# SERVICE FRADIO AND ALLIED MAINTENANCE





Figures

True, the WPB recently has permitted Hytron to ship its authorized distributors appreciable quantities of MR tubes. On the other hand, the war is far from over. Tubes are still scarce, and should be given to those who need them most. Hytron is confident that you are being as scrupulously fair in distributing your MR tubes, as it is in apportioning them to you.

You can bet that Hytron is looking forward to the day when it can solicit aggressively the business of both old and new friends.

### HYTRON HYLIGHTS

REC

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Current reports forecast less MR tubes in the sec. ond quarter of 1944.

Remember also that WPB has ruled that MR receiving tubes shall be allocated upon a pro rata basis of 1941 purchases — that this prohibits sales to new distributors.

You can readily understand our regret at not being able to supply new customers - and why we ask that our authorized distributors await information from Hytron regarding allocations.



Don't put 'em on the shelf-let's fill our back orders!

ON

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EDITORIAL

PRICE ceiling and rating rulings of vital import to every Service Man have been issued by the OPA and WPB.

The price ceiling ruling lists specific prices for tubes, based on the prices that prevailed during March 1942. The ruling also stipulates maximum service charges for tube testing.

Hereafter, says the ruling, no charge may be made by a dealer or Service Man for testing tubes when they are brought to his shop by a customer, since no charge was customarily made for this service. However, when a portable or table model radio or phonograph is brought to the shop for tube testing or tube replacement, a maximum charge of fifty cents for testing the tubes may be made. If the chassis has to be removed to test or replace the tubes, a maximum charge of one dollar may be made for this test.

The price ceiling schedule covers tubes used in portables, as the 1A5GT, \$1.10 ceiling price; table model tubes like the 12SA7GT, \$1.30 ceiling price; and console and auto radio tubes like the 6SA7GT, with a \$1.10 ceiling price, etc. The prices include the ten per cent manufacturer's federal excise tax which became effective on October 1, 1941. The April 1, 1944, excise tax does not apply to tubes.

The WPB rating ruling states that capacitors, microphones and loudspeakers, resistors, transformers and tubes are available to Service Men and retailers on a pro-rata basis, and do not require the use of a rating. Under this ruling, says the WPB, the Service Man should be able to get his fair share of replacement parts. The WPB also points out that a Service Man may use what he buys to recondition or rebuild a damaged or used component which he may wish to sell. But, he may not use it to replace material or parts which are still usable, nor to replace material or parts solely to improve it from its original design.

Service Men should follow these regulations religiously. If there are any problems discuss them with the OPA or WPB field office in your area.



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History of Communications Number Four of a Series

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Model T-45, illustrated at left, is the new Lip Microphone being manufactured by Universal for the U.S. Army Signal Corps. Shortly, these microphones will be available to priority users through local Radio Jobbers.



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# CONSTANT VOLTAGE POWER SUPPLY SYSTEMS by MARK GLASER and EDWARD M. GLASER

The growing need for precision control in electronic and radio equipment has accelerated the use of constant voltage power supply systems.

Probably the most important use of constant voltage power supply is the tabilization of oscillators, used in ransmitters, signal generators, frejuency meters, beat frequency oscillaors, relaxation oscillators, multivibraors; also pulse generators and receiver scillators. The stabilization of all of hese oscillators is necessary because he frequency generated depends upon he supply voltage; also, the power sutput is dependent upon the supply oltage. Constant gain and output implifiers, too, require a regulated ower supply. In the constant calibraion type of v-t voltmeter with an over-Il accuracy of 2% or 3%, this acuracy would be impossible without constant plate screen and bias voltages. Voltage regulation is also required n various types of laboratory equipnent particularly in connection with standards and in power equipment. Measurements of infinite variety are made easier and more accurate through the use of some type of power regulation. Some bias supplies for class B and C amplifiers require regulation. Some photoelectric equipment also requires careful regulation. In some of these cases we deal with both a-c and d-c voltage regulation; in others, with d-c plate voltage regulation only.

There are two principal causes of voltage variation in poweer supplies: line voltage variation and load variation. There are other minor factors which affect regulation such as the temperature of power supply components, aging of rectifiers and vacuum tubes and deterioration of electrolytic condensers.

### A-C Voltage Regulators

The most general type of a-c voltage regulator, sometimes called voltage stabilizer, is the magnetic saturation type in which the output voltage can be held to within plus or minus 1% for wide variations in line voltage and also in load. This type of regulator is somewhat expensive because it contains a standard transformer, a saturating transformer and one or more oil filled capacitors. However, it is a very versatile piece of equipment because power supplies, oscillators and all kinds of a-c fed devices may be plugged into the output socket and m a d e immune from line-voltage changes.

### **Ballast Tubes and Resistors**

A much cheaper type of a-c regulator familiar to all Service Men is the ballast tube, or ballast resistor which is really a current regulator and not directly a voltage regulator. It consists of an enclosed resistance element having a high temperature coefficient of resistance over its rated voltage range, so that the current through it is substantially constant throughout this range. The first ballast tubes on the radio market were





Fig. 1 (left) and 2 (above). In Fig. 1 appears a characteristic curve of the 876 current regulator tube. The 876 tubes were designed to be used in the primary circuit of power transformers to deliver a constant current to the transformer, thereby maintaining rated filament and plate voltages on the receiving tubes. A method of low power a-c regulation is shown in Fig. 2. Here are a pair of tubes, paralleled with opposite polarity.



types 876 and 886. They were designed to be used in the primary circuit of power transformers to deliver a constant current to the transformer, thereby maintaining rated filament and plate voltages on the receiving tubes. They had a range of 40-60 volts (absorbed voltage) and operating currents of 1.7 and 2.05 amperes respectively. The characteristics of the 876 are shown in Fig. 1. Most early a-c/d-c sets had ballast tubes rated at approximately 300 ma to maintain constant heater voltages with a variable line voltage. The B voltage was allowed to vary with the line.

Although the v-r and similar series of voltage regulator tubes are usually used on d-c supplies, they can be used on a-c by using a pair of tubes paralleled with opposite polarity, as shown in Fig. 2. A transformer may be Fig. 3. Voltage regulation curves, with choke and condenser inputs. A, condenser input, 83 rectifier; B, condenser input, 80 rectifier; C, choke input, 83 rectifier; and D, choke input, 80 rectifier.

used on the output of the regulator to obtain any reasonable voltage, but the power is limited by the tubes' current rating, 30 ma for the v-r series. This provides a maximum power,  $75 \times 0.03$ = 2.25 watts. This is only an approximation, since the waveform is distorted and the tubes do not conduct continuously. If the tubes had an average current rating of 30 ma regardless of peak, the output power would be twice the 2.25 watts. It is important to note that these tubes maintain a constant output voltage when both the line voltage and the load are varied.

There are several methods of im-



denser. (Courtesy Raytheon)

A commercial type voltage stabilizer.

This is an uncased

model. Note that

there are two transformers. Primaries

are connected in

series. One of these

transformers oper-

ates at a high magnetic density. This

transformer with the

higher saturation is

partially resonated

by means of a con-

proving the regulation of rectifier-filter systems: choke input filter, v-r and similar type tubes, and electronic methods. Generally speaking, it is necessary to use choke input with most gaseous rectifier tubes, especially with high power outputs, to limit the peak current through the rectifiers. But a properly chosen choke will improve the voltage regulation as well as limit the peak current, (Fig. 3). The reduction in regulation due to the use of a gas rectifier is also shown. The choke causes a considerable voltage drop at light loads but the difference is not great at heavy loads. For choke input, the power transformer secondary voltage should be higher, but the power requirements are actually lower because the peak rectifier current is not much greater than the d-c load current. With a condenser input, the ratio of peak to d-c may be two or more.

### Voltage Regulation of D-C Supplies

There are special types of chokes designed for filter input. They are known as swinging chokes. These are chokes whose inductance decreases rapidly with increasing d-c load current due to the saturation of the core. This characteristic can be controlled by the type of iron, amount of iron and the amount of air gap used. A choke with a minimum air gap will saturate with low values of load current; inFig. 4 (right). In a the vr-regulating tube is placed in parallel with the load. The resistor R must be large enough to limit the current. In b, voltage regulators in series for increased output voltage are shown. For voltages lower than 75, the hookup shown in c is used.

reasing the gap will delay saturation nd give lower inductance at light oads, but higher inductance with eavy loads. There is a suitable choke or each application, depending upon he need for filtering, for the choke erforms both regulating and filtering unctions. The regulation obtained in ny given power unit depends upon he power transformer regulation, ectifier and choke resistance and the alue of bleeder current. The reglation of the transformer is govrned by primary and secondary resisance and leakage reactance. Where ow regulation is desired it is imporant to use a transformer of adequate ating, oversize if possible.

The function of a bleeder resistor in mproving regulation may be seen by eferring to Fig. 3, curves C and D. Jsing curve C and a load, varying rom 0 to 80 ma, the regulation is 11.3%. If we add a 20-ma bleeder and then calculate the total load as 20 to. 00 ma, the regulation falls to 15.7% which is only one-half the above value. This is due to the large curvature with ight loads, characteristic of chokenput filter systems. Actually, the egulation is even better than the above calculation shows, for a 20-ma esistance load at 264 volts will draw mly 17.4 ma at 230 volts, so that the otal load will be 97.4 and not 100 ma.

The v-r series of voltage regulator ubes, the old 874 and various neon amps (cold cathode), are excellent oltage regulators for light loads givng about 1% regulation over their operating range of 5 to 30 ma for



VR-30 tubes. These tubes have a large cylindrical cathode and a concentric wire anode, and are filled with neon, helium or argon at low pressure. The voltage required to ionize the gas, called the breakdown or ignition voltage, is usually 10 to 30% higher

NPUT

OUTPUI

than the operating voltage but this voltage is automatically available if the proper requirements are met for using these regulators. Note Fig. 4a, which shows a resistance in series with the tube and load paralleled. The resistance value must satisfy the operating limits, being large enough to limit the current to 30 ma with very light loads and low enough to permit a 30-ma load with the tube glowing.

Similar v-r tubes may be used in series for increased voltage but not in parallel. The current is limited to 30 ma. The VR-30 series are rated at 75, 90, 105 and 150 volts and these may be used in any series combination. Fig. 4b shows a combination providing 75 volts for screen and 225 volts for plate supply. Again we note that the voltage will be maintained with both varying load and line voltage. Voltages less than 75 may be supplied by the method indicated in Fig. 4c but, in this case, the regulation holds for a varying line voltage only. It is obvious that it will not hold with varying load.

The most accurate type of regulator for plate supplies, as well as the most versatile, is the degenerative electronic regulator, Fig. 5. In a we see the basic circuit and in b an entire power supply with improvements. Higher currents and voltages than are possible with the v-r tubes may be supplied. Also, the output voltage may be varied

(Continued on page 26)

Figs. 5a (left) and 5b (below). In a appears the basic circuit of a degenerative electronic regulator. The entire power supply with improvements is shown in b. In this system the output voltage may be varied while the regulation is maintained.  $VT_{a}$  is a sharp cutoff amplifier, while  $VT_{1}$  is the series tube whose resistance is varied by varying its grid bias.



Contest First Prize Entry SERVICE

### WARTIME REPAIRS by

PENTECOST

RAY

### URING the past year or so many of the receivers that have come into my shop have had warped variable condensers, the warp having been caused by the die castings used. Since it has been practically impossible to replace these condensers or have them repaired at the factory, I developed a simple repair procedure, involving realignment and centering. Incidentally, the models that I have been doing most of this repair work on are the Majestic 72-90 series, G-D Howard types, and Philco models 70-90-20, etc.

To align and center the gang sections I use a screwdriver having a 3/16" blade. This screwdriver blade is placed between the blades of the rotor section as near to the rotor hub as possible. Then, the screwdriver is turned slightly, exerting of course firm pressure on the screwdriver. The condenser blade will spring slightly to the side on which the screwdriver blade is farthest from the hub. and the condenser blade will align itself with this displacement. The whole condenser blade seems to follow this slight bend made at the hub. Successively springing each blade in turn will bring all of the sections into alignment or clearance. I have found that about thirty minutes are consumed in repairing a four-gang unit this way. Incidently, a slight springing of the outer ends of the blades is sometimes necessary to assure perfect alignment.

In the bathtub type condensers used by Philco in their models 70-90-20, a similar form of repair has also been used. In this type condenser the shaft uses as a bearing, the end frame edge. After some years of use, the underside of the rotor shaft in these condensers wears a groove sometimes as much as  $\frac{1}{8}$ " deep. As a result, the rotor has a lopsided or cam action, and the rotor blades either scrape, causing a short, or they will not hold their proper capacity change throughout the entire cycle of rotation. As a rule, this condition usually occurs on the dial and because of the strong spring action of the dial and the spring used to hold the rotor in the bottom of the bearing.

To repair, I remove the dial and rotor pressure springs from the condenser gang. Then I lift out the rotor assembly and obtain a steel washer with a center hole that can be reamed or filed to fit the size of the shaft. the washer to be about 1/16" thick. After fitting the hole to the shaft as a snug turning fit, the washer is placed on the inside of the frame in such manner that the hole matches the original bearing surfaces. The curved outer rim of the washer must be cut so that it resembles a wedge and so it will lay close up inside the indentation of the end wall of the gang. After slotting the top half to allow the rotor shaft to set down, the washer is soldered into place. On some of these die-cast assem-

blies, the screw hole has become stripped because of the many screw adjustments and removals. Usually these holes are in places difficult to get at with a threading tool, and many shops do not have the tool. To repair, I use a bolt or screw of the proper size for the thread and hole and cut a slot diametrically across the bolt about 1/4" into the length of the bolt. A small piece of metal slightly less than the smallest diameter of the bolt and a trifle thicker than the width of the slot is then cut. This thickness might be slightly wedge shaped, the thin edge to enter the slot. The wedge is then tapped into the slot to spread the bolt end slightly, thus causing the bolt to assume a larger diameter. Quite a bit of wear may be compensated for in this way and units held by bolts which have been enlarged in this manner will seldom work loose again.

### Power Transformer Repair

To expedite estimates when a defective power transformer is suspected and to make sure what other repairs are or are not needed, I use an old Beliminator and an A battery. By removing the rectifier tube and substituting the external B power to the point of origin of the B power in the set, usually at the rectifier socket, it is possible to determine whether or not

all filters and bypass condensers are in good condition. If the transformer heats under this test, the filament circuit can be opened at the transformer and the A battery substituted, with full 6 volts being used on later model sets and one or more cells of the battery for the 21/2- and 11/2-volt types. Suitable resistors may be used in the latter two types. Thus possible filament shorts which might cause transformer heat can also be detected and possibly save a transformer replacement. Many pilot lamp sockets have been found at fault in this respect, with transformers okeh.

### I-F and Antenna Coil Repairs

Intermediate coil and antenna-coil primaries of the pie-wound type which are difficult to replace today, can be repaired with the aid of an ohmmeter as a broken lead tracer.

When the coils are open and when, as is usually the case, the inside lead that comes from under the winding is broken, an ohmmeter can be used to determine approximately how far into the winding the break is. By using a needle as one prod and with the outside end clipped to the other lead of the meter, one can locate the point nearest the break which will give the complete continuity. At this point a pin or other sharp small point is pushed into the winding to provide a good contact. It must be moved about slightly to secure a good solid contact. Then a small lead is soldered to the pin and padder lug. Finally, a fairly heavy current is placed across the winding for a few seconds. It may be surged several times or the discharge from a paper condenser of about two mfd or larger may be used. This welds the contact together or loosens the contact, and eliminates possible noise. Then the pin is clipped off and the winding and entrance point of the pin is sealed with speaker cement. After this has dried the coil is again as good as new. Slight readjustment of the i-f padder must usually be made. Inductance change is slight if too much winding hasn't been blocked off.

PRICE 25c

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CAMDEN, N.

Remember, the Magic Brain of all electronic equipment is a Tube...and the fountain-head of modern Tube development is RCA!





Figs. 1 (above) and 2 (right). Fig. 1, an interval counter for timing tests. (Courtesy Standard Electric Time Company) Fig. 2, a self-contained megohimmeter. Insulation resistance is measured directly in megohims. (Courtesy Superior Instruments Company)

I N general, most of the testing on industrial electronic devices may be successfully carried out with conventional radio testing equipment. Many occasions will arise, however, in which the application of certain special instruments is essential, if the installation or maintenance operation is to be successfully carried out.

This is particularly true of such devices as electronic timers and register regulators. One of the necessary tests included in maintenance operations on this type of equipment involves the precision calibration of the timing circuit control dial.

Since the control-grid circuits of the thyratron and vacuum tubes applied in electronic timers are very sensitive to leakage caused by dust films, it is apparent that the timing dial calibration will vary considerably, depending on the nature and thickness of the dust accumulation. Thus the calibration of the timer will vary considerably over a period of time, the deviation from dial calibration increasing proportionately with the length of time the unit is in service. It is therefore essential to maintain the circuits of the device in as clean a condition as possible.

Radio components, such as tubes, resistors, and capacitors, usually do not exhibit precisely the same characteristics as the original units. It is usual to find that replacement of any such component results in alteration of the timing dial calibration. With some timing circuits, replacement of the tube, whether thyratron or vacuum, results in a calibration deviation.

Electronic timer calibrations are carried out with the aid of a sfandard

such as the commercial cycle, or interval, counter shown in Fig. 1. This device is essentially a precision electric clock having a dial which is graduated in cycles and seconds, or hundredth-seconds and seconds. Closing the associated timing or operating cord terminals starts the clock. Opening of these contacts stops clock operation. The counter, by this means, records the elapsed time during which the operating cord terminals are closed.

Circuits for performing timing-circuit calibration or recalibration appear in Figs. 3a and 3b. The timer of Fig. 3a is one in which the end relay seals at the inception of the timing cycle, and unseals with its termination. Since the interval counter operates when the operating cord terminals are short-circuited, the timer end relay make contacts in Fig. 3a, are connected across these terminals. Thus, with the closing of the timer pushbutton or foot-switch contacts, the end relay seals, starting the interval count on the interval timer dial. When the timing period is terminated, the end relay unseals, stopping the interval count. The dial of the interval timer then indicates the number of cycles, or hundredth cycles, to which the timer control dial is adjusted.

The timing dial must be calibrated against the interval counter in this manner at each major dial division. Once these readings are secured, they may be neatly typed on a small chart and pasted over the original timing chart inside the timer case door.

Calibration procedure for the timer, illustrated in Fig. 3b, may be carried out in a similar manner. This timer,

however, is of a simpler nature, in which the end relay closes a definite time after the closing of the timer push-button or foot-switch contacts. The latter is replaced with a doublepole testing push button. The interval-counter power cord is connected to the supply line in series with one pair of the push-button make contacts, and the electronic timer start terminals to the same power line through the other contact pair. In most instances, the timer end relay is of the telephone or communications type, and will be found equipped with a pair of break contacts. These are connected across the interval-counter operating cord terminals.

PECIA

Closing the test push button starts both the interval counter and electronic-timer time cycle. When the timing cycle is terminated, the end relay of the timer unseals, opening its *break* contacts and stopping the interval counter. The counter dial then reads the number of cycles or hundredths-seconds to which the timer control dial is adjusted.

The interval counter may also be utilized in the calibration of the timing circuit incorporated into the oscillation type of register regulator. In such electronic equipment, the end relay seals for a definite period of time, depending on the time-control dial adjustment after each disturbance of the photoelectric-camera equilibrium, such as occurs with the passage of a register mark. Here, the interval counter is connected as in Fig. 3a. The photoelectric-camera equilibrium is disturbed by passing an opaque object, such as a pencil, through the scanner light beam, thus starting the timing

# ELECTRONIC TESTS

### by S. J. MURCEK

operation of the system.

Although it is not conventional with register regulators, it is prudent to furnish a timing calibration chart for the tested register regulator. This serves as an excellent indication of circuit dust accumulations. Any deviation from the original calibration may then be quickly observed with each maintenance call. Further, since many manufacturers do not furnish timing charts with their products, this servicing operation will insure customer good will.

In the preceding discussion, we referred to the importance of the proper removal of dust films and dirt accumulations. Unfortunately, certain dust films are often highly conductive, though often invisible. The presence of a dust film having these characteristics may be detected through application of a megohumeter, or megger. Such a device conventionally operates from a small internal Land-cranked generator. A commercial device of this nature is illustrated in Fig. 2. This particular unit is powered from a dry-cell battery-operated vibrator power supply.

Electronic photocontrol installation and maintenance occasionally requires the accurate measurement of illumination on the phototube or camera system. A device useful in effecting these measurements is the *foot-candle meter*, or *light meter*, as applied in commercial photography. These devices are often calibrated directly in lumens, which facilitates photocontrol trouble diagnosis and installation.

In the industrial photocontrol, the voltage developed across the phototube or its loading resistor is usually compared against a fixed pilot voltage developed within the photocontrol circuit. The voltage difference between the two functions is a variable control voltage between the grid and cathode of the photocontrol end tube. Photocontrols are arranged to operate when these voltages are nearly similar. As it so happens, the pilot voltage is conventionally the thyratron or vacuum tube grid-bias voltage, which may be readily measured with a conventional high-resistance voltmeter.

The sensitivity s of a phototube appears on the data sheet supplied with



Fig. 3. In *a*, a timing measurement set-up, in which the end relay of the electronic timer functions to start and stop the interval counter, with each operation of the electronic timer. Elapsed time measurement with a simpler electronic timer is shown in *b*. Here, a double-pole singlethrow test push button serves to start both the electronic timer and the interval counter.

the tube by the manufacturer. This is given in microamperes per lumen. Therefore if the pilot voltage is divided by the phototube sensitivity and load resistance  $R_L$ , the light or illumination level at which the photocontrol must operate is the result. Thus

$$L = E_c / (R_L s)$$
 (1)

where L is the light level in lumens, E<sub>e</sub> the negative grid biasing voltage,  $R_L$  the phototube load resistance in ohms, and s the phototube sensitivity in amperes per lumen.

If the illumination on the phototube is brought to the level obtained by 1, with the aid of the light meter, and the photocontrol does not operate, the trouble analysis is narrowed to two possibilities; either the phototube is defective, or a dust film is preventing the proper operation of the device.

Here, the light meter may again be useful. If the phototube is connected in series with a source of approximately 88 volts for a gas tube, or 250 volts for a vacuum tube, and a 50,000ohm resistor, the tube-anode current should agree closely with that data sheet, when the light incident on the phototube is adjusted to 1/10 lumen. The latter adjustment should be made with the aid of the light meter. If the reading is considerably lower, or the tube does not pass current, the phototube is defective, leaving the dust film as the only reason for nonoperation.

In the testing of electronic motorspeed regulators, the armature shaft speed is most conveniently read as the voltage existing, across the motor commutator. This method of observing speed regulation has one major disadvantage: the actual speed of the motor shaft is unknown, and can only



be approximated from the armature voltage reading.

The commercial device applied in the measurement of shaft speeds is the small, inexpensive speed counter. This device is simply a precision ring gear, carrying a small graduated dial. The ring gear is rotated by a worm gear which contacts the end of the shaft under measurement through a small rubber extension on its axle. Each revolution of the worm moves the dial gear one division of the dial scale. Thus, if the rubber apex is held in contact with the rotating shaft for a definite period, arbitrarily one minute, the number of revolutions indicated on the ring gear after the period of contact, is the number of revolutions per minute shaft rotation.

A more effective speed measuring device, with respect to continuous indications for shaft-speed measurements, is the tachometer, Fig. 4. Tachometer indicating dials are calibrated directly in revolutions per minute, and the indication is continuous as long as the tachometer spindle is held in contact with the end of the rotating shaft. The instrument illustrated consists of a small a-c generator coupled with a high-resistance a-c voltmeter.

Tachometers and speed counters are mainly applied in determining the ex-

Fig. 4. An electrical tachometer. In this device, a small a-c generator, the shaft of which is rotated by the end of the shaft under test through the rubber apex, causes the associated a-c volt-meter to read the generated voltage, which is proportional to the speed of the shaft. The device is calibrated directly revolutions per in minute.

(Courtesy Ideal Commutator Dresser Co.)

act rotational speed of any rotating shaft. However, the tachometer is especially useful in determining certain performance characteristics of electronic motor-speed regulators.

It is often impossible to determine whether or not a speed regulator is functioning properly from visual observation of the device alone, although fluctuation in the extent of the thyratron-anode glow gives a good approximation of the armature current behavior. If the variation in armature voltage is rapid, however, persistence of vision tends to level out the indication of this phenomenon in the thyratron-anode glow. Further, the indicating arm damping of the voltmeter connected across the commutator brushes accomplishes the same result. Under these conditions, hunting or oscillation of the motor-shaft speed escapes observation.

Application of the tachometer to the measurement of shaft speed, where the motor operates under the outlined conditions, shows even rapid oscillation in the shaft speed. Here, also, the persistence of vision and the damping of the indicating arm combine to indicate a lesser magnitude of the speed oscillation than is actually the case. Therefore the measurements should be supported with the aid of a cathode-ray oscillograph. This should be con-



nected to read the voltage drop across a resistor connected in series with the motor armature. A single-trace wave must appear on the cathode-ray screen. If more than one trace appears in the visual pattern, the motor speed is varying or oscillating at a relatively high frequency.

Oscillations in regulated motor shaft speeds must be eliminated, if desirable speed regulation is to be obtained. In electronic motor-speed regulators, a compensation circuit acts to damp out periodic variations in the armature current. A control dial, labeled the *anti-hunt* control, is provided for the purpose of adjusting the compensation available from the anti-hunt circuit. The anti-hunt dial is normally adjusted a few divisions beyond the point at which undesirable oscillations are no longer observed in the motor speed.

Measurements of the thyratroncontrolled currents, such as are encountered in speed and voltage regulators, and in controlled rectifiers supplied with ordinary D'Arsonval meters, are not true power measurements. These measurements are *average* measurements, or the average of the maximum magnitude to which the measured periodic current or voltage attained within the damping limits of such instruments.

The only effective way to measure the true power value of a given voltage or current, which is of periodic or interrupted nature, is through measurement of the heat such currents will develop in a known resistance. Accordingly only instruments which depend on heat measurement indicate true power values of the voltages or currents under measurement. These instruments include thermoelectric or hot-wire radio-frequency meters.

The true power level absorbed by a given load operating from a commercial sinusoidal power source (a-c line), may be conveniently measured with a conventional dynamometer wattmeter. Hence; for ordinary cases, the dynamometer wattmeter may be used to measure the power input to a thyratron rectifier, even where the rectifier is under phase-control.

Where the output of the rectifier is periodic, that is, of uniform wave shape or form, the power output of the equipment may be measured with the dynamometer wattmeter. For a phasecontrolled thyratron rectifier, however, especially where the control is

(Continued on page 16)

Fig. 5. Circuit for the measurement of three-phase a-c power. A single dynamometer wattmeter suffices to measure the power being dissipated by two of the three phases.

14 . SERVICE, MAY, 1944

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### (Continued from page 14)

almost complete, the output current may be considered to be aperiodic, or intermittent. The wattmeter will not read true power output, here.

Aperiodic or intermittent power values should be measured with hotwire or thermoelectrical instruments. Currents may be measured with an ammeter or shunt and millivoltmeter of the thermal type, and voltages with a standard thermovoltmeter. A thermo-millivoltmeter may be used in lieu of the two previously mentioned instruments, functioning as a voltmeter when connected in series with a suitable multiplier resistance, and an ammeter when connected across the terminals of a suitable d-c shunt.

From the foregoing, it is apparent that the efficiency of a phase-controlled thyratron rectifier must be measured with a dynamometer wattmeter and suitable thermoelectric instruments. The efficiency of any electrical machine is the ratio of the useful power output to the total power input. If the ratio thus obtained is desired in terms of efficiency percentage, it is simply the product of this ratio and 100%. Thus

### % efficiency

=  $[(E_{de} \times I_{de})/P_{ae}] \times 100\%$  (2) in which  $E_{de}$  and  $I_{de}$  are the d-c voltage and current readings taken with thermoelectric instruments, and  $P_{ae}$  is the a-c input power to the rectifier under consideration. Here, the input power is measured with a dynamometer wattmeter.

The efficiency measurements outlined in the preceding discussion are concerned with equipment in which the power input is drawn from a single phase a-c source, or, in special installations, from d-c power sources. When three-phase power is applied to an electronic installation, a more specific method must be used to measure the system input power.

A conventional method of threephase power measurement is illustrated in Fig. 5. Here, one singlephase wattmeter, of the dynamometer type, suffices to measure the power drawn from two of the three phases. Switch 3 connects the voltage and current coils of wattmeter 1 into either of the two respective phase systems, alternately. The power input to resistance bank 2, is the sum of the two measurements taken with the wattmeter.

Under certain conditions of circuit operation, one of the wattmeter readings obtained with the circuit of Fig. 5 is negative; that is, the wattmeter voltage coil connections must be reversed in order to obtain the power reading. Where this condition occurs, the smaller of the two power readings is subtracted from the larger, leaving the actual circuit power input as the result.

Power measurements taken with a single-phase wattmeter, where the power measured is drawn from a polyphase source, will usually suffice in most instances. However, certain conditions may arise under which the circuit power input may vary continuously, making it impossible to obtain simultaneous readings with the method described, Fig. 5. This is especially true of motor-speed regulator installations. Fortunately, variable power conditions are a rarity, and the polyphase wattmeter required to obtain the desired power readings may be loaned or rented from the commercial power company which supplies the energy for operation of the regulator system.

The reversal of the power reading in polyphase-power measurements is promoted by the power factor of the a-c power source and load. Though circuit power-factor measurements are

(Continued on page 18)

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Fig. 6. Circuit power factor is a measurement of the phase-difference existing

rig. 6. Circuit power factor is a measurement of the phase-difference existing between the applied circuit voltage *I* and the displaced inductive 2, or capacitive circuit current 3.

where the current is passed through a condenser. The power-factor conditions illustrated in Fig. 6 may be readily observed by means of the cathoderay oscilloscope. In making such observations, the oscilloscope should be adjusted with the linear sweep oscillator subjected to line or sixty-cycle synchronization, so that a single wave of the a-c line voltage appears on the cathode-ray tube screen. This wave should be temporarily marked on the screen with a pen or china-marking pencil. Incidentally, the sweep oscillator is synchronized to the line frequency when the wave pattern is stationary.

In carrying out the displaced current reproductions, a suitable reactor or *choke* coil is connected across the a-c line, in series with a resistor of a few ohms. The *vertical* oscilloscope elements are then connected across the series resistor. Observation of the wave on the tube screen will now show that the current wave is displaced considerably, with respect to the a-c line voltage wave, the degree of displacement varying with the inductance of the test reactor. Further, the wave is *late* with respect to the voltage wave.

Replacement of the reactor with a suitable capacitor, connected in the same manner as the reactor, produces similar current wave conditions, except that the wave now *leads* the a-c voltage wave. In either of the described instances, the current wave amplitude is less than that of the voltage wave.

[To be continued]

(Continued from page 16) more involved than simple input power measurements, the electronic Service Man occasionally has to supply power factor measurements.

Essentially, the power factor term describes the electrical displacement between circuit voltage and circuit current. This is found to occur only in a-c systems, where the sine current wave is altered in phase relationship and magnitude, with respect to the phase-position of the a-c voltage wave. Such a condition is shown in Fig. 6. Here, 1 is the input voltage wave, and 2 is the current wave, where the current is passed through a suitable inductor coil. The dash line, 3, is the representative current wave obtained

Fig. 7. A vector representation of circuit power factor. The circuit power factor is the ratio of true resistance R to the circuit a-c resistance, or impedance, Z. Note that the angle  $\phi$  increases with an increase in inductive reactance  $\chi_{L}$ .



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6+



SERVICING HELPS

N Fig. 1 appears a method of eliminating a .25-mfd bypass on the cathode of any of the diode triode or diode pentode tubes operating as detector and first audio tubes. If the .25-mfd condenser across the normal cathode resistor should open we usually find that we are unable to cut down the output fully with the volume control, assuming of course it is in the grid or diode load of the tube in question. By replacing the normal cathode resistor and bypass with the bleeder circuit consisting of R1 and R2, a

ground path for a-f in the cathode i established. Thus the minimum vol ume trouble is eliminated. R1 should not be more than 200 ohms, while the value of R<sub>2</sub> will depend upon the value of the B+ voltage in the receiver About 50,000 ohms will suit a 6Q7 tube if the B+ is 250 volts. In any case R1 may be fixed at 200 ohms and R. varied until the tube shows correct cathode voltage. In some receivers R. may consist of the existing bleeder circuit supplying the screens of the other tubes. In this case it is only necessary to lift the lower end of the screen bleeder from ground and take it to the cathode.

#### Hum Balancing

Fig. 2 illustrates a system of hum balancing for use when the capacity of filter condensers has dropped somewhat. Assuming that the tube is a pentode (or diode pentode) driving the output tube, all ripple voltage may be eliminated from the plate load of the tube by feeding a small amount of ripple voltage into the screen via condenser C1 in the diagram. Various values of C1 must be tried for best attenuation of ripple. Any hum voltage fed into the screen is 180° out of phase with that in the plate and a definite balance may be obtained. Incidentally this will only hold as long as the screen is fed through a high value of dropping resistance. Just how long this state of balance will hold depends on the ageing of the tubes. In several cases the balance has held over a period of several months.

E. B. Menzies



### .

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SERVICE, MAY, 1944 . 21



STUDY of British receivers reveals an interesting display of unusual design techniques. For instance, in most British equipment there is always provision for an external speaker. The wavebands, and consequently the i-f, are different from our standards. Most sets cover our own broadcast band which is called medium wave (m-w), and a lower frequency or long-wave range (1-w) covering up to approximately 2000 meters or 150 kc. Antenna-circuit wavetraps, called Droitwich filters or rejectors, are usually tuned to strong local stations rather than to the intermediate frequency. Trimmer phasing condensers to reduce image interference from local stations are featured in many models. Adjustments for these devices are made on installation rather than at the factory, as in the case of i-f traps.

### by HENRY HOWARD

In Fig. 1 appears a popular a-c 4-tube and rectifier 2-band British receiver, the Ekco AC74. Like most receivers, it is for 200-250 volts a-c, and covers 1-w and m-w, with an i-f of 110 kc. The antenna is fed to the first tube, a triple-grid converter, by means of a double-tuned band-pass filter. Inductive coupling is used on m-w and conductive autotransformer coupling on 1-w. An antenna shunting resistor  $R_1$  (20 ohms) is cut in by switch  $S_1$ , the *local-distance* switch. Trimmer condenser  $C_{10}$  acts as an

Fig. 1. The Ekco AC74, 4-tube and rectifier two-band receiver, for long-wave and medium-wave reception. Cathode feedback and shunt-fed plate tuning is used in the oscillator circuit. image suppressor, acting like a wavetrap to cut out one local station as mentioned earlier.

The oscillator circuit uses cathode feedback and plate tuning, shunt fed. A plate r-f choke is used to stop signal frequencies enough so as not to load the oscillator, yet allow i-f to pass. The i-f stage is standard with the possible exception of the avc signal pickoff from the anode. A .0001-mfd. condenser is linked to one of the diodes and back to the i-f grid. This is the only controlled circuit. Avc delay action is obtained by placing a positive bias on the cathode of V<sub>a</sub> which also provides the first audio bias. Bias is obtained from the voltage divider consisting of R<sub>i</sub>, R<sub>s</sub> and R<sub>o</sub>. A meter link is also included. It consists of a piece of flexible wire soldered across two terminals in the i-f cathode cir-(Continued on page 25)





Any upset may be an opportunity to grow—and remodel. It may be awfully uncomfortable —but it can be darned valuable. Last summer, lightning struck our Summer cottage and burned of the

summer cottage and burned off the south end. Well, it gave us a chance to enlarge our living room. This war burts a lot of us But Chance to enlarge our living room. This war hurts a lot of us. But it is going to give many folks a chance to get some perspective on themselves

A lot of radio service men are

A lot of radio service men are in a terrible stew right now. Parts and help are hard to get. It's a mess!



PHOTO OF A RADIO SERVICE MAN THROWING AWAY POST-WAR BUSINESS

But, at least, it's different! And it can be stimulating. And after it's all over, you can have

things different. Maybe this is the time to re-vise your shop-straighten it up -switch it around-get it spic

This certainly is the time to make postwar plans-to think of a and span. make postwar plans—to think of a future twice as big as your past —to start to get wise on coming new products in radio and allied lines. And it is a time to make

INTERNATIONAL RESISTAN

friendly prospects out of cus-tomers in trouble-to help boom your business in those days to

As a typical consumer, I'm itch-As a typical consumer, 1 m iton-ing for better postwar radio equipment and all the other new come. electrical gadgets that are on the way.



And, incidentally, I have more confidence in dealers who let it be known that they string with famous manufacturers and use high grade parts-for instance INTERNATIONAL RESISTANCE UNITS.

> No. 4 in a series of special messages prepared by America's famous business writer, humorist and cartoonist, Don Herold. . . . In sponsoring these Don Herold "broadcasts," IRC pays tribute to the thousands of Radio Service Men who, whenever possible, specify and use IRC resistance units in their work.

401 N. Broad St. • Philadelphia 8, Pa.

IRC makes more types of resistance units, in more shapes, for more applications than any other manufacturer in the world

THERRED FOR PERFORM



### WHEN YOU CHECK UP ON YOUR PLANT'S **PAY-ROLL SAVINGS PLAN FIGURES!**

These days, things change with astonishing speed. The Pay-Roll Savings Plan set-up that appeared to be an outstanding job a short time ago, may be less than satisfactory today.

How about checking up on the situation in your plant? Checking up to see if everybody is playing his, or her, part to the full measure of his, or her, ability. Checking up to see if 'multiple-salary-families' are setting correspondingly multiple-savings records.

A number of other groups may need attention. For example, workers who have come in since your plant's last concerted bond effort. Or, those who have been advanced in position and pay, but who may not have advanced their bond buying accordingly. Or even

LET'S ALL BACK THE ATTACK-

WITH WAR BONDS!

those few who have never taken part in the plan at all. A little planned selling may step contributions up materially.

But your job isn't finished, even when you've jacked participation in your Pay-Roll Savings Plan up to the very top. You've still got a job before you—and a big one! It's the task of educating your workers to the necessity of not only buying bonds, but of holding them. Of teaching your people that a bond sold before full maturity is a bond robbed of its chance to return its full value to its owner-or to his country!

So won't you start checking ... and teaching ... today?

War Bonds To Have And To Hold!

The Treasury Department acknowledges with appreciation the publication of this message by

### SERVICE

This is an official U. S. Treasury advertisement—prepared under auspices of Treasury Department and War Advertising Council

### SER-CUITS

(Continued from page 22)

cuit. For insertion of a 5-ma tuning meter the link is broken.

A muting switch, Se, shorts the signal grid of the converter tube to kill signals for phonograph operation. Incidentally, phono combinations are called radiograms, the gram being an abbreviation of gramophone. The audio stages are identical to American designs except, perhaps, for the 1/4megohm volume control (which is lower than average) and the terminals Ext. Ls for an external high impedance (6000-8000 ohm) speaker. Two 6-volt pilot lamps are connected in series across a separate 4-volt transformer winding for gram use, and with one or the other lamp shorted for operation on each band. Both sides of the line input are fused with 1-ampere fuses, and three voltage taps are provided. A model for d-c is also made and in addition there is a special version of the d-c model for mercury-arc rectified supply mains which require more filtering than straight d-c models. This is something we don't have to worry about !

### Ekco AW88-C88

A 4-band 40-80 cycle receiver with an i-f of 126.5 kc is shown in Fig. 2. This is Ekco AW88 or C88 which covers l-w, m-w, s-w and t-s. S-w is the standard short-wave band of 16 to 50 meters; t-s is the sound channel for television, not to be used for other than local reception. The antenna circuit provides for a dipole, bandpass tuning on l-w and m-w, single tuning on t-s and s-w, and an image suppressor on m-w. S1 and S2 cut in t-s and s-w r-f input transformers; Sa connects the m-w iron core inductors, and S., the l-w. When using l-w band, a .001-mfd condenser and an i-f wavetrap shunt the antenna input, and a combination of inductive and conductive coupling is used. The unused coils are opened, but never shorted. This is reasonable because the bands are widely separated in frequency.

A triode-hexode tube with internal coupling is used for oscillator-converter. The triode-plate reaction oscillator with provision for shorting the unused tickler coils is guite familiar. No separate coils are provided for the t-s channel, a harmonic of the s-w oscillator being used for this purpose.

Ave voltage is again derived from the i-f plate but no delay voltage is applied. The converter tube when operating on l-w, as well as the i-f stage, receives ave bias. A variable tone con-



DO 2 JOBS IN THE TIME NORMALLY **REQUIRED FOR** ONE!

### WHEN A SET COMES IN FOR **REPAIRS**...turn to this big A. A. GHIRARDI **GHIRARDI book First—Not to your tester**

GUARANTEED

O SAVE YOU

M

ON JOBS

But this is just the beginning! There are hun-dreds of additional pages of priceless servicing information covering 74 VITAL RADIO SER. VICE SUBJECTS. Each page is devoted to helping you repair more radios easier and in less time. Included is the most complete tube chart ever published anywhere, covering EVERY tube type; invaluable hints on substitu-tion of tubes and other scarce parts; I-F align-ment peaks for over 20,000 superhets; a big data section on I-F transformer troubles and dozens of graphs, charts, and data compilations. Remember, Ghirardi's RADIO TROUBLE-SHOOTER'S HANDBOOK is NOT a study book. It goes right to work for you the minute it arrives. You simply turn to it when you want the answer to a servicing problem—and there are mighty few it won't help you solve!

ACT AT ONCE!

But this is just the beginning! There are hun-

OUT OF

Don't waste time on elaborate testing of every set that comes to you for repair! FIRST look up its model number in the big Trouble Case History section of Ghirardi's completely revised, greatly enlarged 3rd edition RADIO TROUBLE-SHOOTER'S HANDBOOK.

RADIO

SHOOTER'S HANDBOOK. Four times out of five you'll find listed there not only the cause of the trouble—but ALSO the exact step-by-step directions for fixing it. You'll save a whale of a lot of time—and make a lot more money! For example, Serviceman Ralph E. Locke of Calais, Me., says "Ghirardi's Handbook quickly gave me information I'd been looking for for two days and solved a tough job!"

#### "PAYS FOR ITSELF"

Herbert Perry of Denver says "Helped me the first evening I took it home-and the set it helped me fix paid for the book!"

Over 400 pages of this big, 744-page manual-size book are filled to the brim with the Trouble

Case Histories (common trouble symptoms, their causes and remedies) for over 4800 radio models of over 200 popular makes -practically every model in use today.



Address .....





Clarostat is almost 100% on war work. That's why there are relatively few Clarostat green cartons on your jobber's shelves—only those items essential to wartime servicing.

However, this war won't last forever. And when it ends, those tougher Clarostat resistors, controls and resistance devices will be available to you. Once again those green cartons will be back if full strength on your jobber's shelves to meet your every need. And all of us will be well repaid for having concentrated on the biggest job of all—winning the war.

### ★ SEE OUR JOBBER ....

He's carrying replacement controls and other essential service items. Consult him regarding your wartime servicing problem.



CLAROSTAT MFG. CO., Inc. - 285-7 N. 6th St., Brooklyn, N.Y. 26 • SERVICE, MAY, 1944

CONSTANT VOLTAGE SUPPLIES (Continued from page 9)

while the regulation is maintained. In operation, a high current, low impedance tube is connected in series with the load, and the drop through this tube is made to vary with the output voltage in such a way that it compensates for any tendency toward a variation. VT<sub>1</sub> is the series tube whose resistance is varied by varying its grid bias, which is the IR drop across R. This bias is controlled, in turn, by the bias on VT<sub>2</sub>, a sharp cutoff amplifier. The bias on VT<sub>2</sub> is determined by the difference between  $V_1$  and  $V_2$ .  $V_1$  is. constant due to the action of the v-r tube, while V2 varies with line voltage or load changes.

When the terminal voltage tends to rise, the grid of VT2 becomes more positive, causing VT<sub>2</sub> to draw more plate current. This causes an increased drop across R<sub>1</sub>, making the grid of VT<sub>1</sub> more negative. This increases the resistance of VT<sub>1</sub>, offsetting the tendency of the terminal voltage to rise. Very accurate control may be had by using a sharp cutoff pentode for VT<sub>2</sub> as in Fig. 5b. To obtain equal sensitivity for both increases and decreases of output voltage it is important to operate both tubes as class A amplifiers (on the linear part of their characteristics). The regulating time lag is negligible and the circuit consequently has an appreciable filtering action which is nothing more than fast regulating action. In addition the system acts like a very low impedance to audio frequencies, minimizing coupling between amplifier stages. When a 2A3 or 6A3 is used for VT<sub>1</sub>, 100 ma may be handled with a drop of about 50 volts through the tube. Two matched tubes in parallel will handle 200 ma. VT<sub>2</sub> should be a 6J7, 6SJ7, 6C6, 77 or similar tube.

### **Property of Regulation**

In reviewing the characteristics of regulation, we note that regulation is the change in output voltage due to applying normal load to the supply and, in all but a few special cases, represents a drop in voltage. What we are striving for, then, is zero regulation and, with the electronic tools at our command, we can actually attain it or come very close to attaining it. We can, if we desire, obtain a negative regulation which means that, upon applying the load, we obtain an increased voltage. That is

% Regulation = 
$$\frac{100 (E_1 - E_2)}{E_2}$$
where  $E_1$  = no-load voltage  
 $E_2$  = normal load voltage

SER-CUITS (Continued from page 25)

trol is applied at the first a-f input. A speaker whistle filter is used to reject adjacent channel beats in the voice coil circuit, and a series switch is used for muting the internal speaker. A tertiary winding on the output transformer applies degeneration to the output of the first audio in an unfamiliar circuit with both series and shunt equalizing. This feedback is shorted out in s-w reception.  $S_{20}$ is closed on the t-s band, lowering the a-f gain and probably cutting a few lows;  $S_{10}$  is closed on l-w and m-w while both are opened for maximum gain on phono.

Fig. 2. A 4-band long-wave, medium wave receiver, EKco AW88 or C88, with a sound channel for television reception. In the oscillator converter, a triodehexode tube with internal coupling is used. Provision for a dipole is made in the antenna circuit. On long and mediumwave tuning, a bandpass system is used.





# UTC OUNCER

### NOW AVAILABLE HERMETICALLY SEALED

The UTC Ouncer type transformer is one of the most popular units in military equipment at the present time.

UTC glass-metal seals have been production proven for over a year. Additional developments have now made it possible to employ this type of sealing in the miniature Ouncer unit . . .  $7_8$ " diameter.

Should you have limited space requirements, this transformer (the smallest hermetically sealed unit now available) can be supplied to specifications.

![](_page_28_Picture_6.jpeg)

EXPORT DIVISION: 13 EAST 40th STREET, NEW YORK 16, N.Y., CABLES: "ARLAB"

![](_page_29_Picture_0.jpeg)

• In keeping with the wartime spirit of minimum types for maximum jobs, Aerovox offers these two "first-aid" servicing items: Type PRS-V Dandees or tubular electrolytics, and Type '84 paper tubulars. They are now available in the standard "Victory Line" ratings taking care of 90% or better of all standard radio set requirements.

CAPACITO	RS	
Aerovox Type '84 pe lars. Individually tes wax-sealed.	iper tu led. Ex	bu- tra-
D.C.W.V. 600	APACI .001 m .002 m .005 m .01 m .02 m .03 m .03 m .1 m .25 m	TY nfd. nfd. nfd. nfd. mfd. mfd. mfd. mfd. mfd. mfd. mfd.
Aerovox Dandees a electrolytics. Individu	any is	
Aerovox Dandees A electrolytics. Individu Extra-wax-sealed. D.C.W.V.	CAPAC 25	TTY mfd.
Aerovox Dandees A electrolytics. Individu Extra-wax-sealed. D.C.W.V. 25. 50	CAPA( 25 10 20	MTY mfd. mfd. mfd.
Aerovox Dandees A electrolytics, Individu Extra-wax-sealed. D.C.W.V. 25. 50. 150.	CAPA0 25 10 20 20-20	MTY mfd. mfd. mfd. mfd.
Aerovox Dandees A electrolytics, Individu Extra-wax-sealed. D.C.W.V. 25. 50. 150. 150. 150.	CAPA( 25 10 20 20-20 50 20	mfd. mfd. mfd. mfd. mfd. mfd. mfd.
Aerovox Dandees 4 electrolytics. Individu Extra-wax-sealed. D.C.W.V. 25. 50. 150. 150. 150. 150. 250.	CAPAC 25 10 20-20 50 20-10	MTY mfd. mfd. mfd. mfd. mfd. mfd. mfd.

### ASK OUR JOBBER

Ask for these Aerovox Victory Capacitors to take care of your servicing. Ask for latest Aerovox catalog—or write us direct.

![](_page_29_Picture_5.jpeg)

### VACUUM - TUBE VOLTMETER

[See Front Cover]

DEGENERATIVE, balanced d-c amplifier circuit for reading d-c voltage is a feature of the v-t voltmeter (Measurements Corporation, model 62), shown on the cover this month. For measuring a-c voltage a high impedance diode probe is available using a de-based 6H6 diode rectifier. One diode plate is used in the measuring circuit connected to the grid of a d-c amplifier, while the other diode plate is used for balancing out the initial velocity potential of the measuring diode. Since the initial velocity potentials of the two diodes are bucked against each other rather than against some fixed potential, it is possible to provide a high order of stability with respect to line voltage variation.

### Operation

A three-position switch provides for measurement of either a-c or d-c and a means for changing the polarity of d-c measurements. Plugs are provided for attachment of the a-c probe when working with frequencies below ten or twenty megacycles. When setting up initially, it is desirable to check the zero. With the switch on either of the two d-c positions and the d-c terminals shorted, and push button 1 depressed, it should be possible to set the meter to zero by means of the lower right hand knob. This balances the d-c amplifier only. An additional screwdriver adjustment also affords balancing of the diodes. The separate balance of the diode maintains maximum stability with line voltage variation. There is no further change of zero on the other ranges once the 1 range has been set. It is desirable to keep a tenmegohim resistor across the d-c ter-

1500 N. HALSTED STREET . CHICAGO

![](_page_29_Picture_11.jpeg)

![](_page_29_Picture_12.jpeg)

minals since otherwise the grid circuit would be open on d-c, and the meter will go off scale.

The accuracy of this instrument is chiefly limited by the indicating meter which is 2% of full scale. When checking calibration accuracy against an rms standard, the voltage source should have less than 1% harmonics. Because of the .01-mfd diode condenser, the meter reads approximately 4% low at 60 cycles. The input capacity of the probe when not plugged into the carrying jacks is about seven mmfd. Since a ten-megohm diode leak is employed, the input impedance is approximately five megohns at the lower frequencies. If the binding posts of the probe are shorted at their base, the resonant frequency of the resulting circuit is approximately 350 megacycles.

The probe is suitable for operation up well beyond 100 megacycles. There is, of course, some loading; however, this loading is less than that usually present in some types of vacuum tube voltmeters at those frequencies.

With a photoelectric tube, the d-c voltmeter is suitable for measuring a wide range of light intensities. With the aid of a 90-volt battery the resistance range is extended to 100,000 megohms. The voltmeter may also be used as a direct reading *Ph* meter in conjunction with a glass electrode.

Push button selection of five ranges, 1, 3, 10, 30 and 100 volts a-c or d-c, is provided. Indication is linear for d-c and calibrated to indicate rms values of a sine wave or 71% of the peak value of a complex wave on a-c.

HANDY DISPENSER FOR SOLDER

![](_page_30_Picture_6.jpeg)

A pencil-type solder dispenser devised at General Electric's Schenectady works. Made of a piece of methyl methacrylate resin tubing. Before loading the solder into the dispenser, it is form wound on a drill rod in a bench lathe. The operator pulls the solder from the dispenser with pliers as it is needed.

### NEW BOGEN DEVELOPMENTS

![](_page_30_Picture_9.jpeg)

EW TECHNIQUES ... new ideas ... new developments ... there have been many which we of the David Bogen Company have applied in the production of inter-communication, detection and specialized sound equipment for the United States Army and Navy.

These new developments are now the property of our fighting men, and we are enjoying the satisfaction which comes from making a vital contribution to the war. The equipment we produce after Victory will reflect our greater knowledge and skill, and will incorporate many of the remarkable developments which are a product of our experiences today. To Bogen distributors that great new equipment will mean prestige and profit. Tomorrow's satisfaction will belong to Bogen purchasers . . . users of the finest sound equipment made.

### **OF IMMEDIATE IMPORTANCE TO BOGEN DISTRIBUTORS:**

We are constantly striving to speed deliveries on our regular catalog equipment. We know that this equipment, too, is vital to the war program . . . and deliveries are improving daily.

Support the Fifth War Loan Drive

![](_page_30_Picture_15.jpeg)

![](_page_31_Picture_0.jpeg)

### 4. SEASONED PRODUCTION

RADIART VIBRATORS and VIPOWERS give rugged dependable service under all sorts of conditions because they have achieved seasoned production through years of painstaking developments.

Carefully engineered improvements, checked by millions of vibrators in actual operation, have perfected RADIART VIBRATORS and VIPOWERS and have given them wide recognition for unexcelled performance.

The Army, Navy and Signal Corps recognize that per-formance as evidenced by their large demands for RADIART PRODUCTS for use on all battle fronts.

### **Radiart Corporation** 3571 W. 62nd. St. **CLEVELAND 2, OHIO**

![](_page_31_Picture_6.jpeg)

![](_page_31_Picture_8.jpeg)

### NEW NAME FOR SPRAGUE

Sprague Electric Company is now the official name of the Sprague Specialties Company, North Adams, Massachusetts. The company's policies, ownership and management, however, have not been changed.

### WESTINGHOUSE APPOINTS NELSEN

The lamp division of Westinghouse Electric, Pittsburgh, has appointed Andrew G. Nelsen manager of the company's lamp sales activities in the middle western district. Mr. Nelsen, with Westinghouse for more than twenty years, will work from the Chicago offices.

#### SYLVANIA PURCHASING COLONIAL RADIO

Negotiations for the purchase of the capital stock of Colonial Radio Corporation of Buffalo by Sylvania Electric Products, Inc., Emporium, Pennsylvania, are now in progress. It is expected that Colonial will continue to operate as a manufacturer of radio receivers.

#### STANCOR DISPLAY RELIEVES LABOR SHORTAGE

By setting up an assembly line in neighborhood store windows recently, the Standard Radio Transformer Company of 1500 North Halsted Street, Chicago, succeeded in enlisting a number of employees to relieve a temporary labor shortage at the plant. The window display was set up in cooperation with the WMC, and depicted the different occupations available at the company, with Stancor men and women actually on the job.

#### ADELMAN BECOMES SOLAR REPRESENTATIVE

Leon L. Adelman has entered the representation field. Among other lines, he will represent Solar Capacitor Sales Corporation, 285 Madison Avenue, New York, in the metropolitan New York area.

![](_page_31_Picture_19.jpeg)

Leon Adelman (right) and Sylvan A. Wolin, sales manager of Solar Capacitor Sales Corporation.

#### MUNIZ NOW ESPEY ENGINEERING DIRECTOR

Ricardo Muniz, recently chief engineer and plant manager for Radio Navigational Instrument Corporation, has been named engineering director of Espey Manufac-turing Company, New York. Mr. Muniz was formerly electronic consultant for the Telector division of IBM, and radio and radar instructor at Brooklyn Polytechnic Institute and Hunter College.

NEWS OF THE REPRESENTATIVES The Missouri Valley chapter were hosts recently at a meeting in Kansas City of local radio parts jobbers. A large number of representatives were present. Fred Larabee of the WPB, guest speaker, explained fully the present priority setup on radio tubes and parts.

radio tubes and parts. Two new members have been admitted to the Buckeye Chapter. They are F. Bell of 1400 West 25 Street, Cleveland, who was also elected secretary-treasurer of the chapter; and L. A. Morrow of 2108 Payne Avenue, Cleveland. The Wolverine Chapter has added the

The Wolverine Chapter has added the name of R. C. Nortstrom, 2111 Wood-ward Avenue, Detroit 1. Michigan.

New addresses have been listed by the Chicagoland chapter for three of its members: C. R. Bluzat and Walter Bauman are now at 2753 West North Avenue, Chicago; and Russ Diethert is at 612 North Michigan Avenue, Chicago.

### J. M. SMITH VICE PRESIDENT OF MALLORY

John M. Smith, former general manager of manufacturing for RCA Victor Division, has been appointed vice president in charge of manufacturing of P. R. Mallory & Company, Inc., Indianapolis, Indiana.

![](_page_32_Picture_6.jpeg)

#### UMC ISSUES JOBBERS' EDITION OF MICRO TOPICS

An eight-page jobbers' edition of the house organ, *Micro Topics*, has been issued by Universal Microphone Company, Inglewood, California, for distribution to interested jobbers and electronics executives. The publication carries photos of factory representatives, company executives and plant supervisors, and contains articles on past and present production of UMC microphones. Dr. Ralph L. Powers is editorial supervisor.

\* \* \*

SPRAGUE APPOINTS PUGH AS REP. Sprague Products Company, North. Adams, Massachusetts, has named C. L. Pugh, 2009 Elmwood, Columbus 8, Ohio, as representative for Sprague condensers in the Ohio, West Virginia, and Pittsburgh area.

### NATIONAL UNION RECEIVES WHITE STAR

The white star has been added to the Army-Navy "E" flags of the Newark and Maplewood plants of National Union Radio Corporation, Newark, New Jersey.

E. R. PLACE NOW AT RCA Edward R. Place has joined the information staff of Radio Corporation of

(Continued on page 32)

![](_page_32_Picture_15.jpeg)

# Where Listening calls for Courage

For Europe's enslaved millions, listening to radios today involves danger—and will so continue until after Victory, when free broadcasts can again be heard without fear.

Even in America, listening today involves difficulty—because, due to the priority of radio and electronic devices for military service, Americans are still using the same equipment that has served us since 1941. well—and how many—of America's 59 million radio receivers are still functioning...kept in operation by servicemen who are performing miracles to keep 'em listening. Their testimonials to Jackson's INTEGRITY OF DESIGN—that "hidden plus" of all Jackson Testing Instruments—are based on excellence of performance under most severe handicaps.

And yet the amazing thing is how

Buy War Bonds and Stamps today

![](_page_32_Picture_22.jpeg)

New Jackson Instruments, incorporating the advances of military experiences, will be available for the vast post-war radio market. Until then, maintaining Jackson products is a responsibility we shall fulfill as promptly as wartime conditions permit.

Model 652 Audio Oscillator

![](_page_32_Picture_25.jpeg)

JACKSON ELECTRICAL INSTRUMENT COMPANY, DAYTON, OHIO

SERVICE, MAY, 1944 . 31

![](_page_33_Picture_0.jpeg)

In the immediate foreground of our industrial picture today are many Astatic products being manufactured for wartime use: Astatic Co-axial Cable Connectors for radio communication and radar equipment, Astatic Microphones, Pickups and Cartridges for Army, Navy and wartime industrial use, as well as important "unmentionables" employed in sound detection. Off on the horizon, however, becoming more visible with each passing day, are many Astatic products for radio, phonograph and sound equipment that eventually will be made available, improved and redesigned, for civilian use.

![](_page_33_Picture_2.jpeg)

#### NEWS

(Continued from page 31)

America, 30 Rockefeller Plaza, New York. Mr. Place was formerly assistant to the director general of the War Production Drive.

**SOLAR ISSUES CAPACITOR CATALOG** An illustrated 40-page catalog on capacitors has been issued by Solar Manufacturing Corporation, 285 Madison Avenue, New York 17, N. Y. The booklet contains a special sixteen-page form of official battle-front Signal Corps color photographs as well as an elementary explanation of capacitors with actual Signal Corps instructional views. Also included is a description of the company's war products, and the postwar prospects for capacitors

### MECK APPOINTS C. A. COLE

John Meck Industries of Plymouth, Indiana, has placed Chester A. Cole in charge of the company's new eastern field office, 500 Fifth Avenue, New York. Mr. Cole, eastern district manager, will coordinate jobber and distributor sales in the Atlantic coastal area.

### SCHOTT DISCONTINUES NEW YORK WAREHOUSE

The Walter L. Schott Company, 9306 Santa Monica Boulevard, Beverly Hills, California, has discontinued its New York warehouse, transferring its products to the Terminal Building, 537 South Dearborn Street, Chicago.

### C. H. GODDARD NOW SYLVANIA PRODUCT MANAGER

Charles H. Goddard, formerly vice president of Pittsburgh Reflector Company, has been appointed product manager of fluorescent fixtures sales for Sylvania Electric Products, Inc. Mr. Goddard makes his headquarters at the Sylvania fixture plant in Ipswich, Massachusetts.

**DUOTONE PROMOTIONAL CIRCULAR** An illustrated promotional circular on Duodisc hints is being distributed by the Duotone Company, 799 Broadway, New York 3, N. Y.

### CARTWRIGHT REPRESENTATIVE FOR ASTATIC

J. M. Cartwright of 1276 Peabody Avenue, Memphis, Tennessee, has been appointed to represent the Astatie Corporation, Youngstown, Ohio, in the states of Louisiana, Arkansas, Mississippi, and western Tennesesce.

#### RAYTHEON HEARS PACIFIC WAR HERO

Captain Alden C. Dinsmore addressed the employees of Raytheon Production Corporation, Newton, Massachusetts, recently. Captain Dinsmore, a veteran of two years in the South Pacific, described experiences in New Caledonia and Guadalcanal.

![](_page_33_Picture_19.jpeg)

Captain Alden C. Dinsmore with Merritt A. Stockbridge, director, Raytheon employees service (left), and Frederick J. Link, assistant personnel director, and Russell O. Lund, assistant replacement sales manager.

### **INSIDE DOPE**

Twenty pages of "hot" tube substitution tips that are not common knowledge are clearly and completely explained in the NEW RELEASE:

"SUPPLEMENT NO. 2" (Code: GREEN) to the "RADIO TUBE SUBSTITUTION &

CHANGE-OVER MANUAL" Price: 50 cents

SUCCESSFUL FORERUNNERS ....

"RADIO TUBE SUBSTITUTION & CHANGE-OVER MANUAL" (Code: BLACK) Price: \$1

and "SUPPLEMENT NO. 1" (Code: YELLOW) Price: 50 cents

See Your Radio Parts Jobber or write

OELRICH PUBLICATIONS 1627 S. Keeler Ave. Chicago 23, Ill.

![](_page_34_Picture_9.jpeg)

![](_page_34_Picture_10.jpeg)

BRIDGE A portable unit with Kelvin and Wheatstone bridges providing resistance measurements of from 0.0001 ohm to 11.11 megohms has been produced by Shallcross Manufacturing Company, Jackson and Pusey Avenues, Collingdale, Pa.

When the instrument, known as type 638-2, is used as a Wheatstone bridge for measurements between 1 ohm and 1 megohm, its normal accuracy is said to be 0.3% or better.

The accuracy of Kelvin measurements at ranges lower than 0.1 ohm is said to be on the order of 3%. The rheostat is variable in steps of 1 ohm for Wheatstone bridge measurements, and 1 microohm for Kelvin bridge measurements. Accuracy of component resistors is 0.1% except the 1 ohm resistors which have an accuracy of 0.25%. Built-in galvanometer has a sensitivity of 0.25 microamperes from millimeter deflection.

![](_page_34_Picture_14.jpeg)

### CE-29 PHOTOTUBE

Continental Electric Company, Geneva, Illinois, has announced the development of a blue sensitive phototube using an octal five-pin base. It is interchangeable with similar tubes. This tube is dimensionally similar to the CE-30. The CE-29 is particularly sensitive to

The CE-29 is particularly sensitive to blue and violet light near the short wavelength limit of visibility. It is particularly useful with light sources rich in violet, blue, and green light. RMA spectral sensitivity designation is S-4.

![](_page_34_Picture_18.jpeg)

JFD TUBE ADAPTERS Fifty-seven types of radio tube adapters (Continued on page 34)

![](_page_34_Picture_20.jpeg)

UMONT

OIL-FILLED

Ceramic

SEALED

For long life in repairs for those expensive high-class service jobs on amplifiers, public address, police and school systems and all good electronics equipment.

Pat. Pend,

All capacitors from .0001 to .25 from 600 volts to 2000 volts.

![](_page_34_Picture_23.jpeg)

![](_page_35_Picture_0.jpeg)

are now being manufactured by J. F. D. Manufacturing Co., 4111. Ft. Hamilton Parkway, Brooklyn, 19, N. Y. These tube adapters, called Sockettes, are completely wired.

### RCA U-H-F AND V-R TUBES

Four tubes have been announced by the RCA Victor division of RCA, Harrison, N. J. They are: 6J4 u-h-f amplifier triode (grounded grid, miniature type); and OA3/VR75, OC3/VR105 and OD3/ VR150 voltage regulators.

The 6J4 is a miniature triode for use primarily as a grounded-grid u-h-f amplifier at frequencies up to about 500 megacycles. It has an amplification factor of 55 combined with a high transconductance of 12,000 micromhos. Permits groundedgrid operation with a high signal-to-noise ratio. The 6J4 may also be used in conventional triode circuits with ungrounded grid.

The OA3/VR75, OC3/VR105, and OD3/VR150 are cold-cathode, glow-discharge tubes. They supersede VR75-30, VR105-30, and VR150-30. The new types feature a maximum d-c operating current of 40 milliamperes as compared with 30 milliamperes for the superseded types.

#### DAVEN ATTENUATORS

Attenuators, featuring a new detent gear and a new type steel cover, have been announced by The Daven Company, 191 Central Avenue, Newark 4, New Jersey.

The detent gear is said to offer more positive action.

Contacts and switches of these attenuators are made of tarnish-proof silver alloy. The steel cover is said to provide improved magnetic shielding. The body of

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### NEW PRODUCTS

(Continued from page 33)

the cover forms an integral part of the attenuator assembly, protecting the resistors

![](_page_35_Picture_14.jpeg)

#### MALLORY PORTABLE D.C POWER SUPPLY

A portable d-c power supply for use in 12- or 24-volt systems has been developed by **P**. R. Mallory and Company, Inc., Indianapolis, Indiana.

The unit is designed to operate from 3 phase a-c lines of 208 and 230 volts. Three models are offered: VA1500, with d-c output of 10 to 16 volts at 100 amperes or 20 to 32 volts at 50 amperes; VA3000, with d-c output of 10 to 16 volts at 200 amperes or 20 to 32 volts at 100 amperes; VA4500, with d-c output of 10 to 16 volts at 300 amperes or 20 to 32 volts at 150 amperes. Models with similar d-c output but for operation on 460 volts a-c are also available.

Rectification is provided by Mallory magnesium-copper sulphide dry disc rectifiers.

#### THREE-IN-ONE SOCKET WRENCHES

A multi-socket wrench that automatically accommodates 10 standard, 12 standard,  $\frac{1}{4}$  standard and light, and  $\frac{5}{16}$  light

![](_page_35_Picture_21.jpeg)

### WHEN YOU CHANGE YOUR ADDRESS

Be sure to notify the Subscription Department of SBRVICE at 19 E. Forty-seventh St., New York 17, N. Y., giving the old as well as the new address, and do this at least four weeks in advance. The Post Office Department Department does not forward magazines unless you pay additional postage, and we cannot duplicate copies mailed to the old address. We ask your cooperation.

> hexagon nuts is now being made by The Eastern Specialty Company, 3617-19 North 8 St., Philadelphia, Pa. Pressing the wrench over any of the three sizes of nuts automatically selects the proper nested hexagonal tube suited to that particular nut.

> Designed to provide a clearance through the barrel for studs up to  $5\frac{1}{2}$ " length. Both handle and barrel have moulded insulation capable of withstanding a dielectric test for one minute at  $5_{000}$  volts rms.

> Handle has a die-cast aluminum member pressure-moulded to the hexagon steel barrel.

![](_page_35_Picture_27.jpeg)

#### UTC VARIABLE INDUCTOR

A variable inductor for peaked amplifiers, filters, etc., is now available from the United Transformer Company, 150 Varick Street, New York 13. Inductance values are from 10 microhenrys to 10 henrys. Unit, sealed, measuring  $1\frac{1}{4}$ " x 1 7/16" x 1 7/16"; weighs approximately 5 ounces.

Inductance is varied by means of an 8/32 set screw located in one of the sides, which may be turned by an Allen set screw wrench. This screw can be replaced by a threaded rod to which a

![](_page_36_Picture_0.jpeg)

Because they are so thoroughly dependable .... Ohmite Rheostats and Resistors have been "in the fight" from the beginning. Today, they serve in countless thousands ... in all types of critical equipment ... on every front. They are relied upon to function day-after-day under extremes of temperature, humidity and altitude. Remember-in resistance control, Ohmite experience makes a difference. Authorized Distributors Everywhere

![](_page_36_Picture_2.jpeg)

knob may be attached, when remote and frequent adjustment is desired.

![](_page_36_Picture_4.jpeg)

### VAN EPS-DUOTONE CUTTING HEAD

A cutting head with a reed armature is now being offered by the Duotone Company, 799 Broadway, New York 3, N. Y. Impedance of the cutter is 500 ohms at 400 cps. It is said to require only plus 20 db level (6 milliwatts in 500 ohms) for normal amplitude. This is less than 1 watt of power.

The head is said to be easily interchanged. Available in 15- and 500-ohm impedances and designed for 9/16" stylus.

### \* \* \* HANDI-TRAY

A 12-tray unit, the Handi-Tray, with three tiers of shelves which revolve about a central pivot, is now being made by the Handi-Equipment Company, 105-20 New York Boulevard, Jamaica 5, N. Y. All twelve trays are removable, permitting inter-changeability of merchandise as well as production parts. Also useful as a display unit.

The unit is portable, with a handle on top. Finished in a dull gray surfacing and is fitted onto a heavy base.

![](_page_36_Picture_11.jpeg)

#### WILLARD CHARGE-RETAINING BATTERY

A 6-volt charge-retaining storage battery designed to replace 6-volt dry batteries in applications requiring low current drain at sustained voltage over long periods of time, is now being offered by the Willard Storage Battery Company, Cleveland, Ohio.

![](_page_36_Picture_14.jpeg)

**Below is** a compelling die-cut, fullcolor window display piece ready for spring business promotion. It catches the eye of men and women alike — a lovely girl at her spring housecleaning. Measures 34 by 17<sup>3</sup>/<sub>4</sub> inches — a convenient size for window or inside store use.

AVAILABLE ONLY AT YOUR LOCAL SYLVANIA DISTRIBUTOR. FREE!

![](_page_36_Picture_17.jpeg)

![](_page_37_Picture_0.jpeg)

• Completely portable all-around utility instrument, ideally suited for reliable service work. Large meter calibrated to reduce the error possibility in readings makes the G-E unimeter a popular one with servicemen.

Other General Electric units available for testing electronic circuits and component parts are: audio oscillators, oscilloscopes, condenser resistance bridges, signal generators and other utility test instruments.

For complete details about the new General Electric line of SERVICE TEST-ING EQUIPMENT, please fill out the coupon below....

![](_page_37_Picture_4.jpeg)

### JOTS & FLASHES

CECOND white star for production excellence awarded to West New York, N. J., plant of Solar Mfg. Corp. . . . National Union factory at Lansdale, Pa., earned Army-Navy "E" while their Newark plants gained a white star to add to their pennant. . . . A third white star awarded to Hallicrafters for continued high production performance. . . . Industrial Condenser Co., Chicago, starts work on new factory for postwar business . . . expected to house a millionvolt research laboratory. . . . Paul S. Ellison, advertising and sales promotion director for Sylvania, named chairman of St. Lawrence University Alumni Fund for 1944. . . . Karp Metal Products Co. appoints Ellinger Sales Co. of Chicago as mid-west sales representatives. . . . American Condenser Co., Chicago, now located in its own building at 4410 Ravenswood Ave. ... Talk-A-Phone Mfg. Co. occupying new quarters at 1512 S. Pulaski Rd., Chicago. . . . Stromberg-Carlson electronic war equipment production in first quarter of 1944 was 55% greater than same period last year. . . . Sprague Specialties Co. announces change of name to Sprague Electric Co. . . . they have just been awarded a second white star. . . Army-Navy "E" granted to General Industries Co., Elyria, O., and to Crowe Name Plate and Mfg. Co., Chicago. . . . effective folder showing war products of their manufacture just released by International Detrola Corp., Detroit. . . . Universal Microphone appoints Raymond Miller supervisor of shipping. . . , "Doc" Ralph Power doing a grand job with Universal's employee house organ, Micro-Topics. . . . Sylvania lighting fixture division to open new plant at Lowell, Mass. . . . National Electronic Distributors Association to hold annual meeting, October 6-9, at Edgewater Beach Hotel, Chicago. . . . white star for "E" penant awarded to Rola. . . . Marion, Ind., plant of Farnsworth earned its second star. . . Rola employees now issuing newsy house organ . . . name contest with War Bond as prize to winner now under way at Rola. . . . say, fellows, how about sending in some interesting service hints or short cuts . . . we'd welcome them and you'll get \$1 for each one used . . . don't forget the 5th War Loan Drive gets underway next month . . . let's all do more than our share . . . in reply to several letters, SERVICE will continue to devote its entire editorial content to technical material of value to radio and electronic

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On every front, Solar Elim-O-Stat Filters are keeping speech channels clear... absorbing local interference where it starts... at motors, generators, contacts.

Severe seasoning under combat conditions gives Solar engineers war-proved products to study, helps prepare for industry's "combined operations" when world skyways, seaways and railways again are routes of neighbor-to-neighbor trade. Let Solar advise you on radio-noise suppression. Solar Manufacturing Corporation, 285 Madison Ave., New York 17, N. Y.

> CAPACITORS & ELIM - O - STATS

![](_page_39_Picture_0.jpeg)

# Induction Ceremony

![](_page_39_Picture_2.jpeg)

Why X-ray? Because with great objectives and priceless lives at stake, it is a military necessity to know that critical-type N. U. Tubes are sound through and through—equal in every way to the ordeals they'll face in battle. Even tubes which have passed scores of operational tests with flying colors, are scrutinized by the searching eyes of the X-ray engineer. X-ray examination of the finished tubes—after all processing has been completed—helps our scientists to know that there is no hidden weakness anywhere.

This insistence upon leaving nothing to chance typifies the uncompromising scientific standards which prevail at National Union. It is assurance that every tube which carries the N. U. trademark can be counted on to do its duty, always. Can be counted on, too, to reflect credit on the service engineers who sell them. For radio, television and electronic tubes of known dependability . . . count on National Union.

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![](_page_39_Picture_7.jpeg)

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