0.5 mm. apart, the completed cell

is shown in Fig. 14.

A method as just described is patented by Ribbe²ⁿ, which consists of dividing the glass plate either by means of a sharp tool or etching with hydrofluoric acid. The grooves are filled in with graphite powder, and the excess removed. This is subjected to electrloysis of a copper sulphate solution, and the deposited copper fused into the glass plate by the aid of a muffle furnace. The selenium is applied and amealed. A description is also given of a cylindrical form as well, but the process of manufacturing the cell remains the same.

In actual commercial manufacture, the





Figs. 13 and 14. The Liesgang cell, made with tin foil, pasted on glass plats, and the Presser Type, some-what similar in design

cells made by Gripenbergs, Fig. 15, has been found to be the best. The grating consists of a film of gold or platinum. with 20 bars per mm., each bar is 0.025 mm, apart, this operation being accomplished with a dividing engine. Very thin films of selenium are formed on glass or mica plates, this is pressed up against the grating by a small screw press. A drop of vaseline oil is placed between the capillary space between the electrodes and the sclenium plate, so as to exclude the atmosphere.

Cells using contact by pressure are found to be much more constant, elimiing, and finally closed in a glass tube. GROUP II.

Fritts" made cells of a different type. This he did by melting selenium on a piece of tinned copper, 2 ins. square. On the film of selenium he placed a highly polished steel plate, which he then put thru the annealing process, and at the same time subjected the cell to a high pressure. The selenium cell thus formed was suddenly cooled. On removing the steel plate, a thin plate of selenium was found adhering to the tinned copper,

The selenium then had on one side a good electrical connection. On the other

Fig. 15. Quits different from the others is the design employed by Gripenberg. Here are these views of the completed cell





nating the difficulty experienced as a result of the selenium film tearing away from the contact as a result of a difference in the expansion and contraction between the materials. A further fact is that cells can be made with much lower dark resistance and greater ratio between dark and light. One such cell has a ratio of 1000 to 1, the highest on record.

With the foregoing type of cell, a selenium plate can be replaced easily.

d'Albe" rubbed soft graphite over a sand blasted or etched glass plate. This was then divided in any of the manners already described for separating the graphite film.

Pfund18 cast the selenium film into discs about 1.5 cm. in diameter, and 1.5 mm. thick, and annealed them. These discs were ground smooth on crocus cloth, after which silver tape electrodes were fastened with celluloid. A film of gold was next deposited by cathode sputterside was applied a transparent conductor of electricity in the form of a film of metal, such as gold, silver, or platinum The whole was then mounted in a convenient container with binding posts.

The annealing of the cell was done by simultaneously subjecting the cell to heat and a pulsating current, to polarize the selenium. In this manner, a cell having a remarkable light sensitiveness between light and dark can be made.

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Impedance Coupled Amplifier

Some laboratory tests made to determine the effect of Impedance Coupled A. F. Amplifiers By G. H. Browning*

LMOST every part of a radio re-A ceiving set, from the R. F. amplifier to the loud speaker, distorts the sigmais somewhat, but the audio amplifier is still the most serious offender in this respect. There are three types of audio amplifiers-transformer, resistance, and impedance-which can be used to magnify the very weak impulses coming from the detector to a volume sufficient to be heard comfortably. But though they all increase or magnify the signals. we have the effect of blurring the original electrical picture to contend with, just as a poor telescope, or one which is out of focus, blurs the physical picture.

With a view of determining the best type of amplifier, a series of laboratory tests were made with the result that some exact data on different systems was obtained. Transformer coupled audio amplification has several distinct advantages; two tubes with transformers, ample signal strength on most sets, 90 volts plate battery is sufficient for load speaker reception, and the transformer type is easy to construct. However, the disadvantage of poor quality reception generally offsets these good points, with the result that engineers are seeking for

more satisfactory methods,

For the last few months, the attention of the radio public has been called to the fact that resistance coupled amplifiers give almost perfect reproduction and their efficiency in this respect accounts for the increasing popularity of this type of amplifier. However, it has been my experience that there are several inherent faults with that system; three vacuum tubes are necessary to give the amplification formerly obtained by two, the plate battery, for best results, should be of 120 to 200 volts, and the tubes are worked below their highest efficiency.

The first objection is not so serious, as vacuum tubes are comparatively cheap now, but the second and third can be overcome in the amplifying system to be proposed.

The impedence amplifier uses choke coils instead of resistances in the plate circuits of the tubes. This method is not new, but it has not been brought forcefully to the attention of the radio public.

The advantages of this system of amplification are: the quality of reproduction is equal to that of a resistance coupled amplifier, the vacuum tubes are worked at very highest efficiency, and a plate battery of 90 volts is entirely sufficient.

In order to ascertain the difference between the three types of amplifiers, curves were drawn to show the performance of a 2-stage transformer coupled system, a 3-stage resistance amplifier, and a 3-stage impedance amplifier. The amplification constants of the vacuum tubes used were 8 in each case, so that the comparison between the systems is

entirely fair.

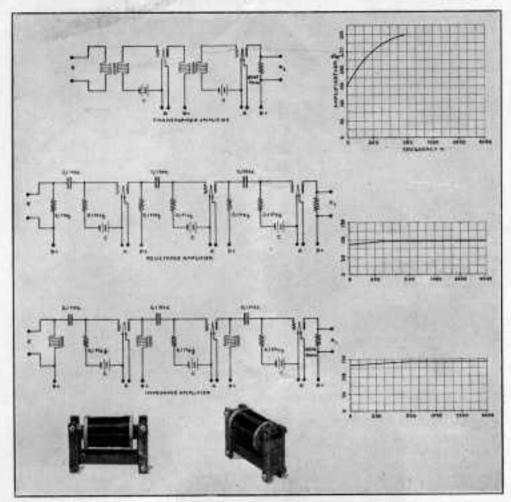
The tests were made with a calibrated audio frequency oscillator having, in the output circuit, a fixed resistance, the potential across which was the input voltage. One side was connected directly to the transformer, as from the filament of a tube, and the other side of the resistance was connected to the transformer through a 15,000-ohm General Radio resistance, to supply a value equal to the plate impedance. The voltage across the input resistance was determined by a Rawson thermo-voltmeter, and at the output by a vacuum tube voltmeter.

A resistance equal to the plate-filament resistance, was connected in the plate circuit of the last tube instead of a loud speaker. This was done because different loud speakers have different impedances and, consequently, cause a vari-

ation in the amplification.

The page opposite shows the circuits employed. It should be noted that the same stopping condensers and gridleaks were used in the resistance and impedance

^{*} Chief Engineer, National Co., Inc.



The three types of A. F. Amplifiers, with the amplification curves obtained from them.

Below are shown two experimental impedances of 150 henries inductance.

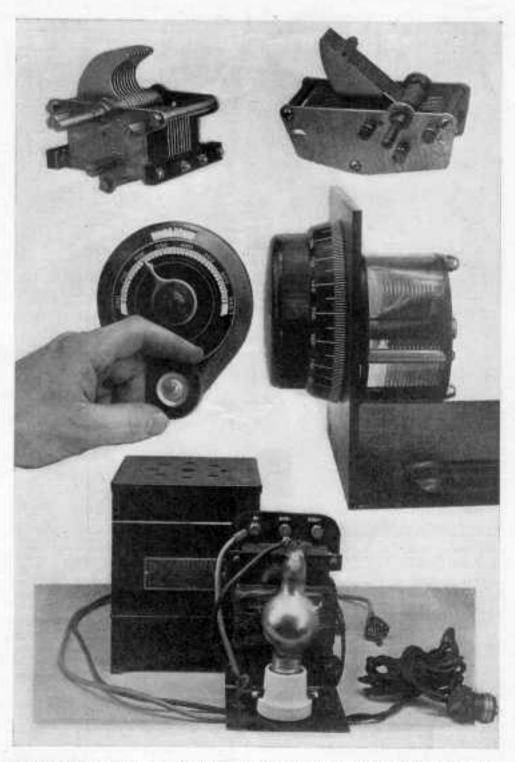
coupled circuits, so that there would be no difference in the quality due to differences in the condensers or gridleaks.

The three curves reproduced show the amplification as the ratio of the voltage measured across the output and input of the three types of amplifiers. These curves are drawn in such a way that the harmonics are equally spaced on the horizontal scale, instead of spacing the frequencies equally. This method of drawing amplification curves was described in Ranio Engineering previously. Consequently, distortion represented by curve A, from the transformer coupled amplifier, looks much worse

than if it were drawn with the frequencies spaced equally, but the comparison with resistance and impedance is fair since those curves are drawn by the same method. Other A. F. transformers might have produced better curves, although the transformers employed in this test were of a type generally conceded to be among the best.

The quality of signals obtained by the different systems depends upon whether the low and high frequencies are amplified equally. Suppose the letter C is being received on a radio set, this single letter has a certain amount of energy at 100 cycles, and a less amount at 500

(Concluded on page 587)



New products for this fall-Cardwell S. L. W. and the U. S. L. type S. L. F. condensers. Bremer Tully vernier dial and Rathbun S. L. F. converter, and the slient Dynamic charge for A and B storage betteries. In this illustration the unit is removed from the case.

Using the UX Tubes

The addition of new types and type numbers to the series of radiotrons has been somewhat confusing but it is easy enough to select the correct tubes for various purposes once you understand what the changes mean

THE UV-199, UV-200, UV-201-A. WD-11 and WD-12 will be made as before. These same tubes, with the new bases will be made also, except the WD-11. If a 199, 200, 201-A, or WD-12 has the new base, the type number is UX-199, UX-200, UX-201-A, or WX-12.

The UX-199, however, has a base of smaller diameter than the other UX tubes, altho the size and arrangement of the contact pins are the same so that any UX tubes fit in the same socket. The Radio Corporation refers to the UX-199 as having a small standard UX base, while the UX-200, UX-201-A, and WX-12 are referred to as having the large standard UX base.

The three new tubes of most importance are the UX-112, UX-120, and UX-210. The UX-120 has the small standard UX base while the other two have the large standard UX base.

The UX-120 is a low-filament current tube to use only in the last stage of a set which has previously employed a UV-199. The UX-120 takes twice as much filament current as the UV-199, operating at 3 volts across the filament terminals. The plate voltage should be 135, although it will operate at 90 volts. An important difference is that the UX-120, with 135 volts B battery, should have 22½ volts negative C. For this purpose a small size 22-volt battery is recommended. The voltage amplification of this tube is 33, against 6.25 for the UV-199.

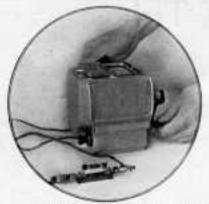
The UX-120 can be used in other sets instead of a UV-201-A, for the last amplifier tube. There it is necessary, however, to change the rheostat so that the voltage on the tube will be only 3 instead of 5. The C battery must be added, also.

UX-112 is a detector or amplifier tube designed to have a very low output

impedance. The filament current is 0.5 ampere, or twice as much as the UX-201-Operated as an amplifier with 90 volts on the plate and 6 volts negative C, the plate current is slightly lower than the UV-201-A with 90 volts B and 41/2 volts C, but the output impedance is 8,800 ohms against 12,000 ohms for the UV-201-A. The voltage amplification is practically the same. At 157 volts on the plate and 10.5 negative C, the plate current is fairly high, 7.9 milliamperes, with an output impedance of 4,800 ohms, and voltage amplification of 8. This tube will not be widely used, except for R. C. A. equipment, until transformers and loud speakers are available to match the impedance of these tubes.

The UX-210 is designed as a power amplifier. It takes 6 or 8 volts on the filament terminals and draws 1.1 or 1.25 amperes respectively. The plate voltage can be varied from 90 to 425 volts with the negative C running from 4.5 to 35 volts. With 8 volts on the filament, 425 volts on the plate, and 35 volts negative C, the plate current is 22 milliamperes. Under these conditions the output impedance is 5,000 ohms with a voltage amplification of 7.5. This tube, also, calls for many variations in the circuit design, not only because of the high filament and plate voltage but because of the high plate current. Very few transformers now available will carry much over 12 milliamperes in the primary.

The special advantages of the UX-120, UX-112, and UX-210 is that their design insures perfect modulation without over-loading. All these tubes takes a very high negative C potential, so that there is no chance for the grid to become positive as is so often the case with the UV-201-A when extremely strong signals are being received. It is predicted that these tubes will give us an entirely new idea of quality in radio reception.



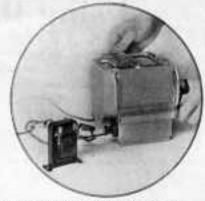


Fig. 1. The hand-operated Megohimeter, set up for testing grid leaks and mountings, and for measuring the resistance between primary and secondary coils of a transformer

Checking up With the Megohmeter

The Megohineter is an essential instrument in routine tests in order to maintain production standards

M ANUFACTURERS of electrical measuring instruments report this summer and fall a decided increase in the sale of their equipment, due to the fact that radio manufacturers are realizing at last the absolute necessity of knowing accurately what they are doing,

One of the first measuring instruments to reach real volume of sales is the Megohmeter, an instrument which reads directly in megohms. Made in England, the Megohmeter, is distributed by James G. Biddle, of Philadelphia.

Up to the present time, most of the Megohineters have been purchased for testing gridleaks. These have been of the type designed for use with direct current supply, generally from three 45-volt B batteries. Unlike other methods previously employed, the Megohineter does not require an unvarying source of potential as the supply voltage can vary 20% above or below the rated voltage without affecting the accuracy of the meter.

For routine tests, however, some manufacturers prefer the hand-driven type shown in the accompanying illustrations. This is fitted with a generator and crank which is turned at about 120 R. P. M.

This fall, a large number of concerns have purchased Megolimeters for checking factory production. That is, when parts are ready to deliver to the assembly room, perhaps two out of every hundred are sent to the laboratory to be measured on the Megolimeter. This applies to all parts which have R. F. insulation.

It is well known that a great many faults developed in radio sets after they reach the consumer are due to insulation which is good enough to stand up under the inspection tests but not good enough to hold up permanently. All molded insulation should be given the one-in-fifty test. On such things as mountings for gridleaks, this is very important. Occasionally, by accident or intent, the quality of the molding is changed with the result that gridleak mountings have been found to show as low as 25,000 ohms across the terminals. Obviously, it is useless to put a 2-megohm leak in a low resistance mounting.

Manufacturers who buy gridleaks on contract should test at least one out of every fifty,



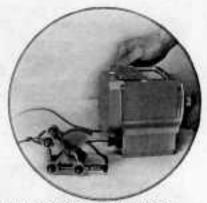


Fig. 2. Testing sockets and variable condensers. A remarkable feature of the Megohmeter is that it is not demaged when the terminals are accidentally short circuited.

This also applies to fixed condensers. For example, if a fixed condenser of low resistance, due to defects or deficiencies in the insulating material, is put across the primary of an A. F. transformer, the low frequency current will be divided between the transformer and the condenser.

A. F. transformers should be watched for insulation between the primary and

the secondary windings.

Some concerns, in the final tests, are measuring the resistance across variable condensers. This is not done particularly to check up on the resistance of the insulation. Sometimes a condenser at one particular setting shows practically infinite resistance across the insulation. As the condenser is revolved, however, even though the plates do not actually touch they may come close enough so that the resistance of the condenser is brought down to a few thousand olums by contact between dust particles on the plates.

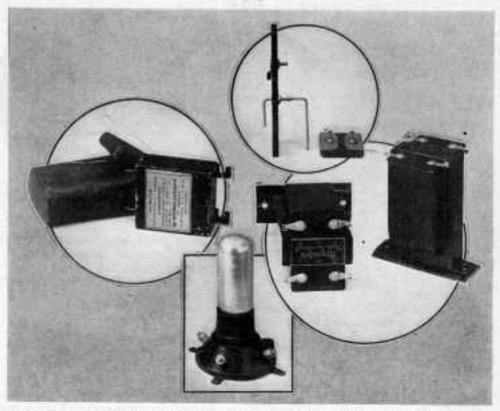
The accompanying illustrations indicate some of the ordinary measurementsto which the parts of any set may be subjected. However, there are many special uses to which the Megohmeter can be put, depending upon the particular type of circuit used. For example, it is important to maintain perfect insulation across the terminals of neutralizing condensers. If soldering paste is used in assembling, faults can be discovered from that source if they are present, or low resistance caused by burning the insulation on telephone jacks when the leads are soldered. Unlike most other instruments, the Megohmeter is not damaged when it is short circuited, so that it can be used for tests of all kinds without fear of burning out the instrument.

Impedance Amplifier

(Continued from page 583)

cycles, etc., up to 8000 cycles. Now, if all these different frequencies are not amplified the same amount C may sound like T, because T has practically the same frequencies in it, but the distribution of energy in each is different. Therefore, the more constant is the amplification given by a system from 100 to 10,000 cycles, the better tone quality received. In the chart shown, where amplification is plotted against frequency, the transformers have much the greatest amplification, but the quality is poor. Both resistance and impedance give almost perfect quality, but as may be readily observed impedance gives nearly twice as much signal strength as resistance though not as much as the trans-

With two high mu amplifying tubes and a power tube in the last stage, it is possible to get as much or more volume out of a three stage impedance amplifier than has been formerly obtained with two transformers, and still retain the wonderful tone quality inherent in the latter system.



Four new Items of Interest to manufacturers—the high capacity condensers from the Condenser Corporation of America: U.X. socket from the American Hard Rubber Company; William Stevens' new eyelet Lastite for set manufacturers; and the Brandes A. F. amplifying transformer

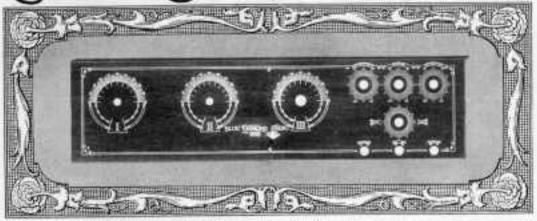
The Electrad Company is having much success with the sale of Royalty variable resistances, particularly since they have come into much demand in connection with battery elimmators. These resistances, somewhat similar in appearance to wire-wound theostates, are made in twelve different sizes, ranging from L000 to 50,000 ohms maximum resistance. The safe continuous current carrying capacity varies from 52 milliamperes for the 1000-ohm size to 7.5 milliamperes for the 50,000-ohm size. The capacity and inductance between terminals at the position for maximum resistance for any type is 2 mmfd, and 0.05 micromicrobercy.

From the Acme Apparatus Company, Cambridge, Mass, comes the announcement of several interesting items. There is the double free-edge cone speaker, designed to have a natural period of vibration below the audible range, in order that the quality will not be distorted by the teodency of the diaphragm to vibrate at its own period. This is made in two types, the round model listing at \$25.00 and the square model at \$35.00. The Acme

H-Elminator is particularly interesting in view of the fact that it supplies 50 milliamperes at 137 volts. Two amplifier voltages and a variable detector voltage are available. The eliminator is designed for use with the new Raytheon tube a new type which has no filament to hum out or break prematurely. A first of new Acme products would not be complete without something in the way of transformers. The MA2 is made with a heavy core and a greatly increased primary impedance. The ratio is I to 5. For those who prefer impedance coupling there is an impedance coil hav-ing an inductance of 200 henrys. The new transformer lists at \$5.00 and the impedance at \$4.00. Manufacturers will be interested in the special transformers for B-Eliminators and the 30-henry, 50-milliampere choke coils. The transformers are made in two types, B4 for full-wave rectification and B3 for halfwave rectification. The cholors and transformers list at \$5.00, \$6.00, and \$7.00 respectively.

From Philadelphia comes the news that the production of Philoo batteries and A and B Socket Powers has required the addition of

Crowe Quality Metal Panels

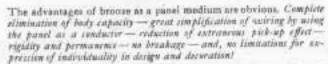


offer you many performance and sales Advantages!



"The Perfect Punel"

This trade made on Crown penals muste that the set manufacturer is admitted seciety or quality in the communities of the product.



But — the advantages of CROWE Quality Etched Metal Panels are still more obvious from a production standpoint. They reach your factory completely and accurately pierced and machined—ready for assembly. Tuning scales etched directly on panel, permit the use of knob and pointer in place of dials, and facilitate other manufacturing economics.

Send your panel specifications to us. Let us make you nut proposition which has already been taken advantage of by many of the leading QUALITY set manufacturers.



Quality

CROWE NAME PLATE & MFG. CO. 1749 Grace Street Chicago, Illinois

CROWE ETCHED METAL PANELS a five-story concrete building for the Philadelphia Storage Battery Company. It is reported that 1000 Sucket Powers per days have been produced up to the present time, altho this rate will be greatly increased with the new facilsies. September was the largest mouth in the history of the Philadelphia Storage Battery Company.

The Dongan Electric Manufacturing Company of Detroit and Walkerville, Canada, is supplying many of the B-Eliminator manufacturers with transformers and chokes. Dongan is producing transformers and chokes for both half-wave and full-wave rectifiers for Raytheon, R. C. A., and several other types of tubes. Descriptive literature and circuits can be obtained by writing to this company.



This Elwood device is for testing sockets for correct wiring

Mydar Radio, of Newark, N. I., has added several products to their regular line of Accuratume dials. The Accuratume indicator is a pointer, eliminating the necessity for an engraved line, which can be fastened to the panel without screws or nuts. This lists at \$.25 for three. The A. I. vernier is an all-bakelite vernier dial, 4 ins. in diameter, with a 160 to 1 ratio. There is also the fixed knob, arranged in a way similar to that on the regular Accura-

tune dial, for a quick setting. This lists at \$2.25. The loods on the rheostat dial has been redesigned so as to match the style of the Accuratune knob. The price list also shows a station recorder which can be put on the panel under the dial. For a 3-in, dial, the recorder lists at \$50 or \$.75 for the 4-in, type.

The new price bulletin from the Alden Manoracturing Company is very helpful in selecting



Metro switch and bull's eye

sociects or adapters suitable for the new or old style tubes. The Alden Mannfacturing Company, Springfield, Mass., has a complete line of small und large UX sockets, adapters for using UX tubes in UV sockets, and several special types of spring-mounted sockets as well as plain types designed particularly for the use of manufacturers.

The Radiall Company, New York City, is just starting delivery on the Tune-Rite dial, a S.L.F. dial for use with S.L.C. condensers. Manufacturers who have been using Amperite automatic filament controls will be glad to hear that the Radiall Company is making special units for the new R. C. A. tubes. Consequently, those who have been using Amperites for the last stage of an A.F. amplifier can get the new types so as to put UX-120, or UX-112 tubes in the last stage.

A patent license has been granted to the Pacent Electric Company, New York City, by

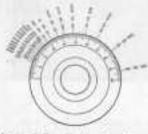


The Monawk single-control construction kit consists of a triple condenser, vernier knob, and three ft. F. transformers

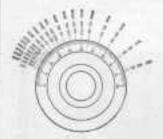


MAKE your radio a 1926 model. Replace your present Dials with Rathbun Straight Line Frequency Converters which spread all stations within the range of your receiver uniformly around the whole circle of 360°. All stations are a uniform distance apart on these new Converters which is the ideal tuning condition.

Why be satisfied with Dials or Condensers which are limited to 180° or only half the dial? Why stop at 180° when there are 360° in the circle? No gears with their back lash, no friction with its slippage in Rathbun Straight Line Frequency Converters—only two moving parts, a



histom indicated in kilocycles and more lengths showing crowding with an arthury supacity condense:



Stations partially separated and tuning slightly improved with a Stranghe Line Wave Length Condenser

variable cam and a lever. Easily and quickly installed on any set—it is not necessary to cut Condenser shafts or drill panels.

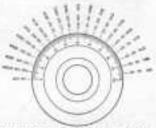
The Rathbun Straight Line Frequency Converter is one of the few really new things in Radio during the past three years.

Don't forget that we build the RathbursingleHoleMounting Condenor with genuine Bakelite ends. This year's models are all enclosed with transparent pyralin dust bands which preserve their high efficiency for life. Small, light, rugged, handsome and none lower loss or higher in efficiency. Reasonably priced.

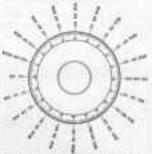
Ask your double for Rathbar Straight Line Frequency Converters. If he has not yet trocked them, he will quickly obtain them

PRICE \$3.50

Rathbun Manufacturing Co., Inc. Jamestown, N. Y.



Practically over repression over half the dial with a Straight Line Fregarney Condenses

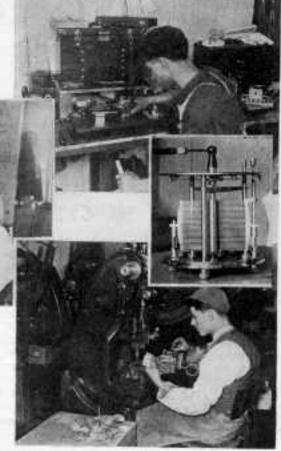


Complete and equal separation of stations over the entire disk with the Rothban Straight Line Property Converter

Since the General Instrument Company has gone into production on their Sis-Seventy-One receiver, the entire production of the Broome Street factory is being devoted to parts, while the set assembly is being done in an enormous factory on Broadway. These illustrations abow



steps in the manufacture of condensers, while the insert shows a special job of Bureau of Standards typs condensers. The General instrument patents on low loss type condensers and S. L. F. design have just issued, by the way



the U. S. Navy, whereby the Pacent Company is permitted to make use of patents controlled by the Navy. In return, the Navy is granted certain patent rights owned by Pacent.

Kellogg Switchboard and Supply Company, Chicago, Ill., is producing a new rheastat for sale to radio manufacturers. The particular feature about this device is its noiselessness. Until a year ago, everyone assumed that a rheostat had to click and scrape when it was adjusted. Now, however, people object to the noise itself and, what is worse, to the noise caused by vibration transmitted to the tubes. This is particularly true on outfits using UV-1907s.



Dongan transformer and choke colls for power amplifiers and eliminators



B-T "Euphonic" Transformers-"Pleasing to the Ear"

B-T Engineers have felt for a long time that better audio transformers were necessary. The result of their work is the B-T Emphonic.

A leading testing laboratory reports that this product gave better results than any audio transformer they had ever

With the B-T Euphonic there is no necessity for howling or distortion caused by crossed leads. The Euphonic can be mounted in almost any position, bringing the terminals where they are required. This adjustable mounting is an exclusive B-T feature.

The Euphonic, as its name indicates, is "pleasing to the ear." We believe it is the best transformer available.

Ratio 2.2 to 1...... \$5.00. Ratio 4.7 to 1...... \$5.75

No Loose Contacts With B-T Sockets

No loose contacts are possible with the B-T Universal Socket. Phosphor becare springs maintain positive side prip in tube prongs. Connections are direct to contact springs or to binding posts keyed in position to prevent loose acrew head contact.

Extremely low capacity.

Takes all Navy Base and new UX tubes without an adaptor.



B-T S.L.F. Condensers

Examine a B-T Condenser. Note the rigid frame and die cast construction of rotor and stator. See how easily and quickly the bearings can be adjusted for wear without disturbing plate alignment of changing capacity.

Reflect on the care in design and construction evident in this condenser and your choice is sure to be a "B-T."

B-T Straight Line Frequency Condensers.

| SLF-13. | Capacity | .00025 | Price | 85.50 |
|----------|----------|--------|-------|--------|
| | | .00035 | Price | \$5.75 |
| SI-F-23. | Caracity | ,0005 | Price | 85.75 |



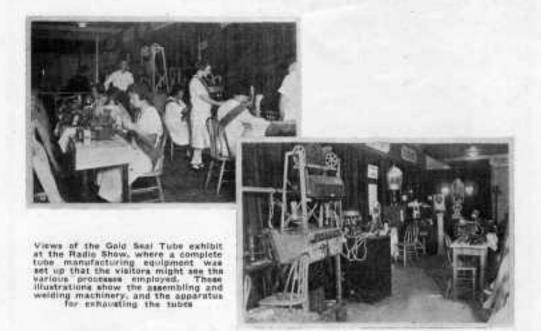
An Oversize Edition of "Better Tuning"

A bigger and hence edition of "Better Tening" than ever —the 8th Edition, 80 Blustrated pages of smoot discussion on up-to-the minute radio imples. Hook-ups, diagrams, building below and tuning hints. Send for your copy. Price 10 ornts.

Bremer-Tully Mfg. Co.

532 S. Canal St.

CHICAGO, ILL.



A tube rejuvenating device is being given free to radio dealers by the Gold Seal Products Corporation, New York City, manufacturers of the Gold Seal Radio Tubes. The device is sent with the first order for 100 tubes. This is an excellent opportunity for radio dealers because of the increasing demand for this service on the part of B.C.L.'s who so often overload their tubes unintentionally.

Metro Electric Manufacturing Commany, New York City, have announced a combination switch and bull's eye. The switch, very small in size, is in the form of a bracket, carrying at the top a horizontal arm for the electric light bull. With the switch a red lens is provided to be mounted on the panel directly



Mydar's latest addition to the Accuratune line

in front of the light bulb. The lamp does not act as a fuse, so that if the lamp burns out the set will still operate. This device is listed at \$95.

DeJur Products Company, New York City, has announced a new socket for UX tubes. The original models are being displayed and production will start right away.

A handy device for use in the factory testing room or for service and maintenance men is the Bezar tube protector, consisting of a tube base which carries a small incandescent hulb. This is to insert in a vacuum tube socket in order to determine whether or not the wiring has been done correctly. If there are mistakes in the wiring or short circuits putting the plate potential on the filament, the builb discloses the fault by burning at more than normal brilliancy. This device is made by the Elwood Manufacturing Specialty Company of New York.

The Condenser Corporation of America, of New York City, is putting out a special line of paper condensers for A and B eliminators. They are made in capacities ranging from 1 to 4 mids. These condensers are designed particularly to reduce the current leakage. Moreover, the layers are wound in such a way as to make the condensers a non-inductive. Each turn of the foil can be short circuited, providing a quick discharge. All condensers are tested for a continuous current of 600 volts D. C. The 1 mid. size measures 1-3/8 by 2-11/16 by 13/32-in, thick while the 4 mid. unit measures 2-11/16 by 1-1/8 by 2-1/8 ins.

THE DAVEN LEAKANDENSER



SOLVES A DUAL PROBLEM

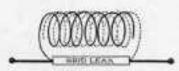
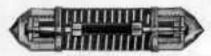


Diagram of the Leakandraser. There are two suits of more, such forming one of the "plates" of a time condenser.



Assembly of the Leubandenser,



The cross section show shops construction and assembly of the Leukardenser.

A pair of wires, coated with a special issulating material are wound in parallel, in a single layer, upon the Bukelite isobies. To distinguish these in the illustration, one is shown their, and the other light. The dark wire is consected to cap "A" in the illustration, and the light wire to the cap."B." Each wire therefore has one upon soil and one and connected is a terminal, these forming two plates of a conference.

The method of winding insures that the spacing between them can vary only the analyst fraction of a percent. This gives extreme uniformity. This is a great strain forward, as grid condensers in the past have been known in vary in especity as much as 300 percent.

And now, the Grid Leuk. One of premount and constant vehic is absolutely essential. Dayer's reputation for monifesturing pression Grid Leuks useds to comment here.

The Leak is suspended in the crutto of the Bahelite cylinder on which the condenser is sound. The each of the leak are connected to the caps which are also the terminals of the condenser.

Manafacturers are invited to send for a sample, "Mis Mos of Mires"

DAVEN RADTO CORPORATION

Newark

But U. S. Pat. Of. New Jersey

Daven engineers have produced an innovation so simple and effective that you will wonder it was not thought of before.

Leading engineers and radio manufacturers have asked us repeatedly if we could not improve the old-fashioned combination grid leak and grid condenser which is (1) unattractive and cumbersome, (2) often inaccurate,

The Daven Leakendenser Contains No Mica

Grid condensers (particularly those of the mica type) often lack uniformity in capacity, especially in lower values; are susceptible to injury during soldering operations, and change capacity frequently after installation.

The Daven Leakandenser contains no mica and delivers all the efficiency the name Daven implies. It is a great step forward, both electrically and mechanically.

Manufacturers—you will instantly recognize the convenience and practicability of this new device. Set Builders—the Leakandenser will make your set more attractive and save you time and trouble. Jobbers and Dealers—here is something new. Show it to those of your customers who know radio. The Leakandenser is precision-built, like all other Daven products, moisture proof and rugged. It takes up less space, is better looking. Made with five different values of grid leaks; 2, 3, 4, 5 and 7 megohms. The condenser is known as type "D" and is correct for all makes of detector tubes. Price \$1.00, including clips.

| Sylvalia alexandra del constitución del | DAVEN RADIO CORPORATION F.H.M. 118-160 Samuelt Screet, Newark, New Jersey. Plane and me the following Clock Lockersleams Bullette Clock Resister Marcal, 196 is embowed. Here: Complete Catalog (free). Negre |
|---|---|
|---|---|

THE BIG LITTLE THINGS OF RADIO

Specifications for B Battery Eliminating Devices

Note: Nott month this section will be devoted to specifications on fixed and variable condensers

| | | | ٠ | | Maximum | | i | | |
|--|---|--|-------------------|--------------------------|--|-------------------------------|--------------------------------------|---|---|
| Manufacturer | (height, width, depth) | Oyder and vollages | 1 | B valtage adjustments | drain framended | Cheminal or tube restriber | What results in the adjustment | What requires | Sp.A. |
| Arms Apparatus Co. | 8'32 (at10)g" | \$12.5 \(\text{ind} \) | Three | Detection | | 1 Raythesa tube | Detector voltage | Rectifier rule | 50 mile I Raythesa tube Detector voltage Resulter tube |
| Arms Electric & Mrg. Co | 817.16% | 817.16%, 40-110. Three | Thing | • | M mile | One tube | | Rectific rule | 20 mils. One tube |
| American Apparatus Go Parts for eliminators only Riskmond, Ind. | Parts for elimina | slock wally | | | | | | | |
| American Transformer Co, Transformers and chakes only Newsch, N. J. | Transformers an | d shakes only | | | | | | | |
| 1 | | 6265;11857 40-110 Three | Three. | ٠ | 8 | Two tubes | Detector voltage | - #1 0# 5# 5# | 30 oills Two tolon Betestor voltage |
| Geoper Gerp. Madissaville, 0. | . Hendendie | 40-110 to 118 | T. | Detector & A | 954455135f., 40-110 to 115 Two Detector & Amp, 13 mile, 130 volts 20 mile, 130 volts relie | Two Tubper or Receiped | Three rheestats | Tubes Divided Contains water inter a terrales | Two Tusque or Three rheetsits. Tubes. Birtifled Contains A batte. Rectigon |
| Designs Beetric Mfg. Co., . Transformers and studen only Desirot, Mith. | Trimblemen an | d shuke eaty | | | të mile, 96 volte | | | | |
| Dubliffer Cond. & Radio Corp. 5165;1934 60-110 to 125 Two Detector 36 mile One rection U.V. Dector volcage. Rectifier take | | 60-110 to 125 | , a | Detector | N mile | One rectron U V | Dector voltage | Rectifier tabe | |
| Durat Corp Tree New York, N. V. | \$55x614x1815 | D. C110 | T. | * | | Neither | Tube filamente in | Nothing | Supplies A nies |
| | 8/5×6/5×7/6" 8/5×6/5×10/5" | \$65x865x1052*, 40-110Three. \$65x865x1052*, 40-110Three. | # # # # # # | • • | 40 mile One tube | One tube | Delector volume Tube finnessis in | Delector voltage Tube. Tube diamentals Tubes. Supplies A size | 40 mile One tube Detector voltage Tube Supplies A size Tubes Tubes Supplies A size sector |
| Eng. Labe, of America | Baself. A. C. or 110 to 11 Special model for D. C. only | A. C. or D. C. 310 to 123 r D. C. only | \$ | S† ≫: | 35 mile. | Orași. | Debetter voluge | Distilled water. | 35 mile Chemind Deserter voluge Distilled water |
| News Corp | 6Hx48x1695 | 60-155 to 130. | Twe | Detactor & san | p., 25 mile | One habs | Detector and | Resider title | |



ELECTRICAL PRODUCTS OF MERIT

"B" Battery Eliminator

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The EPOM B-BATTERY ELIMINATOR meets the demand for a steady, reliable source of plate current from the light socket through the correctness of its engineering design. It embodies all the essential features—full-wave rectification with its maximum efficiency, a two-stage filter with its suppression of all hum, and controllable output on both detector and amplifier voltages to meet all operating conditions.

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Leading jobbers and dealers throout the country endorse and are distributing the EPOM "B" battery eliminator.

EPOM CORPORATION (Dept. Q.)

114 East 47th St., New York City.

| Manufacture | Over-all size (beight, width, depth) | Cycles and vollages | - 11 | B voltage adjustments | Maximum current drain recommunided | Chamical as tube restifier | What requires total | What requires |
|---|--|---|-----------|---|--|------------------------------------|---|--|
| Panated Prejucts Co., Inc 848 429 dr 00-110 to 120 Two None d | Ba8 14 x0 14" | 00-110 to 120 | Twe | None.d | 20 mile | - | Nothing | Distilled water |
| North Chinago, III. | 948,64714 | 60-110 to 130 | ě | None | 4.0 | and (cells) 130 Three Nove 407-min | | ervery 6 months |
| | | | SELECTION | | | | | S. |
| Formst Electric Co | 875 2640 | 25-110 | Three. | Detector & amp. | 50 mile | One table | Detector And | 25-110 Three., Detector & amp. 50 mile One tube Detector and Rectifer tube |
| Newsth, N. J. | | 40-130 60-110 | | | | | amp, volt. | |
| Presidence Co., Sac., Charles. | *************************************** | | There | Detector & amp. | 30 mile | One tube | Detector and | 60-120 to 130 There Detoeled & ang. 30 mila One tube Detoetur n. d. Reeilfer tube |
| New York, N. Y. | Occupanition 1 | of Restorate house | | A | | | tangs volt. | |
| New York, N. Y. | | | | | | | | |
| Grigsby-Grunow-Hinds Co | 11sta7 | 30-128 system | | | | One 2-susp. Tang. | | Grigsby Grunne-Hinds Co., 1145c? 30-128 system |
| Chicago, III. | | 100-125 value | | ************** | *************************************** | Two U V 200-A's | *************************************** | 100-125 vols. |
| Magnus Electris Co., Inc | ************************************** | 60-119 | Two | *************************************** | 40 mile | Oue tube | | Magnes Riceries Co., Inc. 73(47)5 st 95 |
| New York, N. Y. | | | | | | | | |
| Martin Co., Glens L | Bigadanste. | 40 to 70-110 to | Three | Detector & amp. | 36 p.fs. | One U V 201-A | Detector and | Martin Co., Glema L N.54545-515" 40 4" "0-110 to Three. Detector & amp. 36 mile One U V 201.A Detector a nd Recaline bule. |
| | | 130 | | | | or U X 213 | amp, velt, | |
| Mu-Rad Radio Corp Newach, N. J. | 10/5 afta. | 60-136 | į | Napa | 15 mile. | One or two tabes | None | Mir-Rad Radio Corp 10/5.16aF 90-110 Two None |
| Radio Corp. of America. | Ba173438345" | 60-105 to 125 | Four | ***************** | 10 to 50 mile | One UX 874 | Constitution of | Ba175/361/7 60-105 to 125 Four 10 to 30 mile., One UX 874 |
| New York, N. Y. | | | | | | One UX 213 | | One UX 213 |
| Radio Preducts, Sec. | 6%s4z10* | 40-11D | Three | Detector | 45 mile | One lube | Detector voltage ! | Radio Producia, Spr. 65(2410° 60-110 Three. Detector 45 mile. One jube. Detector voltage Restifier tube. |
| Richmond, Ind. | | Special Supply also | 2 | | | | | |
| Radio Receptor Co., Inc | 7213nD* | 60-100 to 120 | | | | Two Semp. Tung | Accordance and | Radio Recopsor Co., Inc. 7:1849" Buygins A abor |
| New York, N. Y. | | | | | | | 200000000000000000000000000000000000000 | |
| Ehamstine, J. Thos. | 6) şa6) şa6) ş | 60-110 to 130 | Two | Detectee & amp. | Same and the same | One UVB01-A | Detector and | Shannatine, J. Thus. 65_26554612. 66-110 in 120. Two. Detecter & sing |
| Detroit, Mich. | | | | 29 853 | The state of the s | SECOND OF | semp, roll. | |
| Valley Electric Co | antition that | 60-110 | Three. | Detector & amp. | # PE | One tube | Detector and | Valley Electric Co. Detector a nd Rectifier tube. |
| New York, N. T. | | 000000000000000000000000000000000000000 | | | | | ang, vols. | |
| Weller Electric Co | 7) gaba? 16. | 60-110 | Lag | Detector & amp. | *********** | One tube | Processe and I | 7/5zba7/5" 60-110 Two Delector & sump One tube Detector a n d Rectifier tube |
| Louisville, Ky. | | | | | | | Alley, volt. | |



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|-----|-----|------|------|---------|-----|-------------------|-------------|
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| Unokes | |
|-------------------------------------|--------|
| Specifications: No. 514 20 heary | List |
| No. 506 30 henry | \$5.00 |
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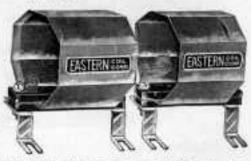
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RX-1) are specified and reclusively licensed by M. B. Sleeper for this cluster.

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DSPEAKE

If the store where you ordinarily go for radio equipment is not yet showing this speaker, send us your address and we'll send you full description and tell you where to

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has shown thousands of set builders and experimenters that it is safer and surer to buy from Durrant than from local dealers, for, by experience and conscientious study Durrant has learned to give better service by mail, than dealers can give in person, while the simple guarantee—if it isn't right your money will be refunded without argument—is more than you can expect from a radio store.

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Type PF-45 transformers specified for A.F. power amplifier. Supplies A current for UX 210 and UX216-B, and B for UX-210 and all tubes in receiving set... Price \$15.00

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An A. F. transformer for those who require the ultimate in quality. Has laminations of the new alloy. Price \$10.00

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McWilliams type 6A Selenium cells, developed for audio amplification and transmission of photographs. Complete instructions furnished. No measurable lag at 10,000 cycles. Price \$15,00

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All Pacent Products

Durrant is the authorized sales and service station for all new Pacent products.

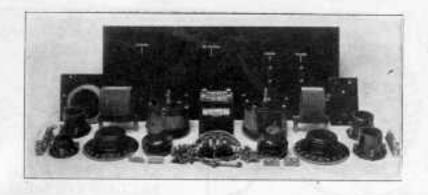
B-D 5 Complete Kit

Complete B-D5 construction kit, all parts, with panels drilled and engraved. Full instructions with photographs and diagrams are provided.

Price \$59.90

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DURRANT RADIO, Ltd.



RX-1 Results Cost Less

To quote reports from RX-1 owners might make you doubt, until you have actually operated this set, if any outfit could be so truly different, altho, understanding the engineering principles involved, you would expect new results from the new methods employed.

But it is clear enough that RX-1 presents outstanding values which not only give you greater value for the money you spend but values in operation and performance which are not exceeded in any other set at any price.

Look at the parts in the RX-I list shown in the illustration above.

You will see that nothing has been spared to bring the RX-1 up to the very peak of efficiency, that the finest parts obtainable have been used.

Then note the price—\$32.50 a price which could not be met, with any other type of circuit, except by substituting the cheapest parts.

Here is unother demonstru-

tion of the advance in design represented by the RX-1, in its ability to produce RX-1 results with such economy of construction.

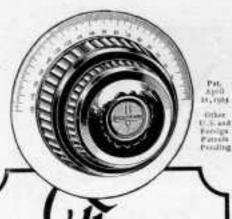
Nor is economy limited to first cost. There is the natural question — Will the set go dead after a while, break down in the hidden parts? The original laboratory models, now six months old, are still operating on a six-hour-a-day life test schedule, yet the condensers, coils, transformers, resistances are as sharply responsive to-day as they were last April.

To fully realize that only RX-1 can give RX-1 results, buy a set of RX-1 coils, new reduced in price to \$6.00 and assemble an outfit from the parts you have on hand or, better, take full advantage of the RX-1 engineering and get the complete set of parts and panels at \$12.50, RX-1 kit, as above, with gameine tested D-21 Sodion, \$37.50.

*Trade mark registration applied for. These parts are sold under M. B. Sleeper license.

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Volume and clarity are matters of course to a set equipped with Accuratune, because, geared on an 80-to-1 ratio for either coarse or infinitely fine tuning, it functions with precision and accuracy, with little or no effort on your part.

Easily substituted for ordinary dials without alteration of your set.

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A new audio frequency transformer scientifically combining tone and volume in correct proportions.

Construction radically new. Will work three stages

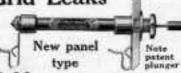
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-for looks, convenience, and Results.

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\$1.00 A next N" mit on the purel, the become DUR-HAM plunger control at your fingertipe—and any set will perk up! Uses for both detector and audio tubes.

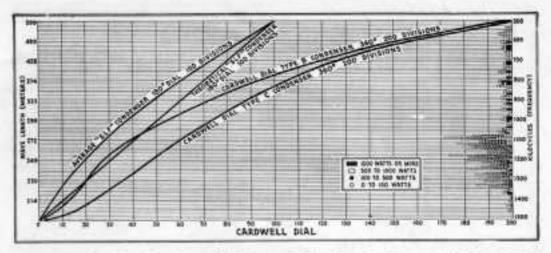
75c.

Standard type for all standard or DURHAM.

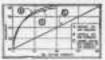
Both types in these sizes No. 100—1,000 to 100,000 ohms No. 101—0.1 to 5 megahms No. 201 A—2 to 10 megahms

DURHAM Boses—three styles, 10c to 45c Use DURHAMS in all sets Order by type and size sember

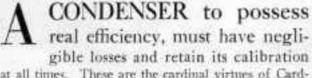
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FROM SLC TO SLF



TYPE B WITH



at all times. These are the cardinal virtues of Cardwells. That they were the original "low loss" type, suggests that they must be so excellent in all other respects that they are perfection in condenser art.

Because of their inherent efficiency, they are readily adaptable to straight-lise design, which affords conveniences at the dial in logging. Thus, without resorting to peculiar looking construction, the Cardwell can be made in SLW, or SLF without sacrificing its basic advantages; extreme rigidity and constant calibration. (Note curves of all types shown





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Note that Type B (SLC) is converted into SLW by using the Cardwell Equitrol dial. This is shown in terms of frequency above and in terms of wavelengths in the small graph. Type B is more "selective" than most SLF types. With the Equitrol, you have more dial visibility than with any 180° SLF condenser. Type C gives semi-SLW timing. Type D is for SLF service,—No. 217 being a dual, balanced type recommended for all TRF circuits.

Write for Buoklet C.77.



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| | Type (548 (548 (548 (528 (528 (238 (376 | Case,* 1/10 250 300 300 500 1000 | Prior 84.06 4.25 4.38 4.76 0.06 6.00 |
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| | 7599 19807 19807 19207 19207 17807 17807 | 1.30 259 300 344 589 1986 | 14 17 18 8 PT |
| į | 8 | ERIES D |) |
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Will make your set more POWERFUL more SELECTIVE

Set Manufacturers' fixed to use of year asia. We will replace year and reasons with Asia shall not the wedget sufferily with loca.

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But Builderst Ann Cults, by masses of their mainted sandmarkest-2005, air distinction and deprises alreased studdings, are story powerful and nove selection man other types of influencessess. And Anny Cults are perfectly magnified.

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Straight-Line Frequency Condenser (Modified)

Uniform separation of stations over the entire tuning range. No crowding on any port of dial. Scientific design proved but by re-ported tasts in actual operation. Standard frame; soldered brase plates.

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The beauty of Radion

is an added advantage for set manufacturers

FROM a purely practical angle, Radion Panels possess the two qualities which make it meet the set manufacturer's requirements 100 per cent:

(1) It is very easy to drill, saw or cut

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Karas Harmonik Transformers

Amplify Radiocast Music with Absolute Fidelity!

No sooner had Karaa Harmonik Transformers been introduced than letters began to pour in from all over the country Exacting set builders could not restraintheirenthusiasm.

"Now I know radio as I never knew it before.

So Mr. E.M. Lubeck of Kokomo, Indiana, expressed himself. "Karas Harmoniks bring in every voice and every instrument as distinctly as one could get them in the room," wrote the Rev. Wm. Stellhorn of Columbus, Ohio. "I consider your transformer a real musical instrument. Like a good violin, it has fine tonal qualities of all pitches cov-ering the musical scale." That was the comment of Mr. Walter Krause of 7807 Burnham Ave., Chicago.

These few reports—picked at random from source of letters—tall you more conveningly than WE can tell you, the wonderful results YOU can obtain through metalling Karas Harmonik Transformers in your set.

Here, for your enjoyment, is an audio transformer, scientifically designed to reproduce through your speaker all of the beauty of radiocast music—exactly as it is rendered in the studio

High, low, and medium audio frequencies are amplified to an equal durve. Sonorous has makes pour forth from the speaker in full strength and rich tune quality. The vital harmonics and rich overtoses are brought out in their true beauty by this marvel of audio transformers.

Dear Sire: I take great pleasure in praising your winderful Karna Harmonik Transformers. I am using two of them in a three-tabe Live-Live set which I built. I have two brothers singing from Edgewarer Beach. WEBH Station. Well, their singing comes in so natural and clear that at times we think they are right to the seems room with us. They also tell me muse is the clearest set they have ever heard.

Robert Loos, 1640 N. Leavitt St., Chicago, Illinois

All last season, home set builders—the most discrim-mating class of radio enthusiasts - hought Karas Harmoniks and enjoyed a musical quality of radio reception that owners of factory-built nets knew nothing about.

If YOU want the utmost musical encoyment that radia has to offer, get a pair of Karus Harmonia Transformers at once. It is

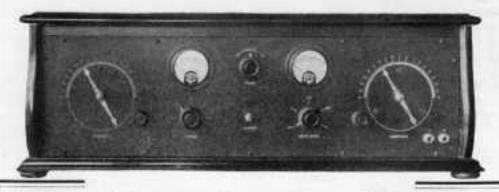
very simple to install them or, if you don't care to do it for younelf, any radio repair man will do it for you at small expense. Why not make on your mind right now to have the best mane your set is capable of giving?

Meet good cuitio dealers carry Karsu Harmoniks. If your dealer is out of them, order direct of us. Send so money, just pay the postman \$7.00 each on delivery.

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| Karas Electric Co., 405; N. Rockwell St., Chicago, Ill. |

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| Name | |
|--|----|
| Anne | 14 |
| Address | |
| If you send cash with order we'll send Transformers postpa | 4 |



The Best in the World

No Batteries

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> Model A Power Unit

One Customer Telegraphs: "Receiver assembled, performing like a thorobred,"

The Amateur or Experimentar with his ultra-modern high-powered receiver is years shead of Commercial Hadia.

It is significant that immiliated testinomials are constantly being received from even the far courses of the surth, where Nordra-Hauck Engineers have furnished the finest radio apparatus known to the set today.

Questitions gfully furnished on radio parts and apparatus having non-infringing uses.

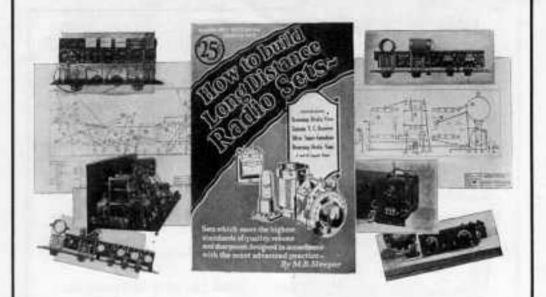
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The checking and matching of tubes has become a common practice among radio dealers, jobbers and manufacturers.

The Jewell No. 95 was the first radio test set out on the market and today it is considered a standard.

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Contains 3 "Electrad" Resister Couplers, 1-,00025, 1-,005 and 2-,005 "Electrad" Certified Mica Con-densers, 1 Condenser Mounting, 2 "Electrad" certi-fied Grid Leaks, 4 "Electrad" Certified Resistors, Only other parts needed are sockets, one rheostst, binding posts and bus bar.

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The feature of a spring contact plate makes permanent contact possible. Flickering of tubes becomes a "backnumber." That puts "Stasco" a length ahead in radio reception.

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4 inch—\$2.50 list
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There's a type and size for your service.

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Pyrex is the best insulating material known. It is used by the U. S. Navy, Burrau of Standards and the majority of the broadcasting stations of the world. The Pyrex end plate is one of the features that makes the QUAM the lowest loss and highest quality condenser built—showing even less resistance than the laboratory standard. As a matter of actual fact the QUAM is used as a laboratory standard in many experimental and testing laboratories, not only in America but in all parts of the world.

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Balkite Radio Power Units

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This popular barrery charger is entirely recised to a new used while the radio set is in operation. Charging rate 2.5 amperes. Operates from 110-120 AC 60 cycle current. Special model for 50 cycles. Also for 25-40 cycles with 1.5 ampere charging rate.

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reduce the amount of attention you must
give your set, Wish their use your current
supply is always exactly what is required
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For the "A" circuit there are the Balkite
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Noiseless—No bulbs—Permanent

All Balkite Radio Power Units are entirely noiseless in operation. They have no moving parts, no bulbs, and nothing to adjust, break or get out of order, Each is a permanent piece of equipment with nothing to wear out or replace. They require no other attention than the infrequent addition of water. They require no changes or additions to your set,

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Eliminates "B" batteries. Supplies plate current from the light socket. Operate of the current with either acceptance with either acceptance of the cast takes. Keeps "B" circuit always operating at maximum officiency, Requests no attention other than adding water twice a year.

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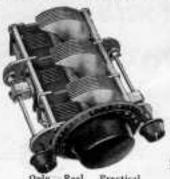
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Separates the stations and distributes them evenly over the dista. It will materially improve the selectivity of any set, and make the selectivity of any set, and make the selectivity of any set, and make the selections of any, Low minimum with solform maximum capacities. Made in all standard airos.



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A plug and socket between the radio and the batteries is as essential as the plug and socket on an electric iron. Buy a Multi-Plug for the set you now have or are building. Used as standard equipment by over thirty American manufacturers.

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The perfect graduation of Mountfird Planger Type Grid Leals makes it possible to statist all fractions of a bregoing from 1.6 to 29, inclusive, its fine graduation is especially valuable in bringing in distant stations and increasing selectivity. Mountfired Grid Leaks are individually tested for acturacy of range, consistency of resistance, and perfection of construction. They are transfected by heat or odd and when properly adjusted, are guaranteed to maintain their efficiency.

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This combination of these harmonizing units in the most desirable circuit is a receiver that is truly the ultimate of five-tube reception. And now,—you can build this remarkable receiver with the aid of a most comprehensible. How to Build It. book, You can equal the quality of a factory made receiver listing for as much as \$170.

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Construction Book

Write for this most energiate healt giving complete details on associating two flammatical Releases. 250



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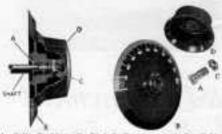
AMPERITE

Hadish Os.



KURZ-KASCH Aristocrat Line

"Aligns rite—Holds tite"



A Spill Rephing B-Dial C-Payloning but for tightcating bushing on share D-Knell

The Kurz-Kasch patented split bushing method of mounting at once became popular. Over two hundred Radio manufacturers and thousands of set owners, appreciating these products, have purchased them in ever increasing quantities. The high quality and workmanship have earned for Kurz-Kasch products the position of leadership. They are the acknowledged best.

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The Kurz-Kasch Company

Largest Exclusive Moulders of Reaclife Pactory and Main Office, Dayton, Ohio,

LAST CENTERED TERMINAL STITE Lastite

If your object is to attain excellence in radio structure, the basic importance of the Lastite will interest you as much as it does us.

The Lastite is the only radio terminal that eliminates any possibility of imperfect contacts.

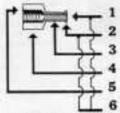
As Mr. M. B. Sleeper has said:
"With a bus wire soldered to it, the
Lastite is its own lock nut."

There can be no structural element in radio more basically important than this feature of the Lastite.

Lastites hold the buz wires and, so, help you while you arrange them.

The Lastite is easier to solder to than a lug, is easier to put on, is stronger and looks incomparably better than any other kind of terminal.

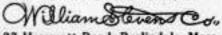
Being more than just a contact, the Lastite is the only radio terminal which can be advertised and recommended, on its merits, for the service it performs.



- 1 Tube in which bus size is inserted preparatory for being soldered. Tube will hold any size has wire up to No. 14.
- 2 Thin, circular Bangs to which bus wire is soldered. The Lastite is thoroughly timned, inside and out.
- 3 This wall of bus wire tube conducts little heat. Tube tapers toward the flange.
- 4 Quarter-inch berngumal base nut.
- 5 Terminal base nut is threaded to fit 6-52 and 8-32 acress.
- 6 The tube and flange of the Lastite, being centered, vibration cannot act as leverage to work it loose. A bus wire locks it-

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BAKELITE



The completed Caldwell Societ is shown at the left, all the right is the one-place Bulletite midding ready for intention of contact springs. The spring construction differs from the usual practice in that these pass through slots in the central ring, making contact with the sides and not the bottom of the tube pink. Societi manufactured by Knox Carporation, Galesburg, Id.

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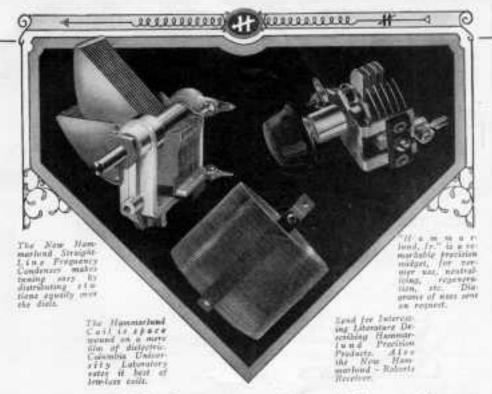
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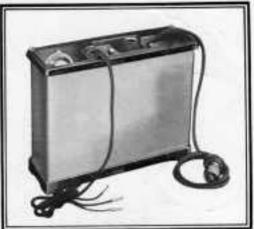
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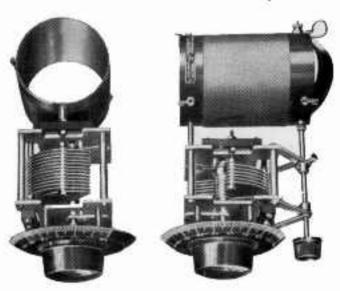
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