

# ELECTRONIC TECHNICIAN

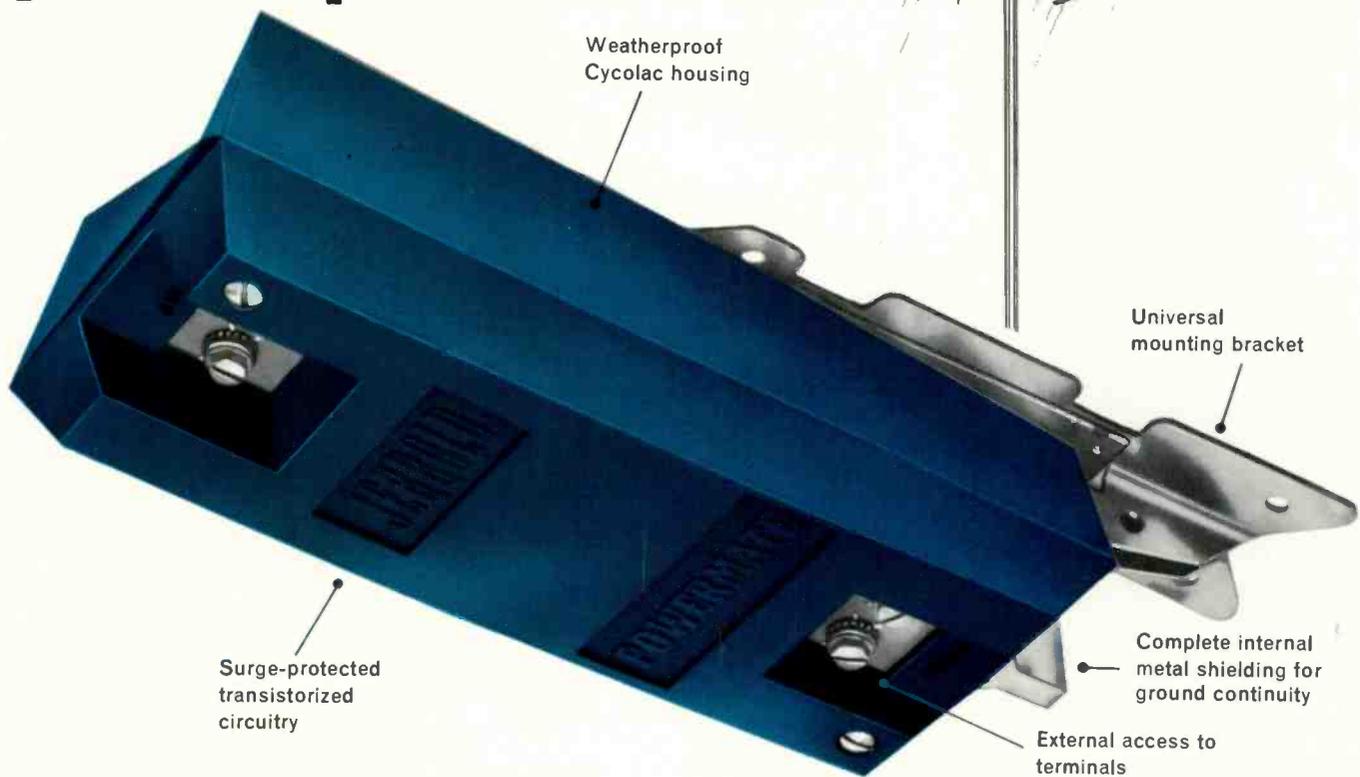
WORLD'S LARGEST ELECTRONIC TRADE CIRCULATION



FR1SEW10812392N869AA3A17966B  
WILLIAM W FRISE  
7176 GALE RD  
ATLAS MI 48411

December 1967

# The new performance standard in preamplifiers

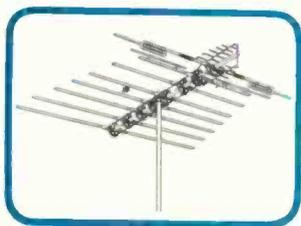


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- Extremely low noise figures
- Unusually flat response

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Outdoor antennas



Indoor antennas



Distribution equipment



*Focusing on one thing...  
better reception*



SCHEMATIC NO.	SCHEMATIC NO.
120842	1033
120843	1033
120846	1033
120847	1033
120848	1033
Model:	
9P50	1005
12P50	975
EP-40 Air Purifier Ionizer	618
P-1913 Stereo/Radio	790
1800/2000 Series	742
<b>FIRESTONE</b>	
Chassis:	
12-129-94U	918
<b>FISHER</b>	
Model:	
800 AM/FM Stereo Amp	693
<b>FLEETWOOD</b>	
Chassis:	
1000	632
1010	632
<b>GENERAL ELECTRIC</b>	
Chassis:	
AA	889
AB	963
AY	832
CB	953
DA	861
DB	930
DC	990
DD	1075
ETV	1046
FY	866
HB	1011
KC	1037
LW	621
LX	699
MW	717
MXT	785
QX	772
QY	828
SA	911
SB	939
SC	1018
TA	881
TB	1004
TC	1048
US	692
VB	979
M575	609
M597 Series	745
TU 220 AM/FM Tuner	759
Model:	
940A, B Radio	858
11R31, -33, T225A, -35A, -36A Radio	845
CT110, CP775 Trans Radio	619
M502XBM, EB, VY, 3XBN, EB, VY	772
M870VWD, M871VWD, RB70VML, RB70VWD	692
P970A Radio	809
RP2060A Stereo Phono	725
T-3000A, B, Stereo Receiver	836
W360A Radio Intercom	796
<b>GENERAL ELECTRIC (CANADA)</b>	
Chassis:	
M618	1030
M649	1101
M685	1123
M687	1112
<b>GRANCO</b>	
Model:	
704 AM/FM Radio	682
<b>HEATH</b>	
Model:	
AA-21 Stereo Amp	829
GR-22	773
GR-53	839

SCHEMATIC NO.	SCHEMATIC NO.
<b>HOFFMAN</b>	
Chassis:	
BP318 Trans Radio	703
Model:	
P708 Trans Radio	703
<b>KORTING</b>	
Model:	
MT2233, 2243 Tape Recorder	865
MT3643/ 3633 Stereo Tape Recorder Constellation	853
<b>LAYFAYETTE</b>	
Model:	
KT-236 Stereo Amp	610
<b>MAGNAVOX</b>	
Model:	
77-01 AM/FM Tuner	794
Chassis:	
34 Series	722
35 Series	633
36-02 Series	672
36-08, -09 Series	762
40 Series	849
43 Series	835
44 Series	812
45 Series	882
47 Series	1062
48 Series	912
49 Series	901
70-01 FM Multiplex Adapter	702
T907 Series	981
T908 Series	993
T910 Series	985
T911 Series	1088
T914 Series	954
T919 Series	1012
T920 Series	1103
T921 Series	1059
T922 Series	1072
T923 Series	1076
T925 Series	1111
<b>MATSUSHITA</b>	
Model:	
T-35 Trans Radio	719
MF800 Motional Feedback Amp	810
<b>MONTGOMERY WARD</b>	
Model:	
WG-399A FM Multiplex	768
<b>MOTOROLA</b>	
Chassis:	
436 Series	656
QTS-436	731
RTS-436	731
STS-435	614
STS-436	731
TS-435	614
TS-436	731
TS-440	700
TS-454	931
TS-458	1107
TS-460 Series	1089
TS-461	1047
TS-499	752
TS-576	681
TS-578	763
TS-584-05, -H	913
TS-586	904
TS-587	919
TS-588	964
TS-589	899
TS-594	1031
TS-596	957
TS-597	1021
TS-908C-02 thru D-02	924
TS-912A	819
TS-914A-00 thru A-07	951
TTS-587	919
VTS-587	919
WTS-435	614
WTS-436	731
Model:	

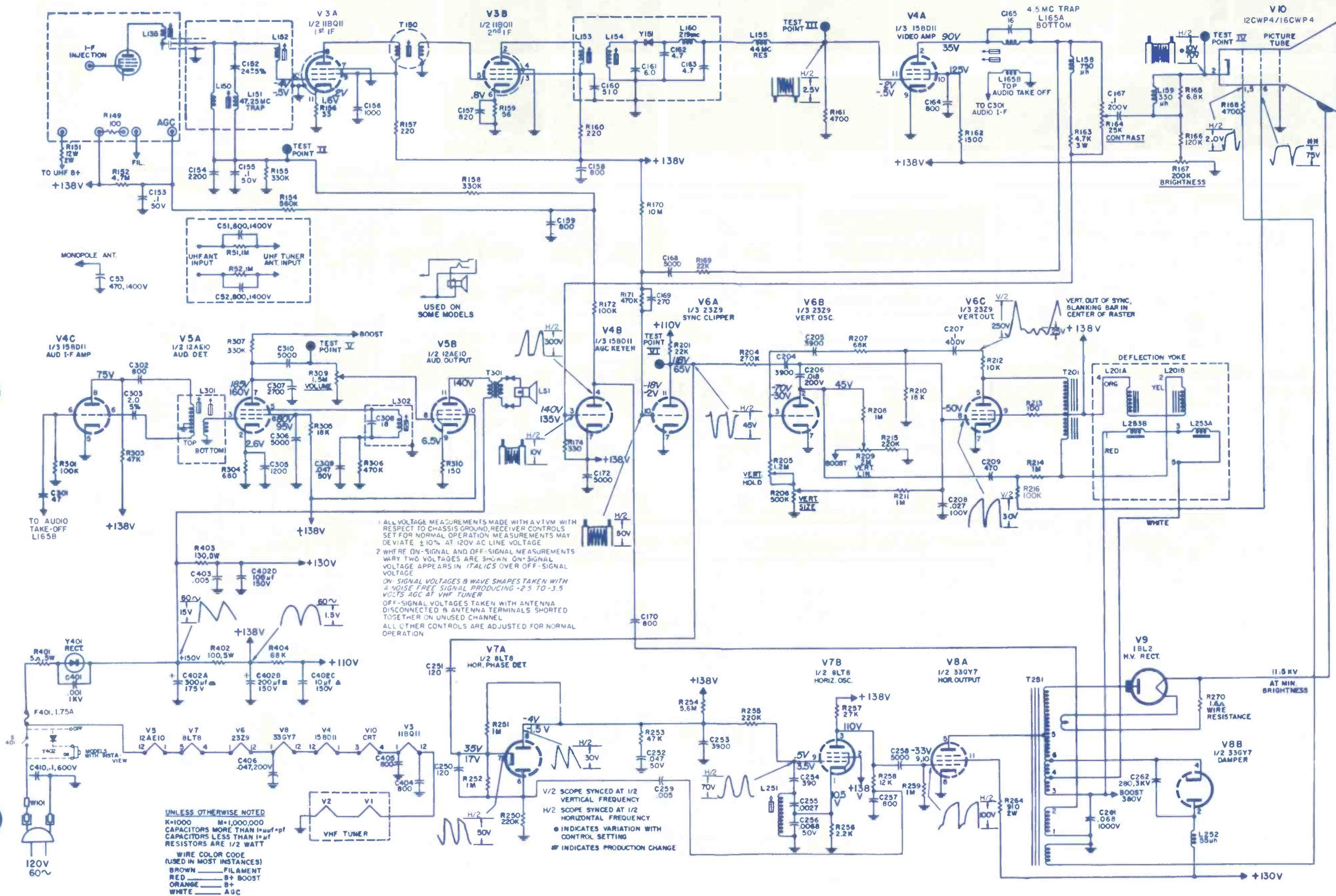
SCHEMATIC NO.	SCHEMATIC NO.
202 Auto Radio	727
203 Auto Radio	727
204 Auto Radio	727
1TMC Auto Radio	673
2TMR Auto Radio	691
13MAM Auto Radio	661
14MF Auto Radio	647
19P7-1, -2, -3	700
19T5, 7, 11, 12, 13, and A19TB Series	731
109 Mapar Auto Radio	1017
1961 Plymouth	664
C2AA-18806-M-N Auto Radio	741
C2YA-18806-E Auto Radio	741
RV2F C20Z-18875-C Auto Radio Reverb	723
<b>MUNTZ</b>	
Chassis:	
T68A14	940
T68A15	940
T68H28	947
<b>OLYMPIC</b>	
Model:	
6P28, 6P29, 6P30	992
CT-910	1064
Chassis:	
9P56, 57, 58	1095
9P59, 60	1090
CTC19/21 Series	1077
JU-JCU	710
JWR	671
NB	820
NBU	820
NDP	1013
<b>PACKARD-BELL</b>	
Model:	
23DC16	748
MPX-1-1 Stereo Adapter	716
Chassis:	
88-9	607
88-16	877
88-18C	941
88-19	970
98C15	1083
98D14, C	677
<b>PEARCE-SIMPSON</b>	
Model:	
CBD-5 CB Radio	538
<b>PERMA-POWER</b>	
Model:	
G230, 1, 2 Remote Control Receiver	806
G340, 50 Transmitter	806
G-500 & RC-200 Remote Control	797
<b>PHILCO-FORD</b>	
Model:	
J-1720R Stereo Reverb	626
L-1532 Stereo Phono	761
L-1650 Stereo	764
M-1618 Stereo Phono	822
M-1660 Stereo Phono	822
NT-600 Radio	867
Q1054	1113
RC-65 Remote Control Receiver	737
T-63 Trans Radio	708
T-909 Trans Radio	824
Chassis:	
N1052	935
N1200	932
N1204	932
11H25	613
11J27	613
11N56	636
12J27	676
12N50	662
13N51	754
13N52	754
13N53	754
14G20	855
14N30	871

SCHEMATIC NO.	SCHEMATIC NO.
14N50	862
15G20	905
15J25	1007
15J27	1065
15M91	898
15N30	914
15N50	921
16J27	980
16JT26, A	965
16N35	971
16NT82	1017
16QT85	1017
17C21, A, V, AV	1099
17J25	1084
17J27, 27A	1063
17J28	1096
17KTS0	1017
17N35	1049
17NT45	1078
18NT45	1125
18QT85 / 18MT70	1118
<b>PHILHARMONIC</b>	
Chassis:	
TSL-001	689
<b>RAY THEON CO.</b>	
Model:	
TWR-1 "Roytel" Citizens Band Radio	640
Roytheon Two-way Encoder / Decoder	895
<b>RCA VICTOR</b>	
Model:	
193-A-542-MV, MU	730
193-A-546-VM, MU	730
193-A-549-MV, -MU	730
213-G-21-M	736
213-G-23-M	736
213-G-23R	736
213-G-26M	736
213-G-27M	736
213-G-27-R	736
213-G-31-M	736
213-G-31-R	736
213-G-33-M	736
213-G-33-R	736
4VC6 Record Player	798
4VC8 Record Player	798
4VF606 Stereo Hi-Fi	827
4VF705 Stereo Hi-Fi	827
KRK105/112, KRK112 with 962709 IF Amp KRK105/ KRK66 Series	856
MARK11 Citizens Band Radio	645
RFG35 Radio	863
RK-295 Stereo Adapter	721
RP-215-C1 Record Player	848
Chassis:	
CTC11	706
CTC12, A, B, P, R	736
CTC16, X	885
CTC17X	952
CTC19	984
CTC20	1032
CTC22 Series	1109
CTC25	1040
528.61580	955
528.61581	955
528.70120	967
528.70121	967
528.71120	1120
528.72280	1114
528.72281	1114
528.72282	1114
529.61580	955
529.61581	955
529.70120	967
529.70121	967
562.10096	972
564.10000	972
564.10003	972
564.10000	988
564.10001	988
564.10002	988
564.10003	988
564.10004	988
564.10005	988
<b>SHERWOOD</b>	
Model:	
S-3000 111 FM Stereo Tuner	612
<b>SILVERTONE</b>	
Model:	
6122	1009
6150	995
6151	995
6152	995
6154	995
6155	995
6156	995
6157	995
6164	1000
7110	1026
7111	1026
7114	1026
7120	1038
7121	1038
7122	1026
7128	1026
7131	1026
7151	1098
7152	1098
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7155	1098
7156	1098
7157	1098
7158	1098
Chassis:	
456.61580	955
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456.70121	967
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6156	995
6157	995
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7110	1026
7111	1026
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7128	1026
7131	1026
7151	1098
7152	1098
7154	1098
7155	1098
7156	1098
7157	1098
7158	1098
Chassis:	
456.61580	

SYMBOL	DESCRIPTION	CANADIAN GE PART NO.
C402A,B,C,D	capacitor-elect 300µf 175v, 200µf 150v, 10µf 150v, 100µf 150v	R7712
L151	coil-47.25MHz/s trap	R8614
L152	coil-1st IF grid	R7717
L153	coil-video det pri	R6737
L154	coil-video det sec	R6738
L155	coil-44MHz/s choke	R8613

L158	coil-peaking 750µh	R8615
L201/253	yoke deflection	R8624
L251	coil-horiz osc	R8616
L301	coil-audio interstage	R8617
L302	coil-quad	R8618
T150	x-former-video IF	R8619
T301	x-former-audio output	R8620
T201	x-former-vert output	R7720
T251	x-former-hor output	R8678

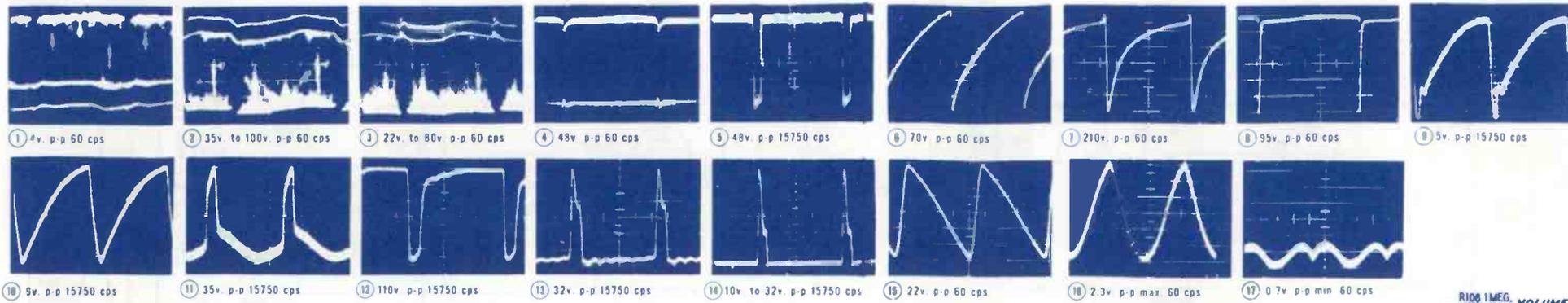
R205,209,206	control-triple vert hold 1.2M, vert lin 2M height 500K	R8611
R167,R164,R309	control-triple brite 200K cont 25K, vol 1.5M	R8612
W101	fusible resistor-line	R8621
F401	fuse 1.75a	R7573
Y151	diode-germanium, video detector	R1889
Y401	diode-silicon, low voltage rectifier	R6048
Y402	diode-insta-view (A502D)	R6048



SYMBOL	DESCRIPTION	CORONADO TV MODEL PART NO.
C109	—01µf 1kv cer	80x0099-061
C404	—560pf 500v poly	46x0528-005
C411	—150pf 5kv cer	80x0098-009
C413A	—200µf 200v dry elect	45x0519-001
C413B	—250µf 200v dry elect	45x0519-001
C413C	—20µf 200v dry elect	45x0519-001

SYMBOL	DESCRIPTION	CORONADO TV MODEL PART NO.
C413D	—10µf 200v dry elect	80x0099-061
C414A	&	350x1044-064
C414B	—1Kpf 500v dual cer	80x0093-000
C424	—0.1µf spec Mylar	43x0450-013
R413	—1.5K 2w Pyrex	43x0378-000
R414	—6.8K 3w Pyrex	40x0592-001
R212	—500Ω det level control	40x0585-010
R223	—500K bright control	40x0585-010

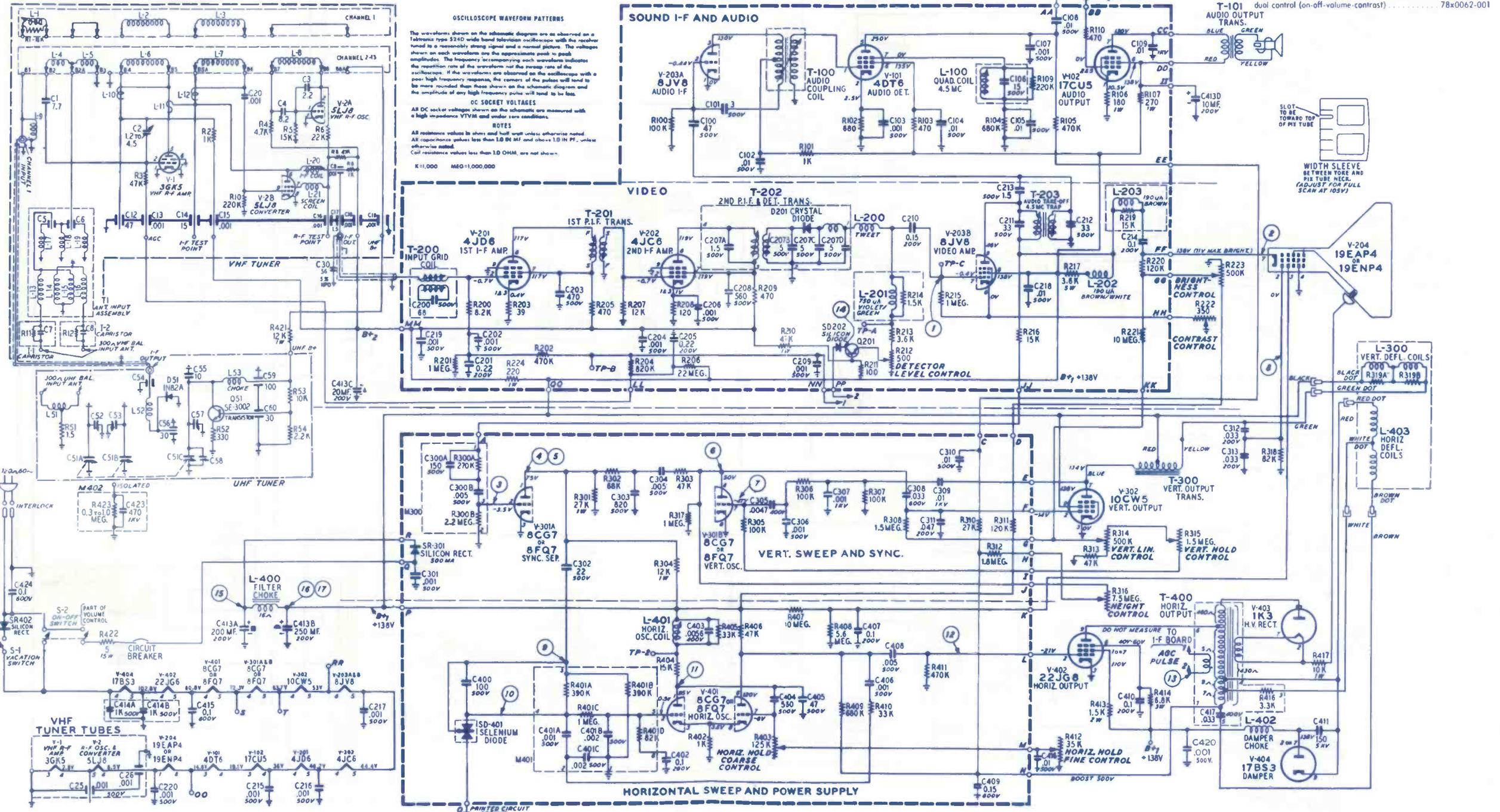
SYMBOL	DESCRIPTION	CORONADO TV MODEL PART NO.
R314	—500K vert lin control	40x0585-004
R315	—1.5M vert hold control	40x0585-008
R316	—7.5M height control	40x0585-002
R403	—125K horiz hold control (coarse)	40x0590-002
R412	—35K horiz hold control (fine)	40x0585-044
R422	—5Ω 15w WW	43x0317-000
L100	—quad coil	9A2595-001
L200	—choke tweed filter	9A2432-000
L201	—750uh peaking coil	36A0094-002
L202	—190uh peaking coil	36A0094-001
L203	—190uh peaking coil	36A0094-010
L400	—filter choke	52x0102-006
L401	—horiz oscillator coil	9A2515-000
L402	—damper choke	9A2380-000
T100	—sound IF coil	9A2597-001
T101	—audio output xformer	51x0235-001
T200	—IF input coil	9A2642-001
T201	—1st IF xformer	9A2622-001
T202	—2nd IF xformer	9A2599-001
T203	—sound take-off coil	51x0229-003
T300	—vertical output xformer	53x0433-001
T400	—horiz output xformer	25A1272-001
tuner, VHF-UHF combination		9A2604-001
deflection yoke assembly		76x0018-000
capacitor (M402)		76x0068-001
capacitor (M300)		76x0069-001
capacitor (M401)		76x0069-001
selenium diode (SD202)		66x0038-001
transistor (Q201)		86x0006-001
circuit breaker		2A0568-001
prt cir brd & components		
assy w tubes (sweep) PC30		38A3103-000
printed circuit board & components ass'y with tubes IF PCB5		38A3505-000
dual control (on-off-volume-contrast)		78x0062-001



**OSCILLOSCOPE WAVEFORM PATTERNS**  
 The waveforms shown on the schematic diagram are as observed on a Tektronix type 5240 wide band television oscilloscope with the receiver tuned to a reasonably strong signal and a normal picture. The voltages shown on each waveform are the approximate peak-to-peak amplitudes. The frequency accompanying each waveform indicates the repetition rate of the waveform not the sweep rate of the oscilloscope. If the waveforms are observed on the oscilloscope with a poor high frequency response, the corners of the pulses will tend to be more rounded than those shown on the schematic diagram and the amplitude of any high frequency noise will tend to be less.

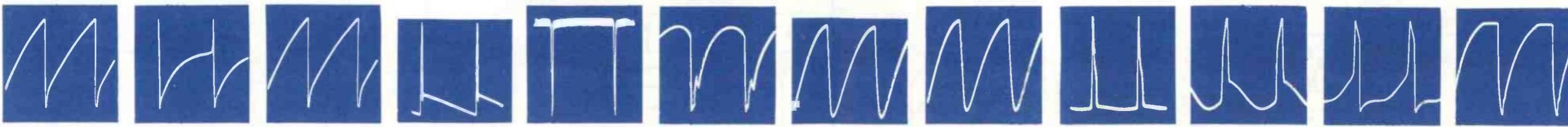
**DC SOCKET VOLTAGES**  
 All DC socket voltages shown on the schematic are measured with a high impedance VTVM and under zero condition.

**NOTES**  
 All resistance values in ohms and half ohms unless otherwise noted. All capacitance values less than 10 pF and above 1.0 µF, unless otherwise noted. Coil resistance values less than 1.0 OHM, are not shown. K=1,000 MEG=1,000,000

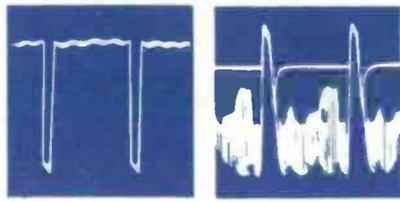




1 2.5 volts p/p, 15, 750 cps  
 2 2.5 volts p/p, 60 cps  
 3 115 volts p/p, 15, 750 cps  
 4 100 volts p/p, 15, 750 cps  
 5 100 volts p/p, 60 cps  
 6 55 volts p/p, 60 cps  
 7 55 volts p/p, 15, 750 cps



8 50 volts p/p, 60 cps  
 9 85 volts p/p, 60 cps  
 10 50 volts p/p, 60 cps  
 11 1300 volts p/p total, 130 volts p/p sawtooth, 60 cps  
 12 115 volts p/p, 60 cps  
 13 11.5 volts p/p, 15, 750 cps  
 14 15 volts p/p, 15, 750 cps  
 15 21 volts p/p, 15, 750 cps  
 16 14 volts p/p, 15, 750 cps  
 17 48 volts p/p, 15, 750 cps  
 18 42 volts p/p, 15, 750 cps  
 19 140 volts p/p, 15, 750 cps



20 22 volts p/p, 15, 750 cps  
 21 12 volts p/p, 15, 750 cps

SYMBOL DESCRIPTION PHILCO-FORD PART NO.

**CAPACITORS**  
 C58 — 500µf/20v, 15v supply ..... 30-2614-2  
 C59 — 500µf/20v, 15v supply ..... 30-2164-2  
 C62 — 160/10/50/50µf @200v filter ..... 30-2616-1

**DIODES**  
 D1 — 1N60C, AGC gate ..... 34-8022-6  
 D2 — 1N60D, AGC filter ..... 34-8022-7  
 D3 — zener, AGC ..... 34-8057-10  
 D4 — dual selenium, phase comp ..... 34-8037-1  
 D7 — silicon rect B+ ..... 34-8054-11

**COILS**  
 L1 — 40MHz det choke ..... 32-4837-1  
 L2 — chan 6 dropout ..... 32-4645-7  
 L3 — 390mh, video plate ..... 32-4762-11  
 L4 — 60MHz, damper plate ..... 32-4112-62  
 L5 — 3rd VIF ..... 32-4884-5  
 L6 — 470mh 2nd det ..... 32-4762-22  
 L7 — 60MHz damper cath ..... 32-4112-62  
 L8 — 330mh video plate series ..... 32-4762-20  
 L9 — quad sound det ..... 32-4876-1  
 L10 — 4.5MHz trap & sound take off ..... 32-4688-13  
 L11 — 2nd VIF ..... 32-4885-7  
 L12 — SIF interstage ..... 32-4745-12  
 L13 — choke, 2nd VIF base ..... 32-4887-2  
 L14 — 1st VIF ..... 32-4885-6  
 L15 — horiz stabilizer ..... 32-4754-3  
 L16 — tuner coupling ..... 32-4652-96  
 L17 — 47.25MHz trap ..... 32-4652-78  
 L18 — 41.25MHz trap ..... 32-4652-79  
 L19 — 1st base pole ..... 32-4652-90  
 L20 — 47.25MHz trap ..... 32-4652-78  
 L21 — 82mh, tuner AGC ..... 32-4762-27  
 L22 — choke, +15v supply ..... 32-4887-2  
 L23 — 82mh, tuner +15v ..... 32-4762-27

**NETWORKS**  
 N1 — vert integrator ..... 30-6030-12  
 N2 — vert retrace ..... 30-6024-9  
 N3 — phase comp ..... 30-6035-2

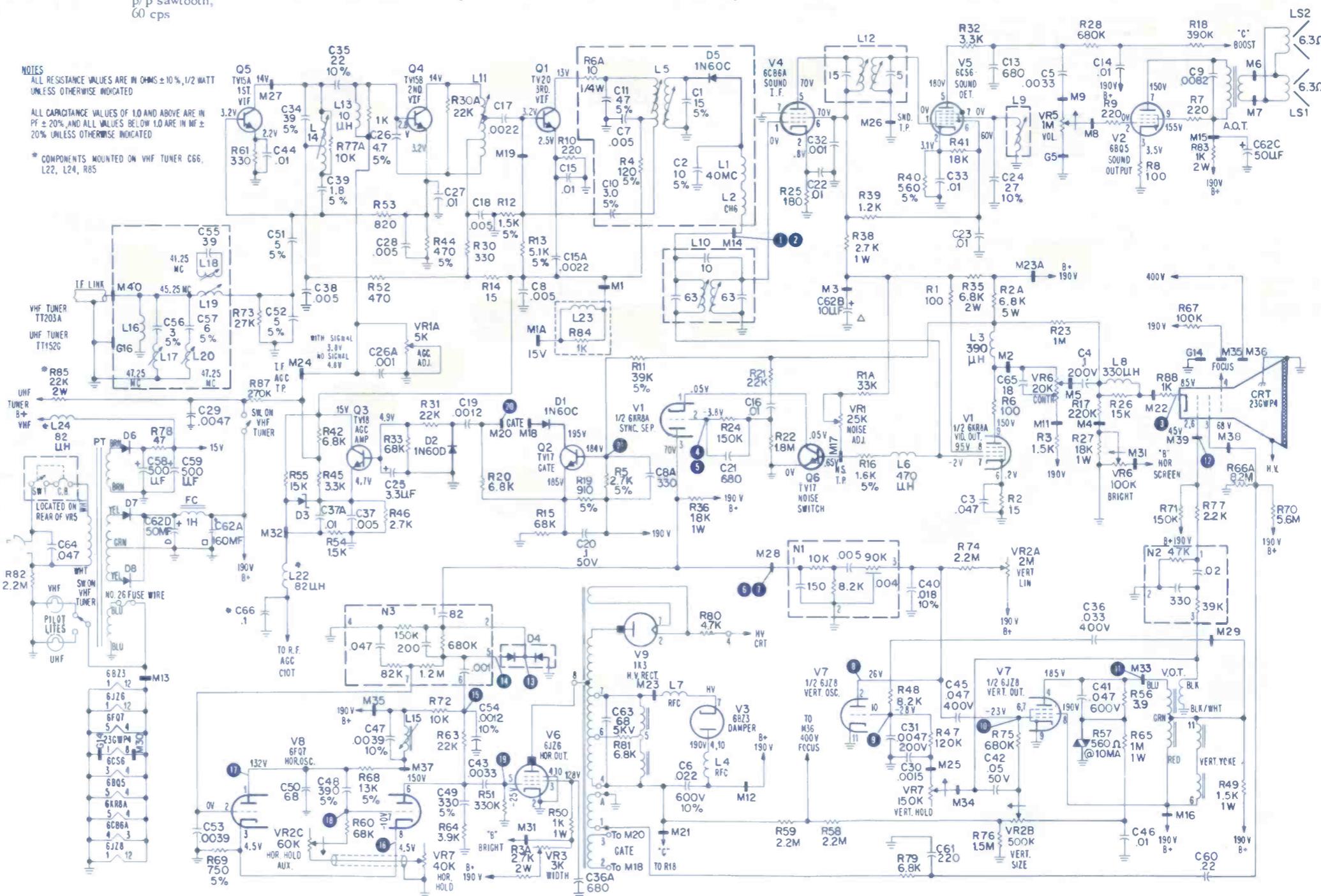
**TRANSISTORS**  
 Q1 — TV20, 3rd IF ..... 34-6000-72  
 Q2 — TV17, AGC gate ..... 34-6001-63  
 Q3 — TV18, AGC amp ..... 34-6001-64  
 Q4 — TV15B, 2nd IF ..... 34-6000-70  
 Q5 — TV15A, 1st IF ..... 34-6000-69  
 Q6 — TV17, noise switch ..... 34-6001-63

**RESISTORS**  
 R2A — 6.8K 5w video plate ..... 33-1363-82  
 R57 — varistor, vert damp ..... 33-1373-6  
 R59 — 2.2M boost ..... 33-1363-152  
 R67 — 100K, focus ..... 33-1363-152  
 R85 — 22K 2w UHF B+ ..... 33-1363-152  
 S1 — on-off pwr (part of VR5) switch

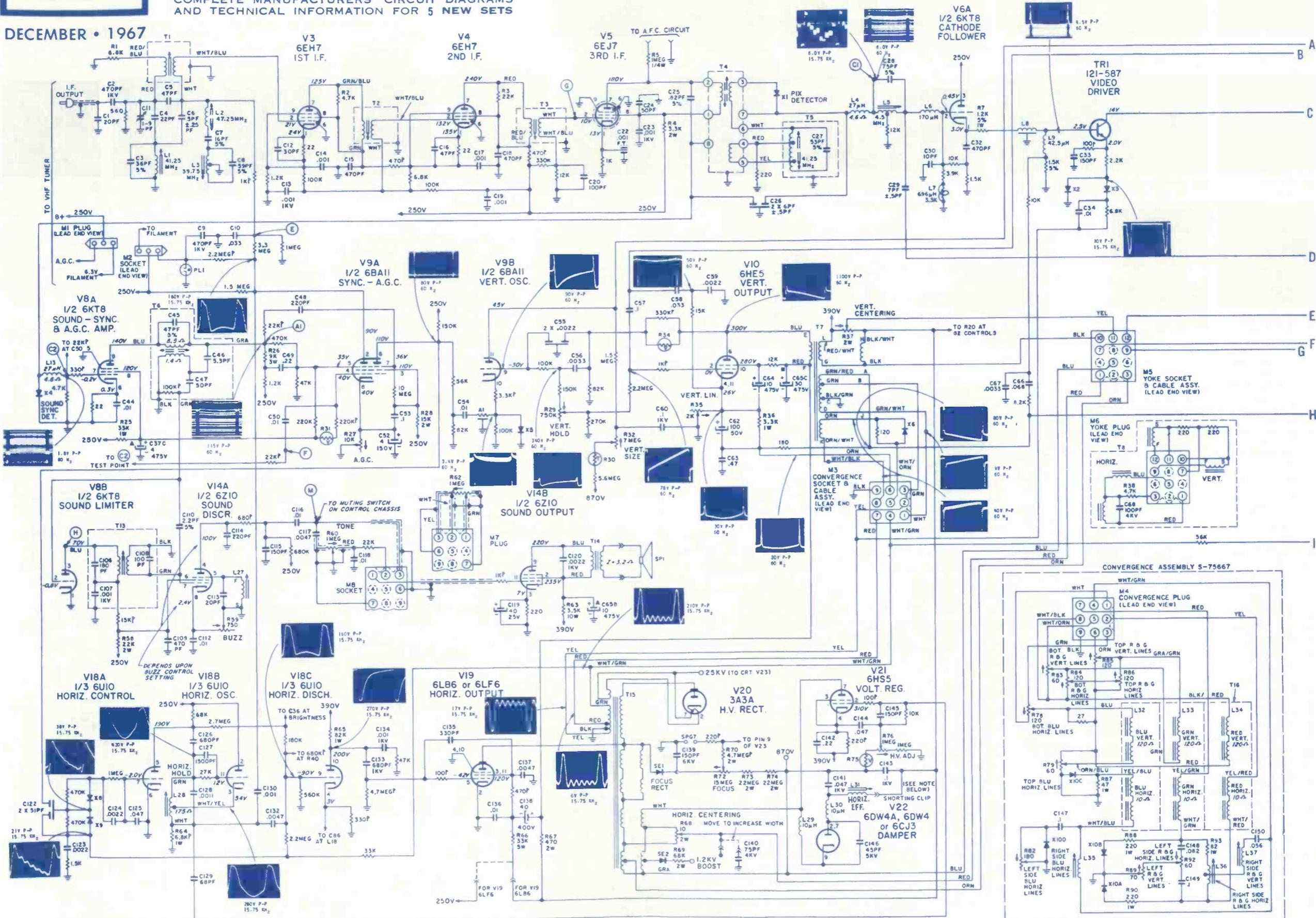
**FORMERS**  
 AOT — Audio output ..... 33-10039-1  
 FC — 1h, filter choke B+ ..... 32-10010-9  
 HOT — horiz output ..... 32-10065-2  
 PT — power ..... 32-10064-1  
 VOT — vert output ..... 32-10012-8

**CONTROLS**  
 VR1 — 25K, noise adjust ..... 33-5613-9  
 VR1A — 5K, AGC adjust ..... 33-5613-5  
 VR2 — 500K vert size 2M vert lin 60K horiz hold ..... 33-5595-12  
 VR3 — 3M, vol on-off ..... 33-5609-9  
 VR5 — 1M, vol on-off ..... 33-5619-28  
 VR6 — 100K bright 20K contrast ..... 33-5618-34  
 VR7 — 40K horiz hold 150K vert hold ..... 33-5618-31  
 UHF, tuner, TT152C ..... 76-13827-7  
 VHF, tuner, TT203A ..... 76-13955-2  
 yoke & cable assy ..... 76-12942-11

**NOTES**  
 ALL RESISTANCE VALUES ARE IN OHMS ± 10%, 1/2 WATT UNLESS OTHERWISE INDICATED  
 ALL CAPACITANCE VALUES OF 1.0 AND ABOVE ARE IN PF ± 20%, AND ALL VALUES BELOW 1.0 ARE IN MF ± 20% UNLESS OTHERWISE INDICATED  
 \* COMPONENTS MOUNTED ON VHF TUNER C66, L22, L24, R85

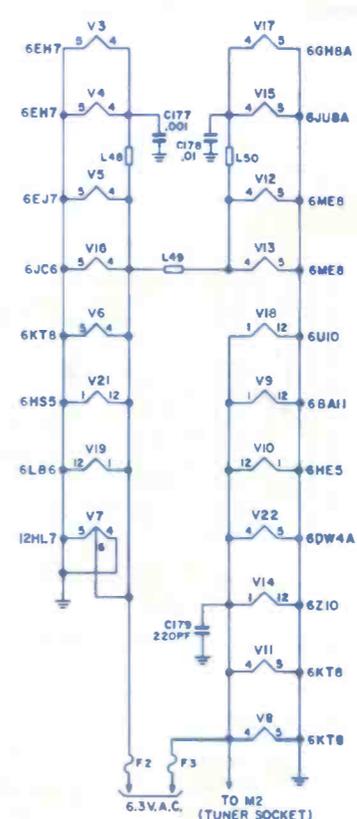
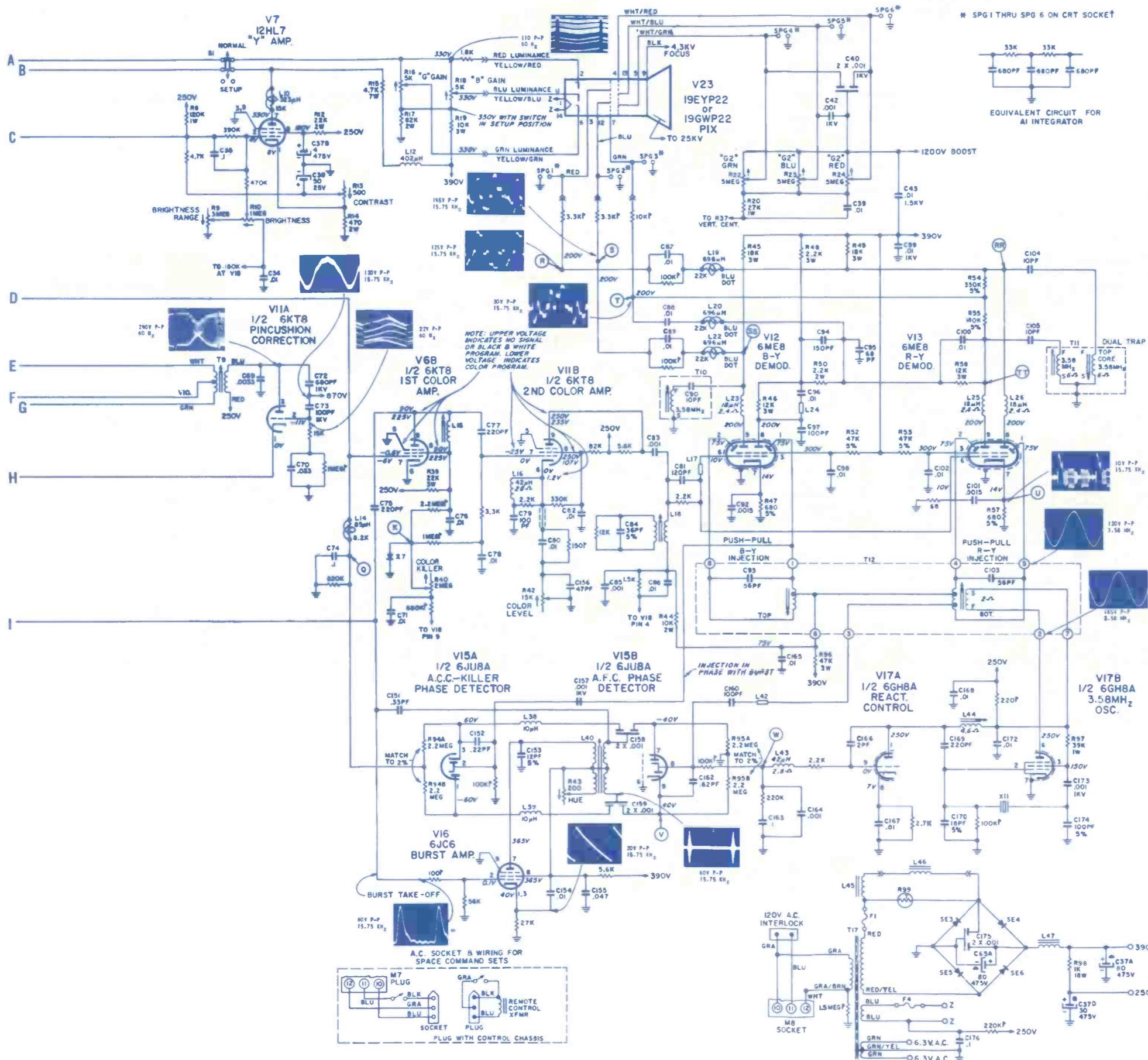


DECEMBER • 1967



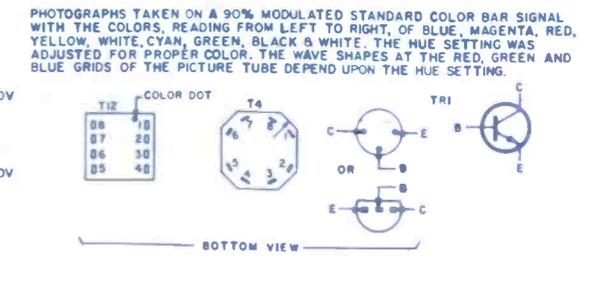
NOTE: SHORTING CLIP: SEE HORIZONTAL EFFICIENCY COIL ADJUSTMENT PROCEDURE.

ZENITH  
Color TV Chassis 20Y1C37



NOTES:  
ALL VOLTAGES MEASURED FROM CHASSIS TO POINTS INDICATED.  
ALL VOLTAGES ARE D.C. UNLESS OTHERWISE SPECIFIED.  
ALL D.C. VOLTAGES TO BE MEASURED WITH A VACUUM TUBE VOLTMETER HAVING 11 MEGOHM INPUT RESISTANCE.  
ALL VOLTAGE MEASUREMENTS TO BE MADE WITH NO SIGNAL PRESENT AND NORMAL SETTING OF CONTROLS AND CHANNEL SELECTOR SET TO CHANNEL 2 UNLESS OTHERWISE SPECIFIED.  
RESISTANCE MEASUREMENTS SHOWN WITH COILS DISCONNECTED FROM CIRCUIT.  
ALL RESISTORS ARE ±10% TOLERANCE, CARBON, 1/2 WATT UNLESS OTHERWISE SPECIFIED.  
COIL RESISTANCE NOT GIVEN UNDER ONE OHM.  
ALL CAPACITOR VALUES IN MICROFARADS UNLESS OTHERWISE SPECIFIED.  
FOR CAPACITOR TOLERANCE SEE LEGEND.  
CATHODE RAY TUBE 2ND ANODE VOLTAGE TO BE MEASURED WITH ELECTROSTATIC OR 20K OHMS MIN. PER VOLT HIGH VOLTAGE METER.  
ARROWS ON POTENTIOMETERS INDICATE CLOCKWISE ROTATION.  
○ INDICATES ALIGNMENT & TEST POINT.  
PF = PICO FARAD. MHZ = MEGAHERTZ = MEGACYCLE.  
P INDICATES ±20% MAY BE USED.  
⊥ INDICATES CHASSIS GROUND.

TEST POINTS:  
A1 SOUND-SYNC-A.U.C. AMP. OUTPUT  
C1 PICTURE DETECTOR OUTPUT  
C2 SYNC-SOUND DETECTOR OUTPUT  
E I.F.-A.G.C.  
F GROUND FOR I.F. ALIGNMENT  
G 3RD I.F. GRID  
H SOUND LIMITER PLATE  
M SOUND OUTPUT  
K KILLER VOLTAGE (GROUND TO OPEN COLOR CHANNEL)  
Q A.C.C. VOLTAGE  
R R-Y GRID OF CRT  
S B-Y GRID OF CRT  
T G-Y GRID OF CRT  
U R-Y DEMOD. CATHODE  
V COLOR A.F.C. DETECTOR  
W 3.58MHZ COLOR A.F.C. DETECTOR



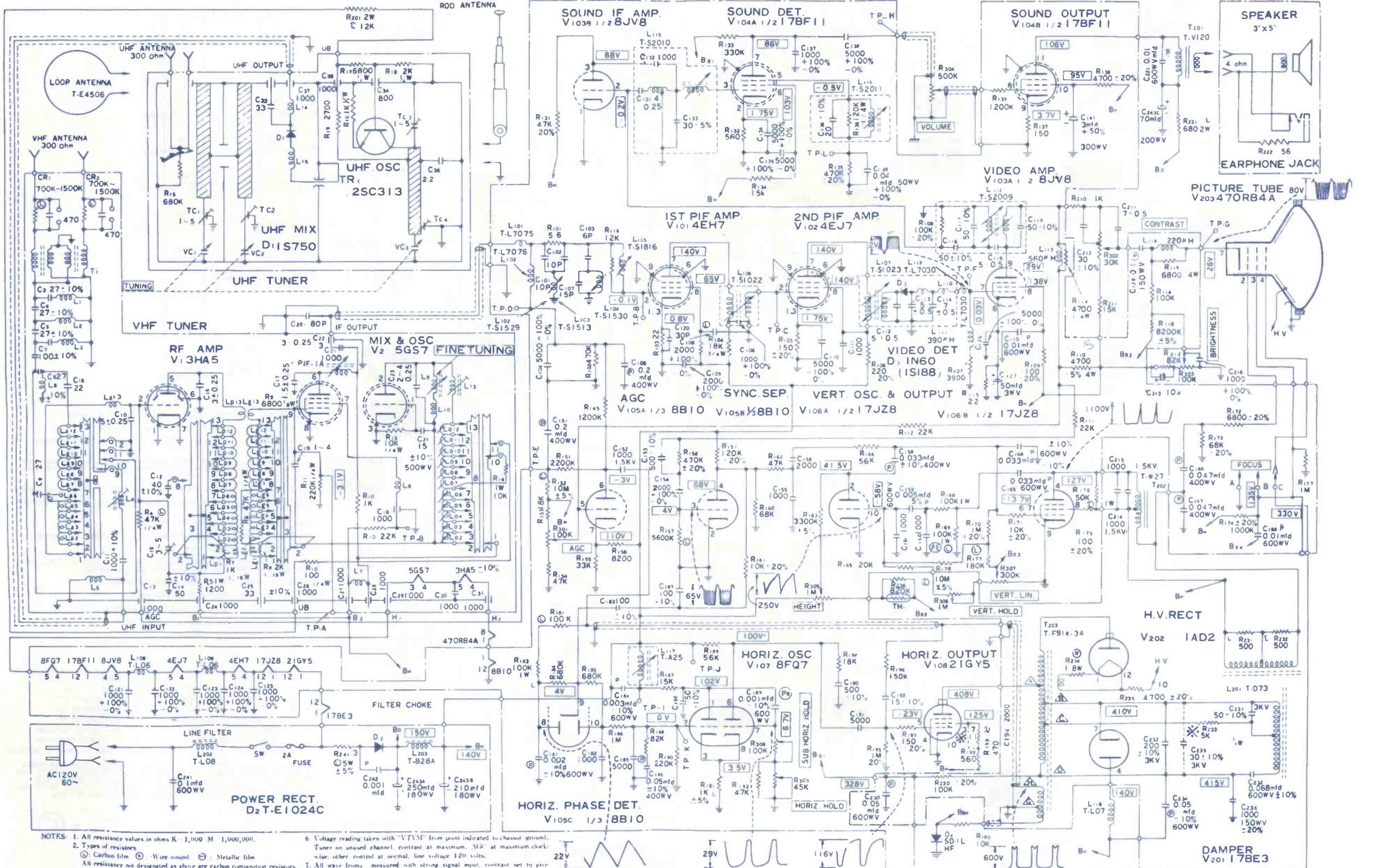
SYMBOL	DESCRIPTION	TRUETONE PART NO.
C152,236,142	cer 1000µf 20% 1.5kv	04-0142
C214	cer 2000µf 20% 2kv	04-0143

C235	cer 30µf 10% 3kv	04-0144
C189	mylar 1000µf 5% 600wv	02-0114
C106,151	mold metallized paper .2µf 20% 150v	01-0024
C243A,B,C	elect 250/210/70µf 180v	06-0064
C127	elect 50µf 3v PC	06-0029

C141	elect 3µf 300v	06-0065
C312	elect 10µf 150v	06-0041
R101	5.6k 5%	11-0205
R163	2.2M 5% 1/2w	12-0157
R157	5.6M 5% 1/2w	12-0158
R118	8.2M 5% 1/2w	12-0160
R152,179	10M 5% 1/2w	12-0161
R221	680Ω 10% 2w	12-0171
R201	12K 10% 2w	12-0173
R110	4.7K 5% 4w	12-0174
R241	33Ω 5% 5w WW	13-0014
D3	diode def IN60 or 15188	32-0007 or 32-0041
TH	thermistor	16-0025
TR1	transistor UHF OSC 25C313	31-0237
R304	on/off val control 500K-A	14-0123

R302	contrast 30K-B	14-0145
R306	vert hold 1M	14-0146
R303	brightness 100K-B	14-0122
R308	horiz range 100K-B	14-0148
R301	variable block including	
R305	AGC, height vert line and	
R307	horiz hold control	14-0147
R309		
L101	combination coil-A	24-0298
L102	combination coil-B	24-0299
L103	47.25MHz trap coil	24-0300
L104	41.25MHz trap coil	24-0301
L105	video IF input trans	22-0371
L106	video IF trans	22-0372
L107	video def trans	22-0373
L108,109	heater choke coil	24-0302

L111	peaking coil	24-0303
L112	4.5MHz sound takeoff	24-0304
L113	peaking coil	24-0305
L114	peaking coil	24-0306
L115	4.5MHz sound IF coil	24-0307
L116	quad coil	24-0308
L117	horiz stab, coil	24-0309
L118	RF choke coil	24-0294
L119	filter coil	24-0295
L201	deflection yoke assembly	36-0006
L202	line filter coil	24-0296
L203	filter choke coil	24-0297
T201	sound output trans	21-0114
T202	vertical output trans	21-0115
T203	HV xformer	36-0007
	fuse 2a 250v	18-0002



NOTES: 1. All resistance values in ohms K=1,000, M=1,000,000.  
 2. Types of resistors:  
 (C) Carbon film (W) Wire wound (M) Metallic film  
 All resistance not designated as above are carbon composition resistors.  
 3. All resistance is watt, 10% unless otherwise noted.  
 4. Types of capacitors:  
 (P) Paper (M) Mylar (D) Polyethylene (E) Electrolytic  
 All capacitors not designated as above are ceramic capacitors.  
 5. All capacitors 50% 20% unless otherwise noted.

6. Voltage reading taken with "VTVM" from point indicated to chassis ground.  
 7. All wave forms measured with strong signal input, contrast set to picture normal picture and AGC line operating normally.  
 \* Voltage reading may vary 20%  
 † WIDTH ADJUSTMENT  
 If picture is found too wide, remove the shorting wire across the resistor R200. Picture is still too wide, remove the capacitor C235 also.



# \$975

EFFECTIVE 8/1/67

## GUARANTEED

Nine-seventy-five buys you a complete tuner overhaul—including parts (except tubes or transistors)—and absolutely no hidden charges. All makes, color or black and white. UV combos only \$15.

Guaranteed means a full 12-month warranty against defective workmanship and parts failure due to normal usage. That's 9 months to a year better than others. And it's backed up by the only tuner repair service authorized and supervised by the world's largest tuner manufacturer—Sarkes Tarzian, Inc.

Four conveniently located service centers assure speedy in-and-out service. All tuners thoroughly cleaned, inside and out . . . needed repairs made . . . all channels aligned to factory specs, then rushed back to you. They look—and perform—like new.

Prefer a replacement? Sarkes Tarzian universal replacements are only \$10.45, customized replacements \$18.25. Shipped same day order received. Order custom tuners by TV make, chassis, and model number. Order universal replacement by part number:

Part #	Intermediate Frequency	AF Amp Tube	Osc. Mixer Tube	Heater
MFT-1	41.25 mc Sound 45.75 mc Video	6GK5	6LJ8	Parallel 6.3V
MFT-2	41.25 mc Sound 45.75 mc Video	3GK5	5LJ8	Series 450 MA
MFT-3	41.25 mc Sound 45.75 mc Video	2GK5	5CG8	Series 600 MA

Genuine Sarkes Tarzian universal replacement tuners with Memory Fine Tuning—UHF Plug in for 82-channel sets—Pre-set fine tuning—13-position detent—Hi gain—Lo noise—Universal mounting

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 SOUTH-EAST . . . . . 938 GORDON ST., S. W. Atlanta, Georgia . . . . . TEL: 404-758-2232  
 WEST . . . . . SARKES TARZIAN, Inc. TUNER SERVICE DIVISION  
 10654 MAGNOLIA BLVD., North Hollywood, California . . . . . TEL: 213-769-2720

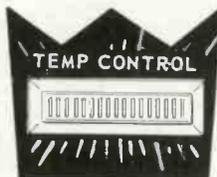
# ONLY ONE COLOR GENERATOR IS WINTER PROTECTED



## Sencore's Color King puts an end to cold weather instability.

Transistors just don't perform properly on those cold, cold winter days. So, when you bring in an ordinary solid state color bar generator from a freezing car or van, you wait and wait for stable patterns. Even then you can't be sure.

Only Sencore's new Color King is truly winter protected. Only the Color King has a built-in heating element surrounding the critical timing circuits. The instant you plug in the generator, this heating element warms up these circuits; also driving out excessive humidity. When optimum oper-



ating temperature is reached, a thermostat automatically turns off both the heating element and the Temp Control indicator light. Now you know the circuits are rock stable.

Protect yourself this winter. Go for the hot one. The CG141 Color King. The color generator that works when its hot and works when its COLD.

That's why the **Sencore Color King** stays sold.

**Only \$149.95 User Net**



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ELECTRONIC TECHNICIAN

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DECEMBER 1967 • VOL. 86, NO. 6

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- 54 DON'T FORGET THE HEAT-SINK COMPOUND**  
A technical description of silicone grease used to cool transistors
- 55 FROM SERVICE TO SALES-AND-SERVICE**  
Tells about the growth of one service-dealer operation
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## COVER

Our innovating photographers created this one by shooting part of the front window of a local TV-radio shop through a Christmas wreath.

## TEKFAX • 16 PAGES OF THE LATEST SCHEMATICS • Group 184

CANADIAN GENERAL ELECTRIC: TV Chassis M685

CORONADO: TV Model TV2-7110A

PHILCO-FORD: TV Chassis 18NT45

TRUETONE: TV Model 2DC3818

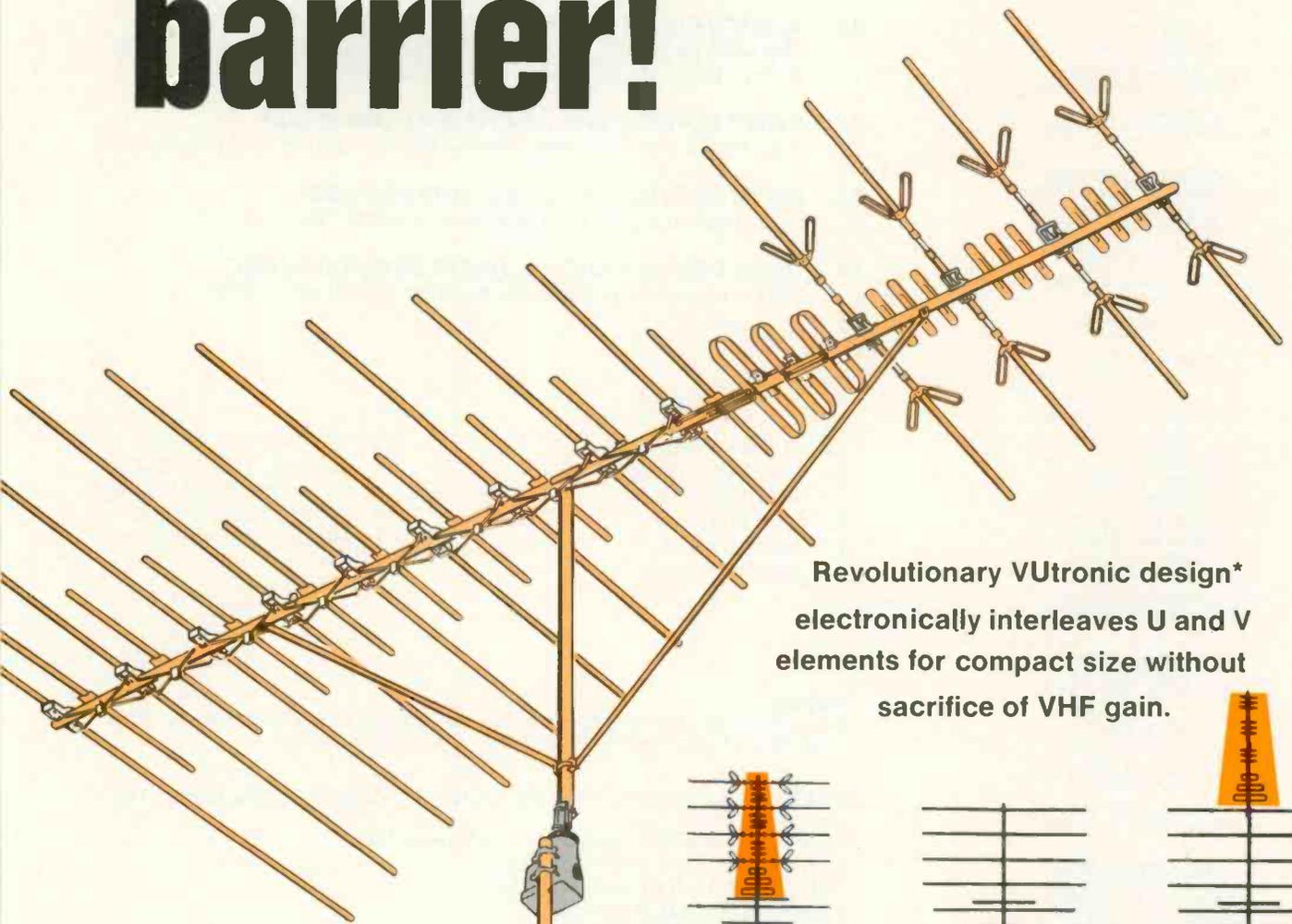
ZENITH: Color TV Chassis 20Y1C37

**OJIBWAY PRESS, INC.**



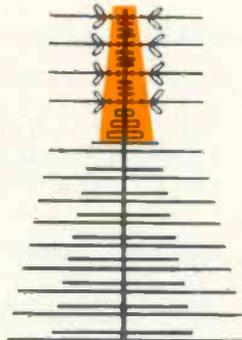
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# Channel Master smashes the 82 Channel size barrier!

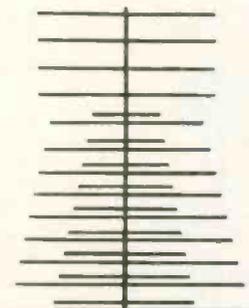


Revolutionary VUtronic design\*  
electronically interleaves U and V  
elements for compact size without  
sacrifice of VHF gain.

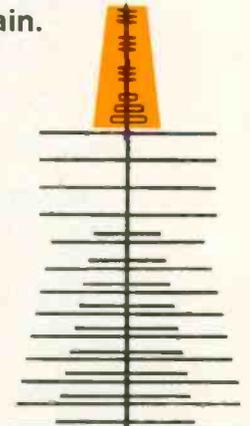
Deep Fringe  
**Model 3661-G**  
Same VHF gain as  
Color Crossfire  
Model 3610-G



Fringe area Model 3661G has all UHF elements contained within the over-all length of the VHF section



A VHF only antenna with exactly the same VHF gain as the 82-channel Model 3661G is also practically the same size.



Usual design 82-channel antenna would have to be 34% longer to provide the same UHF and VHF gain as Model 3661G Color Crossfire 82.

# New Color Crossfire 82

## UHF/VHF Antennas plus FM/FM Stereo

Totally new concepts in UHF/VHF design are joined with Channel Master's proven Crossfire principle to produce the first 82-channel antennas that meet UHF reception needs yet also provide unsurpassed VHF gain...and with no appreciable increase in over-all size.

Here is another example of a major development from Channel Master Laboratories where, as always, leadership begins with research.

Until now, antenna manufacturers have created combination UHF/VHF antennas by coupling a UHF section to the front of a VHF antenna. To avoid costly, unwieldy, and unsightly construction, this has always meant sacrificing VHF gain. Now Channel Master fills the 82-channel gain gap with Color Crossfire 82 antennas designed for metropolitan to fringe areas where maximum VHF gain is as important as UHF reception power.

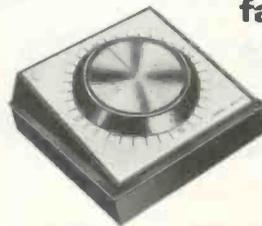
In addition to the famous Channel Master Crossfire VHF Proportional Energy Absorption Principle, these new antennas employ unique series-fed folded UHF dipoles with carefully engineered dimensions so that they literally "disappear" and operate as a perfect 300 ohm line at VHF frequencies...no "lossy" couplers required as is the case with the usual parallel-fed UHF elements.

And, of course, every Color Crossfire 82 antenna features Channel Master's famous E.P.C. golden coating and rugged preassembled construction.

### COLOROTORS... for the complete U/V installation

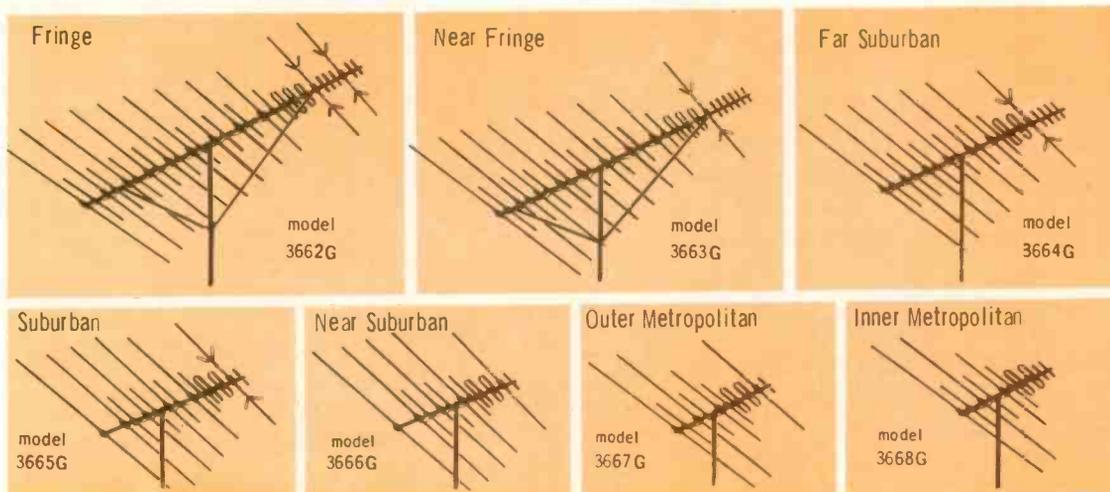
Color Crossfire-82 antennas and Channel Master Colorotors go hand-in-hand for best color on all U and V channels, crisp, clear FM, and FM Stereo reception.

#### The Nation's largest, fastest-selling rotator line



Automatic Model 95 12.  
Also Deluxe Cabinet  
Automatic,  
Semi-Automatic,  
and Manual Models.

Now the first and only complete line of full VHF Power 82-channel antennas.



More Channel Master Crossfire Series Antennas have been sold and are being sold...than any other antenna in the history of television.

**CHANNEL  
MASTER**

Ellenville, N.Y.

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# 2

## ALIGNMENT OSCILLATORS DESIGNED TO MAKE SERVICING EASIER BOTH NEW FROM INTERNATIONAL



### MODEL 812 (70 KHz — 20 MHz)

The Model 812 is a crystal controlled oscillator for generating standard signals in the alignment of IF and RF circuits. The portable design is ideal for servicing two-way radios, TV color sets, etc. This model can be zeroed and certified for frequency comparison on special order. Individual trimmers are provided for each crystal. Tolerance .001%. Output attenuators provided. Battery operated. Bench mount available.

Complete (less crystals) \$125.00

### MODEL 814 (70 KHz — 20 MHz)

The Model 814 is identical in size to the 812. It does not have individual trimmers for crystals. Tolerance is .01%. Battery operated. Bench mount available.

Complete (less crystals) \$95.00

*Both the Model 812 and Model 814 have positions for 12 crystals and the entire frequency range is covered in four steps.*

Write for catalog



**CRYSTAL MFG. CO., INC.**  
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## EDITOR'S MEMO

### Color TV vs. the Customer

How many times have you heard this: "No matter what station or program I switch to, I constantly have to adjust the color?"

Sound familiar? Television service-dealers hear it every day. In most cases the complaints are justified, but not through the fault of the dealer or technician. The cause — no standardization in the transmitted color signal levels.

True, a new color TV owner should be told of the differences in color quality between a cartoon and a live broadcast. But, did you ever try to explain to a man and wife who just put out \$700 for a color set, that it will require constant adjustment because the TV signal levels vary from one station to another — in fact, signal levels vary from camera to camera on the same program! Even if you did explain to them why people may look normal on one camera, but turn green when viewed by another, who cares? They didn't spend all that money for a lecture on the shortcomings of the industry. They have a legitimate gripe.

Commercials don't have to pop in with color levels high enough to bloom the picture. People on live programs don't have to vary from normal to green during a switch in cameras. But they do, and as long as they do, set owners will beat a path to the dealer's door and expect adjustment.

Television manufacturers are trying to do something about it. They are designing special circuits to stabilize a wider range of signal levels, circuits to automatically fine tune the set when changing channels — circuits designed to eliminate problems which are not normally caused by the TV set in the first place!

Sure, it's tough for a dealer selling color TV to try to explain signal levels to his customer. But it won't hurt to tell the customer that there is a little more to receiving color than what it took to get a picture on his old black and white. If the dealer explains it well, the customer will probably forget all about signal levels, and think only of the beautiful color movies or ball games and the restful hours of kiddie cartoons.

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Total service. Get it from Ojibway. Ask your Ojibway Marketing Man to get specific.

## Your Product's Success Is Ojibway's Business

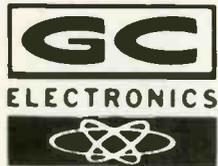
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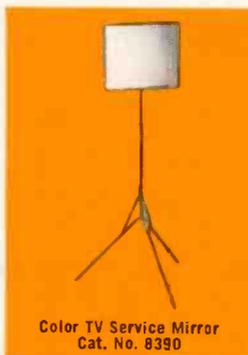
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NE-O-LITE Circuit Tester  
Cat. No. 5100



Strip-er-Clip Wire Stripper  
Cat. No. 760



Color TV Degaussing Coil  
Cat. No. 9317



Radio-Phono Chassis  
Repair Cradle  
Cat. No. 5212



. . . for more details circle 113 on postcard

## LETTERS TO THE EDITOR

### Phono Needle Microscope

Further on this subject. We have used a 40x styli scope for years but they are available up to 60x. Model PM60x is listed in a catalog we received from Santronics Sales Ltd., 608 Blackford St., New Westminster, B.C., Canada.

BRYMAR TV  
New Westminster, B.C.

### Memoscriber Info

I'm still looking for operating instructions and parts list for Sound-scribers — Memoscriber Model 77.

LEO E. SMITH

RD1 Box 375  
Sandy, Utah 84070

### UM80s

I read with interest in your "Letters to the Editor" column of the need which one of your readers had for a UM80 indicator tube.

I believe it will be of interest to many of your readers that AMPEREX not only includes this tube type in our line but also many other foreign tubes which may be difficult to obtain from other sources. These tubes are available from our franchised distributors.

We will be pleased to furnish information on our distributors if your readers communicate with us.

MYRON SMOLLER, MANAGER  
Advertising & Sales Promotion  
Amperex Electronic Corp.

230 Duffy Ave.  
Hicksville, L.I., N.Y. 11802

### Looking to the Future

Yours is about the last publication, on a national scale, still endeavoring to aid small service-dealers and working technicians. But the first glimmer of a real recognition of the basic ills plaguing the industry as a whole appeared in your Editor's Memo, titled "They Must Standardize," in the August 1967 issue of ELECTRONIC TECHNICIAN.

Let's face it — EIA standards began going out the window when printed circuits came in at the door. And I doubt if your brief comment will impress those who have foisted so much hard-to-service junk on the public.

"Space Technology," as sold by many companies, simply boils down to the cheapest and easiest means to get the product off the assembly line and because the technician is the low-

DEAR ANT GRACE,  
 OUR TV BROKE. UNKLE JOE  
 TRIED TO FIX IT. THEY TOOK  
 UNKLE JOE TO THE HOSPITAL  
 AN THE TV WAS WORZER.  
 DADDY CALLED THE TV MAN  
 WHO FIXED IT. WE ARE  
 GLADDER THE TV WORKZ  
 ZO GOOD AZ NEW. BUT  
 NOT UNKLE JOE. HE WILL BE  
 HOME ZOON BUT THE DR. SAYD  
 KEEP HIZ HANDZ OUT OF  
 THE TV.  
 LOVE BOBBY.



See your Sprague Distributor for window-size blow-ups of this message. Or, send 10¢ to Sprague Products Co., 65 Marshall St., North Adams, Mass. 01247 to cover handling and mailing costs. Please ask for poster RP-36.

**Call in your neighborhood TV technician when your set first starts acting up... you'll please the family ...and SAVE money in the long run!**

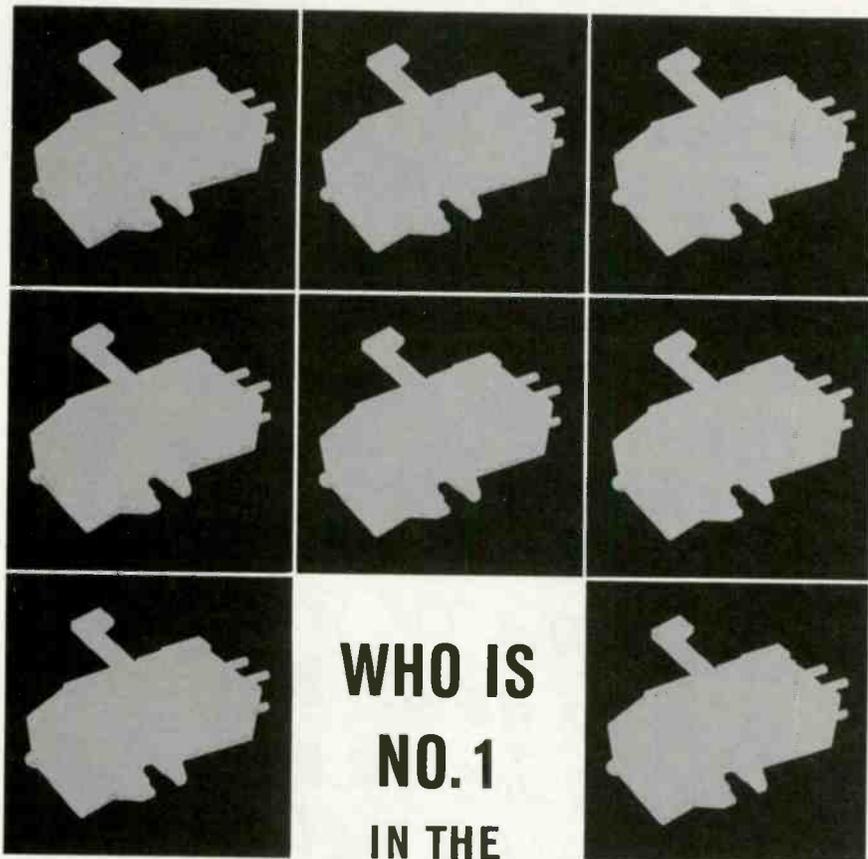
THIS MESSAGE WAS PREPARED BY SPRAGUE PRODUCTS COMPANY,  
 DISTRIBUTORS' SUPPLY SUBSIDIARY OF SPRAGUE ELECTRIC COMPANY, NORTH ADAMS, MASSACHUSETTS FOR ...

**YOUR INDEPENDENT TV-RADIO SERVICE DEALER**

**DON'T FORGET TO ASK YOUR CUSTOMERS "WHAT ELSE NEEDS FIXING?"**

65-7107

... for more details circle 126 on postcard



**WHO IS  
NO. 1  
IN THE**

## RENT-A-CAR(TRIDGE) BUSINESS

Perhaps this is what some of Astatic's competitors are talking about when they claim to be No. 1 in the phono cartridge field. They must mean that they have gone into the RENTAL car(tridge) business!

They can't mean cartridge manufacture or sales. Astatic has held that No. 1 position for more than 30 years. Astatic leads the industry with, far and away, the MOST COMPLETE line. ONLY Astatic has a replacement for EVERY need . . . the replacement that matches performance and fit as well as appearance. Astatic is also the largest OEM producer, creating the bulk of the replacement market you sell and service. From every standpoint, Astatic is No. 1.

Wonder how the competition keeps track of the mileage?



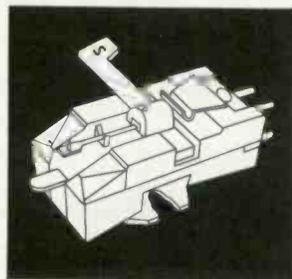
### THE ASTATIC CORPORATION

Conneaut, Ohio 44030 U. S. A.

In Canada: Canadian Astatic Ltd., Toronto, Ontario

Export Sales: Roburn Agencies, Inc.

431 Greenwich Street, New York, New York 10013, U. S. A.



... for more details circle 103 on postcard

est man on the totem pole — that's where the buck ends up.

One of the few companies still making concessions to the servicing end of the business is now pushing "number one." He didn't get in that position on his advertising budget alone. He simply produces products which most service technicians can live with and honestly recommend.

Since few consumers plan on orbiting their color sets, stereo or whatever, I'm puzzled about the source of the future Space Age youngster who is going to work as an apprentice technician while there's a possibility of getting a college sheepskin that automatically means a higher starting income than most technicians can command after many years in the game.

Whether your publication is the means for getting or calling attention to standards that would not only give technicians a "break" but the consumer as well, is of course something for you to decide. I think, however, it would promote interest and maybe get a few technicians' heads out of TV sets long enough to write you if you were to run a "Jackpot and Lemon" column featuring manufacturers names, model numbers and a short description of why the product is a stinker to troubleshoot and repair or is a delight to work on.

HEINZ NEUMAN

South Beach, Ore.

• *Read ET carefully and you will see that many articles, including those produced in ET's TEKLAB, call attention to numerous servicing problems which arise because of design. The TECDIGEST section also covers manufacturers' design changes — changes made after previous equipment runs have proven inefficient in certain ways. We honestly believe that design trends are now moving toward fewer servicing problems. Standardization would be only one factor involved in accelerating this process. — Ed.*

#### Long Distance Call

I have a model 153 signal generator and tracer made by Accurate Instrument Co. Understand they are no longer in existence. I need a spare variable capacitor and a complete schematic.

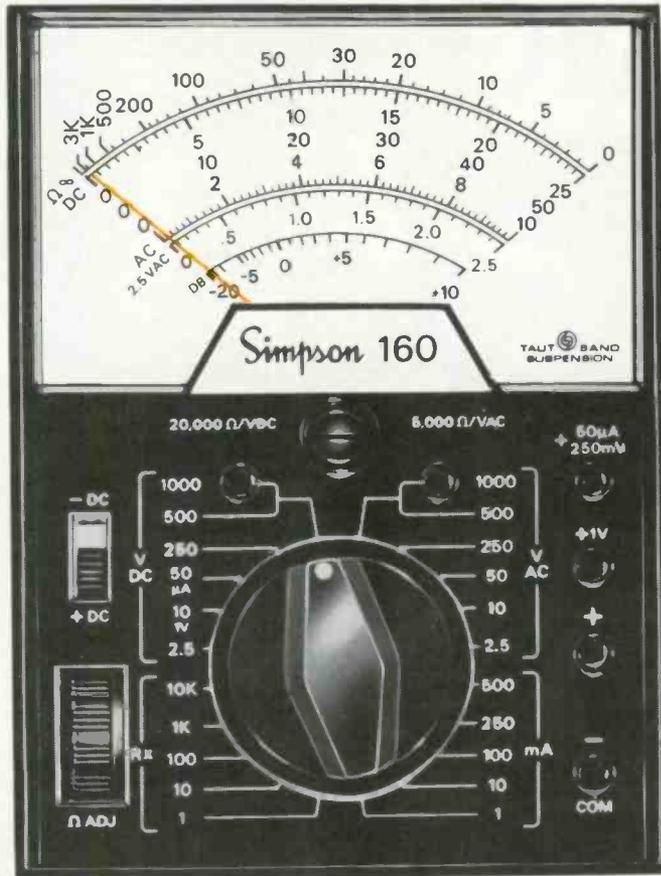
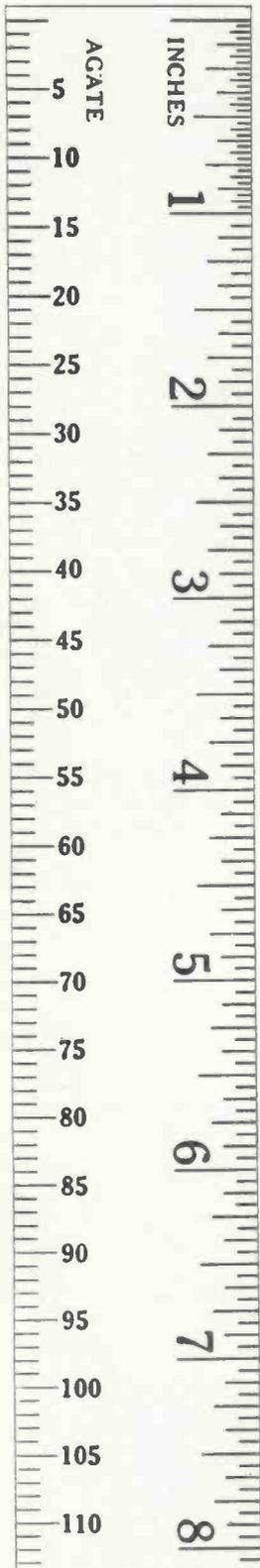
Y. L. ONG

10, Lorong 10/10A

Petaling Jaya,

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Complete with alligator clip  
leads and operator's manual.

..... \$50.00



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Cat. No. 2225..... \$ 9.50

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DC VOLTS: 0-0.25, 1.0, 2.5, 10, 50, 250, 500, 1000 @ 20,000  $\Omega/v$   
AC VOLTS: 0-2.5, 10, 50, 250, 500, 1000 @ 5000  $\Omega/v$   
DC MICROAMPERES: 0-50  
DC MILLIAMPERES: 0-1, 10, 100, 500  
DB: -20 to +10, -8 to +22, +6 to +36, +20 to +50  
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TV-REPAIR



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What we ask in return is that you use Sylvania tubes when you're repairing TV sets—both our own make and others.

As you know, we make color and black & white picture tubes and receiving tubes for virtually every make set on the market. In fact, 15 out of 21 color set manufacturers use some Sylvania picture tubes as original equipment.

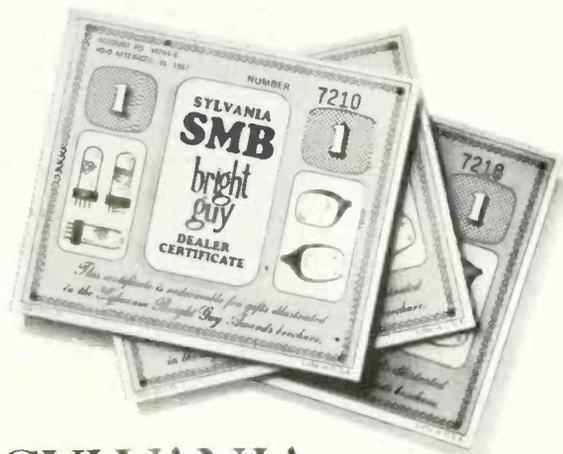
So you shouldn't have much trouble moving a lot of our tubes, week in and week out.

When you use our tubes, you get our Sylvania Bright Guys award certificates as a bonus. They're not quite the same as money. But they will get you the kinds of things only money can buy.

Your distributor is the man to contact for details. He'll give you a Sylvania Bright Guys award kit (which includes a catalogue listing the good things we offer—about 1500 in all).

Naturally, the more tubes you buy from him, the more certificates he'll give to you.

It's a pretty fair way to work, wouldn't you say?



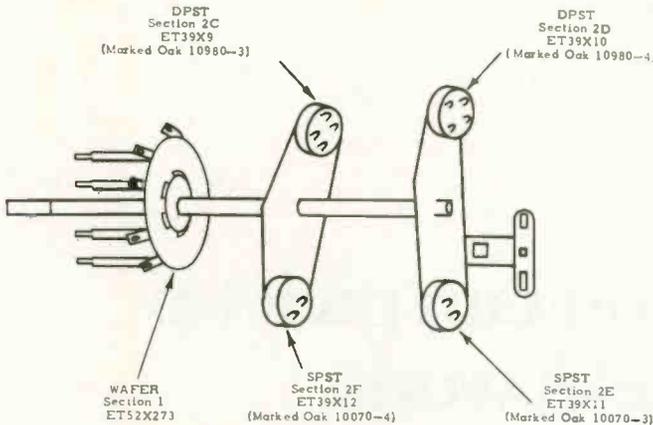
**SYLVANIA**  
GENERAL TELEPHONE & ELECTRONICS

# TECHNICAL DIGEST

## GENERAL ELECTRIC

TV/Phono Chassis M6/MW — Function Switch Availability

Replacement function switch assemblies, used in M6 and MW chassis TV/Phono combination models, will soon become "no longer available." The switch assembly



catalog numbers are ET55X35 for the M6 chassis models and ET55X41 for the MW chassis models.

Each switch assembly includes one wafer switch, two SPST switches and two DPST switches.

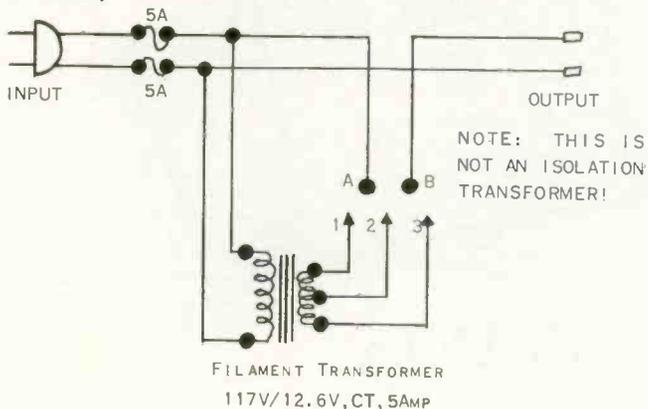
Nearly all defective switch assemblies can be repaired by replacing the faulty switch section or sections.

The illustration identifies the various individual switch sections.

### Adjustable Line Voltage Transformer

Occasionally there is a desire to boost or cut the line voltage for a TV set or appliance. This can easily be done with a small filament transformer placed in series with the appliance power cord. A switch could also be added in the secondary to provide a step-variable shop supply for 'cooking out' stubborn intermittents.

The 5a unit shown has enough capacity for a color TV set (about 350w). For other requirements you can roughly calculate the transformer needed by adding 30 percent to the wattage of the appliance and dividing it by 120v. This will give you the current requirement for the transformer secondary.



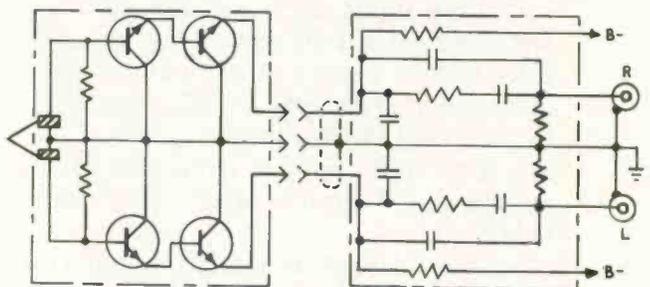
1. Purchase locally, a filament transformer with a 12.6v, center tapped, 5a secondary.
2. Construct unit in small metal box large enough to hold transformer (and switch, if desired). Use adequate grommet and strain reliefs where wires enter box. Cut a number of small holes in the box for ventilation. Remove all burrs!
3. Attach VTVM to output — set on 150vac scale. Connect secondary leads to A and B, two at a time, until you get the desired voltage reading on VTVM. In diagram, connecting 1 to A and 3 to B would add 12v; 3 to A and 1 to B would subtract 12v.
4. Tape up unused secondary lead. Label box with input and output voltages and wattage limit.

## RCA Victor

Stereo Phono Cartridge RMP205-2 — Cartridge Description

RMP205-2 is a high-performance stereo phonograph cartridge assembly fitted with ceramic pickup elements and a matching isolating integrated circuit designed to operate with solid-state preamplifiers.

The precision tracking and high compliance necessary to achieve high fidelity reproduction of a phonograph record require a small, light mechanical mass at the stylus and voltage generating element in the cartridge. To achieve optimum electrical performance in the preampli-



fier, however, the pickup element should be as large as possible. To secure both of these opposed conditions, the chip effectively separates the mechanical and electrical limitations to permit each to be designed for optimum performance. To achieve a small-mass mechanical system, the ceramic elements in the 205-2 are rectangular bars approximately 0.013 x 0.030 x 0.375in.

Because ceramic and crystal pickups function as high impedance, capacitive strain/voltage generators, they must be coupled to a low-input impedance preamplifier through a matching network to maintain optimum energy transfer and to insure acceptable frequency response.

The chip is said to achieve the first of these matching parameters without the inherent insertion loss of an RC network by using a 4-NPN-transistor integrated circuit. Two transistors function in a Darlington configuration for each stereo channel. This circuitry achieves a current gain of approximately 10k. It is said that a cartridge of this type has the important advantages of excellent tracking, improved frequency response, low distortion and contributes to longer record life.

A secondary feature of a Darlington circuit is the input-

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STRENGTH OF UHF SIGNAL AT RECEIVING ANTENNA LOCATION ▼	Strength of VHF Signal at Receiving Antenna Location				
	NO VHF ▼	VHF SIGNAL STRONG ▼	VHF SIGNAL MODERATE ▼	VHF SIGNAL WEAK ▼	VHF SIGNAL VERY WEAK ▼
NO UHF →		 CS-V3 \$10.95	 CS-V5 \$17.50   CS-V7 \$24.95	 CS-V10 \$35.95	 CS-V15 \$48.50   CS-V18 \$56.50
UHF SIGNAL STRONG →	 CS-U1 \$9.95	 CS-A1 \$18.95	 CS-B1 \$29.95	 CS-C1 \$43.95	 CS-D1 \$43.95
UHF SIGNAL WEAK →	 CS-U2 \$14.95	 CS-A2 \$22.95	 CS-B3 \$49.95	 CS-C3 \$59.95	 CS-D3 \$69.95
UHF SIGNAL VERY WEAK →	 CS-U3 \$21.95	 CS-A3 \$30.95	 CS-B3 \$49.95	 CS-C3 \$59.95	 CS-D3 \$69.95

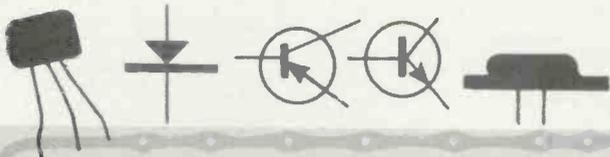


NOTE: In addition to the regular 300 ohm models (above), each model is available in a 75 ohm coaxial cable downlead where this type of installation is preferable. These models, designated "XCS", each come complete with a compact behind-the-set 75 ohm to 300 ohm balun-splitter to match the antenna system to the proper set terminals.

## THE FINNEY COMPANY

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# TEST TRANSISTORS IN SECONDS in circuit

TR139  
8950



Also check all transistors, diodes, and rectifiers out of circuit for true AC beta and  $I_{cbo}$  leakage.

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Sencore has developed a new, dynamic in-circuit transistor tester that really works—the TR139—that lets you check any transistor or diode in-circuit without disconnecting a single lead. Nothing could be simpler, quicker or more accurate. Also checks all transistors, diodes and rectifiers out of circuit.

**BETA MEASUREMENTS**—Beta is the all-important gain factor of a transistor; compares to the gm of a tube. The Sencore TR139 actually measures the ratio of signal on the base to that on the collector. This ratio of signal in to signal out is true AC beta.

**ICBO MEASUREMENTS**—The TR139 also gives you the leakage current ( $I_{cbo}$ ) of any transistor in microamps directly on the meter.

**DIODE TESTS**—Checks both rectifiers and diodes either in or out of the circuit. Measures the actual front to back conduction in micro-amps.

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## TECHNICAL DIGEST

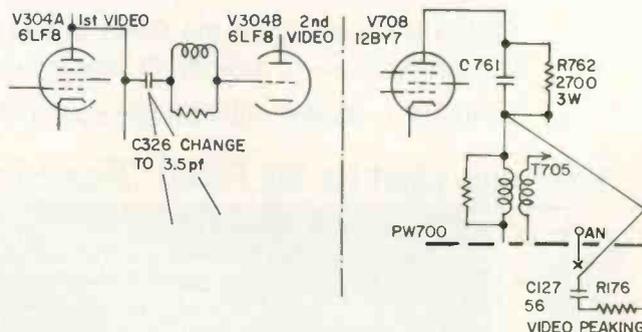
to-output impedance ratio. The input impedance to the chip is approximately 3.5M and the output impedance from the chip is approximately 22K. This matches the input of the solid-state preamplifier and is immune to capacitance effect, hum and noise pickup.

The second condition for acceptable pickup performance — frequency response — is accomplished by an RC equalizing, or compensating network having a high-frequency rolloff comparable to de-emphasis. The chip effectively isolates this network to provide optimum equalization without serious loading of the pickup element.

### Color TV chassis CTC35 — Modification in Video Peaking Circuit

In some instances picture ringing and background noise may be encountered.

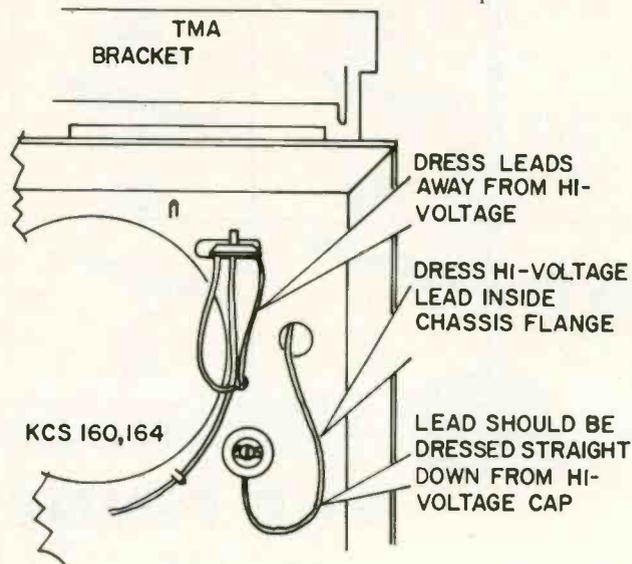
To minimize these effects, disconnect C127 from connecting point "AN" of PW700 board and reconnect to



junction of T705 and C761 and R782. Change C326 PW300 board from a 5pf capacitor to a 3.5pf Stock No. 117531.

### TV Chassis KCS160/164 — Critical Lead Dress

Recent field reports indicate "arcing" of the HV may occur in humid areas, from the 2nd anode to wiring close by or to ground. This arcing may cause a breakdown and deterioration of the 2nd anode connection cap.



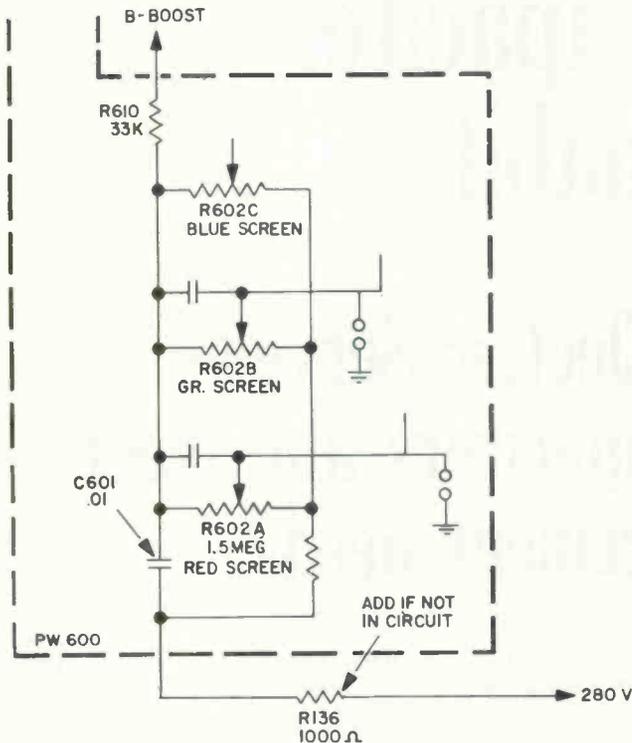
## TECHNICAL DIGEST

When service is required on these chassis it is recommended that the wiring in the vicinity of the 2nd anode lead be dressed straight down as illustrated, when plugged into the CRT.

### Color TV CTC22 Chassis — Capacitor Failure

Various field reports indicate some failures of C601, screen B+ boost filter. When replacement of this capacitor is required a 0.01 $\mu$ f 1kv ceramic capacitor, stock # 79918 should be used.

When capacitor C601 is replaced, R610, a 33K resistor



may also need replacement and R136, a 1K resistor (stock # 502210) should be added in series with B+ as shown in schematic. Late production will include this resistor.

Take advantage of the handy mail-order card in this magazine. If you would like additional information about any of the products listed on this card, return it to us and we will see to it that you receive the literature that you desire.

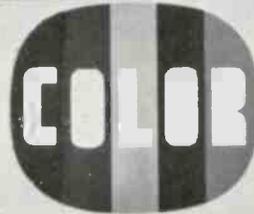
### ELECTRONIC TECHNICIAN

Ojibway Building

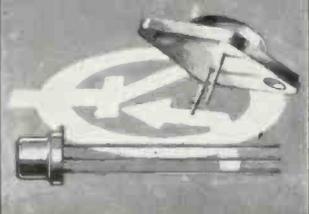
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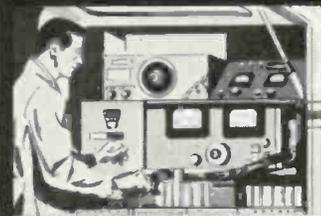


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 CAPACITOR XC1-21	 CAPACITOR XC2-1.1	 CAPACITOR XC2-26	 CAPACITOR XC2-36.1
 CAPACITOR XC3-45	 CAPACITOR XC4-4.2	 CAPACITOR XC4-5.1	 CAPACITOR XC4-6.1
 CAPACITOR XC4-9.1	 CAPACITOR XC4-10.2	 CAPACITOR XC4-55.1	 CAPACITOR XC4-63.1
 CAPACITOR XC4-68.1	 CAPACITOR XC4-68.2	 CAPACITOR XC4-70.1	 CAPACITOR XC4-80

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430-31

## GENERAL ELECTRIC



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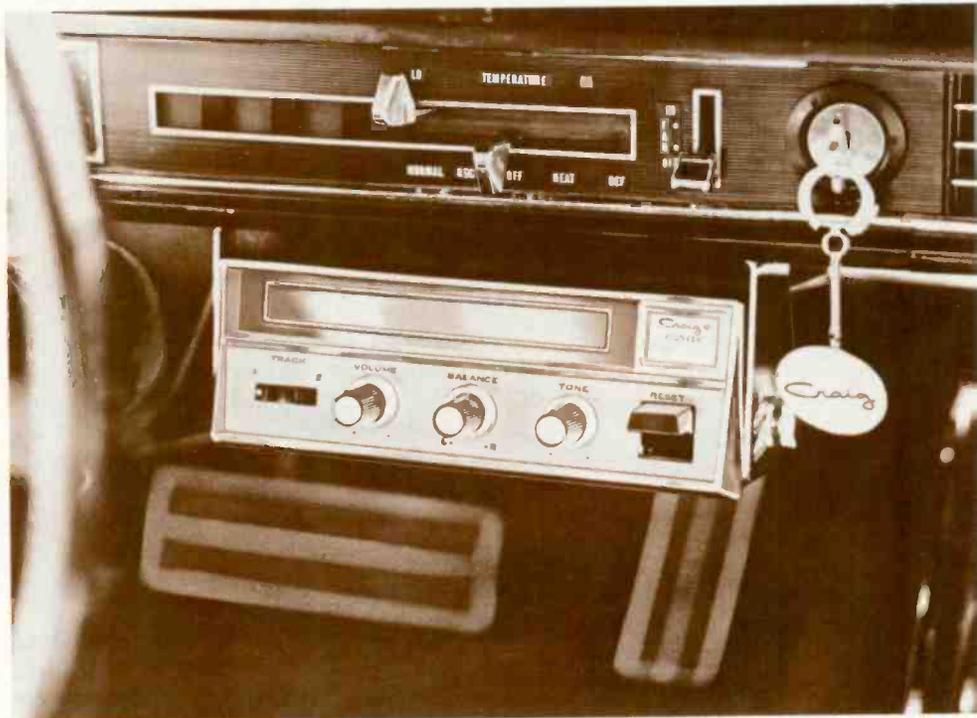


DECEMBER 1967

# INSTALLING AND SERVICING SOLID-STATE AUTO TAPE PLAYERS

**Here's another gold-plated bandwagon you can ride on**

Craig-Panorama model C503 mounted in automobile.



■ Auto cartridge tape players are now moving like hot cakes at a Shriner's breakfast. And thousands of TV-radio service-dealers are selling, installing and servicing them.

Today's automobile cartridge tape player is produced in 4- and 8-track types or a combination of both. Other units have a 4-track adapter that must be attached to the 8-track stereo player (See Fig. 1).

The typical unit has a frequency response from 40Hz to 15kHz. Power outputs range from 5 to 10w/channel. Some units have electrically governed motors with heavy fly-wheel and capstan drive.

The Lear-Jet Stereo 8 model, AS831, for example, has a direct

capstan drive inverted dc motor. No belts or pulleys are used. Other units may control speed with mechanical governors, electrical and solid-state systems.

The new tape units have many features — including fast forward speed, precision pitch control and solid-state speed control. Some others have a dial light that indicates which track is being played. Still another type has a system for separate control of volume on both back and front speakers. Another feature is a fine tuning control operated from the front panel to eliminate crosstalk.

In the Automatic Radio Co.'s tape player (Fig. 2) the cartridge slot is designed to operate with eith-



SJB's model ST808, a straight 8-track stereo tape player.



Lear Jet's stereo-8 model ASR851 auto tape player.



Fig. 1 — Automatic Radio's 4-track cartridge and adapter for using 4-track cartridge on its 8-track player.

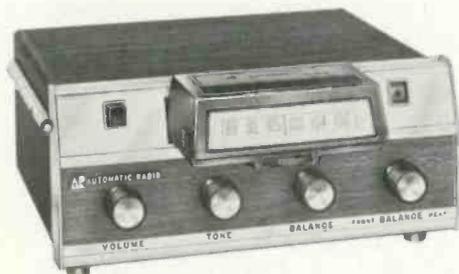


Fig. 2 — Automatic Radio's convertible cartridge tape player shown with FM radio tuner "cartridge" inserted.

er 4- or 8-track stereo cartridges. Separate AM or FM radio tuner "cartridges" are available to slip into the same slot. This model is also equipped with a built-in key-lock mechanism — protecting against theft.

### Installation

Practically all tape players are mounted under the auto dash by bolting a heavy-duty mounting bracket to the underdash cowl. Several perforated holes are provided for rigid support. Slotted positioning holes are used to push the mounting bracket forward or side-wise (see Fig. 3).

Be sure to avoid mounting the equipment where it will be exposed to the sun or near the air conditioner vents. Install the player where dust, dirt and humidity are at a minimum. Mount the unit securely to minimize vibration.

In some cases it may be necessary to use only the first row of holes when mounting the unit under the dash. In this case, add a perforated strap at the rear of the unit. Attach the top of this strap to the firewall or a rigid structural point behind the dash.

Before drilling holes in the firewall or dash, make certain the drill will not penetrate into wiring or other working members.

All stereo tape units should be grounded for proper operation. This is usually accomplished with metal mounting bracket or perforated strap. In new automobiles having plastic undercarriage, bond the tape unit to the metal under dash or firewall.

Slip the tape player into the mounting bracket and level up. Do not mount the player more than 45-deg from horizontal. Simply unloosen the side bolts for easy removal (see Fig. 4).

### Speaker Installation

Install two PM speakers in each front door or one on each side in both front and rear doors. The latest cars have metal cut-outs on each side of the rear deck. These are size 6x9 or 5x7. When using these two rear speakers, add only one on each side in the front doors.

Many of the new cartridge play-

ers have a custom installation speaker kit containing four PM silicone-treated speakers. Included are mounting hardware and grille covers. Correct speaker cable is included to be clipped to speakers with polarized amplifier plug.

Instant mount enclosures are also available for firewall, kick panels, or under-the-seat installation. These quick easy speaker enclosures do not require large mounting holes.

Before attempting to mount the speakers in the front door or kick panels check for speaker clearance. Make sure the magnet portion of the speaker will clear before drilling large holes in the door panels.

### Phasing the Speakers

Whenever two or more speakers are connected together, they should be properly polarized and in phase. Polarity marks are located on the speaker frame near the terminals in the stereo speaker kits. Unmarked speakers should be polarized and marked.

To polarize the unmarked speaker use a small flashlight battery and clip leads. Now connect the negative end to one voice coil terminal. Momentarily touch the positive terminal to the other speaker terminal. Check to see if the cone moves in or out. Mark this connection with a plus sign on the speaker frame. Check and mark all speakers in the same manner — using either an "in" or "out" movement of the cone as the departure point (see Fig. 5 for speaker connections).

### Battery Polarity

Be sure the correct battery polarity is applied to the 12v cartridge player. Check the car battery to see which terminal is grounded. All cars made in this country use the negative ground system.

Incorrect battery polarity can damage a stereo unit. During the winter months this condition can happen. The car battery can be charged backward and still operate the auto electrical system. But the transistor car radio or tape player will not perform.

Polarity switches are installed in several tape players for either positive or negative ground installa-

tions. Always connect the "A" lead of the tape unit to the fuse block or ahead of the ignition switch.

### Cleaning the Drive Assembly

The capstan drive and pinch roller should be cleaned periodically with chemically pure alcohol. The tape head should be cleaned after every 15 to 20 hours of playing time. You can safely bet the tape player should be cleaned every time it is repaired. A regular tape head cleaning cartridge is available which can be used to clean the tape head automatically.

Wipe off all tape drives and pinch rollers. When the belt, pulleys and capstan drives become glazed with tape dust and oxide residue, clean and then lubricate with special tape lubrication. Slow and erratic music will result if this is not done.

After cleaning the tape drive and rollers, apply one drop of oil on each bearing. Use a lightweight oil — similar to sewing machine oil. At the same time, check for a dirty thrust pad. Clean off the dust and tape oxide and wipe away all visible lubricant on any moving parts.

### Head Adjustment

Crosstalk is the reproduction of two audio sources simultaneously. This will render both reproductions unenjoyable. The tape head is picking up two separate tracks of the tape. This is especially true of the 8-track stereo players. Actually, the recorded tape is only 1/4 in. wide with eight channels of sound and seven silent guard channels between each recording.

Check several cartridges before attempting alignment of the head. If only one cartridge produces crosstalk, the cartridge is defective.

In the Ranger model RR41T (Fig. 6), a fine tuning control is mounted on the front panel to permit the listener to raise or lower the playback head manually. Other models have the tape head adjustment at the bottom of the tape player.

The Lear Jet stereo, for example, has a red painted screw on the bottom of the player. To adjust the head properly, place a good cartridge in the player and adjust the red painted screw. If the interfer-



Fig. 3 — Mount the bracket tight against the metal underdash in a clear area.



Fig. 4 — The tape player is easily removed by unloosening the two side bolts.

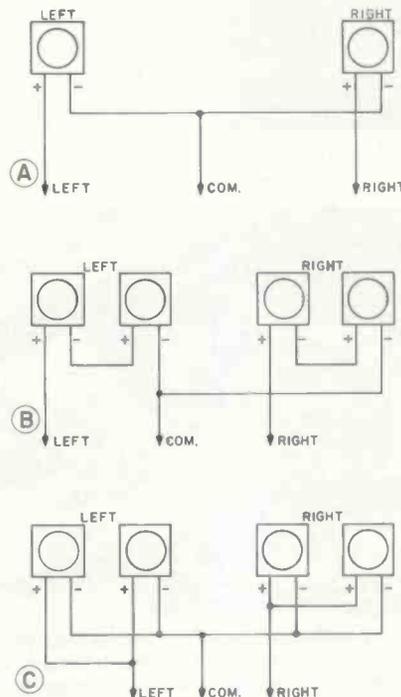


Fig. 5 (A) — Hookup for two 4 to 8ohm speakers. (B) — For four 4 ohm speakers. (C) — For four 8ohm speakers.



Fig. 6 — Ranger tape player has a crosstalk fine tuning control on the front panel.

#### Slotted Speed Control

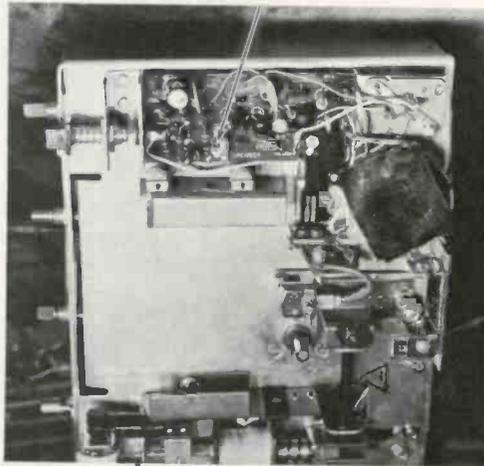


Fig. 7 — Speed can be adjusted on this player by adjusting the slotted speed control.



#### Speed Disc

Fig. 8 — A speed disc indicator is located on the bottom of this tape player.

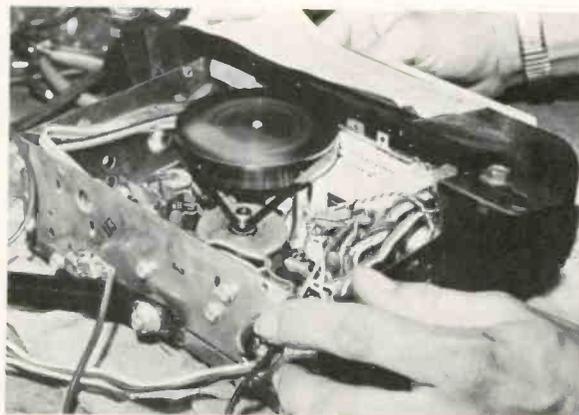


Fig. 9 — This Philco-Ford model tape player has a "shiny" belt and flywheel. Slow or erratic speeds can be eliminated by cleaning the glaze and oxide dust from belt, wheel and tape drive assembly.

ing channel becomes louder, reverse the screw adjustment until the tape plays without interference. Place rubber or plastic glue in the screw slot to prevent vibration moving it out of position.

If the tape head is sitting or angling to one side, adjust the azimuth adjustment screw until the head is perpendicular with the tape guide. Demagnetize the tape head if noisy reproduction exists. Once again, check with several tape cartridges to make sure the one being used is not defective.

#### Speed Checks

If the speed of the player varies, always check the suspected player by substituting a new cartridge. Now select a recording with a vocal singer and listen for the pitch of the known artist's voice. If the pitch is high, the tape player is running fast, or if the voice pitch is low, the tape is running too slow.

To adjust the speed of a Lear-Jet stereo-8 player, remove knobs on the right and insert a thin-bladed screwdriver. If the unit is running fast, a counter-clockwise rotation of the screwdriver will slow the unit. If it is running too slow, turn the control clockwise. Only a fraction of a turn will do the trick.

As shown in Fig. 7, a small rheostat is located on top of the electronic control board. Adjustments of this control will govern the speed of the drive motor. At the bottom of the large flywheel (see Fig. 8) a speed disc is located which can be seen through a small hole in the bottom of the tape player. When a neon or fluorescent light shines against the speed disc, correct speed adjustment can be made. Adjust the small speed rheostat until the lines stand still.

When checking transistors in a solid-state speed control, remove them from the circuit. Several diodes and directly coupled transistors will produce false readings with an incircuit beta tester.

Intermittent transistors can easily be checked in a beta tester. Clip the suspected transistor to the correct test leads and push the beta test switch. Carefully watch the meter hand for any movements. Spray on freeze mist and see if the meter

needle moves toward full scale or indicates "open." A transistor with any great change of beta reading should be replaced.

### Low Volume with Distortion

The complaint on a Ranger model RR41T was "low volume and extreme distortion." Both troubles were isolated to the left tape channel.

Since distortion is generally caused by faults in the output stages, we began with the two push-pull power output transistors. One was replaced and the second output transistor turned out to be the culprit.

In this model the bias should be adjusted after the output transistor is replaced. Connect the player to a 13.5vdc power supply and connect a 4  $\Omega$  speaker across each speaker output. With no signal applied, carefully adjust the bias potentiometer, R133 for 7.5v at the collector of the output transistor.

### Slow Speed

The owner of a Philco-Ford stereo player reported that all tapes were running very slow. Sure thing, when we placed the stereo player on the bench, it was running slow. From previous experience we checked the belt and flywheel assembly. The belt was glazed and the flywheel looked like a mirror.

We cleaned the belt and flywheel with cleaning solution. At the same time, we have found that a complete cleaning and lubrication of the tape capstan drive and pinch roller assembly are necessary. Intermittent speed and "wow" are symptoms of glazed belts or dragging tape drives (see Fig. 9).

### Intermittent Speed

An Automatic tape DEK8 came into the shop with intermittent speed. We suspected a frozen or binding capstan drive, pinch roller or thrust bearing. Cleaning and lubrication of the complete tape player did not solve the problem, however. While checking the electronic speed control circuit we discovered, by pushing up and down on the PC board, that the speed would vary. All soldered connec-

*continued on page 69*

TROUBLE SYMPTOM	CAUSES
Fails to play	Check fuse Poor ground Faulty power switch Frozen capstan bearing Broken drive belt Dry pinch roller assembly
Tape plays slow or erratic	Belt dragging or slipping Misaligned motor or capstan assembly Glazed belt, pulleys or pinch roller Oil on capstan drive Defective motor Flat pinch roller Check electronic speed control PC board
Doesn't change channels	Indicator arm binding on top of head index cam Channel selector switch shorted or contacts spread too wide Solenoid defective — check with ohmmeter. About 10 $\Omega$
No sound	Try another cartridge. See if unit will hum with volume control wide open Check for defective playback head Check to see if either left or right channel is dead Use audio signal generator to locate dead stages
Distorted Output	Check bias adjustment Check power output transistors Difficult-to-locate distortion (Use square wave audio signal generator and scope)
Unbalanced Output	Check balance potentiometer Check for poor ground on one speaker Clean tape head Check for weak stage
Noisy	Check for ignition noise and install capacitor on ignition coil Install suppressor in distributor lead Install new noise ignition spark plug cables for extreme conditions Check playback head and demagnetize Check drive motor flux noise by rotating motor field until magnetic null is lined up with the tape head.

# TECHNICAL TIPS for

Fig. 1 — Schematic of an adjustable transformer focus control which is used in the RCA Victor CTC12 color chassis.

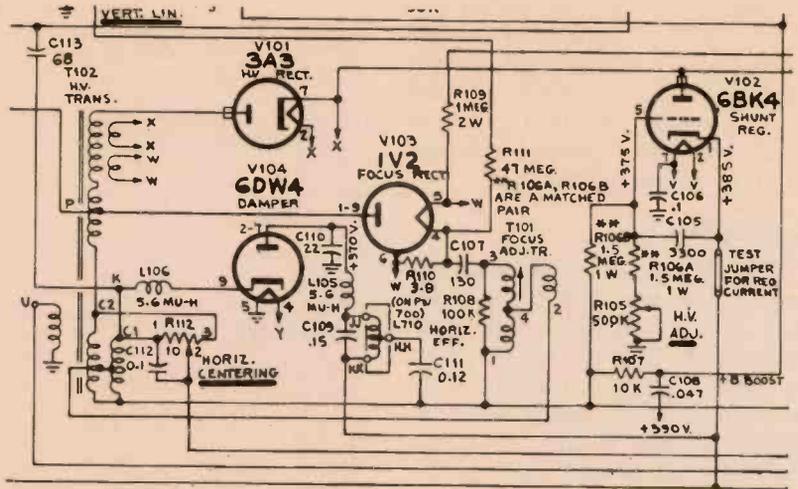
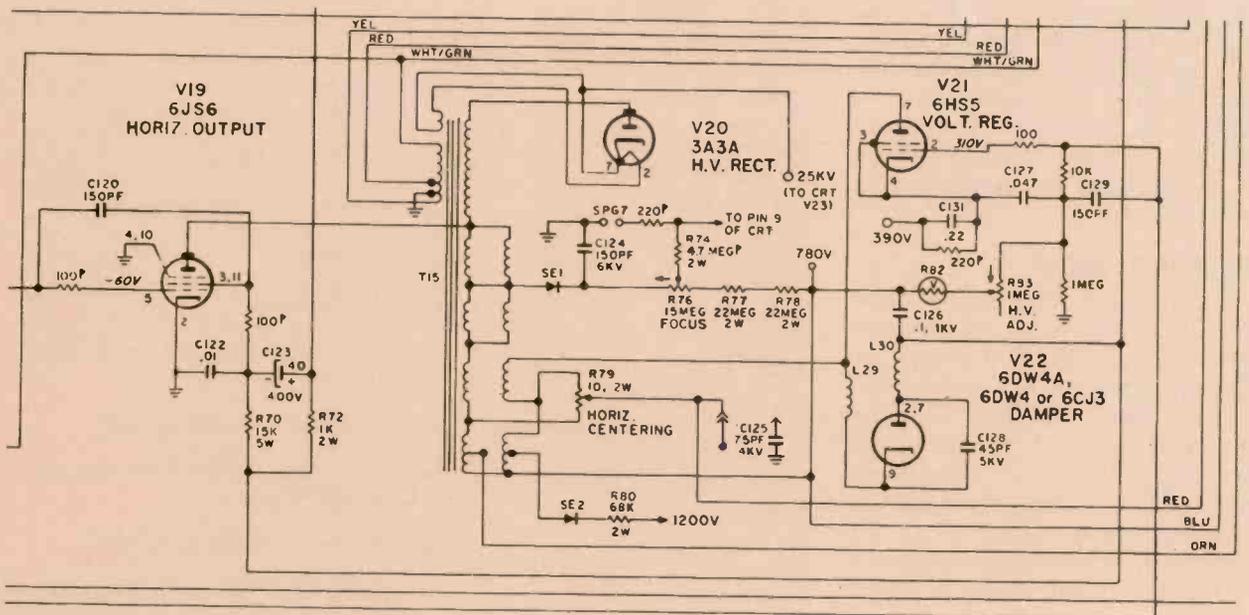


Fig. 2 — HV section of Zenith 20X1C36 color chassis showing selenium rectifier and adjustable pot used in focus voltage circuit.



# 'RAZOR SHARP' COLOR PICTURES

## Keep your customers happy by using a little technical know-how to solve those troublesome HV problems

■ In addition to the stabilized HV necessary for color CRT anodes, a stable but manually variable focus voltage must also be supplied to electrostatic focus elements of color CRT guns. Some high-voltage systems have a separate focus-voltage tap on the flyback which is connected to the anode of a solid-state diode or the plate of a separate focus-voltage rectifier tube (1V2, 1AU2, etc.), as shown in Fig. 1. A focus-adjust transformer or pot may be used to vary this voltage.

The most likely cause of poor focus is a defective focus-voltage rectifier tube or diode. Use a VTVM with HV probe and check it. Note the set manufacturer's exact specifications on this. Specifications will probably call for 4.3 to 5.3kv. If insufficient voltage is present after replacing with a known-good tube or diode, check associated circuit components. Pay close attention to all high-value resistors in these circuits as they do cause considerable trouble.

When adjusting the focus transformer or pot, the brightness and contrast controls should be set as close to the proper viewing level as possible. In general, the control should be adjusted to give maximum over-all definition of fine picture detail. And you will need a VTVM with a HV probe that will handle up to 30kv for making necessary over-all HV and focus voltage measurements. Extreme caution should be observed with these voltages.

An off-value resistor in the grid circuit of the 6BK4 voltage regulator, a tube element short, cathode-to-heater or grid-to-cathode short or a shorted capacitor which normally appears across the shunt regulator grid and cathode can cause HV and focus problems.

A color chassis using a selenium rectifier for focus voltage and employing an adjustable pot is shown in Fig. 2. Focus potentiometers sometimes become pitted — causing intermittent or varying focus condi-

tions. If a replacement control becomes pitted also, you should check the circuit for a leaking or shorting bypass capacitor in the focus circuit. These pitted pots should be replaced. No effort should be made to clean them like we frequently do with volume and other low current carrying controls.

### HV and Focus

Setting the HV properly and getting the best focus are two problems which many technicians find difficult. These two problems are closely related because, with improper high voltage, it is impossible to obtain good focus.

The HV on most color sets should be 24kv. On some late model 25in. CRTs, 25kv is specified. The HV should never be less than 1kv lower than the specified voltage. This is less than 5 percent tolerance. Understanding this, you can see why it is very important for your meter to be accurate. If you use a multiplier-type probe on a general-purpose VTVM, have it checked against a good electrostatic HV meter.

Too much HV is rarely a problem — but it happens occasionally. This can cause frequent shunt-regulator HV rectifier failures and insulation breakdown. Too much soft X-ray radiation may be caused also.

It will not be possible to obtain good focus unless the HV is properly set. And even when it is properly set, the focus may change slightly with brightness level adjustments.

In some sets you may find the focus transformer running hot or it may burn up — like the one shown in Fig. 3 which went up in smoke. Generally, this is caused by a shorted winding or some defect in the focus transformer. If a new one is installed and it still runs hot, check the circuits for shorts. Also check for HV arc-over from the flyback to the focus adjustment transformer.

### Selenium Focus Rectifiers

The stacked selenium rectifiers used for

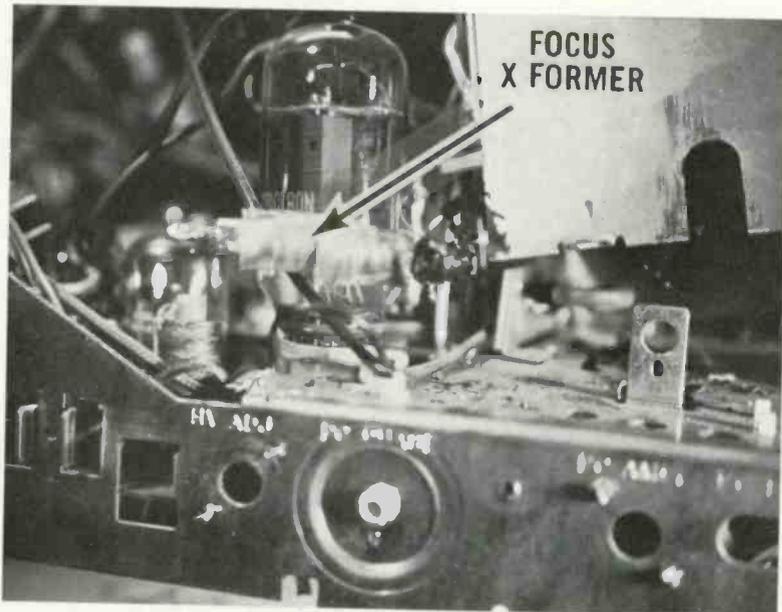


Fig. 3 — The focus transformer in this chassis went up in smoke.

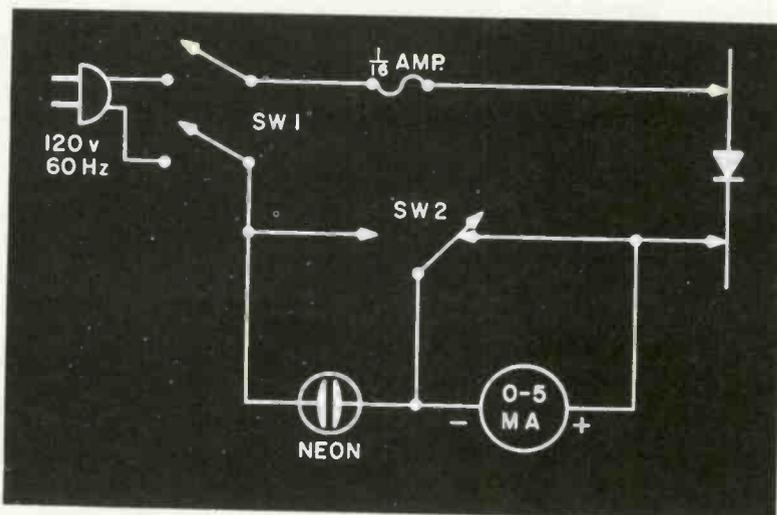


Fig. 4 — Schematic of test circuit used to check out focus-rectifier stacks.

focus voltage in some color receivers have been troublesome at times. They frequently open and you have a blurred picture. Some short and this may kill the HV.

We had a Zenith 20X1C36 chassis (see partial schematic Fig. 2) which had 4in.-wide vertical stripes that were alternately in and out of focus. At other times, streaks would dash across the screen. The technician with his ear "tuned" near the HV cage could also detect a faint arcing sound. A very close look at the individual scanning line revealed a ragged appearance. It should have been smooth. No HV arcing was located — nor loose connections. The selenium rectifier was substituted and this solved the problem.

Another Zenith 20X1C36 chassis had a very blurry picture which was full of lines and streaks. This turned out to be a defective focus rectifier. This type of selenium rectifier is made up of many rectifier units stacked or built together to properly rectify the 5kv for focus control. An arc sometimes develops between these selenium units. And this can cause all kinds of crazy focus problems.

### Focus Rectifier Checks

You know that an ohmmeter check of a HV selenium rectifier will not reveal a thing. If a selenium rectifier is shorted, the ohmmeter will detect this, but these selenium units seldom become shorted.

So how can we go about checking them to determine if they are defective — except by substitution? But substitute units are sometimes defective and you can waste a lot of time this way. Also, some small all-transistor B/W TV sets use these selenium rectifier units and it is a good idea to find out which one is at fault.

The following easy-to-build test circuit can be made to check these rectifiers accurately. A schematic of this unit is shown in Fig. 4. The test circuit may be enclosed in a small metal box (see Fig. 5). SW1 should be a spring return type to assure an open circuit during these checks. SW2 is for meter protection in the event of excessive leakage and should also be a spring return type. The neon lamp should be mounted in an enclosed neon lamp assembly.

Since the unit is connected to the power line, it should either be operated through an isolation transformer or have a 1 to 1 isolation transformer built into the case.

### To Check Focus Rectifiers

- 1). Disconnect one side of the rectifier and use an ohmmeter to check for a short-

ed unit. *Caution.* If a shorted rectifier is connected into the test circuit, it is possible for the neon lamp to explode. That is why an enclosed neon lamp assembly should be used.

2). Connect the leads of the test instrument in the proper manner so as to obtain a forward needle movement on the milliammeter. This can be done by polarizing the test instrument leads to match the leads on the rectifier. At any rate, note that the lead from the plus side of the milliammeter, when connected to the cathode end of the rectifier, will provide a forward movement of the milliammeter if the rectifier is not defective.

3). Depress SW1 and observe the neon lamp. Proper rectifier action will produce pulsating dc and only one element of the neon lamp will light. If both elements light, this indicates ac current flow and the rectifier is defective.

4). Assuming proper neon indication is obtained, depress SW2 (SW1 also remains closed); then the meter should read from 1.0 to 1.5ma when the focus rectifier is good. Readings of 1.0ma or less indicate a defective rectifier.

The aforementioned system can also be used for HV rectifier checks in transistorized B/W TV receivers. These have several rectifiers connected in series. Disassemble the units and check out individually. The meter should read over 0.5ma for a good rectifier. Readings of 0.5ma or less indicate a faulty rectifier.

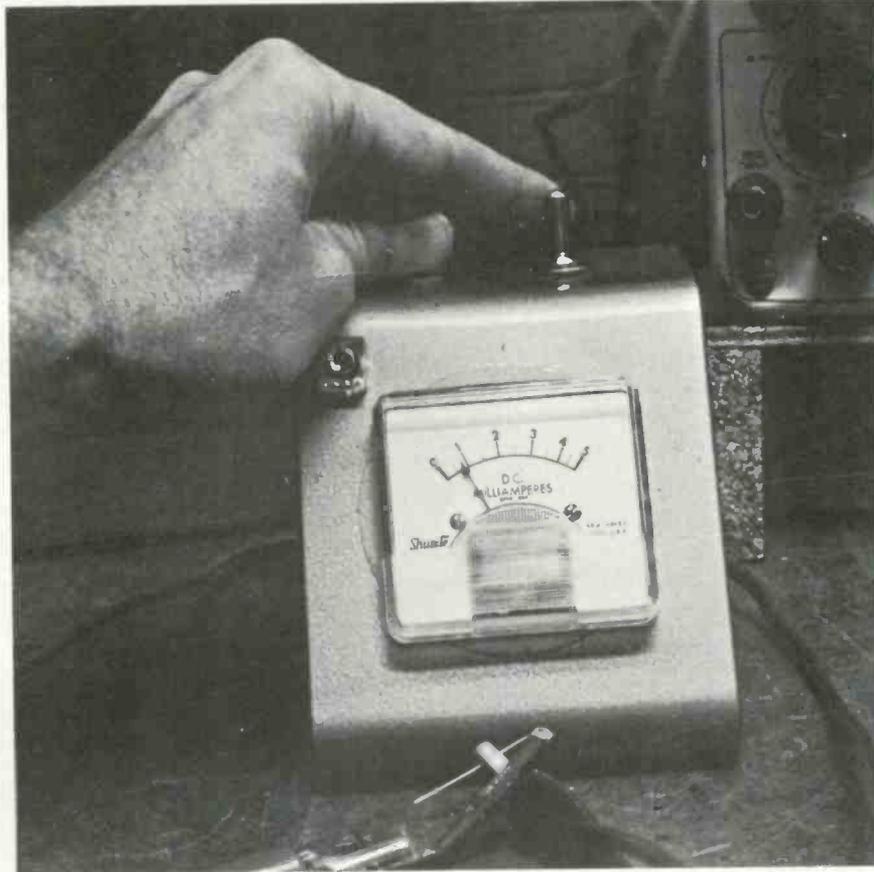
To test these units for an intermittent condition, tap the rectifier being checked and note if the neon lamp or the meter is erratic.

### Green Flicks or Picture Streaks

Small green flicks and streaks in the picture have plagued some color receivers and technicians at times. This problem usually occurs in the sets with rectangular picture tubes that have small base socket pins. This problem is usually caused by corona discharge or some type of HV arc. These little flicks and dots (mostly green) may appear all the time or may be intermittent. This trouble also seems to happen more frequently in areas of the country having high humidity. The most common cause of this trouble is HV arcing at pin 9 — the focus socket connection of the CRT.

Pull the CRT socket off and inspect pin 9 for corrosion. If corroded, clean the pin and socket connection thoroughly. If the socket is badly burned or corroded, replace the complete CRT socket and wiring harness. This will usually clear up and solve the problem of flicks and dots. ■

Fig. 5 — Focus-rectifier tester built into metal box.



# Semiconductors

**An understanding of basic AM, FM and TV diode-tuning circuits will help prepare you to service future TV and radio receivers intelligently**

The fundamental principles of capacitor and coil impedances developed in the October and November 1967 articles of this series can be applied to all practical tuned circuits designed for receivers currently on the market or about to be produced.

The amount of signal current flowing through a receiver's parallel-resonant circuit varies with the frequency of the signal. From the curves shown in Fig. 14, 16 and 18 of the November 1967 article, we see that a minimum amount of applied signal current

flows through this circuit at a resonant frequency, while greater signal currents occur at higher or lower frequencies (Fig. 1) — the tuned circuit presenting maximum impedance to the flow of current at the resonant frequency. Because of the circuit's greater impedance at the resonant frequency, when signal currents of different frequencies but the same strength pass through a parallel-resonant circuit, a greater voltage is developed across the circuit at the resonant frequency than at higher or lower frequencies (Fig. 2).

Fig. 1 — The ac current from a constant-voltage signal generator is smallest at the resonant frequency of a parallel-resonant circuit.

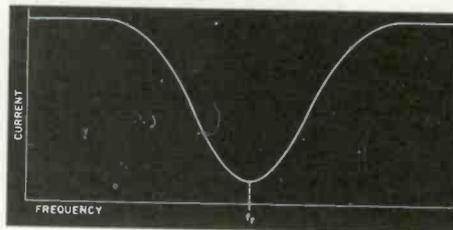


Fig. 2 — The ac voltage from a constant-current signal generator is largest at the resonant frequency of a parallel-resonant circuit.

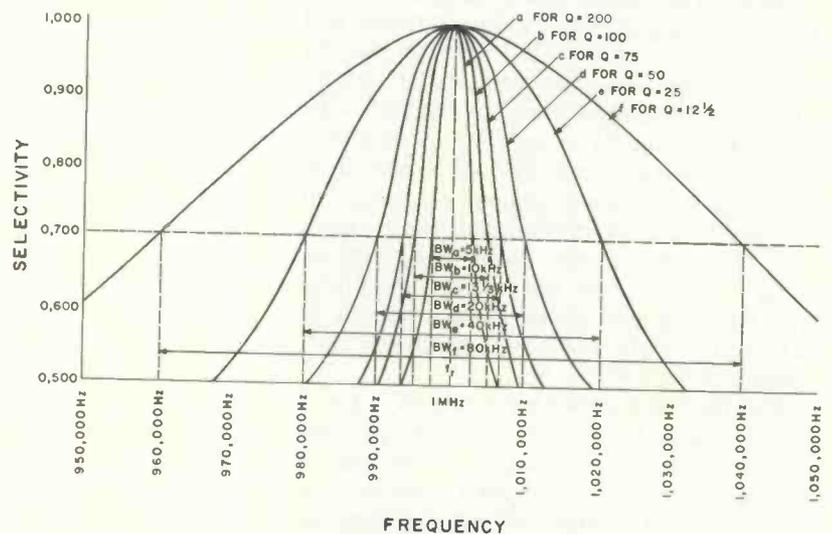
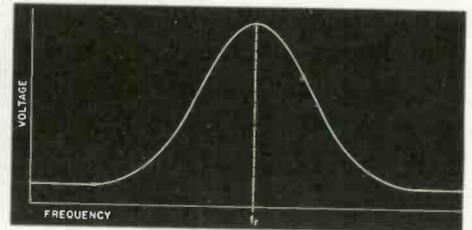
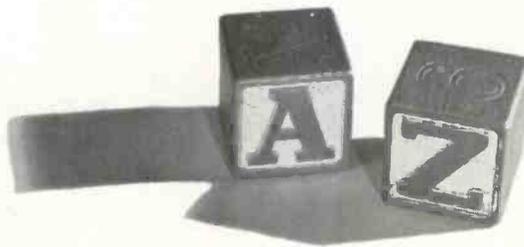


Fig. 4 — The greater a parallel-resonant circuit's quality factor (Q), the smaller the bandwidth (BW) of the resonant frequency.

# from A to Z



## Resonant Circuit Q Factor

Practical tuned circuits do not have perfect characteristics. Their quality is limited. A portion of the ac current applied to a tuned circuit is unaffected by reactance. Their resonant-frequency current is not reduced to zero by the resulting impedance (Fig. 1) as theory would dictate for a perfect resonant circuit (Fig. 18 in the November 1967 article). Neither does the voltage drop developed across a parallel-resonant tuned circuit decrease to zero at frequencies above and below the resonant frequency (Fig. 2).

Fig. 3 — The resonant voltage developed across a parallel-resonant circuit increases when the quality factor (Q) of the circuit increases.

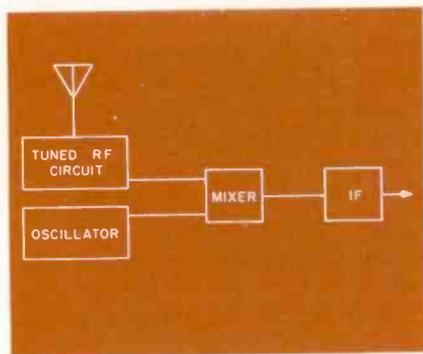
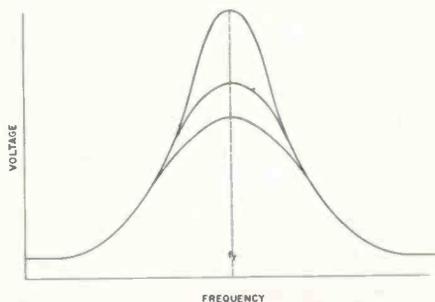


Fig. 5 — A superheterodyne circuit contains a variable-tuned radio-frequency (RF) circuit, a variable-tuned oscillator circuit and a mixer circuit, which produce an intermediate-frequency (IF) signal for additional amplification.

The quality factor (Q) of a tuned circuit, capacitor or coil, can be defined by the equation:

$$Q = 2\pi \left[ \frac{\text{energy stored in electric and magnetic fields per cycle}}{\text{energy dissipated per cycle}} \right]$$

The quality factor of a parallel-resonant circuit ( $Q_P$ ) is dependent on the quality factors of the capacitor ( $Q_C$ ) and coil ( $Q_L$ ) used in the circuit

$$\left( \frac{1}{Q_P} = \frac{1}{Q_C} + \frac{1}{Q_L} \right).$$

In the October 1967 article we saw that a capacitor's quality factor was:

$$\frac{1}{Q_C} = \frac{X_C}{R_{Cp}} + \frac{R_{Cs}}{X_C}.$$

Where:  $Q_C$  = Capacitor quality factor.

$X_C$  = Capacitor reactance.

$R_{Cp}$  = Capacitor's effective parallel resistance.

$R_{Cs}$  = Capacitor's effective series resistance.

A coil's quality factor is determined in a similar manner:

$$\frac{1}{Q_L} = \frac{X_L}{R_{Lp}} + \frac{R_{Ls}}{X_L}.$$

Where:  $Q_L$  = Coil quality factor.

$X_L$  = Coil reactance.

$R_{Lp}$  = Coil's effective parallel resistance.

$R_{Ls}$  = Coil's effective series resistance.

These equations can be combined to the following:

$$\frac{1}{Q_P} = \frac{1}{Q_C} + \frac{1}{Q_L} = \frac{1}{Q_C} + \frac{X_L}{R_{Lp}} + \frac{R_{Ls}}{X_L}, \text{ or}$$

$$\frac{X_C}{R_{Cp}} + \frac{R_{Cs}}{X_C} + \frac{X_L}{R_{Lp}} + \frac{R_{Ls}}{X_L}.$$

In most of the older parallel-resonant circuits the values of  $R_{Cp}$  and  $R_{Lp}$  were so large while the value of  $R_{Cs}$  was so small, with respect to  $X_C$  or  $X_L$ , that with little error the equation could be simplified to:

$$\frac{1}{Q_P} \approx \frac{1}{Q_L} \approx \frac{R_{Ls}}{X_L} \text{ or}$$

$$Q_P \approx \frac{X_L}{R_{Ls}}.$$

In the new receivers that use vari-cap-tuning diodes, however, the capacitor's quality factor ( $Q_C$ ) is small enough to have a significant effect on the quality factor ( $Q_P$ ) of the parallel-resonant tuning circuits.

The amount of voltage developed across a parallel-resonant circuit differs with the Q of the circuit (Fig. 3). The greater the Q, the greater the voltage developed and the sharper the reduction in voltage as the signal moves above or below the resonant frequency ( $f_r$ ).

A tuned circuit's bandwidth (BW) is defined as the range of signal frequencies that develop a voltage across a tuned circuit that is at least 0.707 times as large as the resonant voltage. The effect of Q on tuned-circuit bandwidth can be more clearly seen with the aid of a selectivity (S) curve (Fig. 4). The amplitude of this curve is determined by the equation:

$$S = \frac{\text{nonresonant voltage}}{\text{resonant voltage}}$$

Since the peak voltage across a parallel-resonant circuit is always the resonant voltage, all curves drawn for these tuned circuits have a maximum value of one, whatever the cir-

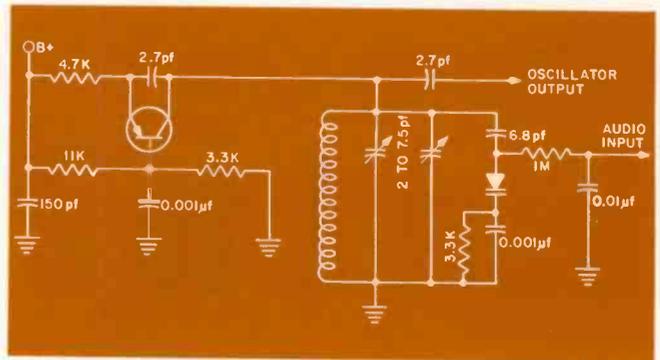


Fig. 6 — A typical AFC circuit for an FM receiver.

cuit's Q. The bandwidth for these circuits can be calculated with the equation:

$$BW = \frac{f_r}{Q}$$

### Tuning Receivers

When a signal in a receiver is at the resonant frequency of the receiver's parallel-resonant circuit, the circuit's capacitive impedance equals its inductive (coil type) impedance (when  $f = f_r$ ,  $X_C = X_L$ ). The October 1967 article indicated that:

$$X_C = \frac{1}{2\pi f C}$$

and  $X_L = 2\pi f L$ . These equations can be combined, and at the resonant frequency:

$$\frac{1}{2\pi f_r C} = 2\pi f_r L$$

With algebra, this equation can be converted to a more convenient form.  $1 = 4\pi^2 f_r^2 LC$ .

$$f_r^2 = \frac{1}{4\pi^2 LC} \quad f_r = \frac{1}{2\pi \sqrt{LC}}$$

From the last equation we see that the larger the parallel-resonant circuit's inductance (L) or capacitance (C), the lower the resonant frequency; and the smaller the circuit's inductance or capacitance, the higher the resonant (tuned) frequency. Receivers can be tuned by changing either the inductance or capacitance in their parallel-resonant tuning circuits.

Some of the older receivers were mechanically tuned by changing the parallel-resonant tuned circuit's inductance by moving a metal core in-and-out of a coil, changing the effective number of windings in a coil or by varying the spacing between coil turns. Most receivers were mechanically tuned, however,

by changing the parallel-resonant tuned circuit's capacitance by changing the spacing between capacitor plates or effective capacitor plate surface areas. Modern receivers can now be electronically tuned by varying the bias of varicap tuning diodes. (The theory behind all of these methods of changing capacitance or inductance was included in the October 1967 article).

### Superheterodyne Circuits

Most receivers currently on the market have superheterodyne circuits (Fig. 5) containing a variable-tuned radio-frequency (RF) circuit, a variable-tuned oscillator circuit and a mixer circuit. The RF and oscillator circuits are tuned simultaneously, the oscillator circuit always being tuned to a frequency below that of the RF circuit.

Measurements indicate that when signals of two different frequencies are mixed, the combination produces a waveform having frequencies equal to both the sum and the difference between the two applied frequencies. When an FM receiver's RF circuit is tuned to a 96.0-MHz station and the oscillator is tuned to 85.3MHz, the resulting signals can be combined to produce 181.3 and 10.7MHz signals. The intermediate frequency (IF) amplifier circuits are tuned to handle only those frequencies around 10.7MHz.

Superheterodyne receivers have the advantage of containing additional amplifiers tuned only to the IF frequency, rather than additional amplifiers that must all be tuned to the frequency of the station being received.

Superheterodyne FM receivers at one time had a common problem

with their oscillator circuits. As the oscillator's temperature changed, its frequency would shift. When cold, the RF circuit might be tuned to a 96.0MHz station while the oscillator frequency has shifted and is producing a 84.7MHz signal. Since the IF amplifiers are tuned to 10.7MHz, the signals passing through them must originate from a 95.4MHz station (84.7MHz osc. + 10.7MHz IF = 95.4MHz RF). Although the RF circuit is not tuned to that station, programs may still be received if that station's signal is strong. As the oscillator circuit warms up, the frequency it produces may gradually shift to 85.3MHz and the signals from the 96.0MHz station are heard. An automatic frequency control (AFC) circuit was required to prevent this apparent drifting of stations. It was in this circuit that technicians first encountered varicap tuning diodes.

### FM AFC Circuits

FM receivers produce an audio input very similar to the audio input produced by integrated circuit IC201 (Fig. 1 in the September 1967 article). As the FM receiver's IF signal shifts in response to the shifting frequency of the FM station, the output voltage of the discriminator circuit (Fig. 2, 3 and 4 of the September 1967 article) also shifts. The audio signal consists of these rapid changes in output voltage.

By reversing the anode and cathode leads of diodes D3 and D4 in Fig. 4 of the September 1967 article, the induced current flow is reversed and a positive voltage is developed across capacitor C3 when the IF signal shifts above its mean frequency (4.5MHz for the TV in-

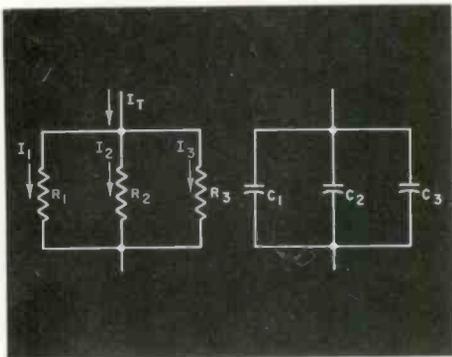


Fig. 7 — In both parallel resistor and parallel capacitor circuits, the total current passing through the circuit is equal to the sum of the currents passing through each component.

tegrated circuit, 10.7MHz for an FM receiver discriminator). It is this output voltage that regulates the AFC oscillator.

A typical FM AFC oscillator circuit is shown in Fig. 6. Any change in the transistor's emitter voltage results in an amplified change in its collector voltage — like the signals present in the common base circuit shown in Fig. 10 of the August 1966 article. A portion of the amplified signal is returned to the emitter by a 2.7pf capacitor, causing positive feedback. The maximum amount of collector signal voltage is developed across the tuned circuit at the circuit's resonant frequency. At that frequency the positive feedback is large enough to cause the transistor to oscillate.

The tuned circuit in Fig. 6 is basically the same as the tuned circuit in Fig. 20 of the November 1967 article, except that here two capacitors, rather than one, are connected in series with the varicap. The audio signal normally present with the discriminator circuit's output voltage is filtered from the oscillator circuit with a 0.01μf capacitor and 1M resistor.

Assuming that under some bias condition the varicap has a 2pf capacitance and ignoring the negligible effect of the 3.3K resistor, we can use the series capacitance equation derived in the November 1967 article to determine the total capacitance connected in parallel with the 2 to 7.5pf tuning and trimmer capacitors.

$$\frac{1}{C_T} \approx \frac{1}{6.8\text{pf}} + \frac{1}{1000\text{pf}} + \frac{1}{2\text{pf}} = 0.147/\text{pf} + 0.001/\text{pf} + 0.500/\text{pf} = 0.648/\text{pf}.$$

$$C_T \approx \frac{1}{0.648/\text{pf}} \approx 1.5\text{pf}.$$

From these calculations we see that when capacitors are connected in series, their total capacitance is always less than that of the smallest capacitor.

An equation can also be derived to determine the total value of capacitors connected in parallel with the coil in the tuned circuit (Fig. 6).

When resistors are connected in parallel (Fig. 7), the total current passing through the circuit is equal to the sum of the currents passing through each resistor.  $I_T = I_1 + I_2 + I_3$ .

As you know, current is equal to voltage divided by resistance, and since the resistors are connected in parallel, the same voltage is applied across all of them.

$$I_1 = \frac{V}{R_1}, I_2 = \frac{V}{R_2}, I_3 = \frac{V}{R_3},$$

$$I_T = \frac{V}{R_T}$$

By substituting the second set of equations for parts of the first, we can calculate the circuit's total parallel resistance.

$$\frac{V}{R_T} = \frac{V}{R_1} + \frac{V}{R_2} + \frac{V}{R_3}.$$

If both sides of the equation are divided by V, then we have the well-known parallel resistance equation:

$$\frac{1}{R_T} = \frac{1}{R_1} + \frac{1}{R_2} + \frac{1}{R_3}.$$

The total reactance of parallel capacitors (Fig. 7) can be determined with the parallel resistance equation:

$$\frac{1}{X_{CT}} = \frac{1}{X_{C1}} + \frac{1}{X_{C2}} + \frac{1}{X_{C3}}.$$

By substituting

$$\frac{1}{2\pi f C}$$

for  $X_C$  in that equation, we get the following:

$$\frac{1}{\frac{1}{2\pi f C_T}} = \frac{1}{\frac{1}{2\pi f C_1}} + \frac{1}{\frac{1}{2\pi f C_2}} + \frac{1}{\frac{1}{2\pi f C_3}}.$$

This can be simplified to:  $2\pi f C_T = 2\pi f C_1 + 2\pi f C_2 + 2\pi f C_3$ . After dividing both sides of the equation by  $2\pi f$ , we get:  $C_T = C_1 + C_2 + C_3$ . The total capacitance of a parallel capacitor circuit is equal to the sum of the individual capacitances.

When the FM oscillator tuning and trimmer capacitors (Fig. 6) have a 4.0pf total capacitance, and the varicap and the two capacitors connected in parallel with it have a 1.5-pf total capacitance, the tuned circuit contains 5.5pf (4.0pf + 1.5pf) of capacitance in parallel with the coil.

As the bias voltage across the varicap changes, the total capacitance of the tuned circuit also changes. When the IF signal drifts to a frequency slightly higher than normal, the discriminator's output voltage becomes slightly larger than normal and additional reverse bias develops across the varicap. This, in turn, reduces the diode's capacitance, lowering the oscillator's resonant frequency and returning the IF signal to normal.

#### TV AFTC Circuits

Automatic fine tuning controls in the newer TV receivers operate basically on the same principle as FM AFC circuits. A discriminator circuit (Fig. 5 of the June 1967

Fig. 8 — A schematic of a UHF tuner used in a TV set. Courtesy of Zenith.

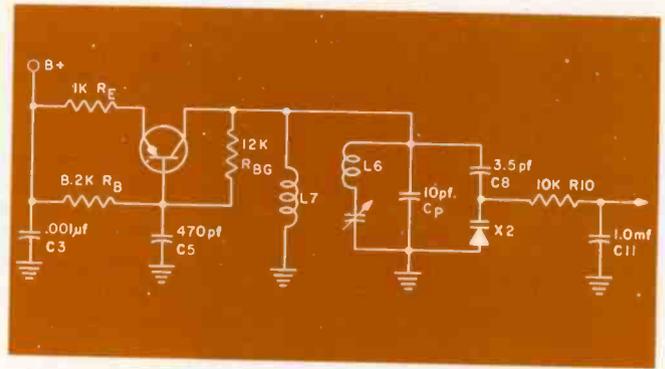
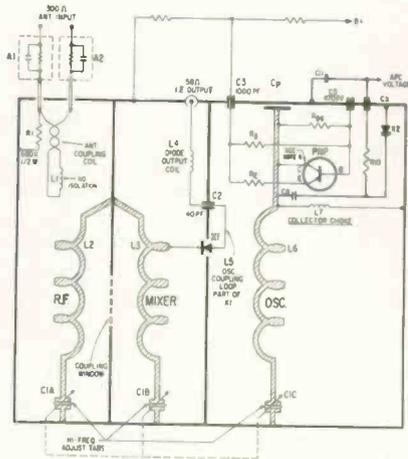


Fig. 9 — The UHF tuner's oscillator circuit is shown in a more familiar form.

TECKLAB report), operating on the same principle as the one discussed earlier (Fig. 4 of the September 1967 article in this series), is connected to the receiver's IF circuit. Its response curve is like that shown in Fig. 7 of the June 1967 TECKLAB report. When the frequency of the IF signal increases and shifts into the discriminator's negative voltage area, a smaller positive potential is applied across the varicap diode in the TV receiver's UHF tuner (Fig. 8). The tuner's oscillator section is shown in a more familiar form in Fig. 9.

In this circuit coil L7 serves merely to supply the transistor's collector with negative dc current, while the coil's impedance prevents UHF signals from passing through it to ground. This coil is required since no dc current is able to pass through coil L6 because of a variable capacitor connected in series with it. Its impedance is so much greater than that of coil L6 ( $X_{L7} > X_{L6}$ ) that it (L7) has virtually no effect on the tuning of the oscillator circuit.

From the curves in Fig. 11 of the October 1967 article we saw that when a coil and a capacitor are connected in series and the coil's impedance is greater than the capacitor's impedance ( $X_L > X_C$ ), the resulting ac voltage drop across the pair of components is like that across just a coil — their phase angles are the same. The capacitor has served the function of reducing the coil's effective impedance.

The effective impedance of coil L6 in the TV receiver's oscillator

circuit (Fig. 9) is varied by the capacitor connected in series with it, tuning the oscillator's parallel-resonant circuit. This type of circuit is required for UHF tuners since even very small coils have relatively large impedances at these frequencies.

From Fig. 7 and 8 in the November 1966 article we see that at ultrahigh frequencies (UHF) the phase shift and capacitance in a transistor results in positive feedback. At the resonant frequency of the parallel-resonant circuit (the effective impedance of coil L6 in conjunction with the capacitors connected in parallel with it), there is sufficient collector signal voltage for the transistor, with positive internal feedback, to oscillate.

The varicap diode (X2), connected in parallel with the oscillator tuning coil (L6), also has a function in tuning the oscillator circuit. As the applied dc potential from the IF discriminator circuit decreases with a higher IF frequency, the varicap's capacitance increases, and the oscillator circuit oscillates at a lower frequency. This circuit, in effect, adjusts the receiver's tuner oscillator for the best TV signal reception.

### AM Varicap Tuning

The single transistor circuit shown in Fig. 10 is typical of the circuits used in many transistor radios, and it performs all the functions of a tuned oscillator circuit, tuned RF circuit and mixer circuit.

In this circuit transistor collector-current signals pass through the

primary windings of transformers T2 and T3. The secondary winding of one transformer (T2) and its parallel capacitors (65.2pf maximum total parallel value components) form a parallel resonant circuit, and at their resonant frequency maximum collector signals are induced across the transformer's secondary winding (T2). These signals return through the ferrous antenna secondary (T1) and 0.02µf capacitor to the base of the transistor. This positive feedback circuit results in an oscillation at the tuned resonant frequency of the transformer's secondary (T2).

The parallel-resonant circuit, formed by the primary winding of the ferrous antenna (T1) and the capacitors connected in parallel with it (148.1pf maximum total parallel value components), is tuned to the radio frequency (RF) of the station being received. The greater the voltage induced across the antenna's primary winding, the greater the voltage also induced across its secondary winding. The largest signal voltage is induced across these windings when the tuned parallel-resonant frequency of the primary winding is the frequency of the station received.

Both the oscillator signal, induced across the secondary winding of transformer T2, and the RF signal, induced across the secondary winding of the ferrous antenna (T1), pass through the 0.02µf capacitor and are applied to the base of the transistor. The pair of signals are amplified by the transistor and the resulting collector-current signal pass-

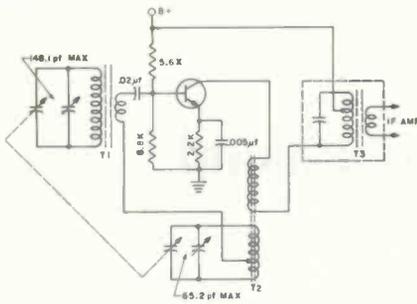


Fig. 10 — This mechanical-capacitor tuned, single-transistor circuit performs all the functions of a tuned oscillator circuit, tuned RF circuit and mixer circuit.

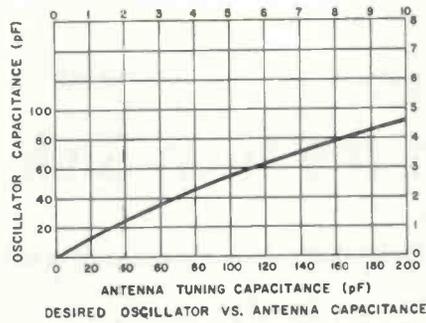


Fig. 11 — The desired combination of oscillator and antenna tuned circuit capacitances are shown for a transistor AM receiver. Courtesy of Motorola.

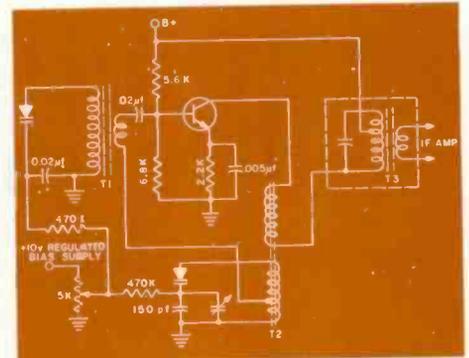


Fig. 12 — The varicap tuned, single-transistor circuit performs all the functions of a tuned oscillator circuit, tuned RF circuit and mixer circuit.

es through the primary winding of the IF transformer (T3). The primary winding of this transformer is tuned, with a capacitor connected in parallel with it, to a 455kHz resonant frequency. This frequency is the difference between the RF and oscillator frequencies.

The oscillator and RF resonant frequencies are tuned in this receiver by changing capacitor values in the oscillator and RF parallel-resonant circuits. The corresponding oscillator and RF tuning capacitor values required to maintain a 455-kHz difference in resonant frequencies are shown in Fig. 11.

The circuit shown in Fig. 10 can be modified (Fig. 12) to eliminate the mechanical tuning capacitors. The varicap diode functions in the RF tuned circuit (Fig. 12) in the same manner as it does in the parallel-resonant circuit shown in Fig. 20 of the November 1967 article. Variations in the dc potential applied across the varicap change the component's capacitance and the resonant frequency of the parallel-resonant circuit. The 5K potentiometer (Fig. 12), connected between a positive voltage source and ground, varies the varicap potential and the resonant frequency of both the RF

and oscillator circuits. The 470K resistors between the potentiometer and varicaps serve to isolate IF and oscillator signals, while the varicap bias current is so small that any bias voltage drop across the resistors is insignificant.

The varicap capacitance range is more than adequate for the RF tuning circuit and, therefore, a trimmer capacitor was not required for that circuit. A trimmer capacitor, connected either in parallel with the 150pf capacitor or in parallel with both the 150pf capacitor and the varicap, is used to adjust the os-

*continued on page 74*

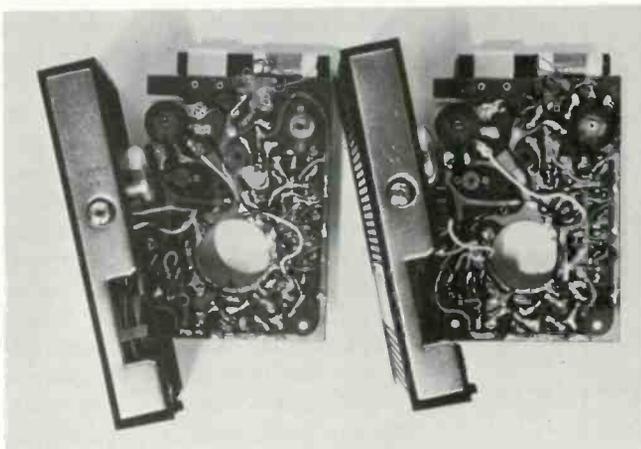


Fig. 13 — The underside of two AM transistor receiver circuit boards is shown. The left one is tuned with a mechanical-tuning capacitor and the one on the right is tuned with a varicap.

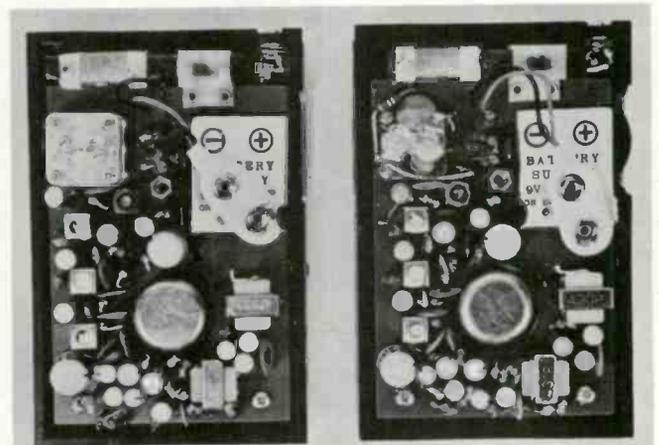


Fig. 14 — The top side of two AM transistor receiver circuit boards is shown. The left one is tuned with a mechanical-tuning capacitor and the one on the right is tuned with a varicap.

# Don't Forget the Heat-Sink Compound

## Silicone substance aids circuit stability

■ As electronic components get smaller and smaller, the problem of dissipating excess heat becomes greater and greater.

Heat, of course, affects solid-state circuits and components in two ways: (1) it causes long-term drift in characteristics, caused by rapid aging, and (2) it can cause catastrophic "right now" failure if the temperature gets completely out of control.

The problem also includes distributing heat so as to minimize hot spots. One step in handling heat problems is to use heat sinks, and these have become necessary in many solid-state devices. But even good heat sink design does not provide the complete answer, since in practice, it is almost impossible to have two metal surfaces — even precision machined surfaces — make perfect contact over their entire mating area. Inevitably, the resulting air spaces between component and heat sink, will act as a heat insulator.

Using silicone compounds to displace this insulating barrier has become standard practice. Grease-like silicone materials are applied to the base and mounting studs of transistors, resistors, and diodes, thereby improving the heat transfer from the components to the heat sink or chassis.

The first silicone materials used, naturally enough, were the readily available materials which had been developed to seal moisture out of connectors, and to provide a soft, nonmelting, nongumming dielectric film in a variety of applications.

More recently, a material specifically designed for this function has been introduced. This compound is heavily filled with heat conductive metal oxides. It has about twice the heat conductivity of previously available materials, and has been

designed to provide minimum bleed for lasting protection.

To ascertain the value of this newer silicone heat sink compound in use, a series of 1000-hour tests were run. It was decided to use 50-watt power resistors in order to simplify the tests and to more easily relate test results. The silicone heat sink compound was used in all tests where the resistor mounting surface was treated. The properties of the compound are as follows:

Color White, opaque

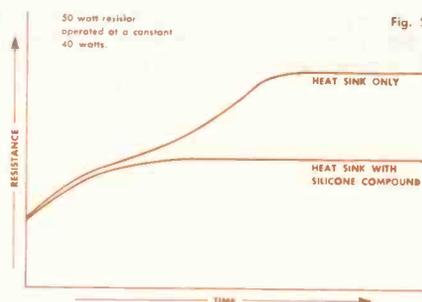
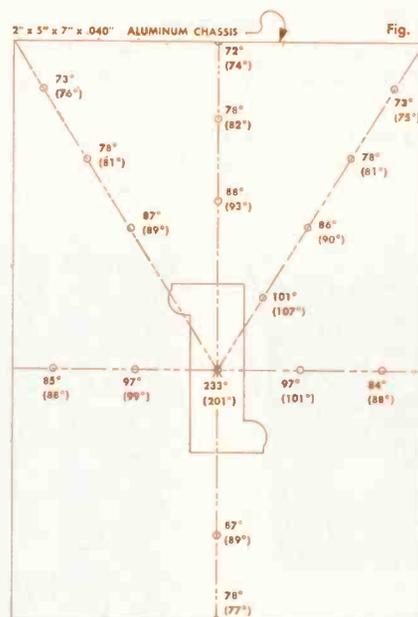
Bleed, percent after 24 hours at 200C	—
Evaporation, percent after 24 hours at 200C	0.5
Specific Gravity	2.45
Thermal Conductivity K factor, cal/cm <sup>2</sup> /C/sec/cm	0.0010

### Heat Distribution and Stability Tests

For the first series of tests to determine heat distribution, a 50-watt resistor was mounted on a 0.04in. thick 5 x 7 x 2-in. aluminum chassis and operated at 40w for 1000 hours. Sixteen thermocouples were spotted on the chassis and one thermocouple was installed inside the resistor. Identical tests were run without and with the silicone compound. The heat distribution data, plotted as shown in Fig. 1, show at every point that more heat was transferred to the chassis when the resistor was sealed with the silicone material. This is also borne out by the internal temperature of the resistor: 233°C when unsealed and 201°C when sealed.

The second series of tests concerned the change in component characteristics. Again a 50w resistor was used, unsealed and sealed to the chassis using the heat sink compound. The curves in Fig. 2 reveal that for the first 300 hours the change in resistance of the sealed resistor was stable; whereas, the resistance continued to rise in the unsealed resistor. At 800 hours the resistance was stable in both cases.

So, when replacing power transistors, don't forget the silicone compound. ■



## From Service to Sales-and-Service to . . . More Sales and Service

The interdependent sales-service links in the TV-radio merchandising chain can provide your operation with maximum survival and growth strength — even in the face of 'cut-throat' discounter competition



See & Hear TV is located in Oceanside, N.Y., a middleclass community.

■ Twelve years ago Ed Levitt started a home-based TV repair service. For the fiscal year ending in August this year, his Oceanside, Long Island, N. Y., shopping-center-based store, See & Hear TV, grossed \$240,000. About 20 percent of the gross came from service. Mr. Levitt anticipates close to \$300,000 gross in the upcoming year. The operation grossed only \$120,000 in 1965.

"The change from service, to sales-and-service, was not a quick one," Ed Levitt told an *ELECTRONIC TECHNICIAN* field reporter recently.

Eight years ago, after discontinuing an unsuccessful phono record department, Ed Levitt decided to go into B/W TV sales. He began in a small way, investing \$2000 in sets. At this point he was joined by his brother, Mack, who made all the home service calls at first. As business grew, however, it became clear to the brothers that they would have to spend all their time in the store — selling equipment and directing the operation. Technicians were hired to make home service calls.

According to Ed Levitt, one of the biggest factors in their success was the constant tie-in between sales and service.

"In this area," Mr. Levitt emphasizes, "people are price conscious but they are even more service conscious."

"But the greatest single boost we got came three years ago when the district sales manager of a leading company suggested that we carry a full line of home entertainment equipment," Ed Levitt smiles.

In addition to a Sylvania franchise, the Levitts also carry Admiral, RCA, Zenith and G.E. products.

### Service Contracts

Every TV set sold by See & Hear TV is serviced at a minimum charge the first year. But, when the year is almost up, Mack Levitt calls the owner and asks if any repairs or adjustments are needed and informs the customer that the first year contract will shortly run out. Additionally, he informs the customer that a second year contract can be obtained at a cost of \$70. So far, 80 percent of all customers have signed up for a second-year service contracts. "We have done the same for the third- and fourth-year contracts at a charge of \$80 and \$90, respectively," Mr. Levitt says.

"One important benefit you get from contracts," Ed Levitt says, "is not generally understood by most service-dealers.

"For example, when a service technician goes to a customer's home to service the set, he does not have to write up a bill and consequently the owner is usually willing to listen to a low-pressure pitch for a second set, a color console or some other home-entertainment equipment.

"Additional benefits also accrue from service contracts. During the term of the contract, for example, customers are unlikely to ever turn to another service-dealer for repairs on their other TVs or equipment in their homes."

### Advertising and Promotion

Home-call technicians are instructed to mention that the store carries a line of the latest portable TVs and Hi Fi stereo equipment. But equipment prices are not discussed in the home.

"Sales promotion at See & Hear TV is carefully planned," Mack Levitt says. "For one thing, we don't put the price of anything in our ads or on equipment in the store. We are selling quality and top-grade service. We're not in the 'bargain-basement' or 'discount' business."

Ads are run regularly in local newspapers and in the local shopper's guide under manufacturers' co-op arrangements. Additionally, flyers are enclosed with all bills sent to customers.

"The purpose of our advertising," Ed Levitt explains, "is simply to let customers and prospects know what new items we are carrying. We don't try to sell price; we sell our name and service through the ads."

Mr. Levitt points out that only one new-stock item is usually mentioned in an ad, rather than flood the customer and prospect with a confusion of makes and models.

Advertising for Christmas is heaviest during October and November, although Christmas is not actually mentioned at that time. Ads are curtailed considerably in December. Ed Levitt explains that most people who are considering Christmas-present purchases, because of the expense involved, think about the purchases well ahead of time.

Because the Lincoln shopping center in Oceanside is very active, the Levitts have taken advantage of this activity by installing a CCTV camera and monitor plus a color TV set in the store's show window. These are switched on every evening of the week from 7 p.m. to midnight. Since the shopping center has several restaurants, a fair number of passers-by stop to look at themselves on the CCTV monitor or watch the color TV.

A CCTV camera and monitor are also kept operating in the store during the daytime. This setup serves two purposes — customers are amused (the kids go wild) to see themselves on TV and, by using a small monitor in the office, thefts of small items like transistor radios have been prevented. Ed Levitt explains that a view of the main floor is blocked from the office, and the monitor makes it easy for one person to handle telephone calls and watch the shop at the same time.

"See & Hear," originally a "Mama & Papa" operation, is now overseen by the two brothers and staffed by four technicians who are always out on service calls, installing antennas or making deliveries in the three company-owned trucks. Two permanent technicians are on the work benches. Two part-time assistants help with



A youngster observes himself on CCTV monitor in the store. A CCTV monitor is also kept on from 7 p.m. to midnight in the front store show-window.



A section of the sales floor at See & Hear showing TV sets on display.



Ed Levitt, who began as a service technician 12 years ago, watches one of his technicians working at the bench.



Mack Levitt at his desk. The CCTV monitor at the right covers the sales floor outside.

deliveries and antenna work and one woman in the office handles most calls and does office work.

The change from service to sales-and-service was gradual and carefully planned. And it has paid off.

"What's the advantage of providing good service to the public?" ET's reporter asked Ed Levitt.

"Quite simple," Mr. Levitt smiles. "You can't show increased sales, year after year, without providing fast and efficient service. And you won't have many sets to service if you don't sell 'em."

"Every good technician-dealer operation can provide fast and efficient service. A personal relationship develops with the customer at the time of the sale and is extended with the service. But the department stores, the big chains and the discounters just can't do it. Neither can the hardware stores and white goods outfits who play around with electronic home-entertainment equipment on the side," he concludes. ■

## Open-Display Shop Boosts



Ayooob's service shop is an integral part of the sales floor.



Tom Ayooob tells **ELECTRONIC TECHNICIAN** how open-display service shop is building sales.

■ The service shop is a part of the sales floor at Ayooob Bros., San Francisco. Customers shopping the store or coming up to the low service counter can see the array of test instruments and the technicians at work.

"This gives us a strong service image and is very good for business," Tom Ayooob says.

Mr. Ayooob has been in TV-radio sales and service for the past 20 years and is now sole owner of the firm, which he established with his two brothers. He is a service technician himself and still likes to troubleshoot sets when he can find the time.

Recognizing the importance of a proper service identity, he fixtured the open-display service shop across the rear of the sales floor when he moved to a new location two years ago.

### Seeing Is Believing

"Now our customers can see something of what's involved in repair work and we're getting fewer complaints about service charges," Mr. Ayooob continues. "People tend to be suspicious about repairs, but when they

### Don't hide the technical side of

see the work being done in the shop, they realize a lot of test instruments and labor-time is involved.

"Why should we keep the shop hidden from view? It's good psychology to have it out in the open. It shows we're qualified to handle everything in service."

Setting up the service shop as an integral part of the sales floor has another advantage, Mr. Ayooob points out. The technicians can take care of customers at the counter and handle repair work when not busy at the front of the store.

A chime on the entrance door alerts personnel when anyone comes in. Thus Mr. Ayooob or one of the men working in the shop has only to turn around to see if a customer is being taken care of or if he needs help.

"With our increased business, it would have been necessary to add at least two more people to handle the sales floor and the counter," he says. "By setting up sales and service as an integrated unit, we're able to make more efficient use of our time."

# Service Image



A view of the service shop as seen from service counter. Everything is bright and orderly and the big look shows customers something of what's involved in repair work.

## your business behind closed doors

### Well-Organized Shop

The shop is 30 by 15 ft. A white-topped, waist-high service counter, running along the front, is open at both ends for access between the shop and sales floor.

Work benches along the rear wall and one side of the shop are sectionalized to provide separate work areas, each with sufficient drawer and shelf space to hold tools. A centrally located battery of drawers holds small repair parts.

The shop is light, bright, airy — and always immaculate. Floors are waxed and shined monthly, along with the rest of the store. All service technicians wear white coats or smocks.

### Increased Productivity

"We expect some effort from the men to keep the service area as attractive-looking as the rest of the store," Mr. Ayoob comments. "At first, there was something of a problem in retraining, but the men have learned to pick things up and put them away. They know that we're on public display now.

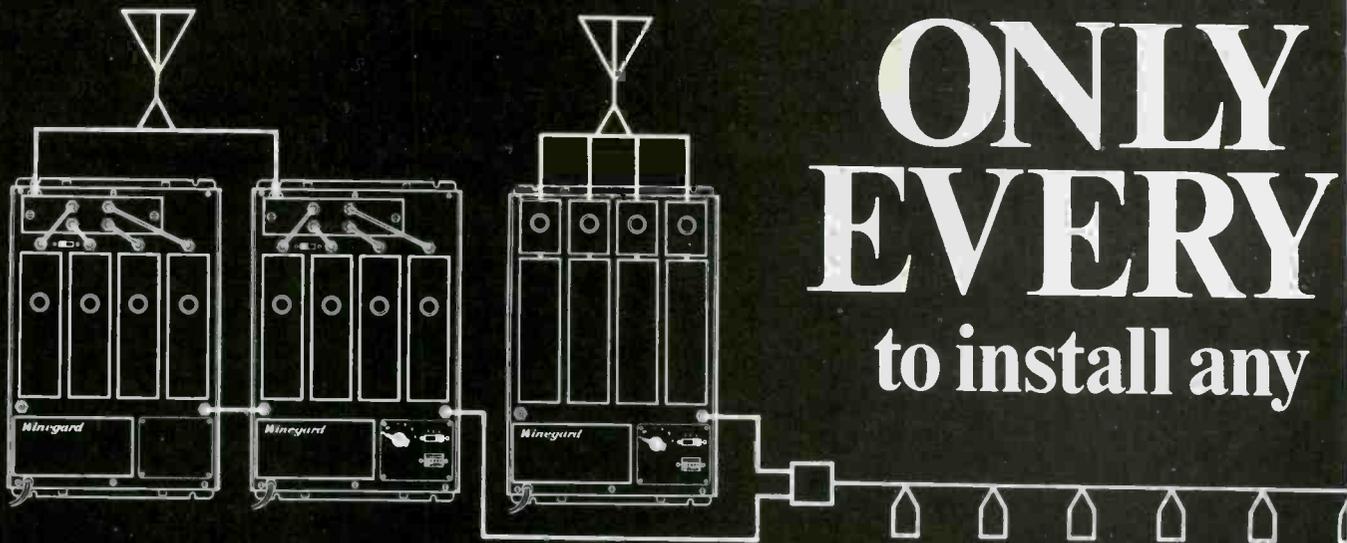
"It might seem that this would take up too much of the men's time and cut down on efficiency, but just the opposite is true. With a well-organized shop and a place for everything — and everything in its place — productivity has increased."

Ayoob's Bros. has seven service technicians and they all keep busy. When service calls and over-the-counter work fall off, they service electronic equipment for a hospital, a home for the aged and two county jails. Tom Ayoob bids for this work and finds it an excellent "time-filler" which produces a modest profit.

"Sales outside our immediate neighborhood have increased since we set up the shop on the sales floor," Mr. Ayoob smiles. "We confine our advertising to our neighborhood, so it's apparent we're getting more referral business.

"I can only conclude that emphasizing our strong service image by putting the shop on open-display is giving us more word-of-mouth advertising. It's one of our best business builders." ■

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And we're not just talking about quantity. Winegard MATV products, all of them, are the finest quality commercial equipment available. They feature printed circuitry utilizing the newest, best performing temperature stable hi-input transistors.

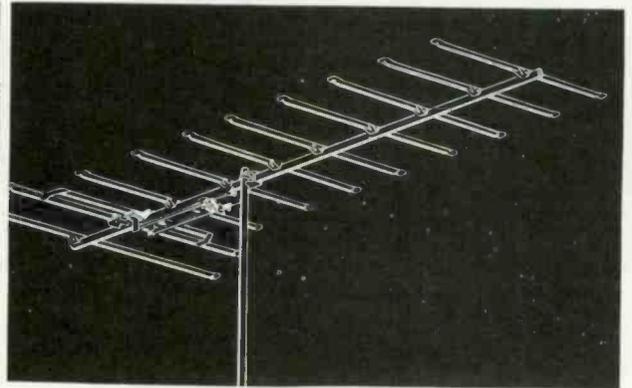
Winegard not only gives you more products to choose from, but more professional assistance, too. That's right! Our staff of MATV engineers is ready to give you all the system layout service you need. And, of course, the service costs you nothing.

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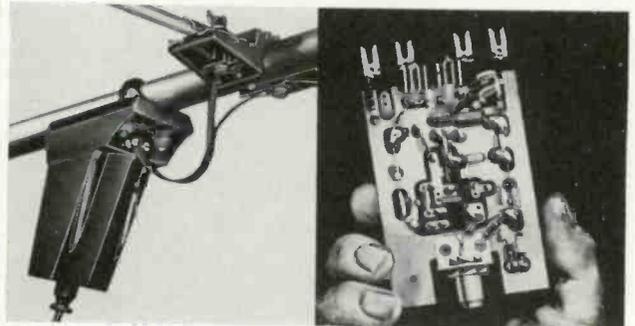
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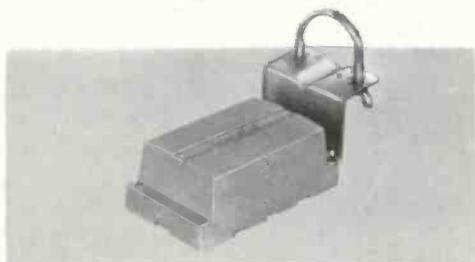
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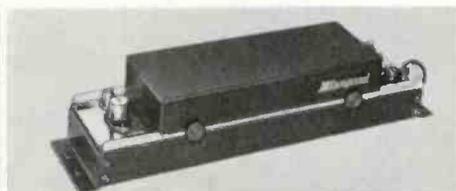


### Channel Control Couplers

Allow you to couple any number of VHF-FM antennas, equalize the signals to a predetermined level and match the 300 ohm antennas to a 75 ohm coaxial downlead. Any coupled antenna can be attenuated from 0 to -20 db with special plug-in attenuator pads.

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Ultra-Plex is a unique, solid state, 82-channel modular plug-in MATV distribution system. Components of the Ultra-Plex system are designed to match and work perfectly with each other. Ultra-Plex equipment will never become obsolete—new VHF stations, UHF stations and FM bands may be added at any time with negligible expense to the owner. Ultra-Plex gives the installer an unprecedented flexibility and complete signal control, regardless of system size. It works equally well in small or large systems—in apartment buildings, motels, hotels, hospitals, schools, etc.



### Solid State Distribution Amplifiers

Winegard tv system amplifiers are designed to highest commercial standards with models and accessories available to provide optimum color and black & white reception to any number of sets. Each amplifier incorporates the most recent developments in solid state circuitry with the advantages of increased life expectancy, reliability and less power consumption. Higher gain, greater band-width, lower noise figures and improved VSWR are other advantages of Winegard's high performance amplifiers.

### 82-Channel Line Splitters



Line splitters divide the tv signals on a trunk line into equal parts and, when properly used, greatly increase the

number of taps in a tv distribution system. Winegard line splitters have very low insertion loss, low VSWR and high isolation between outputs to insure perfect transmission of color tv signals.

### TV Signal Equalizers

Broad band distribution amplifiers operate most efficiently when input signals are equal and total picture carrier signals are the specified level. Winegard makes equalizers that can couple and equalize up to four low band or FM single channel antennas—or couple and equalize up to four high band single channel antennas.

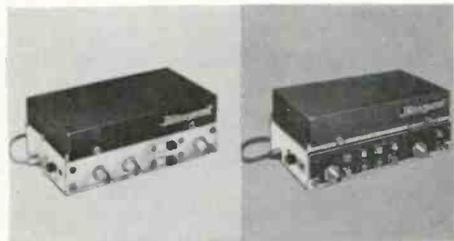
### Variable Isolation 82-Channel Line Drop Taps

Drop taps allow the system designer to layout trunk lines in a straight line and operate outlet devices in remote locations with feeder lines. Variable isolation control from 10 to 25 db, with fast, easy adjustment, makes it unnecessary to specify and order several fixed values of tap to best utilize signals at the end of each trunk line.



### Variable Isolation 82-Channel Line Tap Offs

All Winegard line taps have 82-channel capability, and can be used for VHF, UHF or FM or any combination of the three. The variable isolation feature enables the installer to independently vary the VHF and UHF isolation values from 10 to 25 db through simple adjustment of "wiper arms" located at front of tap. Use of 82-channel line taps insures that a system cannot become obsolete regardless of what channels are later added to the system. Flush and surface mounts.



### Solid State Booster-Couplers

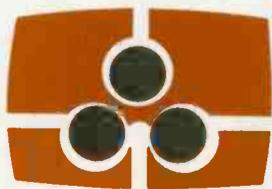
Winegard offers several transistorized booster-couplers which will handle up to 4 TV/FM outlets or sets from a single antenna—up to 16 sets using 75 ohm outlets. Seven different models: some for channels 2-13 plus FM, some for channels 2-83 plus FM. Built to finest commercial quality standards. Available in both 300 and 75 ohm models. Extremely high (500,000 microvolt) input eliminates overload problems.

### 82-Channel + 25 db Amplifier

New "color system" amplifier is ideal for home and smaller systems. Solid state, printed circuitry with excellent stability. Can't become obsolete when new channels come on the air. By adding Winegard's unique line amplifiers, you can lay out and install most systems without calculations of any kind. Separate VHF and UHF inputs and power for VHF and UHF preamplifiers. Easy to customize each installation to exact signal conditions.

Plus... UHF single channel converters, antenna and back-of-set matching transformers, band separators, interference rejection filters, etc.

... for more details circle 129 on postcard  
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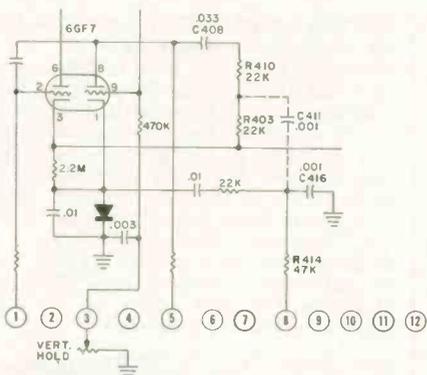


# COLORFAX

## Weak Vertical Sync in Setchell Carlson Color TV

The following modifications to the vertical sync circuit in the CE unit will improve the vertical hold in areas where vertical sync is weak because of low line voltage or local signal conditions.

1. Remove C411 (sync coupling capacitor which is connected to the junction of R403 and R410).
2. Disconnect pin 1 of 6GF7 from ground. (Connect this ground wire to pin 5 of the 6GF7.)
3. Install a silicon diode, a 2.2M ½w resistor, 2 0.01 μf 1kv disc capacitors and a 22K ½w resistor as shown in schematic.



Vertical oscillator drift as the receiver warms up or vertical lock-in at the end of the vertical hold control range can be caused by a defective 12M resistor (R404) in the vertical hold circuit.

Modify the vertical hold circuit to the schematic shown, removing R404 (12M), R406 (2.2M), and R405 (470K). The 470K resistor is then placed between pin 9 of the 6GF7 and terminal 3 of the plug strip (vertical hold control). A 0.003 μf, 1kv disc capacitor is added between terminal 3 of the plug strip and ground.

## Burst Amplifier and 3.58MHz Oscillator Circuit of the Magnavox T924 Color Chassis

The burst amplifier and 3.58MHz oscillator circuitry is shown here. The chroma signal and a positive horizontal pulse are applied to the grid of the burst amplifier. The burst amplifier conducts only during the interval that the grid is driven positive by the horizontal pulse. This coincides with the interval that the color

burst reference signal is present on the grid, therefore, the burst signal is amplified but the chroma information is rejected.

If a scope is connected to the grid of the burst amplifier (scope sweep set to view horizontal rate), you can see the positive horizontal pulse with the burst signal sitting on the peak. The amplitude measured at this point is in the vicinity of 65v P-P.

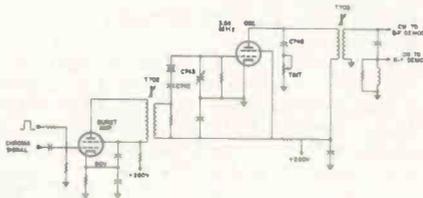
Moving the scope lead to the plate would reveal a burst signal having an amplitude of approximately 180v P-P.

This burst signal is then coupled through a low impedance link on the burst transformer to the grid circuit of the 3.58MHz oscillator. The injection of the burst signal in this fashion causes the frequency of the 3.58MHz oscillator to become "locked" with that of the burst signal.

The 3.58MHz oscillator is a version of the Pierce oscillator with the screen grid acting as the anode. Feedback is from the screen, through the link (on the burst transformer), through C742, through the crystal and back to the grid.

The free-running frequency of the oscillator can be precisely adjusted to 3.58MHz by the small trimmer capacitor, C743 (2-12pf). This adjustment is made during AFPC alignment.

The oscillator signal is electron coupled to the plate which employs a 3.58MHz tuned transformer for its load. The secondary of this transformer is used to couple the 3.58MHz CW reference signals to the R-Y and B-Y demodulators. These are identical 3.58MHz sinewaves having an amplitude of approximately 15v P-P. A phase shift network is connected across the secondary so that the CW signal to the R-Y demodulator will lag the B-Y CW signal by approximately 90deg. This relationship is necessary to demodulate the chroma signal properly. Remember that the 3.58MHz reference signals applied to the demodulators represent the re-inserted carrier with which the chroma signals — originally modulated but



suppressed prior to transmission. The chroma signal was modulated with a 3.58MHz signal on two different axes 90deg apart which accounts for this phase shift network in the receiver.

This phase shift network "fixes" the phase relationship between the R-Y and B-Y CW signals. Both signals can be phase shifted, however, by rotating the TINT control. Assuming the TINT control is centered and T703 is tuned to precisely 3.58MHz, the plate circuit of the oscillator will look resistive. Rotating the TINT control back and forth will cause the plate circuit to be tuned above and below resonance which causes the circuit to look capacitive and then inductive, resulting in a phase shift of the 3.58MHz signal.

This permits phase adjustment of reference signals so the demodulated signal will reproduce the same tint (or hue) on the screen of the receiver as the scene originally scanned by the television camera. (Normal phase shift is approximately ± 50 deg.)

To be certain these circuits are performing their job, it may be necessary to perform an AFPC (automatic frequency and phase control) adjustment occasionally.

## AFPC Adjustment

1. Tune in color bar generator.
2. Set TINT control to center of its range.
3. Ground grid of burst amplifier.
4. Connect VTVM to pin 9 of V706 (grid of killer).
5. Adjust T702 (burst transformer) for minimum dc (negative) voltage. **Note:** The 3.58MHz oscillator must be running during this adjustment.
6. Adjust oscillator trimmer capacitor, C743, for zero beat (color bars stand still or drift slowly). **Note:** At zero beat the color bars will be the same color from top to bottom.
7. Remove ground from burst amplifier grid and connect VTVM to plate of either demodulator.
8. Adjust T703 (oscillator plate transformer) for maximum dc reading.
9. Observe color bar pattern and touch-up T703 (if necessary) for correct tint. Check TINT control for sufficient range.

## Motorola's Solid-State Color Chassis Fine Tuning Indicator and Fine Tuning Lock Circuit

In some solid-state color receiver models, an FTL (fine tuning lock) AFC circuit is employed to assure correct fine tuning. FTL compensates for normal tuner drift and aging of components. Also, an indicator light operates in conjunction with the



# NEW PRODUCTS

For additional information on products described in this section, circle the numbers on Reader Service Card. Requests will be handled promptly

## Tape Recorder/Radio 700

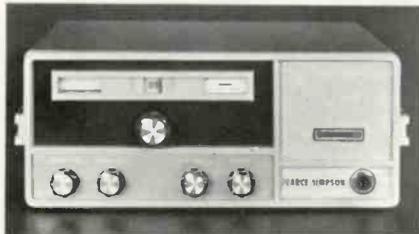
A system is announced for AM/FM listening and off-the-air recording on magnetic tape. Specifications



indicate that the tape recorder is detachable and may be removed for any portable tape recording or dictation elsewhere. Up to two hours of music can reportedly be recorded at 1 7/8 ips on a single cassette and commercials can be eliminated by a remote control switch. Concord.

## CB Base Station 701

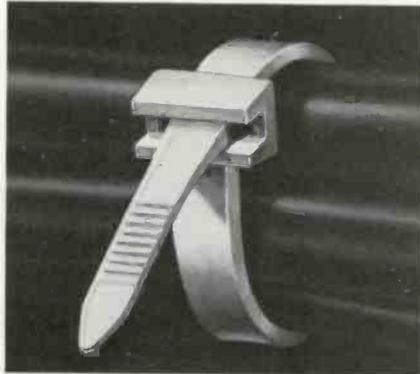
A 23 channel CB base station reportedly contains a solid-state pre-amplifier designed to permit its use with a high-impedance desk microphone. Specifications indicate that



this enables the operator to have both hands free while communicating, and permits the operator to remain from 1 to 1 1/2 ft away from the mike while still retaining 100% modulation. Price \$269.90. Pearce-Simpson.

## Cable Tie 702

A cable tie is reportedly being made in four sizes and will fit all bundle diameters from 1/16 to 4 3/16 in. Specifications indicate that the self-locking head is designed with dual-grip tie hooks that improve its tensile



strength. According to the manufacturer, it is lightweight, abrasive resistant, has good dielectric properties and is chemical resistant to common solvents, alkalies, dilute acids, oils and grease. Electrovert.

## Turntable 703

A turntable is announced that reportedly features a 12in., 7 1/2 lb balanced nonmagnetic platter. Two low-speed synchronous 16-pole motors



on a single rotor shaft are designed to provide 33 1/3 and 45rpm speeds. Specifications indicate that a spring-loaded suspension system minimizes vibrations and acoustic feedback. The dimensions are 15 5/8 x 12 7/8 x 3 1/4 in. Price \$85. Thorens.

## High-Voltage Probe 704

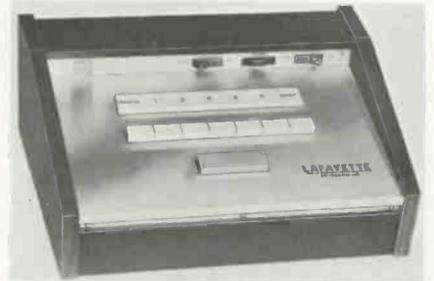
Announced is a CRT high-voltage test probe with a built-in voltmeter. Specifications indicate that all a technician has to do is ground the instrument, contact the high-voltage anode with the probe tip and read the voltage (up to 30kv) from the self-con-



tained meter. The probe reportedly contains no batteries and needs no warm-up time. Net price \$19.95. Pomona.

## Tone Caller 705

A 10-channel tone caller is announced that reportedly contains a 23-transistor, 5-tuning fork circuitry designed to permit the private push-button calling of any one, assorted quantity up to 10 or all 10 stations at one time. Calls reportedly may be initiated at the remotes or from the master



to activate mobile/base CB sets. Specifications indicate that lights visually identify the station calling, and dual-tone coding signals minimize false triggering on stray signals. The case measures 10 1/8 x 7 1/8 x 3 3/4 in. Price \$129.95. Lafayette.

## Electronic Tool Kit 706

A 20-piece tool set is announced that reportedly contains all the major tools essential for the repair of elec-

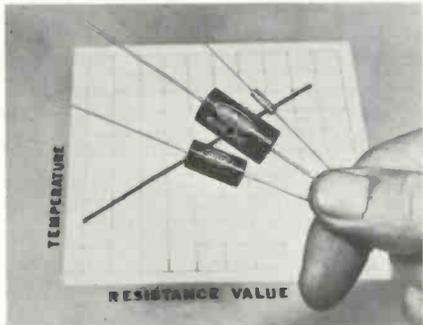


tronic equipment. The manufacturer indicates that these tools include one chain-nose plier, groove-grip plier,

diagonal cutting plier, standard screwdriver, Phillips screwdriver, round magnifier, soldering iron, bent-nose tweezer, straight-nose tweezer, solder aid, alignment tool, contact-type burnisher, pin vise, solder core, 3/16-in. nut driver, 1/4-in. nut driver, plus two needle files, two miniature screwdrivers and a package of 12 burnisher blades. The manufacturer's specifications indicate that these tools come in a 7 x 6in. leather zipper case that weighs 2 lb with tools included. Price \$29.90. Jonard.

### Temp Sensitive Resistors 707

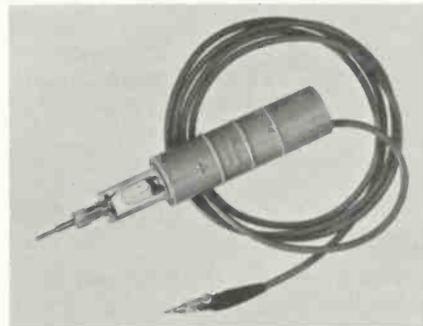
Announced is a line of bobbin wire-wound resistors with resistance values that reportedly increase up to 60%



(±5%) with a temperature increase from 75 to 255°F. Specifications indicate that they are made in sizes ranging from 0.1 to 0.5w as well as in various network configurations. Dale.

### Continuity Tester 708

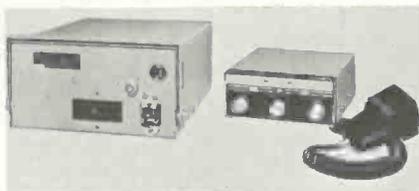
Announced is a continuity tester designed for locating open transistors and diodes, and to determine diode polarity in circuitboards and assem-



blies. Specifications indicate that the current through the circuit under test is less than 50µa. Desco.

### FM Mobile Unit 709

Announced is a two-way FM mobile radio that is reportedly adjustable from 120 to 220w in three steps, making it possible to use the unit on either limited power or high power channels. The 150 to 174MHz band unit will reportedly operate on six chan-

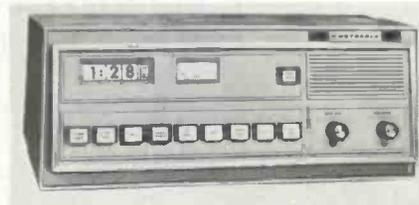


nels and has solid-state circuitry throughout, except in the final RF power amplifier stage. Kaar.

### Remote Station Console 710

A solid-state, remote-control console has been designed to provide complete control of remote base stations in a radio communications sys-

tem. A constant-current regulation system reportedly provides the exact



current needed at the base station regardless of wide variations in telephone line attenuation. Specifications indicate that the new unit also features lighted push-button switches which indicate the state of all control functions. Motorola.

## How to break into the big money servicing 2-way radios!

HOW WOULD YOU LIKE to start collecting your share of the big money being made in electronics today? To start earning \$5 to \$7 an hour... \$200 to \$300 a week... \$10,000 to \$15,000 a year?

Your best bet today, especially if you don't have a college education, is probably in the field of two-way radio.

Two-way radio is booming. Today there are more than five million two-way transmitters for police cars, fire trucks, taxis, planes, etc. and Citizen's Band uses—and the number is growing at the rate of 80,000 new transmitters per month.

This wildfire boom presents a solid gold opportunity for trained two-way radio service experts. Most of them are earning \$5,000 to \$10,000 a year more than the average radio-TV repair man.

#### Why You'll Earn Top Pay

One reason is that the U.S. doesn't permit anyone to service two-way radio systems unless he is licensed by the FCC (Federal Communications Commission). And there aren't enough licensed electronics experts to go around.

Another reason two-way radio men earn so much more than radio-TV service men is that they are needed more often and more desperately. A two-way radio user *must* keep those transmitters operating at all times, and *must* have them checked at regular intervals by licensed personnel to meet FCC requirements.

This means that the available licensed experts can "write their own ticket" when it comes to earnings. Some work by the hour and usually charge at least \$5.00 per hour, \$7.50 on evenings and Sundays, plus travel expenses. Others charge each customer a monthly retainer fee, such as \$20 a month for a base station and \$7.50 for each mobile station. A survey showed that one man can easily maintain at least 15 base stations and 85 mobiles. This would add up to at least \$12,000 a year.

#### How to Get Started

How do you break into the ranks of the big-money earners in two-way radio? This is probably the best way:

1. Without quitting your present job, learn enough about electronics fundamentals to pass the Government FCC Exam and get your Commercial FCC License. Then start getting practical experience in servicing two-way radio systems in your area.
2. As soon as you've earned a reputation as an expert, there are several ways you can go. You can add mobile radio maintenance to the present services offered by your shop, or start your

own separate mobile radio business. You might become a franchised service representative of a big manufacturer and then start getting into two-way radio sales, where one sales contract might net you \$5,000. Or you may be invited to move up into a high-prestige salaried job with one of the major manufacturers.

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## NEW PRODUCTS

### Digital Voltmeter

711

A solid-state 3-digit voltmeter is announced that reportedly features 100 $\mu$ v sensitivity on the 100mv range. Specifications indicate that non-segmented, in-line, high-intensity, non-blinking 3-digit readout is provided in five ranges:  $\pm$ 100.0-mv, 1.000v, 10.00v, 100.0v and 1000v. It is designed to select and display the applied polarity automatically. In addition, the manufacturer indicates that a fourth digit provides over-range readout at full rated accuracy to 120% of full scale for all ranges. Rated accuracy from 60° to 105°F is  $\pm$ 0.1% of full scale,  $\pm$ 1 count. The portable unit measures 3½ x 12 x 12-in. Price \$375. Roback.



### CATV Weather Channel

712

A weather channel originator has been developed for use in CATV systems and closed-circuit TV systems for hotels, motels and schools. It reportedly consists primarily of a vidicon camera focused on a rotating mirror. Specifications indicate that the mirror picks up successively the following six positions, a clock, a thermometer, a humidity indicator, a barometer, a date indicator, and a six-sided rotating card holder. All of the weather instruments reportedly come complete with outdoor sensors. The rotating card holder is designed to accept photos, drawings, diagrams and lettering. The manufacturer indicates that the output is 1.5v P-P or can be switched to RF, tunable channels 2 through 6. Price \$2195. Vikoa.



### AM/FM Stereo Receiver

713

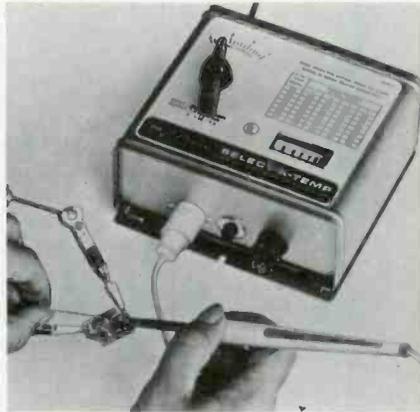
Announced is an AM/FM receiver that reportedly contains 82 semiconductors plus a nuvistor tuner front end. The manufacturer indicates that its controls include: clutch-type BASE and TREBLE for each channel, flip-type switches for MUTING, AFC, LOUDNESS, speakers ON/OFF, high and low filter, 7½ and 3¾ips tape equalization switch, and a tape monitor switch that is combined with the stereo/individual-channel selector. Specifications indicate 1.5 $\mu$ v FM sensitivity, 5 $\mu$ v AM sensitivity and 122w total IHF power output across a 4 $\Omega$  load. Allied.



## NEW PRODUCTS

### Soldering Station 714

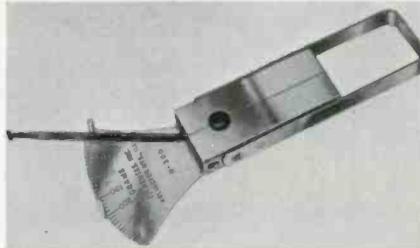
Announced is a low-voltage soldering station that reportedly consists of a light 12v soldering pen, a heat cap-



sule and a control unit that reduces the 120vac line voltage to the proper voltage for the desired temperature. The control unit includes a line-voltage meter, a power setting knob and a table that indicates the proper power setting for the line voltage and desired soldering iron temperature. Ungar.

### Tension Gage 715

Announced is a spring tension gage designed to measure the tension settings of relays or springs from 0 to 300g in 10 gram steps. Specifications indicate that the scale is calibrated on



front and back for left to right or right to left readings. The frame is reportedly 4½ x 1½ in. Price \$7.60. Neuses.

### FM Receiver 716

Announced is an FM receiver that reportedly uses integrated circuitry, a FET tuner section and silicon transistors throughout. Specifications in-



dicates that the FM stereo tuner employs a four gang tuning capacitor to provide a maximum ratio of selectivity to sensitivity. The amplifier is rated at 100w IHF music power and reportedly has a frequency response of  $\pm 1$ db from 15Hz to 30kHz. The manufacturer indicates that the tuner sensitivity is 1.9 $\mu$ v with a 2.5db capture ratio. The complete unit reportedly measures only 5¾ x 16¾ x 12in. and weighs 19 lb. Altec Lansing.

### Stereo Preamplifier 717

A solid-state preamplifier reportedly has a pair of tone controls with flat



frequency response when the dials are centered. Specifications indicate that some of the preamplifier's features include three steps of high frequency filtering, provision for a center channel without requiring an extra power amplifier, headphone output, front panel input that can handle an electric guitar. Dynaco.

# Precision Apparatus

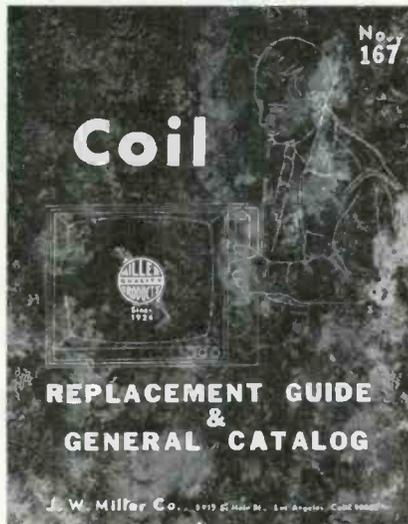
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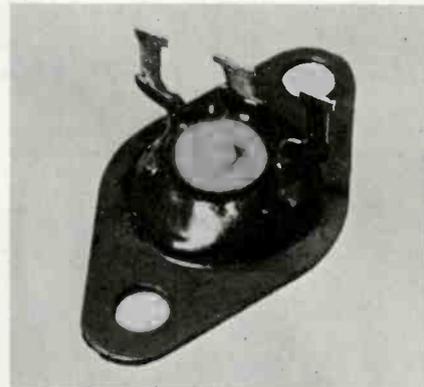
## NEW PRODUCTS

**FM Receiver 718**  
Announced is a 30w peak AM/FM and FM stereo receiver with plug-in connections for tape recorder and



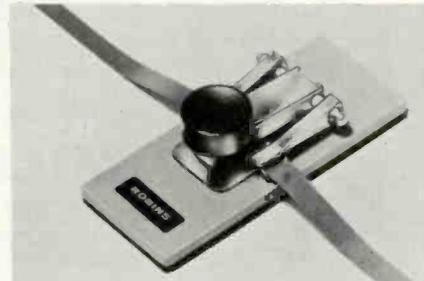
record changer. Specifications indicate that the receiver has a controlled injection AFC, a broad-scale logging dial all solid-state circuitry. Rheem.

**Power Transistor 719**  
A plastic-encased silicon power transistor has been designed to provide easy mounting and collector isolation without the need for extra hardware or washers. Maximum



ratings reportedly are:  $V_{CE0} = 35v$ ,  $I_c = 3.0a$ ,  $T_J = -65^\circ F$  to  $+300^\circ F$ . Specifications indicate that the  $h_{FE}$  is from 20 to 250 and 14.3w can be dissipated at  $212^\circ F$ . Bendix.

**VTR Splicers 720**  
A line of video tape splicers has been developed to handle 1/2- and 1-in. tapes, and they reportedly use pressure-sensitive patches. This method of splicing is reportedly the same as used in the computer field on the paper tape input devices. Robins.



Who stocks replacements for Valvo Tubes\* in your area?

Your local AmpereX distributor.

And he stocks the full line of Valvo receiving tubes, not just the "most-called-for" types. With this new, off-the-shelf convenience, you can forget about any problem of immediate availability of replacements for your servicing jobs on imported radios and hi-fi components.

For names and addresses of the AmpereX (and Valvo) distributors in your area, write: AmpereX Electronic Corporation, Distributor Sales Dept., Hicksville, Long Island, N. Y. 11802

\*All Valvo replacement tubes sold in the U.S.A. are branded AmpereX and are packaged in AmpereX cartons.

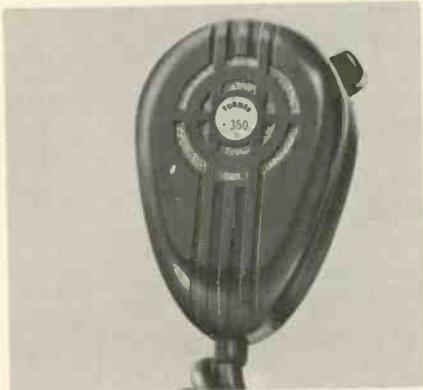
**AmpereX**  
TOMORROW'S THINKING IN TODAY'S PRODUCTS

... for more details circle 102 on postcard

## NEW PRODUCTS

### Transistorized Microphone 721

A transistorized dynamic microphone has been designed to directly replace an assortment of carbon



mobile microphones. Specifications indicate that it contains a two transistor preamplifier that improves the quality of transmission by providing a more uniform output level. Turner.

### AM/FM Receiver 722

A solid-state AM/FM stereo receiver is announced that reportedly incorporates an integrated circuit IF strip for improved capture ratio and selectivity, and a FET front end for



maximum sensitivity with minimum interference. Specifications indicate 1.9 $\mu$ v FM sensitivity with 90db cross modulation rejection, 2.2db capture ratio, 46db selectivity and 36db tuner stereo separation. It has a 90w rated output. Price \$439.95. Scott.

## ... AUTO TAPE PLAYERS

*continued from page 43*

tions were checked and resoldered. This didn't solve the intermittent speed problem either.

The trouble turned out to be a loose speed rheostat control. On top of the midget control is a screw-driver slot that turns a small wiping contact. Replacing the speed control with a new 1K bias control solved the intermittent speed problem.

### Children Must Play

After playing all channels except the last one, this Lear-Jet stereo-8 developed crosstalk. A new cartridge was inserted and the same thing happened. The player was slipped out of its mounting bracket and placed on the bench.

In this model, the tape alignment screw is located at the bottom of the player. Adjustment of this plastic-coated screw did not remedy crosstalk on the last channel. We removed the top cover and checked the head adjustment.

Now we could actually see the trouble. A piece of tin foil wrapper from chewing gum was wedged under the head assembly.

Don't forget to inform the customer of possible theft of his tape player in an unlocked car. In some cities up to 200 stereo thefts a month are taking place at the present time.

When installing a new tape player, record the model and serial number and give it to the customer for safe keeping.

Refer to Chart I for common trouble symptoms and possible causes. ■

## CRT Rebuilder



Rebuild your own CRT's. Average cost B/W \$1.50—Color \$8.50  
Easy to operate.  
Requires only 4 x 8 feet of space.

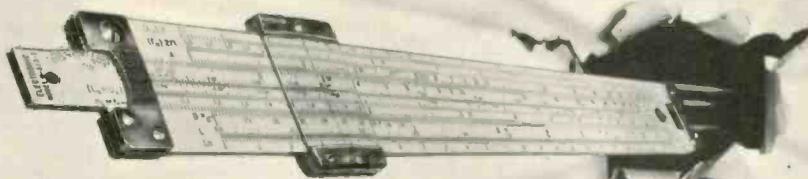
Write or Call

### LAKESIDE INDUSTRIES

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60640 AC 312 465-2881

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# BREAKTHROUGH



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Even if you've never used a slide rule before, you can whiz through resonant frequency calculations and inductive or capacitive reactance problems. You can find reciprocals for resistance formulas instantly. You can even locate tricky decimal points in a jiffy.

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## NEWS OF THE INDUSTRY

### Amphenol and Sangamo Plan Merger

The Boards of Directors of Amphenol Corp. and Sangamo Electric Co. have announced that a proposal to combine the two companies has been approved following meetings of the respective Boards of Directors.

The terms of the transaction reportedly call for the issuance of 1/2 share of Sangamo common stock and 1/16 share of a new 4 1/2% convertible preferred stock for each share of Amphenol common stock. The announcement indicated that upon surrender of the convertible preferred stock and payment of \$50 in cash, each preferred share will be convertible into three shares of Sangamo common stock.

The proposed transaction is subject to the execution of definitive legal agreements, tax rulings and approval by the shareholders of each company.

Sangamo, the surviving company, will change its corporate name to Amphenol-Sangamo, Inc.

### Distributor Sales Figures Shifted Slightly This Year

Comparative distributor sales figures prepared by the Electronic Industries Assn.'s Marketing Service Dept. indicate the following for the first seven months of 1966 and 1967:

Item	Year-to-Date 1966	Year-to-Date 1967
B/W TV sets	4,491,065	3,264,921
Color TV sets	2,487,037	2,729,555
Home table, clock and portable radios	7,930,104	7,014,371
Home FM radios	2,164,482	2,318,564
Auto radios	5,648,449	5,269,279
Portable and table phonographs	1,782,007	1,891,202
Console phonographs	1,051,343	801,235



# HIDDEN QUALITY

## MODEL 630 V-O-M



Standard Of the Industry

PRICE† \$58.00

### FACTS MAKE FEATURES:

- 1** Popular streamlined tester with long meter scales arranged for easy reading. Fuse protected.
- 2** Single control knob selects any of 32 ranges—less chance of incorrect settings and burnouts.
- 3** Four resistance ranges—from .1 ohm reads direct; 4 1/2 ohm center scale; high 100 megohms.

Attention to detail makes the Triplet Model 630 V-O-M a life-time investment. It has an outstanding ohm scale; four ranges—low readings .1 ohm, high 100 megs. Fuse affords extra protection to the resistors in the ohmmeter circuit, especially the XI setting, should too high a voltage be applied. Accuracy 2% DC to 1200V. Heavy molded case.

†630A same as 630 plus 1 1/2% accuracy and mirror scale only \$68.00

TRIPLET ELECTRICAL INSTRUMENT COMPANY, BLUFFTON, OHIO

THE WORLD'S MOST COMPLETE LINE OF V-O-M'S.  
AVAILABLE FROM YOUR TRIPLET DISTRIBUTOR'S STOCK.

## Perma-Power Appoints Regional Sales Manager

Eugene O'Brien has been appointed regional sales manager for Perma-Power. He will coordinate the company's sales activities and work with its sales representatives in northern California, Oregon, Washington, Nevada, Utah, Arizona, New Mexico, Colorado, Montana, Wyoming and Idaho.



O'Brien

ulate wire communications, the FCC in 1966 asserted jurisdiction over all CATV systems. Traditionally telephone and telegraph companies have been regulated by this section.

When originally asserting its new jurisdiction, the FCC indicated that it would need additional time to prepare permanent CATV regulations but that in the interim no CATV system in the nation's 100 largest cities could handle signals from additional out-of-town TV stations without prior FCC permission.

The FCC's authority and the interim rule have been challenged by suits filed by a number of CATV systems. The Supreme Court agreed to review a case brought by three San Diego area CATV systems.

## TV Antennas Designed For Travel Trailers

The Finney Co. of Bedford, Ohio, has developed two TV antenna kits for use on travel trailers and mobile homes. One reportedly consists of an all channel UHF/VHF/FM antenna mounted on a telescoping mast and a rotator mechanism that allows the antenna to be rotated from inside the vehicle. The manufacturer indicates that when traveling, the antenna is folded down, closed up and locked

in a travel position below the vehicle roof top.

The second model consists of an all channel UHF/VHF/FM antenna mounted to the vehicle on a wall mount. The antenna and top mast section of this model must be removed for travel, and the preassembled antenna elements reportedly snap closed for storage.

## Warranty Returns of Philco 'P' and 'Q' Line Color-TV Horizontal Output Transformers

Engineering evaluation of a large percentage of horizontal output transformers returned in warranty has shown that those tested were good and had no defects. Technicians have been returning the transformers because of wax drippings which appear on the base of the transformers. The manufacturer indicates that these wax drippings are normal and are caused by heat generated by the transformer.

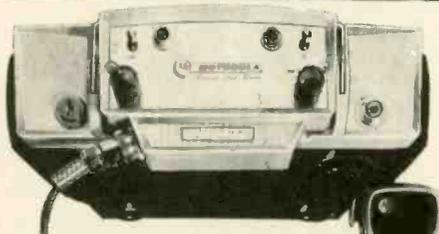
## Supreme Court will Decide FCC Authority over CATV

The question of whether or not the Federal Communications Commission has authority to regulate the community antenna TV industry has finally reached the Supreme Court.

Using a section of the communications act that gives it authority to reg-

## Perma-Power Co. Appoints Sales Rep.

Electronic Sales Corp. has been appointed to represent Perma-Power Co. in the Pacific Northwest for its TV service and audio equipment lines. The sales territory will cover Washington, Oregon and Alaska.



## ARE YOU CASHING-IN ON THE PROFITABLE 2-WAY RADIO SERVICE BUSINESS?

- ★ Motorola will train you for this rewarding, elite profession
- ★ Send for our FREE EVALUATION EXAM. Prove to yourself that you are ready to learn FM 2-way radio servicing.

Opportunities in 2-way radio servicing are virtually unlimited. Just one of the hundreds of successful Motorola Service Stations writes, "we would be pleased to interview any graduate of your school that has received some training in 2-way radio maintenance. We are an established firm, 10 years old, with a promise of expansion governed by our ability to obtain competent technicians." Get all the facts today. There is no obligation and no salesman will call.



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- Send me details on how you can help me prepare for an FCC License.

Name \_\_\_\_\_ Occupation \_\_\_\_\_

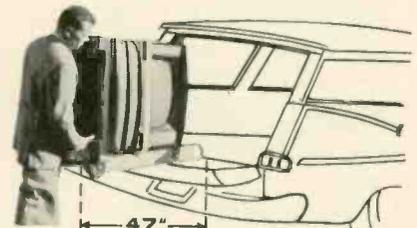
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City \_\_\_\_\_ Zone \_\_\_\_\_ State \_\_\_\_\_

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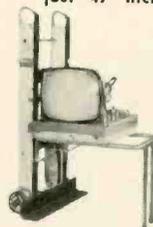
**SAVES**  
your back...

**SAVES**  
your time...



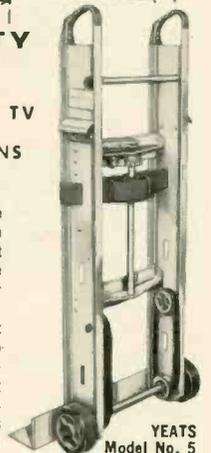
## YEATS SHORTY DOLLY for RADIO and TV

just 47 inches high for STATION WAGONS and PANEL PICK-UPS



FOLDING PLATFORM  
15 1/4" x 24 1/2" top.  
Snaps on or off.  
(Platform only)  
\$11.95

Designed for TV, radio and appliance men who make deliveries by station wagon or panel truck... the short 47 inch length saves detaching the set for loading into the "wagon" or pick up. Tough, yet featherlight aluminum alloy frame has padded felt front, fast (30 second) web strap ratchet fastener and two endless rubber belt step glides. New folding platform attachment, at left, saves your back handling large TV chassis or table models. Call your YEATS dealer or write direct today!



YEATS Model No. 5  
Height 47"  
Weight 32 lbs.



FURNITURE PAD

## "Everlast" COVER AND PADS

YEATS semi fitted covers are made of tough water repellent fabric with adjustable web straps and soft, scratchless white flannel liners. All shapes and sizes — Write



TV COVER



APPLIANCE DOLLY SALES COMPANY

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ELECTRONIC TECHNICIAN

## CATALOGS AND BULLETINS

### High-Fidelity Equipment 400

A 20-page brochure covers a line of high-fidelity components including a variety of furniture component cabinets and speaker systems. Altec Lansing.

### Motor Switches 401

Manual motor starting switches for single-speed, two-speed and reversing functions are described in a four-page bulletin. G-E.

### Coaxial Cables 402

Coaxial cables engineered for community antenna TV, closed circuit TV, and FM, CB and amateur antenna transmission lines are described in an eight-page catalog. Alpha Wire.

### Conductor Selector Chart 403

A free slide-rule chart has been designed to provide a simple method of converting from standard copper wire gages to an equivalent of aluminum wire gage and/or strip conductor in width and thickness. It reportedly provides information automatically concerning cross-sectional area in square

inch, weight and equal electrical resistance of copper and aluminum wire and strips. Included is basic data for the design of electrical windings, also factors of weight, space and current carrying capacity. Permaluster.

### Write-On Labels 404

A full-color bulletin lists 130 different stock preprinted, color-coded, write-on labels for a large variety of needs. It also refers to special labels that can be designed to include trademarks, symbols, colors, shapes and whatever wording is required. W.H. Brady.

### Captive Hardware 405

An illustrated eight-page catalog describes a complete line of stainless-steel captive hardware for soft or thin metal panels, parts or chassis. Listed are seven types of captive nuts and studs that reportedly will not pull, push or torque out after their press fit installation. Precision Metal.

### CATV Cable 406

A complete line of transmission and drop line cable for community antenna TV applications is described in a two-color, four-page brochure. Performance charts and mechanical and electrical data are also included. Amphenol.



### check the "Silencer" . . . **QUIETROLE**



Check QUIETROLE . . . the "Silencer" for noisy radio, TV, (black and white, color too) and instrument controls, that protects your reputation, guards your profits.



QUIETROLE, the quality lubricant-cleaner for over 20 years, is harmless to plastics and metals, is non-conductive, non-corrosive, non-flammable . . . with zero effect on capacity and resistance.



For best results, specify QUIETROLE . . . Mark II for tuners Spray Pack for controls and switches Silitron for general use Available in Aerosol Can or Dropper Bottle



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**QUIETROLE** COMPANY  
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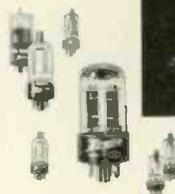
# Why not sell the best

## ZENITH TUBES built to the quality standards of Zenith original parts

### "Royal Crest" Circuit Tubes

More than 875 tubes—a full line with the same quality as original Zenith equipment. Get Zenith tubes for greater dependability and finer performance.

Order all genuine Zenith replacement parts and accessories from your Zenith distributor.



### TV Picture Tubes

For color TV, B&W TV or special purposes. A complete Zenith line of more than 200 tubes built for greater reliability, longer life.

Zenith B&W replacement picture tubes are made only from new parts and materials except for the glass envelope in some tubes which, prior to reuse, is inspected and tested to the same high standard as a new envelope. Some color picture tubes contain used material which, prior to reuse, is carefully inspected to meet Zenith's high quality standards.

**ZENITH**<sup>®</sup>  
The quality goes in before the name goes on

. . . for more details circle 131 on postcard

## Floor Conduit 407

Rubber over-the-floor conduit for protecting electrical cords, computer and telephone cables are described in an eight-page catalog. Also included are installation tips and painting suggestions. Ideas.

## Nutdriver Set 408

A bulletin describes a compact, interchangeable, hollow-shaft nutdriver set that features a drilled handle. Included is an illustration that shows how a screwdriver blade can be passed through the drilled handle and hollow nutdriver shaft to speed and simplify the setting of combination locknut/slotted screw adjustments found on rheostats and similar controls. Xcelite.

## SEMICONDUCTORS . . .

*continued from page 53*

oscillator circuit capacitance so that a 455kHz difference exists between IF and oscillator frequencies.

The varicap manufacturer substituted its diode in place of the tuning capacitor in a portable AM

radio. Using tuning circuits similar to those shown in Fig. 12, the capacitances in the antenna and oscillator circuits vary with the applied voltage as indicated by the curves in Fig. 15.

Tests were made in accordance with IEEE Standard 186 before and after this receiver was converted to electronic tuning. The results of these tests are shown in Table I.

The curve in Fig. 15 indicates small capacitive changes as the bias voltage is varied between 7 and 10V, and we noted that the last station at the higher-frequency end of the dial covered a much larger portion of the tuning dial than the other stations. Since the potentiometer rotates a greater number of degrees than the mechanical tuning capacitor, the stations were more widely spaced across the dial of the converted radio.

ELECTRONIC TECHNICIAN'S TEK-LAB has also converted one of a pair of AM portable radios (Fig. 13 and 14) for comparative studies. After the conversion was made, both radios could tune in all local stations, which in this city are spread over nearly the entire broadcast band. The reception sounded as clear on one receiver as on the other.

We found that the capacitors con-

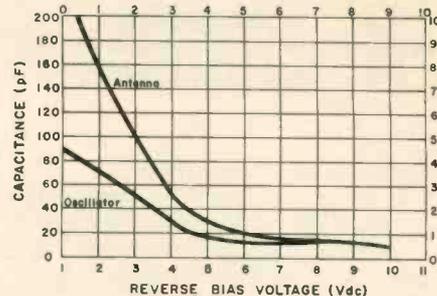


Fig. 15 — The capacitance in the antenna and oscillator circuits vary with the varicap reverse-bias voltage. Courtesy of Motorola.

nected in series with the varicaps had to be ceramic types since slight capacitor leakage detuned the radio, and sometimes a pair of stations would be alternately tuned "in" and "out" without moving the dial. It was also necessary to use a separate battery for the tuning bias supply since varying audio signals could load down a common battery and provide distortion by changing the tuning. A voltage-regulator circuit could have been included to eliminate this problem and permit single battery operation.

The converted tuning circuit did require a little additional space, and even more space would have been required if a voltage regulation circuit was included. There was no saving in component cost when constructing the varicap circuit. Then why a varicap tuning circuit?

Varicap tuning circuits permit the construction of all electronic automatic-search-tuning circuits, eliminating the need for complicated mechanical automatic-search-tuning systems that require relays, motors or solenoids. An oscillator step-counter circuit is used in place of the mechanical components. In this circuit, an oscillator produces a signal that slowly changes the varicap bias in steps so small they seem nearly continuous. These steps in bias potential continue to change the varicap capacitance until a station is received and its audio signal blocks the oscillator circuit. The step-count circuit then maintains a constant potential across the varicap, keeping the receiver tuned to the station received. When reactivated, the varicap bias is again changed by the oscillator step-count circuit until another station is received.

Remote tuning is another advantage of varicap tuned circuits. A varicap tuned receiver can be con-

TABLE I  
Comparative Characteristics of a Mechanical Capacitor-Tuned Radio  
and a Diode-Tuned Radio  
Courtesy of Motorola

Measurement Frequency			
600kHz	1000kHz	1400kHz	
Signal level (microvolts per meter) required for 6db signal-to-noise ratio $S_{\pm 20}$			
65 $\mu$ V/M	60 $\mu$ V/M	125 $\mu$ V/M	Mechanical Capacitor
78 $\mu$ V/M	106 $\mu$ V/M	105 $\mu$ V/M	Diode Capacitor
Signal level (microvolts per meter) required for 20db signal-to-noise ratio $S_{\pm 20}$			
250 $\mu$ V/M	250 $\mu$ V/M	300 $\mu$ V/M	Mechanical Capacitor
240 $\mu$ V/M	250 $\mu$ V/M	205 $\mu$ V/M	Diode Capacitor
Signal level (microvolts per meter) required to obtain 50mw output			
575 $\mu$ V/M	500 $\mu$ V/M	1000 $\mu$ V/M	Mechanical Capacitor
700 $\mu$ V/M	1250 $\mu$ V/M	700 $\mu$ V/M	Diode Capacitor
Image Rejection			
41db	40db	39db	Mechanical Capacitor
40db	29db	34.5db	Diode Capacitor
IF Rejection = 36db			Mechanical Capacitor
IF Rejection = 33db			Diode Capacitor
Tuning Range			
Minimum Frequency	Maximum Frequency		
518.2kHz	1619.3kHz		Mechanical Capacitor
461.4kHz	1614.4kHz		Diode Capacitor
Output level of 5mv/M, 1MHz, RF signal producing 10% distortion			
		0.45mw	Mechanical Capacitor
		0.36mw	Diode Capacitor

# For **CB** Antennas Specify **MOSLEY**

## ① DEMON

A short mobile antenna measuring 17"; long on performance. Center loaded. Stainless steel whip. SWR 1.5/1 or better. Screw on and off. Antenna complete with coax, chrome plated spring and hdw. Weight 1.5 lbs.  
MODEL DA-27

## ② DEPUTY

Similar to DA-27, but base loaded and longer. Measures 43 3/4".  
MODEL DP-27

## ③ CADET TWINS

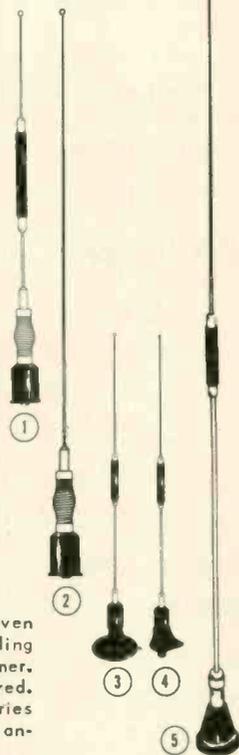
About the most versatile CB antenna on the market today. Suction cup mount for temporary use on cars, trailers, boats etc. Use on all smooth surfaces - wood and fiberglass included. No ground. Length 3'. Center loaded. No hole drilling. Installs in seconds. Wt. 1 lb.  
MODEL SUC-1

## ④ PER-1

A permanent version of the SUC-1.  
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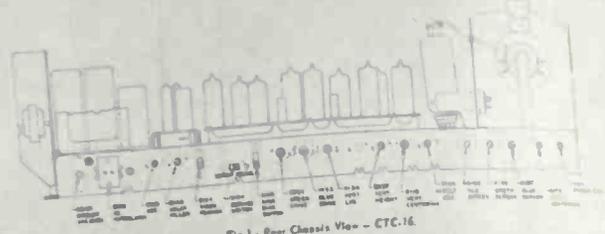


Fig. 1 - Rear Chassis View - CTC-16

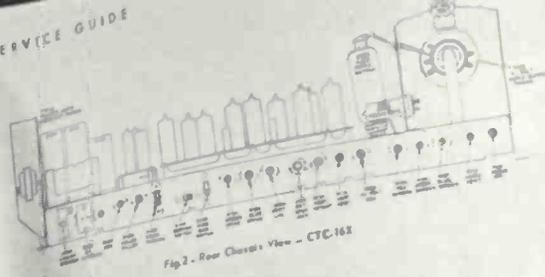


Fig. 2 - Rear Chassis View - CTC-16X

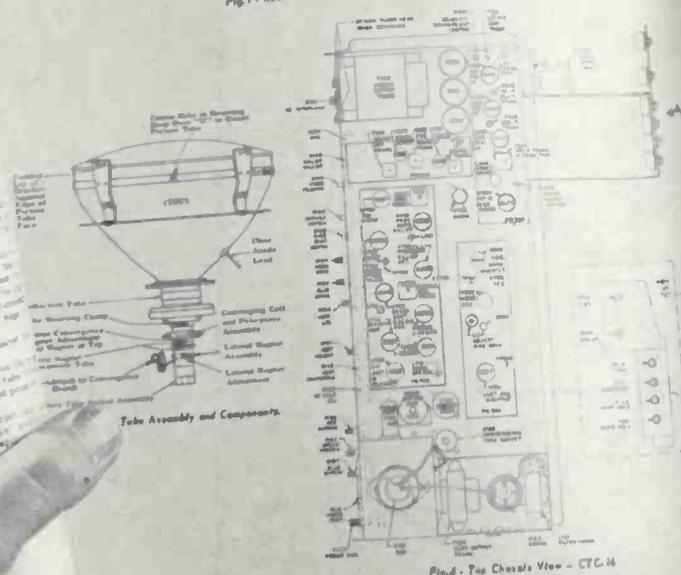


Fig. 4 - Top Chassis View - CTC-16

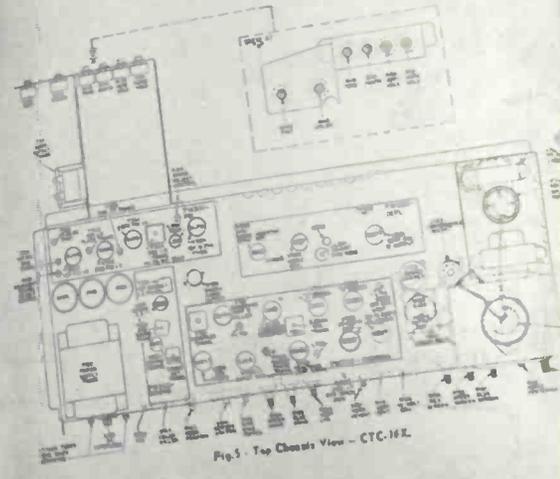
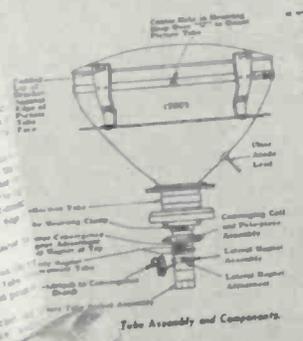


Fig. 5 - Top Chassis View - CTC-16L



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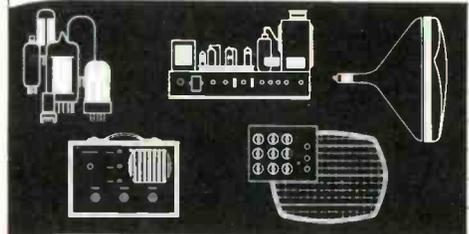
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- Convergence, purity and black and white setup adjustments
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- Wave forms keyed to test points for majority of chassis
- Top and rear chassis views
- Photos of typical receivers
- Index of models from CTC2 through CTC20
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- Separate section on remote tuner schematics



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