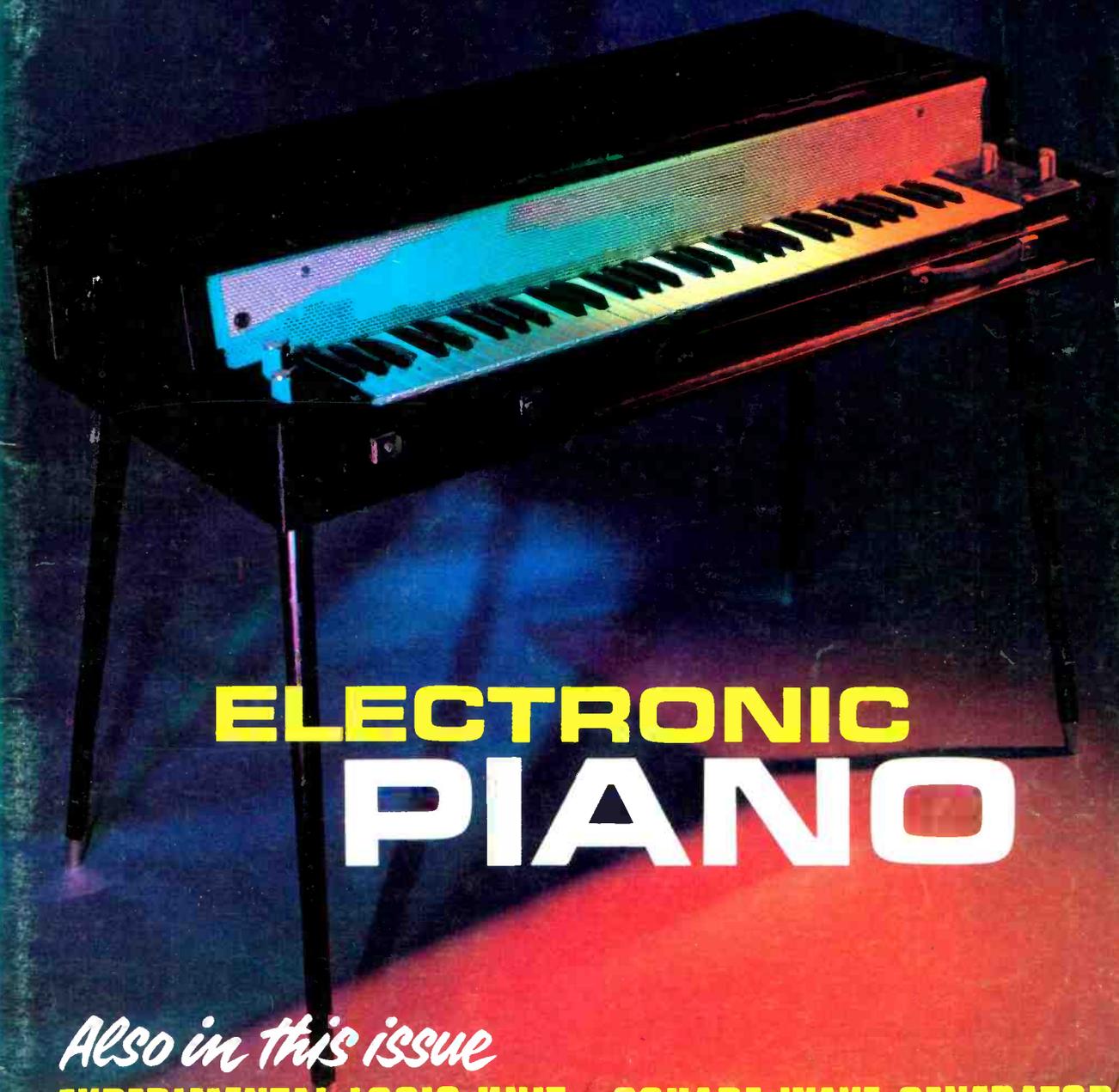


PRACTICAL

ELECTRONICS

SEPTEMBER 1972

20p



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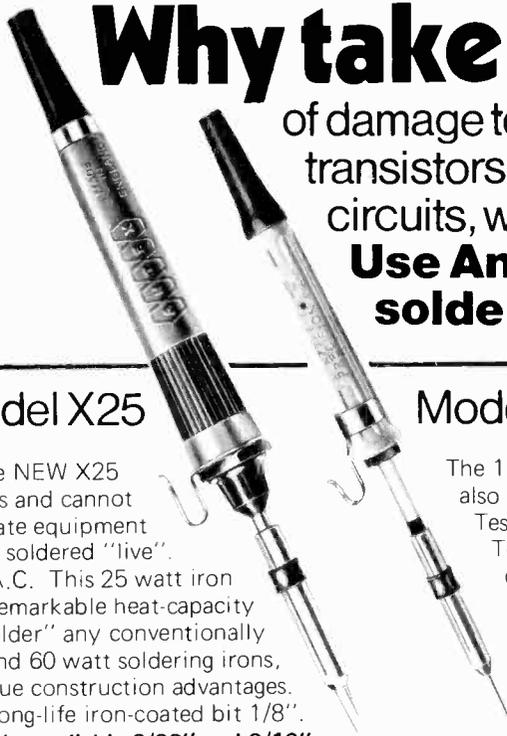
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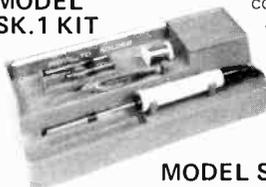
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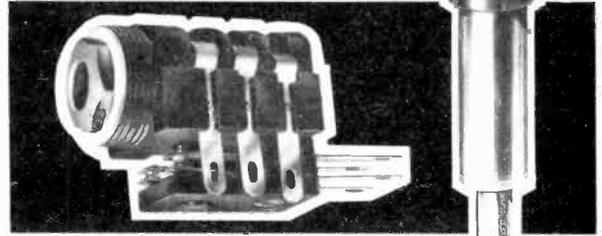
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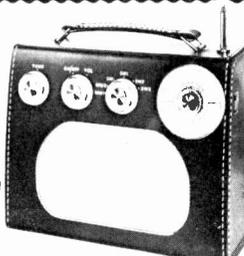


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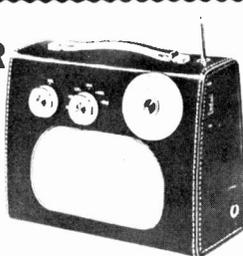


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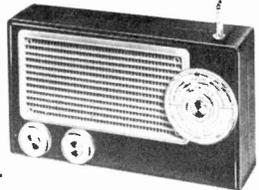


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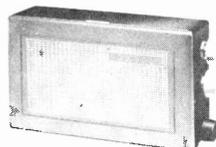
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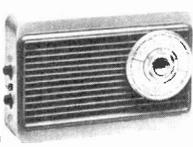


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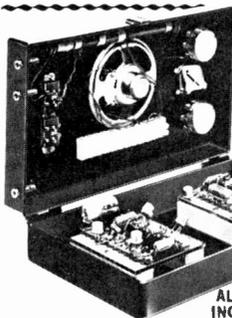
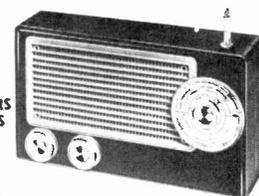


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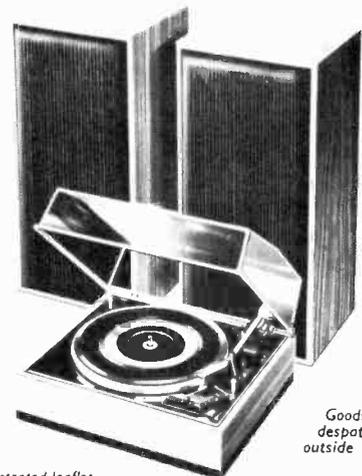
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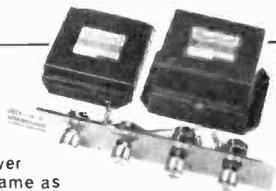
Power output: 4 watts per channel into 8 ohms.

Inputs: 120 mV (for ceramic cartridges)

Diamond stylus £1.25 extra

Stereo headphones with adaptor £4

R T V C



If you prefer, you can buy the three modules—pre-amplifier power supply dual power amplifier, and control panel—by themselves for only £6.95. P. & P. 50p extra. No soldering, just simply screw together with screwdriver supplied. Their overall specification is the same as shown for the complete Unisound console using the high efficient I.C. monolithic power chips to ensure very low distortion at all power levels, correct operation in all ambient temperatures, full power over the audio spectrum.

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SET OF PARTS
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CONTROLS: 3 Volume controls. Bass control range 12dB

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SIGNAL NOISE: Better than -60dB on inputs 3, 4

and 5 and -50dB on 1 and 2.

SUPPLY: 220 to 250V A.C. Mains

SIZE: 12in. 6in. 3in.

PRICE

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Plus P. & P. 60p



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Tone Controls: Treble: 14dB @ 15kHz. Bass: 14dB @ 60 Hz.

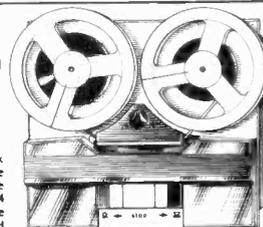
Power Bandwidth: ±2db 20Hz - 25kHz.

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R T V C

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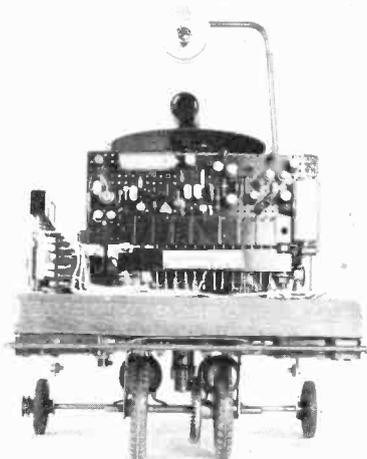
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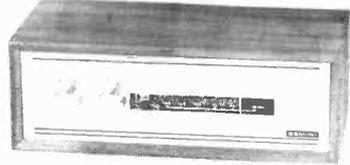
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1-amp Bridge Rec's 25-volt	25p	22p	20p

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Quantity	1-10	10-50	50+
SL403D Audio Amp., 3-Watts	2.00	1.95	1.80
709C Linear Op. Amp	25p	20p	15p
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J-K Flip-Flops Factory Marked and Tested by A.E.I.	40p	35p	30p
SN7490 Decade Counter	50p	45p	40p
UL914 Dual 2 1/2 P Gate	40p	35p	30p

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Sinclair Project 60

Project 60 Stereo FM Tuner

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STEREO
FM TUNER

tune



Built and tested.
Post free.
£25

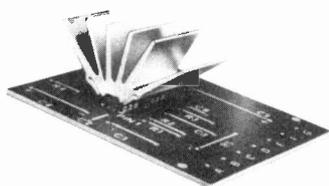
with phase lock-loop principle

Amongst the many advanced electronic features to be found in this remarkable stereo tuner, use of the phase lock loop principle ensures standards of audio quality better than from any other method of detection yet used. Varicap diode tuning, accurately formed printed circuit coils, an I.C. in the special stereo decoder section and switchable squelch circuit for silent tuning between stations contribute to the unsurpassed performance of this tuner, irrespective of price consideration. But the Project 60 FM Stereo Tuner is far from expensive – indeed, it offers fantastic value for money and will bring the thrill of stereo radio to many who previously may not have been able to afford it. The tuner may be used with any good system as well as Project 60, but if you use it with other Project 60 modules, you will find the matching front panels particularly impressive in appearance as well as function.

SPECIFICATIONS

Number of transistors: 16 plus 20 in I.C.
Tuning range: 87.5 to 108MHz.
Sensitivity: 7µV for lock-in over full deviation
Squelch level: typically 20µV.
Signal to noise ratio: ±65dB
Audio frequency response: 10Hz–15KHz (±1dB).
Total harmonic distortion: 0.15% for 30% modulation
Stereo decoder operating level: 2µV.
Cross talk: 40dB.
Output voltage: 2 × 150mV R.M.S. max. (typically 2 × 50mV, stereo)
Operating voltage: 25–30V DC at 100mA.
Indicators: Stereo on; tuning.
Size: 93 × 40 × 207mm.

Super IC.12 Integrated circuit high fidelity amplifier



Having introduced Integrated Circuits to hi-fi constructors with the IC.10, the first time an IC had ever been made available for such purposes, we have followed it with an even more efficient version, the Super IC.12, a most exciting advance over our original unit. This needs very few external resistors and capacitors to make an astonishingly good high fidelity amplifier for use with pick-up, F.M. radio or small P.A. set up, etc. The free 40 page manual supplied, details many other applications which this remarkable IC, make possible. It is the equivalent of a 22 tran-

sistor circuit contained within a 16 lead DIL package, and the finned heat sink is sufficient for all requirements. The Super IC.12 is compatible with Project 60 modules which would be used with the Z.50 and Z.30 amplifiers. Complete with free manual and printed circuit board.

SPECIFICATIONS

Output power: 6 watts RMS continuous (12 watts peak), 6–8Ω. **Frequency Response:** 5Hz to 100KHz ±1dB. **Total Harmonic Distortion:** Less than 1% (Typical 0.1%) at all output powers and frequencies in the audio band (28V). **Load Impedance:** 3 to 15 ohms. **Input Impedance:** 250 Kohms nominal. **Power Gain:** 90dB (1,000,000,000 times) after feedback. **Supply Voltage:** 6 to 28V. **Quiescent current:** 8mA at 28V. **Size:** 22 × 45 × 28mm including pins and heat sink.

Manual available separately 15p post free.

With FREE printed circuit board and 40 page manual.

£2.98 Post free

Project 605



The easy way to buy and build Project 60

Project 605 is one pack containing: one PZ5, two Z30's, one Stereo 60 and one Masterlink. This new module contains all the input sockets and output components needed together with all necessary leads cut to length and fitted with neat little clips to plug straight on to the modules. Thus all soldering and hunting for the odd part is eliminated. You will be able to add further Project 60 modules as they become available adapted to the Project 605 method of connecting.

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Everything you need to assemble a superb 30 watt high fidelity stereo amplifier without having to solder.

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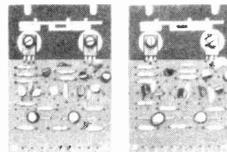
the world's most advanced high fidelity modules

Z.30 & Z.50 power amplifiers

Built, tested and guaranteed with circuits and instructions manual. **Z.30 £4.48** **Z.50 £5.48**

The Z.30 and Z.50 are of advanced design using silicon epitaxial planar transistors to provide unsurpassed standards of performance. Total harmonic distortion is an incredibly low 0.02% at 15w (8Ω) and all lower outputs. Whether you use Z.30 or Z.50 amplifiers in your Project 60 system will depend on personal preference, but they are the same size and are intended for use principally with other units in the Project 60 range. Their performance and design are such, however, that Z.50s and Z.30 may be used in a far wider range of applications.

SPECIFICATIONS (Z.50 units are interchangeable with Z.30s in all applications).— Power Outputs: Z.30 15 watts R.M.S. into 8 ohms using 35 volts; 20 watts R.M.S. into 3 ohms using 30 volts. Z.50 40 watts R.M.S. into 3 ohms using 40 volts; 30 watts R.M.S. into 8 ohms using 50 volts. **Frequency response:** 30 to 300,000Hz ± 1dB. **Distortion:** 0.02% into 8 ohms. **Signal to noise ratio:** better than 70dB unweighted. **Input sensitivity:** 250mV into 100 Kohms (for 15w into 8Ω). For speakers from 3 to 15 ohms impedance. **Size:** 14 x 80 x 57mm.

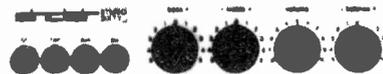


Stereo 60 Pre-amp/control unit

Built, tested and guaranteed. **£9.98**

Designed specifically for use on Project 60 systems, the Stereo 60 is equally suitable for use with any high quality power amplifier. Since silicon epitaxial planar transistors are used throughout, a really high signal-to-noise ratio and excellent tracking between channels is achieved. Input selection is by means of press buttons, with accurate equalisation on all input channels. The Stereo 60 is particularly easy to mount.

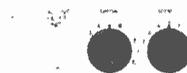
SPECIFICATIONS—Input sensitivities: Radio — up to 3mV. Mag. p.u. 3mV correct to R.I.A.A. curve ± 1dB; 20 to 25,000 Hz. Ceramic p.u. — up to 3mV. **Output:** 250mV. **Signal to noise ratio:** better than 70dB. **Channel matching:** within 1dB. **Tone controls:** TREBLE +12 to -12dB at 10KHz; BASS -12 to -12dB at 100Hz. **Front panel:** brushed aluminium with black knobs and controls. **Size:** 66 x 40 x 207mm.



A.F.U. High & Low Pass Filter Unit

Built, tested and guaranteed. **£5.98**

For use between Stereo 60 unit and two Z.30s or Z.50s. The unit is very easily mounted and is unique in that the cut-off frequencies are continuously variable. As attenuation in the rejected band is rapid (12dB/octave), there is less loss of the wanted signal than has previously been possible. Amplitude and phase distortion are negligible. The A.F.U. is suitable for use with any other amplifier system. There are two filter sections — rumble (high pass) and scratch (low pass). H.F. cut-off (-3dB) variable from 28KHz to 5KHz. L.F. cut-off (-3dB) variable from 25Hz to 100Hz. Distortion at 1KHz (35V. supply) 0.02% at rated output. Operating voltage from 15 to 35V. Current 3mA. **Size:** 66 x 40 x 90mm.



Power Supply Units

Designed specifically for use with the Project 60 system of your choice. Use PZ.5 for normal Z.30 assemblies and PZ.6 or PZ.8 where a stabilised supply is essential.

PZ.5 30 volts un stabilised £4.98
PZ.6 35 volts stabilised £7.98
PZ.8 45 volts stabilised £7.98
 (less mains transformer)
PZ.8 mains transformer £5.98



Typical Project 60 applications

System	The Units to use	together with	Units cost
Simple battery record player	Z.30	Crystal P.U., 12V battery volume control, etc	£4.48
Mains powered record player	Z.30, PZ.5	Crystal or ceramic P.U volume control, etc	£9.45
12W. RMS continuous sine wave stereo amp. for average needs	2 x Z.30s, Stereo 60; PZ.5	Crystal, ceramic or mag P.U., F.M. Tuner, etc.	£23.90
25W. RMS continuous sine wave stereo amp. using low efficiency (high performance) speakers	2 x Z.30s, Stereo 60; PZ.6	High quality ceramic or magnetic P.U., F.M. Tuner, Tape Deck, etc.	£26.90
80W. (3 ohms) RMS continuous sine wave de luxe stereo amplifier. (60W. RMS into 8 ohms)	2 x Z.50s, Stereo 60; PZ.8, mains transformer	As above	£34.88
Indoor P.A.	Z.50, PZ.8, mains transformer	Mic., guitar, speakers, etc., controls	£19.43

F.M. Stereo Tuner (£25) & A.F.U. (£5.98) may be added as required.

Guarantee

If, within 3 months of purchasing any product direct from Sinclair Radionics Ltd., you are dissatisfied with it, your money will be refunded at once. Many Sinclair appointed Stockists also offer this same guarantee in co-operation with Sinclair Radionics Ltd.

Each Project 60 module is tested before leaving our factory and is guaranteed to work perfectly. Should any defect arise in normal use, we will service it at once and without any charge to you, if it is returned within two years from the date of purchase. Outside this period of guarantee a small charge (typically £1.00) will be made. No charge is made for postage by surface mail. Air Mail is charged at cost.

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Full technical data and diagrams with each module. All guaranteed and a bargain at



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6 volt 70 ohm Single Pole Changeover 40p plus 5p P. & P.
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0-10 calibrated plastic knob with metal insert and skirt. Fixing size 6.35mm. Skirt dia. 36mm. Our price 20p each plus 2p P. & P.

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Please include 5p P. & P. on each L.S.

2N3055

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Full control over 300 watts of incandescent lighting. Thyristor light dimmer mounted on a standard switch block ready to fit into a 3W. Box. Enjoy the pleasure of having the precise amount of light you require at any time. Our Price £2.75 plus 8p P. & P. each



TRI-VOLT BATTERY ELIMINATOR

Enables you to work your Transistor Radio, Amplifier or Cassette, etc., from the a.c. main through this compact eliminator. Just by moving a plug you can select the voltage you require, 6, 7 1/2 or 9 volt. This means all your transistor power pack applications can be handled by this one unit. Approx. size 2 1/2in x 2 1/2in x 3 1/2in. Our Price £2.75 plus 10p P. & P. Same model suitably wired for the Philips Cassette £3 plus 10p P. & P.

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A must for the experimenter interested in I.C.s. 14 pin, 20p each, 16 pin, 20p each. Please include 5p P. & P. per 3 sockets.

CRESCENT 100W STEREO

A new style 100 watt per channel stereo amplifier. All loudspeaker systems, 8-15 ohm are suitable. This amplifier is designed for the D.J. and group who must have good looking and reliable equipment. A bargain at £82. We also have a mono 100 watt at £62. Please include £1 P. & P. and insurance. If you require more information please send S.A.E.



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Bridge Rectifier (Texas). Plastic encapsulated 50V at 4A. Approx. size 1 1/2in x 1 1/2in. Our Price 60p each.

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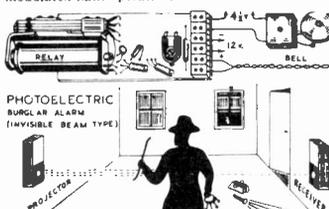
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GB9*	4 in	2 1/2 in	1 1/2 in	38p 13p
GB10*	5 1/2 in	4 in	1 1/2 in	44p 18p
GB11	4 in	2 1/2 in	2 in	38p 13p
GB12	3 in	2 in	1 in	33p 13p
GB13	6 in	4 in	2 in	52p 18p
GB14	7 in	5 in	2 1/2 in	63p 19p
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*These sizes fit standard veroboards

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with sloping front panel

Type	H.	W.	D.	Price p. & p.
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Plain aluminium.
 Stove-enamelled silver-grey hammer finished, 20p extra.

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Size	0-1 matrix	0-15 matrix
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2 in	33p	25p
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3 in	5 in	27p
17 in	2 1/2 in	75p
17 in	3 1/2 in	£1

Pins—either size; packet of 36, 18p

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1μF 450V	19p	1,000μF 25V	27p
2μF 500V	20p	1,000μF 50V	39p
4μF 350V	14p	2,000μF 25V	36p
8μF 450V	16p	2,000μF 50V	53p
16μF 450V	17p	2,500μF 25V	45p
25μF 25V	7p	2,500μF 50V	60p
25μF 50V	8p	3,000μF 25V	48p
32μF 450V	24p	5,000μF 25V	55p
50μF 50V	10p	5,000μF 50V	98p
100μF 25V	10p	8-8μF 450V	18p
100μF 50V	10p	8-16μF 450V	20p
250μF 25V	12p	16-16μF 450V	27p
250μF 50V	17p	16-32μF 450V	63p
500μF 25V	18p	32-32μF 450V	49p
500μF 50V	25p	50-50μF 350V	38p

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4μF 40V	7p	30μF 15V	7p
4.7μF 63V	6p	47μF 16V	7p
8μF 15V	7p	47μF 25V	6p
8μF 40V	7p	68μF 16V	6p
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All units are complete with cable and plug.

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 Single, D.P. switch, 24p
 Tandem, less switch, 40p
 5kΩ, 10kΩ, 25kΩ, 50kΩ, 100kΩ, 250kΩ, 500kΩ, 1MΩ, 2MΩ

SLIDER CONTROLS, 87mm.

complete with knobs.
 Single, 44p; Tandem, 55p. 10kΩ, 25kΩ, 50kΩ, 100kΩ, log. or lin.

RESISTORS

Carbon
 All 5%, high-stability, E12 values. ±W, 1p; ±W, 1 1/2p; 1W, 4p; 2W, 6p

Wire-wound
 5W, 10p; 10W, 12p

LOUDSPEAKERS

7 in / 4 in, 3Ω—£1.12, 8Ω—£1.12, 15Ω—£1.40.
 8 in x 5 in, 3Ω—£1.85, 8Ω—£1.77, 15Ω—£1.70.
 10 in / 6 in, 3Ω—£2.32, 8Ω—£2.32, 15Ω—£2.32.
 8 in round, 3Ω—£2.10, 8Ω—£2.50, 15Ω—£2.10.

Adastra "Hi-Ten", 10 in, 10W, 8 or 15Ω—£3.40.
 Please add 20p p. & p. to all speakers.

BONDED ACRYLIC FIBRE

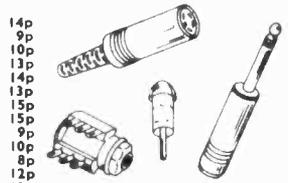
B.A.F. wadding, 18 in wide, 1 in thick. The ideal lining for speaker enclosures. 25p per yard.

PLUGS

Car aerial
 Co-axial
 D.I.N. 2 pin (speaker)
 D.I.N. 3 pin
 D.I.N. 4 pin
 D.I.N. 5 pin, 180
 D.I.N. 5 pin, 240
 D.I.N. 6 pin
 Jack, 2.1mm unscreened
 Jack, 2.1mm screened
 Jack, 3.1mm unscreened
 Jack, 3.1mm screened
 Jack, 4 in unscreened
 Jack, 4 in screened
 Jack, stereo, unscreened
 Jack, stereo, screened
 Phono, plastic top
 Phono, plated metal
 Phono, fitted 4 ft lead
 Wander, red or black
 Banana 4mm, red or black

LINE SOCKETS

Car aerial
 Co-axial
 D.I.N. 2 pin (speaker)
 D.I.N. 3 pin
 D.I.N. 5 pin, 180
 D.I.N. 5 pin, 240
 Jack, 3.1mm
 Jack, 4 in screened
 Jack, stereo, screened
 Phono, plated metal



SOCKETS

Car aerial 8p
 Co-axial, surface 8p
 Co-axial, flush 9p
 D.I.N. 2 pin (speaker) 10p
 D.I.N. 3 pin 9p
 D.I.N. 5 pin, 180 9p
 D.I.N. 5 pin, 240 9p
 Jack, 2.1mm 10p
 Jack, 3.1mm 10p
 Jack, 4 in unscreened 15p
 Jack, 4 in screened 20p
 Jack, stereo, switched 24p
 Phono, single 5p
 Phono, 2 on a strip 7p
 Phono, 3 on a strip 10p
 Phono, 4 on a strip 10p
 Wander, single, red or black 5p
 Wander, stereo, red or black 30p
 Banana 4mm red, or black 6p

CAPACITORS

2.2pF	500V	S/M	71p	0.0027μF	500V	S/M	15p
3.3pF	500V	S/M	71p	0.0033μF	500V	Per.	9p
5pF	500V	S/M	71p	0.0033μF	1,000V	MDC	6p
10pF	125V	P.S.	5p	0.0036μF	500V	S/M	15p
10pF	500V	S/M	71p	0.0047μF	125V	P.S.	9p
15pF	125V	P.S.	5p	0.0047μF	500V	Poly.	6p
15pF	500V	Per.	4p	0.0047μF	500V	S/M	20p
18pF	500V	S/M	71p	0.0047μF	1,000V	MDC	6p
22pF	125V	P.S.	5p	0.0051μF	100V	Mylar	3p
22pF	500V	S/M	71p	0.0051μF	500V	Per.	5p
25pF	500V	S/M	71p	0.0068μF	125V	P.S.	10 1/2p
27pF	500V	Per.	4p	0.0068μF	500V	S/M	30p
33pF	125V	P.S.	5p	0.0068μF	500V	Poly.	6p
33pF	500V	S/M	71p	0.0082μF	125V	P.S.	10 1/2p
39pF	500V	S/M	71p	0.0082μF	500V	S/M	30p
47pF	125V	P.S.	5p	0.011μF	18V	Disc	4p
47pF	500V	Per.	4p	0.011μF	125V	P.S.	10 1/2p
50pF	500V	S/M	71p	0.011μF	160V	Poly.	4p
56pF	500V	S/M	71p	0.011μF	250V	M.F.	3p
68pF	125V	P.S.	5p	0.011μF	400V	Poly.	3p
68pF	500V	S/M	71p	0.011μF	500V	Per.	5p
75pF	500V	S/M	71p	0.011μF	500V	S/M	30p
82pF	500V	S/M	71p	0.011μF	600V	MDC	7p
100pF	125V	P.S.	5p	0.011μF	1,000V	MDC	9p
100pF	500V	S/M	71p	0.015μF	160V	Poly.	3p
100pF	500V	Per.	5p	0.015μF	400V	Poly.	3p
120pF	500V	S/M	71p	0.021μF	100V	Mylar	3p
150pF	125V	P.S.	5p	0.022μF	18V	Disc	5p
150pF	500V	S/M	71p	0.022μF	250V	M.F.	3p
150pF	500V	Per.	5p	0.022μF	400V	Poly.	3p
180pF	500V	S/M	71p	0.022μF	600V	MDC	7 1/2p
200pF	500V	S/M	71p	0.022μF	1,000V	MDC	9p
220pF	125V	P.S.	5p	0.033μF	250V	M.F.	4p
220pF	500V	Per.	5p	0.033μF	400V	Poly.	4p
250pF	500V	S/M	8p	0.047μF	12V	Disc	6p
270pF	500V	Per.	5p	0.047μF	160V	Poly.	3p
300pF	500V	S/M	8p	0.047μF	250V	M.F.	3p
330pF	125V	P.S.	5p	0.047μF	400V	Poly.	4p
330pF	500V	S/M	8p	0.047μF	600V	MDC	4p
390pF	500V	S/M	8p	0.047μF	1,000V	MDC	10p
470pF	125V	P.S.	5p	0.11μF	30V	Disc	6p
470pF	750V	Disc	5p	0.11μF	250V	M.F.	4p
500pF	500V	S/M	8p	0.11μF	400V	Poly.	5p
560pF	500V	S/M	8p	0.11μF	600V	MDC	10p
680pF	125V	P.S.	6p	0.11μF	1,000V	MDC	13p
680pF	500V	S/M	8p	0.15μF	250V	M.F.	5p
820pF	500V	S/M	8p	0.22μF	160V	Poly.	6p
0.001μF	100V	Mylar	3p	0.22μF	250V	M.F.	5p
0.001μF	125V	P.S.	6p	0.22μF	400V	Foil	10p
0.001μF	400V	Poly.	3p	0.22μF	1,000V	MDC	15p
0.001μF	500V	S/M	10p	0.33μF	250V	M.F.	8p
0.001μF	500V	Per.	5p	0.47μF	250V	Foil	8p
0.001μF	1,000V	MDC	6p	0.47μF	400V	Foil	15p
0.0015μF	100V	Poly.	3p	0.47μF	1,000V	MDC	20p
0.0015μF	500V	S/M	10p	1.0μF	250V	M.F.	15p

Note:
 S/M—silver mica 1% tol.
 P.S.—polystyrene 2 1/2% tol.
 MDC—a.c. rating = 300V.
 M.F.—Mullard min. foil.
 Cer.—ceramic.

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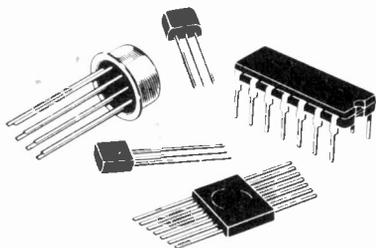
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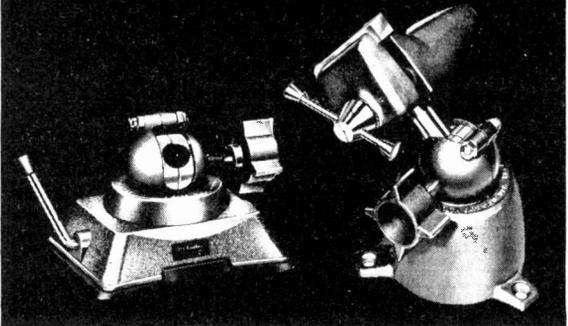
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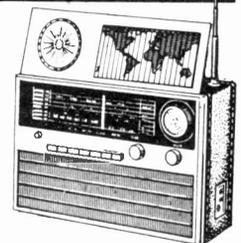
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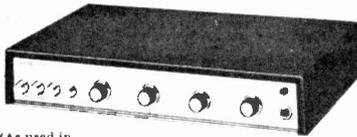
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PREMIER 800 STEREO AMPLIFIER



(As used in System "ONE")

A truly high quality stereo amplifier compare the specification, compare the price. Output: 5 watts per channel. Frequency response: 30-20,000Hz \pm 2db. Distortion: 1%. Output Impedance 8 ohms nom. Inputs equalised to R.I.A.A. Magnetic: 4mV. Ceramic 100mV. Tuner 100mV. Tape 100mV. Tape out 150mV. Din sockets for inputs and outputs. Controls: Bass, Treble, Volume, Balance, Selector. Mono/Stereo switch. Stereo Headphone socket. Attractive slim line design black leatherette cabinet with aluminium front panel. Size 12 1/2in x 6 1/2in x 2 1/2in

ONLY £15.00

Carr. 50p

Mk. II Version available with Teak Finish Cabinet. £16.25. Carr. 50p.

PREMIER HI-FI STEREO SYSTEMS

consists of the Premier 800 all transistor stereo amplifier, Garrard auto/manual record player unit fitted stereo/mono cartridge with diamond stylus and mounted in teak finish plinth with cover and two matching teak finish loudspeaker systems. Absolutely complete and supplied ready to plug in and play. The 800 amplifier has an output of 5 watts per channel with inputs for ceramic and magnetic pick-up, tape and tuner also tape output socket and headphone socket. Controls: Bass, Treble, Volume, Balance, Selector. Mono/Stereo switch. Headphone socket. Power on/off. Black leatherette cabinet with aluminium front panel. Size: 12 1/2in x 6 1/2in x 2 1/2in.

£35 Carr. £1.75



SYSTEM "TWO"

as above but with Garrard SP25 Mk. III and magnetic cartridge.

£45

Carr. £1.75

SYSTEM "THREE"

This consists of KLINGER KC903 stereo amplifier giving 6 watts rms per channel with Bass, Treble, Volume and Balance Controls. Inputs for Magnetic and Ceramic pick-up, tuner, tape in and out. Stereo headphone socket. Garrard SP25 Mk. III in teak finish plinth with cover and fitted Sonolone STAHCD diamond stereo cartridge. A pair of HMP Speakers size 16 1/2in x 10 1/2in x 9in fitted EMI units complete the matching system.

£57.75

Carr. £1.75

FREE

leads and plugs supplied with all systems

METER BARGAINS

MODEL GT600 MULTIMETER

A precision made pocket sized test meter, ideally suited for testing electronic circuits or elect.ionic appliances. Supplied complete with test lead and batteries. Ranges—D.C. voltages: 10, 50, 250, 1,000V (1,000 O.P.V.). A.C. voltages: 10, 50, 250, 1,000V (1,000 O.P.V.). D.C. current: 1mA, 100mA. Resistance: 0-150 kohms. Decibels: -10 to +22dB (at A.C. 10V range). £2.47. P. & P. 25p.

MULTIMETER 20,000 O.P.V. MULTIMETER Features large easy-to-read meter, wide choice of ranges. With test leads, batteries and manual. Size: 4 1/2in x 3 1/2in x 1 1/2in. Ranges: D.C. voltages: 0-5-25-50-250-500-2,500V. A.C. voltages: 0-10-50-100-500-1,000V. D.C. current: 0-50uA-2.5mA-250mA. Resistance: 0-6,000 ohms, 0-6 meg ohms (300 ohms and 30 kohms at centre scale). Capacity: 10uf to 0.01uf, 0.01uf to 1uf. Decibels: -20 to +22dB. £4.90. P. & P. 25p.

at centre scale). Capacity: 10uf to 0.01uf, 0.01uf to 1uf. Decibels: -20 to +22dB. £4.90. P. & P. 25p.

at centre scale). Capacity: 10uf to 0.01uf, 0.01uf to 1uf. Decibels: -20 to +22dB. £4.90. P. & P. 25p.

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Garrard SP25 Mk. III Single Record Player. Fitted Goldring G800 Magnetic Stereo Cartridge. Complete in Teak Plinth with Cover. Total list Price over £34.

PREMIER PRICE £18.50 P. & P. 50p

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Garrard AP76 less cartridge £18.80

GARRARD 401 TRANSCRIPTION UNIT £27.40

Garrard 2025 T C with Stereo Ceramic Cartridge £8.50

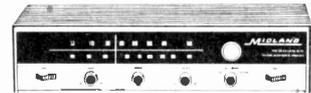
Garrard 2025 T C with Stereo Ceramic Cartridge ready wired in teak plinth with cover £12.45

Carriage and Insurance 60p extra any item.

CARTRIDGE BARGAINS! GOLDRING (800H) £5.00; (800) £5.50; (800E) £9.50. SHURE M3D £4.00, M44E £5.75; M55E £8.50; M75EII £10.90.

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MIDLAND MODEL 19-520 AM/FM STEREO TUNER AMPLIFIER



A fantastic all solid state stereo receiver at a realistic price. Beautifully styled in slimline design cabinet. Covers AM 535-1,635 kHz and FM 88-108 MHz with built-in stereo multiplex decoder. Input for ceramic phono. Output 2 1/2 watts r.m.s. per channel. Controls: Volume, tone, balance, tuning, AFC, stereo indicator. Speaker impedance 4-8 ohms. Size: 15in x 8 1/2in x 3 1/2in.

ONLY £25 Carr. 50p



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LOW NOISE BRAND NEW IN LIBRARY CASES

C80 (List 71p) 53p
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C120 (List £1.48) 90p P. & P. 15p



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29p each 40p each 52p each P. & P.
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	TO-5	TO-66	TO-48									
50	0.23	0.25	0.47	0.50	0.47	0.50	0.83	1.40				
100	0.25	0.38	0.58	0.58	0.83	1.40						
200	0.35	0.37	0.57	0.61	0.75	1.60						
400	0.43	0.47	0.67	0.75	0.93	1.75						
600	0.53	0.57	0.77	0.87	1.25							
800	0.83	0.70	0.90	1.20	1.50	4.00						

SIL. RECTS. TESTED

PIV	300mA		750mA		1A		1.5A		3A		10A		30A	
	5p	5p	5p	5p	5p	5p	5p	5p	5p	5p	5p	5p	5p	5p
50	0.04	0.05	0.05	0.07	0.14	0.21	0.47							
100	0.04	0.08	0.05	0.13	0.16	0.23	0.75							
200	0.05	0.09	0.06	0.14	0.20	0.24	1.00							
400	0.06	0.13	0.07	0.20	0.27	0.37	1.25							
600	0.07	0.16	0.10	0.22	0.34	0.45	1.85							
800	0.10	0.17	0.13	0.25	0.37	0.55	2.00							
1000	0.11	0.25	0.18	0.30	0.46	0.83	2.50							
1200	0.33	—	—	0.33	0.57	0.75								

TRIACS

VBO	2A		6A		10A	
	TO-1	TO-66	TO-66	TO-66	TO-66	TO-66
100	30	50	76			
200	50	60	90			
400	70	75	110			

DIACS

FOR USE	WTH
TRIACS	
BR100 D32	37p each

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UT48	Eqvt. 2N2646,
Eqvt. T1843,	HEN3000
27p each,	25-99 25p
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BC107/108, 10p each;
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300mW 30c, 0.50
40PIV (Min.) 10c, 1.50
Sub-Min. 500 5.00
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Ideal for Organ Builders.

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switch 50p each.
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having thyristor electri-
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with an anode gate and a
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between gate and
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VOLTAGE RANGE
2-33V, 400mW (DO-7
Case) 13p ea. 14W (Top-
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Stud) 25p ea. All fully
tested 5% tol. and
marked. State voltage
required.

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on heat sink, 100 PIV, 90p each.

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Resistors, capacitors,
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Coded and Guaranteed
Pak No. EQVT
T1 8 24371B OC71
T2 8 D1374 OC75
T3 8 D1216 OC81D
T4 8 26381T OC81
T5 8 2638T OC82
T6 8 26344B OC44
T7 8 26345B OC45
T8 8 26378 OC78
T9 8 26399A 2N1302
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All 50p each pak

2N2080 NPN SIL DUAL
TRANS. CODE D1699
TEXAS. Our price 25p
each.

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Sim.
BXN21 & C407, 2N1893
FULLY TESTED AND
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17p each. TO-5 N.P.N.,
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Sil. trans. suitable for
P.E. Organ. Metal TO-18
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50V RMS 32p
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Pak No.	Description	Price
U1	120 Glass sub-min. general purpose germanium diode	0.80
U2	60 Mixed germanium transistors AF/RF	0.50
U3	75 Germanium gold bonded diodes sim. OA5, OA47	0.50
U4	40 Germanium transistors like OC81, AC128	0.50
U5	60 200mA sub-min. Sil. diodes	0.50
U6	30 Silicon planar transistors NPN sim. BSY95A, 2N706	0.50
U7	16 Silicon rectifiers Top-Hat 750mA up to 1,000V	0.50
U8	50 Sil. planar diodes 250mA, OA/200/202	0.50
U9	20 Mixed volts 1 watt Zener diodes	0.50
U11	25 PNP silicon planar transistors TO-5 sim. 2N1132	0.50
U13	30 PNP-NPN sil. transistors OC200 & 28104	0.50
U14	150 Mixed silicon and germanium diodes	0.50
U15	25 NPN Silicon planar transistors TO-5 sim. 2N697	0.50
U16	10 3-Amp silicon rectifiers stud type up to 1000 PIV	0.50
U17	30 Germanium PNP AF transistors TO-5 like AC17-22	0.50
U18	8 6-Amp silicon rectifiers BYZ13 type up to 600 PIV	0.50
U19	25 Silicon NPN transistors like BC108	0.50
U20	12 1.5-Amp silicon rectifiers Top-Hat up to 1,000 PIV	0.50
U21	30 8-A.F. germanium alloy transistors 2G300 series & OC71	0.50
U23	30 Madt's like MAT series PNP transistors	0.50
U24	20 Germanium 1-Amp rectifiers GJM up to 300 PIV	0.50
U25	25 300Mc/s NPN silicon transistors 2N708, BSY27	0.50
U26	30 Fast switching silicon diodes like 1N914 micro-min	0.50
U29	10 1-Amp SCR's TO-5 can up to 600 PIV CR81/25-600	1.00
U31	20 8il. Planar NPN trans. low noise amp 2N3707	0.50
U32	25 Zener diodes 400mW D07 case mixed volts, 3-18	0.50
U33	15 Plastic case 1 amp silicon rectifiers 1N4000 series	0.50
U34	30 Sil. PNP alloy trans. TO-5 BCY26, 28302/4	0.50
U35	25 Sil. planar trans. PNP TO-18 2N2906	0.50
U36	25 Sil. planar NPN trans. TO-5 BFY50/1/52	0.50
U37	30 Sil. alloy trans. NO-2 PNP, OC200 28322	0.50
U38	20 Fast switching sil. trans. NPN, 400Mc/s 2N3011	0.50
U39	30 RF germ. PNP trans. 2N1303/5 TO-5	0.50
U40	10 Dual trans. 6 lead TO-5 2N2060	0.50
U41	25 RF germ. trans. TO-1 OC45 NKT72	0.50
U42	10 VHF germ. PNP trans. TO-1 NKT667 AF117	0.50
U43	25 Sil. trans. plastic TO-18 A.P. BC113/114	0.50
U44	20 Sil. trans. plastic TO-5 BC115/116	0.50
U45	7 3A SCR's TO-66 up to 600 PIV	1.00

Code Nos. mentioned above are given as a guide to the type of device in the Pak. The devices themselves are normally unmarked.

NEW QUALITY TESTED PAKS

Pak	Description	Price
Q1	30 Red spot trans. PNP AF	0.50
Q2	16 White spot R.F. trans. PNP	0.50
Q3	4 OC71 type trans.	0.50
Q4	6 Matched trans. OC44/45/81/81D	0.50
Q5	4 OC72 transistors	0.50
Q6	4 OC72 transistors	0.50
Q7	4 AC128 trans. PNP high gain	0.50
Q8	4 AC126 trans. PNP	0.50
Q9	7 OC81 type trans.	0.50
Q10	7 OC71 type trans.	0.50
Q11	2 AC127/128 comp. pairs PNP/NPN	0.50
Q12	3 AF116 type trans.	0.50
Q13	3 AF117 type trans.	0.50
Q14	3 OC171 H.F. type trans.	0.50
Q15	5 2N290 sil. epoxy trans.	0.50
Q16	2 GET880 low noise germ. trans.	0.50
Q17	3 NPN 18T141 & 2 8T140	0.50
Q18	4 Madt's 2 MAT 100 & 2 MAT 120	0.50
Q19	3 Madt's 2 MAT 101 & 1 MAT 121	0.50
Q20	4 OC44 germ. trans. A.P.	0.50
Q21	3 AC127 NPN germ. trans.	0.50
Q22	20 NKT trans. A.F. R.F. coded	0.50
Q23	10 OA202 sil. diodes sub-min.	0.50
Q24	8 OA81 diodes	0.50
Q25	6 1N914 sil. diodes 75PIV 75mA	0.50
Q26	8 OA95 germ. diodes sub-min. 1N69	0.50
Q27	2 OA 600PIV sil. rect. 1845R	0.50
Q28	2 Sil. power rect. BYZ13	0.50
Q29	4 Sil. trans. 3 x 2N2906, 1 x 2N697	0.50
Q30	7 Sil. switch trans. 2N706 NPN	0.50
Q31	6 Sil. switch trans. 2N708 NPN	0.50
Q32	3 PNP sil. trans. 2 x 2N1131	0.50
Q33	3 Sil. NPN trans. 2N1711	0.50
Q34	7 Sil. NPN trans. 2N2969, 500MHZ	0.50
Q35	3 Sil. PNP TO-5 2 x 2N2904 & 1 x 2N2905	0.50
Q36	7 2N3646 TO-18 plastic 300MHZ NPN	0.50
Q37	3 2N3053 NPN sil. trans.	0.50
Q38	7 PNP trans. 4 x 2N3703, 3 x 2N3702	0.50
Q39	7 NPN trans. 4 x 2N3704, 3 x 2N3705	0.50
Q40	7 NPN amp. 4 x 2N3707, 3 x 2N3708	0.50
Q41	3 Plastic NPN TO-18 2N3904	0.50
Q42	6 NPN trans. 2N5172	0.50
Q43	7 BC107 NPN trans.	0.50
Q44	7 NPN trans. 4 x BC108, 3 x BC109	0.50
Q45	3 BC113 NPN TO-18 trans.	0.50
Q46	3 BC115 NPN TO-5 trans.	0.50
Q47	6 NPN high gain 3 x BC167, 3 x BC168	0.50
Q48	4 BCY70 NPN trans. TO-18	0.50
Q49	4 NPN trans. 2 x BFY01, 2 x BFY52	0.50
Q50	7 BSY28 NPN switch TO-18	0.50
Q51	7 BSY55A NPN trans. 300MHZ	0.50
Q52	8 BY100 type sil. rect.	1.00
Q53	25 Sil. & germ. trans. mixed all marked new	1.50

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100 Boards £3, P. & P., 30p.

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GENERAL PURPOSE GERM. PNP
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REPLACE. — OC25-28-29-30-35-36, NKT 401-403-404
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TO-3 case. G.P. Switching & Amplifier
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OC20 50p OC28 40p AD149 43p BD131 70p BD139 75p
OC22 30p OC29 40p AL102 85p BD132 80p BD140 85p
OC23 33p OC35 33p AL103 85p BD135 70p BD155 75p
OC24 45p OC38 40p BD121 60p BD136 80p BU105 43p
OC25 25p AD14040p BD123 75p BD137 70p 2N3034 45p
OC28 25p AD14240p BD124 70p BD138 80p

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2N3820	50p	2N5459	50p
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2N3823	30p	MF105	40p

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-the lowest prices!

74 Series T.T.L. I.C.'s DOWN AGAIN IN PRICE

Check our 74 Series List before you by any L.C's. Our prices are the lowest possible. All devices ex-stock. Full spec. guaranteed.

BI-PAK Order No.	Price and qty. prices			BI-PAK Order No.	Price and qty. prices		
	1-24	25-99	100 up		1-24	25-99	100 up
BP00=SN7400	0-15	0-14	0-12	BP86=SN7486	0-32	0-30	0-28
BP01=SN7401	0-15	0-14	0-12	BP90=SN7490	0-87	0-84	0-88
BP02=SN7402	0-15	0-14	0-12	BP91=SN7491AN	0-87	0-84	0-78
BP03=SN7403	0-15	0-14	0-12	BP92=SN7492	0-87	0-84	0-88
BP04=SN7404	0-15	0-14	0-12	BP93=SN7493	0-87	0-84	0-88
BP05=SN7405	0-15	0-14	0-12	BP94=SN7494	0-77	0-74	0-68
BP07=SN7407	0-18	0-17	0-16	BP95=SN7495	0-77	0-74	0-68
BP08=SN7408	0-18	0-17	0-16	BP96=SN7496	0-77	0-74	0-68
BP09=SN7409	0-18	0-17	0-16	BP100=SN74100	1-75	1-65	1-55
BP10=SN7410	0-15	0-14	0-12	BP104=SN74104	0-97	0-94	0-88
BP13=SN7413	0-29	0-26	0-24	BP105=SN74105	0-97	0-94	0-88
BP16=SN7416	0-43	0-40	0-38	BP107=SN74107	0-40	0-38	0-38
BP17=SN7417	0-43	0-40	0-38	BP110=SN74110	0-55	0-53	0-50
BP20=SN7420	0-15	0-14	0-12	BP111=SN74111	1-25	1-15	1-00
BP30=SN7430	0-15	0-14	0-12	BP118=SN74118	1-00	0-95	0-90
BP40=SN7440	0-15	0-14	0-12	BP119=SN74119	1-35	1-25	1-10
BP41=SN7441	0-67	0-64	0-58	BP121=SN74121	0-87	0-84	0-88
BP42=SN7442	0-67	0-64	0-58	BP141=SN74141	0-67	0-64	0-58
BP43=SN7443	1-85	1-85	1-75	BP143=SN74143	1-50	1-40	1-30
BP44=SN7444	1-85	1-85	1-75	BP149=SN74149	1-80	1-70	1-60
BP45=SN7445	1-95	1-85	1-75	BP151=SN74151	1-00	0-95	0-90
BP46=SN7446	0-97	0-94	0-88	BP153=SN74153	1-20	1-10	0-95
BP47=SN7447	0-97	0-94	0-88	BP154=SN74154	1-80	1-70	1-60
BP48=SN7448	0-97	0-94	0-88	BP155=SN74155	1-40	1-30	1-20
BP50=SN7450	0-15	0-14	0-12	BP156=SN74156	1-40	1-30	1-20
BP51=SN7451	0-15	0-14	0-12	BP160=SN74160	1-80	1-70	1-60
BP53=SN7453	0-43	0-40	0-38	BP161=SN74161	1-80	1-70	1-60
BP54=SN7454	0-15	0-14	0-12	BP164=SN74164	2-00	1-90	1-80
BP60=SN7460	0-15	0-14	0-12	BP165=SN74165	2-00	1-90	1-80
BP70=SN7470	0-29	0-26	0-24	BP181=SN74181	2-75	2-60	2-40
BP72=SN7472	0-29	0-26	0-24	BP182=SN74182	0-87	0-84	0-88
BP73=SN7473	0-37	0-35	0-32	BP190=SN74190	3-50	3-25	3-00
BP74=SN7474	0-37	0-35	0-32	BP191=SN74191	3-50	3-25	3-00
BP75=SN7475	0-47	0-45	0-42	BP192=SN74192	2-10	1-95	1-75
BP76=SN7476	0-43	0-40	0-38	BP193=SN74193	2-10	1-95	1-75
BP80=SN7480	0-67	0-64	0-58	BP125=SN74195	1-10	1-05	0-95
BP81=SN7481	0-97	0-94	0-88	BP196=SN74196	1-80	1-70	1-60
BP82=SN7482	0-97	0-94	0-88	BP197=SN74197	1-80	1-70	1-60
BP83=SN7483	1-10	1-05	0-95	BP198=SN74198	5-50	5-00	4-00
				BP199=SN74199	5-50	5-00	4-00

PRICE-MIX. Devices may be mixed to qualify for quantity prices.

PRICES for quantities in excess of 500 pieces mixed, on application.

Owing to the ever increasing range of TTL 74 Series, please check with us for supplies of any devices not listed above, as it is probably now in stock. WARE 3442.

LINEAR I.C.'s FULL SPEC.

Type No.	Price	1-24	25-99	100 up
BP 201C - SL201C	63p	53p	45p	
BP 701C - SL701C	63p	50p	45p	
BP 702C - SL702C	63p	50p	45p	
BP 706 - 72702	53p	45p	40p	
BP 709 - 72709	53p	45p	40p	
BP 709P - μ A709C	53p	45p	40p	
BP 710 - 72710	53p	45p	40p	
BP 711 - μ A711	58p	50p	45p	
BP 741 - 72741	75p	60p	50p	
μ A 703C - μ A703C	43p	35p	27p	
TAA 293	70p	60p	55p	
TAA 293	90p	75p	70p	
TAA 350	170p	158p	150p	

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ROCK BOTTOM PRICES LOGIC DTL 930 Series I.C.'s

Type No.	Price	1-24	25-99	100 up
BP930	12p	11p	10p	
BP932	13p	12p	11p	
BP933	13p	12p	11p	
BP935	13p	12p	11p	
BP936	13p	12p	11p	
BP944	13p	12p	11p	
BP945	25p	24p	22p	
BP946	12p	11p	10p	
BP948	25p	24p	22p	
BP951	65p	60p	55p	
BP962	12p	11p	10p	
BP9093	40p	38p	35p	
BP9094	40p	38p	35p	
BP9097	40p	38p	35p	
BP9099	40p	38p	35p	

Devices may be mixed to qualify for quantity price. Larger quantity prices on application. (DTL 930 Series only.)

NUMERICAL INDICATOR TUBES



MODEL	GD66	GR116	3015F
Anode voltage (Vdc)	170 min	175 min	5 min
Cathode current (mA)	2-3	14	8
Numerical height (mm)	16	13	9
Tube height (mm)	47	32	22
Tube diameter (mm)	19	13	12 wide
I.C. driver rec.	BP41 or 141	BP41 or 141	BP47
Price each	£1.70	£1.55	£1.90

All indicators 0.9" Decimal point. All side viewing. Full data for all types available on request.

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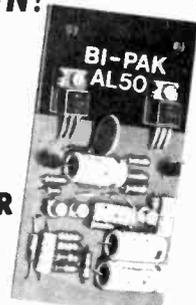
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- ★ Distortion—better than 0.1% at 1kHz.
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★ Overall size 63mm x 105mm x 13mm



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Pak No.	IC930 = 12 x μ A 930	50p	Pak No.	IC948 = 8 x μ A 948	50p
IC932 = 12 x μ A 932	50p	IC951 = 5 x μ A 951	50p		
IC933 = 12 x μ A 933	50p	IC961 = 12 x μ A 961	50p		
IC935 = 12 x μ A 935	50p	IC963 = 5 x μ A 963	50p		
IC936 = 12 x μ A 936	50p	IC964 = 5 x μ A 964	50p		
IC944 = 12 x μ A 944	50p	IC967 = 5 x μ A 967	50p		
IC945 = 8 x μ A 945	50p	IC969 = 5 x μ A 969	50p		
IC946 = 12 x μ A 946	50p	IC925 Assorted 930 Series	£1.50		

Paks cannot be split but 25 Assorted Pieces (our mix) is available as PAK ICX9. Data Booklet available for the BP930 Series, PRICE 13p.

IC100 = 12 x 7400N	50p	IC146 = 5 x 7446N	50p	IC181 = 5 x 7481N	50p
IC101 = 12 x 7401N	50p	IC147 = 5 x 7447N	50p	IC182 = 5 x 7482N	50p
IC102 = 12 x 7402N	50p	IC148 = 5 x 7448N	50p	IC183 = 5 x 7483N	50p
IC103 = 12 x 7303N	50p	IC150 = 12 x 7450N	50p	IC186 = 5 x 7486N	50p
IC104 = 12 x 7404N	50p	IC151 = 12 x 7451N	50p	IC190 = 5 x 7490N	50p
IC105 = 12 x 7405N	50p	IC153 = 12 x 7453N	50p	IC191 = 5 x 7491N	50p
IC110 = 12 x 7410N	50p	IC154 = 12 x 7454N	50p	IC192 = 5 x 7492N	50p
IC113 = 8 x 7413N	50p	IC160 = 12 x 7460N	50p	IC193 = 5 x 7493N	50p
IC120 = 12 x 7420N	50p	IC170 = 8 x 7470N	50p	IC194 = 5 x 7494N	50p
IC140 = 12 x 7440N	50p	IC172 = 8 x 7472N	50p	IC195 = 5 x 7495N	50p
IC141 = 5 x 7441N	50p	IC173 = 8 x 7473N	50p	IC196 = 5 x 7496N	50p
IC142 = 5 x 7442N	50p	IC174 = 8 x 7474N	50p	IC197 = 5 x 7497N	50p
IC143 = 5 x 7443N	50p	IC175 = 8 x 7475N	50p	IC198 = 5 x 7498N	50p
IC144 = 5 x 7444N	50p	IC176 = 8 x 7476N	50p	IC199 = 5 x 7499N	50p
IC145 = 5 x 7445N	50p	IC180 = 5 x 7480N	50p		

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ONLY £2.75

OR DISTRACTING SURROUNDINGS, IF YOU HAVE TROUBLE CONCENTRATING, IF YOU FEEL TENSED, UNABLE TO RELAX, then build this fantastic Relaxatron. Once used you will never want to be without it—TAKE IT ANYWHERE. Uses standard PP3 batteries (current used so small that battery life is almost shelf-life). CAN BE EASILY BUILT BY ANYONE OVER 12 YEARS OF AGE using our unique, step-by-step, fully illustrated plans. No soldering necessary. All parts including case, a pair of crystal phones, Components nuts, Screws, Wire, etc., no soldering. Send only £2.75 + 25p p. & p. (Parts available separately.)

ELECTRONIC ORGAN

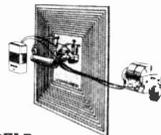
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Don't confuse with ordinary electric organs that simply blow air over mouth-organ type reeds, etc. Fully transistorised. SELF-CONTAINED LOUD- SPEAKER. Fifteen separate keys span two full octaves—play the "Fellow Row of Tezard", play "Silent Night", play "Auld Lang Syne", etc. etc. You have the thrill and excitement of building it together with the pleasure of playing a real, live, portable electronic organ. NO PREVIOUS KNOWLEDGE OF ELECTRONICS NEEDED. No soldering necessary, simple as ABC to make. Anyone over nine years can build it easily in one short evening following the fully illustrated, step-by-step, simple instructions. ONLY £3.25 + 25p p. & p for kit, including case, nuts, screws, simple instructions, etc. Uses standard battery (parts available separately). Have all the pleasure of making it yourself, finish with an exciting gift for someone.

READY BUILT AND TESTED TREASURE LOCATOR MODULE

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FULLY TRANSLISTORISED PRINTED CIRCUIT METAL DETECTOR MODULE. Ready built and tested—just plug in a PP3 battery and 'phones and it's working. Put it in a case, screw a handle on and YOU HAVE A PORTABLE TREASURE LOCATOR EASILY WORTH ABOUT £20! EXTREMELY SENSITIVE—PENETRATES EARTH, SAND, ROCK, WATER, ETC. EARLY LOCATES COINS, GOLD, SILVER, JEWELLERY, HISTORICAL RELICS, BURIED PIPES, ETC. So sensitive it will detect certain objects buried SEVERAL FEET BELOW GROUND! GIVES CLEAR SIGNAL ON ONE COIN! £4.95 + 30p carr. etc.

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V.H.F. AIRCRAFT BAND CONVERTER ONLY £2.85



Listen in to AIRLINES, PRIVATE PLANES, JET-FLAMES. Eavesdrop on exciting cross talk between pilots, ground approach control, airport tower. Hear for yourself the disciplined voices hiding tenseness on talk downs. Be with them when they have to take nerve ripping decisions in emergencies—Tune into the international distress frequency. Covers the aircraft frequency band including HEATHROW, GATWICK, LUTON, RINGWAY, PRESTWICK, ETC. ETC. CLEAR AS A BELL. This fantastic fully transistorised instrument can be built by anyone over nine in under two hours. No soldering necessary. Fully illustrated simple instructions take you step-by-step. Uses standard PP3 battery. All you do is extend rod aerial, place close to any ordinary medium wave radio (even tiny portables) NO CONNECTIONS WHAT-EVER NEEDED. SEND ONLY £2.85 + 20p p. & p for kit including case, nuts, screws, wire, etc. etc. (Parts available separately.)

FIND BURIED TREASURE!

Transistorised Treasure Locator



ONLY £2.85

This fully portable transistorised metal locator detects and tracks down buried metal objects—it signals exact location with loud audible sound (no phones used)—uses any transistor radio which fits inside—no connections needed. FINDS GOLD, SILVER, PINNS, JEWELLERY, ARCHAEOLOGICAL PIECES, ETC. ETC. Extremely sensitive, will signal presence of certain objects buried several feet below ground! No knowledge of radio or electronics required. Can be built with ease in one short evening by anybody from nine years of age upwards, with the clear, easy-to-follow, step-by-step, fully illustrated instructions—uses standard PP3 battery. No soldering necessary. Kit includes nuts, screws, wire, etc. ONLY £2.85 + 25p p. & p. (Sectional handle as illustrated 95p extra.) Parts available separately. Made up looks worth £15!

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Do you wake up in the night and can't get off to sleep again? Would you like to be gently soothed off to satisfying sleep every night? Then build this ingenious electronic sleep inducer. It even stops by itself so you don't have to worry about it being on all night! The loudspeaker produces soothing auto-frequency sounds, continuously repeated—but as time goes on the sound gradually becomes less and less—until they eventually cease altogether, the effect it has on people is amazingly very similar to hypnosis. All transistor. No knowledge of electronics or radio needed. Step-by-step instructions. No soldering necessary. Kit includes case, nuts, wire, screws, etc. SEND £3.25 + 25p p. & p. (Parts available separately.)

SHORTWAVE TRANSISTOR RADIO

ONLY £2.75

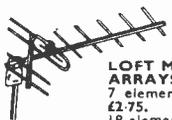


Anyone from 9 years up can follow the step-by-step, easy as ABC, fully illustrated instructions. No soldering necessary. 75 stations logged on rof aerial in 30 mins—Russia, Africa, USA, Switzerland, etc. Experience thrills of world wide news, sport, music, etc. Eavesdrop on unusual broadcasts. Uses PP3 battery. Size only 3in x 4 1/2in x 1 1/2in. ONLY £2.75 + 20p p. & p. Kit includes cabinet, screws, instructions, etc. (Parts available separately.)

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Tested Transistor Circuits (1972)

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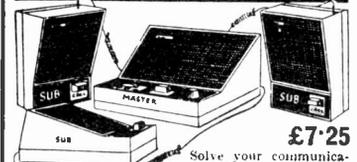
NUMERICATORS

GNP-7AH, similar XN3, side reading clear. Send 5p for data. With data, 75p plus 10p P. & P., 4 post free.

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MAINS OPERATED CONTACTOR
220/240V. 50 cycle solenoid with laminated core so very silent in operation. Closes 4 circuits each rated at 10 amps. Extremely well made by a German Electrical Company. Overall size 2 1/2" x 2" x 2 1/2". £1-50 each. 10 for £13-50.



NEED A SPECIAL SWITCH?
Double Leaf Contact. Very slight pressure closes both contacts. 6p each, 60p doz. Plastic push-rod suitable for operating, 6p each, 45p doz.

AUTO-ELECTRIC CAR AERIAL
with dashboard control switch - fully extendable to 40in or fully retractable. Suitable for 12V positive or negative earth. Supplied complete with fitting instructions and ready wired dashboard switch. £5-75 plus 25p post and ins.



MAINS TRANSFORMER POWER PACK
Designed to operate transistor sets and amplifiers. Adjustable output 6V, 9V, 12 volts for up to 500mA (class B working). Takes the place of any of the following: type FP1, PP3, PP4, PP6, PP7, PP9, and others. Kit comprises: mains transformer, rectifier, smoothing and load resistor condensers and instructions. Real snip at only £1 plus 18p postage.

MICRO SWITCH
5 amp changeover contacts, 9p each. £1 doz. 15 amp Model 10p each or £1-05 doz.



MINIATURE WAFER SWITCHES
2 pole, 2 way—4 pole, 2 way—3 pole, 3 way—4 pole, 3 way—2 pole, 4 way—3 pole, 4 way—2 pole 6 way—1 pole, 12 way. All at 20p each, £1-80 for ten, your assortment.

MOTOR GENERATOR
Ex. Admiralty—24 volt D.C. input—240V 50 c.p.s. output. Admiralty rating 80 watt but we have tested this to 50% overload voltage regulated so suitable to operate TV or instrument. In case with metal cover—controls on front include voltmeter. Probably cost £200 each to make. Our price only £25 each plus carriage. £2 up to 200 miles, £4 up to 400 miles.

FLEX CABLE SNIP
3-core heavy circular T.R.S. waterproof flex, ideal for running down the garden to pool or shed. 1.5mm cores (5 amp). 100 yard coils £4-25 plus carriage; 75p up to 200 miles, £1 300 miles; £1-50 500 miles.

NUMICATOR TUBES
For digital instruments, counters, timers, clocks, etc. H1-vac XN.3. Price 99p each, 10 for £9.

12 WAY SUB-MINIATURE MULTI-CORE CABLE
7-0078 copper cores each core P.V.C. insulated and of different colour. P.V.C. covered overall and approx. 3/16in. thick. Price 20p per yard.

1 1/2 STACK INDUCTION MOTOR
Motor for ventilation and fans generally 75p plus 25p P. & P.

LIGHT CELL
Almost zero resistance in sunlight increases to 10 K Ohms in dark or dull light. Epoxy resin sealed. Size approx. 1in dia. by 1/2in thick. Rated at 500 MW wire ended. 48p with circuit. Also ORP12 light cell 45p.

TREASURE TRACER
Complete Kit (except wooden battens) to make the metal detector as the circuit in Practical Wireless, August issue. £2-95 plus 20p post and insurance.

BAKELITE INSTRUMENT CASE
Size approx. 6 1/2in x 3 1/2in x 2 1/2in deep with brass inserts in four corners and bakelite panel. This is a very strong case suitable to house instruments and special rigs, etc. Price 45p each.

20 Amp Isolation Switch—with neon indicator. Neat surface mounting switch. Size only 2 1/2in x 2 1/2in x 1 1/2in—20p each. Ditto but without indicator lamp—10p.

MULLARD I.F. MODULE
This is a fully screened intermediate frequency module for amplification and detection of f.m. signals at 10-7MHz and a.m. signals at 470KHz. The first stage is used as an i.f. amplifier for f.m. and a self-oscillating mixer for a.m. operation, in conjunction with an external oscillator coil. 65p each; 10 for £7-65. With connection dig.

STANDARD WAFER SWITCHES

Standard size 1 1/2" wafer—silver-plated 5-amp contact standard 1" spindle 2" long—with locking washer and nut.

No. of Poles	2 way	3 way	4 way	5 way	6 way	8 way	9 way	10 way	12 way
1 pole	40p	40p							
2 poles	40p	40p							
3 poles	40p	40p							
4 poles	40p	40p							
5 poles	40p	40p							
6 poles	40p	40p							
7 poles	40p	40p							
8 poles	40p	40p							
9 poles	40p	40p							
10 poles	40p	40p							
11 poles	40p	40p							
12 poles	40p	40p							

13 AMP TWIN GANG SOCKETS
Offered at less than wholesale price your opportunity to replace those dangerous adaptors—brown bakelite flush mounting—standard fitting. 1 unswitched 20p each, separately switched 20p each. Separately switched and with neon on/off indicators 45p each. Less 10% ten or more + 20p postage if order under £5.

YOUR TIME is the most precious thing you have. Do you waste it waiting for the soldering iron to heat up? You can be soldering in a few seconds with the E.T.P. Soldering Gun which we offer at a specially keen price. It is in fact this month's snip. A well made lightweight unit with flash lamp to illuminate the work. Has 100 watt double insulated mains transformer and is built into a shockproof Thermoplast case. Suitable for 240 volt, 50 c.p.s. This comes complete with 5 spare tips and is offered at a special snip price £2-25, plus 20p post and insurance.

CENTRIFUGAL FAN
Mains operated, turbo blower type. Pressed steel housing contains motor and impeller. Motor is 1/10th h.p. giving considerable air flow but virtually no noise. Approx. dimensions 10 1/2in x 12ins dia. outlet trunking 10 1/2 x 4 1/2. £4-95 plus £1 post and insurance.

THERMOSTAT WITH THERMOMETER
Made by Honeywell for normal air temperatures 40-80°F (5-25°C). This is a precision instrument with a differential which can be adjusted to better than 1-5°F. A mercury switch breaks on temp. rise—the switch is operated by a coiled bi-metal element and an adjustable heater is incorporated for heat anticipation. Elegantly styled and encased in an ivory plastic case with clear plastic window, thermometer above and switch setting scale below—size approx. 3-8in x 3-2in x 1-4in deep—can be mounted on conduit box or directly on wall. Price £1-25 each or ten for £11-25.

MULLARD AUDIO AMPLIFIER MODULE
Uses 4 transistors, and has an output of 750mW into 8 ohm speakers. Input suitable for crystal mic, or pick-up. 9 volt battery operated. Size 2in long x 1 1/2in wide x 1in high. SPECIAL SNIP PRICE 60p each. 10 for £5-40.

DISTRIBUTION PANELS
Just what you need for work bench or lab. 4 x 13 amp sockets in metal box to take standard 13 amp fused plugs and on/off switch with neon warning light. Supplied complete with 7 feet of heavy cable. Wired up ready to work. £2-25 less plug; £2-50 with fitted 13 amp plug; £2-65 with fitted 15 amp plug plus 23p P. & P.

1 HOUR MINUTE TIMER
Made by Smiths. Complete with control knob and calibrated dial. This month's special bargain at 50p. Useful in the kitchen, office and dark-room, etc.

ELECTRIC TIME SWITCH
Made by Smiths, these are AC mains operated. NOT CLOCKWORK. Ideal for mounting on rack or shelf or can be built into box with 13A socket. Two completely adjustable time periods per 24 hours, 5A changeover contacts will switch circuit on or off during these periods. £2-50 post and ins. 23p. Additional time contacts 60p pair.

3000 WATT IMMERSION HEATER
230-250 volts. Suitable all water tanks. 1 1/2in long, normal hole fixing complete with bakelite cover over connections. This is a standard Immersion Heater made by the famous Remploy Company. Price £1-50. Thermostat 60p extra. Post, etc. 20p.

50 MICRO AMP METER Square, panel mounting type, £2.
MAINS OPERATED SOLENOIDS
Model 772—small but powerful 1in pull, approx. size 1 1/2in x 1 1/2in x 1 1/2in. 60p.
Model 400/1 1/2in pull. Size 2 1/2in x 2 1/2in x 1 1/2in. 75p.
Model TT10 1 1/2in pull, size 3in x 2 1/2in x 2 1/2in, £1-80 plus 20p post and insur.

MAINS RELAY BARGAIN
Special this month are some single, double and treble pole change-over relays. Contacts rated at 15 amps. Operating coil wound for 240V A.C. Good British Make. Unused. Size approx. 1 1/2in x 1 1/2in. Open construction. Single pole 25p each 10 for £2-25. Treble pole 35p each 10 for £3-16.

Where postage is not stated then orders over £5 are post free. Below £5 add 20p. Semi-conductors add 5p post. Over £1 post free. S.A.E. with enquiries please.

CAPACITOR DISCHARGE IGNITION
This system which has proved to be amazingly efficient. We offer a kit of parts as PW circuit 85-95 + 20p. De-luxe model with prepared circuit boards 85-95. When ordering please state whether for positive or negative system. Also available, ready made ignition systems for 6V vehicles. £5-25 plus 20p.

TRUVOX TAPE MECHANISMS
If you have a Truvox Tape Recorder (we understand these are not now being produced) you may consider it a good idea to purchase one of these mechanisms whilst we have them. They comprise the main mechanical and electrical part, transformer—relay—solenoids—flywheel—rectifiers—transistors—and condensers, etc. A few only. £4-50 each plus 60p carriage and insurance.

CUADRAC The latest thing in variable power control. This is a power thyristor with built-in triggering circuit. Requires only variable control and condenser. We can offer the 400V 5 amp model with circuit at only £1-65.

22 POSITION SOLENOID OPERATED STUD SWITCH
Mains operated, each current pulse to switch solenoid moves switch arm through one position on to the next contact stud—current to release solenoid brings back switch arm to position one. These are ex-equipment but in good working order. Any not so would be replaced. Price 50p each.

0-8 AMMETER
2 1/2 square full vision for flush mounting. Moving iron instrument. Ideal for charger. Price 60p each. 10 for £5-40.

PAPST MOTORS
Ext. 1/40th h.p. Made for 110-120v a.c. working, but two of these work ideally together off our standard 240 volt mains. A really beautiful motor, extremely quiet running and reversible. £1-60 each. Postage, one 3p, two 3p, 250V model £3.

PRESSURE SWITCH
Containing a 15 amp changeover switch operated by a diaphragm which in turn is operated by air pressure through a small metal tube. The operating pressure is adjustable but is set to operate in approx. 10in of water. These are quite low pressure devices and can in fact be operated simply by blowing into the inlet tube. Original use was for washing machines to turn off water when tub has reached a certain level but no doubt has many other applications. 75p each, 10 for £6-75.

Tap Heads. Miniature size, front 1 1/2" x 1 1/2" depth 1 1/2", made for Truvox, separate heads for record and erase. 2 track 45p pair, 4 track 75p pair.

LEVER SWITCH REF. H.52/4
This is on the older pattern but will ideal for intercom or similar. Pressing the lever down operates 6 pairs of changeover contacts, pressing the lever up operates 4 pairs of changeover contacts. The switch is spring loaded and normally returns to the off or centre position. Size approximately 1 1/2in long x 2 1/2in deep x 1/2in thick. 40p each.

5 PUSH BUTTON SWITCHES
Mains, suitable for audio or R.F. Each switch rated at 250V 15 amps. 1st (black push button) closes 2 circuits. 2nd (white push button) operates one changeover. 3rd (white push button) opens one circuit. Note! all depressed buttons remain down until cleared by the 5th (red button). Further note—It is a relatively easy job to alter the position of the tags thus making the switches suit your circuit. Fitted with 3 white, 1 red and 1 black button. 30p each or 10 for £2-70.

2 POSITION ROTARY MAINS SWITCH
Rated 15 amp at 230V. 4 circuits. Position A—all circuits open. Position B—circuit 1 closed. Position C—circuit closed. Position D, circuits 2, 3 & 4 closed. Position E—2 & 3 circuits closed. Position F—1, 2, 3 & 4 circuits closed. Position G—2 & 4 circuits closed. 15p each or 10 for £1-35.

EDGE CONNECTORS
32 way for £1-50 at 10p boards. Gold plated contacts. 60p each or 10 for £4-50.

VEROBOARD
Offcuts—10 pieces, —1—15 & 2 matrix. All good quality sizes. Total not less than 150 sq. in. Very useful for circuit building. Regular price value at least £2. Price £1 the lot.

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GUILTY PARTY

THE use of technical devices to invade the privacy of the individual was one of the important matters considered by the Committee on Privacy whose report was presented to Parliament in July.

The devices in question are described in this report as falling into two well-defined categories: electronic and optical extensions of the human senses. By way of illustration the Report lists examples brought to the Committee's notice of devices for visual surveillance (optical instruments) and devices for aural surveillance (audio, radio, and tape recording instruments).

Clearly, certain electronic devices for aural surveillance are highly sophisticated examples of modern microelectronic techniques and have been intentionally designed for ready concealment. Other devices which could be used for snooping purposes are commonplace and are generally in use for entirely legitimate purposes. The Report recognises this fact, and rules out the possibility of banning the use of such aural devices by law, because all such devices would have some legitimate use. The person who uses such devices for unethical purposes is the real guilty party, who must be singled out for detection and be prosecuted.

The report makes two important recommendations in this respect.

(1) That unlawful surveillance by surreptitious means should be made a criminal offence.

(2) That it should be an offence for anyone to advertise technical devices with reference to their aptness for surreptitious surveillance.

Following from this second recommendation regarding advertising, it would be logical to assume that it would likewise become an offence to publish design and constructional information relating to devices specially intended for such surreptitious surveillance. To such a proposal this magazine has no objection, so far as devices intended avowedly for surreptitious operations are concerned: P.E. has certainly never countenanced the building of snooping or bugging devices.

But again, caution is required. As anyone familiar with electronics will appreciate, many harmless and perfectly legitimate projects can be adapted for (or simply put to) perverse uses. Electronics is no closed book. Components are freely obtainable. The determined snooper will always find ways and means to acquire devices or to modify existing equipment to meet his disreputable needs. So a complete clamp-down on the publication of all technical information relating to designs potentially of value to a snooper is quite as impractical as the banning of all commercial devices that have some similar dangerous potentiality.

F.E.B.

THIS MONTH

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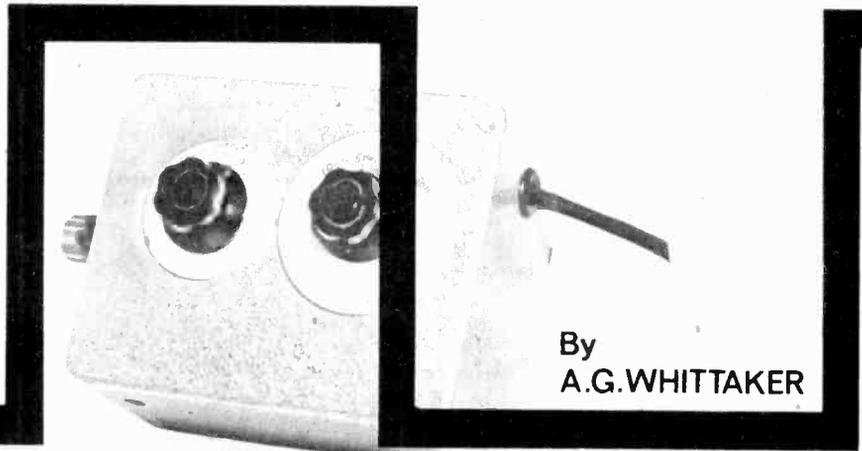
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SQUARE WAVE GENERATOR



By
A.G. WHITTAKER

THIS article describes the construction and use of a transistorised square wave generator for providing four preset square wave frequencies selected to cover the three pass bands in which the audio engineer is most interested. This information enables the complete frequency and transient response of audio amplifiers to be determined by four simple measurements. The unit is completely portable, and self powered by two small 9V batteries.

CIRCUIT DESCRIPTION

From Fig. 1 it will be seen that the basic circuit is a free running multivibrator producing the waveform shown in Fig. 2. Resistor R5 together with the "fine frequency" control, VR1 and R3 and the selected capacitors on S1, form the RC time constants which govern the repetition rate of the output square wave.

Simplified formulae, which are sufficiently accurate for practical purposes, give the time constant for C and R as

$$\text{Time constant } t_1 = 0.7 C R$$

$$\text{and } t_2 = 0.7 C R$$

The values of C and R have been selected to give the four required time constants. These are:

1. 10kHz $t = 100\mu\text{s}$
2. 5kHz $t = 200\mu\text{s}$
3. 1kHz $t = 1\text{ms}$
4. 50Hz $t = 20\text{ms}$

These are selected by the two-pole 4-way wafer switch, S1.

Large values of C, the coupling capacitors, are needed to provide the pulse duration necessary for the 50Hz frequency. For this frequency the coupling capacitors are $0.22\mu\text{F}$. If the circuit is required to generate 20Hz the coupling capacitors should be changed to $0.68\mu\text{F}$.

Fine frequency adjustment is by VR1 and VR2 is the amplitude control with a two-pole switch attached.

The diodes clean up the waveform so that the wave shape is square, or more accurately, rectangular. Fig. 3a is a photograph of the 50Hz wave. Fig. 3b shows a 10kHz wave produced by the generator. Fig. 4 shows the 10kHz wave after it has been fed through a high fidelity amplifier.

The trace was given by connecting an oscilloscope across a 4 ohm resistive load shunted by a $1\mu\text{F}$ capacitor on the output terminals of the amplifier.

ASSEMBLY

The component parts of the signal generator are assembled on a piece of perforated or plain s.r.b.p.

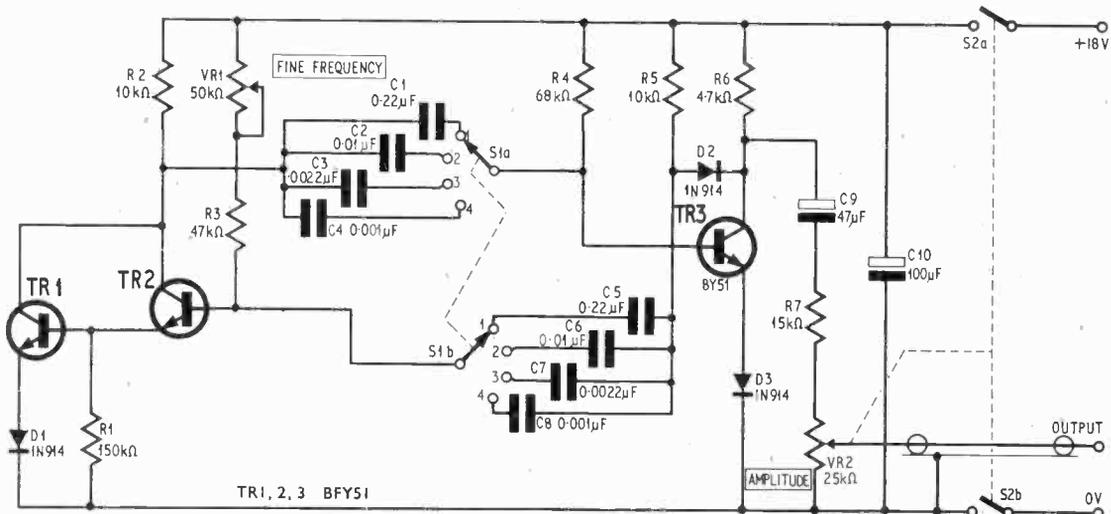


Fig. 1. The complete circuit of the square wave generator, with band selection switch S1a and S1b

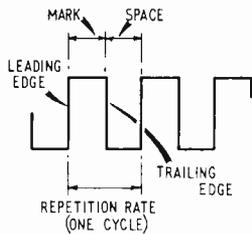


Fig. 2. The ideal square wave showing the leading and trailing edges and mark/space ratio

sheet, measuring 4in by 2.5in. Fig. 5 shows the component layout together with details of the switch wiring.

The complete assembly is mounted in a die-cast metal box measuring 4½in × 3½in × 2½in (outside dimensions), as shown in Fig. 6. The generator assembly board is fixed inside the lid on three ½in paxolin spacers. The amplitude control and the pulse frequency selection switch are fitted into the box as shown in the photograph. The fine frequency control is on the side.

The output lead of the generator is brought out through a rubber grommet on the opposite end; this is a 12in length of screened cable with crocodile clip terminations. The screen of the cable is connected to the metal box at the generator end, as shown in Fig. 6.

The unit is powered by two small 9V batteries connected in series, to give 18 volts. Since the current consumption is only between 4 and 6mA, PP3 style batteries are suitable, although the generator will function on one PP3 but the wave shape is better with the higher voltage. The power is switched on via a two-pole switch, which is attached to the gain or amplitude control.

OUTPUT

The output amplitude control adjusts the signal level suitable for the unit under test. The maximum amplitude is 8 volts peak to peak, and will be found to be constant over the four spot frequencies. The waveform has rise and fall times of 5µs.

APPLICATIONS

Square wave or step signals are frequently used in the production testing of audio equipment. The test engineer can see by the waveform reproduced on an oscilloscope screen, the following information.

The frequency pass band of the amplifier over a very wide range, depending upon how well the amplifier reproduces the wave shape as compared with the original input signal. A square wave comprises a fundamental frequency plus a series of odd harmonic overtones, i.e. f_1 = fundamental, f_3 = third harmonic, f_5 = fifth harmonic, f_7 = seventh harmonic and so on.

The squareness of the reproduced wave will depend upon the capability of the amplifier to respond to a wide pass band, and hence to the harmonic overtones. A restricted high frequency pass band will filter off the higher harmonics resulting in a wave shape with slanting sides, indicating an increase in the rise time, as illustrated in Fig. 7.

Thus the rise time is related to f_{max} , the highest frequency in the square wave spectrum.

$$f_{max} \text{ is given by } \frac{1}{2 \times \text{rise time}}$$

Since the rise time of this square wave generator is 5µs, f_{max} will extend to

$$f_{max} = \frac{1}{10 \times 10^{-6}} = 100\text{kHz}$$

Fourier analysis of a square wave shows it to have a continuous frequency spectrum extending from zero, or the d.c. value, to a very high odd harmonic frequency depending upon the steepness of the rise time.

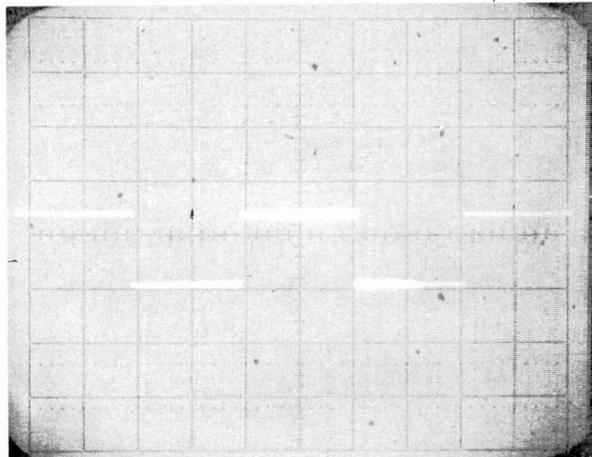


Fig. 3a. Oscilloscope of the 50Hz waveform

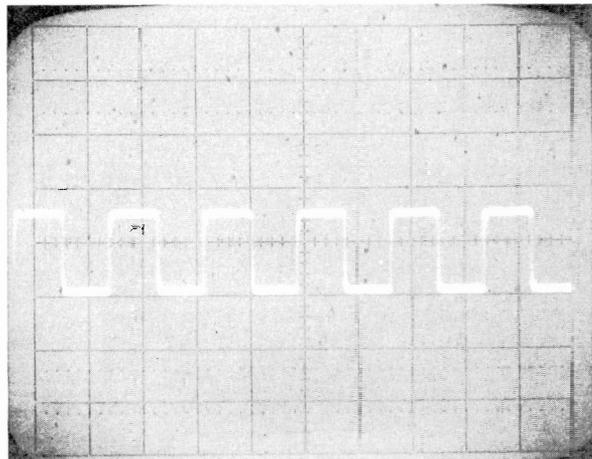


Fig. 3b. Oscilloscope of the 10kHz waveform (timebase 50µs)

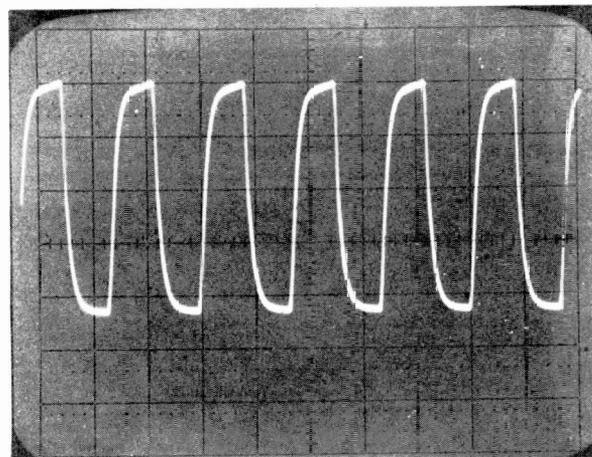


Fig. 4. Oscilloscope of the 10kHz waveform across a 4 ohm load across the output of an amplifier

COMPONENTS . . .

Resistors

- R1 150k Ω
- R2 10k Ω
- R3 47k Ω
- R4 68k Ω
- R5 10k Ω
- R6 4.7k Ω
- R7 15k Ω

Potentiometers

- VR1 50k Ω linear carbon
- VR2 25k Ω log. carbon with double pole on-off switch S2

Capacitors

- C1 0.22 μ F
- C2 0.01 μ F
- C3 0.0022 μ F
- C4 0.001 μ F
- C5 0.22 μ F
- C6 0.01 μ F
- C7 0.0022 μ F
- C8 0.001 μ F
- C9 47 μ F elect. 25V
- C10 100 μ F elect. 25V

Diodes

- D1,2,3 1N914 (3 off)

Transistors

- TR1, 2, 3 BFY51 or BC108 (3 off)

Switches

- S1 2-bank, 2-pole, 4-way wafer
- S2 2-pole, on-off (mounted on VR2)

Miscellaneous

- Die-cast box (see text)
- Plain or perforated srpb sheet
- Batteries 9V type PP3 (2 off)
- Pointer knobs with skirts (3 off)
- Battery connectors (2 off)

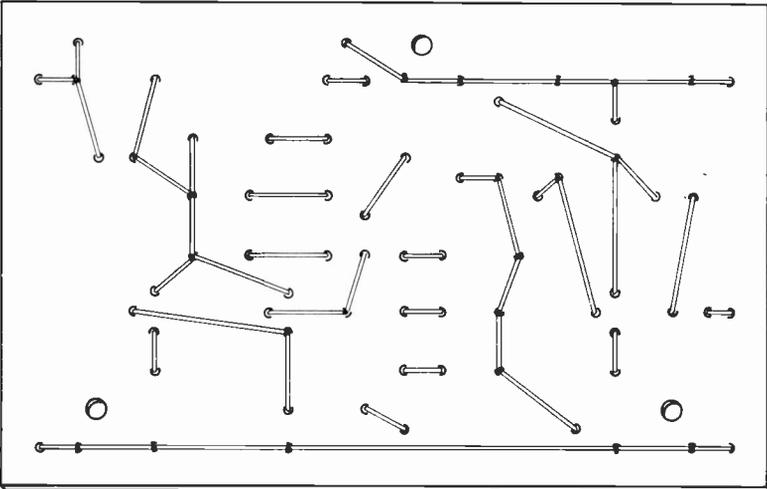
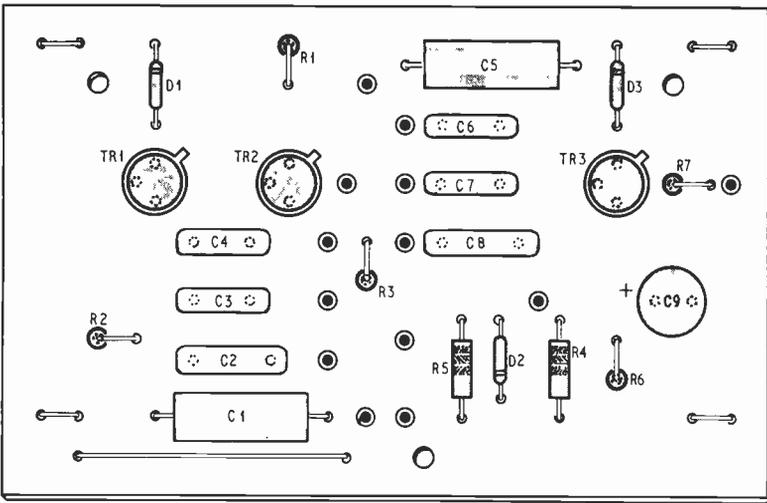


Fig. 5. Layout of components on plain s.r.b.p. sheet

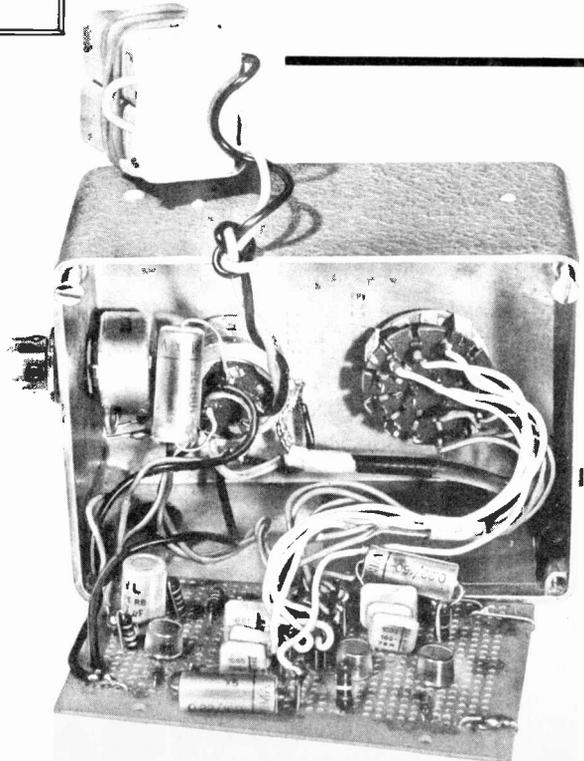
The wave shape in Fig. 7 has been purposely drawn with exaggerated sides to illustrate the rise and fall times, but in a good square wave generator they should be almost vertical. The rise time is the time taken for the leading edge of the wave to rise from 10 per cent to 90 per cent of its final steady value. The fall time taken for the trailing edge to fall from 90 per cent to 10 per cent of its final steady value, as shown in the sketch in Fig. 7.

Thus we may see that if the amplifier under test increases the rise time, this is an indication of a limitation in bandwidth response.

DISTORTION

Ideally the reproduced square wave as seen on a good oscilloscope should consist of the top and bottom horizontal lines only, the rise and fall times being so rapid as to be almost invisible. Fig. 8 shows the various distortions that may be introduced to the square wave signal, together with the information obtained from the wave forms shown.

The waveforms in Fig. 8 are observed by connecting an oscilloscope to the output of the amplifier, across



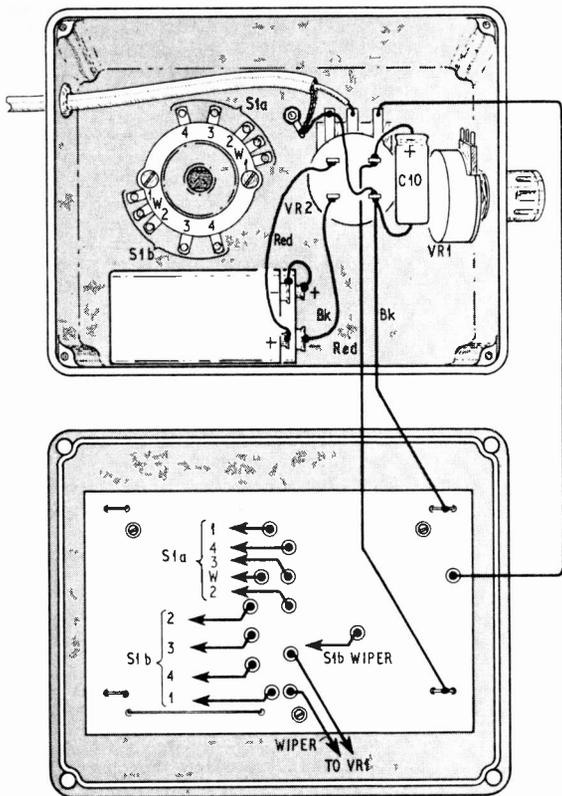
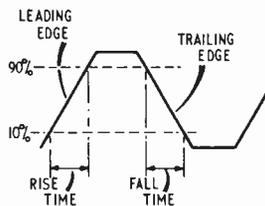


Fig. 6. Assembly of board and controls in the box

Fig. 7. Exaggerated waveform illustrating rise time and fall time of a square wave



a fixed load resistor corresponding in value to the loudspeaker impedance (see Fig. 9). This is usually shunted by a $1\mu\text{F}$ capacitor which may cause the amplifier to oscillate if it has a tendency towards instability.

With the square wave generator connected to the input terminals, the wave shape on the scope screen should show no ringing. At frequencies of 1kHz and 5kHz there should be a good square wave shape with no rounded corners, and it should be practically identical with the input signal. At 10kHz, one may observe a slight rounding of the corners on the leading edge of the wave, but there should be no overshoot or ringing.

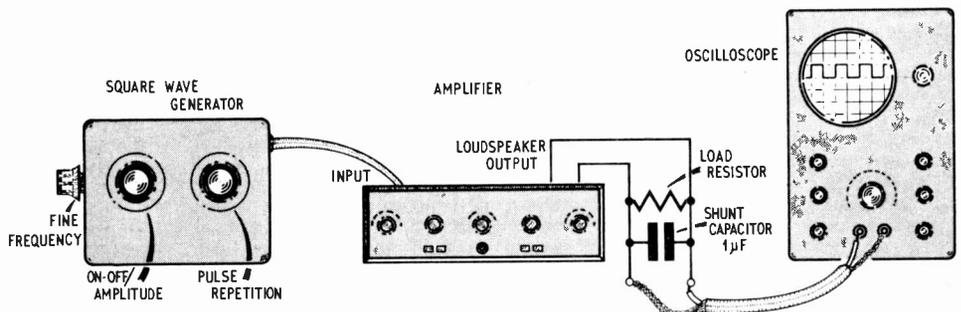


Fig. 9. Test set-up for checking an audio amplifier

Fig. 8. Approximate wave shape distortions of a square wave with the causes of distortion

(a) The ideal waveform from the square wave generator into the amplifier test

(b) High frequency attenuation. The curvature in the wave shape may be varied by manipulation of the treble control

(c) Low frequency attenuation. The curvature may be varied by manipulation of the bass control

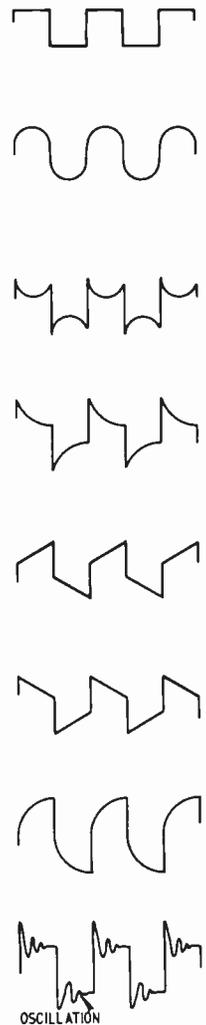
(d) This wave shape is produced by low frequency attenuation plus a leading phase shift. Severe forms of this produces differentiation in waveform

(e) A lagging phase shift at low frequencies produces this wave shape

(f) A leading phase shift at low frequencies produces this form

(g) Combined high frequency attenuation and low frequency phase shift produces a wave of this form

(h) Ringing or overshoot. A damped wave train oscillation, caused by transient instability, in the amplifier under test. This is also an indication of poor response to the attack or decay of the signal (i.e. poor transient response)





BY FRANK W. HYDE

TRAGEDY OF TD-1

The largest and most expensive venture by ESRO (European Space Research Organisation), the launching of the ultra-violet observatory *TD-1* has suffered an instrumental failure which was quite unexpected. The main recorder can now only give real time data and therefore limits the amount of total data to 14 per cent.

Only while the satellite is visible to the ground station network can data be recovered. In an attempt to salvage as much data as possible the ground network has been extended so that about 25 per cent of the observations will be recovered.

The vehicle carried a back-up recorder but this failed quite early on in the mission due to an electrical fault. It is doubly tragic that this should have occurred because the first full orbit results were startlingly successful. Up till the time of breakdown the amount of data recovered was of great value and extensive in its implications and the team responsible for the collation of data do not consider that the mission is a loss.

The *TD-1* cost £8 million to build and weighs about half a ton. Up to the end of April one third of the sky had been surveyed with the highly sophisticated ultra-violet telescope.

The principle object of this orbiting ultra-violet observatory was to study the young parts of the far out universe. The distribution of the young hot stars that radiate in the ultra-violet region has been determined and a great deal added to the knowledge of the chemical structure, abundance and size of these stars. Only from an observatory in space is it possible to make this investigation. The spacecraft has a planned life of six months.

PHOTOGRAPHS IN FAR ULTRA VIOLET

On the return journey from the Moon, the *Apollo* mission had some scheduled extra-vehicular activities. Part of this was devoted to taking more than 200 photographs in far ultra-violet light. These pictures are of immense value to astronomers because hydrogen emits very strongly at a frequency of 1,216 angstroms (the Lyman alpha region), it is a valuable tool that can be used in space but not from the ground.

Pictures of the state of the geocorona of the earth were particularly interesting. The low density hydrogen halo that surrounds the earth was clearly visible and in areas of the tropics the additional ultra-violet radiation can be seen. Another interesting feature of these pictures was the presence of auroral activity over the south pole. In this case an immensely long streamer was seen radiating from the south magnetic pole.

A great achievement was the photographing of the Large Magellanic Cloud. This miniature galaxy which is part of our own galactic family is only 200,000 light years from the solar system. In the pictures large areas of hydrogen gas in which bright spots are prominent, indicate the formation of hot blue stars radiating very strongly in the far ultra-violet. Other bright areas indicate the regions where concentrations of hydrogen precede the birth of stars according to current thinking. This is the kind of data that will enable astronomers to establish the relation of interstellar distribution and the regions of star birth.

SHUTTLE CRAFT PROGRAMME UNDERWAY

The development phase in the space shuttle program has now been reached and the orbiter contract is under way. Some doubts have been expressed on the system chosen. This is partly because there are a number of unknowns to be considered.

Basically the orbiter will have a solid fuel booster, an external tank to be jettisoned and air breathing engines. The development contracts for these units will be given separately and the final models delivered to the orbiter contractor.

The booster system envisages two solid fuel rockets which are to be mounted on the opposite sides of the fuel tank which will be fitted to the underside of the orbiter. On lift-off the three engines of the orbiter using liquid fuel will fire simultaneously with the solid fuel engines of the boosters.

Some seven million pounds of thrust will be available and when the combined vehicle reaches a height of 25 miles (40km) the boosters will be detached and splash down in the ocean. These

are re-usable so are to be recovered for repetitive use. The orbiter itself will continue on under its own power and later jettison the fuel tank.

If this system is to succeed then there must be near 100 per cent reliability. Thus back-up systems will be important. The reliability of the simple solid fuel rocket will contribute to this end in a large measure. All the control systems and ignition controls will have built-in redundancy. Guidance control and other essential systems will be on board the orbiter itself. A great deal of confidence is placed in X-ray checking and strict quality control towards the standards required.

The re-usability of boosters has not so far been tried in an operational mission, though the *Minuteman* vehicles have had some testing. They have been fired, refuelled and then fired again. Structural testing of the units will be set at a higher standard after the first firing. Another point in favour of the solid fuel booster is that ocean recovery is easier and survival longer than liquid fuel rockets.

Each booster is expected to be of a high weight order around 100 tons each. In the preliminary designs an impact speed of about 50ft per second was considered, but now it is set at somewhere between 75/100ft per second. The descent speed will be of the order of 1,000 miles per hour before the parachutes are deployed. Studies of recovery systems have used from three to nine parachutes. There have been free fall tests of *Titan* boosters (unstressed for recovery) which have survived and on examination found to be structurally satisfactory.

RUSSIAN SPACECRAFT STUDIES MARS

The temperature of Mars, the red planet, has provided some interesting data about the condition of its surface and up to half a metre below. There appear to be variations between the northern and southern latitudes. The temperature of minus 40°C in lower northern areas, is much higher than the southern part around latitude 60°, where it falls to minus 70°C.

The Russian spacecraft *Mars-3* is fitted with a small radiotelescope which operates on a frequency of approximately 9GHz (3-4cm). It is arranged in such a way that emission and polarisation of the radiation can be determined. It has a fixed aerial system of 60cm diameter. It can establish the temperature down to a depth of half a metre.

Because the orbit of the probe is elongated, 1,500km at perigee and 200,000km at apogee, observations extent from latitude 60° south to 30° north.

ELECTRONIC PIANO

Part 1

By A. J. Boothman B.Sc.

Authentic piano sounds from an instrument a quarter the size of a conventional pianoforte and at a fraction of the cost.

It combines in one instrument...

- 
- I.C. FREQUENCY DIVIDER
 - PORTABILITY
 - SOFT AND SUSTAINABLE
 - VARIABLE ATTACK AND DECAY
 - BUILT-IN AMPLIFIER AND SPEAKERS
 - SOCKET FOR HEADPHONES
 - FIVE OCTAVE KEYBOARD

SPECIFICATION . . .

Musical Compass

Five Octaves F to F — 61 notes

Frequency Compass

Fundamental Frequency Range — 43 Hz to 1.4 kHz approx.

Nominal Output Levels

External Amplifier

450 mV into 1 M Ω

200 mV into 10 k Ω

60 mV into 2 k Ω

Headphone or external loudspeaker

2.5 Watts into 8 Ω

Internal loudspeakers

Approximately 3 Watts

Mains Input

200–250 Volts 50 Watts

Sound Envelope (nominal times)

Attack Period 30 ms

Decay Period 300ms

Keyboard Sustain 3.5s

Pedal Sustain 3s

Tremolo Frequency Range

5Hz–10Hz

Physical Dimensions and Weight

Case when packed 42in \times 21in \times 7.5in

Height of legs 24in

Weight 60 lbs

Controls

Keyboard

1. Main Amplifier on/off Switch

2. Touch Control

3. Tremolo on/off Switch

4. Level Control

Foot Pedals

1. Sustain

2. Soft

Side Panels

1. Master Volume

2. Tremolo Rate

3. Tremolo Intensity

4. Mains on/off Switch

WHY design an electronic piano rather than a small portable electronic organ? Here the author must revert to personal prejudice, shared he believes by many musicians, in that the organ has a very dominant presence within any small (or large) group and impresses on the sound an overall characteristic tonal coloration which cannot be overcome.

Perhaps a more universally acceptable point would be that the percussive nature of the piano cannot be reproduced in any reasonably priced organ, and that this characteristic is extremely desirable in a large amount of modern popular music or jazz.

THE ELECTRONIC PIANO IN THE HOME

The traditional piano is large for the average modern home, and can be very restricting to furniture disposition. In recent years, because of the skilled techniques involved in the manufacture of such a product, the piano has also become expensive. The instrument described here can be built for a material cost of approximately £100 and is constructed in such a way that in addition to occupying a fairly small space in normal operation, it can actually be stored away, if necessary, within the space of two average suitcases.

Two other features which offer a bonus are the possibility of fitting a spare set of short legs for the use of children, and the obvious advantage in the use of head-phones for prolonged periods of practice.

SYSTEM DESCRIPTION

Referring first to the block diagram of Fig. 1 it can be seen that an output from the power supply

unit is taken to the touch control which is mounted at the side of the keyboard. One of five possible levels of attack is selected on this control which determines the d.c. level applied to the common connection side of the 61 switches operated by the keyboard. When a note is depressed this voltage is carried forward to the relevant envelope circuit (p.c.b.s) and triggers the commencement of a tone with the required degree of attack.

The decay characteristic is fixed for the period during which the key is depressed, and will in fact follow a similar pattern after the key is released provided that the sustain pedal is operated.

The outputs from the 13 boards are fed to a three stage pre-amplifier. Shunt modulator type tremolo is also included on the pre-amplifier printed circuit board. A high level output is available for driving an external amplifier, and an internal power amplifier drives small internal speakers, or external loudspeakers or headphones.

MAIN P.C.B.s

The functions carried out by one of the 13 main printed circuit boards (p.c.b.s) is shown in Fig. 2. The first 12 boards each give five octave separated outputs for pitches F to E, and the thirteenth board is greatly reduced in component content as it only has to provide one pitch (Top F).

The basic pitches are produced by Hartley oscillators, followed by integrated bistable dividers. Outputs at frequencies f to $f/16$ are each fed to a separate transistor which mixes the signal with a fast attack, long decay envelope. Each mixer is followed by a tone forming circuit, and the five notes are then fed to a single stage amplifier which boosts the output from the board.

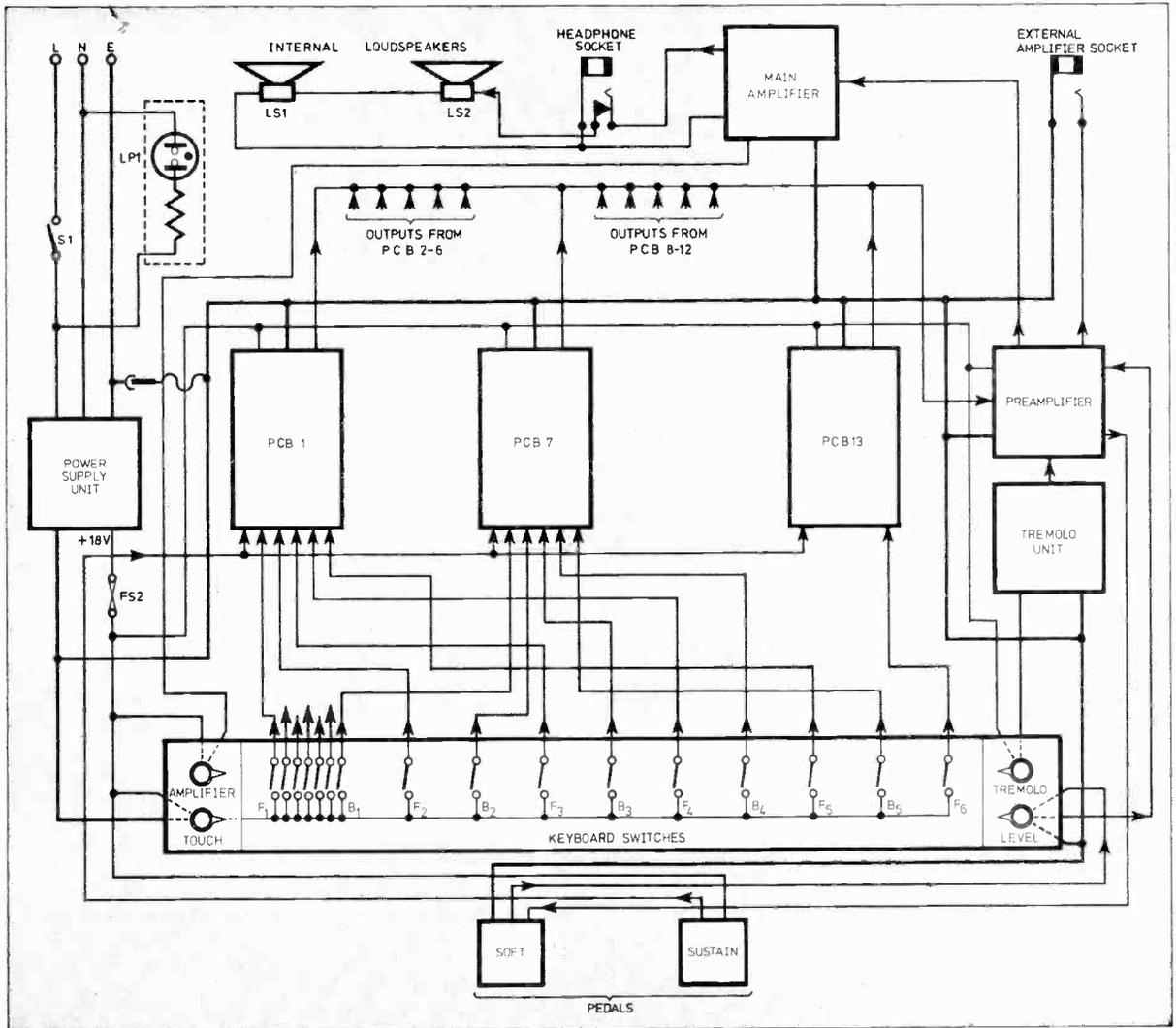


Fig. 1.1. Block diagram of electronic piano

Soft and sustain pedals are linked to the amplifier gain and the envelope circuits respectively.

KEYBOARD CONTROLS

Four keyboard controls are available to the pianist. The internal amplifier and tremolo circuit have simple on/off switches, whilst the touch control gives five optional degrees of attack, and the level control gives five alternative levels of volume. All knobs were chosen for quick flip operation whilst playing the instrument.

PHYSICAL DESCRIPTION

The piano is contained in a wooden case 42in × 21in × 7.5in which includes a dual purpose lid acting as both the music stand, and the container for the legs during transport.

The keyboard is fixed to its own wooden sub-frame, complete with gold plated switch contacts and interwiring. The switches corresponding to each of the five octave keys of each pitch are wired to a single 6-way connector strip, which includes a ter-

minial for the sustain connection. The connector strips are positioned such that each length lines up with the corresponding pitch board.

The 13 main printed circuit boards which hold the bulk of the electronic components are easily removed for test or repair purposes, along with the pre-amplifier and tremolo units. A control panel on the end of the instrument has the master volume, tremolo controls, and external amplifier output socket. The box containing the p.c.b.s can be removed from the piano independent of the keyboard subframe assembly.

The power supply unit is a separate sub-assembly within the main box, as is the internal power amplifier which is mounted along with the internal speakers on the front panel immediately above the keyboard. This front panel can also be removed as a separate independent unit, thus completing the modular construction format.

The pedals are separate units which plug into the base of the piano, and are transported in the special accessory compartment which is also designed to accommodate the power lead.

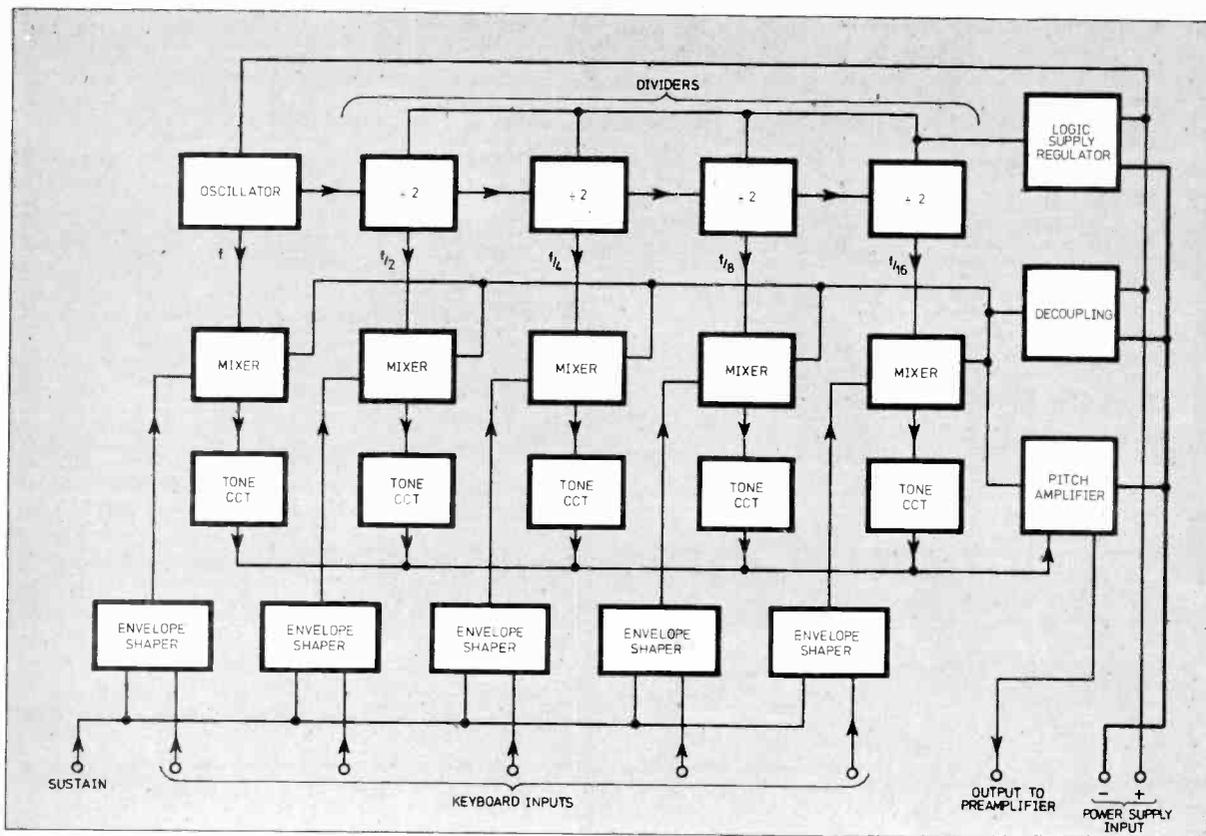


Fig. 1.2. Block diagram of pitch p.c.b.

BULK COMPONENT LIST

To take advantage of any concessions offered by retailers for bulk purchases we include the following list which covers the majority of components used in the piano.

Individual component lists will appear as usual with circuit diagrams as they occur.

Resistors	Quantity
68 Ω	15
270 Ω	80
390 Ω	14
1k Ω	95
1.8k Ω	95
3.9k Ω	16
5.6k Ω	130
10k Ω	160
27k Ω	135
56k Ω	145
100k Ω	22
560k Ω	18
820k Ω	130
All 5% $\frac{1}{3}$ watt carbon	
270 Ω	12
5% 2.5 watt wirewound	

Capacitors	Quantity
0.05 μ F polyester 125V	18
0.1 μ F polyester 125V	16
0.2 μ F polyester 125V	45
0.5 μ F polyester 15V	30
1 μ F elect. 15V	15
5 μ F elect. 15V	62
10 μ F elect. 15V	64
100 μ F elect. 6.4V	25
100 μ F elect. 15V	29

Diodes	Quantity
ZS170 (Ferranti)	350
or any silicon planar diodes of 20V P.I.V.	
KS 047A 4.7V 400mW zener diodes	14

Transistors	Quantity
ZTX300	110

Integrated Circuits	Quantity
ZN7474E	24

Miscellaneous	Quantity
SEI Feralex pot core VF723/739/P	13
SEI Bobbin MM733A	13
SEI Assembly MM773	13
Main printed circuit boards	13

The pot core assemblies and p.c.b.s can be obtained from Clef Products (Electronic Division), Yew Tree Lane, Poynton, Stockport, Cheshire.

COMPONENT PURCHASES

In a project of this nature it is essential that all components should be easily available, a fact which has been checked with some care. The cost suggested earlier assumes that all items are purchased from current advertisers within this magazine, with additional addresses given where necessary. The component content can be roughly broken down into the following three cost groups, and this should assist in the planning of the expenditure throughout the period of the project. These are.

1. Semiconductors, resistors and capacitors £40
 2. Hardware (pot core assemblies, switches, p.c.b.s) £40
 3. Keyboard and switch contacts £20
- Sources for the first two groups are well covered in the various parts lists which will be given during the project, but some general comments are made here on keyboard suppliers.

KEYBOARDS

Three keyboards have been investigated by the author, two of which were versions of the Morelli (Italian) keyboard, and the third of which was a Swedish keyboard. All keyboards as supplied were C-C and this therefore required modification work which was in fact carried out on one Italian and one Swedish board. Suppliers of both keyboards have stated that F-F boards could be supplied to order on a delivery of about six weeks, but details of the modifications are given later in case any constructor has easy access to a C-C board or prefers to buy from stock.

MORELLI A

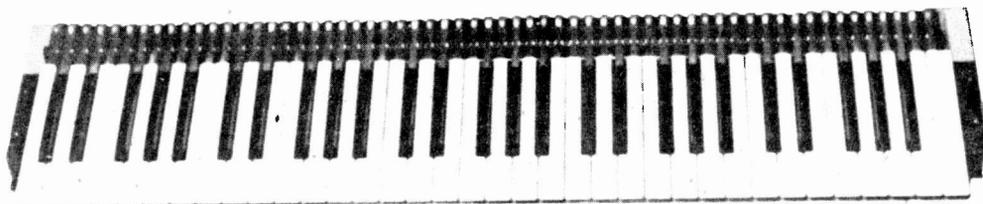
The prototype piano has a Morelli A keyboard which can be obtained from Elvins Electronic Musical Instruments. It is characterised by a simple metal frame without end fixing points and without any form of mounting hinge. It is easy to modify to F-F by cutting the frame in order to remove the bottom C-E section which is then attached to the top end of the board.

MORELLI B

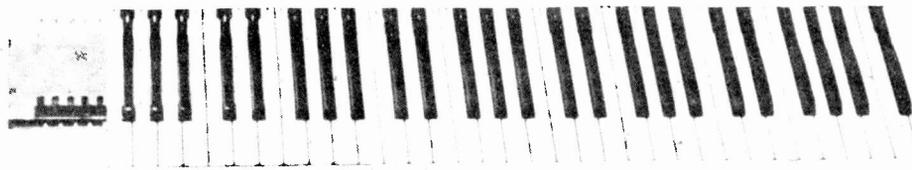
This is the version of the Italian board submitted by Harmonics Limited, and is characterised by metal end fixing points and a rear hinge. Harmonics have stated that they will be able to supply an F-F board with the same mechanical outline, and this should prove a very convenient unit. The author has not actually attempted to modify the C-C version of this particular board but it should be possible to handle it in the same way as above. Later mechanical details will give method of mounting this keyboard.

SWEDISH KEYBOARD

A Swedish keyboard is supplied by Kimber-Allen and is notably lighter in weight than the other two boards. The author has successfully modified it to F-F. Again, details for doing this will be given later. Kimber-Allen have also stated that they will be able to supply F-F boards to order. The keyboard is slightly longer than the two Italian boards, but is easily accommodated within the console area.



The Morelli B keyboard



The Swedish keyboard with the lower C-E section removed prior to modification to an F-F keyboard

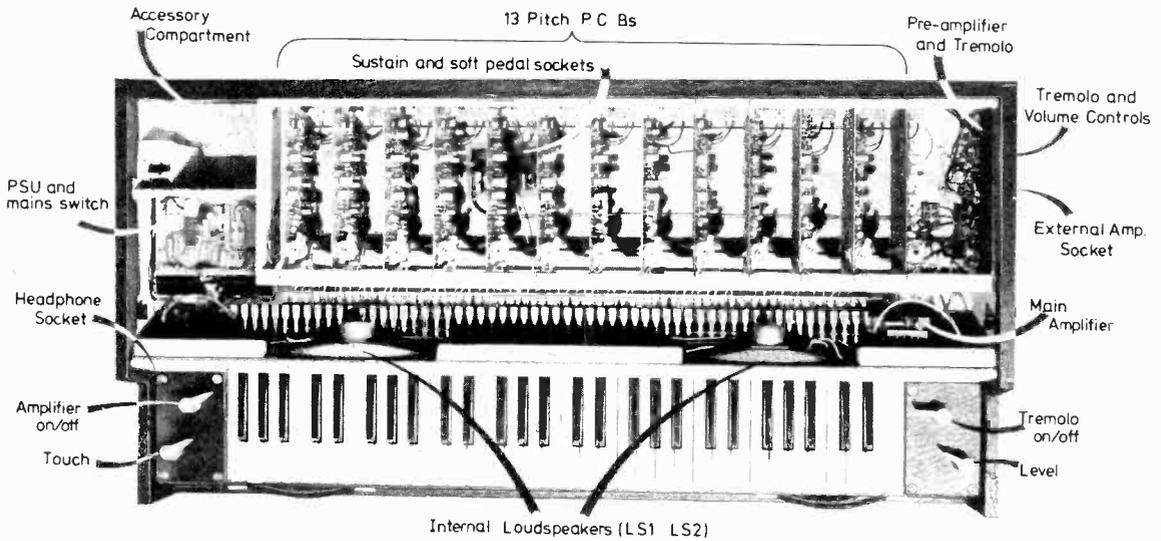
The keyswitch assembly for the Morelli A keyboard is manufactured by Clef Products. This switch assembly is suitable for all the aforementioned keyboards.

OTHER KEYBOARDS

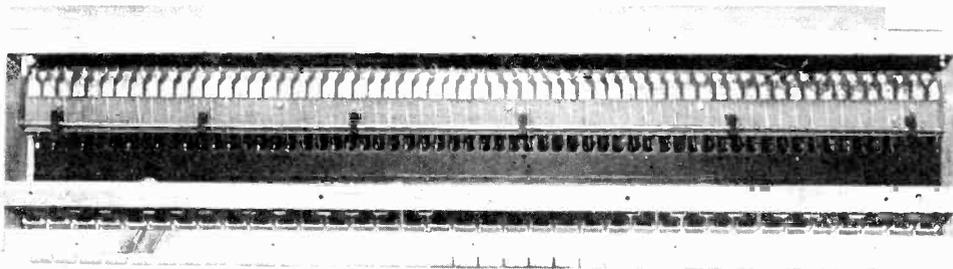
The mechanical design of the piano is very simple and it should be possible to accommodate virtually any keyboard. The choice of F-F is based on a musical evaluation of the requirements of this sort

of instrument, and whilst it would make no difference to the electronics to cover C-C (except in the choice of tuning capacitors) the author very strongly recommends that F-F be considered as essential to the character of the instrument.

Next month, constructional details for the p.s.u. will be given together with pre-amplifier and tremolo circuitry and assembly



Details of interior of electronic piano



Underside view of Clef keyswitch assembly

KEYBOARD SUPPLIERS

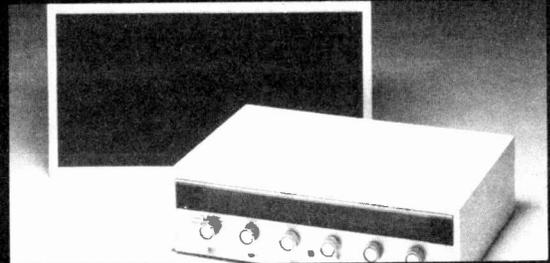
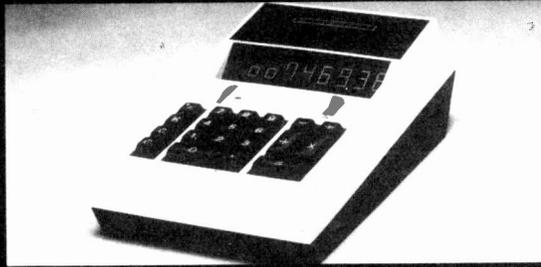
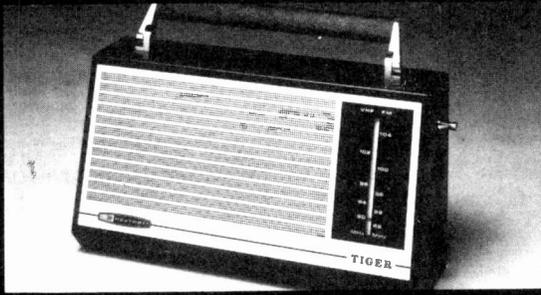
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*Harmonics (Bromley) Ltd.
Clarion Works, Napier Road, Bromley, Kent.*

*Kimber-Allen Ltd.
Broomfield Works, London Road, Swanley,
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AC128 12p	BC148 13p	OC26 45p	2N2646 60p	2N3706 11p
AC131 12p	BC149 10p	OC28 45p	2N2926R 9p	2N3707 12p
AC132 12p	BC157 13p	OC35 45p	2N2926O 9p	2N3708 10p
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AD162 36p	BD131 75p	OC45 12p		2N3711 11p
AF114 20p	BD132 75p	OC70 12p	2N3054 58p	2N4062 12p
AF115 20p	BF179 32p	OC71 12p	2N3055 60p	ZTX302 15p
AF116 20p	BF181 25p	OC72 12p	2N3442	ZTX500 16p
AF117 20p	BF194 15p	OC81 12p		ZTX503 16p
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0.33μF, 11p. 0.47μF, 13p.
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PLASTIC PLANAR TRANSISTORS

This article outlines the planar epitaxial process, and describes in detail the construction and assembly of one well known type of plastics encapsulated silicon transistor manufactured by Ferranti Ltd.

By F. BRIERLEY

COMPARED with their germanium counterparts, silicon semiconductors can operate at higher temperatures, have much lower leakage current figures and are much less affected by temperature changes.

The mass production of silicon semiconductors is made possible by a very sophisticated modern technology involving advanced photographic and chemical laboratory techniques, coupled with the use of high precision handling equipment and automatically controlled assembly machines. Many of the processing steps must take place in ultra-clean rooms with strictly controlled temperature and humidity levels.

The silicon used has an impurity content of less than ten parts in a thousand million and the chemicals and gasses used in processing are of high purity analytical laboratory standard. De-ionised water is used for the many washing operations which take place between processes.

PLANAR EPITAXIAL PROCESS

Most modern, high quality, silicon transistors, are manufactured by the planar epitaxial process. This process will be described briefly, followed by a description of the construction and assembly of one particular style called *E-Line* transistors, in plastic packages by the Ferranti Company.

The development of the planar process has made it possible to create thousands of transistors simultaneously on a thin slice of silicon. Planar transistors are extremely reliable and have very stable characteristics. They can be manufactured with operating frequencies of well over 2GHz.

An important feature of the planar process is that the surface of the processed slice is covered by a layer of oxide, which protects the devices from contamination by moisture and impurities that may be encountered. This inherent protection is of great value both prior to and after the encapsulation process.

The planar epitaxial process is a modified form of the basic planar process. It was developed in order to manufacture transistors with high collector breakdown voltages and low saturation voltages. These apparently conflicting requirements are satisfied by means of a very thin high resistivity epitaxial layer, in which the emitter, base and collector regions are formed.

The thin, high resistivity collector layer gives the required high collector breakdown voltage characteristics. By making the substrate of low resistivity

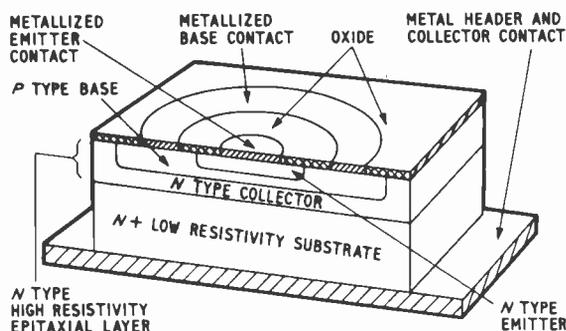


Fig. 1. Sectional view of a silicon planar epitaxial transistor chip

silicon, the overall collector resistance is kept low and thus the transistor saturation voltage is also low.

The sketch (Fig. 1) shows, in simplified form, a sectional view through a planar epitaxial *npn* transistor; note how the junctions are protected by an oxide layer. The base and emitter contacts are made to metallised areas on the top of the silicon chip, the collector connection is usually taken from the underside of the chip via the metal header and the N+ low resistivity substrate.

PULLING THE CRYSTAL

A principal route of manufacture begins with the pulling of a monocrystalline bar of silicon from refined polycrystalline silicon of known resistivity. Fig. 2 shows a crystal pulling furnace. The polycrystalline silicon, together with closely controlled amounts of boron, phosphorous or arsenic dopants, is loaded into a graphite crucible which is enclosed within a quartz chamber. Boron is used for *p*-type characteristics, arsenic and phosphorous for *n*-type.

The electrical resistivity of the crystal is determined by the quantity of dopant added. Heavily doped silicon exhibits low resistivity and is known as "N+" or "P+" according to the nature of the dopant.

A flow of inert gas is passed through the quartz chamber while the silicon is heated by an r.f. generator. When the silicon has melted, a seed of monocrystalline silicon is lowered to the surface of the molten silicon. The temperature of the melt is then reduced to a value just above the melting point of silicon so that, as heat flows from the melt

to the cooler seed crystal, the silicon in the immediate neighbourhood solidifies on to the seed crystal. The seed crystal is rotated and slowly withdrawn from the melt. The silicon atoms orientate themselves into the same crystal lattice pattern as the seed and thus a continuous single crystal is "pulled" from the melt.

Crystal diameter is governed by the temperature of the melt and by the rate of pulling, both these factors must be controlled very precisely. In the early days of semiconductor manufacture, one-inch diameter crystals were considered large; now, diameters of two inches are quite usual and crystals of three or even four inches in diameter are not rare.

The bars of monocrystalline silicon are sawn into slices and then lapped, etched and polished to obtain an optically flat surface (see Figs. 3 and 4). The polished slices, now around 0.01in thick, are cleaned in readiness for epitaxial deposition.

EPITAXY

In the epitaxial process, a layer of silicon of high resistivity, and with the same orientation as the slice, is grown onto the low resistivity substrate. The slices are placed in a treated graphite carrier in a quartz tube and are heated to approximately 1,200 C by an r.f. heating coil.

High purity hydrogen, to which silicon tetrachloride and a *p* or *n* dopant have been added, is passed over them and a thin layer of silicon grows onto the slices by vapour phase deposition. An automatic system controls gas and vapour flow rates and time of deposition. The resistivity and depth of the epitaxial layer are checked before slices are

passed to the next production stage. It is into this epitaxial layer that the junctions upon which the operation of the device depends, will be diffused.

OXIDATION AND PHOTOLITHOGRAPHY

After epitaxy, the cleaned and tested slices receive a protective oxide coating in an oxidising furnace and are then cleaned again in preparation for a series of photographic and chemical processes, known collectively as photolithography, by which a number of masks are used to define areas of the protective oxide which are to be etched away, in order to allow subsequent diffusion or metallising processes to take place.

The masks are derived from original master drawings with a scale of 250 times full size. Working in ultra clean conditions, a high resolution camera produces a reduced copy, ten times full size. A step and repeat camera, working at a reduction of 10-1, is then used to make a master photographic plate on which a full size image of the mask is repeated several thousand times across the plate, over an area

Fig. 2. A crystal pulling furnace

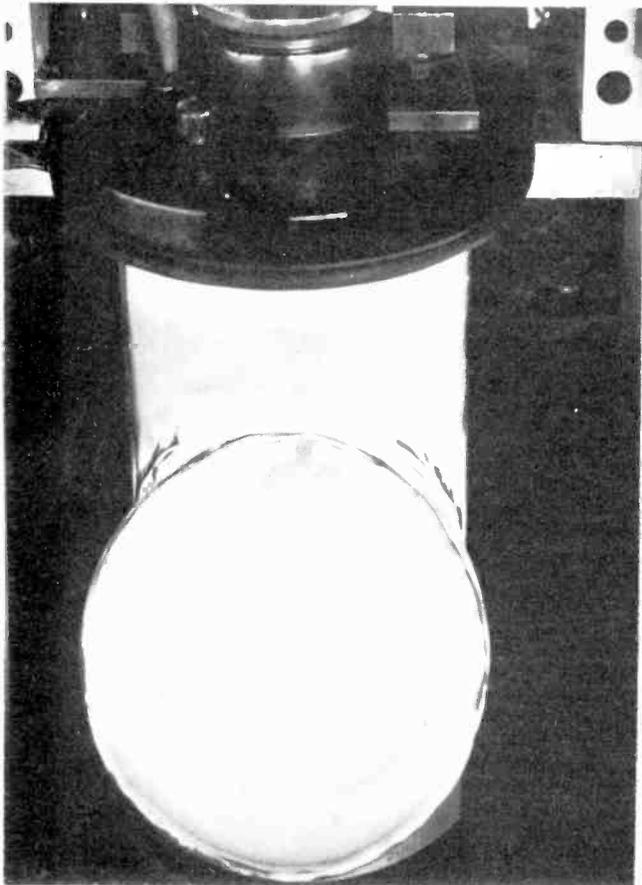


Fig. 3. A crystal sawing machine

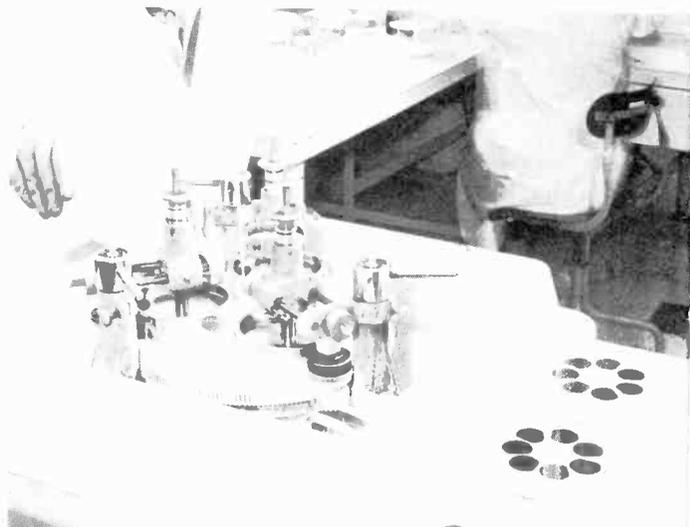
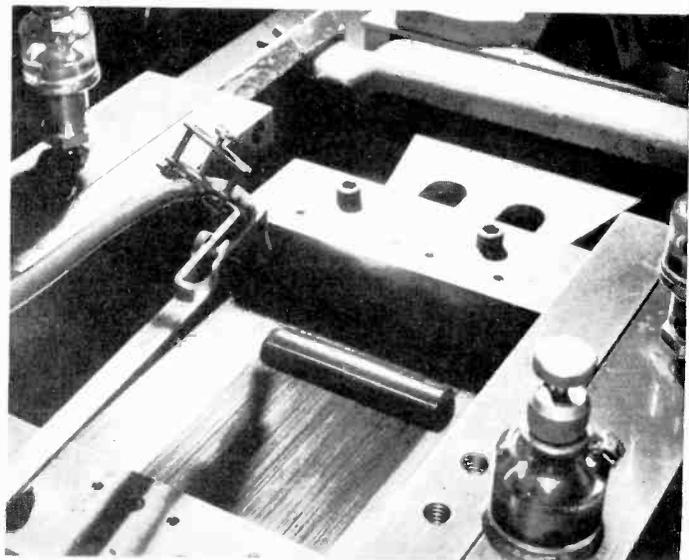


Fig. 4. Slice polishing machine



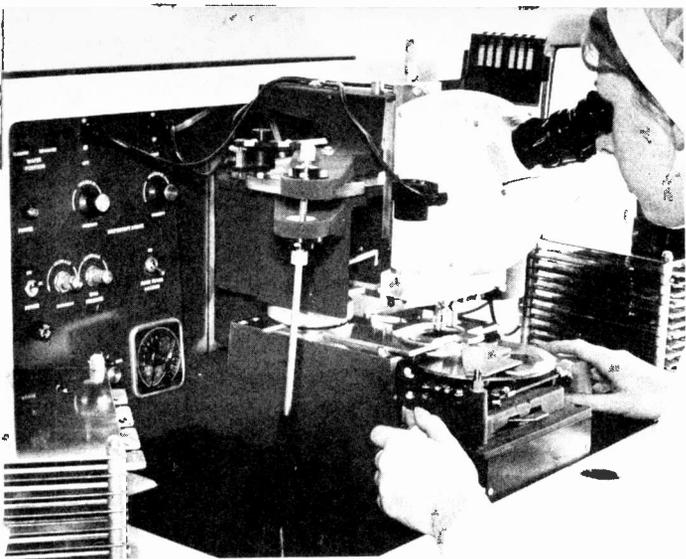


Fig. 5. Mask alignment

equivalent to the useful area of the silicon slice. The camera stepping accuracy is one quarter of a micron and four masks are generated simultaneously.

From the master plates, working masks are made by contact printing. The hazards to be contended with during mask making include, faults in photographic plates, accidental damage occurring in contact printing, and foreign bodies settling on the plates during processing. Emulsion type working mask plates have a relatively short life, necessitating regular inspection and frequent renewal in order to preserve a high yield of good devices. Chrome plates, introduced more recently, have a longer working life.

NUMBER OF MASKS

The number of different masks required for a particular transistor design depends upon the design complexity: for a relatively simple device, there may be one mask for the base, one for the emitter and one for the area to be metallised. Other designs may require five, or more, different masks.

Assuming that three masks are to be used, the cleaned, oxide covered slices are coated with a measured quantity of photo-resist emulsion which is distributed evenly over the slice by a centrifuging operation. Coated slice and the base mask are brought together in the alignment machines (Fig. 5) and a controlled exposure is made under ultra-violet light. The slice is then developed and the photo-resist coating is dissolved away from the unexposed areas. An acid etch then removes the exposed oxide.

BASE DIFFUSION

After cleaning, the slice is ready for the base diffusion. This process takes place in a diffusion furnace, at a temperature in the range 1,000 to 1,280°C, where the slices are exposed to an atmosphere of *p* or *n* doped nitrogen. The dopant diffuses into the silicon epitaxial layer, through the etched areas, to form the required collector/base junction.

Coincidentally with this, an oxide layer is formed over the silicon. The slices are then coated again with photo resist and the next masking operation takes place.

The development, etching and diffusion processes, which follow the second masking operation, form the base/emitter junction and a further oxide layer. The characteristics of the diffused junctions can be determined precisely by control of the processing conditions.

The oxide is etched away from defined regions in the base and emitter areas to permit contact to be made. A thin film of aluminium is then evaporated over the slice, making contact with the base and emitter; the unwanted areas of the aluminium are then etched away.

Each successive mask must be aligned very accurately with the pattern made on the slice by the previous mask and the alignment machines are capable of working to a tolerance of one micron in pattern position.

These processes take place in air-conditioned clean rooms fitted with laminar flow cabinets. A stream of continuously filtered air passes through these laminar flow cabinets in which the alignment machines and other equipment are housed.

QUALITY CONTROL

Inspection takes place at all production stages and completed slices are tested by automatic probe testing machines under computer control. The test probes of the machines locate, in turn, on the metallised contact areas of each transistor on the slice. Any transistor failing the test is marked, automatically, for removal at a later stage.

SEPARATION

The tested slices are separated into individual transistor chips by scribing between the patterns and cracking the slice along the scribed lines.

A method of expanding the cracked slice has been devised by Ferranti which enables all the chips to be spread out but preserved in their original arrangement with respect to each other, so that they can be picked up without difficulty by vacuum probes employed in the dice alloying operation. An expanded cracked slice is shown in Fig. 5.

CONSTRUCTION OF THE E-LINE STYLE

The basic processes that have been described are common to all planar epitaxial transistors.

It is in the processes of assembling the silicon chip to its header, the bonding of wires from the base and emitter electrodes to the pins, and in the encapsulation process, that plastics transistors differ from conventional metal can transistors.

The major proportion of the direct manufacturing cost of a conventional transistor is incurred in the assembly and encapsulation stages which, between them, employ the largest portion of the total labour force.

A high degree of automation of the assembly and encapsulation processes of the *E-Line* transistor has brought about a significant reduction in the cost of these operations and thus in the price of finished devices. Automatic machinery simplifies the task of the operator and makes high speed production possible.

The degree of skill required by the operator is minimised and the processing conditions are regulated automatically by the machines themselves so that a high yield of good devices and consistent product quality are obtained.

The reliability of the product is determined by the overall design, including the design of the production equipment. E-Line transistors make use of a strip nickel framework specifically designed for use with the automatic assembly machines. The framework, illustrated in Fig. 7, is provided with location holes along its edges, these holes are employed to transport the framework through the alloying and bonding machines.

Each strip of framework is made to carry 128 transistors. The collector lead terminates in a depressed "flag" to which the silicon chip is alloyed. Investigation has shown that the main route by which moisture might reach the chip is along the interface between the lead wire and the plastic encapsulation; this path has been made as long a practicable in order to protect the transistor from adverse climatic environments.

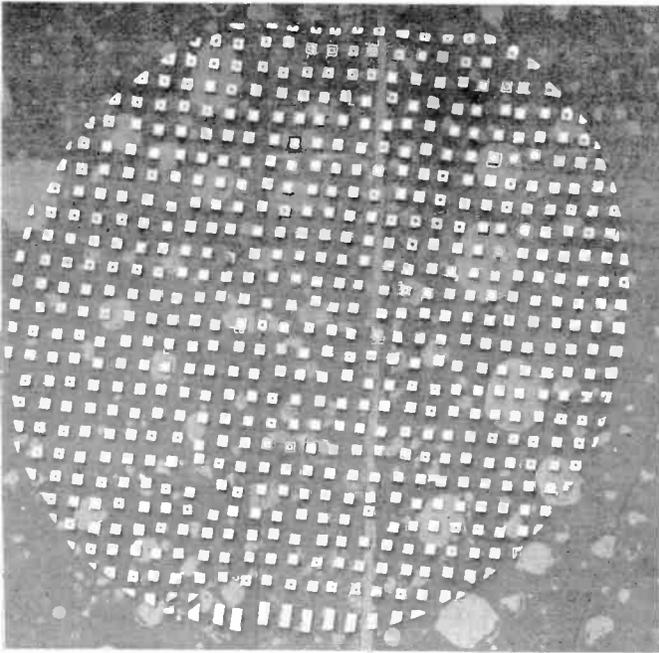


Fig. 6. An expanded slice on a plastic backing

Fig. 7. The E-Line strip framework

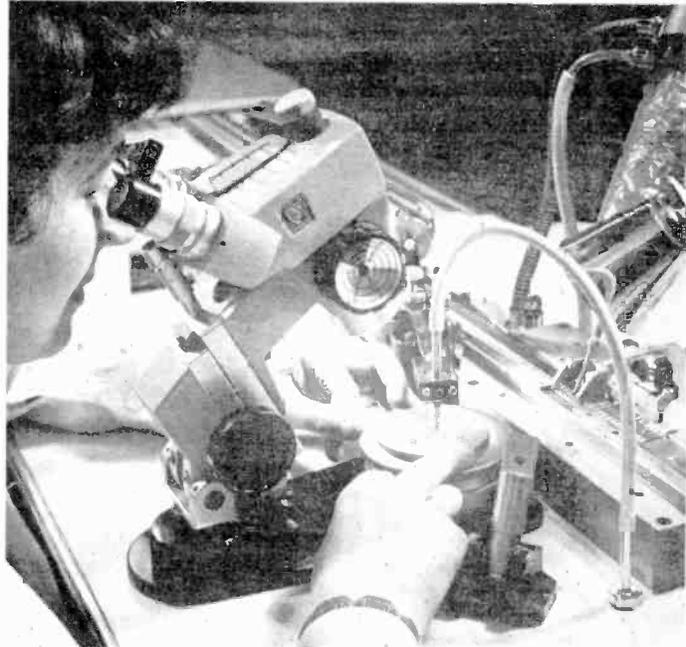
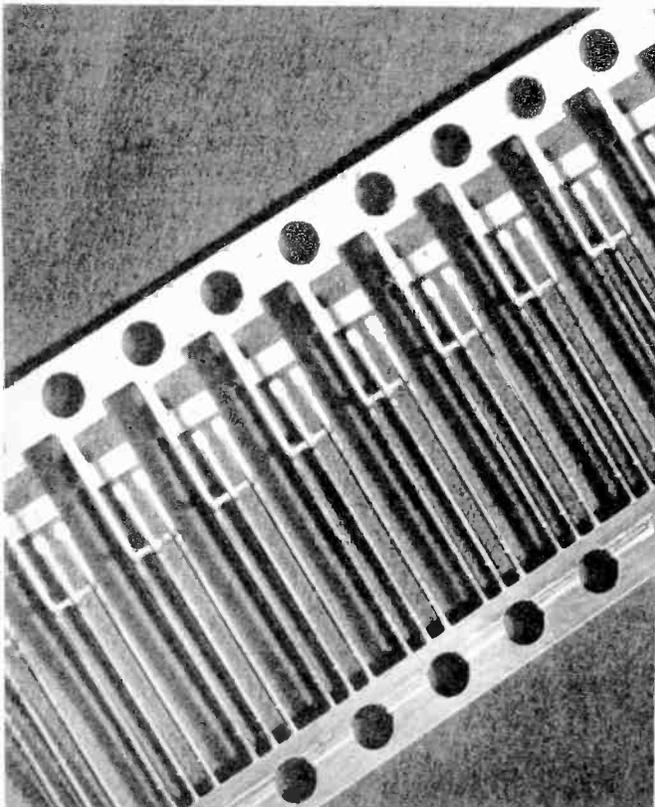


Fig. 8. Alloying machine for E-Line transistors

Fig. 9. The banding operation



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2N3055	NPN	High power	50p
2N3702	NPN	Low power	30p
2N3704	NPN	Low power	10p
AC126	Ger. PNP	Small sig./driver	23p
AC128	PNP	Low power	20p
AD149	PNP	High power	58p
AC176	NPN	Low power	18p
*AD161	NPN	Med. power	33p
*AD162	PNP	Med. power	36p
BC108	Sil. NPN	Small signal	11p
BC109	NPN	Low noise	12p
BC168	NPN	Small signal	10p
BC169	NPN	Low noise	11p
BFY51	NPN	RF amp.	14p
OX30	Ger. diode	Med. current	20p
OA31	"	RF detector	6p
8D1	"	General	5p
WO2	"	Silicon Rectifier 1 amp	9p
"	"	Silicon bridge 1 amp	30p

*Matched pair AD161/AD162

(Sil. = Silicon, Ger. = Germanium)

T03 Transistor covers, each 7p.

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Code	Power	Tolerance	Range in ohms	Values 1 to 9	10 to 99	100 up (see note below)
C	1/20W	5%	82—220K	E12	9	8
C	1/8W	5%	4.7—470K	E24	1	0.8
C	1/4W	10%	4.7—10M	E12	1	0.7
C	1/2W	5%	4.7—10M	E24	1.2	1
C	1W	5%	4.7—10M	E12	2.5	1.9
MO	1/2W	2%	10—1M	E24	4	3
WW	1W	10%	0.22—3.9	E12	7	6
			±1.20Ω			
WW	3W	5%	1—10K	E12	7	6
WW	7W	3%	1—10K	E12	9	8

Codes: C = carbon film high stability low noise
MO = metal oxide ElectroSil TR5 ultra low noise
WW = wire wound Pleseley

Values:
E12 denotes series: 10, 12, 15, 18, 22, 27, 33, 39, 47, 56, 68, 82 and their decades. E24 as E12 plus 11, 13, 16, 20, 24, 30, 36, 43, 51, 62, 72, 91 and their decades. Prices are in pence each for same ohmic value and power rating, NOT mixed values. (Lower fractions of 1p on total value of resistor order.)

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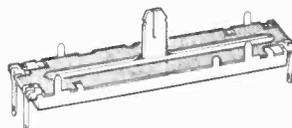
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DIL Socket: 16 lead 30p. No. 3015G showing + or - and fig. 1 and decimal point £2.

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Many others in stock up to 10 patterns.

PUBLICATIONS

Handbook of Transistor Equivalents, 40p. Handbook of Tested Transistor Circuits (H. Ness), 40p. Radio & Electronics. Colour codes & data wall chart, 15p. Engineers' Reference Handbook & Tables, 20p. (A4-13p for postage on each of above if bought separately.)

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FL1121 (7403)	20p	FL1131 (7476)	45p
FL1121 (7404)	25p	FL1121 (7480)	68p
FL1121 (7405)	25p	FL1121 (7482)	87p
FL1131 (7406)	25p	FL1121 (7483)	1.32
FL1131 (7407)	25p	FL1121 (7486)	33p
FL1101 (7410)	20p	FL1141 (7490)	80p
FL1151 (7413)	35p	FL1121 (7491)	1.28
FL1121 (7420)	20p	FL1171 (7492)	85p
FL1101 (7430)	20p	FL1181 (7493)	80p
FL1141 (7440)	24p	FL1181 (7494)	1.13
FL1101 (7414)	1.22	FL1191 (7495)	87p
FL1121 (7442)	1.16	FL1191 (7496)	1.48
FL1131 (7443)	1.45	FL1191 (7497)	1.64
FL1131 (7444)	1.45	FL1191 (7498)	43p
FL1151 (7450)	20p	FL1191 (7499)	52p
FL1101 (7431)	20p	FL1191 (7500)	48p
FL1171 (7453)	20p	FL1191 (7490)	1.80
FL1181 (7454)	20p	FL1191 (7491)	1.80
FLY101 (7466)	20p	FL1191 (7492)	1.74
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47/50, 47/63, 100/35, 470/10, 7p each; 100/50, 220/35, 9p each; 100/63, 470/25, 100/10, 10p each; 220/63, 470/35, 1000/16, 14p each; 1000/25, 18p each; 470/63, 1000/35, 18p each; 2200/25, 30p each; 1000/63, 2200/35, 4700/16, 33p each.

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ELECTROVALUE

ALLOYING

Each collector flag of the framework is coated with gold and the framework is fed into the automatic alloying machine where the flag is heated to alloying temperature by a heated platform. The machine operator selects a transistor chip by adjusting a rotatable plinth on which the chips are laid and centring a chip under the cross wires of a microscope.

The selected chip is picked up automatically by a vacuum probe and placed onto the heated collector flag where, under pressure and vibration, a gold/silicon eutectic forms, alloying the chip firmly into position. The framework is automatically carried through the alloying and bonding machines by the feed mechanisms acting upon the location holes.

Accurate location of the chip and bond wires is necessary and the feed mechanisms and location holes ensure that the framework is positioned within the machines to a tolerance of 0.001in. A close-up view of one of the automatic alloying machines is shown in Fig. 8.

BONDING

The framework, with 128 dice attached, is passed from the alloying machine and fed into the bonding machine where the emitter and base connections will be made. As the framework is stepped through the machine, fine gold wires are ball bonded to the metallized base and emitter pads on the chip.

The operator views the operation through the microscope and ensures that the bonds are positioned centrally on the bonding pads. The machine automatically bonds the free ends of the base and emitter bond wires to the emitter leads on the framework. A photograph of the bonding operation is shown in Fig. 9.

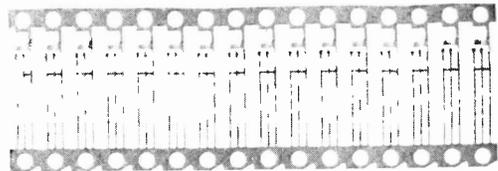
ENCAPSULATION

An encapsulation, whatever form it may take, is intended to provide certain requirements. These are: protection from the environment, vibration and shock; ease of handling and mechanical protection; heat dissipation.

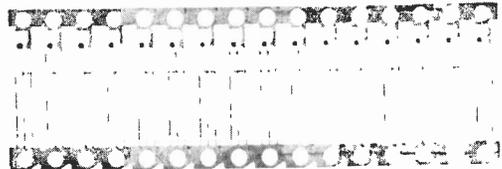
Since the encapsulation can determine the reliability of the device, many evaluation trials have been carried out in order to select a plastic encapsulant and a method of encapsulation that would satisfy performance requirements. The method which is currently being used involves the moulding of a non-hygroscopic plastics substance with the desired electrical and mechanical properties, employing a transfer moulding press.

After bonding has been completed, the 128 unit framework is cut into eight sections, each carrying 16 transistors. One edge of the framework is then removed and the sub-frame then appears as illustrated in stage 4 of Fig. 10. Two of these sub-frames are clamped into a moulding jig consisting of two halves held close together by a high pressure hydraulic system.

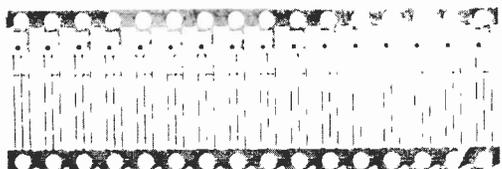
The plastics encapsulant is heated to 150°C and then, when its viscosity is similar to that of water, it is forced into the mould at a pressure of 90 pounds/sq in. The encapsulant flows freely around the chip and lead wires producing a mechanically strong, high density structure. The moulded sub-frames, now as shown in stage 5 of Fig. 10, are removed from the moulding jig and, after curing,



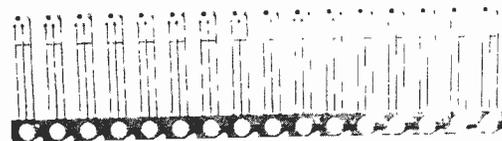
STAGE 1. Part of the 128 unit framework before alloying



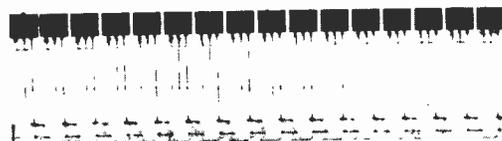
STAGE 2. Transistor chips alloyed to the framework



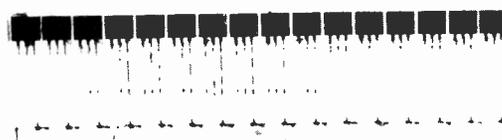
STAGE 3. Emitter and base bonded to the leads by fine gold wires



STAGE 4. One stage of the framework removed



STAGE 5. After encapsulation



STAGE 6. Lead wire supports removed



STAGE 7. After tinning and separation

Fig. 10. Stages in the manufacture of E-Line transistors

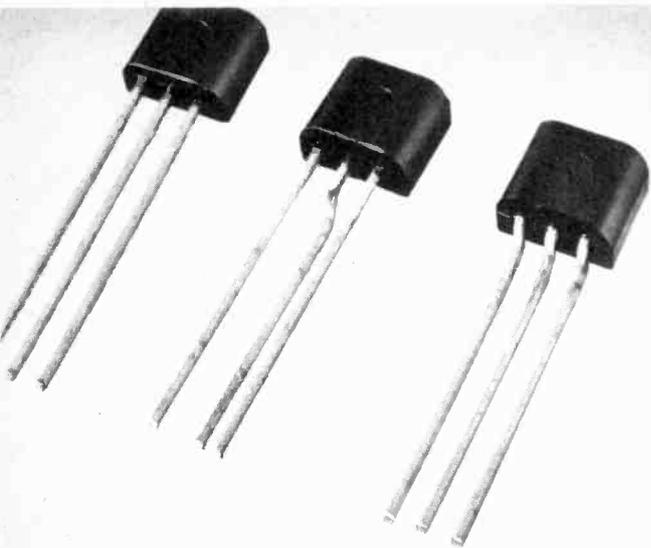


Fig. 11. Variations of lead-out arrangement for printed circuit wiring: left—normal; centre—triangular TO-18; right—"flat-pack" mounting

the unwanted parts of the framework are removed.

Any moulding flash is then removed and the transistor leads are tinned, for ease of soldering. The devices are then ready for testing and type stamping.

The lead spacing is specifically designed to be compatible with the standard 0.050in (1.27mm) hole pitch for printed circuit boards and the devices are normally supplied with straight leads.

They can be supplied with leads preformed to the TO-5 or TO-18 configuration, or for flat mounting, and examples of three lead configurations (normal, TO-18 and "flat" mounting) are shown in Fig. 11.

TESTING

High-speed automatic testing machines carry out comprehensive tests on all of the *E-Line* transistors manufactured. The transistors are fed automatically into the machines and are fully tested according to the required specifications and automatically sorted into appropriate categories. Test programmes are held on punched cards and can be changed as desired for different device types.

Random samples are taken from the production batches and subjected to mechanical and environmental tests in order to ensure that consistent product quality is being maintained. After testing, the type numbers are stamped on to the devices by automatic machinery according to the test figures attained.

RELIABILITY EVALUATION

The tests conducted include prolonged storage at low temperature, high temperature storage with normal voltage applied and current flowing, temperature cycling between -55°C and $+175^{\circ}\text{C}$, and accelerated ageing by storage at high temperature.

A long term moisture test, at 100 per cent humidity with a programmed temperature variation every 24 hours, has confirmed that the *E-Line* encapsulation resists the ingress of moisture extremely well.

Stability tests have shown these devices to be equivalent in performance to those mounted in conventional metal can encapsulations.

A measure of the reliability of plastics encapsulated transistors can be taken from the fact that the *E-Line* series are the first plastics encapsulated transistors to have been accepted for Defence Standard classification and meet the requirements of the BS9000 specifications.

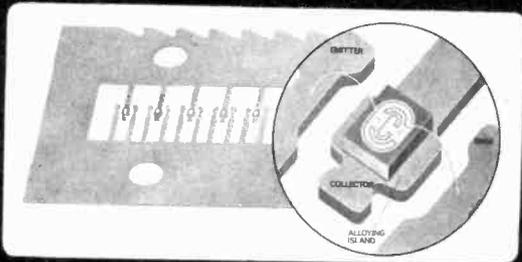


Fig. 12. Dice alloyed and bonded to a Micro-E frame

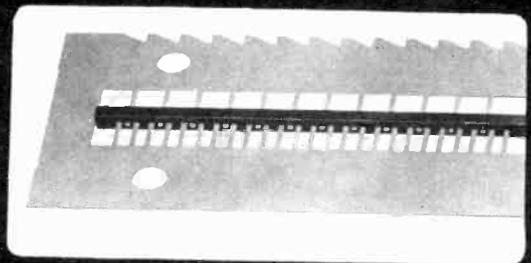


Fig. 13. The framed dice are given a transfer mould

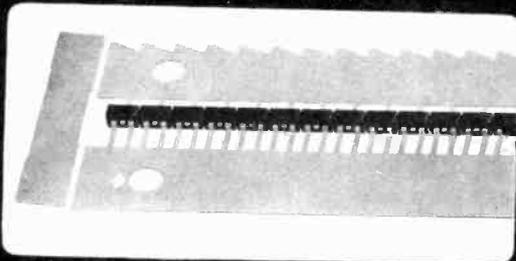


Fig. 14. The Micro-E frame is formed and trimmed and the moulded dice separated by cutting

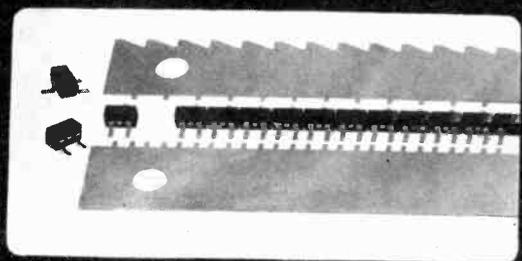


Fig. 15. The leads are cropped releasing the finished transistors

GLOSSARY OF TERMS . . .

Some of the terms used in the article may not be known to the general reader. This brief glossary is an attempt to define such terms in sufficient detail to make the article more readily understood.

CHIP or DICE

A small piece of silicon, containing one transistor element, obtained by scribing and cracking a processed slice into individual devices.

FLASH (moulding)

Superfluous moulding material.

HEADER

The structure, carrying the external leads, on to which the chip is secured and which forms the lower part of a conventional "metal can" encapsulation.

JUNCTION

A transition region between semiconducting regions of differing electrical properties.*

N TYPE SILICON

P TYPE SILICON

A silicon atom has four electrons in its outer orbit. The atom has no charge because the total negative charge of all its electrons is balanced

by the positive charge of the nucleus. The outer electrons are called "Valence" electrons, hence, silicon, having four of them, is "tetravalent".

If an atom of a pentavalent element (having five outer electrons) such as Arsenic or Phosphorous, is introduced into the crystal lattice, there will be one surplus electron which will be free to act as a current carrier. The crystal charge remains zero because the negative charge due to the electrons of the added pentavalent atom is still balanced by the positive charge of the nucleus of that atom. Since the free current carriers resulting from the addition of pentavalent atoms are electrons (negative charges), the crystal is known as *n*-type.

Similarly, the addition of a trivalent element (having three outer electrons), e.g. boron, causes deficiencies of electrons (known as "holes") in the crystal lattice. The holes (positive charges) behave as free current carriers and the crystal is known as *p*-type.

PLANAR TECHNIQUE

The formation of *p*-type and/or *n*-type regions in a semiconductor crystal by diffusing impurity atoms into the crystal through holes in an oxide mask, which is on the surface. The latter is left to protect the junctions so formed against surface contamination.*

* B.S. 204:1960

APPLICATIONS

Currently, there are some 50 different types in the *E-Line* range, catering for almost every application including popular general purpose types, switching transistors, and low noise u.h.f. types with minimum useful bandwidths of 1GHz. A series of diode pairs, with either common anode or common cathodes completes the range.

MICRO-MINIATURE TYPES

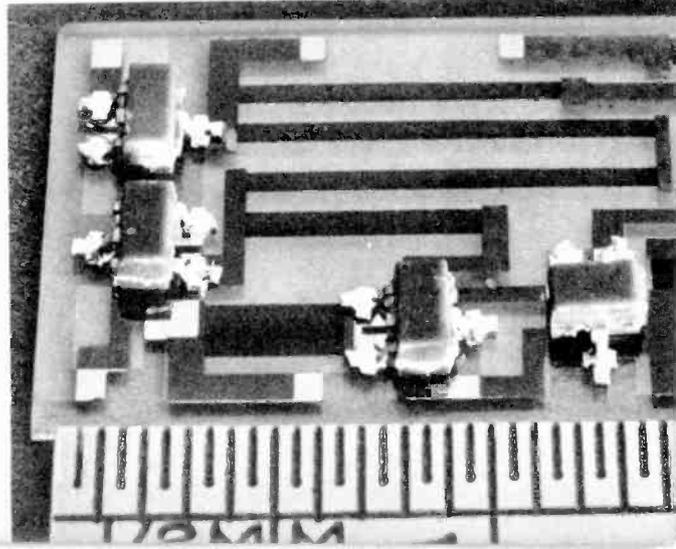
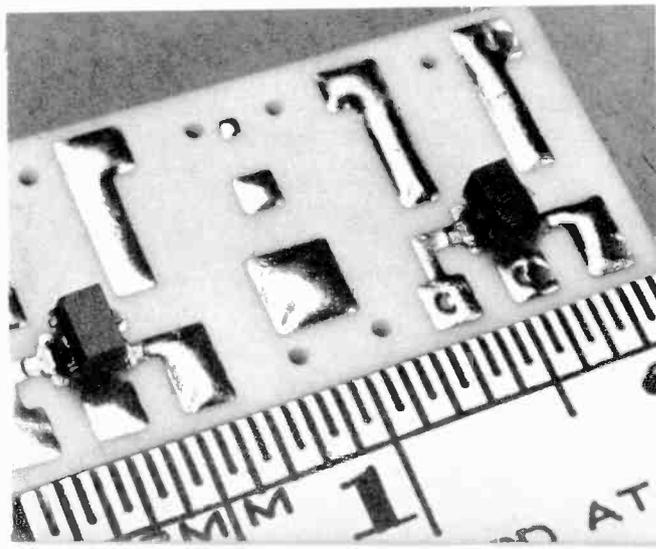
A range of micro-miniature plastics encapsulated transistors and diode pairs (called Micro-E) has been developed specifically for hybrid integrated circuit applications. These devices are equally suitable for thick film or thin film circuits and also for conventional printed circuit boards.

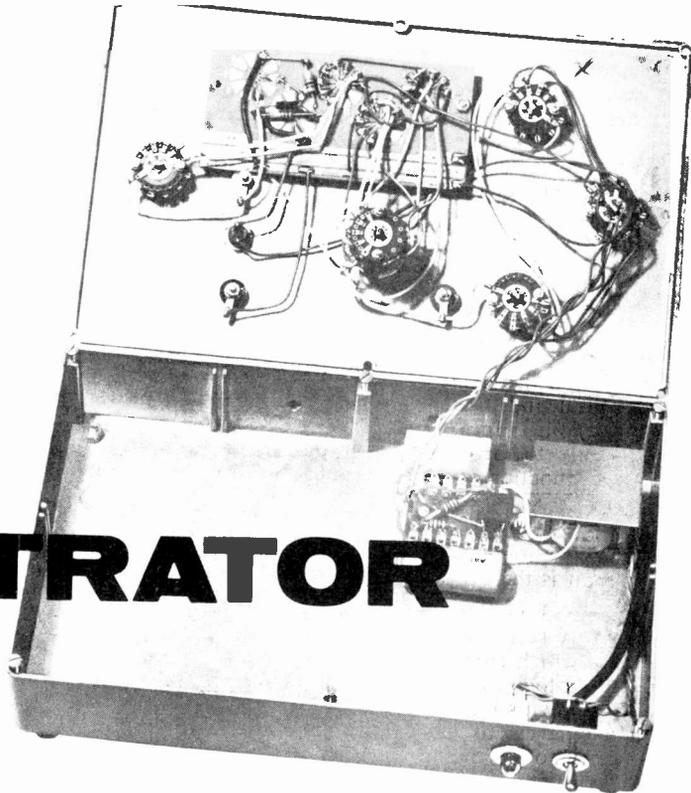
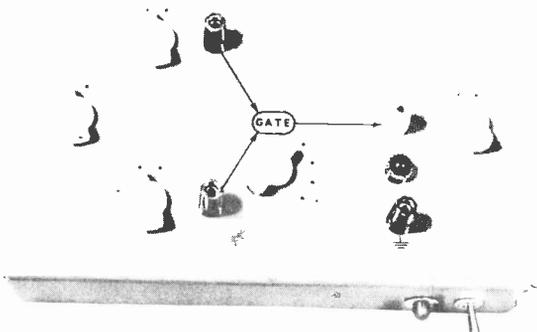
Fig. 16. Micro-E transistors are suitable for mounting on thick film circuits. Notice the scale approximately $4\frac{1}{2}$ times

Despite their small size, 0.085in (2.16mm) by 0.054in (1.38mm) by 0.055in (1.4mm high), most of these devices can dissipate up to 350mW and have an operating temperature range of -55°C to $+175^{\circ}\text{C}$. The range includes *npn* and *pnp* complementary transistors, low level and medium current amplifiers, high speed switches, zener diodes, photo transistors, v.h.f. and u.h.f. amplifiers and oscillators, and high speed diodes.

Micro-miniature plastics encapsulated transistors are especially suitable for use in implanted heart pacemakers. The photographs in Figs. 12 to 15 show stages in the manufacture of *Micro-E* devices. Fig. 16 shows a thick film circuit using these devices and a thin film circuit is shown in Fig. 17. ★

Fig. 17. Micro-E devices can also be mounted on thin film circuits. Scale approximately $5\frac{1}{2}$ times





LOGIC DEMONSTRATOR

A simple means of showing the definitions of logic functions

By N. M. MORRIS

THE present trend in logic system design is towards the increasing use of microcircuits, and in its wake lie many associated problems of education. In this article the development of an experimental circuit is described, together with the reasons for it, in which all the conventional logic functions are generated by a simple switching sequence. Some elementary knowledge on switching logic is expected or can be acquired by reading text books on the subject.

DUAL FUNCTION

Many manufacturers of microcircuits offer logic gates under a name which suggests that each gate performs a dual function. For example, the μ L914 is often referred to as a NOR/NAND gate. At first sight this can be very confusing, and unless the user has some knowledge of the meaning of logic signal levels (i.e. positive logic and negative logic), the difficulty may not be resolved!

In *positive logic* the more positive of the two switching voltages is logic "1", and the lower is logic "0". In *negative logic* the more positive of the two voltages is taken as logic "0", and the lower of the two logic "1".

In both systems a positive potential is taken to be greater than a negative potential (irrespective of the numerical values). Thus, if the two voltage levels which exist in a logic system are +0.2V and +3V (typical of a μ L914 system), then the +0.2V signal corresponds to positive logic "0" (or negative logic "1"), whilst +3V is equivalent to positive logic "1" (or negative logic "0").

It is evident that the two logic levels are the inverse of one another, that is

positive logic "1" = NOT negative logic "1"
 positive logic "0" = NOT negative logic "0"

or
 positive logic "1" = negative logic "0"
 positive logic "0" = negative logic "1"

Clearly a gate which performs a specific function in one system appears to perform another logic function in the opposite system. For example, the μ L914 gate can be used either as a positive logic NOR gate or as a negative logic NAND gate. Hence the meaning of the expression NOR/NAND.

LOGIC GATE DEFINITION

So far we have assumed that the logic signal levels applied to the input of the gate are operative at its output. There is no valid reason for this assumption. For instance, if positive logic levels are used at the input of the gate, and negative logic levels are used at the output, what then is the function performed by the gate? The solution to this problem has already been developed, and the results are in Table 1.

Thus a positive logic NOR gate (i.e. positive logic levels are employed at both input and output) perform the NOR function with input and output positive logic, and it generates the NAND function with input and output negative logic.

For a negative logic NOR gate (i.e. negative logic levels are employed at both input and output) the NOR function is performed and in the NAND function the input and output are positive logic.

INVERTERS

In an attempt to illustrate these functions, the

Table 1: INPUT/OUTPUT LOGIC DEFINITIONS

LOGIC LEVELS		FUNCTION		INVERTED OUTPUTS	
Input	Output	Positive Logic Gate	Negative Logic Gate	Positive Logic Gate	Negative Logic Gate
POS.	POS.	NOR	NAND	OR	AND
POS.	NEG.	OR	AND	NOR	NAND
NEG.	POS.	AND	OR	NAND	NOR
NEG.	NEG.	NAND	NOR	AND	OR

most satisfactory method would be to make up a demonstration unit using integrated circuits.

The basic experimental circuit, using positive logic NOR gates, allows all the required logic functions to be generated and is shown in Fig. 1. Gate G3 is the principal gate, while gates G1, G2, and G4 in conjunction with switches S1 and S2 act as logic level inverters. (The inverter is used to change an output of 1 to 0 and an output of 0 to 1.)

Let us assume for the moment that positive logic levels are being used throughout, so that the switches are in the position shown (note: the plus and minus signs on the switches merely indicate the logic signal levels 1 and 0, and not the polarity of the voltage at that point). In this event, inputs X and Y are applied directly to G3, and the output is the positive logic NOR function of the inputs, otherwise expressed as $\overline{X + Y}$.

If S2 is switched to the minus position, gate G4 acts as a logic level inverter, and the output from the circuit is then the negative logic version of the signal from G3, i.e., $\text{output} = \overline{\overline{X + Y}} = X + Y$

It is seen that the function generated by a NOR gate which employs positive input logic and negative output logic is the OR function of the inputs.

By switching S1 to the minus position, the input logic levels to G3 are inverted, and the output is found to be the NAND function of the inputs. The AND function is generated by leaving S1 in the minus position, and S2 in the plus position. Thus by a simple switching sequence it is possible to generate

the four basic logic functions, i.e. NOR, OR, AND and NAND.

All that now remains is to provide additional switching and logic circuitry to enable the input signals (X and Y) and the output signal to be inverted, so that all 16 configurations in Table 1 can be generated.

PRACTICAL CIRCUIT

The schematic diagram of the unit is shown in Fig. 2. A supply of about +15V is used (anything between about 12V and 16V will do), the high voltage being necessary to energise the lamp drive unit which is described later. The total current drawn by the logic section in Fig. 2 is about 40mA at a voltage of approximately 3.9V, the supply being drawn from a simple Zener diode stabilised power supply (Fig. 4).

A resistor is included in the input circuit to match the output resistance of a μ L914 gate. The input logic levels are selected by S2 (Fig. 2). In the upper position positive logic signal levels are applied to inputs X and Y, while negative logic levels are applied when the wipers of S2 are in the lower position.

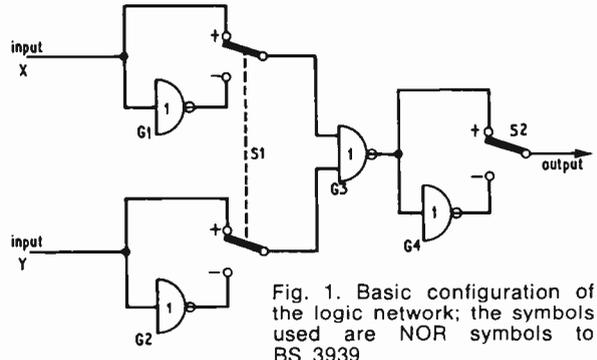
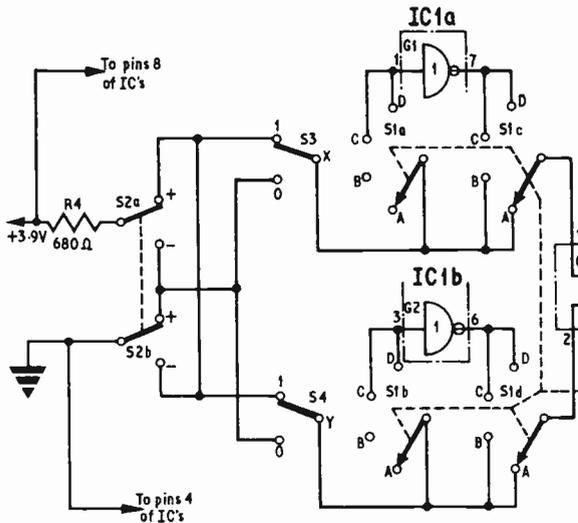
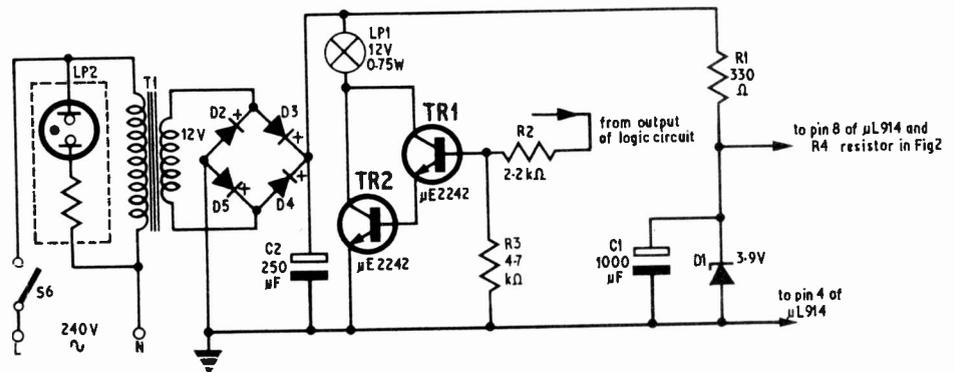


Fig. 1. Basic configuration of the logic network; the symbols used are NOR symbols to BS 3939

Fig. 2. Circuit diagram of the complete logic demonstrator

Fig. 3. Power supply and lamp drive unit



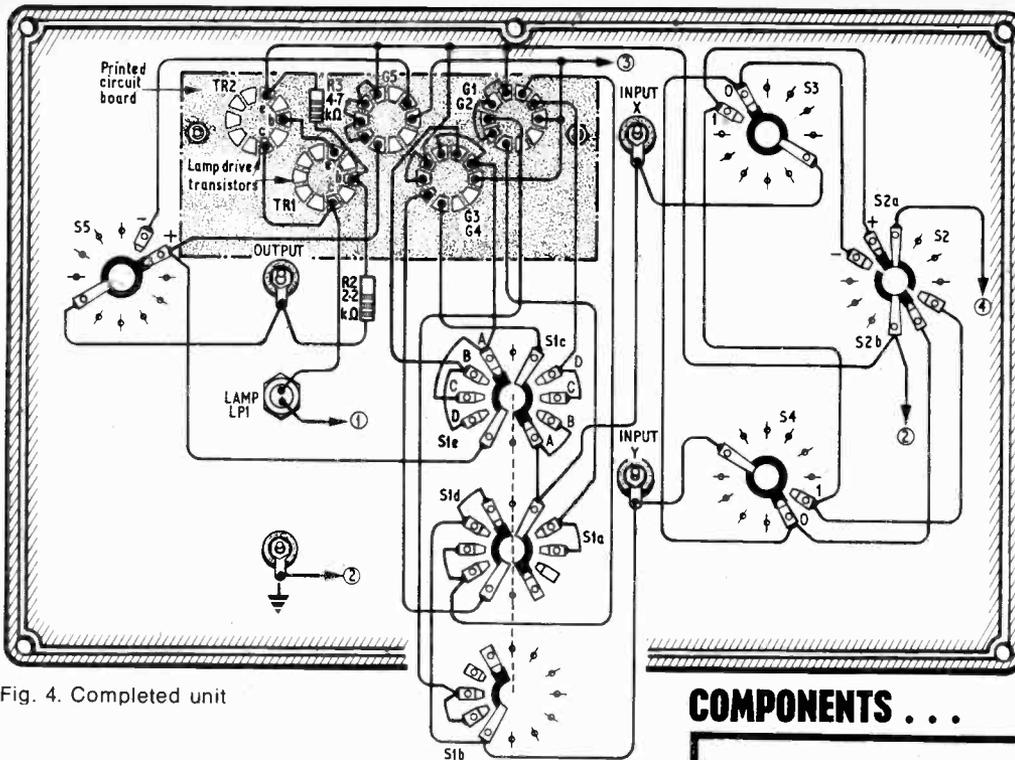
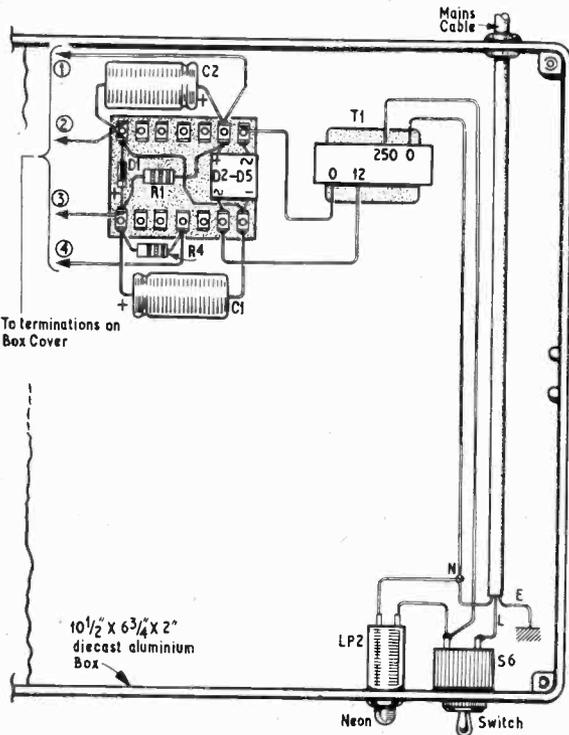
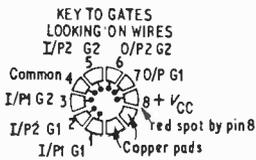


Fig. 4. Completed unit



COMPONENTS . . .

Resistors

R1 330Ω 1/2W R3 4.7kΩ
R2 2.2kΩ R4 680Ω
All ±10% 1/2W carbon except R1

Capacitors

C1 1,000μF elect. 6V C2 250μF elect. 25V

Transformer

T1 Mains transformer, 12V 1A secondary

Diodes

D1 3.9V 1W Zener
D2 to D5 12V 0.5A Bridge rectifier

Transistors

TR1, 2 μE2242 or BC108 (2 off)

Integrated Circuits

IC1, 2, 3 μL914 (3 off)

Switches

S1 3-bank, 2-pole, 4-way, rotary
S2 2-pole, 2-way, rotary
S3, 4, 5, 1-pole, 2-way, rotary (3 off)
S6 1-pole, on-off, toggle

Miscellaneous

LP1 12V 0.75W indicator lamp
LP2 Mains neon with ballast resistor
Case, diecast box (see text)
Component boards (see diagrams)
Screw terminals

Switches S3 and S4 are used to select the appropriate input signals to lines X and Y, respectively; these lines are brought out to terminals on the front panel to allow the actual voltage levels to be monitored.

FOUR FUNCTIONS

Switch S1 is a 5-pole, 4-way switch made up from a 2- or 3-bank wafer assembly, and allows four basic functions to be generated. These four connections

are arbitrarily designated A, B, C, and D, and the student has to determine the type of gate by truth-table tests.

Since positive logic NOR gates are used, the positive logic functions generated by the respective positions of S1 are:

Position	Function	Position	Function
A	NOR	C	AND
B	OR	D	NAND

These functions are generated by gates G1 to G4 inclusive. Gate G5 is used as an inverter in conjunction with switch S5 so that it is possible to select either positive or negative output logic levels.

The wiring of the integrated circuits is shown in

Fig. 3. The output from the logic network is taken to a terminal on the panel so that the voltage can be monitored, but for demonstration purposes it is desirable to have visual indication of the output.

LAMP DRIVE

The lamp drive circuit is shown in Fig. 4, and consists of a super-alpha pair of transistors with a suitable input attenuator (almost any low-cost transistors will do if they have the current and voltage rating). Due to the simplicity of the circuit, it lends itself to printed circuit board construction, and the completed unit is shown in Fig. 5.

By means of a series of truth table tests, the student can see quickly what function is generated at each setting of the function switch. ★



BOOK REVIEWS

INTRODUCTION TO SEMICONDUCTOR DEVICES

By F. J. Bailey

Published by George Allen & Unwin

238 pages, 8½in × 5½in. Price £3.95 hardback, £1.95 paperback

LONG chapters on solid-state physics usually form a prelude to books on semiconductor devices but in this case the author has reduced all this to a purely qualitative description based on the concept of the atom as a planetary system with charged particles revolving round a nucleus. This simplistic concept would be inadequate to explain such things as light emitting diodes or Gunn diodes but seems perfectly adequate in describing the range of devices in this book.

All the most common devices are included: diodes, Zener diodes, bipolar transistors, junction and insulated gate f.e.t.s and thyristors. There is also a section on integrated circuit technology. Descriptions are clear and give information of real practical value.

The section on integrated circuits seems rather too extensive for an "introduction" and the omission of the unijunction transistor which is now so common is surprising.

For the engineer or student this is a well written and thought out book, requiring no extensive knowledge of mathematics.

S.R.L.

CECIL E. WATTS—PIONEER OF DIRECT DISC RECORDING

By Agnes Watts

Printed and produced for the authoress by William Clowes & Sons Ltd.

150 pages, 9½in × 6½in. Price £2.25

A MAN of unusual qualities was "Dust-Bug Cecil", as he became affectionately known; a warm generosity, a determination to achieve by any means what he set out to do. Cecil E. Watts was a perfectionist, and an idealist—even his love for the authoress (his wife) in the earlier years seems to take second place while producing sound recordings on

disc in poor accommodation. The First World War inflicted nauseating injury to his left leg and foot through a "pineapple" bomb. His selfless determination subsequently resulted in hospital treatments for respiratory and heart illness during the early years of MSS Recording Co.

From this platform, this biography builds a picture of the devotions of Cecil to his work and of his wife's unending tolerance of his determination and at times stubbornness. The Second World War laid restrictions on his activities to continue improving the standard of disc recording, until a renewed business obligation arrived in which he was requested to help the Post Office produce entertainment for H.M. Forces on disc. Through the MSS Recording Co. Ltd. and British Homophone, many of today's recording artists and engineers can indeed look upon Cecil as the co-founder of their livelihoods.

Although there is an unfortunate lack of chronology, this biography conveys much of the feelings of his wife and through her the character of Cecil and the history of disc recording techniques in England. There are abundant excellent photographs that enhance the story.

M.A.C.

POINTS ARISING

CHARGER-POWER UNIT (June 1972)

Page 511, Fig. 2 A connecting lead from the junction of D2 and D4 should be taken to socket SK2.

CALLERCORD (August 1972)

Page 688, Fig. 6. A connecting link from the junction of D15, C15 negative should be connected to the copper strip which has the supply lead "E" soldered at one end.

Page 690, Fig. 7. The diode D9 should be reversed.

P.E. GEMINI TUNER (April, May, June 1972)

The authors ask us to point out that there have been reported cases of misconnecting the i.c. CA3075. Pins 6, 7, 11, 12, 13, 14 must be left unconnected and for this reason small areas of copper around these pins are etched away on the p.c.b. Soldering these pins to the earth copper pad causes excessive power dissipation and may damage the i.c. permanently, also preventing the CA3075 from operating.

ELECTRONORAMA

New colour video display system

THE Moore Reed colour video system consists of a single keyboard and electronics package used in conjunction with a standard 625 line TV monitor. A "stand alone" unit requiring no special interface, the VT 109 Display is designed to accept serial or parallel inputs from any one of the many computers in common industrial use. It may be readily added on to an existing computer control facility or used as an integral part of new systems.

The use of colour adds considerable clarity to complex combinations of alphanumeric and graphic information. Displays which would otherwise appear cluttered and even unrecognisable in monochrome can be transformed by the addition of colour. Conversely a greater volume of information can be displayed.

Individual characters, symbols, types of information and sections of diagrams can all be clearly picked out in different colours. Any four of seven colours are supplied as standard. Additional colours are available if required.

In addition to offering colour alphanumerices the VT 109 incorporates complete sets of graphic symbols.

Vehicle identification

INDIVIDUAL vehicle identification and status can automatically be obtained with Motorola's new CD.100 mobile radiotelephone system. Designed to operate in any of the land mobile v.h.f. or u.h.f. bands the system incorporates five tone sequential selective calling techniques. Manual or automatic response from the mobile equipment is decoded at the radio control centre, displayed and recorded individually on an alpha/numeric display or collectively on a cathode ray visual display.

Manual updating of the mobile data equipment can provide status, location or other forms of information, dependent upon the way the system is pre-programmed.

Motorola have recently received contracts from several ambulance authorities for the CD.100 system, which is particularly valuable to the medium to large fleet operators, and significantly reduces use of the frequency spectrum.



New low temperature manpack

SEEN in the environment for which it is specifically designed, the new Racal-Mobilcal TRA.921L manpack provides satisfactory working over a wide temperature range. With a 20W output in the range 2-8MHz, Syncal "L" offers 6,000 synthesizer-controlled channels at 1kHz spacing.

Designed for simplicity of operation and maintenance, the all solid-state construction and the use of conservatively rated components ensure extremely reliable performance under the most demanding environmental (-40°C to +55°C) and operational conditions. Racal-Mobilcal manpacks are today in service in over 100 countries throughout the world.



Communication 72, an International Conference and Exhibition, was held recently at Brighton. Some of the electronic equipments displayed are pictured and described below.



Line scan recording oscilloscope

OF particular interest among Honeywell test instruments on show was the new 1856 Line Scan Recording Oscilloscope which provides excellent resolution (0.1mm spot diameter) with considerable versatility—up to $2\mu\text{s}$ per cm X scan speeds and 250 cm/sec paper drive speeds. A Y deflection capability permits the printing of conventional wave forms (d.c. to 100kHz) as well as providing simulated contour displays when combined with Z modulation—both in spectrum analysis and pictorial displays.

For use wherever line scanned information is transmitted, the Honeywell 1856 has high-speed picture build-up with near instantaneous print-out. Its flexibility in design provides also for spectrum analysis and conventional waveform recording.

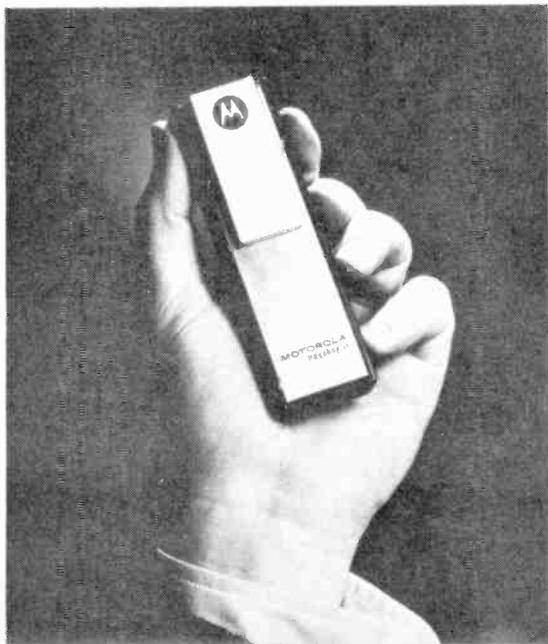
Pocket pager

WIDE area paging is now possible with Motorola's latest paging receiver. Pageboy II is a miniature pocket pager employing monolithic integrated circuitry throughout and has a unique built-in memory which can discreetly store a "page" to avoid embarrassment to the user.

Weighing less than 4 ounces and occupying only 4.9 cubic inches, the Pageboy II receiver houses a battery which provides up to 1,500 hours operation.

Both "tone only" and "tone plus speech" models are available together with an extra loud version for use under high ambient noise conditions.

Motorola have recently installed citywide paging schemes in many major U.K. cities involving their Pageboy I equipment. The introduction of the super-sensitive Pageboy II unit makes county and nationwide systems economically viable and already several potential large-scale users are evaluating the system.



P.c.b. digital tester

THE Swift Digital Tester will be demonstrated during the exhibition. This low-cost portable ATE for use in the production, inspection and development testing of digital printed circuit board assemblies was introduced by Honeywell last year.

The system performs one million tests per second and indicates either a pass or fail with diagnostic assistance being given by a visual indication of the outputs at which discrepancies exist. Pre-set high and low pulse voltage limits are selected by push-button so that in most cases a board can be tested under both high and low tolerance conditions within a few seconds.



Gerry Brown . . .

ON THE FRINGE

PSYCHO BLUES

Mark my words, noise is going to be a racket (if you'll forgive the cliché) that over the next couple of years or so will cost an awful lot in prevention.

Peter Walker, Minister for the Environment, has already publicly stated that this will be next on his list of pollutants to get the axe. So, I guess, industrial people and even discotheques will shortly be in hot water if they pay no heed to the accumulative deafness that they could be inflicting upon unwitting individuals.

But, laudable though Mr Walker's intentions may be to reduce the effects of noise, particularly its insidious ability at high levels to produce permanent surdity, there remains the additional, rarely considered (and in many ways more pernicious), bogey. Namely, the psychological effect.

What, after all, is noise? I once heard it referred to as unwanted sound, and no doubt any other definition would fall short of the truth. This being so, pretty well anything comes under criticism from neighbours' children yowling like terriers after their street football, to dawn-calling dustbin-men over-zealous to get into fettle for "It's a Knockout!"

Of course, unwanted sound for one person is not necessarily unwanted for someone else, either from the psychological viewpoint, or, in the case of the already deaf, on the basis of intensity. Thus, it seriously looks as though hapless souls afflicted by psychological noise will have to resort to earmuffs if some kind of neurosis is to be avoided. It is highly unlikely that the offenders, basking in a euphoria of excess dB's, will tolerate being cajoled into attenuation, much less cessation!

HELP FOR THE OLD

With the sun brightly shining as we sit on a breakwater and idly dangle a toe or two in the briny, it is all too easy to forget the coming Winter and the terrors it can bring for many old folk.

During the cold months, aside from the consequences of slipping on ice and breaking a femur, there always

exists the strong possibility of developing a condition of hypothermia (very much lowered body temperature) resulting from poorly or unheated homes. This, if permitted to continue for long can ultimately result in unconsciousness and death. Not a very pleasing thought, particularly since most older folk do not notice temperature drops all that easily and may therefore be totally unaware of the danger at the time.

But this is just one problem. As I see it, the biggest threat to most senior-citizens is the difficulty of communicating any form of distress situation automatically to the outside world. One old chap I used to know thought up a manually-operated device that went part-way to beating the problem.

The device amounted to a lamp-box which flashed a "help!" notice to passers-by, provided it was first switched on; trouble was, one day he had a nasty fall and couldn't raise himself from the floor to reach the switch! Luckily for him, a caller was due and prevented what might have been a dodgy situation.

Some while later, he and I devised a set-up (see Fig. 1) which overcame most of the disadvantages of the earlier device. This arrangement is virtually fail-safe and relies upon a principle which requires the alarm to be reset from time-to-time to ensure that it doesn't go off.

Once the reset switch has been depressed, a long-duration timer runs down for, say, 12 hours, at the end of which its output operates a Schmitt trigger to set a 2 minute timer. This timer immediately sets off a warning light (and buzzer, if required) which indicates that the reset switch must be again depressed. Provided, at this stage, the system is reset, no further warning will be given until another 12 hours have passed.

However, if during the 2 minute period no attempt is made to reset, as when an emergency exists, then the short-term timer will cause the Schmitt trigger to switch. In so doing, a pulse will set the flip-flop causing a "help!" lamp to flash attention to the front window.

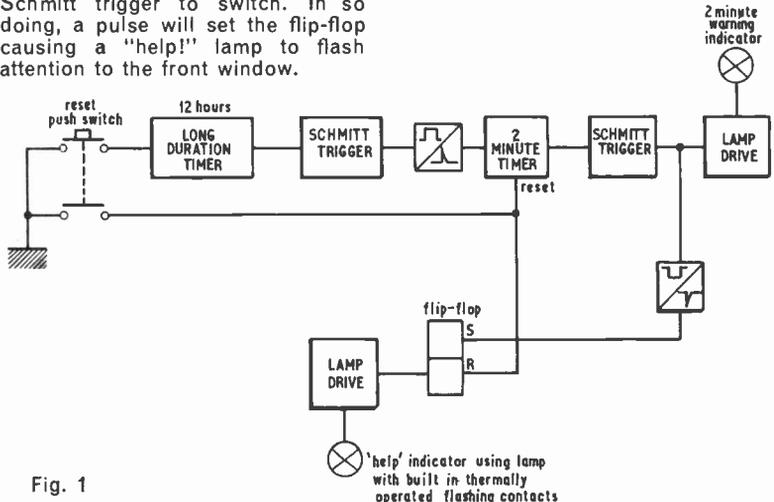
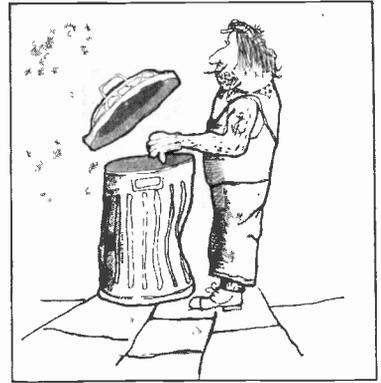


Fig. 1



Refinements like a temperature warning, and a "holiday switch" to override the system while the owner is away could be incorporated. Another improvement might be a standby battery to take over in the event of a power cut.

Why not design and build one for someone you know, or even someone you don't? It could save their life!

PSITRONICS

In an age when science appears just about able to achieve anything, short of effecting an improvement in the cost of living or in an understanding between nations, it is refreshing to notice what is rapidly appearing to be a revival in the "cult" to apply electronics to psi, or paranormal phenomena.

Among a number of P.E. readers this subject seems to have been re-approached following my discussion about "Occultaphonics" in this column a few months back. Indeed, Pete' Morton, who contacted me recently, has suggested that a group be formed to investigate various types of design for psitronic (his handle!) equipment. His letter (see *Readout*) says that he will be pleased to hear from other readers interested in the subject, or those who are actively working with any experimental gear in this field.

PE



By R.W. COLES PART 3

CONSTRUCTION OF THE DISPLAY PANEL

LAST month the construction of the main chassis was described. In this month's part the logic and construction of the display panel will be dealt with. The outputs from the power supply whose description also appeared last month will be used when it comes to the testing stage.

DISPLAY BOARD

Any calculator depends heavily on its display system not only because it is obviously necessary to register the answers to the problems being worked out, but also because it is required to display any data entered through the keyboard so that keying errors can be corrected immediately.

Digi-Cal has an entry capacity of six digits and an answer capacity of up to eight digits, making a display length of eight digits necessary. In addition to the display of numerical data the display is required to illuminate a decimal point in any one of four locations, the exact position being determined by the setting of the decimal point thumbwheel (for answers) and the contents of the decimal place counter (for entries).

The display format chosen for Digi-Cal is the "seven segment" system specified because of its simplicity and low cost.

With any display format, but particularly with the seven segment system, a multi-digit readout can look confusing if insignificant zeros are not blanked in some way to leave the significant digits uncluttered. For Digi-Cal a leading-edge ripple blanking circuit has been incorporated which produces a very easily interpreted display of the form normally used in written calculations.

DISPLAY DEVICES

When choosing the display devices three different types were considered, the gas-filled Nixie tube, the Light Emitting Diode (L.E.D.) and the incandescent filament.

Nixie tubes were rejected because of their bulkiness and high-voltage requirements and L.E.D.s because of their high cost. The device eventually selected was the Minitron type 3015F which is an incandescent filament, seven-segment readout with a built in decimal point, housed in a package with the same pin configuration as a dual-in-line integrated circuit.

GLOSSARY OF TERMS USED

CALL-UP bring data from a store or register
ENABLE allow the inputs or outputs of a device to become active. Also the reverse **DISABLE**
DATA BUS a wire or group of wires used to carry data to or from a number of different locations (see **TIME SHARING**)
DUMMY INPUT a temporary input to a device used to simulate an input that could occur (Note that with TTL i.c.s. an input with no connections to it will be equivalent to a logic 1)
RIPPLE BLANKING or **ZERO SUPPRESSION** the method of improving readability by switching off, i.e. blanking, all display devices whose inputs are insignificant zeros.
DIODE MATRIX a two-dimensional array of diodes used for a variety of purposes such as decoding and read only memory
READ ONLY MEMORY a system whereby unalterable data is held in store to be called up when required
ONE-OF-EIGHT or **ONE-OF-TEN DECODER** a decoder which takes a binary number as its input and produces only one active output (out of eight or ten) as its output
DECADE COUNTER a system which has ten states each of which is produced in turn when clock pulses are present at its input
CLOCK a system which produces pulses of fixed duration at a fixed repetition rate
TIME SHARING or **MULTIPLEXING** the method of selecting data from a number of sources in turn and presenting them on a single wire or group of wires
STROBE PULSE a pulse which enables a system for a fixed period only

The small size and low current requirements, along with their ready availability made the Minitron indicators ideal for the display, and ensured that both the indicators and the drive electronics could be built on the same piece of Veroboard, eliminating all of the messy readout-to-board wiring required with most systems.

DRIVE ELECTRONICS

The Minitron indicators are used in Digi-Cal as part of a completely self-contained display board working in the "time shared" mode.

Time sharing, or multiplexing the indicators in a display system involves scanning each digit of the display in turn, and switching it on for only a fraction of the total display period.

The basic principles of time shared displays were laid out in last month's article in the *Alpha Numeric Displays* series, and for this reason we need only discuss them briefly here.

One of the advantages of a multiplex system is that only one seven-segment decoder is required, instead of one per digit as in a static system. The single decoder is connected to each digit of the display in turn by means of an electronic commutator which at the same time calls-up the data to be displayed in that digit position from its stored location.

The scanning rate is made high enough that no flicker is detected by the human eye, and the energising voltage of the indicators is increased from its nominal d.c. value to compensate for the fact that each indicator is on for only a short time compared with the time it is off.

Another advantage of time sharing is that since all the data for display is not required simultaneously, connections between the data store and the display can be made by means of a time shared "data bus" (see *Alpha Numeric Displays*, Pt. 6) consisting of only four wires in this case.

BLOCK DIAGRAM DETAILS

The skeleton block diagram of the display system is shown in Fig. 3.1.

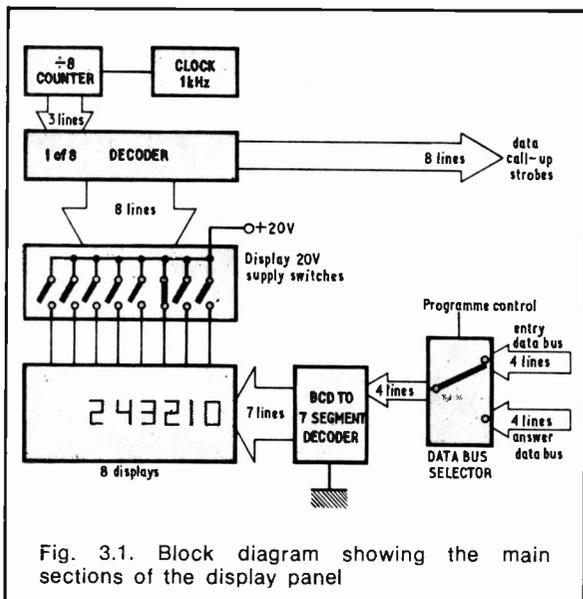


Fig. 3.1. Block diagram showing the main sections of the display panel

The 1kHz clock is used to drive a binary counter whose own outputs are fed to a decoder which produces a one-of-eight response to drive the electronic switches which connect the 20 volt line to the Minitron common terminals.

The one-of-eight output is also used to "call-up" each bit of the data in turn from the entry and the answer registers of the calculating unit. Both the entry and the answer data buses are routed to the display board where one of the two is selected for display by a gating arrangement controlled by the programme.

The selected data is fed to a seven segment decoder which produces as its output a series of "earth" connections corresponding to the segment pattern for that numeral.

The seven outputs from the decoder are wired to all the Minitron segment wires (via an isolating diode matrix) but since only one of the Minitrons will be connected to the 20 volt supply only that device will indicate the data on the bus. In the following time period of course, a different Minitron will be "enabled" and a different B.C.D. code will appear on the bus.

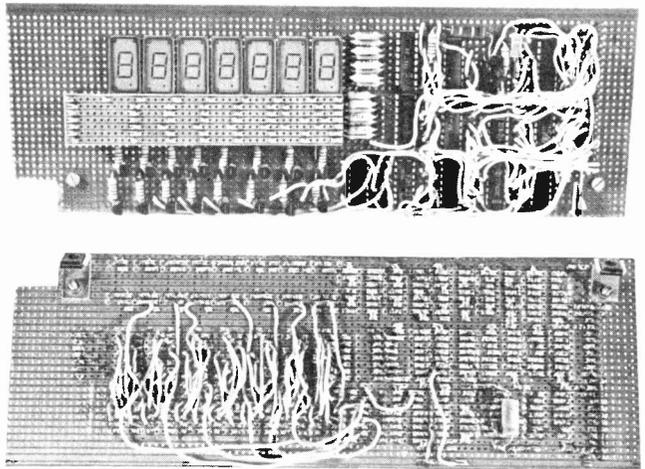
CIRCUIT OPERATION

The circuit of the display is shown in Fig. 3.2, and before going into a detailed guided-tour it would be useful to spend a while correlating the various components on the circuit with their counterparts in the block-diagram (but note that a few of the components cannot be found a home in this way).

In the detailed circuit the clock (Fig. 3.3) is used to drive an SN7490 (IC6) decade counter which has its D output connected to the RESET input so that as soon as a count of eight appears the counter is reset to all zeros from which it starts to count up again.

The output from the SN7490 is decoded by an SN7442 one-of-ten decoder (IC5), which in this case is made into a one-of-eight version by connecting its D input to earth permanently.

The SN7442 outputs are "active low" which means that all outputs except the energised one will be in



Photographs of the two sides of the Veroboard panel in the prototype. Construction is complete except for one Minitron. Note the underside wiring from the diode matrix to the Minitrons

1234...etc I.C. pin No's
Pins marked n.u. are not used

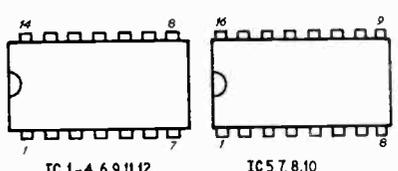
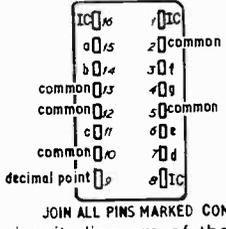
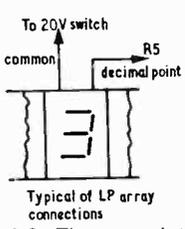
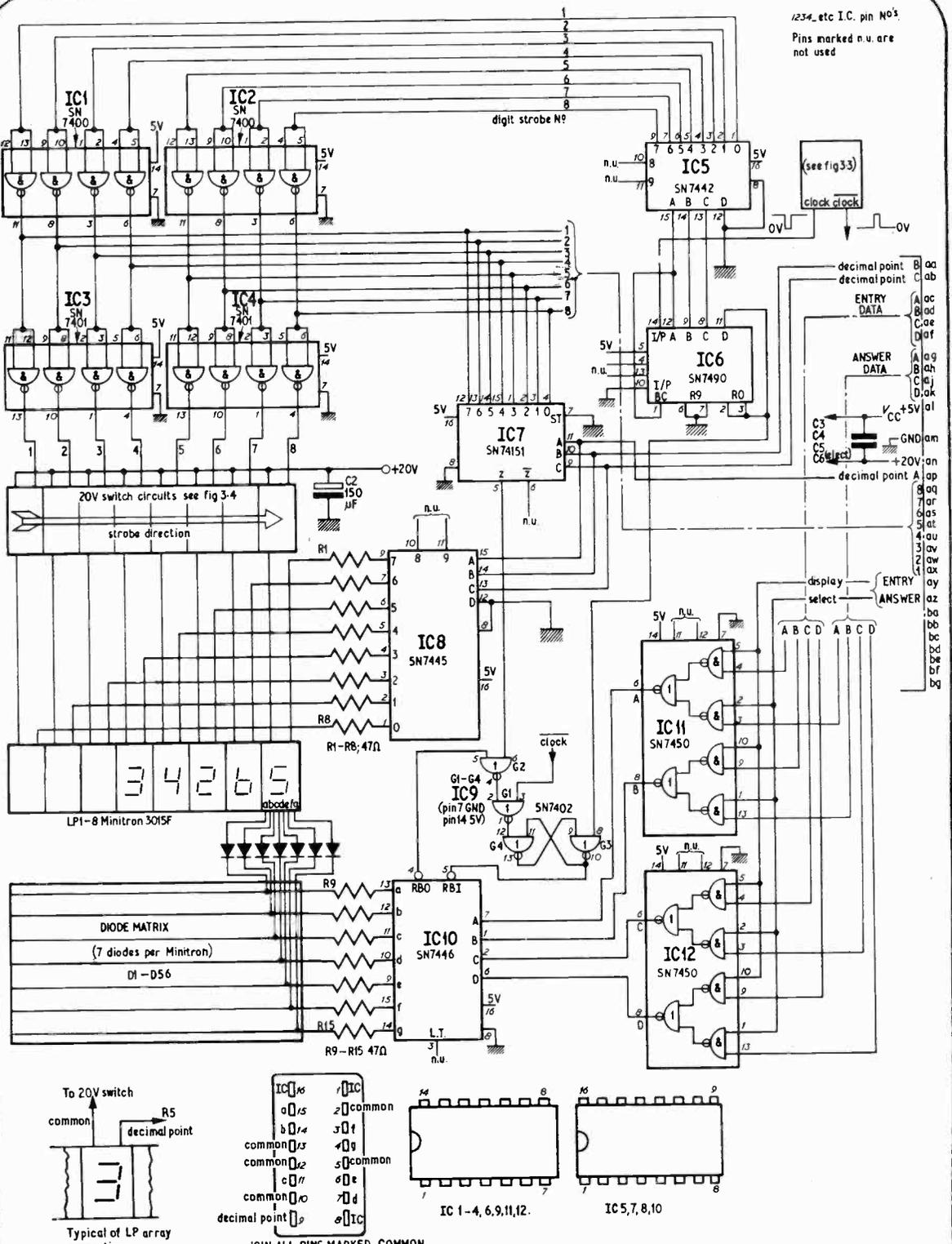


Fig. 3.2. The complete circuit diagram of the display panel. Lettering on the right-hand side refers to the copper strips as shown in Fig. 3.5

the "logic 1" state. This is the wrong sense to drive the following circuits so two quad NAND gates IC1, IC2 (SN7400) are used as inverters to give a one-of-eight code which is "active high".

The eight lines so produced are used both to drive the eight electronic switches routing the 20V supply to the selected Minitron, and to call-up the correct data from the remote storage registers.

ELECTRONIC SWITCH

The circuit of each of the eight 20 volt switches is shown in Fig. 3.4 along with one of the eight open-collector gates used to drive it.

The SN7401 gates also act as inverters so that the selected gate will have an "active low" output, or in other words, a low impedance earth connection, this earth connection being used to turn on the *pnp* switch via a resistor and Zener diode.

The Zener diode is used to protect the output transistor of the gate which has quite a low collector breakdown voltage of about 15 volts. The Zener actually employed in this position is the reverse biased base emitter junction of an *nnp* transistor with a breakdown voltage of about 6.5 volts: using a transistor instead of a purpose-built Zener is actually cheaper where voltage tolerances are loose.

It is worth noting that the breakdown voltage of SN7401 gates is not guaranteed above seven volts by the manufacturers, but in tests these gates have nearly all shown breakdowns of 15 volts or more which is satisfactory for these purposes, and should a particularly poor device be found (this will be indicated by its digit being "on" permanently) the gate can be replaced.

DATA BUSES

Returning to the main circuit, the two data buses are fed to four AND-OR-INVERT gates IC11, IC12 (2 x SN7450) which act as four single pole change-over switches with the extra feature that they also invert the data on the buses, a desirable feature in fact, since this data is in complement form to start with.

Selection of the required data bus is performed by two control wires which come from a bistable in the control programme, the selected bus being fed from the SN7450s to the SN7446 seven segment decoder inputs (IC10).

Each of the SN7446 outputs corresponds to one of the display segments labelled "a" to "g", and these outputs are wired to all eight of the appropriate segment connections on the Minitrons via a diode matrix and current-limiting resistors.

The diode matrix is necessary to ensure isolation between the separate indicators, and consists of one diode for each segment of each Minitron, making 56 in all.

The current-limiting resistors are included to limit the high inrush of current to the outputs of the decoder possible when an indicator is first switched on and is cold. Since the output of the decoder is subject to continuous switching in a time shared system these resistors are vital.

DECIMAL POINT

The decimal point in the Minitron indicator is effectively an extra segment, one of its connections being made to the COMMON terminals, and the other being available for control purposes.

In the Digi-Cal system the control wire for the selected decimal point is grounded through a one-of-eight decoder, the filament being switched on along with the appropriate numeral segments when the correct digit-strobe is present and the COMMON terminal simultaneously connected to the 20V supply.

The required position of the decimal point is defined by a three bit binary code which can originate in one of two places the appropriate one being selected in the keyboard circuit by the control programme.

The three wires bringing the code to the display carry it in inverted form so that 111 means "no decimal places" and 000 means "seven decimal places".

The three bit binary number is fully decoded to its one of eight equivalent by an SN7445 decoder (IC8) and the appropriate connections made via current-limiting resistors to the decimal point control lines on the Minitrons.

Eight separate decimal point positions are not required by the arithmetic section of Digi-Cal which as it stands can only cope with four separate decimal points.

The display unit is wired for eight positions, firstly to allow for improved calculating circuitry and secondly to make the display a self-contained system which can be used for any other purpose should this be required.

If desired by the constructor, the few extra wires redundant in Digi-Cal can be left out as well as R1 to R4.

RIPPLE BLANKING

Up to now the ripple blanking circuitry (IC9 and IC7) has been ignored, and this has been done because it is essentially an "add on extra" feature making it possible to leave it out altogether without affecting the operation of the rest of the circuit.

Despite the fact that it is optional, however, it must be said that the display readability is sadly reduced without it and its incorporation is highly recommended.

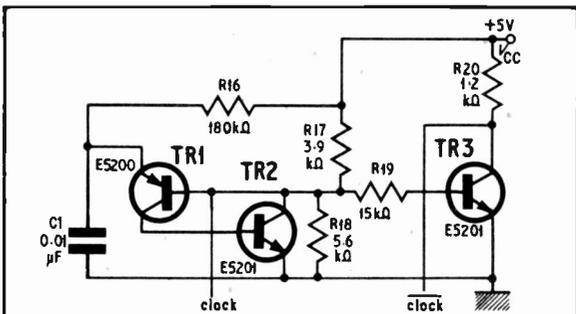


Fig. 3.3. Circuit diagram of the clock generator circuit

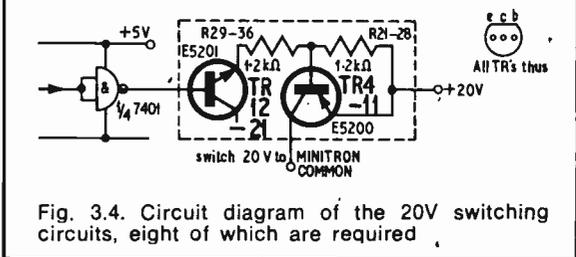


Fig. 3.4. Circuit diagram of the 20V switching circuits, eight of which are required

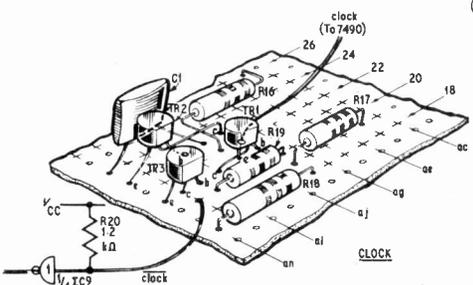
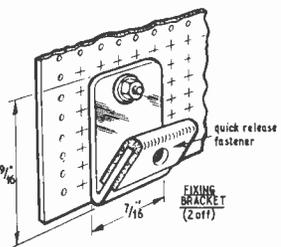
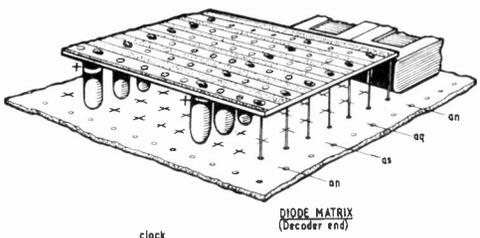
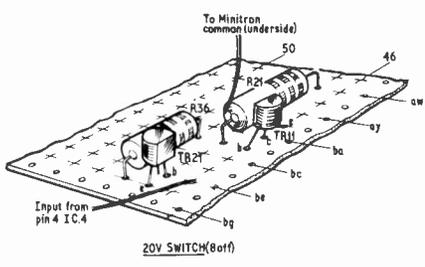
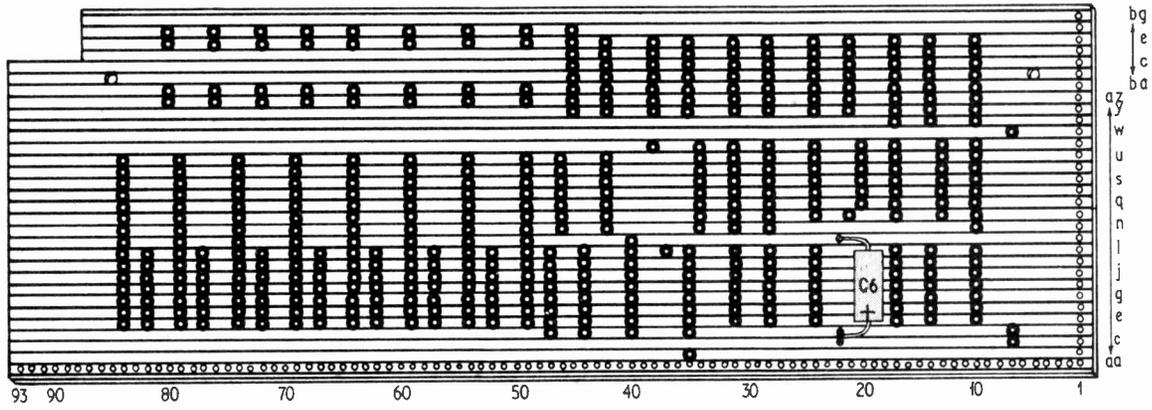
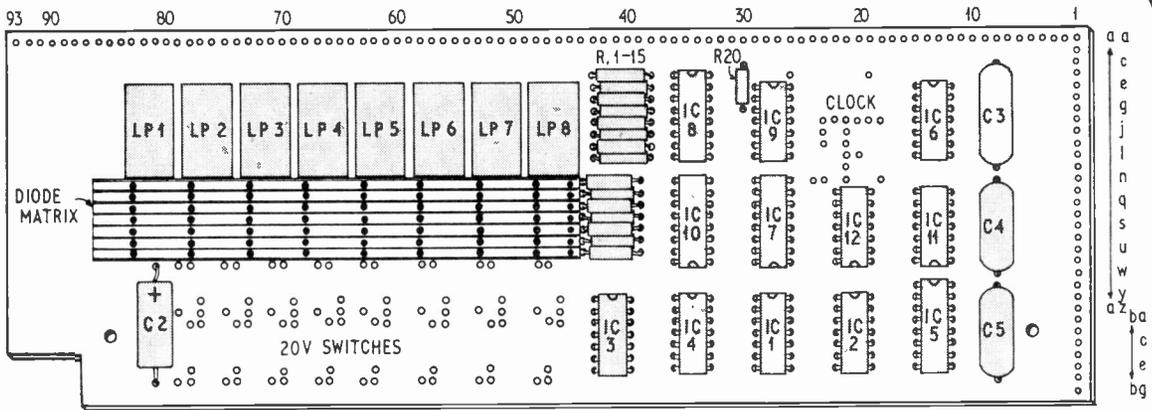


Fig. 3.5. Component layout and copper strip breaks for the Veroboard display panel. Details of the construction of the clock, diode matrix and 20V switches are shown in the smaller diagrams

In a time shared system the ripple blanking information has to be stored for future use with subsequent digits as they arrive on the data-bus, and in the Digi-Cal display this storage is effected by means of a "custom-designed" flip-flop in the form of an SN7402 quad two input NOR gate, IC9.

The display strobing system operates from left to right across the display, the most significant digit being displayed first, and as each digit is decoded by the SN7446 an extra output is produced for use in the ripple blanking circuit.

This output is a "zero detect" output which will go low if the data at the input of the decoder is 0000. If this ripple blanking output is low at the start of a strobing run across the display then that first digit is blanked by a low input to the decoder's ripple blanking input and at the same time the fact that this digit is a zero is "remembered" by the SN7402 flip-flop.

If the next digit is also a zero it will be blanked in turn and so on until the first significant number appears at the decoder inputs at which time the flip-flop will be set by the corresponding high output on the ripple blanking output (RB0) pin.

From this point on, any digit, regardless of whether it is a zero will be displayed until the flip-flop is reset by the strobe counter reset pulse at the end of a run.

DECIMAL POINT ZEROS

The system as just described performs the suppression of all leading edge zeros as required, but can give peculiar results in some conditions.

If the answer or entry to be displayed consists of all zeros for example then they will all be blanked to give a display consisting of nothing but a decimal point, an obviously unsatisfactory state of affairs, and one which can be corrected by arranging to have the ripple blanking flip-flop set by either the appearance of a significant digit or the appearance of the digit immediately preceding the decimal point even though it be a zero, whichever arrives first in each display run.

With this proviso an eight digit answer consisting of all zeros would be displayed as 0.00 (two decimal places selected).

Arranging for the ripple blanking flip-flop to be set in this way is quite straightforward except for the fact that the decimal point position can be in any one of eight places, a complication which is overcome by the use of an SN74151 eight line to one line multiplexer (IC7).

This device operates in a similar manner to a one pole eight way switch, the switch position being determined by the three bit binary code input, which in this case is the decimal point position code.

The eight inputs are provided by the display strobes, only one of which will be selected by any particular code for transmission to the Z output. When the selected strobe appears it is routed straight to the flip-flop SET input and it removes the blanking signal until the end of the display run when the flip-flop is reset and the process repeated.

CONSTRUCTION

The baseboard for the display consists of a single piece of Veroboard cut from a West Hyde type 122 board which has a matrix of 0.1in.

COMPONENTS . . .

DISPLAY PANEL

Resistors

R1-15	47 Ω (15 off)
R16	180k Ω
R17	3.9k Ω
R18	5.6k Ω
R19	15k Ω
R20-36	1.2k Ω (17 off)
All $\frac{1}{4}$ W,	$\pm 10\%$ carbon

Capacitors

C1	0.01 μ F
C2	150 μ F 15V elect.
C3-5	0.047 μ F (3 off)
C6	10 μ F 15V elect.

Transistors

TR1	E5200	} All West Hyde types
TR2, TR3	E5201 (2 off)	
TR4-11	E5200 (8 off)	
TR12-21	E5201 (8 off)	

Diodes

D1-D56	West Hyde type "red" (56 off)
--------	-------------------------------

Integrated Circuits

IC1, IC2	SN7400 (2 off)
IC3, IC4	SN7401 (2 off)
IC5	SN7442
IC6	SN7490
IC7	SN74151
IC8	SN7445 (or SN74145 see text)
IC9	SN7402
IC10	SN7446 (or SN7447 see text)
IC11, IC12	SN7450 (2 off)

Display Devices

LP1-8	Minitron 3015F (8 off)
-------	------------------------

Miscellaneous

0.1in matrix Veroboard	(9.3in \times 3.3in)
------------------------	------------------------

The dimensions of this board along with the copper strip break layout are given in Fig. 3.5.

The component layout is also shown in Fig. 3.5, and when wiring up this diagram should be used in close conjunction with Fig. 3.2.

With a circuit board of this complexity it is impossible to give a point to point wiring diagram, so all the pin numbers of the integrated circuits have been given on Fig. 3.2.

The best strategy to employ when wiring up is first to label all the i.c.s with sticky labels so as to correspond to the i.c. numbers in Fig. 3.2. Wiring should be carried out using thin single core wire and wherever a number of wires need to share the same i.c. pin a terminal pin can be used to make this easier.

The circuit should be built up in blocks, checking the functioning of each block before proceeding to the next. The first block should be the clock circuit, followed by the counter (IC6), the decoder (IC5), then one digit strobe gating circuit (one gate of IC2, the corresponding gate of IC4 and its associated 20V switching circuit).

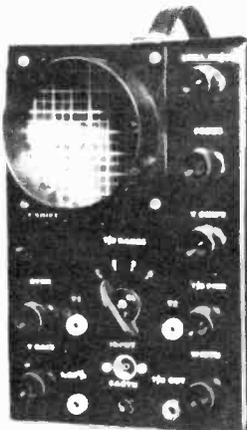
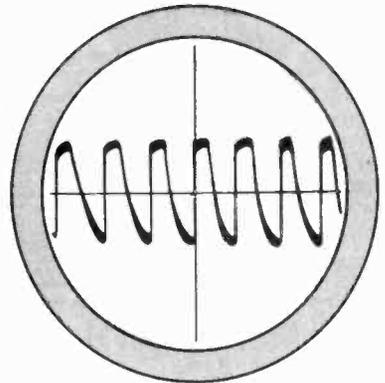
When wiring the integrated circuits it is a good idea to wire up all the power supply lines (5V and 0V) before the logic gates themselves as this allows the functioning of the i.c. to be checked as its wiring is completed.

continued on page 776

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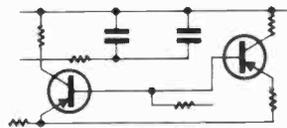
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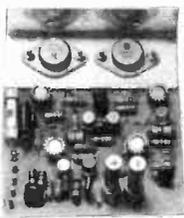
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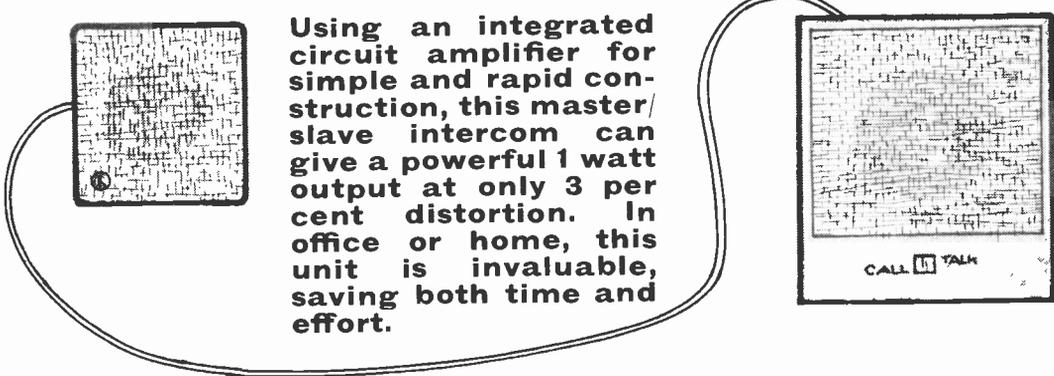
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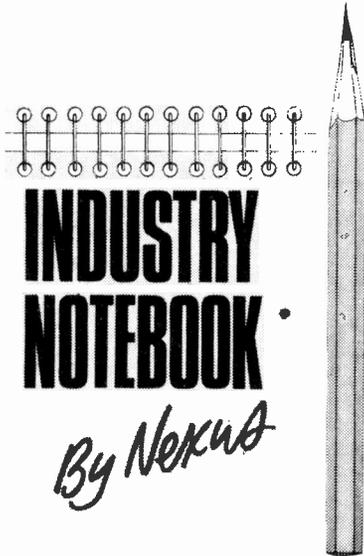
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PRACTICAL ELECTRONICS

LASERS IN THE NEWS

A laser optical wideband transmission system is under development at the Signals Research and Development Establishment (SRDE) at Christchurch. A single flexible glass fibre is used as the transmission medium and it can be laid just as any ordinary electrical conducting cable (i.e. round corners) and harnessed and laced with other cables. A gallium arsenide laser is used with a simple silicon photodetector at the other end. An alternative non-laser system also being investigated uses bundles of fibres and simple gallium arsenide lamps.

The advantage of the system is its high immunity against electromagnetic pick-up and it is therefore particularly valuable in environments which are electrically "noisy". The development is seen as one answer to the problem of



interference-free data transmission or voice communication in bad environments such as ships.

The German company Siemens is experimenting with lasers from an entirely different angle although still in communications. They like it for the astonishing number of communications channels available over a single laser beam but, of course, there is still the problem of atmospheric attenuation in free space.

An experimental installation has now been set up in Munich over a 5.4 kilometre path between the district of Obersendling and Giesing. A 5W CO₂ laser is used, emitting an invisible infrared beam which, say Siemens' engineers, is less susceptible to atmospheric influence than the visible beam emitted by helium-neon lasers. It has been found that transmission

is still possible in heavy mist, moderate rain, fog and snow and, in fact, any atmospheric disturbance where deterioration of the signals is less than 8dB/kilometre.

For high volume short-range traffic in cities, say between tower blocks, the system shows considerable promise especially for data transmission where, if there should be a temporary break in communications due, perhaps, to heavy rain, the data can be temporarily stored and then transmitted in high speed bursts when the channel is open.

Nobody has yet made a fortune from lasers but they could become big business in this sort of application when one considers that every major city could be using scores of such links in the 1980's merely because the local land-lines are already overloaded as, indeed, they will be.

CONTROLLING UPPER AIR SPACE

I was fortunate in being one of the very few journalists to be invited to inspect the new Eurocontrol air traffic control centre in Maastricht, Holland. The Centre has been designed to control the upper air space over Belgium, Holland and part of north west Germany. It has been built by a consortium of companies comprising Plessey Radar (UK), Thomson-CSF (France) and AEG-Telefunken (Germany).

It is a massive complex of eight computers, 140 cathode ray display units, and operating positions for 80 controllers and trainees. Now only in partial operation, it is in its final stages of development and should be in full operation by late 1973. The Centre is costing some £5 million and looks like being a good investment as it is clearly a pattern for similar centres elsewhere in Europe and, possibly, in other parts of the world. The Eurocontrol Commission of Ministers has already announced a further installation to be based on Karlsruhe.

Meanwhile there is uproar over the British ATC centre at West Drayton with much of the blame for its operational shortcomings allegedly being attributed to the Marconi computer system. J. W. Sutherland, chief of Marconi Radar Systems, is defending the computers and blaming constantly changing operational requirements which have resulted in computer capacity below that now required. Wherever the problem lies, the consequence is that larger and faster computers are now needed and are being ordered.

The only crumb of comfort is that the Americans have been in similar trouble and, surprisingly, Eurocontrol who should have

profited by the experience of America and Britain, having started much later, has already decided that three IBM 370/155 computers will be needed in place of the present 360/50 complex as air traffic growth was underestimated, especially that of charter flights.

Mutual recriminations between specifiers and equipment suppliers may help injured pride but don't help the provision of quick solutions to problems. The successful implementation of very large integrated electronic systems is clearly much more difficult than was thought. It was refreshing to hear Eurocontrol administrators admit quite openly that a mistake had been made which would be speedily rectified.

MAKING THE GRADE

Giant GEC and medium-sized Racal have both announced record profits and growth during a period when business conditions have been anything but easy. Which just goes to show that well-managed companies can make progress in bad times as well as good.

The Unitech Group has recently acquired APT Electronics and might well be looking for further expansion through acquisition. One Unitech company to keep an eye on is Data Recognition Ltd., specialising in Optical Mark Reading (OMR) equipment for data-entry into computing systems. OMR is proving to be something more than the poor man's optical character recognition system. It is now taking off in a big way, fully justifying the faith of NRDC who backed Data Recognition's pioneering work and now see it coming to fruition with several large contracts in hand.

MICROWAVE 73

Europe's first full-scale Microwave International Exhibition and Conference, scheduled for next year, already looks like being a winner. A call for papers has been put out and I understand that the exhibition stand space has already been more than half sold.

The event is to be at the Metro-pole Hotel, Brighton, which is turning out to be something of an up-and-coming electronics centre. Communication 72 was a success which is to be repeated in 1974. The annual Internepon show is now a "must" in everybody's diary and the Electro-Optics show is another big draw. And it's not just because Brighton is a jolly place to have a conference and exhibition, although it clearly must be a factor. More important is the organisation, the quality of the speakers, the technical standing of the delegates and the rigid exclusion of literature-snatchers.

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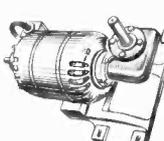
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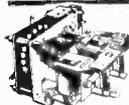


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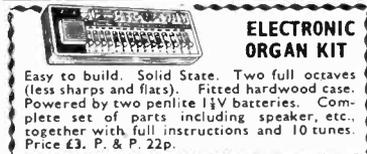
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PATENTS REVIEW...

CONNECTING UP SLAVE BATTERIES

In BP 1 270 799 Joseph Lucas (Industries) Limited suggest a simple answer to the irritations which can occur when a car battery is semi-flat or flat and a slave battery has to be connected in parallel with the flat one to start the vehicle.

Connection to the flat battery is by non-conventional crocodile clips. Each clip is formed from two halves in normal "clothes peg" manner, but the two halves are insulated from each other to provide two separate "flat" terminals at each crocodile clip. As well as the double crocodile clips, X1 and X2, a pair of conventional "slave" clips X3 and X4 are used for connection to the slave battery.

One terminal of each "flat" pair (11b, 12b) are connected together through diode D1 and relay coil RLA in series, a warning lamp LP1 being shunted across the relay coil. See Fig. 1.

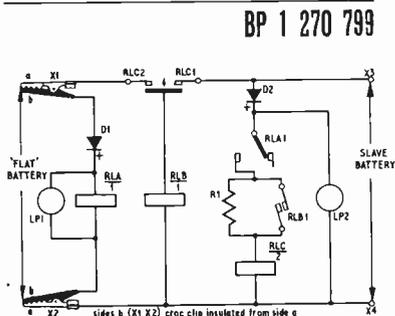


Fig. 1

The "slave" terminal X3 connects to fixed contact RLC1 of an electromagnetic relay of which another fixed contact RLC2 connects to "flat" terminal X1a. The relay contacts are bridged by RLC relay wipers when the coil is energised. One end of RLC coil is connected to the "flat" terminal X2a and the other end to the slave terminal X3, via resistor R1, contact RLA1 which is normally open (but can be closed by the relay coil) and diode D2.

The relay coil RLC, R1 and RLA1 contact is bridged by another warning lamp LP2. Finally the RLC wiper contacts are connected to both the terminals 12a ("flat") and X4 ("slave") through relay coil RLB1 which controls contact RLB1 bridging the resistor R1.

In use the terminals X1a, b and X2a, b, are connected to the flat battery and any useful current flows through the relay coil RLA to close RLA1 and lights up the lamp LP1.

The terminals X3 and X4 go to slave battery and the lamp LP2 lights up. If lamps LP1 or LP2 fails to light, the indication is that a connection has been made the wrong way round with the diodes blocking any discharge and so averting problems. Failure of lamp LP1 to light can also, of course, mean a totally flat battery.

The relay RLC is energised (so long as RLA contacts have closed) and the RLC wiper contacts link the RLC2 and RLC1 contacts together to provide a simple parallel connection of both batteries. Relay coil RLB also operates to open RLB contacts and so limit the current through coil RLC. The circuit thus automatically provides various safety factors. If the battery is hopelessly flat, then there will be insufficient current through RLA coil to pull over the contact RLA1. If either battery is connected up the wrong way round, the diodes will block and prevent damage. Also, if either clip is removed RLA coil will be "open circuit" and RLC wiper contacts will open.

FIBRE OPTIC IGNITIONS

A CLEVER use for light guides turns up in British Patent 1 257 794. This is from the British firm Associated Engineering Ltd., and is for an optical system which controls ignition systems in internal combustion engines.

BP 1 257 794

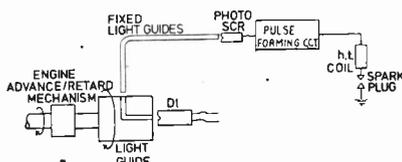


Fig. 1

In its basic form the mechanical rotor arm arrangement is replaced with an equivalent optical arrangement, Fig. 1. A solid state source, such as a gallium arsenide diode, emits light continuously and is picked up by one end of a rotating L-shaped light guide. The other end of this light guide sweeps past a sequence of fixed light guides; one for each of the engine cylinders. The light from each stationary guide is detected and passed to a pulse forming circuit. The output pulses are then fed to separate h.t. coils in series with each sparking plug.

In a more sophisticated arrangement the stationary light guides are in pairs for each cylinder of the engine, see Fig. 2. The gallium arsenide diode produces a continuous low level light output which is fed by the rotating guide to the first light guide of each pair and then to an associated photoelectric detector and pulse trigger circuit. A delay circuit is introduced between the detector and trigger circuit so that the triggering pulse may be varied in accordance with differing engine timing requirements.

The low level output from the gallium arsenide diode is sufficient to produce an output from the detector stage and this output is sufficient to trigger a high intensity light pulse from the diode. This high intensity light pulse is picked up by the second light guide of each pair and initiates sparking by feeding pulses to an h.t. coil in the same way as the basic circuit.

The delay which is introduced into the first circuit can be controlled by engine parameters such as r.p.m. or manifold pressure and allows advancing or retarding of the trigger pulses, and thus sparking. This way, engine timing can be optimised.

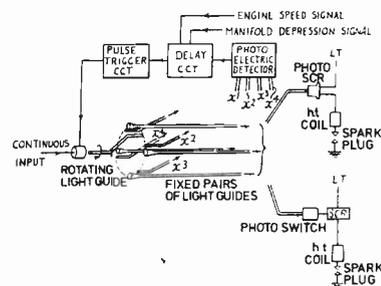
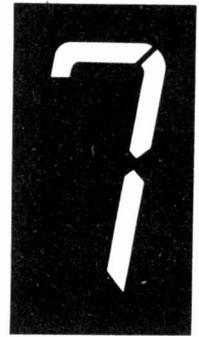


Fig. 2

ALPHA NUMERIC DISPLAYS

Part
By R.W. Coles



Other types of Display

IN THIS final part of the series we are going to have a look at some display technologies which are still on the fringe of amateur project usefulness, the first because it is relatively new, and the second because devices are not currently available from the usual suppliers.

It is readily apparent that today's "fringe" device is tomorrow's best solution, and no discussion of the display scene would be complete without a mention of these two novel and useful techniques.

LIQUID CRYSTALS

Sounding like a contradiction in terms, these new display devices are expected to eventually share the bulk of the display market with L.E.D.s, complementing these devices because of their suitability for large area displays.

The operating principles are based on the utilisation of a class of organic materials which exhibit a regular crystal-like structure even when they have melted from the solid and become liquid. This effect occurs over a fairly restricted temperature range, and much of the development centering on these materials has been aimed at increasing their operating temperature range.

There are various types of liquid crystal structures, all of which are capable of useful employment in display devices, the most popular at the moment being the "nematic" type in which the cigar-shaped molecules are aligned with each other in a two dimensional sheet over the normal liquid crystal temperature range.

The liquid is normally transparent, but if it is subjected to a strong electric field ions move through it and disrupt the well-ordered crystal structure, causing the liquid to turn an opaque, milky colour. Removal of the applied field allows the crystal structure to reform and the material regains its transparency.

PRACTICAL LIQUID CRYSTAL DISPLAY

The basis of a useful display technique is inherent in the behaviour of the nematic molecules, and the way in which this is realised can be seen in Fig. 7.1 which shows an exploded view of a typical liquid crystal display "plaque".

The liquid crystal material is held in the centre cell of a glass sandwich, the inner surfaces of which are coated with a very thin conducting layer of tin oxide, which can be either transparent or reflective as required. The oxide coating on the front sheet of the indicator is etched to produce a seven (or more) segment pattern with fine interconnections to edge terminal pads, each of the segments being insulated from each other.

The voltage typically required to render the segments opaque is 30V and this voltage can be applied in either sense, a fact which makes a.c. operation quite feasible, even desirable, because of the reduction of electrolytic transport, i.e. erosion of the electrodes and the consequent increase in life.

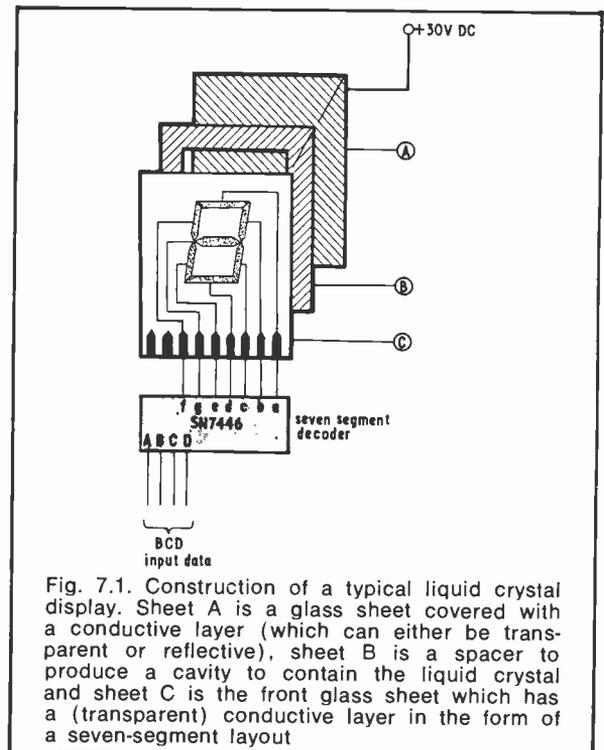
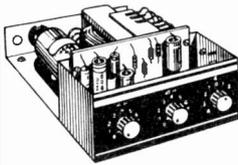


Fig. 7.1. Construction of a typical liquid crystal display. Sheet A is a glass sheet covered with a conductive layer (which can be either transparent or reflective), sheet B is a spacer to produce a cavity to contain the liquid crystal and sheet C is the front glass sheet which has a (transparent) conductive layer in the form of a seven-segment layout

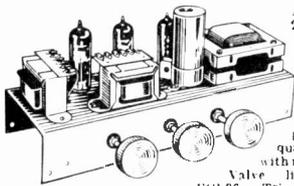
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QUALITY RECORD PLAYER AMPLIFIER MK II
A top-quality record player amplifier employing heavy duty double wound mains transformer, ECC83, EL84, and rectifier. Separate Bass, Treble and Volume controls. Complete with output transformer matched for 3 ohm speaker. Size 7in. w. 3 1/2. 6h. Ready built and tested. PRICE £3.75. P. & P. 40p. AVALIABLE
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1"cut motor board size 14 1/2in. clearance 2in. below. 5 1/2in. above. Will take above amplifier and any B.S.R. or GARRARD changer or Single Player (except AT60 and SP25). Size 18 x 15 x 8in. PRICE £4.75. P. & P. 50p.

SPECIAL OFFER!! HI-FI LOUSPEAKER SYSTEM

Beautifully made teak finish enclosure with most attractive Tygan-Vynair front. Size 16 1/2in high x 10 1/2in wide x 5 1/2" deep. Fitted with E.M.I. Ceramic Magnet 13in x 8in bass unit, two H.F. tweeter units and crossover. Power handling 10W. Available 3, 8 or 15 ohm impedance.

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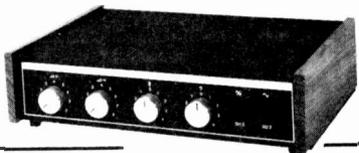
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A really first-class Hi-Fi Stereo Amplifier Kit. Uses 14 transistors including Silicon Transistors in the first five stages on each channel resulting in even lower noise level with improved sensitivity. Integrated pre-amp with Bass, Treble and two Volume Controls. Suitable for use with Ceramic or Crystal cartridges. (Very simple to modify to suit magnetic cartridge—instructions ohms). Output stage for any speakers from 6 to 15 included). Compact design, all parts supplied including drilled metal work, high quality ready drilled fibre glass printed circuit board, smart brushed anodised aluminium front panel with matching knobs, wire, solder, nuts, bolts—no extras to buy. Simple step by step instructions enable any constructor to build an amplifier from a kit. Brief specifications: Power output 10W per channel into 8 ohms. Frequency response \pm 3dB 12-30,000Hz. Sensitivity better than 80mV into 1M Ω . Full power bandwidth \pm 3dB 12-15,000Hz. Bass boost approx. to \pm 12dB. Treble cut approx. to \pm 16dB. Negative feedback 18dB over main amp. Power requirements 35V at 1.0 amp. Overall size—12" wide x 8" deep x 2 1/2" high.

Fully detailed 7-page construction manual and parts list free with kit or send 18p plus large S.A.E.

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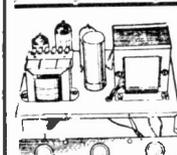
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POWER PACK KIT, £3 P. & P. 30p.

CABINET, £3 P. & P. 30p.

(Post Free if all units purchased at same time). Full after

note: The above amplifier is suitable for feeding two mono sources into inputs (e.g. mike, radio, twin record decks, etc.) and will then provide mixing and fading facilities for medium powered Hi-Fi Discosque use, etc.



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Designed for Hi-Fi reproduction of records. A.C. Mains operation. Ready built on plated heavy gauge metal chassis, size 7 1/2in w. 4in. d. 4 1/2in h. Incorporates ECC83, EL84, EZ80 valves. Heavy duty, double wound mains transformer and output transformer matched for 3 ohm speaker. Separate volume control and now with improved wide range tone controls giving bass and treble lift and cut. Negative feedback line. Output 4 1/2 watts. Front panel can be detached and leads extended for remote mounting of controls. Complete with knobs, valves, etc., wired and tested for only £4.75. P. & P. 35p.

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Ref. No.	VA (Watts)	Weight lb oz	Size cm.	P & P £ p
07	20	1 11	7.0 x 6.0 x 6.5	1.61 30
100	60	3 8	8.9 x 8.0 x 7.7	2.39 36
61	100	5 12	10.2 x 8.9 x 8.3	2.62 57
30	200	9 8	12.0 x 10.3 x 10.0	4.39 52
62	250	12 4	9.5 x 12.7 x 11.4	5.80 67
55	350	15 0	14.0 x 10.8 x 12.4	7.77 82
63	500	27 0	17.1 x 11.4 x 15.9	11.20 *
92	1000	40 0	17.8 x 17.1 x 21.6	20.63 *
128	2000	63 0	24.1 x 21.6 x 15.2	34.10 *

AUTO SERIES (NOT ISOLATED)

Ref. No.	VA (Watts)	Weight lb oz	Size cm.	Auto Taps	P & P £ p
113	20	1 11	7.3 x 4.3 x 4.4	0-115-210-240	0.85 22
64	75	1 14	7.0 x 6.4 x 6.0	0-115-210-240	1.66 30
4	150	3 0	8.9 x 6.4 x 7.6	0-115-200-220-240	2.00 36
66	300	6 0	10.2 x 10.2 x 9.5	"	3.89 52
67	500	12 8	14.0 x 10.2 x 11.4	"	5.78 67
84	1000	16 0	11.4 x 14.0 x 14.0	"	10.49 82
93	1500	28 9	13.5 x 14.9 x 16.5	"	15.20 *
95	2000	40 0	17.8 x 16.5 x 21.6	"	19.84 *
73	3000	45 8	17.4 x 18.1 x 21.3	"	26.99 *

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 115V 500 Watt totally enclosed auto transformer, complete with mains lead and two 115V outlet sockets. £7.87. P & P 67p.
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Ref. No.	Amperes	Weight lb oz	Size cm.	Secondary Windings	P & P £ p
111	0.5	0.25	7.6 x 5.7 x 4.4	0-12V at 0.25A x 2	0.85 22
213	1.0	0.5	8.3 x 5.7 x 5.1	0-12V at 0.5A x 2	1.01 22
71	2	1	7.0 x 6.4 x 6.0	0-12V at 1A x 2	1.33 22
18	4	2	8.3 x 7.0 x 7.0	0-12V at 2A x 2	1.86 36
70	6	3	10.2 x 7.6 x 8.6	0-12V at 3A x 2	2.24 42
108	8	4	10.0 x 8.3 x 8.2	0-12V at 4A x 2	2.48 52
72	10	5	7.9 x 10.8 x 10.2	0-12V at 5A x 2	2.94 52
17	16	8	12.1 x 9.5 x 10.2	0-12V at 8A x 2	4.54 52
115	20	10	12.1 x 11.4 x 10.2	0-12V at 10A x 2	5.78 67
187	30	15	16.2 x 12.1 x 12.1	0-12V at 15A x 2	10.67 82
226	60	30	17.0 x 14.5 x 12.5	0-12V at 30A x 2	19.61 *

30 VOLT RANGE

Ref. No.	Amperes	Weight lb oz	Size cm.	Secondary Taps	P & P £ p
112	0.5	1	8.3 x 3.7 x 4.9	0-12-15-20-24-30V	1.01 22
79	1.0	2	7.0 x 6.4 x 6.0	"	1.35 36
3	2	3	8.9 x 7.6 x 7.6	"	2.01 36
20	3	4	10.2 x 8.9 x 8.6	"	2.48 42
21	4	6	10.2 x 10.0 x 8.6	"	2.94 52
51	5	6	12.1 x 10.0 x 8.6	"	3.66 52
117	6	7	12.1 x 10.0 x 10.2	"	4.36 52
88	8	10	14.0 x 11.7 x 10.0	"	5.64 67
89	10	12	14.0 x 10.2 x 11.4	"	7.14 67

50 VOLT RANGE

Ref. No.	Amperes	Weight lb oz	Size cm.	Secondary Taps	P & P £ p
102	0.5	1	7.0 x 7.0 x 5.7	0-19-25-33-40-50V	1.33 30
103	1.0	2	8.3 x 7.3 x 7.0	"	1.94 36
104	2	5	10.2 x 8.9 x 8.6	"	2.69 42
105	3	6	10.2 x 10.2 x 8.6	"	3.65 52
106	4	9	12.1 x 11.4 x 10.2	"	4.83 52
107	6	12	12.1 x 11.1 x 13.3	"	7.14 67
118	8	18	13.3 x 13.3 x 12.1	"	9.32 97
119	10	19	16.5 x 11.4 x 15.9	"	11.68 97

60 VOLT RANGE

Ref. No.	Amperes	Weight lb oz	Size cm.	Secondary Taps	P & P £ p
124	0.5	2	8.3 x 9.5 x 6.7	0-24-30-40-48-60V	1.35 36
126	1.0	3	8.9 x 7.6 x 7.6	"	1.88 36
127	2	5	10.2 x 8.9 x 8.6	"	2.94 42
125	3	8	11.9 x 9.5 x 10.0	"	4.48 52
123	4	10	11.4 x 9.5 x 11.4	"	5.78 67
120	6	16	13.3 x 12.1 x 12.1	"	8.37 82
122	10	23	16.5 x 12.7 x 16.5	"	13.85 *

LEAD ACID BATTERY CHARGER TYPES

Ref. No.	Amperes	Weight lb oz	Size cm.	P & P £ p
45	1.5	1 9	7.0 x 6.0 x 6.0	1.34 30
5	4	3 11	10.2 x 7.0 x 8.3	2.03 42
86	6	5 12	10.2 x 8.9 x 8.3	3.07 52
146	8	6 4	8.9 x 10.2 x 10.2	3.49 52
50	12.5	11 14	13.3 x 10.8 x 12.1	5.20 57

All ratings are continuous. Standard construction: open with solder tags and wax impregnation. Enclosed styles to order.

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BC107/108/109 9.0p each	2N 3055 68p each	AD 161/162 60p pair
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plain	2-25	ACOS GP101 compatible crystal	75
with tweeter	2-50	Postage 5p per cartridge	
twin tweeter	3-50		
8in x 5in 3, 8 & 15 ohms	1-30		
8in x 5in Dual Cone 8 ohm, ceramic magnet	2-25	Multitesters	£p
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FANE 8in 8 ohm, dual cone	2-50	2,000 ohms/volts	£2-75
CELESTON 8in 15 ohm	2-00	10,000 ohms/volts	£5-00
GOODMANS 10in x 6in 3 ohm	1-75	50,000 ohms/volts	£10-00
ADAPTRA TOP 20 12in 25W		100,000 ohms/volts	
8 or 15 ohm	5-50	with transistor tester	£15-00
BAKER GROUP 25 12in 25W		Postage 17p each	
8 or 15 ohm	5-50		
2in 64 ohm	50	Panel Meters	
Kit-form cabinets, teak (17in x 10in x 7in)		2in sq.	
with a 13in x 8in or 8in cut out (please specify cut out)	2-75	0-500mA, 0-1mA, 0-10mA, 0-100mA	
Postage 25p per speaker		0-500mA, "S" METER	
		£1-50 Postage 17p each	
Microphone Bargains	£p	Stylis	£p
MIC45 "ACOS" metal case, crystal hand	95	Sapphire - TC8LP, G08, GC2, GP65/67, BF40LP, Studio LP	20
CM 20 Crystal Hand	45	S/Diamond as above	40
DX166 Dynamic Stick	90	D/Diamond all popular types	1-45
DX143 Dynamic, cassette-type stick	1-00	Postage 3p per stylus	
MIC60 "ACOS" stick crystal	1-00	Tapes "MYLAR" base finest quality	
CM70 PLANET stick metal.		British made.	
CM71 stick crystal	1-45	5in 600ft	36p
DM180 Dynamic uni-dir., ball metal	3-75	5in 900ft	45p
UD130 50K/600 ohm uni-dir., ball metal	4-50	5in 1200ft	60p
TW209 Lesson dual imp.	5-75	5 1/2in 900ft	49p
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AC128 25p	BC119 30p	BD131 75p	BR100 26p	TBA500 £2.0
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AC194K 27p	BC153 20p	BF160 25p	ME0462 19p	TIS60M/61M 37p
ACY20 20p	BC157 15p	BF161 45p	ME2002 8p	TIS61 20p
ACY21 20p	BC158 12p	BF178 25p	ME4003 12p	TIS91 17p
ACY22 12p	BC159 15p	BF179 30p	ME4102 10p	TN2920 30p
AD143 15p	BC170 15p	BF180 35p	ME4104 8p	TN2922 42p
AD161 35p	BC171 15p	BF184 20p	ME6002 12p	TN2924 30p
AD162 35p	BC171A 17p	BF185 20p	ME6101 12p	TN2927 17p
AF115 25p	BC177 20p	BF194 15p	ME6102 13p	TN3102 21p
AF117 20p	BC177B 23p	BF195 15p	ME8001 12p	TN3104 21p
AF121 20p	BC178B 16p	BF196 15p	ME8003 13p	TN3106 24p
AF124 15p	BC179 20p	BF197 15p	MEF104 34p	TN3107 24p
AF126 20p	BC182L 10p	BF222 30p	MEP112 34p	TN3109 24p
AF127 20p	BC182LB 10p	BF222 30p	MPB113 40p	TN3130 24p
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BA154 9p	BC212LA 13p	BFY50 20p	OA223 45p	TN3207 24p
BA155 10p	BC213L 12p	BFY51 20p	OA2230 45p	TN3208 24p
BA163 9p	BC216 25p	BFY52 20p	OC28 65p	TN3209 24p
BAX12 12p	BC214L 15p	BFY53 20p	OC31 30p	TN3209 24p
BAW63 36p	BC250B 14p	BSX20 15p	OC36 65p	TN3209 24p
BAW65 36p	BC261 16p	BSX60 50p	OC44 15p	TN3209 24p
BAW67 35p	BC268 11p	BSX61 35p	OC45 15p	TN3209 24p
BB105 37p	BC308A 17p	BTU06 85p	OC70 15p	TN3209 24p
BBY20 37p	BC317 20p	BU105 02 £2	OC71 11p	TN3209 24p
BC107 10p	BC321 16p	BU105 02 £2	OC71 11p	TN3209 24p
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 S.A.E. for full list

VERSATILITY

One of the unique aspects of liquid crystal displays is that, like the printing on this page, they rely on ambient illumination and generate no light of their own. This means that liquid crystal read-outs can be used in any situation where the printed word can be read, and the stronger the ambient lighting the better, a complete reversal of the general indicator trend where readability decreases as ambient light increases.

The liquid crystal usefulness does not end here, however, because if the rear electrode is made transparent instead of reflective then back illumination can be provided by a standard indicator lamp, rendering these devices equally suitable when ambient lighting is poor, see Fig. 7.2.

Extending back illumination a step further, by adding a lens arrangement, a projection system can be constructed which uses the liquid crystal plaque rather like the slide in a slide projector to give an enlarged image.

AVAILABILITY

Liquid crystal displays are potentially very cheap indeed but at present they are still fairly expensive because they are not being mass produced, though development is continuing apace.

The main researchers and potential suppliers in the U.K. appear to be the Marconi company, though no doubt interest from other firms will increase now that practical displays have been shown to be a sound proposition.

For the future, Marconi also have a display under development which uses a cholesteric molecular arrangement to give an indicator which changes from one colour to another as the field is varied, and it seems that a variety of colour combinations will be possible.

FLUORESCENT PHOSPHOR DEVICES

This high sounding technology is in fact one of the most widely used techniques in the industry and is the mechanism employed in both monochrome and colour television display tubes as well as the humble "magic-eye" tuning indicator, and the oscilloscope.

With such a long-standing application in the picture display field it is hardly surprising that the fluorescent phosphor principle should be used in the alpha-numeric readout field, and in fact a number of techniques have been employed.

Phosphor devices of all types employ an anode plate which is coated with phosphor material; when the phosphor is bombarded with high energy electrons from a cathode the energy in the electron stream is converted by the phosphor into light energy of a particular frequency which causes the coating to "fluoresce".

Different phosphor materials emit light of different frequencies (i.e. colours) and in the colour television tube for example, groups of three different phosphors (triads) emit red, green and blue light to form the picture required.

When electron bombardment is stopped the phosphor continues to fluoresce for a while until the stored energy is spent, and different types of phosphors can be obtained with varying persistence from a few milliseconds to several seconds. The tube for a slowly rotating radar display would need a long

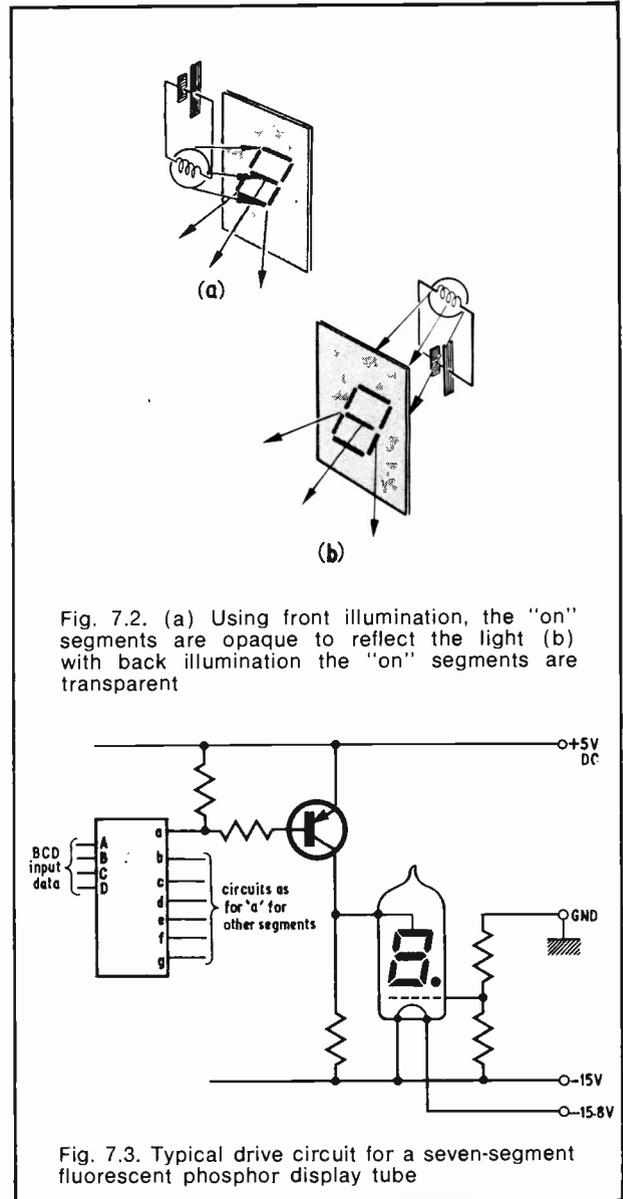


Fig. 7.3. Typical drive circuit for a seven-segment fluorescent phosphor display tube

persistence phosphor and that of a high speed scan television tube a phosphor with a short persistence for example.

SEVEN SEGMENT TUBES

The circuit arrangement for a typical fluorescent segment tube is shown in Fig. 7.3. The cathode of these tubes are of the directly heated type familiar from the days of the 1.4 V filament battery valves often so widely used in portable radios.

The grid operates in the same way as that of a radio valve and is used to turn the whole tube on or off when a suitable bias is applied. This facility is used in time-shared systems when only one indicator at a time is turned on, and its incorporation saves a good deal of the electronics necessary to achieve time sharing with other systems.

The seven separate anodes are phosphor coated and generally employ a green phosphor because this is a colour much favoured by calculator manufacturers. Each segment anode is "enabled" by taking it about 20V positive with respect to the cathode whereupon it is bombarded by electrons and begins to emit the desired green light.

The entire tube assembly is housed in a glass envelope of about half the size of a B7G valve, and usually connections are made via flying leads.

This type of tube has been championed in the United States and Japan, and is widely used in the small Japanese desk calculators now appearing on the market.

The drive requirements for these devices are rather complicated due to the voltages and polarities necessary, and they have never really caught on in Britain despite their low cost and suitability for use in long time-shared readouts. This is a pity since the numeral appearance and legibility is superior to the thread-like filament indicators and devices of this type could be put to good use in a variety of amateur projects.

CATHODE RAY TUBES

When displaying large quantities of alpha-numeric data the most common readout system employed is the familiar cathode ray tube which can handle anything from a few tens to a few hundreds of characters depending on size.

It is unlikely that amateur projects of today would require such capacity, but here again there are possible applications for amateur experimenters, and in these, potential users think that anything like a c.r.t. display would have to be too complex, a couple of simple but practical systems will be outlined.

DOT MATRIX

The simplest type of alpha-numeric display raster to "paint out" on a tube is a dot matrix which is generated by feeding synchronised staircase waveforms to the X and Y deflection amplifiers.

Fig. 7.4 shows how such a matrix can be generated on the screen of an oscilloscope, an oscilloscope being used since, firstly, it already contains X and Y amplifiers and power supplies, and, secondly, it is likely to be already part of the equipment of some experimenters.

The system shown in the diagram is intended to display only one matrix which can contain any one of 64 different characters depending on the input code, but of course the system can be expanded quite easily to write either one complete row of characters or several complete rows to make a "page".

The system is controlled by a clock which drives two counters in series. The outputs from the counters are used both to address a "read-only-memory" and to drive a simple digital-to-analogue converter which, by means of binary weighted resistors, generates a staircase waveform to drive the X and Y reflection circuits of the oscilloscope.

The combination of these two deflections causes the spot to describe a 6 by 8 matrix of dots on the tube face, the dots appearing while the waveforms are horizontal and travel between dot positions occurring when they are vertical.

To actually write a letter or number in the matrix all that is required is to control the electron gun of the tube so that it only paints a dot where required in the matrix.

The control of the bright-up of an oscilloscope is usually called Z modulation and is achieved by switching the c.r.t. cathode on and off. Many

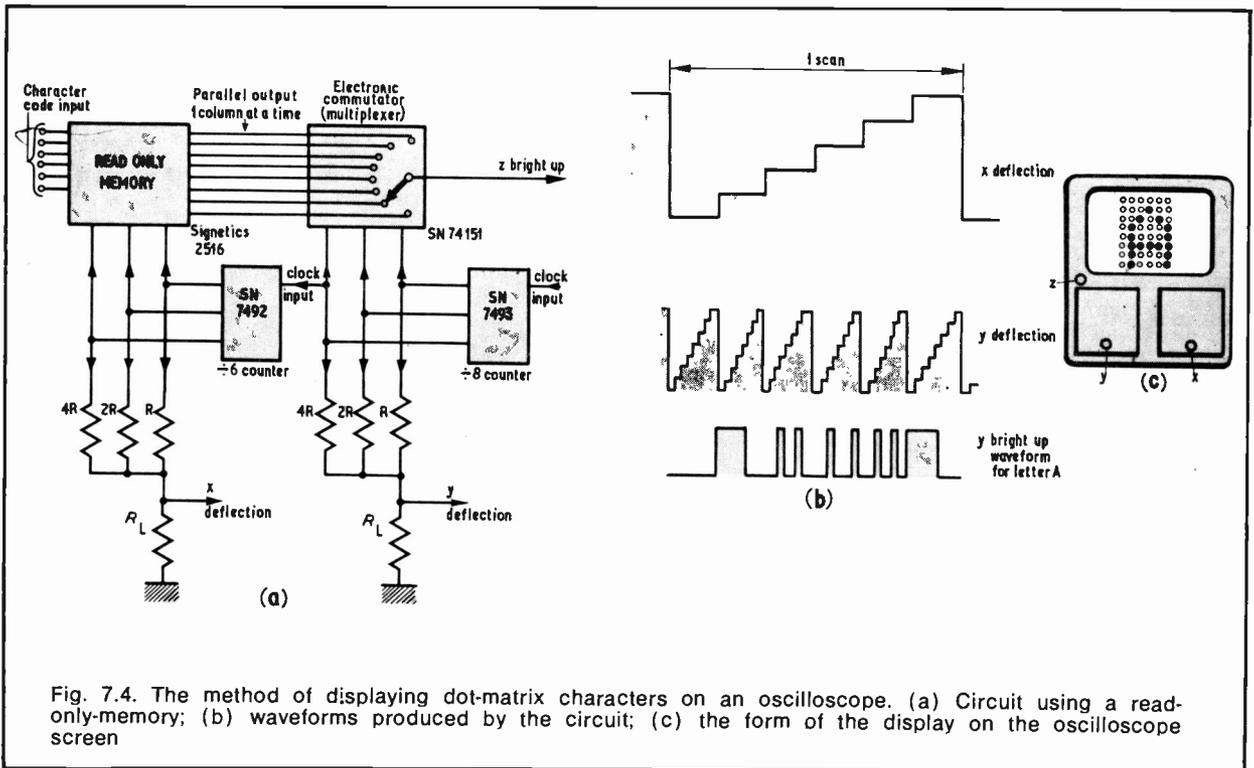


Fig. 7.4. The method of displaying dot-matrix characters on an oscilloscope. (a) Circuit using a read-only-memory; (b) waveforms produced by the circuit; (c) the form of the display on the oscilloscope screen

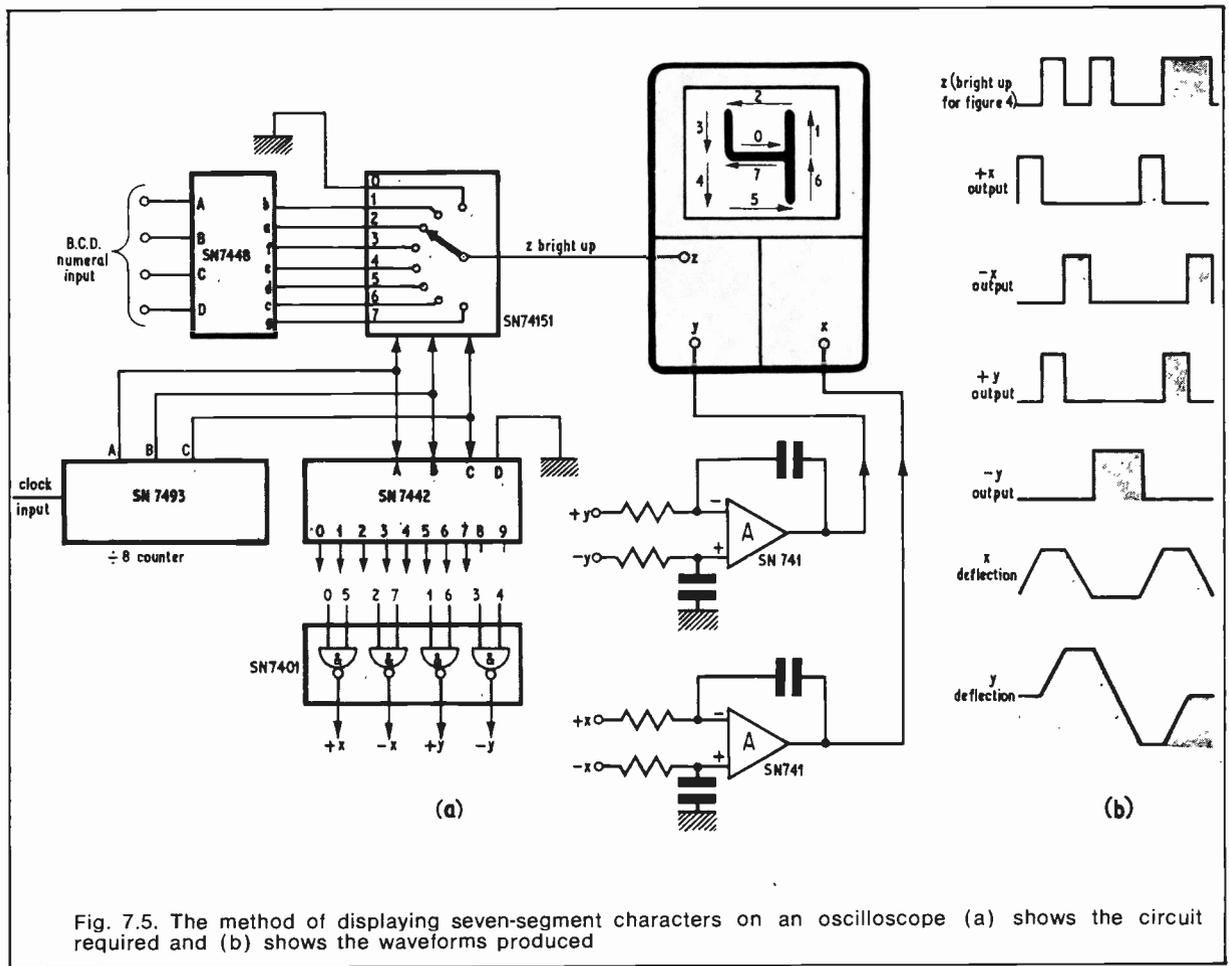


Fig. 7.5. The method of displaying seven-segment characters on an oscilloscope (a) shows the circuit required and (b) shows the waveforms produced

oscilloscopes have this facility brought out to a front panel socket, others can be easily modified.

READ ONLY MEMORY

The bright-up information for the 64 possible characters of the A.S.C.I.I. code (see Part 1) is contained in a factory programmed "read-only-memory" (r.o.m.), such as the Signetics type 2516, each character being allotted 6×8 separate storage locations which can hold either a logical "one" which means a dot is displayed in this position, or a logical "nought" which means a dot is not displayed in this position.

The 6×8 matrix holding the particular character required is selected by the input data and each of the six columns is selected in turn by the output from the divide-by-six counter, the data for each column appearing in parallel form on the eight output lines.

As the data is not required in parallel form it is serialised (a column at a time) by an eight input multiplexer controlled by the divide by eight counter. The serial train of ones and noughts at the output of the multiplexer is used to control the Z input to the oscilloscope, in synchronism with the stepping deflection waveforms, and thus illuminates the dots corresponding to the desired character on the screen.

Dot matrix r.o.m. controlled character displays are becoming increasingly popular with computer

manufacturers and factory programmed r.o.m.s are available at low cost for a variety of raster formats besides the simple dot type. The most popular is the "TV scan" type which utilises conventional 625-line television electronics for the display drive circuitry.

SEVEN SEGMENT SCAN

By cutting the character repertoire down to numerals only and accepting the more stylised format of the seven segment system, an even simpler oscilloscope character generator can be built, Fig. 7.5. This scheme uses only a handful of i.c.s and discrete components and can again be expanded to write more than one character quite simply. The scan and bright-up are again controlled by a clock driven counter which divides by eight.

Eight display periods are necessary rather than just seven because the scan has to cover the centre bar twice in order to return to the starting position.

The b.c.d. input code is converted into a segment controlling, parallel output in the seven-segment decoder, and this output is converted into a serial string of bright-up signals by a multiplexer controlled by the counter.

The counter is also decoded to give digital outputs corresponding to plus x (deflect spot to right) minus x (deflect spot to left), plus y (deflect spot up), and minus y (deflect spot down). The spot must stay



This display system developed at the Mullard Central Applications Laboratory can display up to 16 rows of 80 characters, each character being generated on a 7×5 dot matrix

where it is positioned until commanded to change position, and the simple deflection waveforms required are generated from the digital commands by two differential integrators which can utilise readily available operational amplifier i.c.s.

APPLICATIONS

There is a rather expensive oscilloscope on the market which uses a built in alpha-numeric character generator to write on the screen, alongside the waveform being examined, the settings of its important controls. This is a very useful feature, albeit a bit of a luxury, and using the techniques previously outlined a similar scheme could be built into a humbler oscilloscope if desired.

By substituting a "bare bones" deflection system for the oscilloscope a "built-in" display system for any type of instrument which requires to give an alpha-numeric readout could be arranged, though this would only be an economic proposition if several lines of data were to be displayed.

THE FUTURE

This series has attempted to show the variety and versatility of alpha-numeric display devices, ranging from the well-established cold cathode tubes to liquid crystal types which are still in a development stage.

An increasing proportion of the resources of the large electronics firms is being devoted to the development of cheaper and more efficient display devices since this is recognised to be an area with an immense potential market. No doubt during the time that this series has been running some new technologies have been developed.

As with all integrated circuits the price of display devices is bound to come crashing down as soon as production is really underway and there seems little doubt that the days of the electromagnetic meter are well and truly numbered!



P.E. DIGI-CAL

continued from page 762

Following the construction of one digit strobe circuit, the seven segment decoder (IC10) and one group of matrix diodes (corresponding to the position of the previously wired digit strobe gate) can be wired in and the single digit display, tried out with dummy inputs to the SN7446.

TESTING ONE DIGIT

If this single digit operates correctly then the other digits can be connected up one at a time and tested in the same way. When all digits are wired in then all of them will display the dummy input to IC10.

Wiring up the data bus selection gates IC11, IC12 can be carried out next and these can be checked by using dummy data on either the ANSWER DATA inputs or the ENTRY DATA inputs the unwanted input being disabled by earthing its control wire.

Apart from using fixed earthing jumpers to provide the dummy inputs, it is possible to use the A, B, and C outputs of the SN7490 counter with the D input of IC10 shorted to earth. With this arrangement the displayed data counts in synchronism with the counter, the display showing 01234567. Removing the earth from the D input will give eight and nine in the first two positions of the display (the other six can be ignored) thus checking all possible inputs to the SN7446.

With the basic display system in operation the decimal point (IC8) and ripple blanking (IC9) can be added and tested.

Connections to the edge of the board were made with an edge connector socket in the prototype, but this is not necessary and connections can be made permanently via terminal pins if desired.

DIODE MATRIX

A second piece of Veroboard is used to provide the seven segment bus outputs from the decoder, this method of construction giving a very pleasing appearance and solid mechanical structure to the completed matrix.

The seemingly impossible task of lowering a piece of Veroboard down onto the protruding wires of 56 diodes all at once was eventually overcome by countersinking the holes in the Veroboard using a drill bit, thus providing a funnel which unerringly guided the wires into the correct holes.

It is of course necessary to arrange the diodes in neat ranks on the mother board, and to crop their leads to about $\frac{1}{4}$ in before lowering the matrix board.

VOLTAGE RATINGS

The SN7445 and SN7446 devices specified in the components list and circuit have a breakdown voltage of greater than 30V which is more than adequate for this application, but as many constructors will have noticed there are devices which are logically identical but with 15V breakdown ratings more freely available in the shape of the SN74145 and the SN7447 respectively.

The prototype employed the latter types with no ill effects, but if these types are chosen it must be realised that a certain amount of gambling is involved since you may purchase a device with one or more outputs which break down very close to the 15V minimum quoted in the specification.

Next month: Keyboard logic and hardware

EXTENSION LEADS

To make life easier in the home, particularly as powered tools have increased in popularity and use, **IXP Ltd.**, have designed two extension cable reels so that power can be supplied to practically any part of the home.

Ideal for the electrician, gardener and d.i.y. enthusiasts, as well as the caravan, car or boat owner the model A.12 provides 100ft of cable. The totally enclosed reel, hardly bigger than a medium size transistor radio, is made of high-impact plastics and measures 10½in × 8½in × 3in, including a shaped carrying handle.

Two 13A sockets are fitted to one side of the reel, giving the user the opportunity to use just one power line for more than one tool at once (e.g., drill and inspection light, portable television and caravan/boat battery charger, etc.). The cable is easily wound on and off the reel which limits the possibility of the cable kinking or knotting.

For the person who requires an extra long cable length, such as the electrician or industrial user, the model A.13 has a cable length of 245ft rated at 15A. The 12in diameter reel is of toughened insulating rubber mounted on an easy to carry metal frame.

A feature of the model A.13 is a special brake and lock mechanism to control cable rewind and lock the reel when fully coiled. Two 13A sockets are also fitted to this model.

Both models should be obtainable through your local ironmonger, electrical shop or garden centre or from **IXP Ltd.**, Henshaw Lane, Yeaton, Leeds, LS19 7RZ. The recommended retail prices are £5.60 for model A.12 and £12.70 for model A.13.

LOW VOLTAGE IRON

To augment their Invader soldering iron range **Adcola Products** have introduced a low voltage iron to operate from a standard car battery.

Designed for use in situations where there is no access to normal mains supply, the battery model is intended to appeal to the d.i.y. enthusiasts, model makers, motorists and boat owners.

The new model features the same slim moulded plastics handle, weighs less than 2oz and features a simple replaceable plug-in element.

Two models are available with soldering bit diameters of ⅜in and ½in, rated at 23 and 27 watts respectively to provide an operating bit temperature of 360°C. Crocodile clips are provided at the end of the 12ft. cable for connection to the battery terminals.

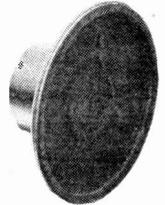
The time taken to heat up to soldering temperature is dependent upon the condition of the battery

MARKET PLACE

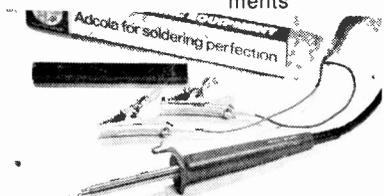
Items mentioned in this feature are usually available from electronic equipment and component retailers advertising in this magazine. However, where a full address is given, enquiries and orders should then be made direct to the firm concerned.



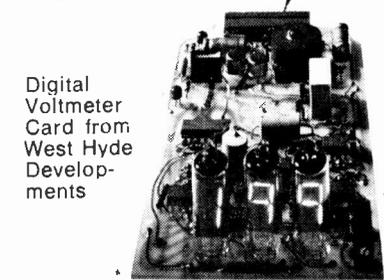
Model A.12 Extension Lead from IXP



Miniature Speaker marked by B & Y (Gates) Electronic Developments



Adcola Invader low voltage iron



Digital Voltmeter Card from West Hyde Developments



Photentiomatic potentiometer marketed by Photain Controls

used as a power source, but will normally melt solder in a couple of minutes and will reach full operating temperature in less than five minutes.

The tool is supplied with a fire resistant tubular transit sleeve which fits over the element and bit, allowing the user to replace the iron in a tool box safely after use without having to wait for the tip to cool.

The Invader ⅜in diameter bit model BL646, retails at £2.37 and the larger model BL1076 for £2.47. A wide range of standard copper and iron plated long life bits are also available.

DIGITAL VOLTMETER

A digital panel meter card is announced by **West Hyde Developments Ltd.** Using their well known Atron numeric tubes, which can have filters of any required colour, the panel voltmeter can be powered from any 5V source.

Designated the WH2.5, the cards are available in four ranges from 0.2V to 200V and there are options for bi-polar or a.c. types. The low cost means that middle range industrial instruments can now have digital displays giving clear readings from a single 5V supply.

The glass epoxy board assembly has its own bias oscillator for the op-amps used and the standard unit can either use the internal sample rate of two per second or a manual external sample rate of up to 20Hz.

On the bi-polar type the polarity indication is by a plus or minus sign and is fully automatic. The common mode rejection is claimed to be 100dB at d.c. and the series mode rejection 30dB at 50Hz.

Full technical details and typical applications can be obtained from **West Hyde Developments Ltd.**, Ryefield Crescent, Northwood Hills, Northwood, Middlesex, HA6 1NN.

MINIATURE LOUDSPEAKER

A high quality miniature moving coil loudspeaker designed and developed for all-purpose uses and ideally suited for pocket paging systems has just been marketed by **B & Y (Gates) Electronic Developments Ltd.**

The speaker has a power rating of 0.1W; a claimed frequency response of up to 5kHz; an impedance of 15 ohms and measures 1.5in diameter × 0.65in deep.

Full technical specifications together with a typical frequency response graph may be obtained from **B & Y (Gates) Electronic Developments Ltd.**, 26 Uxbridge Road, London, W5 2BP.

PHOTOPOTENTIOMETER

An interesting new device that may appeal to the constructor is announced by **Photain Controls**. Known as a "Photentiomatic" it is a potentiometer which is controlled by light.

It consists of a strip of either Cadmium Sulphide or Cadmium Selenide photoconductive material mounted on a ceramic strip, complete with connecting wires. When connected to a suitable input (up to 25 V d.c.) and subjected to a moving strip of light it provides an output voltage which is directly proportional to the position of the light on the strip of photoconductive material.

Details of its applications, characteristics and price is available from **Photain Controls Ltd.**, Randalls Road, Leatherhead, Surrey.

Readout —

A SELECTION FROM OUR POSTBAG

Correspondents wishing to have a reply must enclose a stamped addressed envelope. We regret we are unable to guarantee a reply on matters not relating to articles published in the magazine. Technical queries cannot be dealt with on the telephone.

Computer constructors needed

Sir—I would be pleased to hear from any of your readers who are interested in the formation of an Amateur Computer Constructors' Society.

M. R. Lord,
7 Dordells,
Basildon, Essex.

The needs of youth

Sir—As one of your younger readers (16) I would like to say that your magazine, although excellent, caters far too much for the older generation. I do not need a shaver inverter, a wash wipe controller, or an ultrasonic intruder alarm. What I need, and a few hundred others like me, is a reverberation unit and/or an echo unit. How about it?

Incidentally, why don't you construct a synthesiser. Before you say "this boy is a fool" (you would be quite right, but that is beside the point) you could start with a ring modulator then progress to voltage controlled oscillators and so on.

I know that you will say that all these projects are too hard for the average constructor but I'm sure they are not.—Please give them a thought.

Neville Powell,
Chiswick, W.4.

Psitronics

Sir—I was very interested indeed to read your item under the heading "Occultaphonics" in *On The Fringe*, May edition, as for some months now I have been experimenting along the same lines using a white noise generator and recorder.

The idea that white noise could be described as a full saturated communication channel is, as you suggest, a very old one: several writers have allowed themselves to be hypnotised by the notion that white noise must in theory contain all possible information—all the correct answers (as well as all the incorrect ones!) to every question that ever will be asked.

Indeed, back in 1952 a science fiction writer Raymond Jones suggested in a story called "Noise Level" that the brain contains a pure noise generator, with associated filters to

permit only semantically meaningful forms to emerge into consciousness. Creativity might then be defined as using mental disciplines to force open wider these filter gates which gradually narrow with the educative process.

For a long time I regarded this aspect of white noise as no more than a philosophical curiosity. My present experimental interest was sparked off by reading "Break-through" by Konstantin Raudive (English edition by Colin Smythe, 1971). The "Raudive voices", alleged messages from identifiable dead people recorded by several different methods onto magnetic tape, have caused quite a stir in psychical research circles.

The techniques used are quite elementary, and the testimonials in the Appendix to the book, many from reputable and hard-headed electronics engineers not obviously given to Spiritualist fantasies, demonstrate that Raudive can produce his phenomena on sealed tapes running through new recorders.

The "Raudive voices" intersect with your P.E. item over the question of white noise. In his book Raudive details three methods of producing the messages on tape. Direct microphone, in which the new voices appear between and sometimes in response to the comments and questions of those present; radio, when a recording is made of an unmodulated carrier from any radio—the voices then appear to modulate the carrier. And via a "diode", which appears to be, from the diagram published, no more than a crude broadband tuned circuit and detector. The messages then appear superimposed on the jumbled output from the tuned circuit.

All the messages, it is claimed, have the same characteristics whatever method is used.

It is fairly clear from the book that Raudive's training and interest in electronics are not large. In particular it seems obvious that his three methods are just different ways of producing white (or perhaps pink) noise. Nevertheless, we have here a field of immense interest for these experiments effectively circumvent the main objections to physical research: that is non-scientific, i.e. not quantifiable or recordable or repeatable.

I don't think we have to accept Raudive's thesis: or post-mortem communication as the minimum working hypothesis for two reasons: the messages are mostly polylingual as is Raudive himself; and they give no information not available to himself. These factors make me suspect the answer lies in the telepathic modulation of (or possibly selection from) a white noise carrier wave. And this might equally be the explanation of Gerry Brown's R.A.F. phenomenon. A bored operator, his mind "idling": the literature of a parapsychology suggests this half-dreaming state is the ideal condition for psi activity whether telepathy, clairvoyance or spontaneous bodily projection.

Although I have a keen amateur interest in electronics I don't have the ability to design circuitry or devise fruitful channels of research without expert help. So what I am suggesting, if you think it worthwhile, is the setting up of a forum of readers interested in "Psitronics": physical researchers, technicians (the more sceptical the better), and "mediums" (perhaps publicity would throw up more of these). In any case, I'd be pleased to hear views on the points I've raised.

Peter R. Morton,
Thornaby, Teesside.

Good devices

Sir,—It has been brought to my attention that in the June issue of your magazine, in *Points Arising*, reference is made to the manufacturers of the 2N3055 transistor as used in the P.E. Scorpio Ignition System.

We feel that the observations made regarding satisfactory manufacturers are narrow and confining, and we ourselves have been supplying Solitron devices since the inauguration of this project. As far as we know we have had no failures due to manufacturing defects.

However, a number of our customers have written to us and are under the impression that we are selling sub-standard goods because we are not providing RCA or Ferranti devices. As a result, we have been put to some considerable effort to put people's mind at ease on this point.

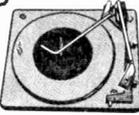
J. A. Marshall,
A. Marshall & Son (London) Ltd.

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32/450V	20p	8+8/450V	18p	350+50/325V	50p
25/25V	10p	8+16/450V	20p	32+32+32/350V	43p
50/50V	10p	18+16/450V	25p	100+50+50/350V	48p
100/25V	10p	32+32/350V	25p		

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1000mF 12V 17p; 25V 35p; 50V 47p; 100V 70p.
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2N2221	20p	2N4036	40p	ACY22	13p	BC204	11p	BF180	35p	BSY56	15p
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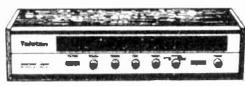
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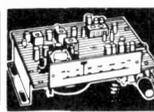


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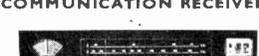
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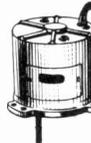
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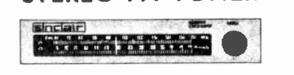
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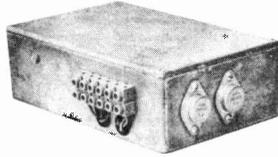
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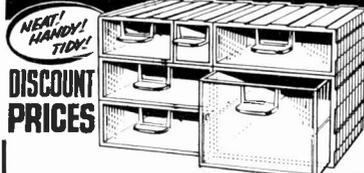
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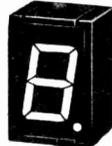
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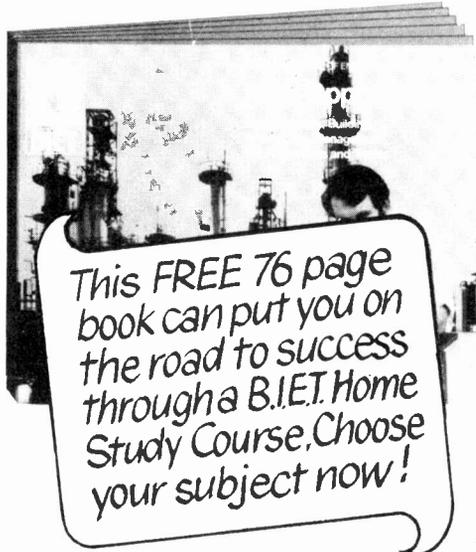
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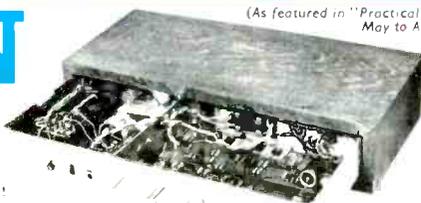
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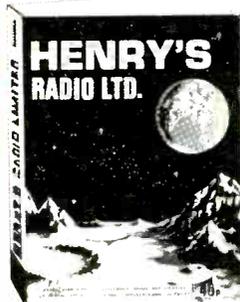
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