

FRETWORK RAME OGRAPH F

OST of us have somewhere in our collection of photographs a post- $\mathbf{\hat{r}}$ card-sized one which would be enhanced by framing, and the fretwork frame illustrated overleaf would do any picture justice. It is not difficult to

picture justice. It is not difficult to make, and yet its distinctive design will please even the most fastidious. Begin by cutting out frame (A). The dotted lines are ignored, of course, as these are included only to indicate the positions of the overlay (C) and the back

pieces (B). When cutting the centre piece from frame (A), start in a corner and cut the piece neatly, as it will later be required to back the actual picture placed in the frame.

frame. Now cut out overlay (C), and chamfer round the interior edge to the dotted line, as shown in the section. This done, the overlay can be glued into position, the actual placing being indi-cated by the dotted lines on the main frame frame.

Next, cut the backing pieces (B), and screw to the back of the main frame in

the positions shown by the dotted lines. Use only fine fretwood screws as ordinary screws will almost certainly split the wood. Make sure, too, that the screws used are not so long that they show on the face of the frame. $\frac{1}{2}$ in. screws will be ample. Having got thus far, the remainder of the construction is easy. First, cut a piece of glass for the frame, and place it in position. Behind this, place the picture you have chosen for the frame. Now replace the rectangular piece of wood originally cut from the main frame (having first chamfered it as instructed on the design sheet), and finally paste a piece of stout paper over the back to exclude of stout paper over the back to exclude

dust. The back strut, which is cut from $\frac{1}{2}$ in. wood, is fixed with a suitable hinge-tape would do quite well-and can be fitted in any position to give the desired slope.

slope. For finishing, the frame can be stained and varnished, or merely wax polished if the quality of the wood used is reason-able. Alternatively, good quality enamel paint would not look out of place.



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BISCUIT box of the type described here should find a welcome in most homes. It is of pleasing Egyptian design, and the fretwork, although not too difficult, will interest the worker who enjoys making the sort of article which requires care. This care will be amply repaid, too, for, properly made, the biscuit barrel should give long service and be always an object of pride.

The first consideration is to transfer the pattern pieces to the panels of wood. The sides, of course, need only be measured and drawn on, though some indication of the positions of the fretted overlays should be given. On the other hand the fretted overlays G and H (four of each) will have to be properly trans-ferred as, in the case of G, only two are given in full; and, in the case of H, only one. The two G's, then, will need to be repeated once to get the four patterns, and the one H will need to be repeated three times to get the same number.

Beginning Construction

To begin the cutting out and con-struction it is as well to work from the bottom upwards, excluding, perhaps, the feet, which could as well be glued to the box after it is finished. This is a matter of choice, but in any case there is no reason why they should not be cut out at the beginning. They are cut from in. wood and four are needed.

Begin the main work by cutting out the four pieces A, only one of which is shown on the design sheet. These are cut from $\frac{1}{2}$ in. wood, and care should be taken to see that the mitres are properly made so that when glued together they form a perfect square. Next cut the floor B and glue over the pieces A. You will now have what appears to be two squares of wood one on top of the other,

and one slightly smaller than the other. In fact, of course, the lower square is hollow in its centre.

The Box Itself The next step is to build up the box

Itself, and this is done by cutting out the four sides, two of which will be seen to be slightly wider than the others. This is so that when they have all been butted together as shown in the detail on the design sheet, the resulting box will be 5ins. square. This box can now be glued to the floor, making sure that it is in the centre, and pins can also be used, if desired, to give the article added strength. These pins will, of course, come through piece A as well as the floor, and care should be taken to see that they are driven cleanly up through the centre of the side panels. The corner buttress pieces come next. Four are shown on the design sheet and two of each of these must be cut. They are then glued to the sides of the box in the positions shown in the detail on the diagram, and serve not only to enhance the design, but also to hide the corner joints.

Now turn your attention to the top frame C, half of which is shown on the design sheet. Take extra care when cutting out the square from its centre, as this will later be used as the underside of the lid to centre this latter properly when it is placed on the box. It will be necessary to drill your hole and start the sawcut in one of the corners of the square to be removed, and not some distance from the line, as is usually the procedure. When the piece has been cleaned up, glue it to the top of the box and but-

tresses, and also secure it with small fretscrews in the positions shown on the patterns. Unless you have already done so, it

might now be an opportune time to glue in place the four feet, and this will then complete the making of the box itself, except for the fretted overlays which can be added later.

Making the Lid

Now to make the lid. This consists of the piece D which is 5½ ins. square, the piece E and the square which came from the centre of the top frame. Pieces D and E look well if chamfered to the section shown in the diagram overleaf. The square of wood from the top frame is glued under piece D, and piece E is then glued on top of both, making sure that it is in the centre. To complete the lid the handle (F) is glued into the mortise in the piece E.

Now we come to the fretted overlays which will complete the box. They will also make or mar its appearance, so take care when cutting them out. Better to spend an extra half-hour over them and get a worth-while result, than to hurry them and spoil the whole box. When they have been cut and cleaned up, they are glued to the sides of the box in the positions shown by the dotted lines on the patterns.

Finish

The biscuit box is now made and all that remains is to give it a finish. If good quality wood has been used, beeswax and polish may be sufficient to give the desired effect, but some workers may prefer to stain and polish the article. In this case it might be effective to stain the overlays a different colour from the box itself. If the box is stained medium oak, for instance, the overlays might well be stained light oak, or vice versa. Generally speaking, unless the box has been designed to fit in with a particular colour scheme, enamels are not advised.



MOTOR CAR AND TRAILER CARAVAN

NY child would be A thrilled to own the motor car and trailer caravan described here. The total length of the two models is 142ins., and they are substantial enough to withstand any

enough to withstand any amount of rough handling, yet, being made on the block system—and without intricate cutting — they are simple enough to construct. Begin with the car. First mark out the three interior sections on to the wood,

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making sure to get two of them on one panel as shown in the inset overleaf. This is important, and unless you follow the instructions, you will have in-sufficient wood to finish the job.

Glue and clamp the interior sections

together and place aside to dry. Now cut the two side pieces and the front and rear mudguards. Glue the front and rear mudguards. Glue the sides to the Interior section already made, and the mudguards to the sides. When thoroughly dry, clean up with files and glasspaper until the whole assembly is properly shaped and smooth. Cutting and fitting the front and rear bumpers, and fitting four $1\frac{1}{2}$ in. diameter wheels completes the construction of the car. The Caravan The caravan is made in much the

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same way as the car. The interior layers consist of three §in, pieces and two in, pieces, and these should be cut and glued as with the car. Next, cut the sides and glue them on to the interior of the caravan, keeping the whole clamped together until the glue has set. The caravan is completed by cutting and fixing the two wheel covers, and fixing two $1\frac{1}{2}$ ins. diameter wheels. The wheel covers should be pinned as well as glued, the pins representing the retaining bolts on a real caravan.

It now remains to fix the drawbar. This part is screwed firmly to the caravan, as shown, two screws being used, but only one screw is used for fixing the bar to the car, and this is driven in loosely. Thus, the drawbar is a fixture so far as the caravan is conPainting

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A suggested scheme for painting the caravan is given overleaf, and you cannot do better than follow it. Do not paint the car the same colours, however, or you will spoil the effect. Cars are very seldom cream and green, and, in any case, a contrasting colour would be better. A good black might do, but we would

suggest something brighter-maroon, blue or red. Whatever colours you choose, make

sure to use good quality enamel paints-and do not be afraid to give more than one coat.

For those who wish, added detail can be given to the car by fitting a celluloid windscreen and windows, and painting in the outlines of the doors, etc.

cerned, but swivels correctly on the car when the latter is pulled round corners.









Making the pull-along TRACTOR and TRAILER

HIS realistic tractor and traller will make an ideal present for any youngster. Although it is made up of small blocks, the general outline represents a true picture of the ordinary

agricultural tractor. The finished toy complete with trailer is 12ins. long and 3¹/₂ins. high.

31 ins. high. We will commence by making up the tractor. You will notice that each part is lettered and as near as possible the letters represent the sequence of assembly. Trace the various parts on to the wood and before cutting, check carefully to see that all parts are there.

Beginning Assembly

When you have cut and cleaned up all the pleces, you can begin assembling. First glue the shaped plece (B) in position on (A). Next comes the radiator and the two pieces (D) on either side of (B). The tank (E) which is cut from $\frac{1}{2}$ in. wood is rounded off as shown by the section, and is glued in place next. If you wish, for the sake of strength, you can drive a $\frac{3}{2}$ in. screw right through the tank into piece (B). The screw will be countersunk and afterwards filled with woodfiller. The steering wheel (F) is pivoted by means of a $\frac{3}{2}$ in. screw to plece (B) in the position indicated on the design sheet. Pieces (G) and (H) are glued to piece (A) and the small pieces (I) are glued to (G) and (H) in the positions shown by the dotted lines. Pieces (I) and

(G) form the seat. The small block (J) is now cut out and glued as shown by the dotted lines in the side elevation to the lefthand side of (B). Shape the exhaust pipe (K) from a piece of $\frac{3}{10}$ In. round rod and pin as shown in the sketch to both (J) and (E). Round off

the small projection on the radiator to form the radiator cap. The front axle (L) is pivoted by means of a $\frac{1}{5}$ in. or 1 in. screw to the underside of (A). The tractor is now complete except for the wheels which will be added after painting. The Trailer

Now for the trailer. The main piece (M) which is the floor, Is cut from $\frac{1}{4}$ in. wood and to this are glued, on the underside, pieces (N) and (P). For the sake of strength these can also be screwed or pinned. The axle (O) is glued and screwed in place, and the long bar, piece (R), is glued to the back of (M) as shown in the constructional sketch on the design sheet. A small piece of $\frac{3}{45}$ In. round rod piece (Q) is now shaped and glued in piece (P). To connect the tractor and trailer this

connect the tractor and trailer this plece (Q) is simply dropped into the hole at the rear end of the tractor. For pulling along, a small screw eye can be driven into the front axie (L). If a screw eye is not available, a $\frac{1}{2}$ in. fret pin bent over, or even a round-head screw will do.

will do. The toy should be painted with quick-drying enamel, preferably in bright colours. We suggest red and yellow with a touch of blue here and there. Two coats will be necessary, cleaning the parts down with fine glasspaper between the coats. The wheels must also be painted, taking care that the paint does not run into the holes. When all is dry, the wheels can be screwed in position as shown in the diagrams on the design sheet. The small wheels are screwed to the front axle of the tractor and to the trailer. The larger ones are screwed to piece (H) on the tractor.



Instructions for making the **MECHANICAL SWINGING BOATS**

PROPERLY made up, this toy would be a welcome gift for any youngster, and those who are looking for suitable toys to make for Christmas might well include it in their list.

Tracing the Patterns

The patterns should be traced off on to the wood in the usual way. Note how one of the side supports and the two revolving arms are placed on one panel, as shown in Fig. 1. If the parts are not

Fig. I-How the parts should be laid out

laid out in this manner you will be unable to get them all out of the wood supplied.

Start construction by cutting the base and the two side supports. Take care with the mortises in the base and the tenons of the supports, ensuring that they are a firm fit. Note, too, that the crank spindle hole is cut in one side only, as the spindle does not continue right through the toy. As soon as these pieces have been cut and cleaned up, they can be glued together, and stood aside to harden. Make sure that the sides are standing vertically and, if necessary, put some sort of template between them at the tops to keep them equally spaced while the glue hardens.

You can now proceed with the swing boats themselves. These consist of four similar sides and the small pieces (F), (G), (H) and (I), which form the seats and floors. When these have been cleaned up and shaped to section, fit them together as shown by the dotted lines on the design sheet and glue and

pin them. Both boats can now be laid aside to set. Next cut the two revolving arms and glasspaper them up quite smoothly. This is essential if the parts are to work without friction, and also applies to

other moving parts. Now cut and shape the necessary dowel pieces and the pulleys and parts for the crank and handle. When all for the crank and handle. When all these have been nicely cleaned up the whole toy can be assembled, and reference to Figs. 2 and 3 will show quite clearly the method. Run dowel pieces through the holes in the top of each swing boat and glue these in the holes at the ends of the revolving arms. Use the glue sparingly and be quite sure that none gets on to the spindle where the arms of the swing boats are to operate. Next, run the centre spindle the arms of the swing boats are to operate. Next, run the centre spindle through the rear side support and the revolving arms of the swing boats, adding the two washers, one between the rear arm and the rear support, and

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bring the spindle through to the outside of the front side support. The revolving arms and pulley must be glued to the spindle, but no glue must find its way into the holes in the side supports as the

action of the toy depends on the ability

of this spindle to revolve freely.

front arm.

Now assemble the crank spindle, the crank itself and the small pulley, as shown in Fig. 3, gluing all parts thoroughly but again ensuring that the spindle turns freely in the side support. The toy is completed by provision of a suitable belt which could nicely be made of a suitable elastic band, provided that

the tension is not too great. Now clean up the toy paying special care to the ends of the spindles. See that they are flush with the sides of their respective housings, and, when all is dry, clean away any excess glue.

Use Gay Colours

The toy should be painted in gay colours, the brighter the better, and several coats of good paint topped off by a coat of varnish should ensure that it will withstand a lot of handling by young fingers. To make a really firstclass job of painting the model, it might be preferable to put on the colour before finally assembling the parts, and workers

PULLEY Q... ARM William D BACK 15 BELT Ø FRONT PULLEY Fig. 2—Assembly of the boats one between the front pulley and the Thread on the upper pulley and finally

Fig. 3—The layout of the "motive power"

wish to line the toy in the way shown in



who are good with a brush might well the illustration.



Full instructions for modelling BRITAIN'S FIRST JET BOMBER

MODEL of Britain's first jet bomber, the Canberra, is a project worthy of any model maker, and the work is not intricate if the sequence of shaping and fitting is adhered to.

The model actually represents the Canberra B Mark 2 which carries a crew of three and is fitted with a transparent nose and visual sighting panel for the use of the bomb aimer. The Mark 2 is now in production and is the first version of the aircraft to go into service with the Royal Air Force. Few details of the performance can be disclosed, but extensive flight tests have confirmed that the Canberra has an exceptional performance both at low and very high altitudes. Its manoeuvreability is outstanding and it has the aerobatic qualities of a high-performance fighter.

4 mm. Scale

It may be of interest to those who have model railway layouts to know that this model is made to a scale of 4 mm. to the foot, so that the modeller with an OO gauge layout, and provision for an airport, might usefully incorporate the model

might usefully incorporate the model. Begin the construction with the fuselage, cutting the piece (A) and two pieces (B). It will be noted that piece (A) is cut in two sections. This is to enable both pieces to be cut from one G3 panel ($\frac{1}{2\pi}$ in.), together with the engine nacelles and two tailplanes. The pieces (A) are then placed between the two pieces (B), and the whole glued together and weighted to stop warping while the glue is drying.

is drying. While waiting, the worker can cut out the wings, shaping them to the sections shown and according to the outline of the front elevation. It should be noted that the tapering of the wings starts from outside each engine nacelle and is confined to the under surfaces only. By the time the wings have been finished, the body should be dry and can be shaped up according to the diagrams. When this has been done, the wings can be fitted into the fuselage in the slots provided. To get the required dihedral, fill the holes in the fuselage with plenty of glue and place the wings in. Then weight the body down and place suitable packing (e.g.—books) under the wings to lift them. When the amount of dihedral is right according to the front elevation, leave the whole thing until it is thoroughly set.

The Tailplane

Next the tailplane is cut out, shaped and glued into the fuselage in the same way as the main plane. Any holes or cracks which remain in the fuselage after the wings and tailplane have been fitted, should be filled in with plastic wood, putty or a mixture of glue and sawdust.

Next deal with the engine nacelles which consist of two pieces (E) and (F). These pieces should be glued together and rounded. They are then slid on to the wings and glued into position as shown on the plan. To complete them, the pieces (G) are cut and glued to their fronts and the pieces (H) shaped and glued into the centre of each. Here again, any irregularities after the nacelles have been fitted, should be filled in with plastic wood. Finally, trim off the projection at the backs of the nacelles which were originally included in the patterns only to prevent the wood from splitting while being shaped.

which were originally included in the patterns only to prevent the wood from splitting while being shaped. When the whole thing has been thoroughly smoothed with glasspaper and given a coat of woodfiller, colour according to the instructions on the design sheet. The grey mentioned is actually sea grey and can be obtained by adding a little blue to an existing grey before painting. All the lettering is white, and the R.A.F. markings, of course, are red, white and blue. The under surface and the tail fin are black, and the bubble and nose piece should also be painted black, as it will be found that any attempt to make these pieces look like glass by painting them, say, aluminium or silver, will fail. In actual fact, a black surface with the light reflected on it, looks much more like glass than does any other colour. The markings of the elevators, etc., are put in with pencil. Workers will have noted that, in the

Workers will have noted that, in the side and front views of the aircraft, the undercarriage is shown in the down position, but that no provision has been made in the design sheet for making this undercarriage. This is because we feel that the model is better displayed on a pedestal and shown as in flight, but the modeller who wishes, can easily build up the undercarriage from suitable card and wood.

Suitable Pedestal

To make a pedestal we suggest that two circles of suitable wood be cut with diameters of 3ins, and 2½ins. These are glued together with the smaller circle on top, and a steel knitting needle is run down through them. The sharp end of the needle is then fitted into the fuselage of the model at a point slightly forward of the trailing edge of the wings, and at an oblique angle in order that the plane will appear to be banking. It may be that some of our workers will not feel capable of painting the R.A.F. circles on this model, and we would suggest to them that they secure

It may be that some of our workers will not feel capable of painting the R.A.F. circles on this model, and we would suggest to them that they secure suitable transfers of a diameter between ‡In. and 1in. These transfers can be easily obtained from a shop stocking model aeroplane accessories.



How to make this useful LETTER RACK

HERE are many of us these days who are haphazard in our methods of storing unanswered letters, etc., and a Letter Rack of the type illustrated would be a useful acquisition. It would make a nice present, too, for friends who forget to answer your letters, having mislaid them shortly

after their arrival! It should be noted here that there are a number of mortises and tenons to be and throughout the making of it, care should be taken to see that these joints

Fig. I

are good fits. If this is not done the resulting article will be disappointing. Begin the construction by making the complete base, including the drawer. First cut the base piece proper and then the four mitred pieces which form the underside of the base. Make sure that the mitres are a clean fit and glue into

position on the underside of the base. Next cut the front and back of the base and the two ends, and test the joints for fitting. When all is satisfactory they in their turn can be glued into position. Small pins may be used here and there if desired, but care should be taken to avoid splitting the wood, and it will be found, generally, that glue alone, if used

found, generally, that glue alone, if used properly, will make a more workman-like job. Now cut out the four guides and runners for the drawer which is fitted into the base, and glue them into position as shown in Fig. 1. Another drawing of these pieces glued together is shown on the front of the design sheet. You can now proceed with the top of the base which is cut out and glued into the base which is cut out and glued into

position so that the base piece now

forms a rectangular box into which will be fitted the drawer. This part of the article is made up of two identical pieces for the back and front and two pieces for the ends,

together with an outer front. The assembly of these parts is shown quite clearly in Fig. 2. When the drawer is so far assembled, the handle can be cut out and glued into position in the tenon on the front of the drawer. This completes the whole of the work of the base, and it now remains to construct the letter rack proper This comprises the two ends, the two fretted

pieces which hold the letters in the rack, and the main back piece on which is fretted the word 'Letters'.

The assembly of these pieces is quite straightforward if the lettering of the mortises and tenons is followed when

GUIDE RUNNER Fig. 2

the pieces are joined together, and reference to the drawing of the finished article will avoid any error in assembly. To finish the article it should be primed with a good woodfiller and stained and polished to any desired shade. Alternatively the wood can be left in its natural colour and wax polished, or the whole can be treated with a good quality enamel paint. In any case, make quite sure before applying the finish that all the woodwork is nicely cleaned up and prepared.





PRINTED IN ENGLAND.

A BOOK RACK

BOOKRACK is an article which is readily acceptable in most homes, and one as well designed as this would be sure of a welcome. For the most part, the construction is simple, but care should be taken when fretting out the griffin which forms the design for both ends.

As will be seen, the main components of the article are the two ends, the two inside linings for the ends, and the back (A) and floor (B). Six small stiffening pieces complete the components. It is important that the parts should be laid out on the wood as shown in the diagram on the front of the design sheet. If this plan is not followed the worker may have difficulty in getting all the necessary pieces from the wood supplied.

this plan is not followed the worker may have difficulty in getting all the necessary pieces from the wood supplied. Begin by cutting out the two ends, remembering that it is advisable to cut the frets of the griffin before the main outline of the end is completed. This will overcome any tendency for the wood to split in the narrow parts of the front. Next, cut the inside linings and glue them to the ends in the positions shown by the dotted lines on the design sheet.

The back and floor should now be set out on the necessary wood, and this is easily done if the measurements given on the design sheet are closely followed. Take care to draw the tenons exactly to

ensure that they will be a good fit in the mortises which have already been cut in the ends.

When the back and floor have been properly cut out and glasspapered, try them for fit, and when you are quite satisfied that they fit perfectly, glue them carefully into position in the mortises of the ends.

All that now remains is to cut the two front stiffeners, one only of which is shown on the design sheet; the two additional stiffeners which fit behind those at the front; and the two floor fillets. These are all glued into the positions shown by the dotted lines on the design sheet, and the finished appearance of the article is made perfectly clear by the illustration.

the design sheet, and the finished appearance of the article is made perfectly clear by the illustration. To complete the rack, the worker may either stain and polish the work, or he may wish to leave the wood in its natural colours and merely wax polish it. If he favours this latter course, it would make the article more attractive if, instead of leaving the whole of the woodwork in its natural colour, he stained the linings of the end a dark colour in order to show up the griffins. Some workers, of course, may wish to use enamels to fit in with an existing colour scheme in the home. If this is done, be sure to use good quality paints and make quite sure that it is dry before the article is handled.





HE subject of this design was one of the first ships made for the Royal Navy. It was one of four built to the order of King Henry VII, who was responsible for the first regular Navy, as hitherto ships had mostly been hired when needed.

It is a striking little model, and can be tackled by the not-too-advanced worker, as the main requisite is patience. The cutting out is simple enough and there are no intricate pieces.

The First Job

The first job is to trace the parts on to the wood. All the main parts should be



Fig. I

transferred before cutting begins, so as to be sure of having enough wood for everything. The smaller pieces such as the steps, etc., can be marked and cut from waste wood later.

The pieces, it should be noted, have piece I in the position shown by the been lettered as near as possible accorddotted lines on the keel. ing to the sequence of assembly.

You should begin by cutting out the hull pieces B. There are six of these, and after they are cut they should be glued



together in two sets of three, and shaped to the section as shown in Fig. 1, and also according to the dotted lines on piece A on the design sheet. The finished sketch also gives an idea of this shaping.

Next cut the keel piece A from $\frac{1}{8}$ in. wood, and be careful how you handle it before it is glued, because the neck of the bow has the grain running across it, and, if the piece is awkwardly handled, it may split.

Complete instructions for building 'MARY FORTUNE' 'HE

When you have gone thus far, the galleon should look like the sketch Proceed now with

The model

shaped so as to continue the contour of

piece K. The hole in the bowsprit piece

tackled in the following manner. Before cutting the piece out, start the hole with a fine fret drill and then enlarge it

with a rat-tail file, making sure to keep the file at the required angle. When the hole has been properly made, cut the piece out. Sloping holes are also re-quired in the deck pieces H and J. It will be seen in the illustration that the

foremast slopes forward and the mizzen

mast slopes aft, so that the holes for

these masts must be drilled and filed to

shaped to section, and then glued to

Piece L is now cut from 1 in. wood

Next deal with the bulwarks. These

can be cut from the thin wood supplied

or, alternatively, they can be made from thin card of postcard texture. They should be cut out and glued to the hull

where indicated in the side view of the

craft on the design sheet. As a safeguard, cut the bulwark pieces a little longer than the length shown on the

design sheet and trim them up when they are finally glued. This extra length

through not removing sufficient of the waste wood during shaping. The forward bulwarks can also be cut and

glued into position now. It is a good plan when gluing these thin pieces in position, to hold them temporarily with

small household pins pushed in at intervals. These can be withdrawn as

soon as the glue is set.

the sizes and angles desired.

The Bulwarks

pieces are glued into position.

The channel pieces O (2) and P (4) can now be marked on waste wood, the holes drilled, and finally the pieces cut out and glued to the bulwarks as shown by the dotted lines on the design sheet. **Deck Fittings**

The next consideration should be the small fittings on the deck. Start with the steps, of which there are three sizes, represented by the pieces Q, R and Two of each are required, and they are glued as shown by dotted lines on the keel. To cut them out, use pieces of waste wood and draw the outline so that the steps themselves come at the edge of the wood as in A (Fig. 4). Cut out the notches with a fretsaw or razor blade as in B (Fig. 4), and finally cut out the main shape in the usual way. The two deck guns come next, and

these are made from pieces T and U. A



Fig. 4

diagram showing t e method of construction is on the design sheet and no difficulty should be experienced. The materials used are card and dowel. The remaining six guns are shaped up from dowel rod and glued into the holes previously made in the bulwarks.

Painting the Hull

Now paint the hull. First give the whole a coat of white. Below the waterline is left white, while the rest of the outside is painted a golden brown. The decks are then painted cream and the insides of the bulwarks red. Next line the decks with a sharp pencil and give them a coat of brush polish (such as 'Reward' French Polish) when they will be found to resemble scrubbed boards.

Continue painting the hull by putting on the dark brown bands as shown in the illustration, and painting the shields in various bright colours, adding a touch of gold here and there.

will allow for any fulness of the hull Rigging which may have been brought about

Now turn your attention to the rigging. First the mast and spars are shaped from in. round rod as shown on the design sheet, where it will be found that the spars are numbered to match their corresponding sails. Fit the fighting top to the main mast and paint the dark brown bands on all three masts as shown in the illustration. These

bands represent binding. Glue the main mast and mizzen mast into position and fix the stay X using the thread supplied. Then glue in the foremast and bowsprit and add the stay

The next job is to make the shrouds, and these can be done easily by using the method detailed in Fig. 5. Thread is wrapped round the piece of card, which acts as a template, and the cross pieces are glued with transparent adhesive such as balsa cement. The illustration shows the main shrouds on the starboard side, and to make their opposite number on the port side all you have to do is turn the card over and proceed as before.

To fix the shrouds, tie their tops to the masts and thread the bottoms through the holes drilled in the channel ieces. Pull them tight and fix with a dab of Balsa cement. If you wish to show deadeyes, these can easily be repreby small blobs of Croid or sented similar glue. Balsa cement will not do for this job, as it has a tendency to evaporate.

The Sails

B

Next cut out the sails from the parchment provided. Glue the spars into position on the sails and then lace with thread as in the illustration. The sails can now be lashed to the masts and the running rigging added as in the drawing. The pennant is cut from parchment and after it has been glued to the main mast it is bent a little to give it a lifelike appearance, and is finished by being appropriately painted. The anchor can be made from card and





ing on the design sheet, and is fixed in position over the channel near the bow.

Making the Stand

The galleon itself is now complete and it only remains to make the stand. The supports (2) must be trimmed to fit the $\frac{1}{8}$ in, keel piece and the rounded bottom of the hull. It will be found easier to polish the base piece before the supports are glued into position, and it should be given two or three coats of brush polish, and glasspapered between coats. Then scratch a little of the polish away where the supports are to be fixed and glue them into position. . The supports will also have been polished before fixing.





T some time or another, every little girl wants a doll's house, and here is one which will satisfy even the most critical. Yet, although it looks well, it is not exorbitant in price nor hard to construct.

All the pieces on the design are numbered, and as near as possible in sequence according to their assembly. The main construction is from tin. composition board while the gable boards, capping and decorative pieces along the front of the house are of In. by lin. strip, and the projection on the left of the house is of in. thick wood. The windows, front door, stairs and chimneys, as supplied, are readymade from pressed metal, and are complete with imitation glass, door knocker, and everything necessary to give them an air of realism. They all work, too.

The overall size of the house is 181 ins. long, 11 ins. wide and 161 ins. high. This will be found to be of ample size for the requirements of most young ladies, and gives space for two hallways and four large rooms in which the owners can spend many happy hours in furnishing



Fig. I--Assembly of the main shell

See that all the parts are transferred to the boards before you begin cutting. The diagram shows how some of the parts are fitted together for economy.

How to Begin

To begin construction, cut the back (1) the ends (2), the back roof stope (3) and the front : oof slope (4). These are then assembled as shown in Fig. 1, the roof slopes being butted and pinned as in the detail on the front of this design sheet.

The next step is to cut the partitions (5), the pedroom floor (6) and the bedroom ceding (7). Be careful to cut the slots in the partition pieces and the bedroom floor correctly, so that they are a good tight fit. This will make for strength when assembled. For those who intend to cut out the doors, which are shown on the design as optional, care is again needed. You must start in the corner of the door and cut carefully round the outline so that when you have finished, the rectangular pleces which are removed from the partition pieces are ready to be used later as the actual doess. To avoid any difficulty when you

How to make this TVE DOLL'S HOU

come to 'hang' these doors, it would be a good idea to number each in such a way as to be able to tell which door came from which hole. - in this way you will ensure a perfect fit when the doors are

replaced. The partitions, bedroom floor and bedroom ceiling are now assembled as shown in Fig. 2. This section should

then be put inside the shell already assembled, fitted up inside the roof slopes, and pinned from the back and To overcome any tendency for sides. the pins to pull out of the composition board, the edges should be first lightly smeared with glue. This will ensure that



the whole will set together rigidly. You can now cut the ground floor (0) and put it into place, again using glue and pins. The next job is to cut out the front of



Fig. 2--Fitting the partitions, roof and upper

the house (9), and here every care should be taken to cut the openings for the door and windows accurately. Much of the final appearance will depend on these openings, as they will be clearly seen when the windows are opened by the young owner. When you are quite satisfied with the look of the front so far made, the gable piece (10) can be cut out (making quite sure to match the window holes with those of the front) and glued and pinned to the front.

This part should now be laid asidesuitably weighted to keep the gable piece tight to the front until the glue sets-and you can proceed with piece 11, which is cut out and glued and pinned under the front eaves of the roof. On top of this, above the main gable piece, is glued and pinned the top of the gable (12). The gable roof slopes can then be cut out and assembled, being butted together in a similar manner to the roof itself. A detail of this part of the assembly is clearly shown in Fig. 3.

Gable Boards

Next cut out and glue and pin the gable boards (14 and 15) in place as in Fig. 4 and the pleces 16 and 17, as shown in Fig. 3. Plece No. 18, which is the decorative strip running along the front of the house, is the next to be cut out and assembled. Fix this to the top edge of the front (9) where it will serve to hide the join when the front of the house is closed. The piece No. 19 fits on the gable piece of the front and serves the same purpose as piece 18. Now cut the two pieces 20 which form the front door step and the hood of the front door. These, together with the two piers (21) are assembled on the front as shown in Fig. 5. Glue and pins should be

used to make a firm job. Next, you can construct the two shrub tubs which are made from pieces 22 and 23 (four of 22 and two of 23); but do not glue these tubs in position until later, or they will probably suffer when you come to paper the house. The construction of the tubs is clearly shown in Fig. 6.

The next step is to hinge the whole of the front to the house proper, and the way to do this is shown in Fig. 7. The main construction is then complete, and the next job is to 'decorate' and add the fittings.

12

Fig. 3-Detai alls of the gable roof slopes and the gable boards Deal with the outside of the house

first, using brickpaper for the bottom half of the house, cream or white paper for the top, and tile paper for the roof. All should be laid on carefully, making sure that there are no air bubbles, etc., in the paste and avoid wrinkles at any



Fig. 4-How the ends of the house are finished and the chimaley pots fixed

cost. The decorative strips (18 and 19) should be painted red or covered with red paper, and there should be a red strip round the house covering the division between the brick and plain cream surface of the walls. Fitting the chimneys is a simple operation, and the method will be seen from Fig. 4. Equally simple is the job of fitting the pressed metal windows and doors.

Leaving the outside for now, proceed to decorate indoors. In the downstairs rooms and hall, wallpaper will be used from floor to ceiling; but in the bedrooms and the upstairs landing the wallpaper should be only 54 ins. from

World Radio History

the floors, the rest of the height of the bedrooms and the ceilings being covered with the white or cream ceiling paper. The downstairs ceilings are also covered with this paper, while the floors are covered with the lino paper supplied. In applying all these papers, do not

forget the inside surface of the front of the house, which will, of course, need



Fig. 5-The doorstep, hood and piers shown in place

the same pattern wallpaper as the downstairs floor for a height of 51ins., and the bedroom wallpaper for the remainder. As with the outside papering, make sure to avoid air holes and other blemishes.

The doors inside can be painted on or cut out from thin cardboard suitably lined with panels. Those who have previously decided to use 'real' doors, and have cut out the necessary rect-angles, should tackle the job of fitting them before they paper the walls. The doors themselves should be suitably painted and should be hinged with tape so that they open to the touch. When the wallpaper is later put on, these hinges will be nicely hidden.

The next job is to fit the staircase supplied, and this will be found a simple



Fig. 7—How the hinges are fitted

enough job. Those who wish, incidentally, can fix a small balustrade round the head of the stairs to give added realism to the house. Two suitable pieces of odd wood will do the job nicely. The last job inside the house is to fix the fireplaces, and this is easily done with small fret pins.

'Outdoors' again, paint the gable boards, capping, door hood and shrub tubs green. The shrubs themselves tubs green. The shrubs themselves should be painted another shade of green. The door step should not be painted, as in its natural state it resembles stone.

All that now remains is to fit the two screw eyes into the end of the front and the hooks to the side of the house. The whole thing is then complete and will be the pride of its young owner for many years to come.

NOTE—This design sheet is only presented free with the current issue of Hobbies and not with back numbers. Further copies may be obtained.



CAKE OR FRUIT STAND

THE ARROWS INDICATE THE DIRECTION OF GRAIN OF WOOD.

PANELS OF WOOD REQUIRED FOR THIS DESIGN **THREE J4** Materials for making this design are supplied by HOBBIES LIMITED, Dereham, Norfolk. Price on application.

10 1/8

O

SHELF. CUT TWO 1/4in. TO LENGTH SHOWN.

di.

STIFFENING PIECES.

CUT ONE OF EACH 1/4in. AND FIX TO UNDERSIDE OF SHELVES.

A



A

B

B

SIZĖ HEIGHT 14½ins. WIDTH 8½ins.

B

PRINTED IN ENGLAND.

MAIN END SECTION. CUT TWO 1/4in.

A

A

A CAKE OR FRUIT STAND

HIS Cake or Fruit Stand is a useful article to make for the home, and will be found a handy size for carrying, and large enough to hold normal cake plates or fruit bowls. It is an admirable job for the ardent fretworker, too, because, as can be seen, the frets to be cut in the main end sections will need to be done carefully if the finished job is to look as well as It should.

Duplicate Needed

First of all you will need to duplicate the pattern of the main end shown on the design sheet, in order to have a second part. This can be done by laying the pattern over a piece of carbon or another piece of white paper. Pin the three pieces down with drawing pins so there is no movement during the operation of marking out. Then go over the lines of the design carefully and with a fairly hard pencil. Where possible, use a ruler to get straight lines correct. When the design part has been traced off in this way, the paper duplicate can be used as the pattern for the second piece of wood. Paste both pattern pieces on to the pieces of wood, making sure that the arrow on the design runs in the same direction as the grain of the wood. See that the patterns are put on perfectly flat, and allow them to dry thoroughly before you commence cutting.

While these two pieces are drying, you can prepare the shelves. For lack of space the ends only of one shelf are shown on the design, and here again you will need to trace off another set of patterns. When you have done this, cut each set down the centre (between the jagged lines) and space them out to an overall length of $10\frac{7}{2}$ ins. Be sure that they are laid on perfectly square and join up both ends of each set with ruled lines.

Cut Carefully

If the patterns pasted to the end sections are now dry, you can commence cutting, being extra careful to make a good job of the frets. Get the fretsaw right into the corner of the two mortises on each end, and keep slightly on the inside of the line to ensure a good fit. If you cut round the outside and make the hole too large you will not be able to get the shelves to hold properly. On the other hand, if the slots are small you can always glasspaper down the projecting tenons on the shelves until they fit.

they fit. Having cut out both main end sections and cleaned them up, you can now proceed to cut the shelves. These should be simple enough, but care should be taken to make the straight lines truly straight. When these are finished the tenons should be tested in their respective mortises and proved

correct, but do not glue together yet. Stiffening Pieces

To complete the work of construction, cut out the four stiffening pieces (B), halve them together, and glue them to the undersides of the shelves in the centre, and with the long arms running lengthways of the shelves. Be sure to get the pieces quite flat to the shelf before gluing, and then make sure that they are glued securely. To give extra strength, the pieces can be screwed with small fret screws, through from the tops of the shelves, but if this is done, make sure to counterslink the screw heads and fill in the resulting holes with plastic wood or similar filler. The shelves can now be glued into the

The shelves can now be glued into the main ends. Wipe away any superfluous glue before it has time to dry, and then leave the whole thing to set thoroughly. Make sure, incidentally, that all four feet of the article stand perfectly flat. A good plan is to put the stand on a table, so that all four feet rest square and then maintain this, until the glue has set, by putting two or three heavy books on the shelves to hold the whole thing in place.

Finish is a matter for the individual craftsman and depends largely on the type of wood used. Good quality oak, etc., can be left in its natural state and wax polished, but inferior woods should be stained before polishing.



PRINTED IN ENGLAND.

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5

NCE Hobbies' original design for a Lord's Prayer Tablet was discontinued some years ago, there have been many workers who have had a wish to make one. With the publication of this, an entirely new design, they will be able to satisfy that wish. Sturdy in construction, and modern



Fig. I—How the pattern pleces are placed on the K4 panel

without being undignified, this new tablet is not hard to construct. The woodwork itself is straightforward, though it should, of course, be done carefully.

The most care is necessary when the worker comes to cut out the letters and mount them on the tablet, but more about this part of the work later.

How To Begin

Begin construction of the tablet by taking one of the K4 panels (20ins. by 8ins.), and transferring on to it the pattern pieces for the upper rail, lower rail, overlays (D) and (C), the cross, and upper and lower backing pieces. Care should be taken to see that the size are transferred to the wood in the pieces are transferred to the wood in the manner shown in Fig. 1, otherwise it is probable that the worker will find himself with insufficient wood to complete the job. Now cut these pieces out, and clean

SA 4 Fig. 4-Position of the moulding

them up. When cutting, particular attention should be paid to the fretwork in the upper and lower rails, as much of the final appearance of the tablet will depend on how well this work is done. In cutting out these two rails, the worker will automatically cut the dovetails (A) and (B) in both pleces. Now take the two remaining K4 panels,

and cut the dovetails (A) and (B) at both

ends of each. When all the dovetails have been tested and prove a close fit in the top and bottom rails, the whole should be assembled. First butt the two long K4

assembled. First but the two long the panels together, gluing them along the joint, and then fit on the upper and lower ralls, gluing the dovetails. Any surplus glue should be removed before it has time to set.

Fig. 2 shows clearly how the work so far done is assembled. **Stiffening Rails**

Next fix the three stiffening rails to the back of the tablet. These are cut

-8 -8 JOINT PANEL K 4 PANEL GLUED 20 Fig. 2—Assembly of the panels and upper and lower rails

from the two LD6 panels. One of the panels is cut to length, trimmed up and used full width at the top of the back of the tablet, and the other panel is sawn in half and used in the positions shown in Fig. 3—How the stiffening pieces are placed

the detail at Fig. 3. Brass screws of a suitable length should be used, and when finished, the whole assembly should be rigid.

Backing Pieces

Now glue and pin the backing pieces to the upper and lower rail frets in the positions shown, and then fix the No. 308 moulding on the front of the tablet as

detailed in Fig. 4. Care should be taken detailed in rig. 4. Care should be taken with the mitres of the corners. To complete the tablet, you should now glue and pin the overlays (D) and (C), and the cross, to the face of the upper rail. The positions of these pieces can be seen in the illustration overleaf. 3

The Lettering

Now comes the work of cutting out and fitting the lettering. The formation and the setting out of the wording on the panel can be seen in the illustration the panel can be seen in the illustration overleaf, and there should be a space of $\frac{3}{8}$ in. between each line. The words 'Our Father' and 'Amen' are given in their entirety on the design sheet, and these should be cut from the $\frac{1}{8}$ in. panels as shown.

For the rest of the wording, you will need to use the alphabet overleaf. The quickest way to get all the necessary letters cut out is to first transfer this alphabet to thin card, ivorine or some such material, and cut them out to be used as templates. You can then cut as many of each letter as required from the kin. wood. When you have all the letters cut out, arrange them on the tablet as



2

shown in the illustration overleaf, and

when you are quite satisfied with the layout, glue them firmly to the tablet.

For finishing, the tablet should be left its natural colour and beeswaxed and polished. The lettering on the tablet should be painted black.



B



PIECE F. CUT ONE 3/16in. GLUE TO D. PIECE G. CUT ONE 3/16in. GLUE TO E.

> PANELS OF WOOD REQUIRED FOR THIS DESIGN

Two H3

Materials for making this design are supplied by HOBBIES LIMITED, Dereham, Norfolk.

Price on application.

NOTE—This design sheet is only presented free with the current issue of Hobbies and not with back numbers. Further copies may be obtained.

THE ARROWS INDICATE THE DIRECTION OF GRAIN OF WOOD.



DESIGN

No.

2898

SIZE $-6\frac{1}{4}$ ins. \times 9ins,

obbies



PIECE H. CUT ONE 3/16in. GLUE TO F. PIECE I. CUT ONE 3/16in.

GLUE TO G.



illillin...

SECTIO

Z





PIECES K. CUT ONE OF EACH 3/16in.



PIECE B. CUT ONE 3/16in. GLUE TO A.

> PIECE C. CUT ONE 3/16in.

SECTION

WW

C

.

A

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B

D

CRUMB TRAY AND SCRAPER



HE fretwork crumb tray and scraper described here is a pleasing design, the scraper fitting snugly into the tray as can be seen, and would make a welcome present for any housewife. Yet it is straightforward in construction, and should not take the average worker an undue amount of time to make.

Having transferred the design, begin by cutting out the back A and the overlay B. Piece B is then glued to A in the position shown by the dotted line on the design sheet. Next cut pieces D and E, which make up the ornamental overlay. Cut them as a whole at first, and do not divide them until all of the work is finished. In this way, you will ensure a perfect fit of the pleces when the finished article is in use. When you are satisfied that the fretcutting has been done properly, separate the two pieces by cutting along the line shown

along the line shown in white on the design sheet. Now glue piece D to piece B as shown, later cutting pieces F and H which are in turn glued on to piece D, thus building up the whole of the design on the tray. At the same time as pieces F and H are cut, incidentally you should cut pieces G and I, later dividing the four pieces by cutting along the white lines as shown overleaf. Before putting the tray aside—and when you are quite sure that the glue is dry—chamfer the lip of the tray as shown in the section on the design sheet.

sheet.

The Scraper

Now to make the scraper. First cut piece C, and on to this glue the orna-mental piece E, which you have already cut, and the pieces G and I, which you also have to hand.

Now cut piece J and the two pieces K. Note that the pin of piece J is rounded as shown in the section. This rounded pin is glued into the hole in piece I, and the two pieces K are glued one to either side of piece J. When the lip of the scraper has been chamfered to the section shown on the design, the con-struction is finished.

Painting the crumb tray and scraper is not advocated, unless the paint used is of some high quality glossy finish, and if the article is to fit in with a particular colour scheme.

Contrasts

Rather, we would prefer to see the parts stained and polished, and would suggest that the ornamental overlay and suggest that the ornamental overlay and handles be stained a dark colour, and the actual tray and scraper something much lighter. In the event of the tray and scraper having been made from some nicely grained oak, for instance, they could be left in their natural colour and wax polished. The only really important thing about the colour scheme is that the ornamental work and handle should the ornamental work and handle should

contrast from the tray and scraper. For the man who owns a set of carving tools, it is an easy matter to make the article somewhat more at-tractive, by chamfering the edges of the fretwork after the design has been cut. If properly done, this will give the appearance of the design having been carved from the solid.



Full instructions for making our MODEL CARAVAN GYPSY

T first sight, this model Gypsy Caravan may appear a rather formidable proposition, especially to the beginner, but a little consideration will show that it is not as difficult as it looks. Indeed, anyone with a dependable fretsaw and a little patience should be able to make a workmanlike job of it.

It is constructed mainly of wood and It is constructed mainly of wood and card, and, when finished in gay colours, makes a realistic model. Its length is 12ins. and height 7ins. The thicknesses of the wood used vary between $\frac{1}{5}$ in. and $\frac{1}{5}$ in. A general idea of its construction can be gained from Fig 1

can be gained from Fig. 1. Begin by transferring the pattern to the wood, making sure that the patterns are transferred to wood of the thickness specified on each piece.

Building The Body

Now cut out the floor (1), the front (2), the back (6) and the sides (4); and the front overlay (3), the back overlay (7) and the side overlays (5). When cutting



Fig. 2-Front and overlay detail

the front, note that the door and windows are cut right out, but this should not be done before the shapes of the window panes themselves have been removed. If you leave the cutting of the window panes until after the frames window panes until after the frames themselves have been cut out, you might have difficulty with the wood splitting. Before assembling the shell, hinge the

door and windows in the front with tape hinges, and affix the transparent window material to the insides of the windows. The window material should also be fixed to the insides of the back window, and the two side windows.

Glue the overlays to the sides and back and front, and, when these are quite dry, the main shell of the body can be assembled, being glued and pinned. Reference to Fig. 2 will show how the sides, front and bottom are butted together. Remember to slightly cham-fer the bottom and top edges of the sides so that they fit correctly.



Now cut the ribbed ends of the roof (9) and the inside roof supports (10). The roof itself (11) is a piece of stout card measuring 8ins. by 5ins., and this can be cut next, and the whole assembled, as

shown at Fig. 3. Before gluing and pinning the roof to the shell, make quite sure that the interior window material has not been forgotten, and that the 'curtains', if you intend to have any are in place intend to have any, are in place. On the design for the front (2), you

will note a dotted decoration on door. This is optional, but adds con-siderably to the beauty of the model. The decoration is cut from thin card with a razor blade, and glued to the door

The four window shutters (8) can now be cut out and glued in position.

Turntable Assembly

The main part of the body is now complete, and can be placed aside for the glue to dry thoroughly while you proceed with the undercarriage. Begin with, the pivoted turntable assembly. Cut piece 17, the two upper frames (21) and the main frame (20). Now cut the two card discs (22) and paste them to the upper frame pieces, as shown in Fig. 4. The first of the upper frame pieces is glued to the underside of the floor, and the second to the main frame. Piece No. 17 is also glued to the main frame,

No. 17 is also glued to the main frame, as shown in Fig. 4. Next cut the axle (15) and the front springs (16). Fit the axle temporarily to the springs, but do not glue together. Glue and pin the springs to the main frame (20) where shown, leaving the axle in place until the glue has set. Remove the axle to await painting and Remove the axle to await painting and assembly.

Proceed now by cutting out the rear springs (16) and rear axie (14). These can be assembled (see Fig. 5) and glued and pinned to the body. The posiand planed to the body. The posi-tion of the springs is clearly shown on piece 1 on the design sheet.

The wheels (12 and 13) are the next task, and they should be cut carefully or the appearance of the whole model will be spoilt. Parti-cular care must be taken to see that they are true circles, and that the pieces cut out between the spokes are of equal size. To improve the finish of the wheels, pieces of thin card can be cut slightly wider than the width of the wheels, and glued round their edges, being later painted silver to represent steel tyres. The spokes should be shaped oval, and this can be done with a sharp pocket knife.

Now cut out the wheel hubs (18), and glue them to the centre of the wheels The hub caps (19) should also be cut out, but do not glue these in place, as they are not put on until after the wheels have been 33 screwed to the axles. You can now be-

gin the job of making the shafts (23), details of which are shown in Fig. 6. Note carefully their shape, and how each is cut separately from a solid piece of wood The connecting bar (24) is cut and shaped

next, and the whole fixed together. The stay (30) for the shafts is now shaped from wire, which should be carefully hammered flat at the three points at which it is pinned to the shafts (see Fig. 7). The pins should be small and care must be taken to make a clean job of the assem-bly. Pieces of wire are shaped and hammered in the same way

Fig. 3---The root

to make the harness guides shown on the sides of shafts in Fig. 1. These having been fixed, you can make the hinges (34) shown 'in the flat'



Fig. 6—How the shafts are made

on the design sheet. Cut them from thin tin and shape as in Fig. 6, later pinning them to the shafts as in Fig. 7. Now

main frame of the undercarriage, as main frame of the undercarriage, as shown in Fig. 4, and cut a piece of wire of a suitable length to slip through the lengths of the shafts and the screw eyes on the main frame, to act as a retaining pin. Do not assemble the parts yet, however, or you will need to take them

apart for painting. Next, proceed with the making of the steps at the front of the caravan. Cut the two side pieces (25) and five steps (27) from stout card. The top step (26)

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Fig. I—Side view of the caravan

and wood, and two hooked pieces (made from wire) are pinned or (see Fig. 8), hammering the wire flat before fixing, as in the case of the shaft stay.

is cut from

The complete steps are easily as-The complete steps are easily as-sembled, glue being sufficient to hold them securely. Two screw eyes are placed at the front of the floor of the caravan (one is shown in Fig. 2), to hold the steps in the position shown in Fig. 1. You can now make the tool box shown in Fig. 9. This fitting is optional, and is not shown on the design sheet. It can be made easily from scraps, however, and is recommended on the grounds of realism. It can be fitted to the underside of body as soon as it is made. Other fittings—the tailboard (31), the brake assembly (Fig. 10) and chimney (28 and 29) and lamp (32) with bracket



Fig. 7-The shafts assembled (see Fig. 11) should now be completed, and the tailboard can be fitted to the body

Painting

You are now ready for the task of

painting and assembly. The choice of colours is left to the reader, but it should be remembered that these caravans, especially when new, are gay and often startling in their colour schemes. For those, who lack ideas for colouring, details of a scheme used with a prototype might help. The body (including tailboard, and tool

Fig. 4-Undi

box) was painted all over green. Then, when dry, the overlays were picked out in brown and later ruled with indian ink. The six-pointed 'stars' at the front of the van are red on the outsides and gold inside, and gold is also

used to paint the fancy leading edge of the sides. The roof, window frames and window shutters are white, the shutters being lined to represent slatting.

Undercarriage -The front steps The undercarriage

parts (except the springs and brake mechanism', which are black) are painted with gay reds and yellows, and so are the wheels. All parts are lined with indian ink. To get the lines round the wheels, use a compass. Avoid painting those parts of the front springs and front axle which have later to take glue or you will have a bad joint. The shafts are brown with black

tips and hinges, etc., the steps yellow and lined on the sides with red and black, and the edges of the wheels (or the card tyres if

used) silver, to represent steel. The chimney is black, and the lamp is black, white and gold (the latter to represent brass).

This completes the main colouring, though the artistically minded will, doubtless, think of other embellishments to add to the effectiveness of the model. Assembly

Now for assembly. As soon as all the parts are quite dry, you can begin. Commence by screwing the back wheels into position, countersinking the screws so that the hub caps can be glued over

them easily. Next, drive the pivot pin through the turntable and into the floor of the van in the position shown on the design sheet, and then glue the front axle in position. The front wheels can now be fitted in the same way as the back, and the shafts attached by means of the retaining pin. The brake assembly can also be fitted now.

The chimney is glued to the roof and the lamp bracket pinned to the offside of the van, as shown on the design sheet. This completes the actual construction, as the steps, of course, are made de-tachable. So, all that now remains is to fix them in place. The caravan is finished—and a picture it makes, too. And it looks so clean and

cosy that one almost wishes it were a little bigger—big enough to use for a week-end camp, In fact!



Refinements

With our prototype, the modeller added one or two refinements which you might also wish to incorporate in your model. They will greatly enhance the air of realism and thereby amply repay you for your trouble repay you for your trouble.

They represent the carving usually found in this type of caravan and can be easily done with files. Reference to Fig. 12 will show where the 'carving' is Both sides of the axle should be treated alike.









$^{\circ}S$

the dowels into the arms and glue

securely, at the same time gluing and pinning the other ends of the arms to the back in the positions shown. The seat is now complete, and, having removed any surplus glue with

a damp cloth, it can be laid aside to

Proceed by cutting out the pieces of the lower part of the chair. These are the sides (E), the strip supports (G, I and

The assembly of the pieces is simple,

and can be easily followed from the drawing. Glue should suffice for most of

the joints, but pins can be used when

fixing the pieces F, and the step, if

Before the seat assembly is fitted to

"HIS is an easily constructed high chair, which will please any little girl; a chair into which she can safely put her doll for 'feeding'. It stands 12ins. high, and a glance at Figs. 1 and 2 will show that its making is not at all difficult.

All the parts, with the exception of piece K, are shown full size overleaf, so that the pattern can be pasted on to the wood if desired. Alternatively, it can be traced on to the wood, and this is, undoubtedly, the better way, for if you paste the pattern down, you will have the trouble of glasspapering it off afterwards—and, of course, you will not

be able to use it again. In the case of straight-edged pieces, there is no need even to trace the outline. Merely lay the pattern on the wood and make pin pricks at the corners of the pieces to be cut. Then, when the pattern is removed, the pin pricks can be easily joined with a pencil-and rule, of course-and the pieces are ready for E cutting. Whichever method you choose of

transferring the pattern, remember that the arrows on the pattern indicate the direction of the grain of the wood. The materials required for the chair

are one panel of $\frac{1}{4}$ in. thick wood, and two of $\frac{1}{8}$ in., some $\frac{1}{4}$ in. dowelling, a strip of thin cardboard, and some glue and pins.

Making a Start

Before any cutting is done, drill the in. holes in the seat (B) and arms (C) to take the lengths of dowelling. This is important. If the drilling is left until frag the algorithm of the second second second second frag the algorithm of the second second second second frag the algorithm of the second second second second frag the second second second second second second second frag the second second second second second second second frag the second second second second second second second second frag the second secon after the pieces have been cut out, the wood is likely to split, especially in the case of the arms.

The drilling having been completed, you should now cut out the pieces that make the chair itself-the back (A), the pieces (D). Note that the back is chamfered so that it leans back slightly from the seat. The arms also need to be chamfered, so that when they are attached to the back, they remain horizontal with the seat.

After the edges of the seat have been rounded off as shown, glue and pin the back to the seat (the exact position is marked on the pattern), and then glue the two dowels into the holes in the seat. Now insert the upper ends of

D D-B

F

set securely.

The Legs

shown.

desired.

the underpart, the latter should be turned upside down and gently smoothed on a piece of glasspaper. This is necessary to remove the raised edges of the sides (E) and the supports (F), brought about by the slope of the sides, and if the modeller neglects this task, he will have very little surface on which to attach the seat.

It will also be found necessary to glasspaper the bottom of the legs so that the chair stands perfectly flat. Once you are satisfied that the underpart is properly finished, glue the

Now the Table

seat assembly to it.

G

The chair itself is now complete, and it only remains to construct the table. A glance at Fig. 2 will show that it is a simple enough structure. First, cut out the table top (L), the two side pieces (M) and the strip of cardboard (N). Glue and pin the side pieces as shown in Fig. 2 and, after fixing, chamfer the ends of the side pieces to conform with the curve of the table top. Now glue the card-board front into position, and the table is finished.

L

Two small screws are used to fix the arms of the table to the back of the chair. They should not be driven home too tightly as the table has to be able to pivot at the fixing points, as shown, in order that the doll may be placed in and taken out of the chair without too much H), the larger supporting pieces (F), the foot rest (J) and the bottom (K). Remember to round the edges of J as discomfiture!

The model is now complete, and all that remains is to decide on the finish it is to receive. It would look quite well stained and polished, or, if desired (to fit in with a particular nursery colour scheme, perhaps), it could be enamelled. In either case, the preliminary use of a good woodfiller will ensure a more workmanlike finish.



A FR H

"HE patterns on the other side provide for an attractive fretwork fruit holder. You will see by the small diagram here that the construction is quite simple, and if

you follow these Instructions, you will have no difficulty in completing this useful article. The first job is to trace the various parts or to the appropriate

on to the appropriate thicknesses of wood. The ends and overlays are shown full size, but the floor, front rail and back are shown con-densed. In each of these

densed. In each of these three, the width is full size, but they must be extended to the measurements shown. You can now proceed to cut out the various parts, paying par-ticular attention to the mortises A, B and C, in the ends. Make these on the scant side if anything, to ensure a tight fit when the tenons of the front rail, floor and back are glued in position. When all the parts have been cut out, clean them up with glasspaper and chamfer the various edges, as indicated by the sections. The parts are now ready for assembly, and this should be completed in stages. First, glue the overlays on the ends. These need not be pinned in position, but you must place pinned in position, but you must place suitable weights on them until the glue is thoroughly dry. Make sure, when you glue these overlays in position, that they are glued on the outside of the ends. Next glue the floor in position, in-



serting the tenons (B) into the mortises (B) in the ends. The front rail and back are glued similarly in place. To com-plete the construction, all that is needed is to glue and screw the two floor stiffeners in place. One of these is shown in the diagram and their positions are

stiffeners in place. One of these is shown in the diagram, and their positions are dotted on the patterns of the ends. The finishing is largely a matter of personal choice, but we suggest that a light stain and either polish or varnish would be suitable. Alternatively you could use a high-gloss enamel, plcking out the flowers and leaves in different colours. If enamel is used, give two or three thin coats, and allow to dry thoroughly; otherwise the paint will be inclined to run in the fretted portlons.

<u>World Radio History</u>



Any craftsman would be proud to make this MODEL | ONDON TRANSPORT TRAMCAR



ANY readers, no doubt, will be glad of this opportunity to make an attractive model Tram to remind them of a mode of transport now disappearing off the streets. We have prepared this design while details are still available. We are indebted to the Tramway and Light Railway Society, Harringay, London, for their help in supplying the necessary details for making this splendid little model.

All parts must be traced on the various thicknesses of wood, and cut out carefully. Clean them up as you go along, number them in pencil and put away in a convenient cardboard box to await assembly.



Fig. I-Painting the sides

Take the two sides No. 1 and lay side by side, as shown in Fig. 1. The upper-most sides must now be painted cream or white. Notice particularly that when these sides are assembled, the painted parts will face each other, and the projections marked X in Fig. 1 will be at opposite ends of the model, and will cover the stairs.

The next step is to pin in place the transparent material for the



The positions of the fret pins are shown marked N on the design. Use the smallest size pins available. The top windows will be two pieces 91 ins. long

Fig. 2-Cutaway

18

by 1 gins. wide, and the bottom windows, two pieces $7\frac{7}{8}$ ins. by $1\frac{8}{8}$ ins. Make sure when fitting the material over the bottom windows, that it comes behind

the 12 small windows and that it does not come in the way of pieces 6 and 7, which will have to be glued in later. The protruding ends of the pins must be filed off.

Now fit the sides to the top floor (No. 2) so that the painted sides are facing each other. This will bring the extending pieces marked X in Fig. 1 at opposite ends of the floor. Now glue in place the lower floor (3) pieces 4 and 5, and

26

23

Assembly of cab fittings

D

pieces 6, 7 and 8. Make sure that no excess glue goes on the one side, which must be taken away to complete the Interior. Only glue one side in position. Fig. 2 shows the construction so far, with the interior ready to take the seats, etc., and with the various parts numbered. Now that the side has been removed, complete the painting of the

Interior. The Seats

These are made up as shown in Fig. 3. Each seat comprises one of each part; seat, seat block, and back. Fig. 3 shows that those parts which belong together have the same numbers. Seats of three different lengths, 9, 10 and 11 are made up in exactly the same manner. Fig. 3 also shows the construction of seat 12, which, incidentally, has no back. The seating arrangement is shown on the design sheet, but note particularly that the four small seats No. 11 are all on one side of the lower floor. Having com-pleted the interior and added any refinements which you may think necessary, you can now glue the re-maining side finally in place. The stairs are constructed as two

separate units, and consist of one of each of A, B, C, D, E, F, G, H, and I, glued together, as shown in Fig. 4A. Each unit is glued to the lower floor in the positions indicated by the dotted lines. Note that the parts of the stairs which are seen, must be painted before gluing in place. Next glue together and shape pieces 16, as shown in Fig. 4B. The handle (No. 17) is bent from wire and inserted in

the position shown, after first drilling a hole. Paint and glue to the lower floor where indicated. Fig. 4C shows

plece 18 which will be shaped from §in. by ‡in. stripwood, and the handle (19)

and wheel (20) added afterwards. Paint and glue in position on the lower floor No. 3. Insert the wire uprights Nos. 21 and 22. The positions of the holes are shown clearly on pleces 3, 4, and 5.

Completing the Cars

The pieces of card No. 23 are bent round each end of piece 3, and glued. They will overlap slightly on piece 1, and must be glued here also (see B and C Fig. 5). Pieces 24 and 25 are now glued together, as shown in Fig. 4D, and transparent material is cut to fit, and slipped in place. It is held there with small blobs of transparent glue, such as Balsa cement. Now glue this completed window framing to the underside of piece 5, and to the front of piece 23, as

shown in Fig. 5D. The sketches A, B, C and D in Fig. 5 show clearly the various steps in completing the cab.

The Top Deck

Bend piece 26 round the front of piece 2, and glue in place. This operation is rather tricky, and you will need to place one end in position first. Place on it a suitable weight, allow the glue to dry, and then complete the gluing and weight the other side. Cut a piece of transparent material 1‡ins. by 4ins. and bend into place behind the window opening. A drop of glue will keep it perfectly in position. The roof is made up of pieces 27 and 28,

Fig. 6-Fitting the roo

into place between the sides (see Fig. 6). Glue piece 29 to 26 in the position shown. Glue piece 30 to 29. Paint black and mark the letters in white. Assemble pieces 31, 32 and 33, as shown in Fig. 5E. The destination will be painted in white ink or paint, on a black background. The head-lamps 34 are glued in place, as shown in the sketch of the finished article. Note that the back must be glasspapered slightly to fit the curve of

piece 23. Piece 35 is made from wire. it is pushed through the card piece 26 in the centre, and pushed into a small block of wood behind. This tiny block should measure about ‡in. by tin. by tin. and must be



Fig. 8-The lifeguards

TAPE

CARD

World Radio History

Note here, too, that this block must be slightly glasspapered to fit the curve of 26 Pieces 36 are glued in position as indicated, on the corner of piece 25. The colour is black with white lettering. The narrow strips of card 37 and 38 are next glued in place. If these are cut from white postcard, they need not be



coloured. Their positions are dotted on coloured. Their positions are dotted on piece I. The eight ventilators No. 39 are rounded off and glued to the roof, as shown In Fig. 7. This sketch also shows pieces 40 and 41, which are glued side by side with the wire pieces facing in inserted in the side (1) near the stairs.

The experimental model which has been completed at our Works, was opposite directions. Four hooks can be made up from thin fret-pins, and inserted finished in red and cream, but the worker need not adhere to these colours. We suggest you paint your model in the colouring of your own two at each end, as shown. When the arm is not in use, it can be hooked under one of these, and the rope, which is a piece of thread, is wound round a pin local transport. In any case, the lifeguards are made of wood, and should be coloured light brown. The under-Fig. 8 shows pieces 45, 46 and 47 glued together. These are glued under the floor (3) directly under pieces 6 and 7. carriage also will be made of metal, and should be painted dark grey. Remember, too, to colour the seats, so as to blend Piece 47 is clearly shown in the finished with the outside colouring.



16



Fig. 5-



Fig. 7-Details of the roof PIVOT TO 3 48

Fig. 9-Details of the

wheels to be fixed to the axles. Pivot the bogies to pieces 49 by means of small screws, and finally pivot the turntable 48 to the floor 3 in approximately the positions shown. Note that the two bogies are equidistant from each end. Pieces 55 are now glued under the floor 3 and between the two bogies. It is not possible to show the exact positions of these on the design, but they will be seen on the sketch of the finished model. The base is made up from four pieces of $\frac{1}{8}$ in. wood, cut to the size shown in Fig. 10. The overall width of the base is

are glued together, and also that piece 52 must be left until last to enable the

3-ins., so that the three strips along the top must be cut to allow the wheels to run in the groove, as also shown in Fig. 10. Here we have given no measure-ments, so that the worker must measure the exact track of his model, and cut the narrow strips of board accordingly.



How to make the Pull-Along Model Fire Engine

0

ERE is another easily constructed pull-along model, which will give endless fun to the youngster. It is a simple straightforward piece of work, both in the cutting and putting together, and in the final finishing in paint.

The model, as can be seen, is of a simplified type of modern fire engine, complete with escape ladder which can be raised and lowered by a simple

In commencing to make the model, we take in hand the main floor (No. 1). This is a plain oblong piece with a shallow recess at the front into which piece No. 4 will later fit. The two chassis sides (No. 2) on the sheet, will next be prepared by pasting down the patterns shown, direct to the wood, and cutting them out carefully and accurately.

These will be glued and nailed beneath

-----T

mechanical means. The overall length of the engine and ladder is 12 ins. and the height with ladder lowered and resting on its support, is 51 ins.

0

Full patterns for making will be found on the other side of this sheet. These patterns can be pasted to the wood, or the outlines of each part traced through

carbon paper or ordinary tracing paper. If the paper pattern itself is pasted down to the wood, it will, of course, have to be cleaned off later with glasspaper. As, however, there are quite a number of parts square or oblong in outline, the simplest way of transferring these to the wood, is by laying the patterns on the wood and pricking the corners with a sharp pointed instrument. These points can then be con-nected up with pencil, making a good solid line along which to cut.

13

No. 1 and flush with the edges (see detail Fig. 1). Holes will be bored in these sides to take the fixing screws of the wheels. To ensure a firm fixing for the wheels, the stiffeners (No. 3) are cut to outline shown, and glued inside the sides (No. 2)-see detail Fig. 2 (A).

The Bonnet Next in order of cutting and fixing will be part No. 4, the front of the bonnet. The double dotted line on the pattern of this part, indicates its position when fixed to floor No. 1. The sides and top of the bonnet are shown as Nos. 5 and 6 respectively on the patterns. The outline of these pieces may be pricked on the wood as previously suggested,

ready for cutting. Clean up the edges and glue in place on the floor. Piece No. 7-rear of bonnet-and also piece No. 8 can next be cut and glued tog<mark>et</mark>her, and then glued to the bonnet sides and top, and to the floor. A couple of screws should be run up through the floor

from beneath, into piece No. 7 to make

a firm fixing. The seat for the driver and his com-panion is made up of pieces Nos. 9, 10, 11 and 12. All these are carefully cut and glued up—see detail (B) Fig. 2. The seat at the rear of the driver's seat, consists of pieces Nos. 13, 14 and 15.

Note here that one of the pieces No. 13 is glued as a division along the Halle of the top (No. 15). The mechanism used for raising and lowering the escape ladder is contained in a separate unit which may be made up independently, and loosely screwed to the floor; note position of pivot screw on this part.

Parts Nos. 16 and 17 are cut from the sheet and accurately glued and nailed together. The sides (16) are stiffened by adding the in. rod shown, as 'cross spindle' in the detail Figs. 3 and 4, and also by the wire on which the ladder is supported and pivoted. Take good care in fixing the sides No. 16 to the base No. 17 that they come Immediately opposite each

other so that the moving spindle which forms the winding drum will turn freely The drum is in the holes made for it. formed by gluing on the spindle the disc No. 20, and the ratchet wheel No. 23, sufficient clearance being allowed when spacing them, as the rod is passed through the holes in the sides. The actual makeup of these various parts is shown in the broken sectional detail Fig. 4. Part (No. 18), the pawl, governs the ratchet wheel, and is loosely screwed to the inside face of the side (No. 16). It must be carefully fitted and fixed so that it drops into place in the ratchet wheel, to prevent its further turning when it is required to hold the ladder at any required angle.

Winding Mechanism

Note from the diagram Fig. 4 that the winding mechanism when finally made up and completed, rests on a square seating piece (No. 19) which is glued to the floor, and that the pivoting screw passes first down through piece No. 17, then on through No. 19, into the floor, No. 1. A thin metal washer should be added beneath the head of the pivot screw.

The crank (No. 21) is glued to the spindle, as shown in the details, sufficient clearance being allowed between the side for it to move freely. The steering wheel (No. 24) may be cut as a solid circle of wood, or it may have the rim and bars cut through, as shown by the dotted line, which would give a realistic effect. The rim and bars of the wheel may, of course, be just painted in, which would give the strongest form of wheel.

The steering pillar consists of a piece of $\frac{1}{4}$ in. diameter rod 2ins. long. The wheel will be glued to the top of this, and the pillar then let into the hole in the floor, as indicated on the pattern sheet.

The Escape Ladder is an independent unit, and simply pivoted by the wire, as mentioned. The ladder is composed of the three pieces, one No. 25 and two No. 26.

Cut the three pieces carefully and accurately from the patterns given, noting the holes at the pivoted ends of No. 26, which take the pivot wire on parts No. 16, and the cross wire to which the cord is to be attached for raising and lowering the ladder.

The steps of the ladder, piece No. 25, will fit between the sides (No. 26) and will be glued and pinned, or fine screws would make a better job. It must be remembered to drill the

holes for the screws or pins, whichever are used, before the inside fretted openings are cut, so as to prevent the splitting of the wood. The method of connecting up the winding cord from the drum spindle, then under the cross spindle to the cross wire at the extreme end of the ladder, is shown in our final diagram in Fig. 5.

Finishing the Model

To finish the model, the two running boards (No. 27) are glued to the chassis sides (No. 2). Four turned wood wheels are supplied, with stout 1in. round-head screws for fixing them. A 1in. round-head screw is also provided for the pivot screw of the ladder turntable.

Little need be said regarding the painting of the fire engine, beyond that the wood should first be well cleaned and made smooth before the first coat is applied. When this has hardened it should be lightly glasspapered, and the finishing coat of paint or enamel put on. Needless to say, the whole thing will be painted bright red, with, perhaps,

grey to represent the tyres of the wheels, and black for certain lines, such as the vents on the bonnet sides and on the radiator front.

WIRE

PIVOT

16



13

INSIDE



The cord for working escan



A FIREPLACE SCREEN

This completed screen can be made with the usual Hobbies panels of wood $\frac{1}{2}$ in. and $\frac{1}{2}$ in. thick with a fretsaw, and makes an attractive piece of work nearly 2ft. 6ins. tall. The patterns should be redrawn on to the wood in the usual way, cut out and cleaned. Note that the extension of certain parts of the design, where it has been impossible to get them full length on the sheet. Measure the distance between the arrowheads shown, and link up the ends of the patterns straight and true.

The construction can be in two complete sections, one the main panel portion, and the other two feet and legs holding them. The overlays of $\frac{1}{2}$ in. wood



are decorations for the front, and in the

finished article should be stained to a darker shade than the main article. If, of course, you prefer to omit the fretted decorations, you can do so, and add a simple colour transfer to the centre of the flat panel.

This centre panel is completed on a framework as shown at Fig. 1. Two pieces 19ins, by 8ins, wide are glued flat together, and then a framework of battens (B), (C) and (D) put on the back, glued firmly with their edges flush. The side ones (C) come between the top and

bottom (B), and then the shorter one (D) goes across the middle to stiffen the whole thing. Round the edge of this is put a flat strip composed of the frame (E) and (F). These $\frac{3}{4}$ in, wide pieces are glued with the back edge flush with the back of the frame, so there is about $\frac{1}{6}$ in. projection at the front. The corner ends are mitted

at the front. The corner ends are mitred carefully with plane or file, to make a good joint. A detail of one of the corners is given In Fig. 2. When the framework is complete, you can add the handle along the top. The handle part (L) is cut from $\frac{1}{2}$ in. wood and glued on the $\frac{1}{2}$ in. piece (K). Note the position as indicated by the dotted lines. This allows an overlap at the bottom for screwing behind the frame, and also produces a double thickness for the hand hold. The shaded section of this is shown on the pattern, and a rounded effect is obtained by filing and glasspapering to make for comfort in handling. The completed handle stands with its upper portion (L) on the top edge of the frame, and is there glued in place and



additional screws driven in from behind.

If you are polishing or staining the screen, the operation is best done now, before the overlays are put on, although their position should be marked carefully so they can be glued straight away afterwards.

The overlay (H) is at the bottom, with the small circular disc (I) put central about $\frac{1}{2}$ in, above. The main overlay is fixed with the top 1 $\frac{3}{4}$ ins. from the top of the main screen, and then the central disc (J) $\frac{3}{4}$ in. below that overlay at the bottom. The position can be plainly seen in the picture of the finished screen. The overlays when cleaned back and front, are stained darker as suggested, and before you glue them in place it will be necessary to scrape away any polished surface you may have made, in order to get the glue to hold.

in order to get the glue to hold. The side uprights are alike, composed of the tall upright (N) glued on to the similar shaped one (M). In gluing, get the projecting tenon at the bottom in line with each other, so that the double thickness of it will pass later into the hole provided in the foot (P). The foot itself, you will notice, is extended to 8ins. overall by 2ins. wide, A centre mortise is cut which should be tested first with the actual leg to ensure

The foot itself, you will notice, is extended to 8ins. overall by 2ins. wide. A centre mortise is cut which should be tested first with the actual leg to ensure correct size and position. Above this bottom foot (P) is a smaller one (O) which is glued central in place and again seeing that the mortise cut in the centre is in line with the one beneath. This foot is $5\frac{1}{2}$ ins. long overall, and 2ins. wide, you will note. Under the completed foot are glued two end pieces (Q). Cut them $2\frac{1}{2}$ ins. square from $\frac{1}{2}$ in. material, and glue under the main foot with $\frac{1}{2}$ in. projection on each of three sides.

The main upright previously made can now be glued firmly in by the mortise and tenon joint, making sure that a tight and lasting fit is obtained. Note that the smaller of the uprights is on the outside when you come to fix the panel between. The main firescreen panel previously made can now be glued to the uprights and screws put in for further strength. Then long screws must be used, with a hole pricked through first to ensure the screw itself driving into the thickness of the main wood.

The panel is fixed to the upright with the screw hole $\vartheta_{\frac{1}{2}}$ ins. from the top. A further $10\frac{1}{2}$ ins. below this is the second screw hole. Drill the holes carefully, using a flat-headed screw which is countersunk flush or below the surface of the upright. The screw head itself is covered by one of the circular discs (j) being glued over.

The whole screen is now completed, and the remaining woodwork is thoroughly cleaned, then stained and polished in the usual way.



How to use our patterns to construct a model of E

PATTERNS are provided for an interesting model in making one of those modern lifting cranes. These mobile cranes are capable of lifting six tons, with full circle movement, driving petrol/electric or diesel/electric, with 17ft. cantilever jib. Whilst the model is built in wood, it is not entirely a working model, although the top cabin and the fixed jib will revolve on the chassis. The parts are provided in the kit of

wood to which a few pieces of card and string are required in addition. Actual material supplied, includes the celluloid

Section of wheels

REAR WHEEL

6 D

32

З

AXLE PAS

39

FRONT WHEEL

painted on in lines of black, and the picture of the finished model clearly shows this work to be done. The chassis is built up according to the details shown, and then the axie put through for the wheels. These wheels are made as twin wheels for the rear

axle, and single wheels for the front. Both are shown in sectional detail. The mudguards are of card and the guard parts (24) are cut carefully with the tabs bent inwards as seen in the diagram, to stiffen up the underside of the mudguard between the main body and along the running board.

> SHAPED 3/4"

PIECE

top of the engine portion. The actual door of the cab is an open aperture, but celluloid is fitted on all

10

The construction of the jib is simple.

The top girder pattern is glued between

the sides. There is no girder pattern part

for the underside, but there are four

strips of card (No. 46) glued across at the points you see in the diagram of the side view. Note, too, further card (pieces 45)

glued near the top and at the rear end, whilst a rounded piece is put above the

pulley, and a flat piece at the bottom (No. 47).

(No. 4/). The pulleys can be cut and grooved. Four of them are needed, $\frac{1}{16}$ in. in diameter, shown as No. 40 on the pattern. Cut the tiny pulleys and file a groove in them before fitting in the jib.

other sides, as seen in the diagram. There is even a piece in the top—in part 10. A hole is cut for this, and then the celluloid fits exactly into the aperture being glued on thin fillets which are in turn glued to the side of the opening. A sectional diagram shows this clearly.

Two are required at the top, one at the bottom, and one in the hanging hook. The cord for these pulleys fixes on the bottom axle holding the jib in place, passes round the top of the hook before coming back to where it started. The pulley at the back end of the jib is merely to hold the fixing cord running to the axle inside the engine casing. Notice that the flat top of the jib is







uppermost. These pivot pins can be put in temporarily, but the jib itself must not be fixed in place until after it and the rest of the model have been painted.

A detail of the hauling hook on these lines is given, and patterns for the card and wood centre (41 and 42) are shown full size. Having made the three separate units—clean up all parts as usual, make sure they run and move satisfactorily and then finally paint in whatever colour is desired.

(We are indebted to Steels Engineering Products Ltd., of Sunderland (makers of the Coles Cranes), for plans and data from which this model was prepared).

261 Side view of numbered parts

 \cap

27

20 21

for the windows, the rod for the axles, The patterns and wire for fixing. clearly show shapes required, and are indicated in numerical order for their construction.

The best plan is to trace off the parts on to the wood, in order the pattern sheet may be preserved for reference. Notice where dotted lines show adjoin-ing parts, and any shaping which has to be done. The various details here clearly indicate the construction, and the whole work of cutting is done with the fretsaw. The finished model is painted with the chassis and undercarriage grey, and, perhaps, a yellow or brown cabin and jib. If you are making it as a toy, a bright colour will appeal to the youngster, but if you want it actually realistic, then the steel work, of course, will be painted grey. Markings on the upper portion are

The diagrams herewith also show the construction of the cabin portion with its projecting tail-piece in which the engine normally is contained. Notice the seat and floor portion inside, which can be made as a complete unit, and then glued to one side and the cross portion before the second side is added. In the before the second side is added. In the floor portion (No. 1), there is an opening to allow access for the interior. Inside here you will see the axle glued into the sides. This axle will finally hold the jib upright by means of a piece of elastic or string holding the jib at the required angle

Rear iib fixing

Cabin sides

required angle. This fixing piece runs through the top (4) and then over one of the pulleys in the bottom end of the jib. The circular turntable on the top of the chassis, is glued down and a 2in. spindle glued upwards to run through the floor and





MODEL DONKEY CHAISE

Patterns on the reverse side provide for the making of the simple pull-along toy illustrated, all parts for which can be cut with the fretsaw quite simply, and the whole thing finished with bright painting. The kit includes the necessary wood, as well as the four small (1‡ins. diameter) and two large (4ins. diameter) wheels. In addition, screws and fittings are provided, as well as the screweyes holding the donkey in position. The animal is an independent unit

The animal is an independent unit fitted between the shafts by the cord running over its saddle, and at the front from the three eyelets seen in the picture. One eyelet is fixed to the top of each shaft, and the other to the bottom of the collar. When cord is strung through, they prevent the animal being pulled out. Before starting, notice the extension required of the three patterns, as they are broken through on the sheet for lack of space.

Note, too, the shaded portions indicating the shape of the ends in certain cases. Where the parts lean slightly, the end of the wood has to be chamfered with a file or small plane to allow it to bed to another part satisfactorily.

Cart Construction

The construction of the cart itself is clear from the detail herewith, which is a drawing of the model with one side removed. Cut the two sides, and then glue between them, the back and the front, the angle of which parts being shown on the pattern of the sides. The floor with its chamfered ends is

The floor with its chamfered ends is then dropped and glued between the back and front, and the side is fitted at rightangles to the back. If you think fit, you can drive screws from the outside or, of course, add little blocking pieces under the seat and floor. In each side, a $\frac{1}{16}$ in. hole is bored to allow the $\frac{3}{8}$ in. axle to revolve freely. If you have not a bit $\frac{1}{16}$ in., then use a $\frac{3}{8}$ in. one, and enlarge carefully with a small file. The shafts are all in one piece, glued close to the front at the points shown on the pattern of the sides.

Note the position of the screweyes, which as previously mentioned, are used to hold the cord for keeping the animal in place. Here again, if you think the glue wants additional strength, screws can be driven through the sides of the cart into the edge of the shafts. In all these cases where screws are used, they must be flat-headed and sunk flush with the surface of the wood so that the painting will cover them without visibility. The large wheels are fixed firmly to

the axle S_8 ins. long. In the centre of each wheel, cut with a fretsaw, a hole with one side flattened. Note here, the shape of the axle where a flattened portion is filed across $\frac{3}{4}$ in. inwards, as shown by the shaded end diagram. This flattened portion coincides with the same flat cut into the centre of the wheel, and so helps to bind the whole thing.

Axle and Animal

Another method, of course, is to have the axle just fixed in without preparation, and then drive a short length of razor blade across the end of the axle into the grain of the wheel itself. This acts as a staple and will prevent likelihood of axle turning apart from the wheel. The axle rod has one wheel fitted, and then the other end of the axle rod pushed through the two sides of the cart before the second wheel is

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in place. See the wheels revolve easily. Note the dotted lines on the pattern of the body, which indicate exactly where these legs are to be glued.

these legs are to be glued. Put all four in place, and before the glue is set, stand the model up to ensure the legs are straight and all four wheels rest evenly on the ground. If this is done while the glue is still tacky, and before it has set, then any slight adjustment can be made. When satisfactory, weight the legs and body together and leave until set. When it comes to painting the animal, you can, of course, take the wheels off.

The only other part of the animal to fix is the collar, which is cut from $\frac{1}{4}$ in. wood and glued at the angle shown by the dotted lines on the pattern of the sides. This pattern also shows the markings which can be painted on later, and should be drawn on the wood first with pencil, when the operation is ready. **Painting**

A hole is shown at the mouth of the animal which is where the bit would be actually. This hole is for a piece of cord to be strung right through, and act as a rein running from either side, pulling along the toy in use. All parts having been cleaned, should be given a coat of grey or cream flat paint. This is allowed to dry right into the wood before the second coat is added. For this, a darker grey is suitable for the animal, with

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glued in place.

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The animal can be undertaken next, and completed as a solid block. If you prefer the other way round, the numbered patterns are in their proper sequence and you can make the animal first. The main parts for the donkey are the body and legs, all cut from \$in. wood. Small wheels are added to the legs at the position shown, and these should be screwed on before the leg itself is glued brown and black markings for saddle, harness, features, etc.

The cart and large wheels can be made quite gay, and the shaped panelling marked on the side, as you see in the picture of the finished article. In the actual construction, by the way, you must remember to paint the cart before you finally add the large wheels, or you will not be able to get behind them to the sides.

SMALL POT HOLDER

ALL the parts can be easily cut with the fretsaw, and construction is made simple by provision in the kit of a special grooved moulding to take the thickness of the sides. It is thus a simple matter to glue the side panels into these grooves forming an open box frame on which a rectangular top is fitted.

Patterns of two further sides will have to be redrawn, but this is simple by pinning the design again over a piece of carbon paper on to another piece of wood and drawing out the shape required. In the case of other pieces, too, only half the required size is shown, but here again it is a simple matter to duplicate on the opposite side of the centre line again.

centre line again. In doing this you must be sure to get the lines quite straight, and the angles correct, otherwise the actual construction will be thrown out of true. The sides are shown with fretted decoration, and there is a lining piece behind those provided in the kit of material.

Framework

The first job is to cut out the four sides and to fit them into the corner moulding in the form of an open box. This is stood upside down on the top frame, and when all edges are level and corner angles true, the parts are glued together to form an attractive rigid framework. The opposite end of the grooved moulding can be left projecting, and afterwards cut in line with the actual ends of the sides. Before the glue hardens, test that the whole thing stands square, and then you can add the rounded feet to the bottom of the moulding. Glue and screw in position so that the

Glue and screw in position so that the screw is countersunk below the wood surface. A screw can also be added through the top, down into the grooved moulding at that end, because the screw head will later be covered by the overlay strips.

These can next be cut, and being mitred at each corner, fit together to form a plain frame. The outer edge can be rounded slightly to give a more effective appearance before gluing down. In fixing, remember to get an even projection of the top frame all round. Linings of $\frac{1}{2}$ in. wood are glued inside the box frame, behind the fretted panels.

Floor The movable floor is fitted inside the framework, and this rests on floor supports glued 2ins. upwards from the bottom. The position is indicated by the

bottom. The position is indicated by the dotted lines on the patterns of the sides. These floor supports must be glued firmly and central inside each side, taking care to see they are level with each other, so the floor itself will rest evenly.

The floor itself is a $4\frac{3}{4}$ in. square piece with a drainage hole in the centre. Wide sweeps are made at the corners so that the wood does not interfere with the interior moulding. The piece can be laid in by slipping upwards through the base, and then bringing down again flat on to the floor supports. To stiffen this floor piece there are also $2\frac{3}{4}$ in. strips of wood glued on the underside. They should be across the grain, placed central, as shown by the dotted lines on the pattern.

Finish

The whole work can be stained and polished, or given a coat of varnish. If the wood used happens to be of different colouring, the stain will be necessary to bring the whole lot down to one shade. When the stain has dried in thoroughly, a coat of varnish can be given over or, of course, french polish brushed on. It will help in this connection if the

It will help in this connection if the inner linings are omitted until the fretted parts have been stained and varnished first, remembering that when you come to glue the lining pieces, the adhesive will not fix to the varnish, which has to be scratched off to give a hold.